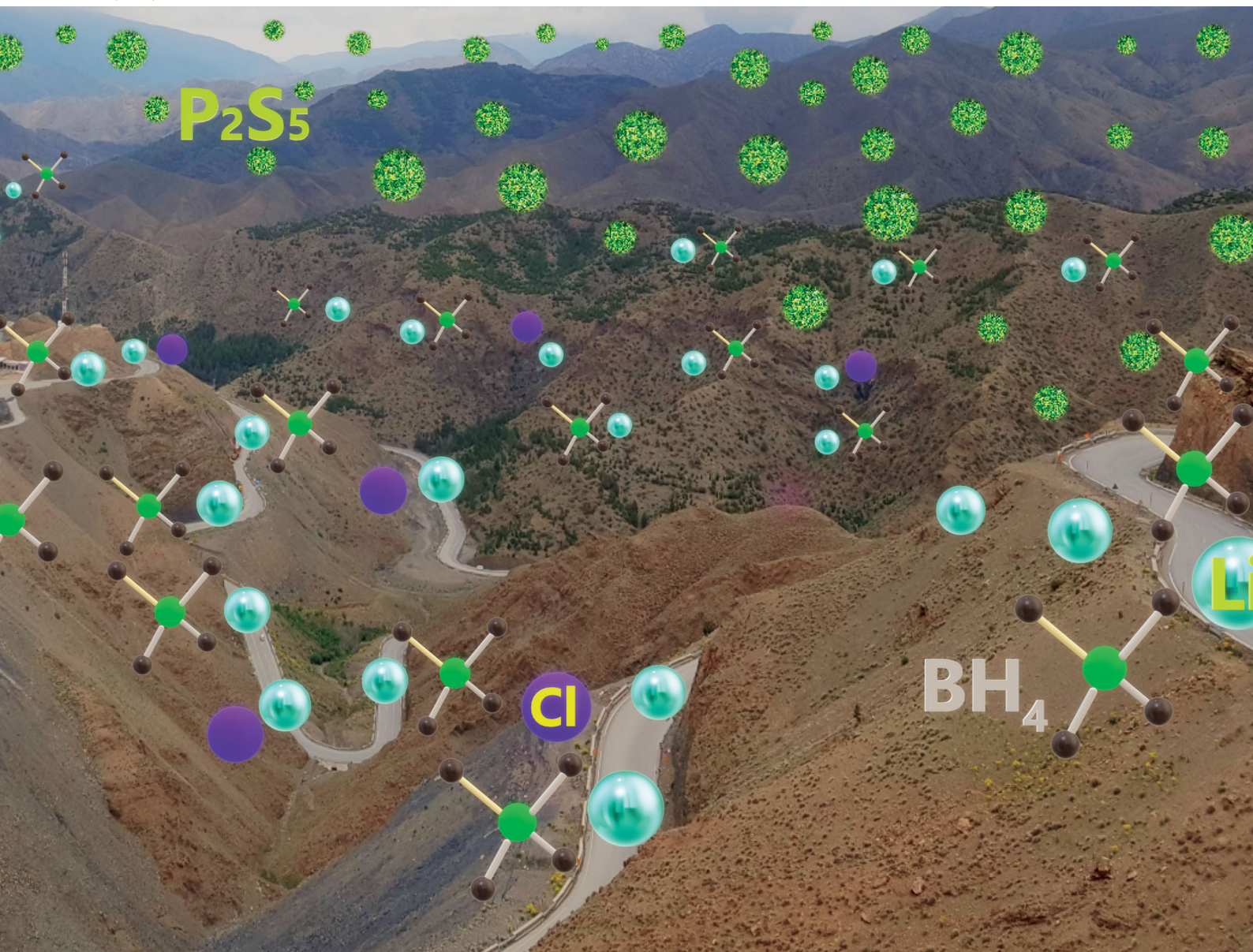


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PAPER

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Pseudo-ternary $\text{LiBH}_4\cdot\text{LiCl}\cdot\text{P}_2\text{S}_5$ system as structurally disordered bulk electrolyte for all-solid-state lithium batteries†

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The properties of the mixed system $\text{LiBH}_4\text{--LiCl--P}_2\text{S}_5$ are studied with respect to all-solid-state batteries. The studied material undergoes an amorphization upon heating above 60 °C, accompanied with increased Li^+ conductivity beneficial for battery electrolyte applications. The measured ionic conductivity is $\sim 10^{-3} \text{ S cm}^{-1}$ at room temperature with an activation energy of 0.40(2) eV after amorphization. Structural analysis and characterization of the material suggest that BH_4 groups and PS_4 may belong to the same molecular structure, where Cl ions interplay to accommodate the structural unit. Thanks to its conductivity, ductility and electrochemical stability (up to 5 V, Au vs. Li^+/Li), this new electrolyte is successfully tested in battery cells operated with a cathode material (layered TiS_2 , theo. capacity 239 mA h g^{-1}) and Li anode resulting in 93% capacity retention (10 cycles) and notable cycling stability under the current density $\sim 12 \text{ mA g}^{-1}$ (0.05C-rate) at 50 °C. Further advanced characterisation by means of *operando* synchrotron X-ray diffraction in transmission mode contributes explicitly to a better understanding of the (de)lithiation processes of solid-state battery electrodes operated at moderate temperatures.

