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Formation of toroidal Li₂O₂ in non-aqueous Li–O₂ batteries with Mo₂CT_x MXene/CNT composite†

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Due to the growing demand for high energy density devices, Li–O₂ batteries are considered as a next generation energy storage system. The battery performance is highly dependent on the Li₂O₂ morphology, which arises from formation pathways such as the surface growth and the solution growth models. Thus, controlling the formation pathway is important in designing cathode materials. Herein for the first time, we controlled the Li₂O₂ formation pathway by using Mo₂CT_x MXene on a catalyst support. The cathode was fabricated by mixing the positively charged CNT/CTAB solution with the negatively charged Mo₂CT_x solution. After introducing Mo₂CT_x, important battery performance metrics were considerably enhanced. More importantly, the discharge product analysis showed that the functional groups on the surface of Mo₂CT_x inhibit the adsorption of O₂ on the cathode surface, resulting in the formation of toroidal Li₂O₂ via the solution growth model. It was supported by density functional theory (DFT) calculations that adsorption of O₂ on the Mo₂CT_x surface is implausible due to the large energy penalty for the O₂ adsorption. Therefore, the introduction of MXene with abundant functional groups to the cathode surface can provide a cathode design strategy and can be considered as a universal method in generating toroidal Li₂O₂ morphology.

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Introduction

Li–O₂ batteries have been considered to be a promising candidate for high energy density energy storage systems due to their extremely high energy density (~3500 W h kg⁻¹), which is far higher than that of current Li-ion batteries.¹ The typical redox reaction mechanism of the Li–O₂ battery is the formation and decomposition of lithium peroxide (Li₂O₂); during discharge, an oxygen reduction reaction (ORR) occurs on the surface of the cathode electrode to produce Li₂O₂ as a discharge product, and during charge, electrochemical decomposition of the produced Li₂O₂ into Li⁺ and O₂ occurs, that is oxygen evolution reaction (OER).²

Recent studies revealed that comprehension of electrochemistry and the chemistry behind the Li₂O₂ formation are crucial in determining the Li–O₂ battery performances.⁴ Specifically, there are two Li₂O₂ formation models: (i) surface growth model and (ii) solution growth model.⁴ In the surface growth model, since the nucleation of Li₂O₂ occurs on the surface of the cathode, the morphology of the deposited Li₂O₂ is a thin film type, resulting in small discharge capacity due to the small amount of produced Li₂O₂ but low OER overpotential due to the close contact of the thin film. In the solution growth model, since the nucleation of Li₂O₂ occurs in the solution via the disproportionation reaction of the soluble LiO₂ intermediate, the resultant morphology of Li₂O₂ is a toroidal structure, which leads to high discharge capacity due to the large amount of produced Li₂O₂ but a high OER overpotential due to the large particle size of toroidal Li₂O₂.⁴ Thus, the formation of Li₂O₂ highly influences the electrochemical properties of the Li–O₂ batteries.

One of the most effective strategies in controlling and changing Li₂O₂ formation pathway is selecting cathode materials with different O₂ adsorbability. It is highly suggested that thin film type Li₂O₂ morphology can be obtained by using a cathode with high O₂ affinity (e.g. Co₃O₄ and Mo₂C) via the surface growth model. On the other hand, it is recommended that toroidal Li₂O₂ can be achieved by using the cathode with low O₂ affinity via the solution growth model.⁵

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Here, we used MXene for the first time to control the O₂ adsorbability of the cathode, which is attributed to the surface functional groups with high coverage. MXenes are a new family of two-dimensional (2D) transition metal carbides,⁶ and considered to be one of the most promising materials for energy storage systems due to their high electrical conductivity, rapid diffusion of ions and molecules, high specific surface area, and hydrophilic surfaces.⁷ The general formula of MXene is M_{n+1}-X_nT_x (*n* = 1–3), where M stands for transition metals, X stands for nitrogen or/and carbon, and consequently, there are diverse compositions of MXenes (e.g. Ti₃C₂T_x, Ti₂CT_x, Zr₃C₂T_x, Sc₄N₃T_x, and Nb₄C₃T_x) with T_x representing the surface termination groups (e.g. oxygen, hydroxyl and fluorine), which fully cover the outer surface.⁸ In general, preparing materials with high surface coverage is challenging because it is difficult to introduce surface functionality in significantly high concentrations. However, MXenes are covered by surface termination groups with extraordinarily high surface coverage,⁹ which is responsible for its uniqueness. We found that MXene plays an important role in determining Li₂O₂ formation pathway in non-aqueous Li–O₂ batteries.

