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## A sterically hindered asymmetric D–A–D' thermally activated delayed fluorescence emitter for highly efficient non-doped organic light-emitting diodes†

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Thermally activated delayed fluorescence (TADF) materials have opened a new chapter for high-efficiency and low-cost organic light-emitting diodes (OLEDs). Herein, we describe a novel and effective design strategy for TADF emitters which includes introducing a carbazole donor unit at the *ortho*-position, at which the donor and acceptor groups are spatially in close proximity to guarantee the existence of intramolecular electrostatic attraction and through-space charge transfer, leading to reduced structural vibrations, suppressed non-radiative decay and rapid radiative decay to avoid excited state energy loss. As a result, a green TADF emitter (2Cz-DPS) showing high solid-state photoluminescence quantum efficiency (91.9%) and excellent OLED performance was produced. Theoretical simulations reveal that the non-adiabatic coupling accelerates the reverse intersystem crossing of 2Cz-DPS, resulting in a state-of-the-art non-doped OLED with an extremely high external quantum efficiency of 28.7%.

## Introduction

Organic-based emissive materials that exhibit thermally activated delayed fluorescence (TADF) properties can harvest both singlet and triplet excitons for light emission *via* reversible intersystem crossing (RISC) from the lowest triplet ( $T_1$ ) to singlet ( $S_1$ ) excited states, leading to a maximum internal quantum efficiency (IQE) of electroluminescence of 100%. Accordingly, fully utilizing the TADF mechanism in “third-generation” organic light-emitting diodes (OLEDs) has attracted considerable attention.<sup>1</sup> TADF-based emitters are composed of donor (D) and acceptor (A) groups in various structural configurations which help to achieve a small overlap between the highest occupied molecular orbital (HOMO) and lowest unoccupied molecular orbital (LUMO), reducing the spin exchange

energy ( $J$ ) which ultimately leads to a small energy gap between the  $S_1$  and  $T_1$  ( $\Delta E_{ST}$ ), which facilitates the RISC process. However, linear D–A linkages tend to decrease the radiative transition oscillator strength ( $f$ ) and induce intramolecular D–A rotation and other vibrational modes of the excited-state molecules that dissipate energy. These internal motions can be reduced by introducing large steric hindrance between the D and A units, which can not only restrict non-radiative pathways,<sup>2</sup> but also enable rapid radiative decay from the excited-state molecules,<sup>3</sup> leading to high-efficiency TADF emitters. In general, high-performance TADF-OLEDs are fabricated by dispersing the TADF emitters into host materials to alleviate exciton annihilation,<sup>4</sup> leading to issues such as complicated fabrication processes and possible host–guest phase separation. Therefore, the non-doping technique, which enables ease of fabrication along with more reliable and reproducible output manufacturing of the fabricated devices, is more attractive. Accordingly, aggregation-induced emission (AIE) materials are ideal for utilization as non-doped emissive layers (EMLs) due to their unusually strong fluorescence in the “aggregate-state” (film state).<sup>5</sup> In this regard, in 2014 we proposed a structural design strategy that involved the merging of the two concepts, AIE and TADF, together in one molecule.

Inserting an electron accepting sulfonyldibenzene core in between carbazole and phenothiazine electron donating units afforded an asymmetric TADF material with outstanding near-quantitative solid-state photoluminescence quantum yield (PLQY) (97.3%).<sup>6</sup> Thereafter, this strategy has been validated many times towards the exploration of efficient TADF emitters

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and fabrication of non-doped OLEDs<sup>7</sup> and can achieve very good OLED performance, such as an external quantum efficiency (EQE)  $\sim 20\%$ .<sup>7,8</sup> Despite these advances, there are still no reports regarding TADF emitters that provide non-doped OLEDs with EQEs close to 30%, which is the upper limit of common bottom-emitting OLEDs.