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Introduction

Substitution of the current liquid electrolytes by solid-state electrolytes (SSEs) is expected to be the next leap in lithium ion battery technology.¹ The integration of SSEs in future batteries is motivated by the expected large energy density, improved safety and stability over a wide temperature range,^{2–5} hence exceeding the performances of carbonate or polymer-based (liquid, gel and/or solid) electrolytes.^{6–11} The study of complex hydride systems as SSEs has attracted the curiosity of the solid-state

ionics community since the discovery of the fast Li-ionic conduction in LiBH_4 , and closo-decaborates.^{12–19} A recent work has been reported by Kim *et al.*²⁰ for the system, $0.7\text{Li}(\text{CB}_9\text{H}_{10})\text{--}0.3\text{Li}(\text{CB}_{11}\text{H}_{12})$, showing excellent stability against lithium metal and high conductivity of $6.7 \times 10^{-3} \text{ S cm}^{-1}$ at 25 °C. This electrolyte system enabled the fabrication of an all-solid-state lithium–sulfur battery with high energy density and cycling stability. Such low-density materials may have a direct impact on the next-generation batteries.

The lithium ionic conduction in the system $90\text{LiBH}_4\text{--}10\text{P}_2\text{S}_5$ has been studied by Unemoto *et al.*²¹ and fast ionic conductivities were reported for heat-treated samples. The annealing leads to partial decomposition accompanied with loss of B/H species. The addition of LiBH_4 or $\text{Li}(\text{BH}_4)_{0.75}\text{I}_{0.25}$ to $\text{Li}_2\text{S--P}_2\text{S}_5$ has been shown to increase the ionic conductivities near room temperature (RT) and improve the contact at the electrode/electrolyte interfaces during battery tests.^{21–23}

The structural, thermodynamic and ionic properties of LiBH_4 and its phase transition (orthorhombic to hexagonal, $T_{\text{trs}} = 113 \text{ °C}$)^{24–29} involves a reorientation of the tetrahedral $[\text{BH}_4]^-$ anions and shortened Li–Li distances with high Li-ionic conduction.^{15,30,31} The Li-ion conducting hexagonal phase can be stabilized at RT by partly substituting $[\text{BH}_4]^-$ with the halides Br^- or I^- .^{32–35} Orthorhombic $\text{Li}(\text{BH}_4)_{1-x}\text{Cl}_x$, on the

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other hand, is metastable at RT and decomposes to a mixture of LiBH_4 and LiCl at a rate which depends on composition. This has been explained by the smaller ionic radius of Cl^- in comparison to I^- and Br^- .^{36,37} The use of a halide-substituted phase such as $\text{Li}(\text{BH}_4)_{0.75}\text{I}_{0.25}$ has shown possible solid–electrolyte interface evolving toward the cathode materials during long-term cycling.³⁸ Although the ionic conductivity of $\text{Li}(\text{BH}_4)_{0.75}\text{I}_{0.25}$ is several orders of magnitude higher than that of LiBH_4 ,^{33,39} the study of composite systems containing the low- T modification *ortho*- LiBH_4 can be of interest for the design of future batteries,⁴⁰ as this latter phase shows pressure-dependent flexible mechanical properties, strain-induced diffusion activation energy and formation of a stable interface with many promising electrodes.^{41–48}

Here, we report our recent findings regarding the ionic conductivity of the pseudo-ternary system LiBH_4 – LiCl – P_2S_5 for solid-state battery electrolytes. The prepared electrolytes are investigated with respect to their structural and ionic properties and cycling stability in lithium metal cells. Thanks to the low scattering of the bulk electrolyte, a pioneering *operando* synchrotron X-ray diffraction study is presented to obtain a better understanding of the processes in the assembled solid-state batteries under operation at moderate temperatures.

Experimental

Materials synthesis and characterization

LiBH_4 (95%), LiCl (99.9%) and P_2S_5 (99%) were purchased from Sigma-Aldrich and stored in an Ar-filled glove box (<1 ppm O_2 , H_2O). LiBH_4 and LiCl in 3 : 1 molar ratio were ball-milled for 5 hours using a Fritsch Pulverisette 6 (P6) planetary ball-mill with stainless steel vials and balls (ball-to-powder ratio 40 : 1, 370 rpm). Crystalline P_2S_5 was then added to this mixture and ball-milled with Spex-mill for 3 hours with the same conditions. All the preparations were carried out in the glove box. Two compositions (mole ratios) were prepared:

80(3LiBH_4 · LiCl)·20 P_2S_5 ; called LCPS20

90(3LiBH_4 · LiCl)·10 P_2S_5 ; called LCPS10.

Synchrotron radiation powder X-ray diffraction (SR-PXD) patterns were obtained at the Swiss-Norwegian Beamlines (SNBL, BM31), ESRF, Grenoble, France with a Dexela 2-dimensional CMOS detector,⁴⁹ and a wavelength of 0.3123 or 0.4943 Å calibrated against a NIST Si standard. The samples were contained in 0.5 mm boronglass capillaries that were rotated 90 degrees during the 30 second exposure. The sample-detector distance was 345.97 mm. 1D data were obtained by integration of the 2D diffraction patterns with the program Bubble.⁵⁰ Phase identification from the PXD data was performed using the DIFFRAC. SUITE EVA software with the PDF-4 database.