Experimental

Preparation of Mo₂CT_x

Mo₂CT_x was prepared by the method previously reported elsewhere.¹⁰ Mo₂CT_x was synthesized by selective etching of gallium (Ga, Kojundo Korea, 99.99%) atoms from Mo₂Ga₂C using concentrated hydrofluoric acid (HF, Junsei, 40%). Mo₂Ga₂C was prepared by a solid–liquid reaction between Mo₂C and Ga, in a molar ratio of 1 : 8. The mixture was annealed at 850 °C for 16 hours in a vacuum furnace and cooled down to room temperature, followed by re-annealing at 850 °C for 48 hours to form Mo₂Ga₂C. Then, 2 g of Mo₂Ga₂C was placed in a polypropylene (PP) beaker with 40 ml of concentrated HF and stirred for 6 days to remove Ga atoms. The resultant powder was washed with 1 M hydrochloric acid (HCl, Daejung, 35%) and de-ionized water for several cycles until the pH of ≈ 7 was reached. To obtain delaminated Mo₂CT_x, 1 g of the powder was immersed in 10 ml of tetrabutylammonium hydroxide (TBAOH, Sigma-Aldrich, 57%) for 4 hours, then washed with DI water. 250 ml of DI water was added to the TBAOH-treated powder, and sonicated in an ice bath for 1 hour using a dismembrator. Then 40 ml of the above suspension was transferred to each centrifuge tube, and was centrifuged at 25 000 rpm for 5 min. The resultant supernatant was collected whereas the settled powder was removed.

Preparation of CNT/Mo₂CT_x

50 mg of carbon nanotube (CNT) was dispersed in 100 ml of DI water with cetyltrimethylammonium bromide (CTAB, Sigma-Aldrich) to produce a 0.5 mg ml⁻¹ solution. 140 ml of DI water was added to 14 ml of CNT solution to produce a dilute CNT solution, and was added dropwise into the delaminated Mo₂CT_x, obtaining a weight ratio between CNT and Mo₂CT_x of 7 to 3, and it was then stirred for 1 hour. Then polystyrene bead

(PS, Sigma-Aldrich, 10 wt%) was added to the above suspension to obtain the weight ratio between CNT/Mo₂CT_x to polystyrene bead as 1 to 10, and it was then sonicated for 30 min. The resultant suspension was vacuum filtrated with a membrane filter (Durapore, 0.22 μm GV), and dried at 80 °C for 12 hours. The resultant electrode was peeled off from the membrane filter, and then annealed at 450 °C for 2 hours under Ar to remove PS beads.

To clarify the effect of MXene, the CNT electrode was fabricated by the same procedure with 20 ml of CNT solution but without Mo₂CT_x.

Measurements

The surface and cross-sectional view of the CNT and CNT/Mo₂CT_x electrodes were characterized by using scanning electron microscopy (SEM, Tescan Mira 3 LMU FEG, 20 kV). The surface functional groups were identified by X-ray photoelectron spectroscopy (XPS, Thermo VG Scientific). The crystal structure of the discharged product was confirmed by X-ray powder diffractometer (XRD, Rigaku ultima IV Diffractometer) with graphite-monochromator equipped with Cu Kα line (40 kV/40 mA). The Brunauer–Emmett–Teller (BET) surface area was measured by nitrogen adsorption/desorption at 77.3 K.

The CNT and CNT/Mo₂CT_x electrodes served as the cathode, which were dried at 120 °C for 12 hours under vacuum, then assembled in an argon-filled glove box using Swagelok type cells. The average mass loading of the electrode was about 0.65 mg and the size was 12 mm in diameter.

