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Rational synthesis of epoxy-functional spheres, worms and vesicles by RAFT aqueous emulsion polymerisation of glycidyl methacrylate[†]

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The rational synthesis of epoxy-functional diblock copolymer nano-objects has been achieved via RAFT aqueous emulsion polymerisation of glycidyl methacrylate (GlyMA; aqueous solubility $\sim 22 \text{ g dm}^{-3}$ at 50°C) by utilising relatively mild conditions ($\text{pH } 7$, 50°C) to preserve the epoxy groups. High monomer conversions were achieved within 1 h when using a poly(glycerol monomethacrylate) chain transfer agent with a mean degree of polymerisation (DP) of 28, with GPC analysis indicating relatively narrow molecular weight distributions ($M_w/M_n < 1.40$) when targeting PGlyMA DPs up to 80. A phase diagram was constructed to identify the synthesis conditions required to access pure spheres, worms or vesicles. Transmission electron microscopy, dynamic light scattering and small-angle X-ray scattering (SAXS) studies indicated the formation of well-defined worms and vesicles when targeting relatively long PGlyMA blocks. These epoxy-functional nano-objects were derivatised via epoxy-thiol chemistry by reaction with l-cysteine in aqueous solution. Finally, an *in situ* SAXS study was conducted during the RAFT aqueous emulsion polymerisation of GlyMA at 50°C to examine the nucleation and size evolution of PGMA₄₈-PGlyMA₁₀₀ diblock copolymer spheres using a bespoke stirrable reaction cell.

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Introduction

Block copolymer self-assembly in solution can produce various types of organic nanoparticles that in principle can offer a range of potential applications.¹ Traditionally, self-assembly has been achieved *via* post-polymerisation processing by lowering the degree of solvation for one of the blocks, typically by adding a non-solvent or by adjusting the temperature.^{2,3} Spheres or vesicles tend to be the most commonly observed morphologies, but worms, rods,⁴ toroids,⁵ bicontinuous structures or lamellae have also been reported.⁶ Block copolymer worms can be used as viscosity modifiers or gelators,⁷ while

block copolymer vesicles can be used for the encapsulation of nanoparticles, proteins or enzymes.^{8–10}

Polymerisation-induced self-assembly (PISA) involves chain extension of a soluble homopolymer using a suitable second monomer that, once polymerised, becomes insoluble in the reaction media, thereby driving *in situ* self-assembly to form diblock copolymer nanoparticles.^{11–13} Reversible addition-fragmentation chain transfer (RAFT) polymerisation¹⁴ has proven to be a particularly popular technique for PISA syntheses, owing to its versatility in enabling the facile preparation of a wide range of *functional* diblock copolymers.^{15,16} Hawkett and co-workers reported the first example of PISA *via* RAFT aqueous emulsion polymerisation.^{17,18} Other notable pioneers in this field included Charleux,¹⁹ Rieger,²⁰ D'Agosto and Lansalot.^{21,22} Since these seminal studies, PISA has been extended to include RAFT dispersion polymerisation conducted in water,²³ polar organic solvents²⁴ and non-polar media.²⁵ For such formulations, many pseudo-phase diagrams (or morphology maps) have been constructed that enable the reproducible targeting of pure spheres, worms or vesicles.^{26–29} The formation of spheres is generally favored by using relatively long steric stabiliser blocks and/or by working at lower copolymer concentrations.^{26,30} In contrast, vesicles are typically obtained at higher copolymer concentrations when utilising relatively short steric stabiliser blocks and targeting long core-forming blocks. Generally, the phase space occupied by

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[†] Electronic supplementary information (ESI) available: Kinetic data for RAFT solution polymerisation of GMA in ethanol; kinetic data for RAFT aqueous emulsion polymerisation of GlyMA, summary of copolymer characterisation data, GPC curves for selected diblock copolymers, SAXS patterns, summary tables of SAXS parameters from model fittings, elemental microanalytical data, and DLS analysis before and after *l-cysteine* derivatisation, further details of the SAXS models. See DOI: 10.1039/d0py01097a

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pure worms is relatively narrow hence this is usually the most elusive morphology.^{31,32} Although there are many literature examples of kinetically-trapped spheres,^{26,33–35} it is usually possible to prepare well-defined worms or vesicles for most RAFT dispersion polymerisations, given sufficient synthetic effort.^{36–39}

Although some notable exceptions are known in the literature,^{40–49} the majority of RAFT aqueous emulsion polymerisation formulations only yield kinetically-trapped spheres when utilising various water-immiscible monomers such as styrene,^{50,51} methyl methacrylate,^{52,53} *n*-butyl methacrylate,^{54,55} *n*-butyl acrylate,^{17,18,56} benzyl methacrylate⁵⁷ or 2,2,2-trifluoroethyl methacrylate.^{58,59} Charleux and co-workers reported the first PISA synthesis of block copolymer 'nanofibers' (or worms) *via* RAFT aqueous emulsion polymerisation when chain-extending a water-soluble statistical copolymer precursor comprising poly(ethylene glycol) methyl ether acrylate (PEGA) and acrylic acid with styrene.^{40,41} Well-defined spheres, worms and vesicles could be obtained using the analogous all-methacrylic statistical copolymer as a stabiliser block.^{60,61} In addition, D'Agosto and co-workers recently reported that copolymerisation of a relatively small amount of PEGA with *N*-acryloylmorpholine also resulted in the formation of vesicles with polystyrene membranes under certain conditions.⁴³ Furthermore, Hawkett and coworkers reported the synthesis of a range of block copolymer nano-objects using either amphiphilic AB diblock or ABA triblock copolymers as steric stabiliser precursors.^{45,46} It is currently not understood why this rather small subset of RAFT aqueous emulsion polymerisation formulations can provide access to higher order morphologies, whereas the majority of such PISA syntheses only yield kinetically-trapped spheres. However, it is perhaps noteworthy that most of the counter-examples involve anionic statistical copolymer stabilisers, for which self-assembly is likely to be affected by both solution pH and ionic strength.

Recently, we reported that chain extension of a poly(methacrylic acid) stabiliser *via* RAFT aqueous emulsion polymerisation of 4-hydroxybutyl methacrylate (HBMA) at pH 5 produced an unusual 'monkey nut' morphology.⁶² We hypothesised that the relatively high aqueous solubility of HBMA (20 g dm⁻³ at the synthesis temperature of 70 °C) enabled more effective plasticisation of the core-forming block, which in turn facilitated fusion of the monomer-swollen spheres to produce 'monkey nuts', rather than kinetically-trapped spheres. Similarly, 2-methoxyethyl methacrylate (MOEMA) exhibits an aqueous solubility of 19.6 g dm⁻³ at 70 °C and also enables access to worms and vesicles as well as spheres.⁴⁷ Glycidyl methacrylate (GlyMA) has a comparable aqueous solubility to that of HBMA and MOEMA.⁶³ However, in our initial studies we found that the RAFT aqueous emulsion polymerisation of GlyMA using a water-soluble poly(glycerol monomethacrylate) (PGMA) macromolecular chain transfer agent (macro-CTA) only produced sterically-stabilised PGMA-PGlyMA spheres.⁶⁴ Subsequently, we reported that PGMA-PGlyMA worms could be prepared using a highly convenient one-pot methodology provided that the steric stabiliser block was rela-

tively short (DP = 25).⁴⁸ In both cases, it was essential to use relatively mild conditions (pH 4–7, 50 °C) and short reaction times (1 h) to minimise ring-opening of the pendent epoxy groups by reaction with water. The resulting spheres and worms could be derivatised using epoxy-amine chemistry.^{65–67} In closely related work, Tan and co-workers recently reported that the RAFT aqueous emulsion polymerisation of GlyMA at 25–50 °C using a low-temperature redox initiator also enables preservation of epoxy functionality.⁴⁹ More specifically, when targeting a PGlyMA DP of 150 using a non-ionic water-soluble precursor, spheres were obtained when conducting GlyMA polymerisations at 20 °C, spheres and worms were formed at 37 °C and vesicles were produced at 50 °C. Few other literature reports of RAFT aqueous emulsion polymerisation of GlyMA exist and are limited to seeded emulsion polymerisations using photo-PISA⁶⁸ and enzyme-initiated PISA.⁶⁹

Herein we report the synthesis of epoxy-functional diblock copolymer spheres, worms and vesicles *via* RAFT aqueous emulsion polymerisation of GlyMA under mild conditions (50 °C, pH 7). A pseudo-phase diagram is constructed to ensure reproducible targeting of these nano-objects and to examine the effect of varying the copolymer concentration on the final copolymer morphology. Selected examples of spheres, worms and vesicles are characterised using small angle X-ray scattering (SAXS). We demonstrate that aqueous dispersions of epoxy-functional diblock copolymer worms can be derivatised *via* epoxy-thiol chemistry by reaction with L-cysteine, which influences their aqueous electrophoretic behaviour. Finally, the RAFT aqueous emulsion polymerisation of GlyMA was monitored *in situ* using SAXS to monitor the nucleation and growth of PGMA₄₈-PGlyMA₁₀₀ diblock copolymer spheres.

