

Cite this: *RSC Adv.*, 2019, 9, 21363

Layered metal–organic framework based on tetracyanonickelate as a cathode material for *in situ* Li-ion storage†

Kaiqiang Zhang,^{ab} Tae Hyung Lee,^a Bailey Bubach,^c Mehdi Ostadhassan,^{id}*^c
Ho Won Jang,^{id}*^a Ji-Won Choi^{id}*^{bd} and Mohammadreza Shokouhimehr^{id}*^{ac}

Prussian blue analogs (PBAs) formed with hexacyanide linkers have been studied for decades. The framework crystal structure of PBAs mainly benefits from the six-fold coordinated cyano functional groups. In this study, in-plane tetracyanonickelate was utilized to engineer an organic linker and design a family of four-fold coordinated PBAs (FF-PBAs; $\text{Fe}^{2+}\text{Ni}(\text{CN})_4$, $\text{MnNi}(\text{CN})_4$, $\text{Fe}^{3+}\text{Ni}(\text{CN})_4$, $\text{CuNi}(\text{CN})_4$, $\text{CoNi}(\text{CN})_4$, $\text{ZnNi}(\text{CN})_4$, and $\text{NiNi}(\text{CN})_4$), which showed an interesting two-dimensional (2D) crystal structure. It was found that these FF-PBAs could be utilized as cathode materials of Li-ion batteries, and the Ni/Fe²⁺ system exhibited superior electrochemical properties compared to the others with a capacity of 137.9 mA h g⁻¹ at a current density of 100 mA g⁻¹. Furthermore, after a 5000-cycle long-term repeated charge/discharge measurement, the Ni/Fe²⁺ system displayed a capacity of 60.3 mA h g⁻¹ with a coulombic efficiency of 98.8% at a current density of 1000 mA g⁻¹. In addition, the capacity of 86.1% was preserved at 1000 mA g⁻¹ as compared with that at 100 mA g⁻¹, implying a good rate capability. These potential capacities can be ascribed to an *in situ* reduction of Li⁺ in the interlayer of Ni/Fe²⁺ instead of the formation of other compounds with the host material according to *ex situ* XRD characterization. These specially designed FF-PBAs are expected to inspire new concepts in electrochemistry and other applications requiring 2D materials.

Received 26th May 2019
Accepted 1st July 2019

DOI: 10.1039/c9ra03975a

rsc.li/rsc-advances

Introduction

Prussian blue analogs (PBAs) are intriguing metal–organic framework (MOF) materials and are expected to be utilized on a large-scale for various applications due to their reasonable cost, facile and environment-friendly synthesis, and possession of attractive properties such as electrochemical, gas absorption, and electrochromic, *etc.*^{1–4} To date, dozens of PBAs and their applications have been reported. Face-centered cubic crystal structures of PBAs are formed by the cyanide linker alternately and six-fold bridging with single or different transition metal ions. The frameworks formed in the PBAs impart attractive absorption properties, which enable applications requiring high specific area and encapsulation capability such as gas absorption,⁵ metal ion absorption in batteries, *etc.*^{6–9} The present precursors for the formation of PBAs are mainly based

on hexacyano salts.^{10,11} The cyanide-based MOFs are more attractive than any other type of MOFs that require an increased cost and/or complex synthesis (*e.g.*, hydrothermal), together with the inherent contaminated nature of the organic reactants employed during the synthetic processes.^{12,13}

The PBAs demonstrate tunable electrochemical properties owing to the framework-shaped crystal structure.¹⁴ The various reports on PBAs being used as electrode materials of electrochemical batteries reveal their stable electrochemical behaviors in diverse battery systems, including metal-ion batteries (*e.g.*, Li-, Na-, K-, Al-ion batteries) and metal–air batteries.^{15–19} For example, Lee *et al.* used vanadium hexacyanoferrate-based PBA as an electrode material for aqueous batteries and achieved a significantly improved capacity by unprecedented dual-ion redox reactions.²⁰ PBAs are also promising as electrode materials in non-aqueous electrolyte-based battery systems. Deng *et al.* employed PBA $\text{Co}_3[\text{Co}(\text{CN})_6]_2$ as an anode material for K-ion batteries. It was found that this PBA displays a high capacity owing to the solid-state diffusion-limited potassiation/depotassiation processes.²¹ Instead of directly using the PBAs as electrode materials, Lee *et al.* studied the porous spinel oxides derived from $\text{Mn}_3[\text{Co}(\text{CN})_6]_2$ serving as electrode material for Zn–air batteries.²² In addition, the cavities inside the PBAs were also shown to be capable of capacitive metal-ion storage.²³ These diverse and useful applicability of PBAs make them

^aDepartment of Materials Science and Engineering, Seoul National University, Seoul 08826, Republic of Korea. E-mail: hwjang@snu.ac.kr; mrsh2@snu.ac.kr

^bElectronic Materials Center, Korea Institute of Science and Technology (KIST), Seoul 136-791, Republic of Korea. E-mail: jwchoi@kist.re.kr

^cDepartment of Petroleum Engineering, University of North Dakota, Grand Forks, ND 58202, USA. E-mail: Mehdi.Ostadhassan@und.edu

† Electronic supplementary information (ESI) available. See DOI: 10.1039/c9ra03975a



appropriate potential candidates for battery applications. One common feature for the reported PBAs is the three-dimensional framework determined by the six-fold coordinated precursor, which leads us to consider the possibility of tuning the inherent six-fold coordinated cyanide functional group to develop a different type of PBAs having four-fold tetracyano coordination.

In this study, we designed and synthesized a new family of cyanide linker-based PBAs by using four-fold coordinated tetracyanonickelate. In contrast to previously reported three-dimensional PBAs with six-fold coordinated cyanide linkers, we designed MOFs built with four-fold coordinated linkers that were named as four-fold PBAs (FF-PBAs) by using tetracyanonickelate. In addition, we further investigated the electrochemical properties of these innovative FF-PBAs as cathode materials for Li-ion batteries (LIBs), and found them to be extremely electrochemically stable. We believe that this study will inspire the design of innovative MOFs and electrode materials for electrochemical applications.