In this work, we present a novel and effective structural design strategy for TADF emitters with strong solid-state emission properties, wherein D and A groups are linked at the *ortho*-position to afford a spatially close D-A interaction, leading to reduced vibrations and suppressed non-radiative pathways. In addition, **2Cz-DPS** possesses dual-charge transfer pathways (through-bond charge transfer and through-space charge transfer), resulting in rapid prompt and delayed decay. Significantly, the designed asymmetric TADF emitter **2Cz-DPS** with a highly twisted conformation exhibits a high PLQY as a neat film (AIE property) and excellent solid-state thermal stability. Most importantly, **2Cz-DPS** affords a record-high EQE of 28.7% amongst other reported non-doped OLEDs.

## Results and discussion

### Molecular design strategy and theoretical simulations

**2Cz-DPS** is derived from our previously reported compound **4Cz-DPS**, in which the carbazole group has been relocated to the *ortho*-position as opposed to the original *para*-position. The molecular structures of **4Cz-DPS** and **2Cz-DPS** based on the carbazole and phenothiazine donor groups and the diphenylsulfone acceptor group are illustrated in Fig. 1, in which **4Cz-DPS** was synthesized according to our previous report<sup>6</sup> and **2Cz-DPS** was synthesized in three steps (Scheme S1 in the ESI<sup>†</sup>) using cheap and common reagents. Structural characterization was conducted by  $^1\text{H}$  NMR,  $^{13}\text{C}$  NMR, EI-MS and HRMS (Fig. S1–S9, ESI<sup>†</sup>) and single crystal analysis. Similar to AIE-active **4Cz-DPS**, **2Cz-DPS** with a highly twisted conformation also possesses AIE properties (more details are shown in Fig. S10, ESI<sup>†</sup>). The THF/water solutions of **2Cz-DPS** with low water fractions show very weak emission, while highly intense green emission is observed when a large amount of water ( $f_w = 90\%$ ) is added (Fig. S10a<sup>†</sup>), and nanoaggregates with effective diameters of 186 nm are evidenced by dynamic light scattering study

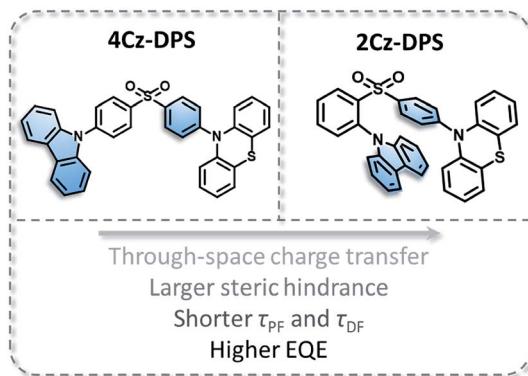


Fig. 1 Molecular structures of **4Cz-DPS** and **2Cz-DPS**.

(Fig. S10b<sup>†</sup>). Moreover, **2Cz-DPS** has a PLQY of only 0.9% even in dilute non-polar hexane, which excludes the polarity quenching of the charge transfer (CT) emitters in the solution state,<sup>9</sup> while the PLQY is greatly enhanced to 91.9% in the solid state. These results indeed demonstrate that **2Cz-DPS** is AIE active.