Experimental

Materials

Glycerol monomethacrylate (GMA) was donated by GEO Specialty Chemicals (Hythe, UK) and used without further purification. Glycidyl methacrylate (GlyMA; 97%), 4,4'-azobis(4-cyanopentanoic acid) (ACVA; 99%), 2,2'-azobisisobutyronitrile (AIBN; 98%), hexane (HPLC grade; ≥97%), sodium hydroxide (NaOH; 98%), and L-cysteine (97%) were purchased from Sigma-Aldrich (UK) and were used as received. 2,2'-Azobis[2-(2-imidazolin-2-yl)propane]dihydrochloride (VA-044; ≥97%). 2-Cyano-2-propyl dithiobenzoate (CPDB) was purchased from Strem Chemicals Ltd (Cambridge, UK) and was used as received. Deuterated solvents were purchased from Goss Scientific Instruments Ltd (Cheshire, UK). All other solvents and concentrated hydrochloric acid (32%) were purchased from Fisher Scientific (Loughborough, UK) and used as received. Deionised water was used for all experiments.

Characterisation

¹H NMR spectroscopy. Spectra were recorded in either CDCl₃, CD₃OD or d₆-DMSO at 20 °C using a Bruker Avance III HD 400 MHz spectrometer and averaged over 16 scans.

Dynamic light scattering (DLS). A Malvern Zetasizer NanoZS instrument was used to determine the *z*-average diameter (D_z) and polydispersity index (PDI) using the cumulants method. All measurements were performed on 0.1% copolymer dispersions, either in deionised water using disposable plastic cuvettes or in DMF using quartz cuvettes. All data were averaged over three consecutive runs.

Aqueous electrophoresis. Zeta potentials were determined as a function of solution pH using a Malvern Zetasizer NanoZS instrument to analyse ~0.2% w/w aqueous dispersions of nanoparticles using 1 mM NaCl as the background electrolyte. The solution pH was adjusted using dilute NaOH or dilute HCl (either 0.1 or 0.01 M). All data were averaged over three consecutive measurements, comprising a minimum of ten runs per measurement.

Gel permeation chromatography (GPC). Copolymer molecular weight distributions (M_n , M_w and M_w/M_n , or D) were assessed using a GPC instrument comprising two Agilent PL gel 5 μ m Mixed-C columns and a guard column connected in series to an Agilent 1260 Infinity GPC system equipped with both refractive index and UV-visible detectors (only the refractive index detector was used in the present study) operating at 60 °C. The GPC eluent was HPLC-grade DMF containing 10 mM LiBr at a flow rate of 1.0 mL min⁻¹. Calibration was achieved using a series of ten near-monodisperse poly(methyl methacrylate) standards (ranging in M_p from 625 to 618 000 g mol⁻¹). Chromatograms were analysed using Agilent GPC/SEC software provided by the manufacturer.

Transmission electron microscopy (TEM). Copper/palladium TEM grids (Agar Scientific, UK) were coated in-house to yield a thin film of amorphous carbon. The grids were subjected to a glow discharge for 30 s. One droplet of each dilute aqueous copolymer dispersion (10 μ L, 0.1% solids) was placed in turn on a freshly-treated grid for 1 min and then carefully blotted with filter paper to remove excess solution. To ensure sufficient electron contrast, a droplet of uranyl formate (10 μ L of a 0.75% w/w solution) was placed on the sample-loaded grid for 20 s and then blotted to remove excess stain. Each grid was carefully dried using a vacuum hose. Imaging was performed using a FEI Tecnai Spirit 2 microscope operating at 80 kV, fitted with an Orius SC1000B camera.

Rheology. An AR-G2 rheometer equipped with a variable temperature Peltier plate and a 40 mL 2° aluminium cone was used for all experiments. Percentage strain sweeps were conducted at 25 °C using a fixed angular frequency of 1.0 rad s⁻¹. Angular frequency sweeps were conducted at 25 °C using a constant percentage strain of 1.0%.

Helium pycnometry. The solid-state density of PGlyMA homopolymer was determined using a calibrated Micromeritics AccuPyc 1330 pycnometer at 20 °C.

Small angle X-ray scattering (SAXS). SAXS patterns were recorded for selected 1.0% w/w aqueous copolymer dispersions at a synchrotron source (ESRF, station ID02, Grenoble, France) using monochromatic X-ray radiation (X-ray wavelength, λ = 0.0995 nm; q range = 0.0002 to 0.15 Å⁻¹, where q is the length of the scattering vector and θ is one-half of the scat-

tering angle, such that $q = 4\pi \cdot \sin \theta / \lambda$ and a Raxonix MX-170HS CCD detector. A flow-through capillary set-up was used as the sample holder, with a glass capillary of 2 mm diameter. Scattering data were reduced using standard routines provided by the beamline and were further analysed using Irena SAS macros for Igor Pro.⁷⁰ Water was used for the absolute intensity calibration. Data were recorded for 1.0% w/w aqueous dispersions of PGMA₂₈-PGlyMA_{*n*} nano-objects originally prepared at 10% w/w, PGMA₂₈-PGlyMA_{*n*} nano-objects originally prepared at 20% w/w solids (where $n = 25, 40, 80$), and the corresponding PGMA₂₈-P(GlyMA-cys)_{*n*} copolymers after derivatisation where $n = 25, 40, 80$.

For *in situ* SAXS experiments conducted during the RAFT aqueous emulsion polymerisation of GlyMA, SAXS patterns were collected at a synchrotron source (Diamond Light Source, station I22, Didcot, UK) using monochromatic X-ray radiation (wavelength, λ = 0.124 nm, with q ranging from 0.002 to 0.23 Å⁻¹, where $q = 4\pi \cdot \sin \theta / \lambda$ is the length of the scattering vector and θ is one-half of the scattering angle) and a 2D Pilatus 2 M pixel detector (Dectris, Switzerland). The reactions were conducted as previously described.⁴⁷ A bespoke stirrable reaction cell was used as the sample holder, with Kapton film windows of 0.075 mm thickness. All reagents were purged with nitrogen gas for 30 min before a known volume of the deoxygenated solution was transferred into the reaction cell, which had been previously purged with nitrogen. The reaction cell was then sealed to prevent oxygen ingress before being placed in the X-ray beam along with a magnetic stirrer unit. The reaction cell was heated to 50 °C using a water circulating bath. SAXS patterns were collected every 3 s for 7.5 min, then every 10 s for the following 27.5 min, then every 100 s for 30 min, or until no further evolution in the scattering pattern was observed. Scattering data were reduced using standard routines from the beamline and were further analysed using Irena SAS macros for Igor Pro.⁷⁰ Water was used for the absolute intensity calibration. SAXS patterns were recorded for 1 h during the *in situ* synthesis of PGMA₄₈-PGlyMA₁₀₀ spheres at 10% w/w. The final PGMA₄₈-PGlyMA₁₀₀ spheres were diluted to 1.0% w/w with deionised water and a SAXS pattern was recorded using a flow-through capillary set-up as the sample holder (glass capillary diameter = 2 mm).

Elemental microanalysis. The carbon, hydrogen, nitrogen and sulfur microanalytical contents of freeze-dried copolymers were determined in-house using a Vario MICRO Cube CHN/S analyser (detection limit = 0.30%).

Synthesis of PGMA₂₈ *via* RAFT solution polymerisation of GMA in ethanol

The PGMA precursor used in this study was prepared *via* RAFT solution polymerisation of GMA in ethanol as previously described.^{26,64} The target mean DP was 31 and the [GMA] : [CPDB] : [ACVA] relative molar ratios were 31 : 1 : 0.25. Briefly, CPDB (2.79 g, 12.6 mmol, assuming a RAFT CTA efficiency of 80%), GMA (50.0 g, 0.312 mol) and ethanol (80.2 g, 60 wt%) were weighed into a round-bottomed flask. ACVA (0.706 g, 2.52 mmol) was added and the reaction mixture

was cooled in an ice bath and degassed with N_2 gas for 40 min. After degassing, the flask was immersed in an oil bath set at 70 °C and the polymerisation was quenched after 160 min after the GMA conversion had reached 63%. The crude PGMA precursor was diluted with methanol and precipitated into dichloromethane, redissolved in methanol and precipitated once more to yield the final purified PGMA₂₈ precursor. Its mean DP was confirmed by end-group analysis using ¹H NMR spectroscopy in CD₃OD. DMF GPC analysis indicated an M_n of 8300 g mol⁻¹ and a D of 1.15.