Results and discussion

Morphologies of the formed FF-PBAs were observed by scanning electron microscopy (SEM) as shown in Fig. 1a and S1 (ESI†). Plate-like structures were clearly observed for these products, excluding Ni[Ni(CN)₄] (Ni/Ni) and Ni/Zn. Consistent elements in each product were qualitatively demonstrated by the energy-dispersive X-ray EDX elemental mapping and spectra (Fig. 1b, S1 and S2†), displaying uniformly distributed elements over-

through each nanoparticle. This result was further verified by the XRF spectra (Fig. S3†), where the corresponding consistent elements were clearly displayed. The layered crystal structures of the FF-PBAs are shown in Fig. 1c and d; it is evident that the cyano linkers alternatively bonded with Ni and counter transition metal ions, expanding in two-dimensional space and forming a stacked layered crystal structure. However, Ni/Ni and Ni/Zn displayed particle-shaped products with sizes of ~20 nm and ~300 nm, respectively. Further studies on the crystallization processes of these two FF-PBAs are needed. The crystal structures of the as-prepared FF-PBAs exhibit characteristic diffraction peaks with high intensities in the XRD patterns (Fig. 1e and S4†). The cyano functional groups in the FF-PBAs were further verified by Raman and FT-IR spectroscopies (Fig. 1f, g, S5 and S6†). The cyano bridges corresponding to the absorption peak at ~2120 cm⁻¹ in the FT-IR spectra were similar to the cyano linkers in six-fold coordinated PBAs, and were attributed to the in-plane vibrations of the metal-carbon-nitrogen bond.^{17,24} The Raman diffraction peak of C≡N was also affected by the ambient coordinated transition metal ions. Different valence states and transition metal ion species led to a shift of the C≡N Raman absorption (Fig. S5†). In addition, the presence of both weakly bonded and coordinated water molecules was detected by the appearance of O-H stretching bands above and below 3500 cm⁻¹ in the FT-IR spectrum (Fig. S6†), respectively.²⁵ Ni/Cu, Ni/Co, and Ni/Zn exhibited negligible O-H peaks, suggesting the presence of only a small amount of absorbed water molecules. This result was further verified by the thermal-stability measurements using thermogravimetric

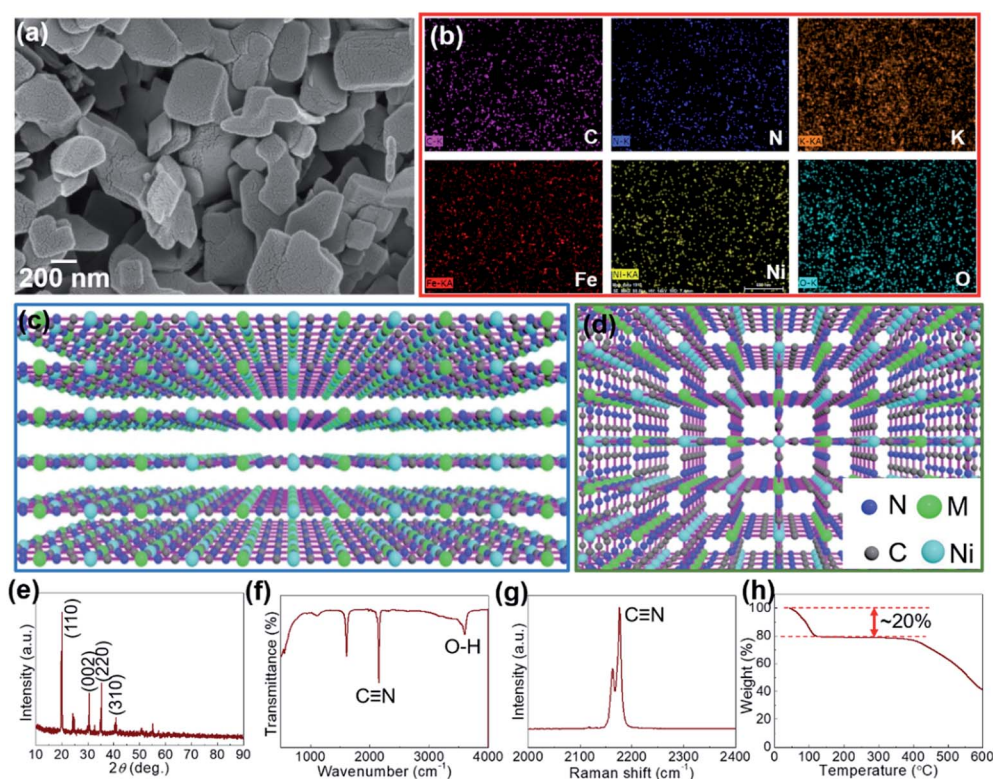


Fig. 1 (a) SEM image, (b) EDX mapping of Ni/Fe²⁺, three dimensional representation of Ni/M(transition metal ions) (c) side view and (d) top view, (e) XRD, (f) FT-IR, (g) Raman, and (h) TGA spectra of Ni/Fe²⁺.



analysis TGA (Fig. S7†); the TGA curves of the three samples showed a slightly drop in the initial stages (low-temperature range). All FF-PBAs were found to be stable until 400 °C, although evaporation of different amounts of water molecules for certain samples was observed owing to the absorbed and coordinated water inside the products.