As demonstrated from the conformation in the single crystal of **2Cz-DPS** (Fig. 2a), the carbazole donor group is nearly parallel to the phenyl ring attached to the diphenyl-sulfone acceptor group with a co-facial alignment at a distance of 3.1–3.8 Å and a tilt angle ( $\theta$ ) of 14.23°, suggesting strong intramolecular interactions between D and A. On the other hand, the single crystal structure of **4Cz-DPS** (Fig. S11a, ESI<sup>†</sup>) demonstrates orthotropic attachment between the carbazole group and the diphenyl-sulfone group. To reveal the intramolecular non-covalent interactions in **2Cz-DPS**, the functions of reduced density gradient (RDG) and Sign ( $\lambda_2\rho$ ) were calculated using Multiwfns software.<sup>10</sup> RDG analysis (Fig. 2b and c) confirms the presence of obvious intramolecular attractive interactions (green region) and larger steric hindrance (brown region) between D and A segments in **2Cz-DPS**, which could effectively restrict the intramolecular vibrations and prevent energy loss of the excited molecules. In contrast, the linearly linked conformation of **4Cz-DPS** exhibits weak intramolecular interactions (Fig. 2d), which is a common phenomenon found in general TADF molecules. According to time-dependent density functional theory (TD-DFT) calculations based on the conformations extracted from single crystal analysis, the HOMOs are mainly distributed on the phenyl-phenothiazine or carbazole units (D), while the LUMO is mostly located on the diphenyl-

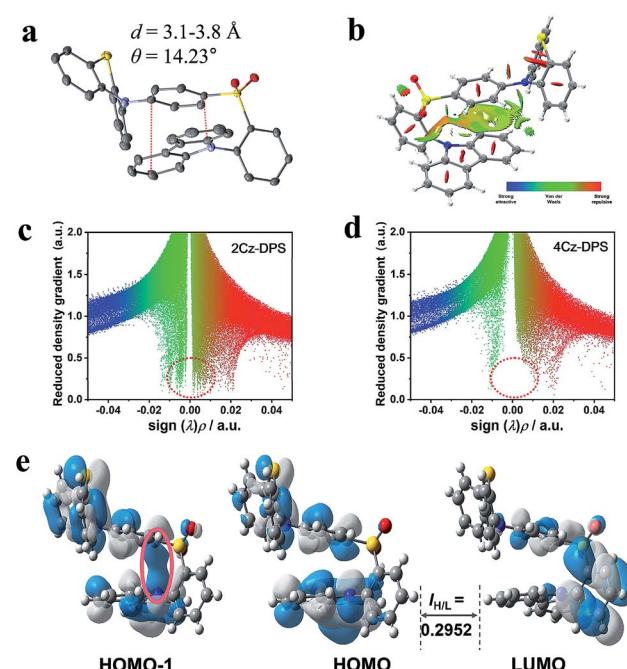


Fig. 2 (a) Single crystal and (b) reduced density gradient (RDG) isosurface map with an isovalue of 0.5 for **2Cz-DPS**. The functions of RDG and Sign ( $\lambda_2\rho$ ) for (c) **2Cz-DPS** and (d) **4Cz-DPS**. (e) HOMO and LUMO distribution of **2Cz-DPS**, showing the overlap integral extents  $I_{\text{H/L}}$ .





Table 1 Summary of photo-physical and thermal properties of 2Cz-DPS and 4Cz-DPS neat films

| TADF           | $\lambda_A^a$ (nm) | $\lambda_{PL}^b$ (nm) | $T_d^c$ (°C) | $T_g^d$ (°C) | $\phi_{PL}^e$ (%) | $\phi_{PF}^f$ (%) | $\tau_{PF}^g$ (ns) | $\tau_{DF}^h$ (μs) | $k_{ISC}^i$ (s <sup>-1</sup> ) | $k_{RISC}^j$ (s <sup>-1</sup> ) | $\Delta E_{ST}^k$ (eV) | $\Delta E_{ST}^l$ (eV) | $\Delta E_{ST}^m$ (%) | $E_g^n$ (eV) |
|----------------|--------------------|-----------------------|--------------|--------------|-------------------|-------------------|--------------------|--------------------|--------------------------------|---------------------------------|------------------------|------------------------|-----------------------|--------------|
| <b>4Cz-DPS</b> | 326                | 530                   | 394          | 121          | 17.5              | 79.8              | 6.3                | 62.2               | $2.28 \times 10^7$             | $0.89 \times 10^5$              | 0.25                   | 0.35                   | 97.3                  | 2.2          |
| <b>2Cz-DPS</b> | 341                | 520                   | 389          | 111          | 26.7              | 65.2              | 4.4                | 19.1               | $4.31 \times 10^7$             | $1.74 \times 10^5$              | 0.32                   | 0.41                   | 91.9                  | 2.5          |