Synthesis of PGMA₂₈-PGlyMA_n diblock copolymer nano-objects by RAFT aqueous emulsion polymerisation

The synthesis of PGMA₂₈-PGlyMA₁₀₀ vesicles at 10% w/w using a macro-CTA/initiator ratio of 4.0 is representative of the general PISA protocol. PGMA₂₈ macro-CTA (0.25 g, 0.053 mmol), and deionised water (9.09 g) were weighed into a sample tube. VA-044 initiator (4.30 mg, 0.013 mmol) was added and the pH was adjusted to 7.0–7.5 by addition of 0.01 M NaOH. GlyMA (0.756 g, 5.32 mmol) was added and the reaction mixture was sealed with a rubber septum and immersed in an ice bath and degassed with N_2 for 30 min, before being placed in an oil bath set at 50 °C. The polymerisation was quenched after 1 h by removing the reaction vessel from the oil bath and exposing its contents to air, followed by ¹H NMR, DLS, GPC and TEM analysis. When targeting different PGlyMA DPs the PGMA, GlyMA and VA-044 molar ratios were adjusted accordingly, maintaining a consistent solids content.

Synthesis of PGlyMA by RAFT solution polymerisation

The RAFT solution polymerisation of GlyMA was conducted in chloroform using CPDB as the RAFT agent and AIBN initiator. First, GlyMA (5.02 g, 35.2 mmol) and CPDB (0.078 g, 0.352 mmol; target DP = 100) were weighed into a 25 mL round-bottomed flask, and CHCl₃ (7.64 g) was added to produce a final monomer concentration of 40% w/w. AIBN (0.012 g, 0.073 mmol; CPDB/AIBN ~5.0) was added to the reaction flask, which was immersed in an ice bath and the reaction mixture was degassed using a stream of N_2 gas for 30 min. The flask was then sealed and placed in an oil bath set at 60 °C for 19 h. The GlyMA polymerisation was quenched by cooling to 20 °C, exposing the reaction solution to air and dilution with CHCl₃. The GlyMA conversion was 95% as determined by ¹H NMR analysis in CDCl₃. The crude PGlyMA was precipitated into excess *n*-hexane (three times), isolated by filtration and dried in a vacuum oven. Residual *n*-hexane (detected by ¹H NMR analysis) was removed by dissolving the purified PGlyMA in acetone and concentrating by rotary evaporation (three times), and subsequently dried using a high vacuum manifold. DMF GPC analysis indicated an M_n of 17 100 g mol⁻¹ and an M_w/M_n of 1.17, while helium pycnometry measurements indicated a solid-state density of 1.25 ± 0.01 g cm⁻³ at 20 °C.

Estimation of the aqueous solubility of GlyMA at 50 °C

Deionised water (10.0 g) was added to a pre-weighed vial equipped with a magnetic flea. This vial was placed in an oil

bath set at 50 °C and allowed to equilibrate for 20 min. GlyMA (~1.5 g) was added to a pre-weighed vial and then added dropwise to the water at 50 °C. After addition of each drop of GlyMA, the aqueous GlyMA mixture was stirred at 50 °C for 1–2 min. The point at which the GlyMA monomer droplets no longer fully dissolved as judged by visual inspection was noted and the vial containing GlyMA monomer was reweighed. Hence the total mass of added GlyMA was determined and its aqueous solubility at 50 °C was calculated using the following equation: aqueous solubility = (mass of GlyMA/mass of water) × 100. This solubility experiment was performed in triplicate and the mean aqueous solubility of GlyMA at 50 °C was found to be 2.2% w/w, or 22.0 g dm⁻³. This is in good agreement with data previously reported by Ratcliffe *et al.*, who determined the aqueous solubility of GlyMA to be 1.4–1.5% w/w at 21 °C and 2.4–2.5% w/w at 80 °C.⁶³

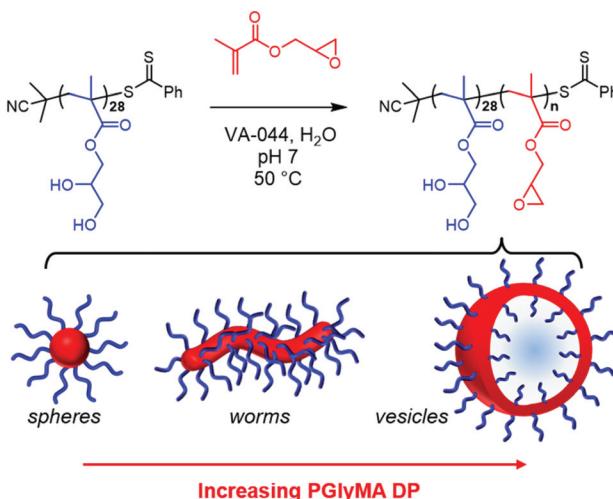
In situ SAXS studies during RAFT aqueous emulsion polymerisation of GlyMA

The PGMA₄₈ precursor used for the *in situ* SAXS studies was prepared according to a previous literature protocol.⁶⁴ This PGMA₄₈ precursor (0.14 g, 0.018 mmol) was weighed into a sample tube along with deionised water (3.44 g). VA-044 initiator (4.43 μmol; 0.10 mL of a 0.044 M stock solution) was added and the solution pH was adjusted to 7.0–7.5 by adding 0.01 M NaOH. GlyMA (0.252 g, 1.77 mmol; target DP = 100) was added and the reaction mixture was then sealed with a rubber septum, immersed in an ice bath and degassed with N_2 for 30 min, before being placed in the stirrable reaction cell for the *in situ* SAXS experiment. After 1 h at 50 °C, the reaction cell was removed from the beam line and the GlyMA polymerisation quenched by exposure to air. Postmortem analysis of the reaction mixture was conducted using ¹H NMR, DLS, GPC and TEM.

Results and discussion

Recently, we reported that the RAFT aqueous emulsion polymerisation of GlyMA using a PGMA₄₅ chain transfer agent only led to the formation of kinetically-trapped spheres.⁶⁴ However, the aqueous solubility of GlyMA (22 g dm⁻³ at 50 °C) is comparable to that of HBMA or MOEMA,^{47,63} hence access to epoxy-functional worms or vesicles might be expected for such PISA formulations. Drawing on our prior experience,^{26,30,71–74} we decided to revisit the RAFT aqueous emulsion polymerisation of GlyMA to examine whether utilising a shorter PGMA precursor as the steric stabiliser block might enable access to such higher order morphologies.

First, a kinetic study of the RAFT solution polymerisation of GMA in ethanol using 2-cyano-2-propyl dithiobenzoate (CPDB) at 70 °C was conducted by sampling the reaction mixture periodically, see Fig. S1.† First-order kinetics and a linear increase in M_n with conversion were observed when targeting a degree of polymerisation (DP) of 31.²⁶ A dithiobenzoate-capped PGMA₂₈ precursor (M_n = 8300 g mol⁻¹, D = 1.15) was



Scheme 1 Schematic representation of the RAFT aqueous emulsion polymerisation of GlyMA at 50 °C using a PGMA₂₈ precursor at neutral pH to form sterically-stabilised PGMA₂₈-PGlyMA_n spheres, worms or vesicles. Notably, only kinetically-trapped spheres were obtained with longer PGMA₄₅ and PGMA₄₈ stabiliser blocks.

prepared on a 30 gram scale and used for all subsequent RAFT aqueous emulsion polymerisation syntheses. Chain extension of this PGMA₂₈ steric stabiliser block with GlyMA under mild conditions (50 °C, pH 7) yielded a range of epoxy-functional diblock copolymer nano-objects (see Scheme 1).

Kinetic studies confirmed that high GlyMA conversions were achieved within 1 h at 50 °C with a linear evolution of M_n with conversion (see Fig. S2†). It is also worth emphasising that these polymerisations were conducted at neutral pH in order to prevent premature loss of the epoxy groups *via* ring-opening side-reactions with water. Copolymer morphologies were initially assigned by transmission electron microscopy (TEM) in order to construct a phase diagram, see Fig. 1 and Table S1.† These assignments were subsequently confirmed for selected PGMA₂₈-PGlyMA_n nano-objects using small-angle X-ray scattering (SAXS).