The layered crystal structures were further studied by transmission electron microscopy (TEM, Fig. 2) for representative Ni/Fe²⁺ and Ni/Fe³⁺ having the counter transition metal ions with different valence states. The uniform distribution of consistent elements for both Ni/Fe²⁺ and Ni/Fe³⁺ was further confirmed by EDX mapping (Fig. 2b and d). Furthermore, the expected two-dimensional crystal structures could be clearly observed in Fig. 2e and g, where two-dimensional (2D) films with sizes over 200 nm and 500 nm are shown for Ni/Fe²⁺ and Ni/Fe³⁺, respectively. It is worth noting that the present 2D materials constructed with transition metal ions are mainly metal sulfides that have complicated and expensive synthetic processes. However, we used relatively low-cost raw materials for the wet chemical approach in aqueous solution at room temperature, and successfully synthesized large-scale 2D PBAs. This result is expected to inspire further studies on using FF-PBAs for diverse 2D material-based electronic devices. There is however one possible issue relating to the FF-PBAs, *i.e.*, the lamination behavior caused during the separation of the synthesized products from the aqueous bath on drying, considering the different morphologies in the SEM and TEM images. Thus, Ni/Ni and Ni/Zn with sphere-like morphologies were expected because of aggregation during drying. The well-crystallized features for Ni/Fe²⁺ and Ni/Fe³⁺ were attributed to the oriented lattice with a spacing of 0.4 nm for Ni/Fe²⁺ and 0.41 nm for Ni/Fe³⁺ and Fast Fourier Transform (FFT) patterns corresponding to a polycrystalline nature. In summary, either

trivalent Fe³⁺ or bivalent Fe²⁺ showed negligible effect on the final crystal structures in the tetrahexacyanonickelate-based FF-PBAs. In other words, the final crystal structure of FF-PBAs was mainly determined by the in-plane four-fold coordinated precursor *e.g.*, Ni(CN)₄²⁻.

The desired molecular formulae of the as-prepared products were K_{0.65}Ni[Ni(CN)₄]_{1.25}, K_{0.09}Fe²⁺[Ni(CN)₄]_{0.78}, K_{0.2}Fe³⁺[Ni(CN)₄]_{1.26}, K_{0.2}Co[Ni(CN)₄]_{0.85}, K_{0.05}Mn[Ni(CN)₄]_{0.81}, K_{0.13}Zn[Ni(CN)₄]_{1.42}, K_{0.23}Cu[Ni(CN)₄]_{0.92}, respectively, based on the X-ray fluorescence (XRF) results. The specific calculation was performed by normalizing the stoichiometric number of coordinated transition metal ions (*i.e.*, Ni²⁺, Fe²⁺, Fe³⁺, Co²⁺, Mn²⁺, Zn²⁺, and Cu²⁺) in each deduced molecular formula (see ESI† for detailed calculation). Absorbed water molecules were not shown, as they were sensitive to the humidity and temperature of the ambient environment.

The bonding nature of Ni/Fe²⁺ was analyzed based on the XPS spectra, where the wide-survey image (Fig. 3a) clearly showed the binding nature between each element as that of other FF-PBAs (Fig. S8†). The cyanide bond in Ni/Fe²⁺ was further demonstrated in the XPS spectra (Fig. 3b and c). The residual water molecules were evident in the deconvoluted O 1s spectra (Fig. 3d). A systematic comparison of the deconvoluted C 1s, N 1s, O 1s, and Ni 2p spectra is shown in Fig. S9,† where the C 1s and N 1s spectra were obtained at the same binding energies (284.6 eV and 398.1 eV, respectively). This demonstrated a good compatibility of the cyanide bridge for multiple transition metal ions without any obvious distortion. However, the O 1s spectrum greatly depended on the existed state of the absorbed water molecules, exhibiting a slight shift of the binding energy in XPS spectra (Fig. S9c†). The Ni²⁺ node in Ni/Fe²⁺ is shown in Fig. 3e, where a pure Ni²⁺ phase was detected. The common Ni²⁺ node showed almost no shift under different

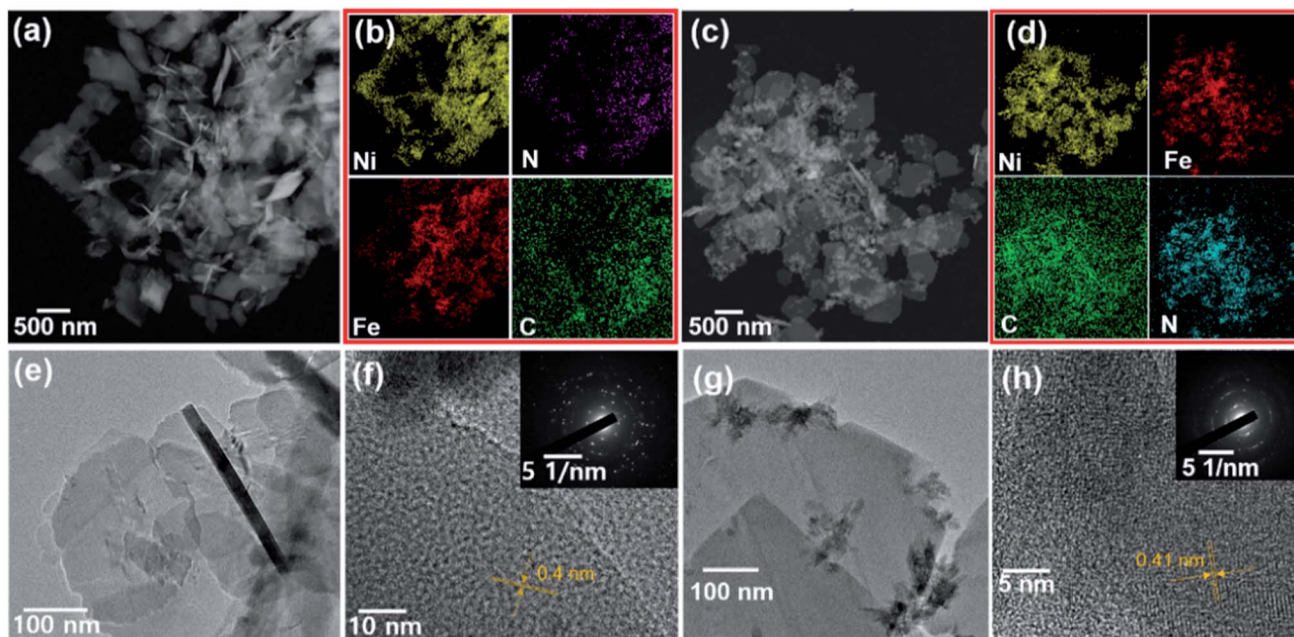


Fig. 2 (a) STEM, (b) EDX mapping, (e) TEM, and (f) HRTEM of Ni/Fe²⁺. (c) STEM, (d) EDX mapping, (g) TEM, and (h) HRTEM of Ni/Fe³⁺. Insets exhibit the diffraction patterns.