Operando SR-PXD data were collected at the SNBL BM01B. All-solid-state batteries were assembled into a dedicated electrochemical cell of Swagelok-type with Kapton windows.⁵¹ Cells were heated to a temperature of 60 °C (in-house built heater) and allowed to equilibrate for 60 minutes. Cycling was performed using a Bat-Small battery cyler (Astrol) with an applied C-rate current of C/10. All profile fittings and Rietveld refinements were

performed within TOPAS V5 (Bruker AXS). For SR-PXD patterns, background (Chebychev polynomial), zero-shift, peak-profile parameters, unit cell parameters and scale factor were refined. Broad background features (due to amorphous contributions) were fitted with Gaussian peaks (refined position and broadening). During sequential refinement across all collected *operando* patterns, only unit cell dimensions and scale factors were refined. All the samples for PXD were assembled and sealed under Ar in the glove box.

TGA/DSC thermal analysis was performed with a Netzsch STA 449 F3 Jupiter instrument in the 25–400 °C temperature range. Samples were measured with Al crucibles at a heating rate of 10 °C min^{−1} and 50 mL min^{−1} Ar flow. Characterizations of the vibrational states were performed by Raman spectroscopy (Nicolet Almega-HD, Thermo Scientific) using a dedicated cell without any air exposure.

Electrochemical analysis and battery tests

Ionic conductivities were determined by electrochemical impedance spectroscopy (EIS). The powder samples were pressed into 8 mm diameter pellet of <2 mm thickness by a uniaxial press at around 240 MPa inside the glove box at ambient temperature. The pellets were sandwiched by lithium foils as non-blocking electrodes and sealed in a homemade cell without air contact.⁵² The cells were placed in the heating jacket and the EIS were carried out over a frequency range from 1 MHz to 4 Hz using a HIOKI 3532-80 from RT to 150 °C in heating and cooling runs. A program-interface allows the automatic control of the stability of each measurement at fixed temperature in equilibrium conditions.

The measured impedance spectra were analyzed by equivalent circuits using the ZView2 software (Scribner Associates Inc.). Additional EIS measurements and cyclic voltammetry were performed using Bio-Logic® VSP multi-channel potentiostat, either in coin cells or a homemade cell described elsewhere.⁵³

For battery tests, TiS_2 (99.9%, Sigma-Aldrich) and Li foil were used as working and counter/reference electrode, respectively. The TiS_2 and the prepared SE powders in 2 : 3 mass ratio were hand mixed in an agate mortar inside the glove box. The obtained mixture was used as the electrode composite. Around 6 mg of this composite and 30 mg of the SE were introduced in a 10 mm die set and uniaxially pressed together at 240 MPa. A Li foil was placed on the opposite side of the electrode composite before the pellet was inserted in a coin cell. The assembled cells were moved out of glovebox and annealed at 60 °C for 5 h before testing at a cycling station from Bio-Logic Instrument in a temperature-controlled cabinet at 50 °C.

Results and discussion

Fig. 1 presents the SR-PXD patterns of ball milled 3LiBH_4 – LiCl and the prepared LCPS10 sample. For the 3LiBH_4 – LiCl sample the pattern shows Bragg peaks from LiBH_4 and LiCl without any noticeable formation of the $\text{Li}(\text{BH}_4)_{1-x}\text{Cl}_x$ phase (Fig. 1a), in agreement with previous studies of the LiBH_4 – LiCl pseudo-binary system.^{36,37,52,54} The phase composition estimated from



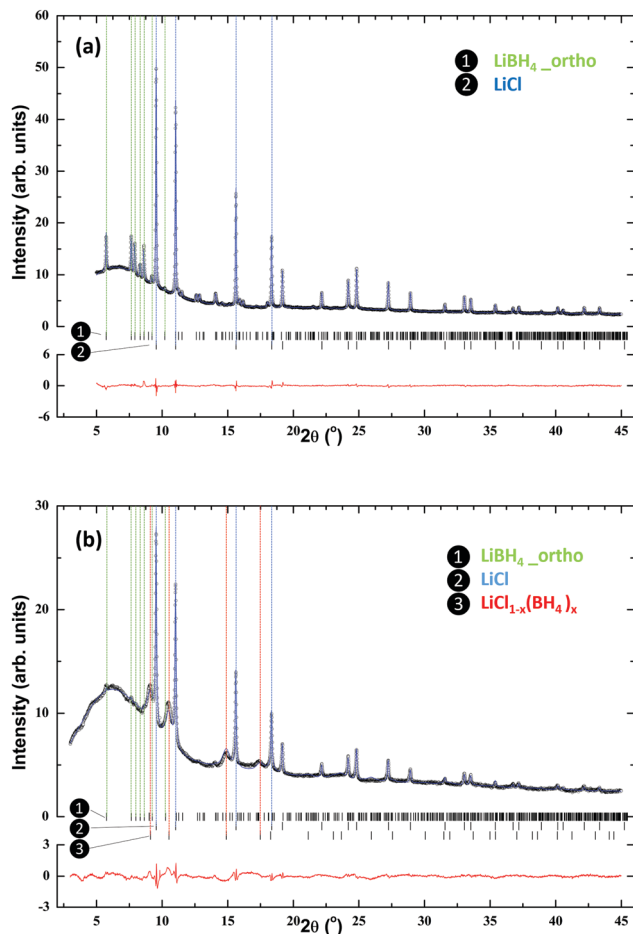


Fig. 1 SR-PXD patterns of (a) 3LiBH₄–LiCl as mixed after ball-milling and (b) LCPS10 solid electrolyte. The collected data at RT are shown in black, the fitted curve in blue, peak markers are shown in order for LiBH₄, LiCl and LiBH₄/LiCl, respectively. The difference plot (obs–calc) is shown in red at the bottom ($\lambda = 0.4943$ Å).