DLS studies indicated the formation of well-defined spheres of with *z*-average diameters (D_z) of 15–26 nm when targeting short core-forming blocks (e.g. for DP = 25 at 20% w/w and up to DP = 50 at 5% w/w). For copolymer concentrations of 10–30% w/w, increasing the core-forming block DP initially afforded a mixed phase of spheres and short worms followed by a pure worm phase, with higher concentrations being required for a lower PGlyMA DP to access the latter morphology. The mean cross-sectional worm core diameter estimated from TEM images was comparable to the mean sphere diameter. For example, PGMA₂₈-PGlyMA₃₀ spheres prepared at 10% w/w had a mean diameter of 15.6 ± 1.5 nm, while the cross-sectional diameter for PGMA₂₈-PGlyMA₅₀ worms was estimated to be 16.6 ± 1.5 nm (see Fig. S3†). This is consistent with worm formation *via* the stochastic 1D fusion of multiple spheres.⁷³ Targeting longer PGlyMA DPs produced a mixed phase of worms and vesicles for PISA syntheses conducted at

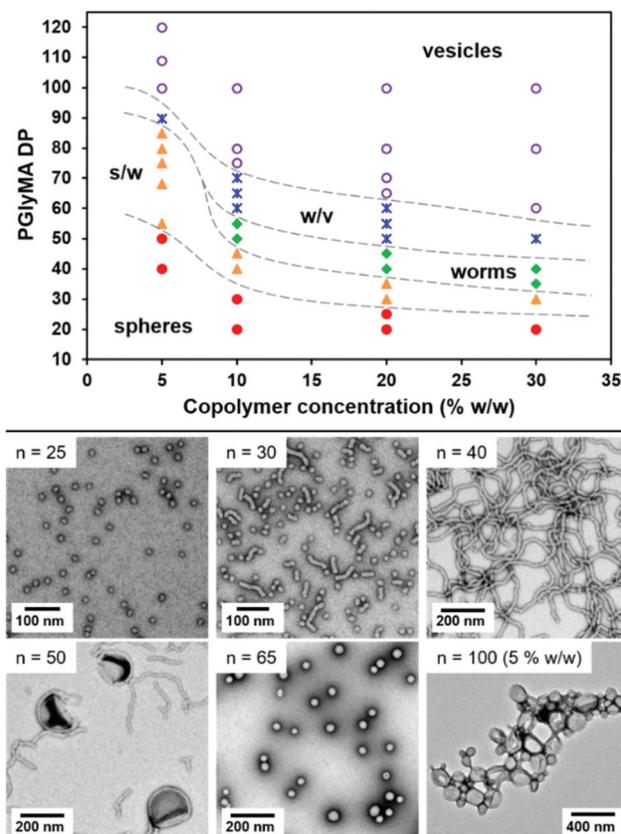


Fig. 1 Phase diagram constructed for a series of PGMA₂₈-PGlyMA_n diblock copolymer nano-objects synthesised by RAFT aqueous emulsion polymerisation of GlyMA using a PGMA₂₈ precursor at copolymer concentrations of 10–30% w/w [s/w denotes a mixed phase of spheres and worms, while w/v denotes a mixed phase of worms and vesicles]. Representative TEM images are shown for selected nano-objects prepared at 20% w/w (where n indicates the mean PGlyMA DP).

copolymer concentrations of 10–30% w/w. Representative TEM images showing the various PGMA₂₈-PGlyMA_n nano-objects obtained at 10% w/w are shown in Fig. S3.† Based on TEM studies alone, relatively small spheres with D_z ranging from 45 to 90 nm are apparently obtained when targeting PGlyMA DPs of 75–100 at such copolymer concentrations. However, this tentative morphology assignment proved to be erroneous: subsequent SAXS studies confirmed that these ‘spheres’ were in fact unusually small vesicles (see below for further details). For PISA syntheses performed at 5% w/w, larger vesicles were observed when targeting PGMA₂₈-PGlyMA₁₀₀ and PGMA₂₈-PGlyMA₁₁₀, while increasing the PGlyMA DP up to 120 resulted in vesicle aggregates (DLS studies indicated a D_z of 1588 nm and a polydispersity of 0.97, while visual inspection confirmed that particle sedimentation occurred over time). These experiments clearly demonstrate that the relatively high aqueous solubility of GlyMA monomer (~ 22 g dm⁻³ at 50 °C) provides convenient access to higher order morphologies *via* RAFT aqueous emulsion polymerisation, thus avoiding the well-known problem of kinetically-trapped spheres reported in the literature.^{50–59}

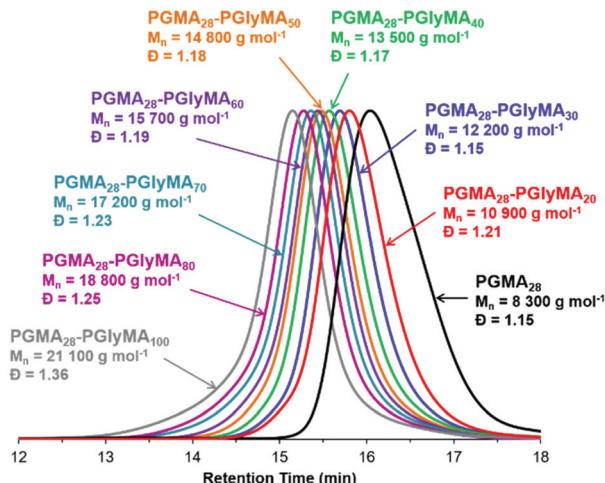


Fig. 2 Overlaid DMF GPC traces recorded for $\text{PGMA}_{28}\text{-PGlyMA}_n$ diblock copolymers prepared by RAFT aqueous emulsion polymerisation of GlyMA at 20% w/w solids (conditions: pH 7, 50 °C, 1 h) for $n = 20, 30, 40, 50, 60, 70, 80$ or 100. Molecular weight data are expressed relative to a series of near-monodisperse poly(methyl methacrylate) calibration standards.

DMF GPC studies of a series of $\text{PGMA}_{28}\text{-PGlyMA}_n$ diblock copolymers indicated relatively narrow, unimodal molecular weight distributions, see Fig. 2. These observations are comparable with our previous observations for $\text{PGMA}_{45}\text{-PGlyMA}_n$ spheres, where dispersities remained below 1.30 when targeting PGlyMA DPs up to 100.⁶¹ In the present study, the broader molecular weight distributions observed when targeting higher PGlyMA DPs (Table S1†) are attributed to low levels of intermolecular branching, which leads to the formation of higher molecular weight species (Fig. 2). Interestingly, in some cases narrower dispersities were obtained when targeting the same diblock copolymer compositions at higher solids. For example, $\text{PGMA}_{28}\text{-PGlyMA}_{100}$ prepared at 20% w/w had a dispersity of 1.36, while the same diblock copolymer prepared at 10% w/w and 5% w/w exhibited dispersities of 1.43 and 1.70, respectively. It is hypothesised that reaction of a minor fraction of epoxy groups, first with water and then with the hydroxyl-functional monomer that is generated *in situ* (*i.e.* glycerol monomethacrylate) generates a small amount of dimethacrylate impurity.⁶³ The faster rates of reaction achieved at higher copolymer concentration means that the GlyMA monomer is more quickly converted into less reactive PGlyMA chains, which reduces the propensity for this side-reaction to occur. Moreover, the ensuing intermolecular branching that occurs during GlyMA polymerisation only becomes evident when targeting higher DPs.⁷⁵

Small angle X-ray scattering studies

In order to confirm the copolymer morphologies assigned by TEM (see Fig. 1), SAXS patterns were recorded for 1.0% w/w aqueous dispersions of three types of $\text{PGMA}_{28}\text{-PGlyMA}_n$ nano-objects originally prepared at 10% w/w solids. Radially-integrated scattering patterns obtained for $\text{PGMA}_{28}\text{-PGlyMA}_{30}$,

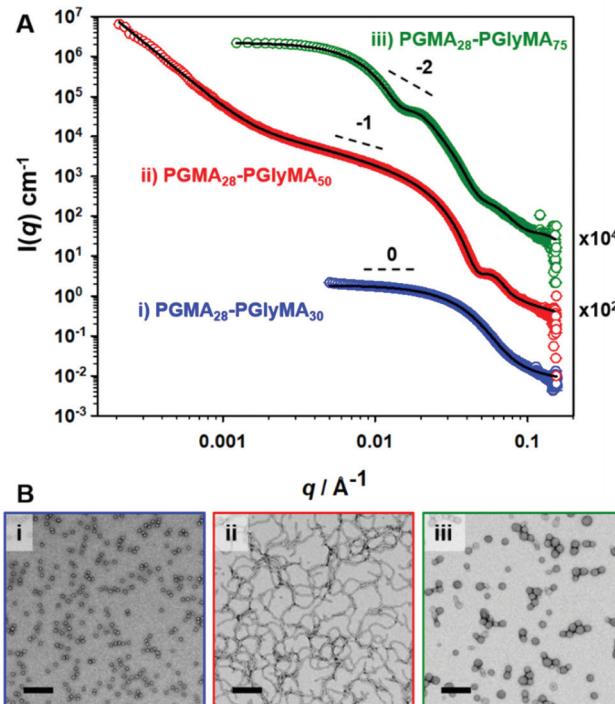


Fig. 3 (A) SAXS patterns recorded for 1.0% w/w aqueous dispersions of $\text{PGMA}_{28}\text{-PGlyMA}_n$ nano-objects prepared at 10% w/w solids for (i) $n = 30$, (ii) $n = 50$ and (iii) $n = 75$. Experimental data points are denoted by open circles and solid black lines indicate the data fits. For clarity, the red and green curves are offset by arbitrary factors of 10² and 10⁴, respectively. (B) Representative TEM images recorded for the corresponding (i) $\text{PGMA}_{28}\text{-PGlyMA}_{30}$, (ii) $\text{PGMA}_{28}\text{-PGlyMA}_{50}$ and (iii) $\text{PGMA}_{28}\text{-PGlyMA}_{75}$ nano-objects. Scale bars represent 200 nm in each case.

