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Introduction

Gold nanoparticles (GNPs) are one of the most attractive and extensively studied materials of nanotechnology due to their unique size and shape dependent optical and electronic properties coupled with an inert nature, $1,2$ a high molar absorption coefficient and very high chemical and physical stability. $3-5$ They are investigated as catalysts, $6,7$ inks, 8 conducting materials, sensors^{7,8} etc. GNPs have been extensively utilized as catalysts in different applications such as cyclization, C–C coupling, oxidation and reduction, including reduction of azo dyes. $9-14$ Due to their inert and non-toxic nature, they are frequently the preferred

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Reduction of auric acid with polyethyleneimine (PEI) provides a simple, low-cost alternative for the production of cationic gold nanoparticles (GNPs). However, linear PEI (lPEI) failed to produce small, colloidally stable GNPs, so far. Since lPEI is a polyelectrolyte, pH should be an important factor both in reduction and stabilization of GNPs and may be optimized to produce small and stable lPEI/GNPs. Cationic GNPs were produced by the direct reduction of auric acid in water with lPEI utilizing two different methods to dissolve the polymer: by protonation or at high temperature. The influence of pH on the particle formation and properties was studied over a wide pH range (3.5 to 10). The impacts of the PEI/Au mass ratio, polymer molecular weight (2.5 and 25 kDa) and post-synthetic pH on the particle properties were also studied. Best is to dissolve lPEI by protonation and to clean the GNPs via controlled centrifugal precipitation. The MW did not influence the hydrodynamic size, stability or particle shape, but low MW lPEI provided faceted particles. This simple one pot synthesis of small, stable cationic GNPs in water is a valuable, simple alternative for producing new cationic GNPs with even low molecular weight lPEI. Additionally, these GNPs were evaluated as catalysts in the degradation of methyl orange (MO) (anionic–zwitterionic) and methylene blue (MB) (cationic) azo dyes at different pH values. The fastest degradation of MO and MB was recorded at pH 7.5 and 3.5, respectively. Overall, this is a rare case where a single catalyst quickly and effectively catalyzes the degradation of both cationic and anionic dyes. PAPER
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nanomaterials for medical applications, as well. Aqueous, stable colloidal GNPs that are not heavily aggregated are needed for both medical and catalytic applications. The Turkevich method, the most widely used procedure to synthesize colloidal GNPs, produces large hydrophilic particles (8–120 nm) in aqueous media.¹⁵ For further applications, particles need to be capped with stabilizers for functionalization and to prevent aggregation.¹⁶ Organic coatings that are used to stabilize GNPs play a vital role in determining the size, shape, stability, and function of these nanoparticles.17,18

Organic coatings with amine functionality on nanoparticle surfaces are usually desirable for attachment or adsorption of active molecules to nanoparticles and/or further functionalization of the particle surface for specific duties. Polyethylenimine (PEI) is a popular amine-rich, cationic polymer, soluble in water, and widely used for a variety of applications.¹⁹ Its cationic nature allows complex formation with some metal ions, anionic molecules or polyelectrolytes. In medicine, PEI is accepted as the gold standard for non-viral gene delivery.²⁰ Both linear and branched PEI may be used but its activity and toxicity depend on the molecular weight and branching. Linear and low molecular weight PEIs are usually more biocompatible.²⁰

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PEI coated metal nanoparticles have also been used for the degradation of anionic azo dyes. Azo dyes are one of the most favorable dye families for several industries such as food, textiles, paints, and pharma due to their structural and color diversity, low cost, easy product coloration, and excellent non-fade properties. $21-25$ Despite all the benefits, azo dyes are classified as genotoxic and carcinogenic agents.^{26,27} Their by-products cause serious environmental problems such as eutrophication²⁸ and prevention of aquatic photosynthesis because of absorbing and reflecting the sunlight in contaminated water.28–31 It was estimated that about 280 K tons of dye was released into the environment via industrial wastewater, which clearly demonstrates the need for effective wastewater treatment.³² Removing azo dyes from wastewater has been a significant concern for a long time. Indeed, metal nanoparticles have been used increasingly for the removal of several pollutants, including dyes, from water.³³ Recently, metal nanoparticles, mostly silver, are being investigated for dye degradation.^{27,28,31,33-37} As the size of the nanoparticle decreases, the active sites on the NPs increase due to the large surface-to-volume ratio, and thus the reaction rate increases.9,38 Most studies focused on GNP-based catalytic degradation of azo dyes utilize GNPs synthesized in plant extracts, fungi or bacteria.^{9,24,27,31,36,39,40} However, controlling the particle size, shape, stability and size-distribution of biosynthesized GNPs is challenging. Yet, the stabilizing agent of GNPs plays an essential role in those properties and the activity/selectivity of catalysts on substrates due to the attractive or repulsive forces.¹⁷ Paper Materials Article are described on 22 September 2020. Materials and the properties are one of the way absorption of a multiple is article in the consideration of the set of the Creative Commons American Creative in