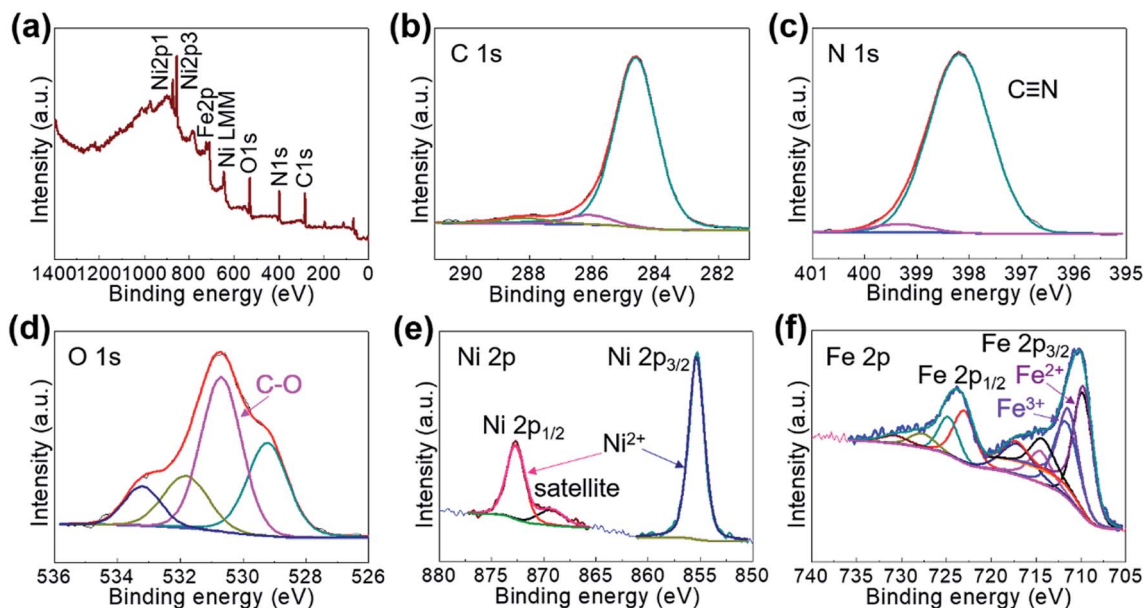


Fig. 3 XPS spectra of (a) wide survey, (b) C 1s, (c) N 1s, (d) O 1s, (e) Ni 2p, and (f) Fe 2p of Ni/Fe²⁺.

coordination environments where various transition metal ions were bonded (Fig. S9d[†]). The deconvoluted Fe 2p XPS spectra of Ni/Fe²⁺ (Fig. 3f) suggested a coexistence of Fe²⁺ and Fe³⁺, owing to the electron transfer through the cyano bridge or coordination to the O or N from environment, which is in consistent with the transition metal ions in conventional PBAs.²⁶ These multiple valence states have also been observed in other FF-PBAs (Fig. S10[†]) excluding the deconvoluted Zn 2p spectrum, which showed a relatively pure phase.

The Ni K-edge X-ray absorption near-edge structure (XANES) spectra for the representative Ni/Fe²⁺ and Ni/Ni are depicted in Fig. 4. It could be clearly observed that the line shapes of the Ni K-edge XANES spectra for Ni/Fe²⁺ and Ni/Ni were analogous, typically showing that the electronic and local structures of Ni²⁺ were not changed. The position of the adsorption edge reflects that the oxidation state of the Ni ions is II.^{27,28}

The electrochemical properties of Ni/Fe²⁺ as a cathode material of LIBs were measured in half-cells. Cyclic voltammetry (CV) curves were measured in the potential window of 2.2–4.5 V vs. Li⁺/Li, where distortions were absent and raised redox peaks were observed with hysteresis phenomenon (Fig. 5a). The

subsequent repeated charge/discharge cycling tests were also performed in such a potential window. The rate performance of Ni/Fe²⁺ was measured at various current densities of 100, 200, 400, 600, 800, and 1000 mA g⁻¹. The capacity retention at 1000 mA g⁻¹ was 43% and a good capacity recovery was achieved (Fig. 5b) with constant charge/discharge behaviors (Fig. 5d). The repeated charge/discharge cycling test was performed at 100 mA g⁻¹, displaying a competitive discharge capacity of 137.9 mA h g⁻¹ for Ni/Fe²⁺ at the first 20th cycle (Fig. 5c) with constant charge/discharge behaviors (Fig. 5e), which was considerably superior to that of most other PBAs used as electrode materials.^{9,29,30} In a controlled experiment, we also performed the repeated charge/discharge cycling tests for other FF-PBAs at the same conditions. It was found that Ni/Fe²⁺ showed the highest capacity (Fig. S11[†]), although Ni/Ni exhibited transient discharge values greater than 150 mA h g⁻¹. These charge/discharge values of FF-PBAs show a significant dependence of the final electrochemical properties on the reactants.

Long-term charge/discharge stability of the electrode material is critical for practical applications. Therefore, we further subjected the Ni/Fe²⁺ electrode system to a long-term repeated charge/discharge measurement at 1000 mA g⁻¹. A prominent stable charge/discharge process was established with an initial lithiation capacity of 56.8 mA h g⁻¹ (Fig. 5f). After the initial activation process, an improved capacity of 64.5 mA h g⁻¹ as compared with that in the initial range and an extremely high coulombic efficiency of 98.8% were obtained. After the long-term cycling test, a capacity reserve of 86.1% (as compared with the highest capacity value of 71 mA h g⁻¹) was achieved (60.3 mA h g⁻¹ at the 5000th cycle). This long-term repeated charge/discharge cycling test sufficiently demonstrated the stability of the layered Ni/Fe²⁺ PBA when used as a cathode material of LIBs. Further characterization of the high-performance Ni/Fe²⁺ system was achieved by electrochemical

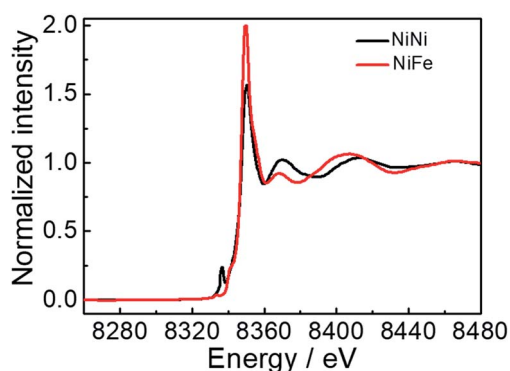


Fig. 4 XANES spectra at Ni K-edge collected from Ni/Ni and Ni/Fe²⁺.