The electrolyte was 1 M lithium nitrate (LiNO₃, Sigma-Aldrich) in dimethylacetamide (DMAc, Sigma-Aldrich) with water concentration <30 ppm determined by a Mettler-Toledo Karl Fischer titration. Li foil served as the anode.

Electrochemical performances were tested with a battery cycler (WBCS-3000, WonAtech) at an applied current density of 200 mA g_{CNT}⁻¹ for 5 hours and 100 mA g_{CNT}⁻¹ with 2.0 V cut-off, respectively, for cycle life and specific capacity measurements.

Calculations

All of the first-principle calculations were performed with the Vienna *Ab Initio* Simulation Package (VASP)¹⁸ with the projector augmented wave (PAW)¹⁹ potentials. In order to calculate the adsorption energy of O₂ on the surface of β-Mo₂C, the Perdew–Burke–Ernzerhof (PBE)²⁰ along with the dispersion force for van de Waals interactions (PBE-D3)²¹ was utilized for exchange–correlation functional. The geometry optimizations were conducted with a maximum force criterion of 0.005 eV Å⁻¹, energy criterion of 10⁻⁶ eV per cell and cutoff energy of 520 eV. The initial unit-cells of β-Mo₂C and Mo₂C(OH)₂ were set with a vacuum space of 30 Å along the vertical direction of single layer of MXene with a Γ-centered 12 × 12 × 1 *k*-mesh. The (3 × 3) slabs were utilized for calculating the O₂ adsorption energy with a Γ-centered 4 × 4 × 1 *k*-mesh. The vibrational frequency analysis are obtained by PHONOPY²² code. The force constants matrix was constructed by 4 × 4 × 1 supercell with density functional perturbation theory.²³



Results and discussion

The schematic for fabricating the CNT/Mo₂CT_x cathode is described in Fig. 1. We selected carbon nanotubes (CNTs) as a catalyst support due to their excellent electrical conductivity, high mechanical strength, and facile fabrication into binder-free cathode.¹¹ Moreover, they provide a porous structure for better O₂ diffusion and Li₂O₂ accommodation. It is noteworthy that Mo₂CT_x was used as a catalyst simply because of its good catalytic activity in catalysis field¹² as well as easy fabrication.¹⁰

Since CNT was dispersed with a cationic surfactant cetyltrimethylammonium bromide (CTAB), the surface of the CNTs were positively charged; whereas the surface functional groups including -O and -OH result in the negatively charged MXene surfaces. The positively charged CNT solution was added to the negatively charged Mo₂CT_x solution to obtain uniformly attached Mo₂CT_x on the surface of CNTs in a weight ratio of 3 to 7, by the electrostatic force.¹³ The PS beads were added to the mixed solution, then the resultant solution was vacuum filtered to fabricate paper type electrode. The electrode was annealed at 450 °C to create micron-sized pores in the electrode by PS removal.

SEM image shows that CNTs are well distributed over the paper type electrode with porous structure and possess well-connected networks (Fig. 2a). After introducing MXene catalyst to the CNTs, there are small Mo₂CT_x particles deposited on the CNTs (see the arrows of Fig. 2b), which were confirmed by EDS mapping in Fig. S1,† in maintaining pristine CNT morphology. Inset images of Fig. 2a and b exhibit the cross-sectional views of CNT and CNT/Mo₂CT_x electrodes, respectively, to clarify the formation of macropores after PS calcination. It has been reported that introducing pores in the paper type electrode can improve the cycle life by preventing irreversible volume expansion of the electrode, which is attributed to the growth of Li₂O₂ particles inside the paper electrode.¹⁷ In this regard, the macropores were introduced to CNT and CNT/Mo₂CT_x electrodes to accommodate the discharge products. After PS removal, both electrodes showed highly porous structure with an average pore size of 2 μm, and the well-connected conductive networks were still maintained through the whole electrodes.