PEI coated cationic nanoparticles are used for the separation and/or catalytic degradation of anionic dyes and pollutants. For example, Signori¹⁷ and Santos⁴¹ et al. used PEI coated silver nanoparticles stabilized with 2-chloroethanol or 1-bromooctane to increase the particle stability and demonstrated the catalytic reduction of p-nitrophenol. Long et al. used branched PEI (bPEI)-catechol coated superparamagnetic iron oxide nanoparticles (SPIONs) (500 nm in size) just for the selective removal of anionic dyes from a mixture of anionic–cationic dyes.⁴² Lie et al. modified silica nanoparticles with quaternized PEI for the adsorption of methyl orange (MO). Chem et al. utilized crosslinked bPEI bound $Fe₃O₄$ as a stable cationic adsorbent for selective removal of anionic dyes from model textile wastewater.⁴³ On the other hand, anionic nanoparticles are used for cationic dyes, for example manganese oxide pyrolusite 44 and carbondoped TiO₂ at pH 7 were utilized for methylene blue (MB) .³⁵ It would be quite advantageous to develop a catalytic system that can reduce both anionic and cationic dyes. Since PEI is a polyelectrolyte, we suggest that it may be used for the degradation of both anionic and cationic dyes at appropriate pH values, which would be quite a practical advantage. For such a purpose, we propose GNPs coated with linear PEI (lPEI), and even with low molecular weight lPEI, due to its safety.⁴⁵ The GNP/lPEI composition would be attractive for medical applications, as well.

In a few studies, auric acid was reduced by citrate or ascorbic acid and then stabilized with linear PEI (lPEI). $46,47$ One straightforward way to achieve PEI-coated GNPs is the direct reduction of auric acid to GNPs by PEI. This was successfully shown in DMF and water with bPEI.^{48,49} Synthesis of other metal

nanoparticles such as Pd and Pt with the DMF/PEI combination was also reported.^{50,51} Direct reduction of auric acid with lPEI was first reported by Sun et al^{16} His study showed that gold nanoparticles, quasi-one-dimensional aggregates, and gold nanoplates can be formed by 423 Da lPEI at 60 $^{\circ}$ C with a core size of the GNPs between 25 and 100 nm. Kuo et al. reported that GNPs produced with lPEI coagulate and eventually precipitate.⁵² Hence, stabilization of lPEI–GNP is one of the main challenges. They have produced more stable GNPs by alkylating PEI to create polymer micelles, which prevented PEI chain entanglement. In another study, they modified lPEI with montmorillonite, which immobilized lPEI by restricting conformational changes.⁵³ They were able to produce stable GNPs of 5 and 30 nm diameter. Kretschmer et al. also reported the reduction of auric acid by IPEI in DMF at 150 $^{\circ}$ C, but the GNPs were aggregated during the synthesis.⁴⁹

We are interested in production of small, colloidally stable lPEI-coated GNPs in a simple and reproducible way for both medical and catalytic applications, due to the non-toxic nature of the core and wide applicability coupled with low cytotoxicity of lPEI. However, conditions realizing such particles via direct reduction of auric acid with lPEI have not been understood, yet. In our previous study, we showed that bPEI successfully reduces auric acid in water and produces small, stable, cationic GNPs in one step.⁴⁸ Here, we studied the one-step synthesis of GNPs via reduction of auric acid with lPEI in water and identified the dependence of the process and particle properties on the polymer molecular weight, pH and reaction time. lPEI is soluble in water only at low pH or at high temperature, unlike branched PEI. Therefore, the synthesis of GNPs by the dissolution of lPEI by both methods was studied here. Small, stable cationic GNPs were prepared for the first time with lPEI in water. Protonation and deprotonation of PEI is a valuable variable for both reduction, surface adsorption and stability. We primarily investigated the influence of the pH, molecular weight of lPEI at a constant lPEI : Au mass ratio and reaction time on the particle properties. Additionally, we studied the impact of different mass ratios of lPEI/Au at a constant molecular weight and reaction time on the size and stability of GNPs. Hence, we have also studied the degradation of MB (cationic dye) and MO (anionic–zwitterionic) dyes at different pH values using lPEI-coated GNPs produced with 2.5 and 25 kDa lPEI to elucidate the potential of these GNPs in catalytic degradation of cationic and anionic dyes.

Experimental

Materials

Gold (m) chloride solution (30 weight%, 99.99%) in dilute HCl (HAuCl₄) was purchased from Aldrich (Germany). 2.5 and 25 kDa linear polyethyleneimine (lPEI) (95–100%) were purchased from Polyscience (USA). Centrifugal filters with 30 kDa cut-off membranes were purchased from Sartorius. Sodium borohydride (NaBH4, MQ100) was purchased from Merck. Methyl orange (MO) (ACS reagent, 85%) was purchased from Aldrich (Germany). Methylene blue (MB) (Reag. Ph Eur) was purchased from Aldrich (Germany).