<sup>a</sup> Absorption peak. <sup>b</sup> PL emission peak. <sup>c</sup> Temperature of thermal decomposition at 5% weight loss. <sup>d</sup> Glass-transition temperature. <sup>e</sup> Quantum efficiency of delayed emission. <sup>f</sup> Delayed fluorescence lifetime component. <sup>g</sup> Prompt fluorescence lifetime component. <sup>h</sup> Rate constant of ISC for triplet excited states. <sup>i</sup>  $S_1$  and  $T_1$  energy difference determined from experiments. <sup>j</sup>  $S_1$  and  $T_1$  energy difference determined from theoretical simulations. <sup>m</sup> PL quantum yield measured under vacuum. <sup>n</sup> Energy gap calculated from the onset of absorption spectra.

sulfone core (A) of the **4Cz-DPS** and **2Cz-DPS** compounds (Fig. 2e and S11b†). Interestingly, as observed from the HOMO-1 of **2Cz-DPS**, there is an obvious orbital overlap between the parallel carbazole and phenyl planes, confirming the through-space charge transfer characteristics between D and A.<sup>11</sup> Due to the close proximity between D and A in **2Cz-DPS**, intramolecular charge transfer occurs not only through the molecular conjugated backbone, but also by through-space conjugation mediated by intramolecular D-A interactions.<sup>11b,12</sup> The dual charge transfer pathways greatly enhance the oscillator strength ( $f = 0.0207$ ) for faster radiative decay, in comparison to the isomer **4Cz-DPS** ( $f = 0.0074$ ). As a result, the strong intramolecular interactions generated in **2Cz-DPS** help to increase the molecular rigidity, decrease the relaxation of the excited states, and enhance the radiative transition rate,<sup>3</sup> which can also be evidenced from shortened transient and delayed lifetimes (Fig. S12, ESI†), thus facilitating the occurrence of efficient TADF. The charge transfer (CT) character can also be verified from the large Stokes shift with increasing solvent polarity (Fig. S13 and S14, ESI†).<sup>13</sup> When the solvent polarity is increased from *n*-hexane to DMF, the PL spectral peaks are red-shifted from 475 nm to 565 nm for **4Cz-DPS** and from 471 nm to 567 nm for **2Cz-DPS** (Fig. S13†), while their absorption spectra are relatively insensitive to the solvent polarity (Fig. S14†). In contrast to the solutions showing dual emission, the **4Cz-DPS** and **2Cz-DPS** films give structure-less PL spectra (Fig. S15, ESI†), due to the highly strengthened and dominant intermolecular CT process in the solid-state films.<sup>14</sup>

### TADF property characterization

Temperature dependent steady-state spectra of the **2Cz-DPS** film from 17 to 298 K (Fig. S16a, ESI†) show that the emission intensity gradually increases as the temperature rises. Furthermore, transient PL spectra of the **2Cz-DPS** film were measured (Fig. S16b, ESI†) and display two-component decays, including the prompt and the delayed components. With increasing temperature from 17 to 298 K, the delayed component progressively increases, leading to prompt and delayed lifetimes of 4.4 ns and 19.1 μs for **2Cz-DPS** at 298 K, respectively, and 6.3 ns and 62.2 μs for **4Cz-DPS**, respectively (Fig. S17, ESI†). The photo-physical properties of the TADF materials are summarized in Table 1. Therefore, when the substitution position changes from *para*- to *ortho*-, **2Cz-DPS** shows both faster prompt decay and delayed decay at room temperature, which is quite essential for high-performance TADF-based OLEDs.<sup>15</sup> Therefore, the steady-state spectra and transient PL spectra results confirm the TADF nature of **2Cz-DPS**.