To verify the surface functionality of CNT/Mo₂CT_x electrode, X-ray photoelectron spectroscopy (XPS) measurements were conducted and the results are shown in Fig. 2c–e. The Mo 3d spectrum is composed of Mo–C, Mo⁴⁺, and Mo⁶⁺. The binding energy at 227.95 eV and 232 eV are assigned to the Mo–C (3d_{5/2})

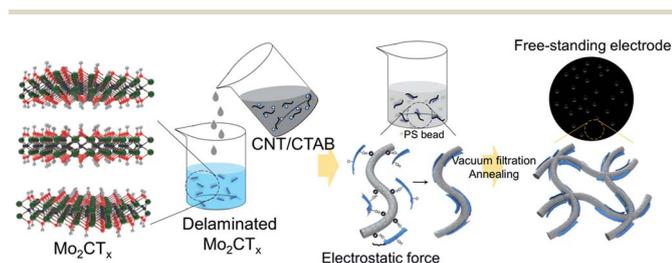


Fig. 1 Schematic of the CNT/Mo₂CT_x composite paper preparation.

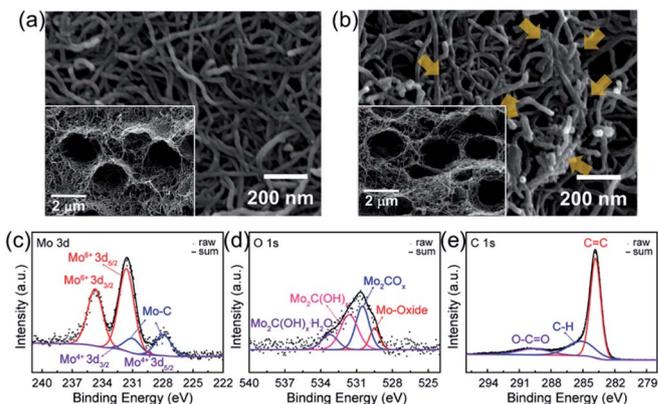


Fig. 2 SEM images of (a) CNT (top-view), (b) CNT/Mo₂CT_x (top-view) electrodes. Inset images for cross-sectional view. CNT/Mo₂CT_x (c) Mo 3d, (d) O 1s, and (e) C 1s spectra.

and Mo–C (3d_{2/3}) species from CNT/Mo₂CT_x.¹⁰ The O 1s spectrum is composed of species corresponding to the Mo-oxide, Mo₂CO_x, Mo₂C(OH)_x, and Mo₂C(OH)_x–H₂O. The binding energy at 529.48 eV is assigned to the Mo-oxide, which is generated by surface oxidation.¹⁰ The peaks at 530.5 and 531.62 eV are assigned to the –O terminated Mo₂CO_x and –OH terminated Mo₂C(OH)_x. The relatively small peak at 533.25 eV is assigned to Mo₂C(OH)_x–H₂O.¹⁰ The C 1s spectrum is composed of components corresponding to the C=C, C–H, and O–C=O at the binding energy of 283.81, 285.13 and 289.61 eV, respectively.¹⁴ Hence, the CNT/Mo₂CT_x electrode contains abundant functional groups including -oxide, -O_x, -(OH)_x, and -(OH)_x–H₂O.

To investigate the effect of the Mo₂CT_x catalyst, the electrochemical performance of the CNT/Mo₂CT_x electrode was evaluated and compared with the CNT electrode. The as-prepared paper type electrodes were assembled into the Li–O₂ cell and tested with constant current under limited capacity and limited voltage conditions. When the Li–O₂ cell was discharge with the CNT electrode at 100 mA g_{CNT}^{–1} in a 2.0 V cut-off condition, the capacity was 5950 mA h g_{CNT}^{–1} (Fig. 3a). The discharge capacity

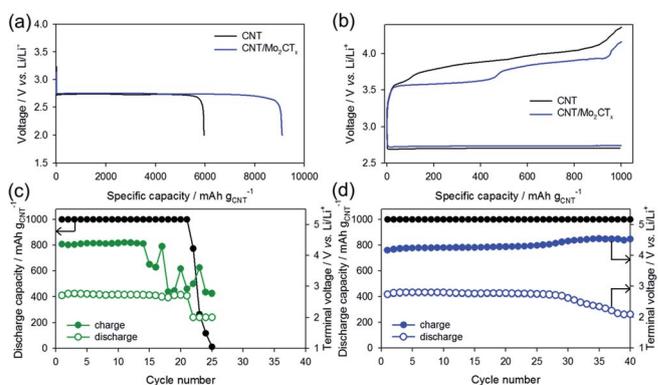


Fig. 3 (a) Discharge capacity and (b) voltage profiles of CNT and CNT/Mo₂CT_x electrodes, cycle life of (c) CNT electrode and (d) CNT/Mo₂CT_x electrode.