Instrumentation

UV-vis absorption spectra were recorded on a Shimadzu UV-3600 spectrophotometer. To estimate the particle size, bright field transmission electron microscopy (TEM) images were taken on a Technai G2 F30 brightfield high resolution (HR) TEM (acceleration voltage = 200 kV) using samples deposited on a carbon coated Cu-grid from dilute solutions at UNAM (National Nanotechnology Research Center), Ankara, Turkey. To evaluate the faceting, high-resolution TEM (HRTEM) imaging was performed using 200 keV electrons on a transmission electron microscope with a spherical aberration-corrected probe (JEOL JEM-ARM200CF). A Malvern Zetasizer Nano-ZS was used for determining the hydrodynamic size by dynamic light scattering (DLS) and for the measurement of the zeta potential. For X-ray photoelectron spectroscopy (XPS) and X-ray diffraction (XRD) analysis, lPEI–Au solutions were freeze-dried to obtain samples in the powder form. XPS analysis was performed on a Thermo Scientific K-Alpha XPS with Al K α monochromatic radiation (1486.3 eV). Powdered samples were put on carbon adhesive tape. A 50.0 eV pass energy was used for the scans with a flood gun with a 400 mm spot size. A base pressure lower than 9 \times 10 $^{-9}$ mbar and an experimental pressure of 1 \times 10 $^{-7}$ mbar were achieved. The C 1s peak at 284.5 eV was used as a reference. For XRD measurements, powdered samples were placed on a silicon holder and analyzed with a D8 Advance Bruker instrument with Cu K α radiation (λ = 1.5406 Å) between 2θ angles of 10° and 80°. Materials Advances
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Synthesis of lPEI coated GNPs

For the synthesis, a $HAuCl₄$ stock solution was prepared by adding 20 µl HAuCl₄ to 980 µl dH₂O. 10 mg ml⁻¹ lPEI aqueous stock solution was prepared for each molecular weight. In Method-I, 10 mg lPEI was added into 1 ml deionized water and then acetic acid was added dropwise until all lPEI was dissolved. In Method-II, 10 mg lPEI was added into 1 ml deionized water and immersed in a preheated oil bath at 95 °C until all lPEI was dissolved. After the preparation of the stock solutions, reactions were performed in 20 ml glass vials with a Teflon cap. Briefly, 200 µl aqueous lPEI solution (10 mg ml^{-1}) and 200 μ l HAuCl₄ stock solution were added into 4.6 ml dH_2O . The reaction mixtures were placed in preheated (95 $^{\circ}$ C) silicon oil and stirred at a constant speed (330 rpm) for about 30 min. The change in the color of the reaction mixture from yellow to reddish indicates the reduction of gold from Au $^{\rm +3}$ to Au $^{\rm +1}$ to Au $^{\rm 0}$. After cooling down the solutions to room temperature, the samples were transferred into falcon tubes and centrifuged for 30 min at 2500 rpm. The procedure was repeated three times and after each centrifugation the precipitated GNPs were removed. To isolate as many GNPs as possible without aggregation, aqueous GNPs were centrifuged at 4000 rpm twice and at 6000 rpm until the color of the solution turned light yellow. Centrifugation started at 2500 rpm and was ramped gradually to the final rpm. Precipitated GNPs were collected in a separate vial covered with aluminium foil and diluted to the initial volume. The resulting GNP dispersions were stored at 4° C. The cleaning procedure was identical for the GNPs produced in Method-I and Method-II.

In order to investigate the effect of pH on the GNP synthesis, separate experiments were performed via Method-II. Before placing the reaction mixture into the preheated oil bath, its pH was adjusted with 0.5 M sodium hydroxide or hydrochloric acid solution and it was mixed for 2 minutes at room temperature. The impact of the pH on the lPEI coated GNPs after synthesis and purification was also studied.

Methyl orange and methylene blue degradation catalyzed by gold nanoparticles

Degradation of methyl orange (MO) and methylene blue (MB) was performed with NaBH4 under the catalytic action of lPEI25–Au and lPEI2.5–Au synthesized with Method-I. Experiments were performed at room temperature under different pH conditions, i.e. pH 3.5 and pH 7.5.

Initially, 1967 μ l 8.54 μ M dye at pH 3.5 or pH 7.5 was added into a 3 ml quartz cuvette and the absorption of the dye was recorded with a UV-vis spectrophotometer between 210 nm and 750 nm. Then, 60 mM NaBH₄ and 35.3 µl (6 µg) GNP solution from 170 μ g ml⁻¹ GNP stock solution at a final volume of 2160 ml were added, and an absorbance spectrum was taken and labelled as $t = 0$. The time-dependent changes in the absorption peaks of the dyes were determined. For MO, the peak at 464 nm at pH 7.5, and the peak at 500 nm at pH 3.5 were used. In the case of MB the absorbance peak at 664 nm was used. Changes in the absorbance were recorded with 2 min intervals. The pH of the dye solutions was adjusted with 0.5 M sodium hydroxide or hydrochloric acid solution.

Control experiments were performed with 7.88 μ M dye and 60 mM NaBH₄ with a total volume of 2160 μ l in the absence of GNPs.

The % dye degradation was calculated by the following equation:

% dye degradation
$$
=
$$
 $\frac{A_0 - A_t}{A_0} \times 100\%$

where $[A_0]$ is the initial concentration and $[A_t]$ is the concentration at time 't' of the dye. To calculate the % degradation of MO, the absorbance of the GNPs was normalized according to the MO absorbance at a wavelength where the GNPs did not have absorbance.