$\text{PGMA}_{28}\text{-PGlyMA}_{50}$ and $\text{PGMA}_{28}\text{-PGlyMA}_{75}$ are shown in Fig. 3, where q is the scattering vector and $I(q)$ is the X-ray scattering intensity. These scattering patterns were fitted using a PGlyMA homopolymer density of $1.25 \pm 0.01 \text{ g cm}^{-3}$ as determined by helium pycnometry. The PGlyMA scattering length density ($\xi_{\text{PGlyMA}} = 11.34 \times 10^{10} \text{ cm}^{-2}$) is comparable to that of the PGMA stabiliser block ($\xi_{\text{PGMA}} = 11.94 \times 10^{10} \text{ cm}^{-2}$; $\xi_{\text{water}} = 9.42 \times 10^{10} \text{ cm}^{-2}$) so the scattering from each component is comparable. To minimise the number of adjustable parameters when fitting these scattering patterns, the solvent volume fraction within the PGlyMA cores (x_{sol}) was taken to be zero. This assumption is reasonable given the relatively hydrophobic nature of these chains. Moreover, when x_{sol} was allowed to vary during preliminary attempts to model the data, this parameter always tended to zero. A detailed description of the scattering models and fitting parameters utilised to analyse these SAXS patterns is provided in the ESI (see SAXS section and Table S2†).

The SAXS pattern obtained for $\text{PGMA}_{28}\text{-PGlyMA}_{30}$ could be satisfactorily fitted using a spherical micelle model.⁷⁶ A low q gradient of approximately zero was obtained, which is consistent with the spherical morphology indicated by TEM studies, see Fig. 3B(i). The volume-average sphere diameter, D_s , calculated from this model was 15.5 nm. As expected, this is lower



than the *z*-average sphere diameter, D_z , of 21 nm reported by DLS. The SAXS pattern recorded for PGMA₂₈-PGlyMA₅₀ had a gradient of approximately -1 at low q , which indicates a highly anisotropic morphology.⁷⁷ Again, this is consistent with the corresponding TEM image, which reveals a pure worm phase. The upturn at low q (below $q \sim 0.02 \text{ \AA}^{-1}$) suggests either some degree of worm branching (for which there appears to be some TEM evidence) or inter-worm interactions. The volume-average cross-sectional worm diameter, D_w , was calculated to be 17.8 ± 1.7 nm by fitting the SAXS pattern to a worm-like micelle model.⁷⁶ This is in good agreement with the number-average worm width estimated by TEM (16.6 ± 1.5 nm). Perusal of the PISA literature indicates that well-defined worms are seldom reported for RAFT aqueous emulsion polymerisation formulations, which tend to produce kinetically-trapped spheres. Even in the few cases where anisotropic worms (sometimes described as nanofibres) are reported, close inspection of TEM images usually indicates the presence of minor populations of either spheres or vesicles.^{40,44} Although the PGMA₂₈-PGlyMA₇₅ nanoparticles were initially assigned as spheres by TEM, a spherical micelle model could not be fitted to the scattering pattern recorded for this dispersion (see Fig. S4†). However, satisfactory data fits could be obtained when using a vesicle model.⁷⁸ Moreover, the volume-average vesicle diameter (D_v) of 53 nm calculated using this latter model was consistent with the corresponding DLS diameter, D_z , of 64 nm (see Table S2†). The mean vesicle membrane thickness, T_m , was calculated to be 8.2 nm, which is relatively large relative to the vesicle diameter. Thus, these rather small vesicles are much more resistant to deformation under ultrahigh vacuum than the larger vesicles commonly reported in the PISA literature,²⁶ which makes their unambiguous morphological assignment using TEM alone somewhat problematic. This example serves to highlight the importance of using a statistically robust scattering technique such as SAXS for structural characterisation, rather than simply relying on TEM observations. SAXS patterns recorded for other PGMA₂₈-PGlyMA_{*n*} nanoparticles (where $n = 20, 55, 80$ or 100) prepared at 10% w/w can be found in Table S2† and Fig. S5 (see ESI†).

Long-term stability of epoxy groups for aqueous dispersions of PGMA₂₈-PGlyMA₅₅ worms

The chemical stability of PGMA₂₈-PGlyMA₅₅ worms was assessed during the long-term storage of a 10% w/w aqueous dispersion for 12 weeks at 20 °C. It is well-known that epoxy groups are susceptible to nucleophilic ring-opening by water, or by neighbouring hydroxyl groups.⁶³ Nevertheless, ¹H NMR spectroscopy studies indicated that 90% of the original epoxy groups remained intact after 6 weeks at pH 7, although only 74% were retained after ageing for 12 weeks (Fig. 4A). These observations are in good agreement with the gradual loss of epoxy functionality previously reported for PGMA₄₅-PGlyMA₁₀₀ spheres.⁶⁴ Moreover, a concomitant increase in dispersity was observed when analyzing the aged PGMA₂₈-PGlyMA₅₅ chains by DMF GPC (Fig. 4B). This suggests that

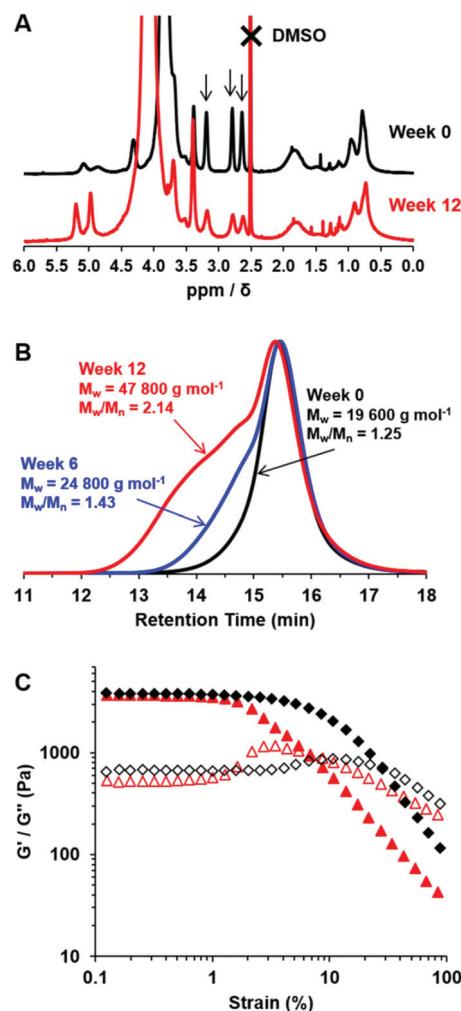


Fig. 4 Evaluation of the chemical stability of the epoxy groups within a 10% w/w aqueous dispersion of PGMA₂₈-PGlyMA₅₅ worms during their long-term storage at 20 °C and pH 7. (A) ¹H NMR spectra confirm that ring-opening of epoxy groups occurs gradually over time as a result of nucleophilic attack by water. (B) DMF GPC traces recorded for the molecularly-dissolved diblock copolymer chains at various time points, indicating light branching caused by intermolecular ring-opening side reactions. (C) Rheological strain sweeps showing G' (closed symbols) and G'' (open symbols) for fresh PGMA₂₈-PGlyMA₅₅ worms (black diamonds) and the same worms after ageing for 12 weeks (red triangles). The yield strain of this worm gel is reduced significantly after long-term storage at 20 °C.

the hydroxyl groups that are generated *via* ring-opening of the epoxy groups by reaction with water subsequently react with adjacent epoxy groups, leading to intermolecular branching. Given the relatively low degree of hydration of such diblock copolymer nano-objects indicated by SAXS studies, this chemical degradation presumably involves initial reaction of epoxy groups located at the near-surface of the PGlyMA cores. Interestingly, rheological studies of the 10% w/w worm gel revealed a significant reduction in the critical strain (γ_c) from 10% to 2.4%, suggesting that gel embrittlement occurs over time (Fig. 4C).