of the CNT/Mo₂CT_x electrode was 9100 mA h g_{CNT}⁻¹, which is much higher than that of the CNT electrode. Because the surface area of the cathode is related to the discharge capacity, it is necessary to examine the surface area of the CNT and CNT/Mo₂CT_x electrode. The BET measurements were conducted on both electrodes and the results are presented in Table S1.† Although the surface area of the CNT/Mo₂CT_x is smaller than that of the CNT, the CNT/Mo₂CT_x showed much higher discharge capacity. Thus, the Mo₂CT_x introduction greatly improves discharge capacity by promoting the Li₂O₂ formation.

On the other hand, Li–O₂ cells were cycled in a limited capacity of 1000 mA h g_{CNT}⁻¹ with a current density of 200 mA g_{CNT}⁻¹. The voltage profiles of the 1st cycle were shown in Fig. 3b that the OER overpotential was reduced by the Mo₂CT_x introduction to the electrode. Moreover, the CNT/Mo₂CT_x exhibited better cycling performance over 40 cycles than that of the CNT electrode (Fig. 3c and d). In this regard, the catalytic activity of Mo₂CT_x toward Li–O₂ reactions were demonstrated and the Mo₂CT_x MXene can be considered as an effective catalyst for Li–O₂ batteries.

In order to verify the Li₂O₂ formation pathway of the Mo₂CT_x incorporated cathode, the *ex situ* XRD and SEM were carried out. The CNT/Mo₂CT_x electrode was discharged until the voltage reaches at 2.0 V with constant current of 100 mA g_{CNT}⁻¹, and then the cell was disassembled to analyse the discharge product.

The *ex situ* XRD pattern in Fig. 4a exhibited that 2 theta values at 32.89, 34.97 and 58.72 degrees correspond to the (1 0 0), (1 0 1) and (1 1 0) planes were assigned to the typical Li₂O₂ (JCPDS#01-074-0115). Thus, the discharge product was demonstrated as Li₂O₂, the main product of Li–O₂ reactions, which signifies that the prepared electrode obeys the fundamental principles of Li–O₂ batteries.

The SEM image of the discharge product (Li₂O₂) shows that the CNT/Mo₂CT_x electrode was almost covered with typical

toroidal Li₂O₂ with a particle size of 1 μm (Fig. 4b). To clarify the effect of Mo₂CT_x on the toroidal Li₂O₂ formation, the CNT electrode was disassembled after discharge, then the SEM images were taken (Fig. S2†). Unlike the CNT/Mo₂CT_x electrode, the surface of the discharged CNT electrode was covered with thick deposits and sparse distribution of toroidal Li₂O₂. Thus, it is clear that this highly covered toroidal morphology is originated from the high surface coverage of MXene. The fully covered surface functional groups inhibit the access of O₂ on the surface of Mo₂C, preventing the adsorption of O₂ on Mo. Consequently, this inaccessibility of O₂ to the cathode surface hinders the nucleation of the intermediate (LiO₂) on the cathode surface, which derives the solution growth model to undergo Li₂O₂ nucleation in the electrolyte, resulting in toroidal morphology.³ The schematic representation of the Li₂O₂ nucleation process with CNT/Mo₂CT_x electrode was illustrated in Fig. 4c.