Rietveld refinements is 65 mole% of LiBH₄ and 35 mole% of LiCl. This difference compared to the nominal composition before ball-milling could be attributed to the presence of an amorphous part and/or a metastable phase at low content.

No additional peaks are present. On the other hand, the addition of P₂S₅ to this system and further ball-milling (sample LCPS10) leads to almost complete disappearance of LiBH₄ peaks (Fig. 1b) and increased diffuse scattering from an amorphous phase. However, the peaks from the LiCl phase remain intense. In addition, a set of broader peaks, most prominent at lower angles, is observed. Being located at slightly lower angles compared to the LiCl phase, these can be attributed to a LiCl-like structure with larger unit cell dimensions, such as a solid solution of LiCl_{1-x}(BH₄)_x, with or without PS₄ anions.

Previous studies have established a Vegard's law behavior for LiCl_{1-x}(BH₄)_x^{55,56} and the unit cell parameter of $a = 5.385(2)$ Å for the present phase (compared to 5.1419(1) Å for pure LiCl) indicates a composition of LiCl_{0.6}(BH₄)_{0.4}. Based on this assumption, the estimated crystalline phase fractions in sample LCPS10 are 26.8 mole% LiCl, 66.7 mole% LiCl_{0.6}(BH₄)_{0.4} and 6.5 mole% LiBH₄. Possible structural trends for compositions with varied P₂S₅ contents (5–50 mol%) have been investigated (Fig. S1 in ESI†). For LCPS20 the collected PXD pattern is dominated by diffuse scattering from an amorphous phase with minor Bragg peaks of LiCl. At higher P₂S₅ contents, only diffuse scattering is observed.

The ionic conductivities of both LCPS10 and LCPS20 were measured in the temperature range RT–150 °C (Fig. 2a and b). The two samples show comparable conductivity at RT, in the order of 10^{-5} S cm⁻¹. While the conductivity for LCPS20 does not change during the first 2 cycles, the conductivity for LCPS10 increases after the 1st heating and becomes stable for the next cooling/heating/cooling sequences.

For LCPS20, the measurements show stable conductivity during temperature cycling with almost no hysteresis. The LCPS10 SSE presents a slight hysteresis in the second heating/cooling run. With exception of the first heating on LCPS10, the conductivity plots *versus* $1/T$ are linear, thus indicating that no phase transition between orthorhombic and hexagonal LiBH₄ is taking place. The assumption of the elimination of the phase transition in LiBH₄ by anion substitution agrees with previously reported studies on halide substitution.^{32,57} Worth mentioning that the resulted powders are whitish for LCPS10 and brownish for LCPS20. We suspect the formation of a new dominant amorphous phase in

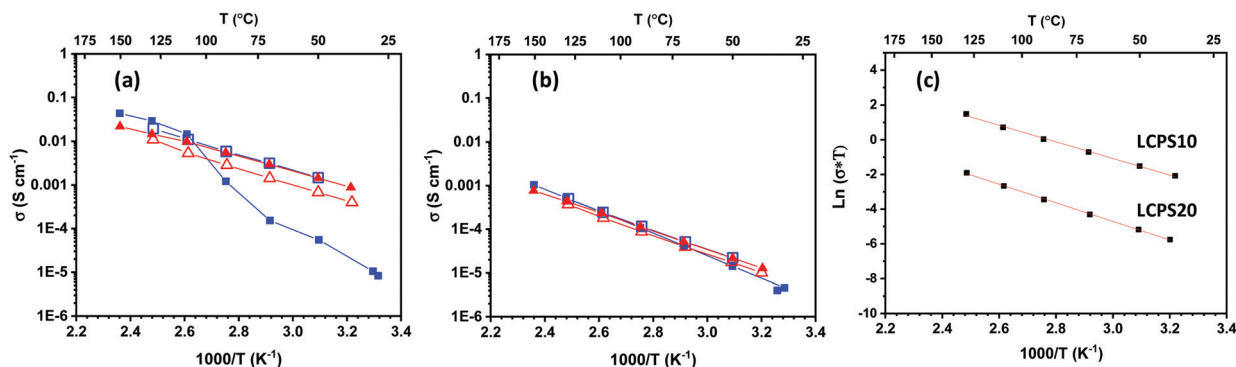


Fig. 2 Temperature dependence of the ionic conductivities for (a) LCPS10 and (b) LCPS20 during the first two heating/cooling cycling T ramps. Filled/open squares and triangles correspond to heating/cooling for the 1st (blue) and 2nd (red) runs, respectively. (c) Arrhenius plots of the 2nd cooling used to infer the activation energies (E_a) for LCPS10 and LCPS20 samples.



LCPS20 during synthesis (Fig. S1 in ESI†), which is stable during heating. In contrast, structural changes for LCPS10 occur during heat treatment. Although the conductivity range for LCPS20 tends to fall in the same order of magnitude as for the reported one for the Argyrodite $\text{Li}_6\text{PS}_5\text{Cl}_{0.83}(\text{BH}_4)_{0.17}$ with low BH_4/Li ratio,⁵⁸ however owing to the differences in composition, structure and materials processing and synthesis, the comparison becomes tricky.