Derivatisation of PGMA₂₈-PGlyMA_n spheres, worms and vesicles using L-cysteine

The inherent reactivity of the epoxy ring offers a convenient handle for post-polymerisation derivatisation of freshly-prepared PGMA-PGlyMA nano-objects. We, and other labs, have previously demonstrated that either homopolymerisation or statistical copolymerisation of GlyMA to form core-forming blocks⁶⁴ enables the facile preparation of covalently-stabilised nanoparticles using various diamines,^{65,79,80} 3-aminopropyltriethoxysilane^{66,81} or 3-mercaptopropyltrimethoxysilane as crosslinkers.⁸² Moreover, we recently reported the use of epoxy-functional *stabiliser* blocks to functionalise spherical nanoparticles *via* epoxy-thiol chemistry⁸³ and also block copolymer worms *via* epoxy-amine chemistry.^{48,64} Here, we examine epoxy-thiol chemistry for the convenient derivatisation of PGMA₂₈-PGlyMA₂₅ spheres, PGMA₂₈-PGlyMA₄₀ worms and PGMA₂₈-PGlyMA₈₀ vesicles with L-cysteine at pH 8.5 to afford the corresponding PGMA₂₈-P(GlyMA-Cys)_n nano-objects directly in water, see Scheme 2.

An as-prepared 20% w/w aqueous dispersion of each type of PGMA₂₈-PGlyMA_n diblock copolymer nano-object was diluted to 5% w/w (primarily to allow efficient stirring in the case of the PGMA₂₈-PGlyMA₄₀ diblock copolymer worms). Excess L-cysteine (L-cysteine/epoxy molar ratio = 10) was added and allowed to react with the epoxy groups at pH 8.5, which is close to the *pK_a* of its thiol group (*pK_a* ≈ 8.2). Therefore, this amino acid reagent is present in its more reactive thiolate form, while its primary amino group remains protonated (*pK_a* ≈ 10.3) to minimise epoxy-amine side-reactions. Following epoxy-thiol derivatisation for 24 h at 20 °C, the unreacted L-cysteine was removed by dialysis and the purified copolymer spheres, worms and vesicles were freeze-dried prior to elemental microanalyses (see Table S3†). Both the nitrogen and sulfur contents of these nano-objects increased significantly after L-cysteine derivatisation, from 0.23% and 1.04% in the original PGMA₂₈-PGlyMA₂₅ spheres up to 2.94% and 6.98%, respectively for PGMA₂₈-P(GlyMA-cys)₂₅. The latter values indicate a mean degree of derivatisation of 91%. Similarly, the nitrogen and sulfur contents increased from 0.16% and 0.70% for the original PGMA₂₈-PGlyMA₄₀ worms up to 3.42% and 8.02% for

the PGMA₂₈-P(GlyMA-cys)₄₀ worms, which is equivalent to a mean degree of derivatisation of 91%. In contrast, a much lower mean degree of derivatisation of 44.5% was obtained for the PGMA₂₈-P(GlyMA-cys)₈₀ vesicles. Accordingly, a ten-fold excess of L-cysteine was added to a 5% w/w aqueous dispersion of PGMA₂₈-PGlyMA₈₀ vesicles and this reaction mixture was heated to 50 °C for 24 h. After exhaustive dialysis and freeze-drying, the mean degree of derivatisation indicated by elemental microanalysis was much higher (89%).

The PGMA₂₈-P(GlyMA-cys)_n copolymer nano-objects were characterised by TEM and DLS studies (see Fig. 5 and Table S4,† respectively). The former technique confirmed that the worm (Fig. 5E) and vesicle (Fig. 5F) morphologies were retained after L-cysteine derivatisation. However, the well-defined PGMA₂₈-PGlyMA₂₅ spheres (Fig. 5A; *D*_z = 18 nm, DLS polydispersity = 0.12) did not retain their original spherical morphology after derivatisation (Fig. 5D). DLS studies indicated that, although the *D*_z value was comparable (14 nm), the

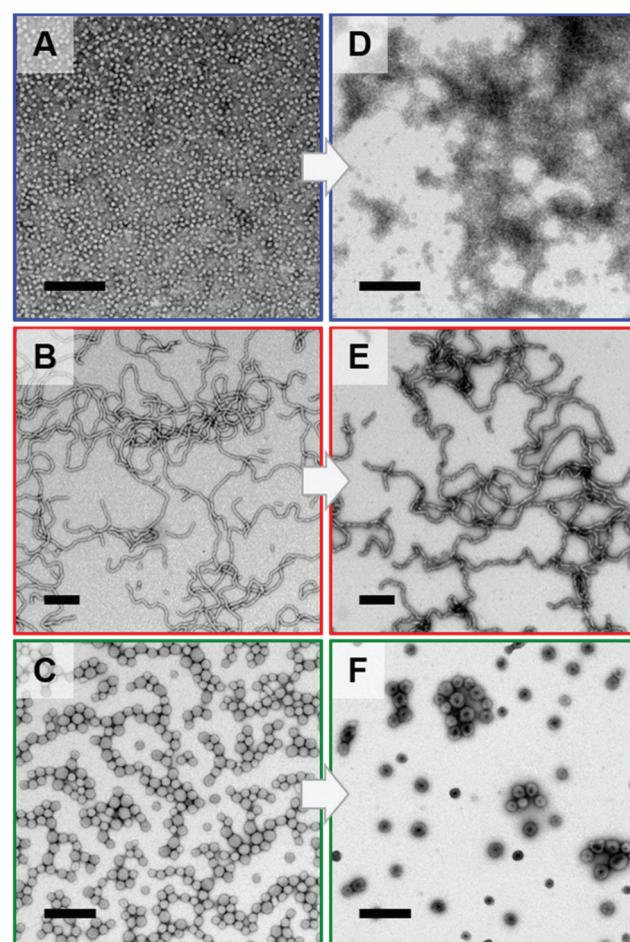
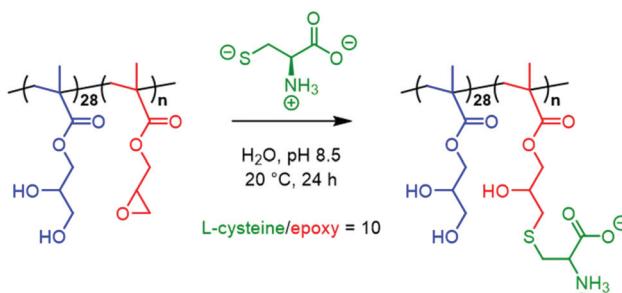


Fig. 5 TEM images recorded for (A) PGMA₂₈-PGlyMA₂₅ spheres, (B) PGMA₂₈-PGlyMA₄₀ worms and (C) PGMA₂₈-PGlyMA₈₀ vesicles, (D) molecularly-dissolved PGMA₂₈-P(GlyMA-cys)₂₅ chains (derivatised using excess L-cysteine at 20 °C), (E) PGMA₂₈-P(GlyMA-cys)₄₀ worms (derivatised using excess L-cysteine at 20 °C) and (F) PGMA₂₈-P(GlyMA-cys)₈₀ vesicles (derivatised using excess L-cysteine at 50 °C). Scale bars represent 200 nm in each case.



Scheme 2 Schematic representation of the derivatisation of a 5% w/w aqueous dispersion of PGMA₂₈-PGlyMA_n nano-objects *via* epoxy-thiol chemistry using excess L-cysteine (conditions: L-cysteine/epoxy molar ratio = 10; pH 8.5; 20 °C, 24 h).

corresponding polydispersity had increased to 0.36 with a concomitant reduction in the scattered light intensity (count rate). This suggested that the originally hydrophobic PGlyMA chains had become sufficiently hydrophilic after derivatisation to cause partial molecular dissolution of the original spheres. This interpretation was confirmed by SAXS analysis of 1.0% w/w aqueous dispersions of the same spheres, worms and vesicles before and after derivatisation using L-cysteine, see Fig. 6.

SAXS patterns recorded for the as-synthesised PGMA₂₈-PGlyMA₂₅ spheres, PGMA₂₈-PGlyMA₄₀ worms and PGMA₂₈-PGlyMA₈₀ vesicles (Fig. 6A) were fitted using a spherical micelle model,⁷⁶ a worm-like micelle model⁷⁶ or a vesicle model,⁷⁸ respectively, as previously described (see Table S5† for a summary of the fitting parameters). SAXS patterns were also recorded following derivatisation of these nano-objects with L-cysteine in aqueous solution (Fig. 6B). The scattering pattern obtained for PGMA₂₈-P(GlyMA-cys)₂₅ was consistent with that expected for molecularly-dissolved copolymer chains and could be fitted using a Gaussian coil model.⁸⁴ However, despite the relatively low copolymer concentration of 1.0% w/w, a satisfactory data fit could only be achieved by incorporating an appropriate structure factor to account for the poly-electrolytic nature of the derivatised copolymer chains. More specifically, the Hayter-Penfold approximation for coulombic interactions⁸⁵ was used to account for charge repulsion, with the particle charge being estimated from initial fittings. Owing to the zwitterionic nature of the cysteine-derivatised copolymers, the formal overall charge was not expected to deviate significantly from neutrality. Electrophoretic mobility studies performed under the same conditions as those studied by SAXS indicated a negative zeta potential at pH 7 (see Table S4†), which is consistent with the expected contribution from anionic carboxylate groups.