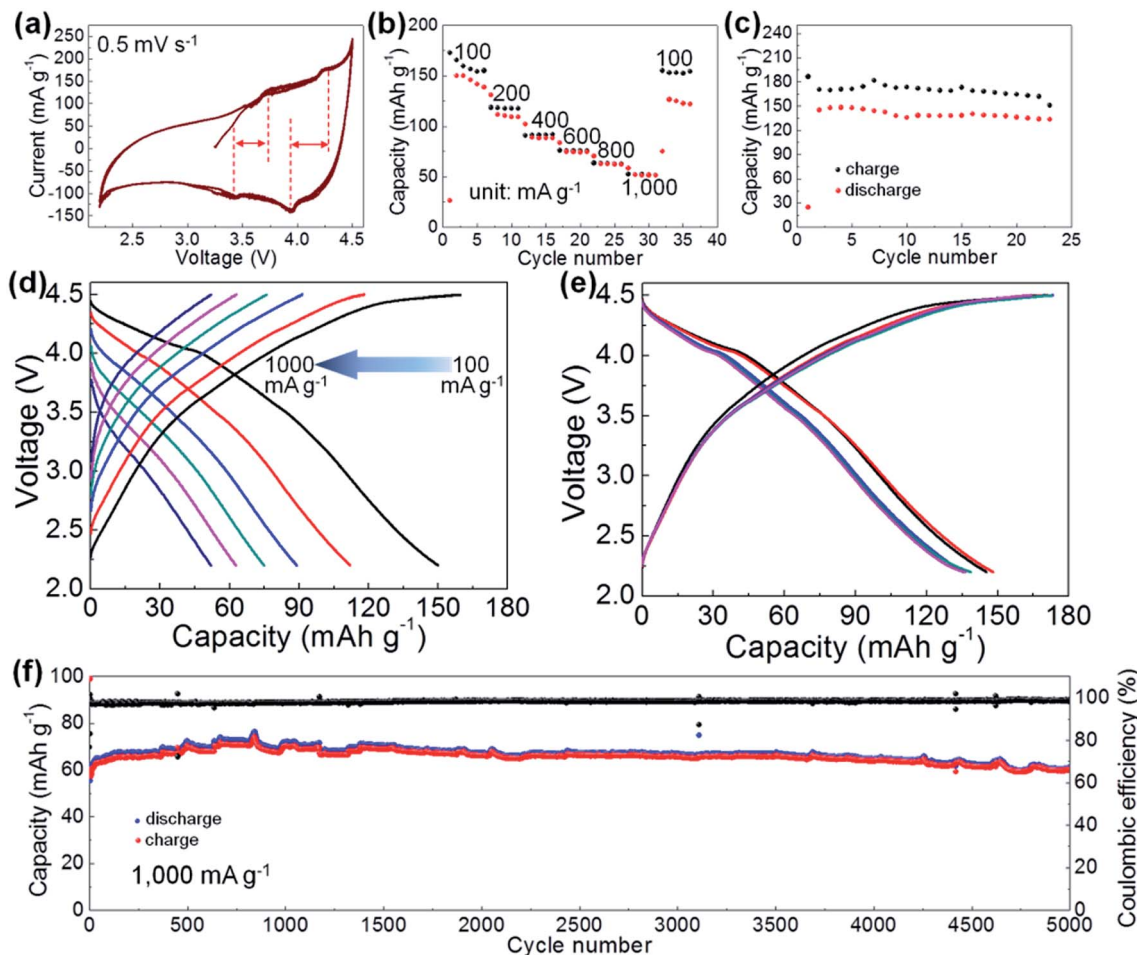


Fig. 5 (a) CV curve, (b) rate-performance, (c) repeated charge/discharge cycling measurement at 100 mA g^{-1} of Ni/Fe^{2+} . Representative charge/discharge voltage profiles of (d) rate performance and (e) cycling measurements at a current density of 100 mA g^{-1} . (f) Long-term consecutive charge/discharge cycling test at 1000 mA g^{-1} of Ni/Fe^{2+} .

impedance spectroscopy (EIS). The charge-transfer impedance of Ni/Fe^{2+} was obtained by the Nyquist curve (Fig. S12[†]), where the depressed semi-circle (charge-transfer) was connected to an oblique line (Warburg impedance). A charge-transfer impedance of $\sim 200 \text{ ohm}$ was observed at the intercept with Z' axis.

The mechanism for the storage of Li^+ by Ni/Fe^{2+} was analyzed by CV scans at different scan rates ($0.5\text{--}2.5 \text{ mV s}^{-1}$) within the same potential window of $2.2\text{--}4.5 \text{ V vs. Li}^+/\text{Li}$ (Fig. 6a). The curves obtained at all scan rates displayed a well-preserved shape and no obvious distortion. To further disclose this Li-ion storage feature, the dependence of the response current (i) on the scan rate (v) was modeled by the following power law:^{31,37}

$$i = av^b \quad (1)$$

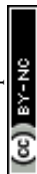
It is expected to afford a straight line with slope b by fitting $\log(i)$ vs. $\log(v)$; $b = 0.5$ corresponds to diffusion-controlled Li-ion storage, indicating a faradaic electrochemical reaction, while $b = 1.0$ corresponds to the capacitive Li-ion storage process. Here, b -values between 0.5 and 1.0 obtained from the deviated fitting line (Fig. 6b) indicating the co-existence of diffusion- and surface-controlled (capacitive) Li-ion storage

processes. The contribution ratios of these storage mechanisms were calculated by deriving eqn (1) as:

$$i = k_1v + k_2v^{1/2} \quad (2)$$

where k_1v represents the contribution of the $b = 1$ case, and $k_2v^{1/2}$ represents the contribution of the $b = 0.5$ case. The obtained results are presented in Fig. 6c, showing that at 0.5 mV s^{-1} , 62% of the total capacity corresponds to the diffusion-controlled Li^+ storage. This contribution decreased with the increasing scan rate (46% at 2.5 mV s^{-1}), indicating an increased polarization of the electrode at higher scan rates.

