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Coordinating gallium hexacyanocobaltate: Prussian blue-based nanomaterial for Li-ion storage

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Prussian blue analogs (PBAs) are a type of metal–organic framework and have drawn significant attention recently. To date, most are constructed with divalent transition metal ions coordinated to the N end of a cyanide bridge. In this report, we studied a trivalent gallium ion-based Ga hexacyanocobaltate (GaHCCo), which depicted a face-centered cubic crystal structure. In addition, the synthesized GaHCCo was demonstrated as a cathode material of lithium-ion batteries (LIBs) and was found to exhibit long-term stability, having a capacity retention of 75% after 3000 cycles of repeated charge–discharge cycling and an extremely high coulombic efficiency of 98%, which was achieved because of a solid-state diffusion controlled Li-ion storage process. After *ex situ* XRD analysis on the different charge stages, the Li-ion storage in the GaHCCo was attributed to the Co species *via* the formation of a Li/Co compound. This work will pave the way toward the study of PBAs constructed with trivalent metal ions and provide more insights into the development of high-performance LIBs in the future.

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Introduction

Batteries are considered necessary devices for the integration of renewable and green natural energy resources into the electric grid.^{1–4} Lithium-ion batteries (LIBs) have seen great advances because of increases in the reliability and durability of the anodes and cathodes, and LIBs now have highly improved energy and power densities.^{5–7} However, improvements in anodic safety and in cost efficiency of electrode materials are still required. Typically, the further modification of anode materials to prevent or minimize the formation of dendrites and to form a stable solid electrolyte interface^{8,9} and the development of low-cost cathode materials synthesized by facile and environmentally friendly processes are required for sustainable developments. To date, several research groups have explored different types of high-performing cathode materials for LIBs,^{10,11} but further work is required to reduce the complexity of cathode material synthesis while maintaining excellent electrochemical properties.

Metal–organic frameworks (MOFs) are multi-functional materials that have been studied in diverse fields including

catalysts, gas sensors, and solid electrolytes and have shown great potential.^{12–16} With regard to the use of MOFs as cathode materials for LIBs, two different methods (direct use or as sacrificial precursors) are typically employed.^{17,18} In particular, Prussian blue analogs (PBAs), which are typical MOFs, are considered one of the most attractive candidates because of their easy of synthesis in aqueous solution at room temperature without the need of additives or post-processing.¹⁹ Recently, the study of PBAs as cathode materials for LIBs has mainly focused on functionalized PBAs (for example, those treated by etching, oxidation, or combination with other materials such as carbon nanotubes),^{20,21} which results in highly improved electrochemical properties. However, this extra processing increases the fabrication costs during a massive fabrication. Thus, the further study of naked PBAs is logical. With regard to the study of naked PBAs, research groups have mainly focused on $A_3-[M^{III}(CN)_6]_2$ and $A_2M^{II}(CN)_6$ systems having A^{2+} ions and $B_4[M^{II}(CN)_6]_3$ and $BM^{III}(CN)_6$ systems having B^{3+} ions (M: transition metal ions coordinated to C; A and B: transition metal ions coordinated to N). However, the latter case (*i.e.*, those constructed with B^{3+} ions) is limited to Fe^{3+} such as $Fe^{3+}Fe(CN)_6$, $Fe^{3+}Co(CN)_6$, and $Fe^{3+}Cr(CN)_6$.^{22,23} Therefore, studies of PBAs constructed with other types of N-coordinated trivalent metal ions are necessary to provide an in-depth understanding for this overlooked issue. To obtain a trivalent metal ion that is soluble and stable in an aqueous solution, we systematically studied the elements in the periodic table. The elements of the boron group in the periodic table have typical trivalent characteristics. We, thus, fabricated the six-fold

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coordinated PBAs using the lighter Ga species. In particular, we synthesized the Ga hexacyanocobaltate (GaHCCo) and further studied its electrochemical properties as a cathode material of LIBs, revealing a solid-state diffusion-controlled Li-ion storage mechanism by utilizing the Co species.

Experimental

Materials

GaHCCo nanoparticles (NPs) were synthesized by a co-precipitation method involving the simultaneous dropwise addition of 100 mL Ga(NO₃)₃ (0.01 M) (Sigma-Aldrich) and 100 mL K₃[Co(CN)₆] (0.01 M) (Sigma-Aldrich) to 200 mL deionized H₂O. The entire synthesis process was carried out at 80 °C with vigorous stirring. The formation of a precipitate was observed after a period of heating. After a cooling of the mixture to room temperature, the precipitate was separated and rinsed with large amounts of deionized water several times to remove the impurity ions (such as K⁺) and subsequently dried in a vacuum oven at 60 °C; it was then ready for subsequent use.