The TADF feature is further demonstrated by oxygen-sensitive PL spectra (Fig. S18, ESI†). In contrast to those under air conditions, the lifetimes of the delayed components in a vacuum are increased, confirming that the  $T_1$  excitons of the TADF compounds can be deactivated by oxygen.<sup>16</sup> It is noteworthy that the PLQYs of **4Cz-DPS** and **2Cz-DPS** films in air were measured to be 74.7% and 65.3%, respectively, while their PLQYs in a vacuum reach up to 97.3% and 91.9%, respectively, resulting from the reduction of oxygen quenching of the delayed component. The  $\Delta E_{ST}$  of the **4Cz-DPS** and **2Cz-DPS** films was calculated from their fluorescence and

phosphorescence spectra (Fig. S19, ESI†),<sup>17</sup> and estimated to be 0.25 and 0.32 eV, respectively, which are relatively large values amongst other recently reported TADF emitters.<sup>1</sup> As seen from the crystal of **2Cz-DPS** and **4Cz-DPS**, the axial conformation of phenothiazine accounts for the large  $\Delta E_{ST}$  of the compounds.<sup>18</sup> Compared to **4Cz-DPS**, **2Cz-DPS** with through-space charge transfer features possessed a slightly enlarged  $\Delta E_{ST}$  which can be ascribed to the larger overlap integral of the HOMO and LUMO ( $I_{H/L} = 0.2952$ , Fig. 1e).<sup>8a</sup> This is in contrast with previously reported through-space charge transfer TADF emitters in which through-space D–A interaction minimizes the electron-exchange energy and induces a narrow  $\Delta E_{ST}$ .<sup>19</sup> However, the larger overlap integral of frontier orbitals increases the transition dipole moment and thus results in a faster prompt decay.

### Non-adiabatic coupling effect

In order to evaluate the origin of the faster delayed decay in **2Cz-DPS**, natural transition orbital (NTO) simulations on both **2Cz-DPS** and **4Cz-DPS** were performed to provide insight into the transition features of the excited states. A clear CT character of the lowest  $S_1$  is expected and a strong locally excited (LE) nature of the lowest  $T_1$  is observed (Fig. S20 and S21, ESI†), which can also be demonstrated by the vibronic phosphorescence emission at 77 K. In general, the RISC process is driven by first-order spin-orbit coupling (SOC) in this type of TADF emitter ( ${}^3\text{LE}$  as the lowest triplet state).<sup>20</sup> In our asymmetric D–A–D' systems, especially **2Cz-DPS**, the  $\Delta E_{ST}$  and SOC matrix element value of  $S_1$  and  $T_1$  are 0.41 eV and  $0.17 \text{ cm}^{-1}$  (Fig. 3), respectively, too large for the occurrence of efficient RISC according to the Fermi golden rule.<sup>21</sup> However, **2Cz-DPS** with a larger  $\Delta E_{ST}$  and smaller SOC constant  $\xi(S_1, T_1)$  exhibits a much shorter delayed lifetime ( $\tau_{DF}$ , 19.1  $\mu\text{s}$ ) than *para*-substituted **4Cz-DPS** (62.2  $\mu\text{s}$ ), indicating a faster RISC. This abnormal phenomenon implies that another factor causes the acceleration process. Further analysis of the NTO pairs reveals that several triplet states exist below the  $S_1$  energy level. In **2Cz-DPS**, these upper triplet states exhibit different electronic configurations.  $T_1$  and  $T_3$  show significant LE characteristics, while  $T_2$ ,  $T_4$  and  $T_5$  show weak CT characteristics. These dark excited triplet states have been regarded to play an important role and can result in a second order coupling (non-adiabatic coupling) of the excited states which leads to a complete understanding of the rapid RISC process, especially in TADF emitters with a large  $\Delta E_{ST}$ .<sup>22</sup> The gap between  $T_2$  (CT)