Furthermore, this ionic behavior reflects the structural difference between the two SSE materials. For LCPS10, the final conductivities are significantly higher than the reported values for LiBH_4 and $\text{LiBH}_4/\text{LiCl}$ pseudo-binary system at the same temperatures.^{22,52,59} Correspondingly, the obtained conductivities follow an Arrhenius trend (Fig. 2c) according to the relation:

$$\sigma T = \sigma_0 \exp\left(-\frac{E_a}{kT}\right), \text{ where } \sigma \text{ is the ionic conductivity and } E_a \text{ the activation energy.}$$

The calculated E_a for LCPS10 and LCPS20 SSEs are 0.40(2) eV and 0.49(2) eV respectively. Overall, a remarkable ionic conductivity of about $10^{-3} \text{ S cm}^{-1}$ near RT is reached for LCPS10. This result may have a direct implication on the development of a new generation of solid-state batteries with high-energy density and a wide temperature range which cannot be achieved by current commercial⁶⁰ carbonate-based liquid electrolytes.^{61,62} Based on this fact, the following investigations will focus on the LCPS10 sample.

TGA/DSC thermal analysis (Fig. 3) was carried out for LCPS10 samples, both as-milled and after annealing at 150 °C for 8 hours under H_2 atmosphere in a closed vessel. The ball-milled sample displays two small events at 60 °C (endothermic) and 105 °C (exothermic), the second being accompanied with 2.5% mass loss. However, the pre-annealed sample at 150 °C is stable in this temperature range and showing a mass loss only above 200 °C. Additional exothermic event can be seen at 280–300 °C.

The SR-PXD patterns of LCPS10 collected during heating from RT to 150 °C with a rate of $10^\circ\text{C min}^{-1}$ are shown in Fig. 4. At RT before heating, the sample shows Bragg peaks from LiCl, a solid solution-like phase $\text{LiCl}_{1-x}(\text{BH}_4)_x$ (Fig. 1b) and pronounced diffuse scattering from amorphous components. During heating of the sample, a gradual structural transformation is observed, in excellent agreement with conductivity and DSC measurements. LiCl Bragg peaks disappear and the sample undergoes total

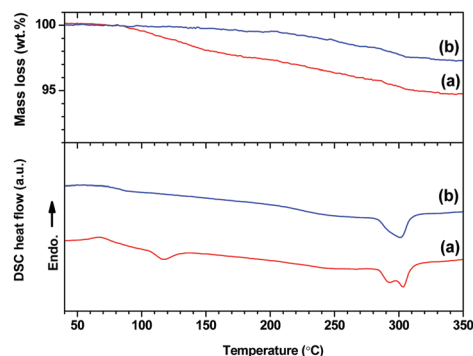


Fig. 3 TGA (top) and DSC (bottom) analysis for (a) ball-milled LCPS10 and (b) annealed LCPS10 at 150 °C.

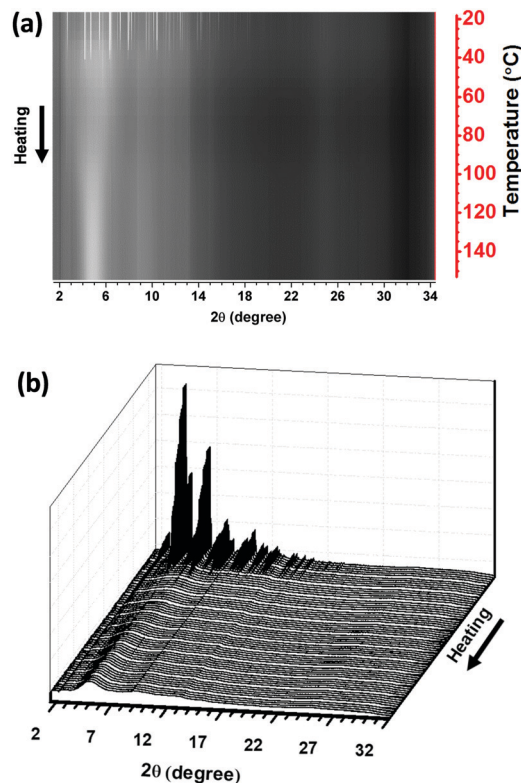


Fig. 4 2D (a) and 3D (b) views of the SR-PXD of the LCPS10 as function of temperature from RT to 150 °C ($10^\circ\text{C min}^{-1}$; $\lambda = 0.3123 \text{ \AA}$). The linear heating scale is shown on the right Y-axis in (a).

amorphization at around 80 °C, which seems not related to mass loss according to TGA. Based on DSC and PXD analysis, it seems the high- T $\text{LiCl}_{1-x}(\text{BH}_4)_x$ phase with higher free energy is playing a key role in inducing this transformation in the presence of 10 mole% P_2S_5 and facilitates thermodynamically the formation of the final material. Excess P_2S_5 would lead to a Li-poor phase with lower conductivities (Fig. S1, ESI† and Fig. 2b).

Besides the observed irreversibility of the process upon cooling down to RT, the TGA/DSC analysis does not show any significant thermal event for the annealed LCPS10 in the temperature range RT–150 °C, indicating a good thermal stability for high- T applications.