A satisfactory fit to the SAXS pattern recorded for the PGMA₂₈-P(Gly-cys)₄₀ worms was obtained using a worm-like micelle model⁷⁶ provided that a minor population of molecularly-dissolved copolymer chains was included (fitted to a generalised Gaussian coil model using the Hayter-Penfold approximation,⁸⁵ as previously described). Interestingly, SAXS analysis indicated that the mean cross-sectional diameter of the worm cores, D_w , increased from 15.3 nm to 17.8 nm after L-cysteine derivatisation. TEM analyses of the dried copolymer worms confirmed this change in dimensions: D_w increased from 13 nm for the precursor worms to 16 nm after derivatisation. Similarly, the SAXS pattern recorded for the PGMA₂₈-P(Gly-cys)₈₀ vesicles was fitted using a vesicle model⁷⁸ by incorporating the Hayter-Penfold approximation.⁸⁵ However, an additional population was required to account for the presence of a small number of large scattering objects, which suggests incipient aggregation. The volume-average diameter, D_v , increased from 45 nm for the precursor vesicles to 58 nm after derivatisation, with a corresponding increase in the vesicle membrane thickness, T_m , from 7.5 to 9.7 nm. DLS studies indicated that the PGMA₂₈-PGlyMA₈₀ precursor vesicles exhibited a z-average diameter, D_z , of 49 nm, whereas that for the final PGMA₂₈-P(Gly-cys)₈₀ vesicles was 81 nm. Interestingly, the vesicular morphology was much more clearly visualised by TEM after epoxy-thiol derivatisation, which suggests a stronger interaction of the ionic groups with the TEM staining agent (uranyl formate).

In summary, L-cysteine derivatisation introduces a significant amount of charge into the originally hydrophobic PGlyMA chains. This accounts for the sphere-to-unimer transition observed for PGMA₂₈-PGlyMA₂₅ spheres and also the increase in size for the PGMA₂₈-PGlyMA₄₀ worms and the PGMA₂₈-PGlyMA₈₀ vesicles.

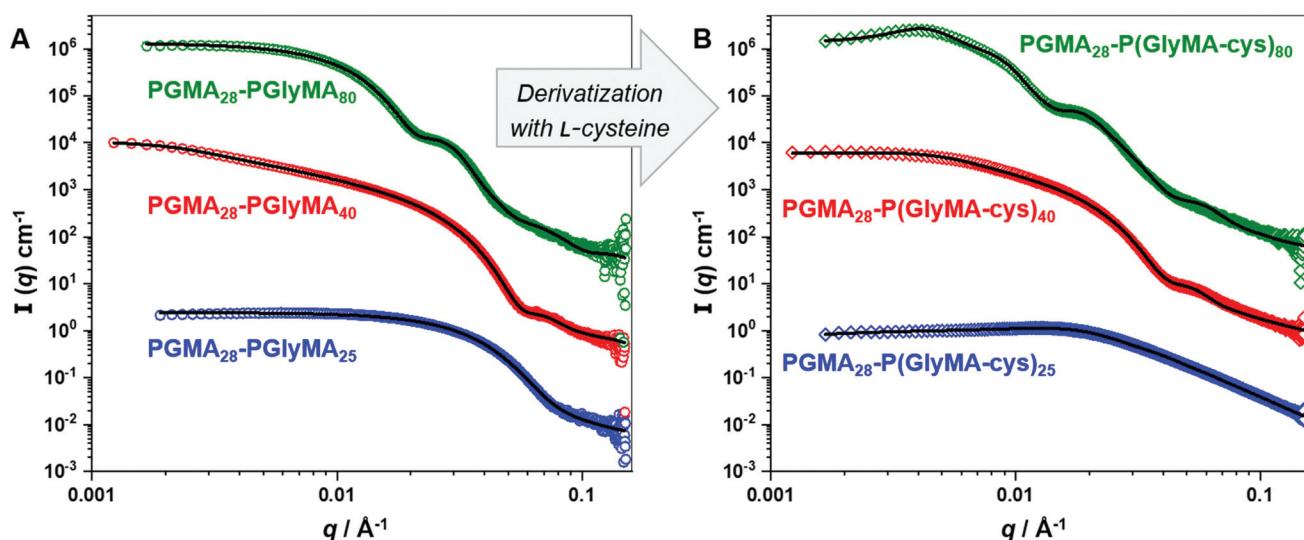


Fig. 6 SAXS patterns recorded for 1.0% w/w aqueous dispersions of (A) precursor PGMA₂₈-PGlyMA₂₅ spheres, PGMA₂₈-PGlyMA₄₀ worms and PGMA₂₈-PGlyMA₈₀ vesicles originally prepared at 20% w/w solids, and (B) the corresponding molecularly-dissolved PGMA₂₈-P(GlyMA-cys)₂₅ chains, PGMA₂₈-P(GlyMA-cys)₄₀ worms and PGMA₂₈-P(GlyMA-cys)₈₀ vesicles obtained after derivatisation using excess L-cysteine at 20, 20 and 50 °C, respectively. Experimental data points are denoted by open symbols and solid black lines indicate data fits.



In situ SAXS studies during RAFT aqueous emulsion polymerisation of GlyMA

We recently reported the first *in situ* SAXS studies during RAFT aqueous emulsion polymerisation of MOEMA at 10% w/w solids using a bespoke stirrable reaction cell.⁴⁷ Here, we use the same experimental set-up to monitor the RAFT aqueous emulsion polymerisation of GlyMA and hence examine the nucleation and growth of PGMA₄₈-PGlyMA₁₀₀ spheres at 10% w/w solids. Such spheres were targeted for this *in situ* SAXS experiment because they were larger ($D_z = 37$ nm) than the spheres prepared using the PGMA₂₈ precursor ($D_z = 15$ –21 nm; Table S1†). Larger spheres are easier to image by *postmortem* TEM analysis, which was conducted to compare the PGMA₄₈-PGlyMA₁₀₀ spheres formed during this *in situ* SAXS experiment with the equivalent laboratory-scale formulation performed in the absence of any synchrotron radiation. ¹H NMR spectroscopy studies confirmed that a high monomer conversion was achieved in both cases (>98% within 1 h at 50 °C). DMF GPC analysis indicated that the molecular weight distributions for the two diblock copolymers were comparable ($M_n = 22\,800$; $M_w/M_n = 1.18$ vs. $M_n = 26\,800$; $M_w/M_n = 1.22$ for the *in situ* SAXS and laboratory-scale syntheses, respectively), see Fig. S6A.† DLS measurements indicated that relatively narrow unimodal size distributions were obtained in both cases (Fig. S6B†). However, a D_z of 26 nm was observed for the nanoparticles prepared during the *in situ* SAXS experiment, which is somewhat lower than that for the nanoparticles ($D_z = 37$ nm) obtained from the laboratory-scale synthesis. *Postmortem* TEM images indicated the formation of well-defined spheres for both PISA formulations, see Fig. 7.

SAXS patterns were collected every 2.5 min for 40 min, see Fig. 8A. As recently reported for the RAFT aqueous emulsion polymerisation of MOEMA, we focus on two key aspects of this PISA formulation: (i) the timescale for the onset of micellar nucleation and (ii) the timescale for cessation of the polymerisation. During the laboratory-scale experiment (Fig. 8B), the initial rate of polymerisation was relatively slow and the onset of nucleation was observed after 22 min; the instant-

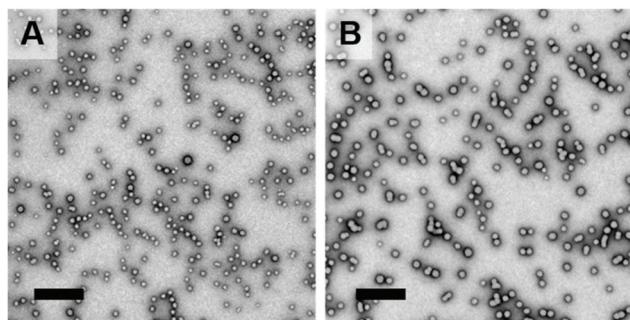


Fig. 7 Representative TEM images recorded for the dried PGMA₄₈-PGlyMA₁₀₀ spheres prepared via RAFT aqueous emulsion polymerisation of GlyMA at 10% w/w solids at 50 °C: (a) after *in situ* SAXS experiments (b) after the equivalent laboratory-scale synthesis conducted in the absence of X-ray synchrotron radiation using the same PISA formulation. Scale bars represent 200 nm.