and  $T_1$  (LE) is 0.16 eV in **2Cz-DPS**, and it is 0.33 eV in **4Cz-DPS** between  $T_4$  (CT) and  $T_1$  (LE). As reported before, the reversible energy transfer between the lowest  ${}^3\text{LE}$  and upper  ${}^3\text{CT}$  is considered as a fast intramolecular-electron exchange within a 0.2 eV gap.<sup>23</sup> Therefore, the narrower gap between the  ${}^3\text{CT}$  and  ${}^3\text{LE}$  contributes to a faster  $T_1$ – $T_2$  equilibrium (or reverse internal conversion) by non-adiabatic coupling, resulting in a strong mixing of triplet states,<sup>24</sup> which then gives rise to a higher RISC rate ( $k_{RISC}$ ) in **2Cz-DPS** of  $1.74 \times 10^5 \text{ s}^{-1}$ , which is more than twice higher than that in **4Cz-DPS** ( $0.89 \times 10^5 \text{ s}^{-1}$ ). Additionally, the SOC constant ( $\xi$ ) of **2Cz-DPS** between  $S_1$  and  $T_2$  calculated by TD-DFT is  $1.03 \text{ cm}^{-1}$ , suggesting an effective RISC, which is consistent with the shorter  $\tau_{DF}$ . Therefore, not only does  $\Delta E_{ST}$  control the RISC process, but the non-adiabatic coupling between the triplet CT and LE also plays a key role in rapid RISC in **2Cz-DPS**, leading to the shortened  $\tau_{DF}$ .<sup>25</sup> Compounds with shortened  $\tau_{DF}$  have vast potential for highly efficient OLEDs.<sup>26</sup>

### Electrochemical and thermal properties

The electrochemical behavior of the compounds was examined by cyclic voltammetry (Fig. S22a†). The HOMO levels of **4Cz-DPS** and **2Cz-DPS** were determined to be 5.2 and 5.3 eV, respectively, and the bandgaps ( $E_g$ ) of **4Cz-DPS** and **2Cz-DPS** were calculated to be 2.7 eV, from the onset of their absorption spectra in DCM solution with a concentration of  $5 \times 10^{-4} \text{ mol L}^{-1}$  (Fig. S22b†). Then, the LUMO levels of **4Cz-DPS** and **2Cz-DPS** were estimated to be 2.6 and 2.5 eV, respectively. As demonstrated by thermogravimetric analysis (TGA) and differential scanning calorimetry (DSC) (Fig. S23, ESI†), **4Cz-DPS** and **2Cz-DPS** exhibit high thermal stability with decomposition temperatures ( $T_d$ : corresponding to 5% weight loss) of 394 and 389 °C and glass transition temperatures ( $T_g$ ) of 121 and 111 °C, respectively,

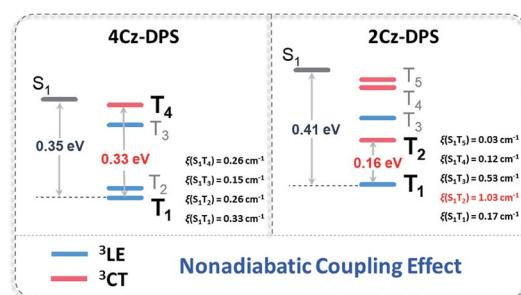


Fig. 3 Energy level diagrams, spin-orbital coupling constants ( $\xi$ ) and non-adiabatic coupling effects of **4Cz-DPS** and **2Cz-DPS**.