Further in-depth study on the charge/discharge mechanism was conducted by *ex situ* XRD. During a charge/discharge process, the characteristic peaks of Ni/Fe^{2+} at diverse discharge states were well preserved in the XRD spectra (Fig. 7), demonstrating structural integrity. However, an obvious decrease in the intensity of the (110) peak accompanied by a slight shift toward lower diffraction angles indicated the expansion of layered Ni/Fe^{2+} due to the insertion of Li^+ . Accordingly, the Li species in the Ni/Fe^{2+} cathode materials at various cutoff potentials was recognized in the *ex situ* XRD spectra. It is interesting that the detected Li species in these



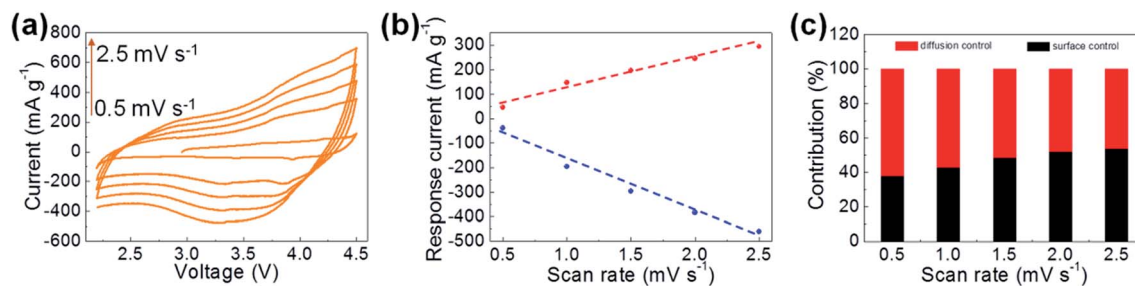


Fig. 6 Electrochemical characterization and analysis for Ni/Fe²⁺: (a) CV curves at different scan rates, (b) response current at different scan rates measured from (a) and the fitting dash line, (c) contribution ratios for capacity at various scan rates.

samples was elemental Li,^{32–36} as it allowed us to peruse the electrochemical mechanism of the Ni/Fe²⁺ PBA in the Li-ion storage process. When Li⁺ ions from the electrolyte were inserted into the interlayers of Ni/Fe²⁺, they could be reduced *in situ* by the incoming electrons instead of forming compounds with the host material. Therefore, the electrochemical reaction of the discharge process can be written as Li⁺ + e⁻ = Li. Hence, it can be concluded that the Ni/Fe²⁺ PBA served as a Li host during the electrochemical process, which may also explain the quasi-rectangular shaped CV curves. This Li-ion storage mechanism is quite similar to that of the conventional PBAs in metal ion capacitors.²³

Experimental

Material preparation

The FF-PBAs were synthesized by a co-precipitation method at room temperature by the simultaneous dropwise addition of 100 mL of 0.1 M FeSO₄, MnSO₄, NiSO₄, ZnSO₄, CuSO₄, CoSO₄, FeCl₃ (Sigma-Aldrich) and 100 mL of 0.01 M K₂[Ni(CN)₄] (Sigma-Aldrich) to 200 mL of H₂O. Precipitates were formed

immediately upon dropwise introduction of the solutions. The formed precipitates were separated and rinsed with deionized water several times to remove the impurity ions (such as K⁺). They were subsequently dried in a vacuum oven at 60 °C.

Physical characterization

X-ray diffraction (XRD, D8-Advance diffractometer with Cu K α radiation at a fixed incident angle of 2°) was used for structural studies. The surface chemical nature of the formed FF-PBAs was studied by X-ray photoelectron spectroscopy (XPS, PHI 5000 VersaProbe). Ni K-edge X-ray absorption near-edge spectra (XANES) were recorded on the CRG-FAME (BM30B) beamline. The energy of the incident radiation was selected using a pair of Si(220) crystals. Raman spectroscopy (inVia Raman microscope) and Fourier transform infrared (FT-IR, Nicolet iS50) spectroscopy were used for the detection of the cyano functional groups in the products. The morphologies and constitutions were investigated by field emission-scanning electron microscopy (FE-SEM, SUPRA 55VP), transmission electron microscopy (TEM, Tecnai F20), and energy-dispersive X-ray spectroscopy (EDX). Percentages of the constitution elements for each sample