Raman spectroscopy has been carried out to elucidate the chemical environment of the BH_4 , PS_4 and/or P_2S_6 groups in the LCPS10 and LCPS20 samples. The obtained spectra, compared to those of the starting materials $3\text{LiBH}_4\text{--LiCl}$ and P_2S_5 , are shown in Fig. 5. $3\text{LiBH}_4\text{--LiCl}$ shows the same $[\text{BH}_4^-]$ vibrational modes as pure LiBH_4 ,^{22,23} but with broader and less well-defined bands in accordance with previous works.^{34,35} The two characteristic bands (stretching and bending) of pure LiBH_4 can be seen in the $3000\text{--}400 \text{ cm}^{-1}$ spectral region. The stretching band ($1350\text{--}1000 \text{ cm}^{-1}$) is split across a wide region owing to the presence of an overtone ($3\nu_L$, 1231 cm^{-1}).^{63,64} The mixing with P_2S_5 at different proportions leads to weaker intensities and disappearance of some features of the $[\text{BH}_4^-]$ vibrational modes. However, the two main bands are still present, and the lowered intensities may suggest a decrease of the symmetry and a modified



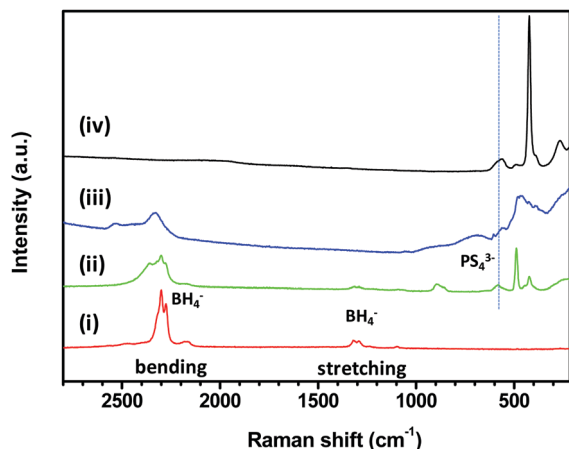


Fig. 5 Raman spectra region 2800–210 cm^{-1} of (i) $3\text{LiBH}_4\text{--LiCl}$, (ii) LCPS10, (iii) LCPS20 and (iv) P_2S_5 samples.

$[\text{BH}_4^-]$ geometry. The most reported $[\text{PS}_4^{3-}]$ entity is characterized by a wide peak at 542 cm^{-1} and is clearly observed in the spectrum of the LCPS10 sample.⁶⁵

The peak attributed to the $[\text{PS}_4^{3-}]$ group in LCPS20 becomes broad and slightly shifted. This agrees with higher configurational disorder. The $[\text{P}_2\text{S}_6^{4-}]$ -anions may be present as indicated by the band at 385 cm^{-1} . However, at low wavenumbers, Raman spectra

confirm explicitly the presence of $[\text{PS}_4^{3-}]$ moieties represented by the three peaks at 267 , 422 and 564 cm^{-1} in the LCPS10 sample,^{16,59,65} as well as an indication of higher structural disorder (amorphisation) for LCPS20 in agreement with the PXD analysis (Fig. S1, ESI†). The peak around 500 cm^{-1} can be linked to the S–S bond and the shoulder at 2385 cm^{-1} in LCPS10 is attributable to a feature of the stretching band which agree with the fact that $[\text{BH}_4^-]$ ions may exist in different chemical environments,²² likely formed from the incorporation of $[\text{PS}_4^{3-}]$ ions. Based on the observed DSC event described above in the $\text{RT--}150\text{ }^\circ\text{C}$ temperature range (Fig. 3), the observed irreversible transformation in the SR-PXD suggests a subtle rearrangement of the BH_4 groups of the high- T hexagonal $\text{LiCl}_{1-x}(\text{BH}_4)_x$ phase in the presence of $[\text{PS}_4^{3-}]$ anions.³⁷ This assumption is corroborated by Raman spectroscopy where the BH_4 and PS_4 groups may co-exist in close chemical proximity *i.e.* the same phase. However, it is not possible from the present diffraction and Raman data to establish the crystal structure of the new formed phase(s) in LCPS10 electrolyte.

Further electrochemical characterizations were focused on the sample LCPS10 in order to obtain more details on the behaviour in the battery cell. The study is supplemented by electrochemical stability measurements and battery tests at $50\text{ }^\circ\text{C}$. Prior to being used in a battery cell, the SE powders were homogenized by heat treatment at $150\text{ }^\circ\text{C}$ for 24 h in reducing atmosphere (2 MPa H_2).