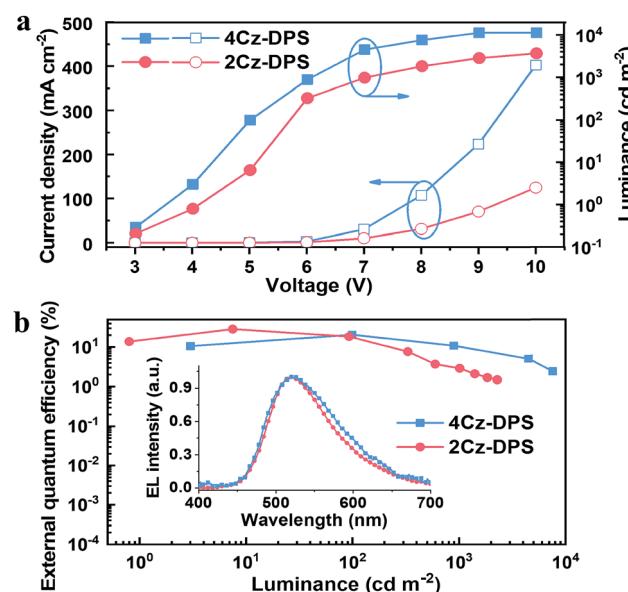


Fig. 4 (a) Current density–voltage–luminance and (b) external quantum efficiency–luminance curves of **4Cz-DPS** and **2Cz-DPS** devices. Inset: normalized EL spectra.



Table 2 EL performance of the non-doped OLEDs based on **4Cz-DPS** and **2Cz-DPS**

| Device         | $V_{on}^a$ [V] | Luminance $^b$ [cd m $^{-2}$ ] | EQE/CE/PE $^c$ [%/cd A $^{-1}$ /lm W $^{-1}$ ] | EQE/CE/PE $^d$ [%/cd A $^{-1}$ /lm W $^{-1}$ ] | $\lambda_{EL}^e$ [nm] | FWHM $^f$ [nm] |
|----------------|----------------|--------------------------------|--|--|-----------------------|----------------|
| <b>4Cz-DPS</b> | 3.5            | 11 310                         | 20.7/61.2/38.4                                 | 14.6/53.1/32.5                                 | 524                   | 108            |
| <b>2Cz-DPS</b> | 4.1            | 4220                           | 28.7/82.3/51.8                                 | 8.4/28.8/15.6                                  | 518                   | 96             |

<sup>a</sup> Turn-on voltage at a luminance of 1 cd m $^{-2}$ . <sup>b</sup> Maximum luminance. <sup>c</sup> Maximum efficiency. <sup>d</sup> Efficiency achieved at 300 cd m $^{-2}$ . <sup>e</sup> EL peak wavelength. <sup>f</sup> Full-width-at-half-maximum.

which are beneficial for maintaining stable film morphology during device operation.