The recyclability of the GNPs as a catalyst was tested by adding a fresh sample of 3 mM dye into the cuvette after full reduction of the first batch. When the degradation slowed down, 60 mM freshly prepared N aBH₄ was added to the same cuvette, followed by the addition of a new batch of 3 mM dye in each cycle.

Isothermal titration calorimetry (ITC) experiments

ITC experiments were performed on a Nano ITC, TA Instruments, at 25 \degree C. 7.8 µM MO and MB prepared at pH 3.5 and pH 7.5 were injected into a 1 ml sample cell in four separate experiments and

300 µl of 600 µg ml^{-1} lPEI2.5–Au was loaded into a syringe. The dyes were titrated with 15 injections of 10 µl GNPs with 10 min intervals under constant stirring. ITC experiments were also performed in the reverse order: 83.3 μ g ml⁻¹ lPEI2.5-Au was added into a 1 ml sample cell and 300 μ l of 160 μ g ml⁻¹ dyes at pH 3.5 and 7.5 were loaded into the syringe in separate experiments. IPEI2.5-Au was titrated with 50 injections of 5 µl dyes with 10 min intervals under constant stirring. The heat of reaction after each injection was recorded.

Results and discussion

Synthesis and characterization of lPEI–GNP

GNPs were synthesized in homogenous solutions of auric acid and lPEI. lPEI is soluble in water if it is acidified or heated. Both dissolution methods were used to investigate its influence on the formation of GNPs and their properties. In Method-I, wherein lPEI was dissolved in an acidic pH, an aqueous 25 kDa lPEI solution and an auric acid solution were mixed at room temperature (RT) at a mass ratio of 1:7 and then placed into an oil bath at 95 °C for 20 min (pH = 3.2). The initial mixture had a characteristic yellow color due to the presence of Au^{+3} , which slowly became red in the course of the reaction. Electron transfer from the amine groups of lPEI to Au^{+3} reduces Au⁺³ and produces metallic gold. This transformation was also followed with UV-vis spectroscopy. The red spectrum in Fig. 1a was collected from GNPs that were synthesized initially by using Method-I at an lPEI: Au mass ratio of 1:7. GNPs produced in an lPEI : Au ratio of 1 : 3.5 showed weaker absorbance at 520 nm. Increasing the lPEI : Au ratio to 1 : 21 produced more GNPs, which were more monodisperse in size, showing a strong and narrower absorbance peak at 525 nm (Fig. 1a). Therefore, a 1 : 21 lPEI : Au mass ratio was used in the rest of this study. The mixture of aqueous auric acid and IPEI solution $[IPE1/Au^{+3}]$ had absorbance at 380 nm in both Method-I and Method-II. As the reduction was initiated, the characteristic surface plasmon band (SPB) of the GNPs appeared at around 520 nm in both synthetic methods, and the position and shape of the SPB were monitored during a 4 h reaction (Fig. 1(b and c)).

In Method-I, acidification of lPEI protonates some of the secondary amine groups and causes chain extension, due to intra- and inter-chain charge repulsion.⁵⁴ Protonation also reduces the number of amine groups that can donate electrons to reduce Au^{+3} , while providing good electrostatic stability, hence providing small particles. Overall, it seems like such conditions successfully produce small and stable GNPs even at longer reaction times.

On the other hand, GNPs produced in Method-II had a SPB around 530–540 nm, indicating larger or more aggregated particles at shorter reaction time compared to GNPs synthesized with Method-I. Still, the color stayed as a typical red color of GNPs (Fig. 1c).

In Method-II, although the lPEI stock solution is not acidified, the IPEI/Au⁺³ solution had an initial reaction pH of 3.8 due to the acidic nature of the auric acid solution. Hence, the

Fig. 1 Absorbance spectrum of unwashed GNPs synthesized (a) at different concentrations of HAuCl4, (b) at different reaction times with Method-I and (c) Method-II, and (d) at different reaction pH values with Method-II, and (e and f) synthesized by different methods and after cleaning and pH adjustment. The control spectrum represents no pH adjustment. (g) Normalized spectra of GNPs before and after purification utilizing different methods. The inset represents the unnormalized UV spectra. (h) GNPs synthesized with different molecular weights of PEI purified with the precipitation method.

protonation of lPEI should take place in Method-II, as well. To better observe the pH influence on particle formation, a series of reactions were conducted at different pH values at 95 \degree C using Method-II, because this method did not require pH adjustment for the dissolution of lPEI. The pH of the initial IPEI/Au+3 mixture was set to 3.5, 5, 7 and 9 with hydrochloric acid and sodium hydroxide while fixing all other parameters. Fig. 1d shows the absorption spectra of these GNPs after 30 min growth in comparison with the control, which was performed without pH adjustment (original $pH = 3.8$). GNPs were precipitated during the synthesis at pH 7 and 9. GNPs produced in the controlled acidic pH (3.5 and 5) provided a slightly broader SPB, indicative of a more polydisperse size distribution, as shown in Table 1. This result suggests that the protonation of some amine groups is necessary for colloidal stability.