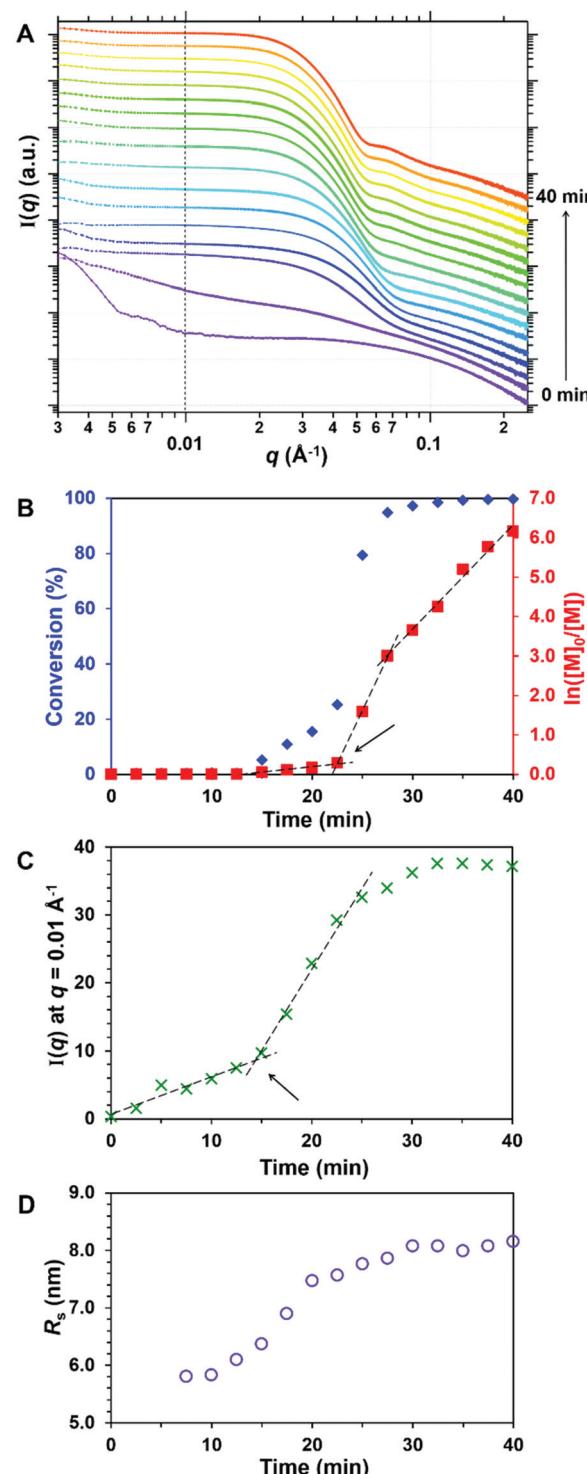


Fig. 8 SAXS patterns recorded during the RAFT aqueous emulsion polymerisation of GlyMA targeting PGMA₄₈-PGlyMA₁₀₀ spheres at 10% w/w solids using a stirrable reaction cell. (A) SAXS patterns recorded every 2.5 min from 0 to 40 min. (B) Conversion vs. time curve and corresponding semi-logarithmic plot obtained for the equivalent laboratory-scale synthesis. (C) the $I(q)$ at $q = 0.01\text{ \AA}^{-1}$ as a function of time. (D) Evolution of the mean sphere core radius, R_s , over time, calculated using $R_s = 4.49/q$, where q is the local minimum between 0.078 – 0.054 \AA^{-1} . Arrows indicate the onset of micellar nucleation.



taneous conversion was 25%, which corresponded to a critical PGlyMA DP of 25. This GlyMA polymerisation was essentially complete (>98% conversion) within 35 min at 50 °C. To assess the onset of micellar nucleation during the *in situ* SAXS experiment, the scattering intensity, $I(q)$, at an arbitrary q of 0.01 Å⁻¹ was plotted as a function of time, see Fig. 8C. An upturn was observed at 14 min owing to the formation of larger scattering objects, thus indicating the onset of micellar nucleation. No further change in the scattering patterns was discernible after 33 min, so the GlyMA polymerisation was judged to be complete on this timescale. Thus, both the onset of nucleation and cessation of the polymerisation occurred within slightly shorter timescales for the *in situ* SAXS experiment. This is attributed to a modest rate enhancement caused by the ionising nature of the high-energy X-rays which generates an additional radical flux;^{86,87} such observations are consistent with our prior *in situ* SAXS studies of other PISA formulations.^{47,88} The mean sphere core radius, R_s , can be estimated from the local minimum at $q = 0.075$ Å⁻¹ that becomes discernible after nucleation, using the well-known relationship $d = 4.49/q$, where d is a real-space distance corresponding to R_s (the mean core radius in Å). This local minimum gradually shifts to lower q throughout the polymerisation, see Fig. 8D. More specifically, R_s increases from 5.80 to 8.16 nm, indicating a final volume-average spherical core diameter of 16.3 nm. The final PGMA₄₈-PGlyMA₁₀₀ diblock copolymer nanoparticles obtained after the *in situ* SAXS experiment were diluted to 1.0% w/w and a SAXS pattern was recorded. The data were fitted to a spherical micelle model,⁷⁶ see Fig. S7,† to give a volume-average overall sphere diameter, D_s , of 23.1 nm, where $D_s = 2R_s + 4R_g$. Given that DLS is known to be more biased towards larger particles than SAXS, this is consistent with the corresponding D_z diameter of 26 nm. Parameters such as the mean sphere core radius (R_s) and mean radius of gyration of the PGMA₄₈ stabiliser block (R_g) calculated from fitting this SAXS pattern enabled the 10% w/w final SAXS pattern recorded after 40 min to be analysed using a spherical micelle model by incorporating an appropriate structure factor to account for the higher nanoparticle concentration (Fig. S8†). This latter analysis afforded a comparable D_s of 23.3 nm. Fitting parameters and further information regarding these SAXS models can be found in the ESI and are summarised in Table S6.†

Conclusions

Using a sufficiently short non-ionic PGMA₂₈ stabiliser block for the RAFT aqueous emulsion polymerisation of GlyMA under mild conditions (50 °C, pH 7) provides convenient access to epoxy-functional spheres, worms and vesicles. This is attributed to the relatively high aqueous solubility of GlyMA (~22 g dm⁻³), which enables the restrictive paradigm of kinetically-trapped spheres observed for many such PISA formulations to be circumvented. High GlyMA conversions (>98%) can be obtained within 1 h and molecular weight distributions remained relatively narrow ($M_w/M_n < 1.5$) if the target PGlyMA

DP remains below 100. A pseudo-phase diagram was constructed for the synthesis of PGMA₂₈-PGlyMA_n nano-objects at copolymer concentrations ranging from 5 to 30% w/w. This systematic approach is essential for the reproducible targeting of pure spheres, worms or vesicles. Each morphology was initially assigned on the basis of TEM studies and subsequently confirmed by SAXS analysis. However, long-term storage of a 10% w/w aqueous dispersion of PGMA₂₈-PGlyMA₅₅ worms under ambient conditions led to a 26% loss of the original epoxy groups over 12 weeks, as determined by ¹H NMR spectroscopy. Concomitant GPC studies indicated that significant broadening of the molecular weight distribution occurred over the same time period. This suggests that the hydroxyl groups generated *via* ring-opening of the epoxy groups by reaction with water can themselves react with adjacent epoxy groups, leading to intermolecular branching. The epoxy-functional cores of aqueous dispersions of PGMA₂₈-PGlyMA_n diblock copolymer spheres, worms and vesicles can be conveniently derivatised by reacting with excess L-cysteine to afford zwitterionic copolymers. Elemental microanalyses indicate that high degrees of derivatisation (89–91%) can be achieved using such this epoxy-thiol chemistry. Finally, an *in situ* SAXS study was conducted during the RAFT aqueous emulsion polymerisation of GlyMA, targeting PGMA₄₈-PGlyMA₁₀₀ spheres. A modest rate enhancement was observed for this experiment, with both nucleation and cessation of the polymerisation occurring on somewhat shorter timescales compared to the equivalent laboratory-scale formulation owing to the ionising nature of the high-energy X-ray synchrotron beam. *Postmortem* TEM and DLS analysis confirmed that well-defined spheres were obtained in both cases and the evolution of the sphere core diameter over the time was monitored.

Conflicts of interest

There are no conflicts of interest to declare.

Acknowledgements

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