### Non-doped OLED characterization

Electroluminescence (EL) properties of **4Cz-DPS** and **2Cz-DPS** were studied using neat EML films, and non-doped OLEDs were constructed with the device configuration ITO/PEDOT:PSS (30 nm)/*m*-bis(*N*-carbazolyl)benzene (MCP) (20 nm)/EML (30 nm)/1,3,5-tris(*N*-phenylbenzimidazol-2-yl)benzene (TPBI) (40 nm)/LiF(1 nm)/Al (100 nm), wherein EML = **4Cz-DPS** or **2Cz-DPS**. The EL performance is shown in Fig. 4 and summarized in Table 2. With regard to the non-doped **4Cz-DPS** device, the maximum EQE, current efficiency (CE) and power efficiency (PE) are obtained to be 20.7%, 61.2 cd A $^{-1}$  and 38.4 lm W $^{-1}$ , respectively, at a luminance of 100 cd m $^{-2}$ , which to the best of our knowledge are amongst the best performances of non-doped TADF-OLEDs.<sup>27</sup> Surprisingly, the non-doped **2Cz-DPS** device achieves a maximum EQE, CE and PE of 28.7%, 82.3 cd A $^{-1}$  and 51.7 lm W $^{-1}$ , respectively, at a luminance of 10 cd m $^{-2}$ , without the use of any light out-coupling methods. The EL spectra (inset of Fig. 4b) with peaks at 524 nm and 516 nm correspond to the emission of **4Cz-DPS** and **2Cz-DPS**, respectively. Furthermore, five more **2Cz-DPS** devices were implemented and showed maximum EQEs ranging from 24.8% to 30.4% (Fig. S24, ESI $\dagger$ ), thus confirming good efficiency reproducibility of the **2Cz-DPS** devices. The high EQE value of the **2Cz-DPS** containing device confirms the state-of-the-art performance of non-doped TADF-OLEDs,<sup>7,8</sup> and is even comparable to that of the best performing doped OLEDs based on TADF or phosphorescence-based emitters.<sup>28</sup> As shown by the results of single carrier devices (Fig. S25, ESI $\dagger$ ), **2Cz-DPS** shows a reduced electron mobility compared to **4Cz-DPS**, due to the presence of a bulky substituent in **2Cz-DPS** preventing charge transport and suppressing intermolecular interactions by larger steric hindrance.<sup>29</sup> Importantly, more balanced hole- and electron-mobilities are observed for **2Cz-DPS** than for **4Cz-DPS**, which benefits the higher charge-carrier balance in the **2Cz-DPS** device, and hence higher efficiencies. Despite this, the **2Cz-DPS** device shows a relatively high efficiency roll-off compared to the **4Cz-DPS** device, as high charge-carrier balance features alone cannot guarantee a low efficiency roll-off. It can also be observed from single carrier devices that the electron mobility of **4Cz-DPS** is much higher than its hole mobility; thus the recombination zone (RZ) in the **4Cz-DPS** device is confined in the EML but toward the HTL/EML interface. On the other hand, the hole mobility of **2Cz-DPS** is slightly higher than its electron mobility, suggesting movement of the RZ toward the EML/ETL interface in the **2Cz-DPS** device, which can induce efficiency roll-off.<sup>30</sup> In addition, the reduced self-quenching of the **4Cz-DPS** emitter, as

evidenced by the higher PLQY of the **4Cz-DPS** film than of the **2Cz-DPS** film, could also be responsible for the lower efficiency roll-off in the **4Cz-DPS** device.<sup>4a</sup> We further investigate the efficiency roll-off behaviours by taking both triplet-triplet annihilation (TTA) and singlet-polaron annihilation (SPA) into account, which are assumed to be dominant in TADF-based OLEDs.<sup>31</sup> As seen in Fig. S26, $\dagger$  the main origin for efficiency roll-off in the **2Cz-DPS** device is TTA (especially at high current density), while it is SPA in the **4Cz-DPS** device, which is in good agreement with the results from **4Cz-DPS** based single carrier devices showing abundant and imbalanced charge carriers (Fig. S25 $\dagger$ ).

## Conclusions

In summary, an *ortho*-substituent design strategy promoting steric hindrance has afforded excellent AIE-TADF emitters, and high-efficiency TADF-OLEDs have been subsequently demonstrated. The intramolecular interactions between the spatially close donor and acceptor moieties suppress structural vibrations, prevent the excited state energy loss and generate space conjugation. The dual intramolecular charge transfer pathways including through-bond charge transfer and through-space charge transfer enhance the radiative transition oscillator strength and accelerate the prompt decay. Although the  $\Delta E_{ST}$  of **2Cz-DPS** is increased by *ortho*-substitution, a faster delayed decay is obtained with the assistance of non-adiabatic coupling. The designed compound **2Cz-DPS** exhibits high solid-state PLQY and good thermal stability in the thin film state. Most significantly, **2Cz-DPS** endows the TADF-OLEDs with outstanding performance such as a record-high EQE of 28.7% by adopting a non-doped EML system. These results confirm that the presented design strategy opens up new possibilities to develop highly efficient TADF emitters and devices.

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

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Chung-Chih Wu (National Taiwan University) for performing UV-vis absorption and phosphorescence spectra measurements for the TADF materials.

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