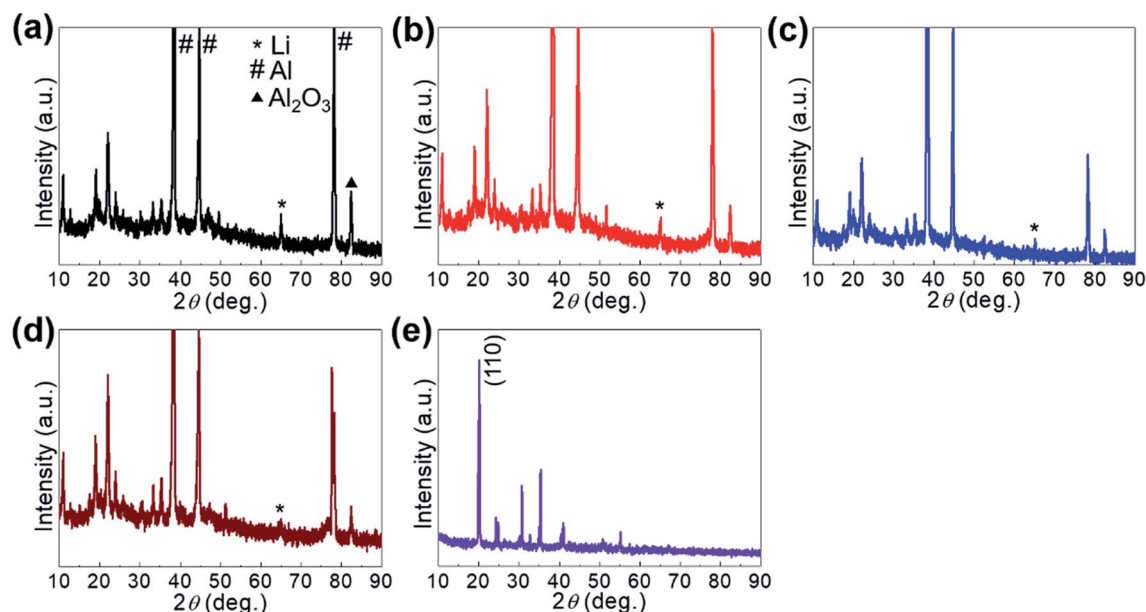


Fig. 7 *Ex situ* XRD characterizations collected from Ni/Fe²⁺ at charge stages of (a) 2.2, (b) 3.0, (c) 3.7, and (d) 4.5 V. (e) XRD spectra of original Ni/Fe²⁺.



were determined from X-ray fluorescence (XRF, ZSX-PRIMUS) studies. Thermogravimetric analysis (TGA, SDT) was performed under N₂ flow from room temperature to 600 °C with a temperature ramp of 10 °C min⁻¹.

Preparation of electrodes

A slurry containing FF-PBAs, carbon black (Super P Li), and poly(vinylidene)difluoride (PVDF) in a mass ratio of 7 : 2 : 1 was prepared by manually grinding the mixed powders and subsequently dispersing them in *N*-methyl-2-pyrrolidinone (NMP) in a manner similar to previously published reports. In addition, prior to the injection of NMP, the mixed powders were sufficiently dried overnight in a vacuum oven at 80 °C and were weighed before and after vacuum drying to ensure the water removal.

As a cathode of LIBs

A working electrode with a mass loading of ~3 mg cm⁻² was prepared by spreading the slurry on an Al foil current collector, followed by drying it overnight in a vacuum oven at 60 °C.

Electrochemical characterization

In order to perform electrochemical measurements, half-cells were prepared using FF-PBA active materials (as the working electrode) and sufficient Li metal flooded with 1.0 M LiPF₆ in a 1 : 1 mixture (by volume) of ethylene carbonate and diethylene carbonate in an argon-filled glove box with water content less than 5 ppm.

Cyclic voltammetry (CV) measurements were performed with an electrochemical workstation (WBCS3000, Wonatech, Korea) in the potential range of 2.2–4.5 V vs. Li⁺/Li at a scan rate of 0.5 mV s⁻¹. Galvanostatic charge/discharge cycling measurements were performed between 2.2–4.5 V vs. Li⁺/Li. Unless otherwise noted, all the current densities and specific capacities in this report were calculated based on the weight of the FF-PBAs.

Ex situ characterization

The *ex situ* characterizations of the Ni/Fe²⁺ system discharged to various potentials (2.2, 3.0, 3.7, and 4.5 V) were performed by XRD. The cathodes containing Ni/Fe²⁺ were de-assembled from half-cells, followed by thorough rinsing with ethanol and drying in a vacuum oven at 60 °C.

Conclusions

In summary, several tetracyano-based FF-PBAs with layered crystal structures that were quite different from the conventional hexacyano-based PBAs with framework crystal structures, were synthesized. TEM revealed the two-dimensional features of Ni/Fe²⁺ and Ni/Fe³⁺. These innovative layered materials are expected to inspire further study of two-dimensional materials. Ni/Fe²⁺ exhibited high stability during repeated charge/discharge cycling as a cathode in LIBs, with a capacity of 60.3 mA h g⁻¹ and coulombic efficiency of 98.8% at the 5000th

cycle. A good rate capability was achieved; the capacity of 86.1% was preserved at 1000 mA g⁻¹ as compared with that at 100 mA g⁻¹. The design of FF-PBAs outlined in the present report is expected to pave the path toward the development of low-cost and environment-friendly LIBs in the future.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This research was supported by Korea Institute of Science and Technology Future Resource Program (2E29400). Furthermore, the financial supports of the Future Material Discovery Program (2016M3D1A1027666), and the Basic Science Research Program (2017R1A2B3009135) through the National Research Foundation of Korea are appreciated.