Furthermore, the influence of post-synthetic pH adjustment on the GNP stability and aggregation was studied (Fig. 1(e and f)). The typical pH of the reaction mixtures was 4.2 and 5.4 for

Table 1 Influence of the pH, MW and mass ratio on the properties of GNPs

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Table 1 Influence of the pH, MW and mass ratio on the properties of GNPs						No significant change in the absorbance profile or the position or intensity of the SPR peak was observed, suggesting a long
Sample name	PEI $M_{\rm w}$ (kDa)	PEI: Au (weight ratio)	$Size^a$ ${\rm [nm]}$	PDI^b	Zeta potential [mV]	shelf-life. lPEI25-Au synthesized by Method-I was further charac
Particle formation						terized by XPS (Fig. 2a). Two different types of N 1s were
Method-I						observed with binding energies (BEs) at ca. 399 and 400 eV
Control-I	25	1:21	31.53	0.33	$+44$	The amount of bound or oxidized amines with BE at ca. 400 eV
lPEI2.5-Au	2.5	1:21	24.12	0.22	$+51$	is about 72% of all amines. Moreover, three types of C 1s with
Method-II						
Control- II^c	25	1:21	25.55	0.23	$+52$	BEs at ca. 284.6, 285.9 and 287.5 eV were observed. Carbons
pH 3.5	25	1:21	52.42	0.43	$+53$	with BEs at 285.9 and 287.5 eV correspond to C-N and C=N
pH ₅	25	1:21	24.32	0.45	$+47$	respectively. The formation of imide bonds was also observed
lPEI2.5-Au	2.5	1:21	51.42	0.25	$+50$	with bPEI in our previous study. ⁴⁸ Kretschmer et al. also
Post-synthetic particle properties Method-I						
pH ₃	25	1:21	51.55	0.44	$+34$	mentioned the formation of imide during the high
pH ₅	25	1:21	46.10	0.47	$+31$	temperature reduction of gold with branched PEI. ⁴⁹ The BE
pH 7	25	1:21	49.27	0.47	$+16$	of Au $4f^7$ at ca. 84 eV indicates that Au is in its metallic state
Method-II						
pH ₃	25	1:21	50.50	0.46	$+24$	The X-ray diffraction pattern of the GNPs is consistent with the
pH ₅	25	1:21	41.62	0.41	$+38$	face-centered-cubic (FCC) crystalline structure of gold with
pH 7	25	1:21	50.97	0.52	$+14$	diffraction peaks at 38.3, 44.4, 64.7, 77.6, and 81.8 degrees
						corresponding to the (111), (200), (220), (311) and (222) planes
		a Intensity average hydrodynamic size. b Polydispersity index (PDI)				
		calculated from DLS measurements. ^c No pH adjustment.				(Fig. 2b). ⁵⁵
						In order to estimate the particle size, bright field TEM
						images of GNPs prepared by Method-I were taken (Fig. 3(a-d))
						IPEI2.5-Au nanoparticles are 15 ± 4 nm in diameter and IPEI25-
Method-I and II, respectively, at the end of the reaction, when						
no pH adjustment was performed in Method-II. In the case of						Au nanoparticles are 14.3 ± 3.4 nm (Fig. 3(b-d)). For functional
		Method-I at and above pH 7 and in the case of Method-II at				lized GNPs synthesized by Method-I (lPEI dissolved in acidic pH)
		pH 10, a second absorbance peak around 700 nm appeared due				HRTEM phase contrast images revealed faceted structures and
		to aggregation. Deprotonation of amine groups causes inter-				suppression of faceting when the IPEI molecular weight increased
		particle H-bonding and reduction of electrostatic repulsion;				from 2.5 kDa to 25 kDa (Fig. 3(e and f)). Delocalization effects of
therefore, the particles were aggregated and precipitated.						the coherent illumination probe can be observed on the air side of
		Removing unbound chemicals from GNPs without causing				the particles. The diminished faceting tendency due to high
aggregation or precipitation is always a challenge, but it is						molecular weight IPEI suggests that the kinetics of surface diffu-
rarely mentioned in the literature. Two different methods were						sion are more limited. Under acidic conditions, in which there are
applied for the purification of the GNPs. First, the GNPs were						fewer amine groups available to reduce Au^{3+} , and to pacify the
washed in a 30 kDa ultracentrifuge filter with DI water at						growing crystal, the lower concentration of Au ⁰ adsorbing on the
4000 rpm for 20 min. During this process, the color of the						nanoparticle surface seeks the position of lowest free energy

Removing unbound chemicals from GNPs without causing aggregation or precipitation is always a challenge, but it is rarely mentioned in the literature. Two different methods were applied for the purification of the GNPs. First, the GNPs were washed in a 30 kDa ultracentrifuge filter with DI water at 4000 rpm for 20 min. During this process, the color of the GNPs changed from red to purple-blue, indicating aggregation. The absorption peak of the GNPs seen at around 750 nm after ultrafiltration supports this observation (Fig. 1g). After some elapsed time, these GNPs precipitated. Alternatively, precipitation of GNPs via centrifugation was attempted. This approach requires delicate control of the speed. Some aggregation was observed at 6000 rpm after 30 min. Therefore, the best way is to start the process at 2500 rpm and increase the speed gradually to 4000 rmp and to 6000 rpm. The influence of the speed is clearly visible in Fig. 1g.