Physical characterization

X-ray diffraction (XRD, D8 Advance, Bruker, Cu K α radiation at a fixed incident angle of 2 $^{\circ}$), X-ray photoelectron spectroscopy (XPS, PHI 5000 VersaProbe with an Al K α source (Sigma Probe, VG Scientific)), Raman spectroscopy (inVia Raman Microscope), and Fourier transform infrared (FTIR, Nicolet iS50, Thermo Fisher) spectroscopy measurements were carried out. The morphology and composition of the samples were investigated using field emission-scanning electron microscopy (FE-SEM, SUPRA 55VP, Carl Zeiss AG), transmission electron microscopy (TEM, JEOL JEM-2100F), energy-dispersive X-ray spectroscopy (EDX). The analysis for a composition of the as-prepared GaHCCo was also carried out using thermogravimetric analysis (TGA) which was performed under N₂ flow from room temperature to 700 °C with a temperature ramp of 10 °C min⁻¹, as well as X-ray fluorescence measurements (XRF, ZSX-PRIMUS, Rigaku). Quantitative measurements were achieved by using inductively coupled plasma (ICP) for Ga, Co, and K elements and EA(CHNS) analysis for C, H, and N elements.

Electrode preparation

A slurry containing GaHCCo, carbon black (Super P Li), and poly(vinylidene)difluoride in a mass ratio of 7 : 2 : 1 was prepared by manually grinding the mixed powders and subsequently dispersing them in *N*-methyl-2-pyrrolidinone (NMP) in a manner similar to the standard slurry preparation method widely employed in the LIB research communities. In addition, before the injection of NMP, the mixed powders were dried overnight in a vacuum oven at 60 °C. The mixed powder weight was measured before and after vacuum drying to ensure that water was eliminated as much as possible. A working electrode with a mass loading of approximately 3 mg cm⁻² was prepared by spreading the slurry on a graphite paper current collector (Alfa Aesar), followed by drying overnight in a vacuum oven at 60 °C.

Electrochemical characterization

To perform electrochemical measurements, a two-electrode setup was used: the GaHCCo active material was used as the working electrode and sufficient lithium metal to ensure that the capacity was limited solely by the mass of active materials was used as the anode. The electrodes were placed in 1.0 M LiPF₆ in a 1 : 1 mixture (by volume) of ethylene carbonate and diethylene carbonate in an argon-filled glove box.

The electrochemical impedance spectrum (EIS) of GaHCCo was measured using an Im6ex ZAHNER instrument in the assembled half-cell. The frequency range used was from 10 mHz to 1 MHz, at a voltage amplitude of 10 mV.

Cyclic voltammetry (CV) measurements were performed on an electrochemical workstation (WBCS3000, WonATech Co., Ltd., Korea) in the potential range of 2.2–4.5 V vs. Li⁺/Li at a scan rate of 0.5 mV s⁻¹. Galvanostatic charge/discharge cycling measurements were performed between 2.2 and 4.5 V vs. Li⁺/Li at various current densities corresponding to 100, 200, 400, 600, 800, and 1000 mA g⁻¹. Unless otherwise specified, all the current densities and specific capacities in the present study were calculated based on the weight of the active material, GaHCCo.

Results and discussion

The proposed crystal structure is shown in Fig. 1; the structure consists of a face-centered cubic crystal structure containing cyanide bridges alternately bonded with Co³⁺ and Ga³⁺ centers, having eight cavities (sub-units) within each unit with a size as small as *ca.* 1 nm. Morphologies of the GaHCCo particles are observed using FE-SEM, and the NPs are found with a size of *ca.* 500 nm (Fig. 1b). Furthermore, the comprising elements were uniformly distributed throughout the NPs (Fig. 1c). The further magnification images of the particles are obtained using TEM (Fig. 1d) displaying the particle with a diameter of *ca.* 500 nm and uniformly distributed elements as shown in the elemental mapping. To investigate this further, TGA experiments were conducted (Fig. 1e), and it revealed a constant decrease in a weight of the product upon heating, confirming the structural weakness of GaHCCo, which is unlike that of other PBAs being able to withstand a temperature up to 400 °C.²⁴ The crystalized feature is depicted in the XRD result. Furthermore, the crystal structure is further confirmed by the Rietveld refinement showing well matched XRD curves for experimentally obtained result and calculated one. The refinement parameters are given in Table 1 demonstrating a space group 225 and lattice parameters of $a = b = c = 10.0971 \text{ \AA}$. The characteristic lattice diffraction peaks in the XRD patterns (Fig. 1f) indicate a typical face-centered cubic crystal structure for the GaHCCo. The characteristic Bragg diffraction peaks (PDF card no. 01-072-1431) are well indexed. Here, the standard diffraction peaks are referred to the PBA Co₃[Co(CN)₆]₂ with a cubic crystal structure due to the absence of the corresponding standard card for GaHCCo. The presence of cyanide bridges was inferred from FTIR (Fig. 1g), which showed characteristic bands at *ca.* 2200 cm⁻¹. Furthermore, the cyanide bridges were further detected using Raman spectroscopy (Fig. 1h), revealing