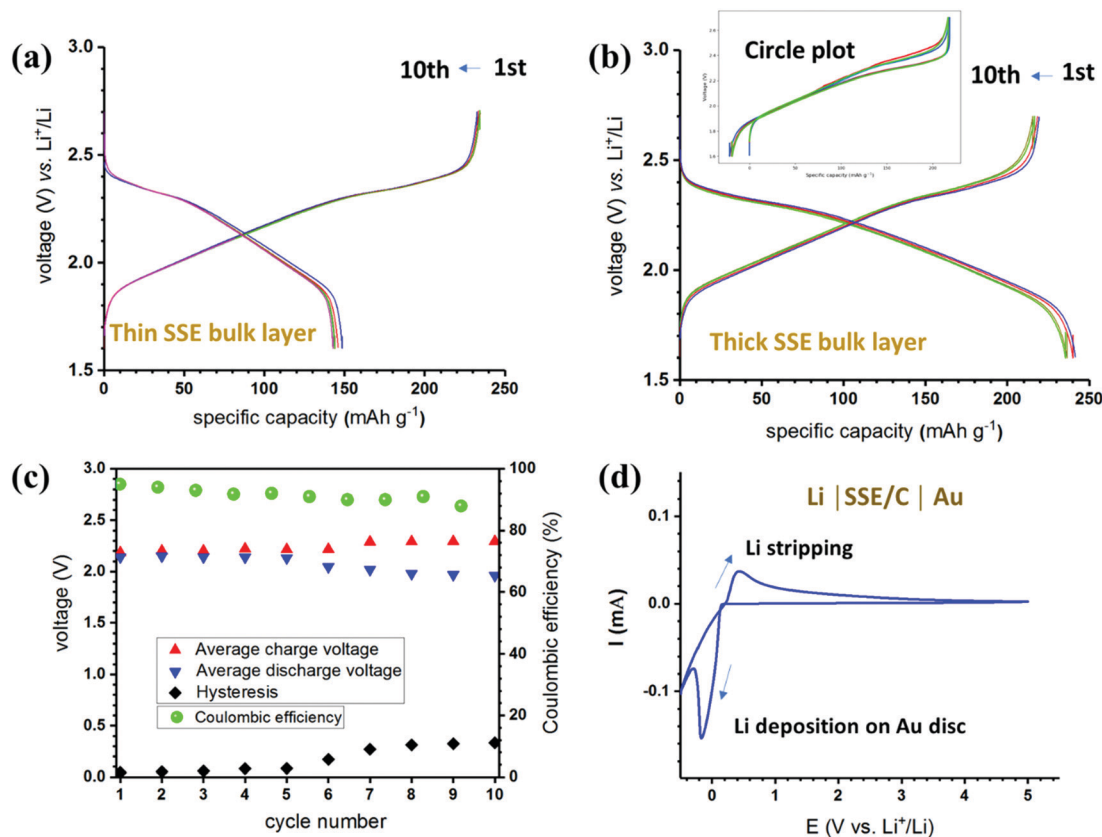


Fig. 6 Electrochemical characterization and performance of the LCPS10 SSE: galvanostatic discharge/charge cycling (0.05C -rate) at $50\text{ }^\circ\text{C}$ with TiS_2 electrode (a) using thin ($300\text{ }\mu\text{m}$) and (b) thicker ($600\text{ }\mu\text{m}$) bulk layer of SSE; For the later cell, (c) average voltage, hysteresis (ΔV) and Coulombic efficiency as function of cycle number; (d) cyclic voltammetry at Au disc as working electrode vs. Li^+/Li .



Using this optimized SSE, battery tests were carried out in a two-electrode Li-ion cells using TiS_2 cathode and Li anode (CE/ref). TiS_2 adopts a trigonal layered structure (space group $P\bar{3}m1$, no. 164) with the initial lattice parameters $a = b = 3.4073$ and $c = 5.6953$. Up to one Li can be inserted assuming the complete reaction: $y\text{Li} + \text{TiS}_2 \rightarrow \text{Li}_y\text{TiS}_2$.⁶⁶ Having good electronic conductivity,⁶⁷ this electrode can be used without further carbon additions; hence reducing the number of interface issues that can be encountered in solid-state batteries.^{68,69} Fig. 6a and b shows the galvanostatic charge/discharge cycling at rate C/20 (10 cycles) for two cells with thin (300 μm) and thick (600 μm) bulk SSE. Both cells show remarkable cyclability and stability over several cycles. Note that the electrolyte presents some ductility, such a property could be suitable to compensate the electrode volume changes as a major issue of solid-state batteries.

The first cell (Fig. 6a) shows lower capacity during discharge compared to the charge process. Since this seems to be stable and reproducible, one could attribute such behavior to the increase of the stress in the working electrode during lithiation as the cells were pressed at the same pressure. In fact, thin bulk cells may allow cycling at higher rates, but for developments and applications the engineering of the cell configuration need to be optimized. For the second cell (Fig. 6b and c), the capacity retention presents 93% of the theoretical capacity of TiS_2 ($\sim 239 \text{ mA h g}^{-1}$) after 10 cycles, while the Coulombic efficiency remains stable during cycling. Based on the average voltages, the discharge-charge hysteresis is significantly smaller than usual. Cyclic voltammogram of the SSE is presented in Fig. 6d, and the stripping/plating of Li can be observed around 0 V with successive oxidation and reduction of the Li metal.

A layer of mixed SSE-carbon black has been added to ensure better adhesion to the Au surface. At low voltage, a possible side reaction may be due to the presence of carbon and/or impurities. However, at high voltage, the “active material-free” LCPS10 electrolyte shows an electrochemical window up to 5 V.

Fig. 7 shows *operando* SR-PXD patterns of the battery cell during the discharge presented in Fig. 6b. The sketch of the experimental set-up is shown in Fig. 7a. The first diffraction pattern (before cycling starts) indicates that the main contributions are LiCl and TiS_2 in addition to the current collector (Al). Significant shifts in the Bragg peaks, corresponding to expansion of the TiS_2 electrode (Li_xTiS_2) along the c -axis during lithiation can be observed. Miller indices of the main reflections as well as arrows indicating the reflections with the main changes are shown in Fig. 7b.