After optimizing the synthetic method and the washing procedure, the influence of the polymer molecular weight on the particle size and stability was also studied using 2.5 kDa lPEI and 25 kDa lPEI. Both samples were synthesized by Method-I and Method-II, and cleaned with the precipitation method (Fig. 1h). Even after the washing step, 2.5 kDa lPEI induced the formation of more stable and smaller particles than 25 kDa lPEI. This is quite a unique feature. Both lPEI25– Au and lPEI2.5–Au maintained their colloidal stability over 2 years after synthesis. Fig. S1 (ESI†) shows the absorbance spectra of fresh lPEI2.5–Au and 19 months after its synthesis.

In order to estimate the particle size, bright field TEM images of GNPs prepared by Method-I were taken (Fig. 3(a–d)). lPEI2.5–Au nanoparticles are 15 ± 4 nm in diameter and lPEI25– Au nanoparticles are 14.3 \pm 3.4 nm (Fig. 3(b-d)). For functionalized GNPs synthesized by Method-I (lPEI dissolved in acidic pH), HRTEM phase contrast images revealed faceted structures and suppression of faceting when the lPEI molecular weight increased from 2.5 kDa to 25 kDa (Fig. 3(e and f)). Delocalization effects of the coherent illumination probe can be observed on the air side of the particles. The diminished faceting tendency due to high molecular weight lPEI suggests that the kinetics of surface diffusion are more limited. Under acidic conditions, in which there are fewer amine groups available to reduce Au^{3+} , and to pacify the growing crystal, the lower concentration of $Au⁰$ adsorbing on the nanoparticle surface seeks the position of lowest free energy, which is dominated by enthalpy changes or forming the most bonds, by migrating to kink sites on ledges. The molecular weight dependence under acidic conditions may be due to the higher concentration of amine groups per chain increasing the flux of

Fig. 2 (a) XPS spectra of lPEI25–Au prepared at a 21 : 1 (Au : PEI) mass ratio synthesized with Method-I. (b) X-ray diffraction pattern of lPEI25–Au that was synthesized with Method-I, at a 21:1 (Au : PEI) mass ratio.

Fig. 3 Bright field TEM images of and size distribution of lPEI2.5–Au (a and b) and lPEI25–Au (c and d) nanoparticles. Size distribution of (b) lPEI2.5–Au and (d) lPEI25–Au nanoparticles calculated from images (a) and (c), respectively. HRTEM phase contrast images of (e) lPEI2.5–Au and (f) lPEI25–Au nanoparticles. Both samples were prepared at a 21 : 1 (Au : PEI) mass ratio, synthesized with Method-I.

atoms and may be due to slight conformational changes. The effect of the lPEI molecular weight on faceting is diminished when lPEI-functionalized GNPs were synthesized using Method-II (IPEI dissolved at 95 $^{\circ}$ C). The chemical activity of IPEI dissolved in neutral water by heating would be higher than the protonated lPEI of Method-I, providing a high flux of atoms, which hinders the diffusion of gold atoms to the lowest energy positions, and adatoms adsorb randomly.

Catalytic reduction of MO

The ability of lPEI25–Au and lPEI2.5–Au (synthesized by Method-I) nanoparticles to catalyze the degradation of MO was investigated. MO is extensively used in different areas from textiles to the pharmaceutical industry.^{56,57} Since it is a cancerogenic dye, its removal from wastewater is essential. It is an anionic molecule in aqueous media (pH \sim 7), but at pH 3.5 ($pKa \sim 3.4$) it is zwitterionic due to the protonation of its azo functional group $(-N=N-)$ as shown in Fig. 4a.^{28,58} Therefore, we studied its degradation at pH 3.5 and 7.5. In a typical experiment, 7.8 μ M MO was reduced with 60 mM NaBH₄ in the presence of 6 mg GNPs at room temperature. The dye degradation was monitored from the changes of the MO absorption peak as shown in Fig. 4b for MO degradation at pH 7.5. The blank spectrum represents the absorbance of MO at pH 7.5. The absorbance recorded after addition of 33 µl 60 mM NaBH₄ was considered as $t = 0$ min and the change in the peak intensity of the dye was recorded every 2 min for a

Fig. 4 (a) Ionization of MO under acidic conditions. UV-vis absorption spectrum of time dependent degradation of MO (b) in the absence of GNPs. Normalized UV-vis absorption spectra of time dependent degradation of MO between 350 and 650 nm (c and d) at pH 7.5 with lPEI25–Au and lPEI2.5–Au, and (e and f) at pH 3.5 with lPEI25–Au and lPEI2.5–Au (the inset shows the absorbance spectra between 210 and 700 nm). (g and h) % degradation of MO at pH 7.5 and pH 3.5 with lPEI25–Au and lPEI2.5–Au.