References

- 1 C. Xuan, J. Wang, W. Xia, Z. Peng, Z. Wu, W. Lei, K. Xia, H. L. Xin and D. Wang, *ACS Appl. Mater. Interfaces*, 2017, **9**, 26134.
- 2 M. Shokouhimehr, E. S. Soehnlén, J. Hao, M. Griswold, C. Flask, X. Fan, J. P. Basilion, S. Basu and S. D. Huang, *J. Mater. Chem.*, 2010, **20**, 5251.
- 3 M. Shokouhimehr, E. S. Soehnlén, A. Khitrin, S. Basu and S. D. Huang, *Inorg. Chem. Commun.*, 2010, **13**, 58.
- 4 L. Han, X. Y. Yu and X. W. Lou, *Adv. Mater.*, 2016, **28**, 4601.
- 5 Y. Jiang, A. Takahashi, T. Kawamoto, M. Asai, N. Zhang, Z. Lei, Z. Zhang, K. Kojima, K. Imoto, K. Nakagawa, S. Ohkoshi and T. Nakamura, *Chem. Commun.*, 2018, **54**, 11961.
- 6 S.-H. Yu, M. Park, H. S. Kim, A. Jin, M. Shokouhimehr, T.-Y. Ahn, Y.-W. Kim, T. Hyeon and Y.-E. Sung, *RSC Adv.*, 2014, **4**, 12087.
- 7 S.-H. Yu, X. Guo, D. Ling, D. Y. Chung, A. Jin, M. Shokouhimehr, T. Hyeon and Y.-E. Sung, *RSC Adv.*, 2014, **4**, 37365.
- 8 M. Shokouhimehr, S.-H. Yu, D.-C. Lee, D. Ling, T. Hyeon and Y.-E. Sung, *Nanosci. Nanotechnol. Lett.*, 2013, **5**, 770.
- 9 S.-H. Yu, M. Shokouhimehr, T. Hyeon and Y.-E. Sung, *ECS Electrochem. Lett.*, 2013, **2**, A39.
- 10 H.-H. Zou, C.-Z. Yuan, H.-Y. Zou, T.-Y. Cheang, S.-J. Zhao, U. Y. Qazi, S.-L. Zhong, L. Wang and A.-W. Xu, *Catal. Sci. Technol.*, 2017, **7**, 1549.
- 11 J.-G. Wang, Z. Zhang, X. Zhang, X. Yin, X. Li, X. Liu, F. Kang and B. Wei, *Nano Energy*, 2017, **39**, 647.
- 12 T. Rodenas, I. Luz, G. Prieto, B. Seoane, H. Miro, A. Corma, F. Kapteijn, F. X. L. Xamena and J. Gascon, *Nat. Mater.*, 2015, **14**, 48.
- 13 S. Zhao, Y. Wang, J. Dong, C.-T. He, H. Yin, P. An, K. Zhao, X. Zhang, C. Gao, L. Zhang, J. Lv, J. Wang, J. Zhang, A. M. Khattak, N. A. Khan, Z. Wei, J. Zhang, S. Liu, H. Zhao and Z. Tang, *Nat. Energy*, 2016, **1**, 16184.
- 14 L. Han, X. Y. Yu and X. W. Lou, *Adv. Mater.*, 2016, **28**, 4601.



- 15 R. Chen, Y. Huang, M. Xie, Z. Wang, Y. Ye, L. Li and F. Wu, *ACS Appl. Mater. Interfaces*, 2016, **8**, 31669.
- 16 L. Fan, C. Jia, Y. G. Zhu and Q. Wang, *ACS Energy Lett.*, 2017, **2**, 615.
- 17 K. Zhang, R. S. Varma, H. W. Jang, J.-W. Choi and M. Shokouhimehr, *J. Alloys Compd.*, 2019, **791**, 911.
- 18 P. Nie, J. Yuan, J. Wang, Z. Le, G. Xu, L. Hao, G. Pang, Y. Wu, H. Dou, X. Yan and X. Zhang, *ACS Appl. Mater. Interfaces*, 2017, **9**, 20306.
- 19 W. Ren, M. Qin, Z. Zhu, M. Yan, Q. Li, L. Zhang, D. Liu and L. Mai, *Nano Lett.*, 2017, **17**, 4713.
- 20 J.-H. Lee, G. Ali, D. H. Kim and K. Y. Chung, *Adv. Energy Mater.*, 2017, **7**, 1601491.
- 21 L. Deng, Z. Yang, L. Tan, L. Zeng, Y. Zhu and L. Guo, *Adv. Mater.*, 2018, **30**, 1802510.
- 22 J. -S. Lee, G. Nam, J. Sun, S. Higashi, H. -W. Lee, S. Lee, W. Chen, Y. Cui and J. Cho, *Adv. Energy Mater.*, 2016, **6**, 1601052.
- 23 Z. Li, K. Xiang, W. Xing, W. C. Carter and Y.-M. Chiang, *Adv. Energy Mater.*, 2015, **5**, 1401410.
- 24 M. Xie, Y. Huang, M. Xu, R. Chen, X. Zhang, L. Li and F. Wu, *J. Power Sources*, 2016, **302**, 7.
- 25 M. Xie, M. Xu, Y. Huang, R. Chen, X. Zhang, L. Li and F. Wu, *Electrochem. Commun.*, 2015, **59**, 91.
- 26 P. Xiong, G. Zeng, L. Zeng and M. Wei, *Dalton Trans.*, 2015, **44**, 16746.
- 27 D. Wierzbicki, R. Baran, R. Dębek, M. Motak, T. Grzybek, M. E. Gálvez and P. D. Costa, *Int. J. Hydrogen Energy*, 2017, **42**, 23548.
- 28 A. M. Beale, M. Paul, G. Sankar, R. J. Oldman, C. R. A. Catlow, S. French and M. Fowles, *J. Mater. Chem.*, 2009, **19**, 4391.
- 29 C. H. Li, Y. Nanba, D. Asakura, M. Okubo and D. R. Talham, *RSC Adv.*, 2014, **4**, 24955.
- 30 M. Shokouhimehr, S. H. Yu, D. C. Lee, D. Ling, T. Hyeon and Y.-E. Sung, *Nanosci. Nanotechnol. Lett.*, 2013, **5**, 770.
- 31 L. Shen, H. Lv, S. Chen, P. Kopold, P. A. Aken, X. Wu, J. Maier and Y. Yu, *Adv. Mater.*, 2017, **29**, 1700142.
- 32 M. Wu, Z. Wen, Y. Liu, X. Wang and L. Huang, *J. Power Sources*, 2011, **196**, 8091.
- 33 K. Zhang, T. H. Lee, H. W. Jang, M. Shokouhimehr and J. W. Choi, *Electron. Mater. Lett.*, 2019, **15**, 444.
- 34 B. Jiang, Y. Zeng, H. Yin, R. Li and F. Pan, *Prog. Nat. Sci.*, 2012, **22**, 160.
- 35 B. Mazinani, M. Kazazi, G. Mobarhan and M. Shokouhimehr, *JOM*, 2019, **71**, 1499.
- 36 G. Ma, Z. Wen, M. Wu, C. Shen, Q. Wang, J. Jin and X. Wu, *Chem. Commun.*, 2014, **50**, 14209.
- 37 J. Ding, H. Wang, Z. Li, K. Cui, D. Karpuzov, X. Tan, A. Kohandehghan and D. Mitlin, *Energy Environ. Sci.*, 2015, **8**, 941.