It is noteworthy that non-functionalized molybdenum carbide (Mo₂C without functional groups) has been previously reported to generate the thin film type Li₂O₂, which suggests the surface growth model for Li₂O₂ nucleation. The origin of this formation mechanism is supposed to be the lack of coordination vacancy of Mo, which leads to a strong affinity between O₂ and Mo₂C, resulting in the surface growth model of Li₂O₂. Kwak *et al.* reported the Mo₂C/carbon nanotube composite with excellent Li–O₂ battery performances, operated under 1 M LiCF₅O₃ in TEGDME at 100 mA g⁻¹, attributed to the formation of MoO₃-like layers on the Mo₂C nanoparticles by chemisorption of O₂ on the surface of Mo.¹⁵ The morphology of Li₂O₂ after discharge was confirmed as a well dispersed thin layer type. Zhu *et al.* developed carbon-wrapped Mo₂C nanoparticles and CNTs on Ni foam as a cathode, operated under 1 M LiTFSI in TEGDME at 200 mA g⁻¹, and the discharge product was uniformly coated on the surface of the CNTs.¹⁶ Since we used 1 M LiNO₃ in DMAC as electrolyte, which is known as a strong solution growth facilitator, it is necessary to eliminate the electrolyte effect to clarify the role of Mo₂CT_x. In this regard, the CNT/Mo₂CT_x electrode was discharged at 100 mA g⁻¹ in a 2.0 V cut-off condition under 1 M LiTFSI in TEGDME, which has low donor number, and the resultant discharge product was observed by SEM. As shown in Fig. S3b,† the surface of CNT/Mo₂CT_x electrode was covered by discharge product with nearly spherical-like morphology without any thin film formation. These results imply that the Mo₂C catalyst-mediated Li₂O₂ nucleation is governed by the surface growth model.

To understand the effect of the surface functional groups on the Li₂O₂ formation pathway, density functional theory (DFT) with PBE-D3 method. The hydroxyl group (–OH) was selected as the functional group because it is the least stable species so can desorb first.⁹ For the OH-terminated MXene (Mo₂C(OH)₂) in shown as Fig. 5a, there are three representative possible configurations (model 1: OH groups are located on the top of Mo metal; model 2: OH groups are located on the top of carbon in Mo₂C(OH)₂ single layer at the hollow sites; model 3: OH groups are located on the another hollow site which is position of Mo in bottom of Mo₂C(OH)₂ single layer). In order to calculate the O₂ adsorption on the surface of Mo₂C(OH)₂, the most stable model 3 of Mo₂C(OH)₂ was selected by the vibrational

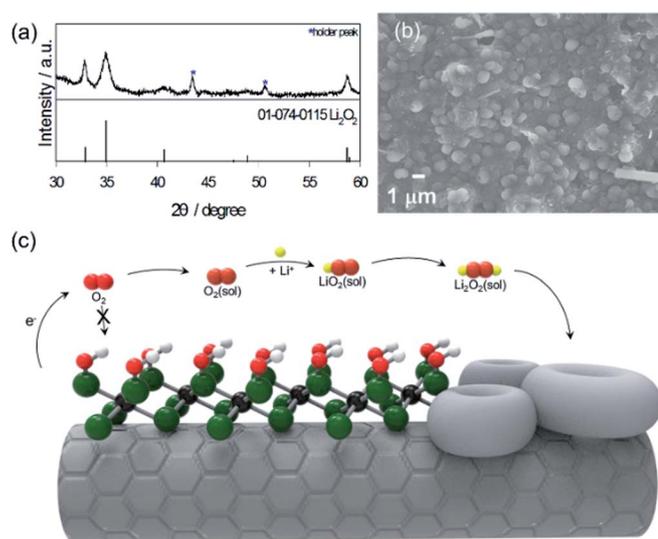


Fig. 4 (a) *Ex situ* XRD, (b) SEM image of CNT/Mo₂CT_x electrode after discharge, (c) schematic of the Li₂O₂ formation for the CNT/Mo₂CT_x electrode.