total of 30 min in the absence of GNPs. No MO degradation was detected. Although N aBH₄ is a strong reducing agent, its aqueous solution is incapable of degrading the dye molecule efficiently without a catalyst.^{12,37} Addition of 6 μ g GNPs in solution initiated the reduction by facilitating the electron transfer from BH_4^- to the dye molecule (Fig. 4). The degradation lasts until BH_4^{-} is consumed. In Fig. 4(c-f), degradation of MO performed at pH 3.5 and 7.5 with both lPEI25–Au and lPEI2.5–Au is shown with the normalized absorbance graphs and the absorbance spectrum (as the inset) between 210 and 700 nm. The absorbance peak of MO is at 465 nm at pH 7.5 and at 500 nm at pH 3.5 due to the protonation of the azo group. These absorbance peaks of MO disappeared because of the cleavage of the azo functional group $(-N=N-)$ and a new peak at 243 nm appeared, indicating the formation of degradation products (Fig. 4). Besides, a new absorbance peak around 600–700 nm was observed in all four graphics, which is interpreted as aggregation of GNPs. This is in agreement with the aggregation of GNPs detected at pH 7.5 (Fig. $4(c-f)$). Yet, these results indicate that such aggregation does not hinder the

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catalytic activity of GNPs in MO degradation. Typically, we do not expect aggregation of GNPs at pH 3.5 due to strong cationic surface charge; however, a little aggregation is suggested by the weak absorbance at around 600–700 nm again. The adsorption of MO (zwitterionic at this pH) and maybe degradation products on GNPs may cause secondary interactions resulting in aggregation. Overall, the GNPs managed to reduce MO at both pH values successfully, but the MO degradation was faster at pH 7.5 than pH 3.5 with both GNPs. Even though GNPs interact with methyl orange electrostatically, at pH 3.5 protonation of most secondary amines of lPEI may reduce the electron transfer from BH_4^- to MO.

The MO degradation amount was calculated from the normalized absorbance data. Fig. 4(g and h) shows that the degradation of MO at pH 7.5 was 91% with lPEI25–Au and 83% with lPEI2.5–Au right after addition, reaching a total degradation of 90% in 12 min. On the other hand, the degradation of MO at pH 3.5 was 65% with lPEI25–Au and 76% with lPEI2.5–Au. This may be at least partially due to some aggregation of the former particles.

Catalytic reduction of MB

Methylene blue (MB) is a cationic thiazine and is another widely utilized dye in the chemical and medicinal industry.^{59,60} The resonance structures of methylene blue are presented in Fig. 5a. Similar to MO, N aBH₄ alone was not sufficient to reduce MB (Fig. 5b) in considerable amounts in the absence of GNPs. MB has absorbance peaks at 290 and 664 nm with a shoulder at 612 nm due to π to π^* and n to π^* transitions. As seen in Fig. 5(c–f), upon addition of GNPs to MB/NaBH4, reduction of the dye starts quickly as indicated by the decrease in the intensity of the absorbance peak at 664 nm and the appearance of a new peak at 257 nm attributed to the formation of leuco methylene blue (Fig. 5).³⁶ The absorbance at 600–700 nm during the reduction is again interpreted as a small amount of GNP aggregation. Both MB and GNPs are cationic. MB is cationic both at pH 7.5 and 3.5. The cationic charge on GNPs is higher at pH 3.5 than 7.5 (Table 1). One may think that cationic GNPs would repel the cationic dye, reducing the catalytic activity. However, Fig. 5g shows that the degradation of MB at pH 7.5 was 91.5% with both lPEI25–Au and lPEI2.5–Au immediately after addition of GNPs to the dye. At pH 3.5 almost complete degradation of MB (99.4%) with lPEI25–Au and 97.5% with lPEI2.5–Au were achieved as soon as the GNPs were added (Fig. 5h). These results indicate no significant influence of the lPEI molecular weight and better catalytic activity at pH 3.5. Here, MB is reduced with a cationic catalyst for the first time to the best of our knowledge. At pH 7.5 methylene blue is still cationic, yet lPEI is partially deprotonated as suggested by the lower zeta potential (Table 1).

Hence, the possible charge repulsion may be less, but such strong reduction may not be simply explained by this. Lone pair (lp) to π stacking interactions between aromatic rings of MB and lone pair electrons of lPEI may be considered as the attractive force between MB and GNPs. $61,62$ At pH 3.5 GNPs would have a more substantial charge, but cation to π interactions may take place as a favorable non-covalent interaction.

Fig. 5 (a) Ionization of MB under acidic conditions. UV-vis absorption spectrum of time dependent degradation of MB between 210 and 750 nm (b) in the absence of GNPs, (c and d) at pH 7.5 with lPEI25–Au and lPEI2.5–Au, and (e and f) at pH 3.5 with lPEI25–Au and lPEI2.5–Au. (g and h) % degradation of MB at pH 7.5 and pH 3.5 with lPEI25–Au and lPEI2.5–Au.