The corresponding change in the lattice parameter c as a function of the discharge capacity is shown in Fig. 7c. In fact, the TiS_2 expansion occurs only in c direction with no changes in a direction, due to the layered structure of the material. As expected, no changes in the bulk SSE itself can be observed – the SSE peaks remain stable throughout the *operando* experiment. With the present setup, no additional potential side reactions and/or interface formations and evolutions can be detected. Owing to beam time constraints, the cells were only lithiated partially.

Data for the re-charge of the cell, showing the corresponding contraction along the c -axis for Li_xTiS_2 during the delithiation process, are summarized in Fig. S2 (ESI[†]). Accordingly, one can witness a change in the expansion along the c -axis for the Li_xTiS_2 solid solution but no change in the bulk electrolyte material itself. The observed instabilities for the c parameters

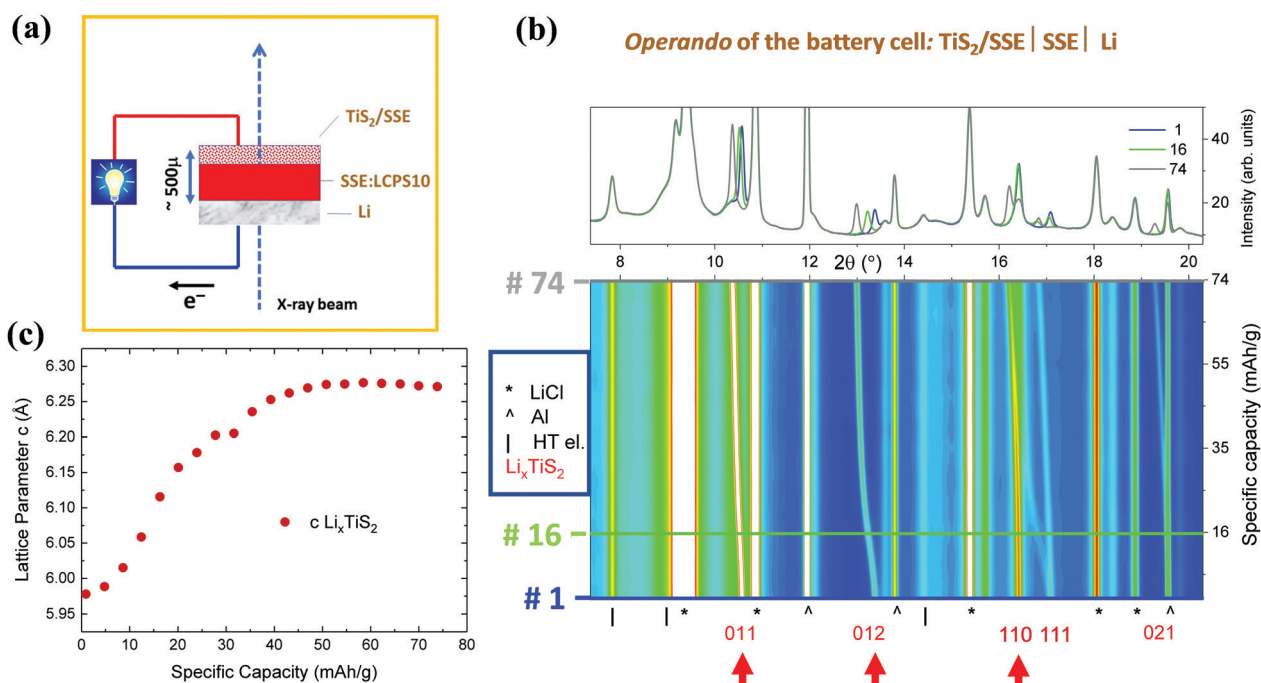


Fig. 7 (a) Sketch of the experimental set-up during the operando data record. (b) 2D *operando* SR-PXD patterns of LCPS10-based battery cell during discharge (partial lithiation of TiS_2 electrode, C/10, 60 °C). Selected extracted 1D patterns at different cycling stages are shown on the top. (c) Evolution of the c -axis during lithiation of TiS_2 . Al foil is used as current collector.

during delithiation (Fig. S2b, ESI[†]), may be attributed to inhomogeneities and segregations, which could reflect changes in the intrinsic properties between the charged and discharged states.

Conclusions

A pseudo-ternary $\text{LiBH}_4\text{--LiCl--P}_2\text{S}_5$ solid-state electrolyte is reported in this study. The as-milled materials showed low ionic conductivity. However, a high ionic conductivity of $\sim 10^{-3} \text{ S cm}^{-1}$ with an activation energy of 0.40(2) eV was measured at RT after heat treatment at 150 °C. This solid-state electrolyte has the approximate nominal composition $(\text{LiBH}_4)_{0.73}(\text{LiCl})_{0.24}(\text{P}_2\text{S}_5)_{0.03}$ and usable conductivity range for applications in solid state batteries. Structural analysis and characterization of this material suggest that BH_4 and PS_4 groups may belong to the same structural unit, while Cl ions substitution by PS_4 may occur in this structure when small amounts of P_2S_5 are added. During the preliminary electrochemical tests, this new SSE is stable in contact with Li metal and battery tests using TiS_2 cathode show notable cyclability and reversibility. Furthermore, thanks to the low scattering of the bulk electrolyte based on light-weight borohydride, we demonstrate the possibility of *operando* PXD analysis in transmission mode of a solid-state battery, where (de)lithiation processes can be followed during the battery cycling tests.

Conflicts of interest

There are no conflicts to declare.

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