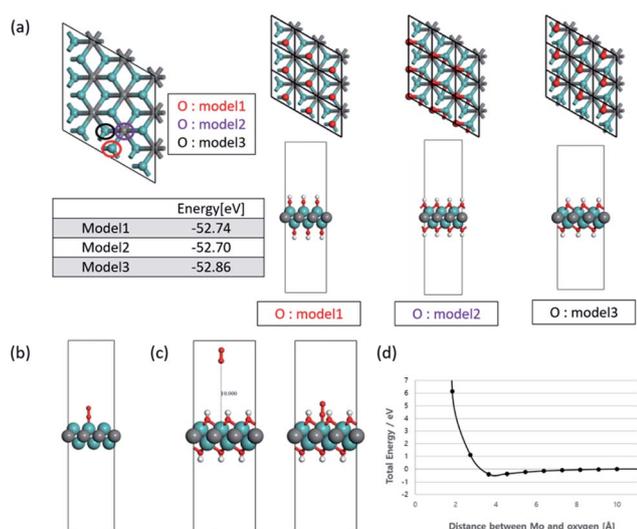


Fig. 5 (a) Representative three configurations of $\text{Mo}_2\text{C}(\text{OH})_2$ and their total energy. The colored circles are location of oxygen atom in hydroxide. The hydrogen atom in hydroxide is omitted in the figures for convenience. (b) the optimized configuration for O_2 adsorption on $\text{Mo}_2\text{C}(\text{OH})_2$ surface, (c) the configurations for O_2 adsorption on the surface of model 3 of $\text{Mo}_2\text{C}(\text{OH})_2$, and (d) the fixed single-point energies in accordance with distances between the top of Mo metal from model 3 and the oxygen molecule.

frequency analysis and the energy of the geometry optimized structures when absorbing O_2 . The vibrational frequency analysis indicates that $\text{Mo}_2\text{C}(\text{OH})_2$ have some imaginary frequencies, on the other hand, Mo_2C have a no imaginary frequency in Fig. S4.† These tendencies are also found in $\alpha\text{-Mo}_2\text{C}^{24}$ as well as $\beta\text{-Mo}_2\text{C}$. Although $\text{Mo}_2\text{C}(\text{OH})_2$ have dynamic instability from the analysis of phonon dispersion, model 3 is regarded as at least the most stable structure because model 3 have the lowest geometry optimized energy (-52.86 eV) and only one small imaginary frequency when comparing model 1 and 2 (each -52.74 and 52.70 eV).

As such, the OH-terminated MXene for model 3 was selected as the configuration to examine the binding energy of O_2 . The 3×3 slabs of Mo_2C and $\text{Mo}_2\text{C}(\text{OH})_2$ were utilized for the adsorption energy of O_2 . At first, non-terminated Mo_2C surface was computed to be -272 kJ mol $^{-1}$ (Fig. 5b), while that of $\text{Mo}_2\text{C}(\text{OH})_2$ led to non-convergent result. As such, the position of all the atoms were fixed in the simulations to obtain the fixed single-point energies for varying O_2 positions relative to the $\text{Mo}_2\text{C}(\text{OH})_2$ surface (Fig. 5c). Specifically the O_2 molecule was initialized at a distance 10 Å from top of the Mo metal with subsequent configurations coming closer to the top of the Mo metal from model 3. The resulting single point energy data (Fig. 5d) reveals that O_2 cannot bind to the surface of $\text{Mo}_2\text{C}(\text{OH})_2$, implying that LiO_2 nucleation as well as Li_2O_2 cannot possibly occur on the surface of Mo_2CT_x surface. This is consistent with the experimental finding and corroborates that the toroidal Li_2O_2 formation pathway is resulted from the inaccessibility of O_2 on the cathode surface.

Conclusions

We found that MXene with abundant functional groups not only enhanced the battery performance but also played a significant role in determining the Li_2O_2 formation pathway. The discharge capacity, overpotential and cycle life were improved by introducing Mo_2CT_x on CNTs, which manifest that the Mo_2CT_x exhibits good catalytic activity toward Li– O_2 reactions. The high surface coverage of Mo_2CT_x with functional groups resulted in the toroidal Li_2O_2 formation *via* the solution growth model. This is attributed to the inaccessibility of O_2 to the cathode surface, which was verified by the DFT calculations.

It is noticeable that here we only studied one type of MXene, but more diverse MXenes can play a critical role in determining the Li_2O_2 formation pathway due to their extraordinarily high surface coverage. We believe this study will provide guidelines for a large family of MXenes to be considered as effective catalysts for the Li– O_2 batteries in the future.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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