Investigation of dye–GNP interactions by ITC

The electrostatic interactions between dye molecules and GNPs were further investigated with isothermal titration calorimetry (ITC). The reaction thermodynamics and kinetics can be quantitatively determined by ITC. 63 1 ml 7.8 µM MO was added into the titration cell, and was titrated with 15 portions of 10 μ l GNPs with 10 min intervals. After each titration, an exotherm was detected, indicating the binding of both dyes at both pH values (pH 3.5 and 7.5) to the GNPs (Fig. 6(a–d)).⁶⁴ Such an interaction supports the degradation of both dyes at both pH values. The interaction between lPEI2.5–Au and MO at pH 7.5 was the strongest, where the GNPs were cationic, and MO is anionic. The lower binding exotherm at pH 3.5 can be explained by the charge repulsion between MO and lPEI2.5– Au. Although the interactions are weak, they seem to be sufficient to aid electron transfer from borohydride to the dyes via GNPs (Fig. 7).

When the dye was titrated with gold nanoparticles, the exotherm magnitudes are not very different between MB and MO. However, if gold is titrated with the dye, the difference between the interaction of MO and MB with the GNPs is more

Fig. 6 Baseline subtracted raw data for the ITC titration of (a) MO at pH 7.5, (b) MB at pH 7.5, (c) MO at pH 3.5, and (d) MB at pH 3.5 with lPEI2.5–Au and titration of lPEI2.5–Au with (e) MO at pH 7.5, (f) MB at pH 7.5, (g) MO at pH 3.5, and (h) MB at pH 3.5.

visible (Fig. 6(e–h)). 1 ml (83.3 $\rm \mu g$ ml $^{-1})$ GNPs were added into a sample cell and 300 μ l of 160 μ g ml⁻¹ dye was loaded into a syringe. IPEI2.5–Au was titrated with 50 portions of 5 μ l dyes with 10 min intervals. Strong exotherms were detected with MO due to attractive charge interactions, as expected. On the other hand, much smaller exotherms with some endotherms were observed with MB. This is more in line with our expectations considering the charge of the particles and the dye. Some electrostatic charge repulsion is expected, which is more dramatic at pH 3.5. However, also some attraction still exists between MB and GNPs, which is most probably in the form of cation– π and/or lone pair electron– π interactions, as discussed above (Fig. 7).

Recyclability of the GNPs

The recyclability of lPEI25–Au was tested in methyl orange degradation at pH 7.5 in the presence of 60 mM NaBH₄. In each cycle, a fresh sample of the dye at the same amount was added. In the first 8 cycles, the degradation was around 90% (Fig. 8a), and it dropped to \sim 60% in the 9th cycle. The addition of a new batch of 60 mM NaBH₄ improved the degradation to

Fig. 7 Schematic representation of MO and MB degradation by cationic GNPs.

Fig. 8 Recyclability of lPEI25–Au in dye degradation of (a) MO at pH 7.5 and (b) MB at pH 3.5.

90% again (10th cycle), indicating that the catalyst is still active. For the next 5 cycles, the activity was back around 90%. A similar experiment was performed with methylene blue at pH 3.5, and a very similar trend was observed (Fig. 8b). These results suggest that the GNPs are stable and recyclable in this process.

Conclusions

Reproducible, cationic gold nanoparticles (GNPs) were produced by the direct reduction of auric acid in water, with linear polyethylenimine (lPEI), using two different synthetic protocols—one in which lPEI is dissolved by heating, and the other by acidification. The influence of pH on the particle formation and stability was studied between pH 3.5 and 10 for the first time for lPEI/GNP. This study shows that the protonation of some amine groups is necessary for colloidal stability, and it does not prevent the reduction of auric acid to GNPs. This approach also made it possible to synthesize colloidally stable gold nanoparticles in small hydrodynamic sizes with low molecular weight lPEI (2.5 kDa), as well as 25 kDa lPEI. The mass ratio of lPEI/Au was also studied. We propose Method-I, wherein lPEI was dissolved by acidification, and a lPEI/Au ratio of 1/21 as the best approach and a careful centrifugal precipitation procedure as a safe cleaning protocol to produce small and stable, colloidal lPEI/GNP. For storage purposes, we also suggest an acidic pH. Although the molecular weight of lPEI did not influence the size and the stability much, which may be surprising, HRTEM images revealed faceted crystals for 2.5 kDa lPEI coated GNPs. However, the tendency for faceting decreased with increasing MW during GNP formation when lPEI was dissolved in low pH; the MW dependence of the GNP shape was negligible when lPEI was dissolved at high temperature. This simple one-pot synthesis of cationic

GNPs in water is a valuable, simple alternative for the generation of new cationic GNPs in water with even low molecular weight PEI. These GNPs were also demonstrated as an efficient catalyst for the degradation of both anionic and cationic azo dyes, which is unique in the literature, presenting potential as a universal catalyst. Electrostatic attraction, as well as cation– π and lone pair electron– π interactions, is suggested as the reason behind such universal action of these GNPs. The recyclability of these GNPs also increases their value and potential in industrial applications as an environmentally friendly catalyst. Materials Advances

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Conflicts of interest

There are no conflicts to declare.

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