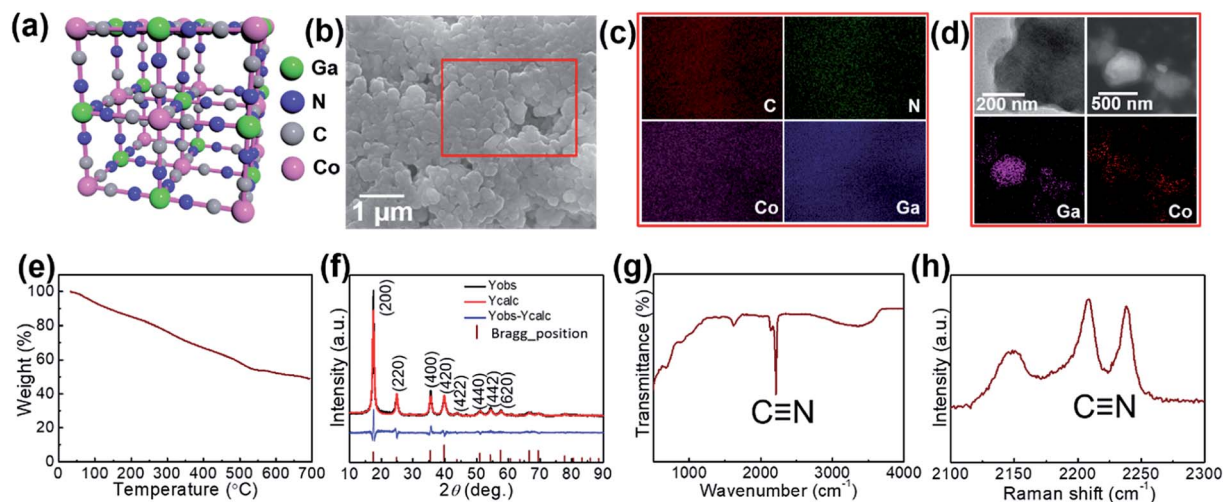


Fig. 1 (a) Crystal structure (b) FE-SEM image, (c) EDX mapping, (d) TEM images, (e) TGA curve, (f) XRD and Rietveld refinement curves, (g) Raman spectrum, and (h) FT-IR spectrum of the GaHCCo.

Table 1 Details of Rietveld refinement parameters for the GaHCCo

| Parameters | Values |
|-----------------------|------------------------|
| Space group | 225 |
| a (Å) = $b = c$ | 10.0971 |
| V (Å ³) | 1029.4 |
| C (x, y, z) | (0.303, 0.000, 0.000) |
| N (x, y, z) | (0.1928, 0.000, 0.000) |
| Ga (x, y, z) | (0.500, 0.500, 0.500) |
| Co (x, y, z) | (0.000, 0.000, 0.000) |
| R_{Bragg} | 3.607 |
| R_{wp} | 16.42 |
| R_{exp} | 10.41 |
| R_{p} | 13.17 |
| GOF | 1.58 |

characteristic bands at *ca.* 2210 and 2240 cm⁻¹, consistent with reports concerning other PBAs.²⁵

The comprising elements are also clearly confirmed in XRF spectra (Fig. 2). The composition elements are screened out at different energies as shown by peaks with high intensities for each element. A quantitative elemental analysis for the GaHCCo by ICP and EA(CHNS) (Table 2) demonstrates the molecular formula $\text{K}_{0.017}\text{Ga}_{0.99}\text{Co}(\text{CN})_6 \cdot 0.32\text{H}_2\text{O}$. Furthermore, the surface chemical properties of the GaHCCo product are studied using XPS. The wide-survey spectrum (Fig. 3a) indicates bonding nature in GaHCCo. The C 1s and N 1s peaks in the deconvoluted spectra are consistent with the presence of cyanide bridges, as indicated by the FTIR and Raman spectra (Fig. 1g and h). Concomitant Co³⁺ and Co²⁺ ions in the deconvoluted Co 2p spectra with different energies are consistent with the split Raman peaks. Unlike the Co 2p peak, the deconvoluted Ga 2p peak indicates pure Ga³⁺ after the aqueous synthesis process. Thus, the XPS results demonstrate the bonding state of the formed GaHCCo.

Electrochemical properties of GaHCCo as a cathode material are studied using CV measurements to determine the

electrochemical activity toward Li-ion storage. A stable potential window of 2.2–4.5 V *vs.* Li⁺/Li without obvious distortion was observed in the CV profile (Fig. 4a). The quasi-rectangular CV curves indicate a predominant double-layer capacitive charge storage feature. The rate performance of GaHCCo is determined at current densities of 100, 200, 400, 600, 800, and 1000 mA g⁻¹, with a capacity retention of 42.2% at 1000 mA g⁻¹. The corresponding charge/discharge potential profiles exhibit quasi-plateaus at *ca.* 4.0 V *vs.* Li⁺/Li (Fig. 4c). A capacity differential (dQ/dV) (Fig. 4d) exhibits a pair of depressed humps as marked in the differential curves suggesting the charge/discharge plateaus in the voltage profiles (Fig. 4c). The long-term repeated charge/discharge process is shown in Fig. 4e, where an initial capacity of *ca.* 80 mA h g⁻¹ after the activation phase is obtained. A high capacity retention of 75% is achieved after 3000 cycles of successive charge/discharge testing, corresponding to an average loss in capacity of 0.008% for each cycle, although some fluctuation in the electrochemical capacities is observed. Notably, a high coulombic efficiency of *ca.* 98% is achieved during the long-term cycling measurements (Fig. 4e). The voltage profiles during the long-term capacity test are shown in Fig. 4f, revealing the tedious charge/discharge process with quasi-plateaus at around 3.9 V *vs.* Li⁺/Li (charge) and 3.3 V *vs.* Li⁺/Li (discharge) for each cycle, which can be described as Li-ion redox reactions with local equilibrium.^{26,27}

The Li-ion storage process of GaHCCo is further studied using the *ex situ* XRD method (Fig. 5). The XRD spectra of the samples charged to 2.2, 3.0, and 3.6 V *vs.* Li⁺/Li reveal the collapse of the GaHCCo structure, which is similar with the previously reported Co₃[Co(CN)₆]₂ as anode for potassium-ion batteries.²⁸ This can be further observed in the sample after a repeated charge/discharge cycling test (Fig. 6b), where the characteristic peaks of GaHCCo are greatly eliminated. A newly formed peak (corresponding to Li_{0.73}CoO₂) at *ca.* 18° in the XRD pattern (Fig. 5d) indicates that the corresponding charge/discharge process is mainly achieved by bonding with Co



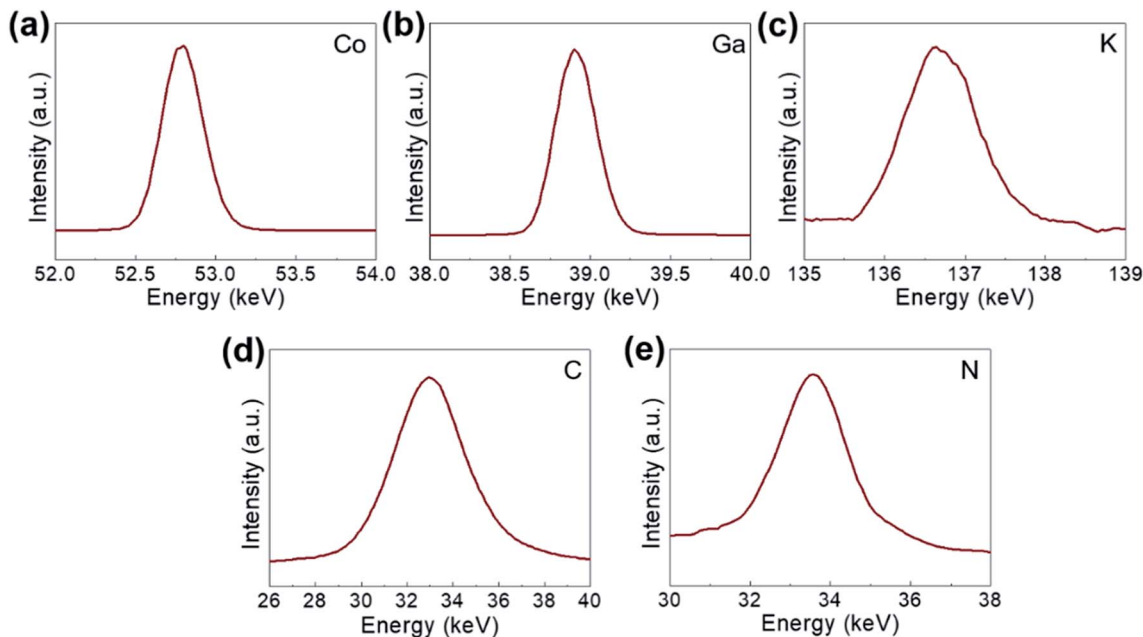


Fig. 2 XPS spectra of the synthesized GaHCCo: (a) Co 2p, (b) Ga 2p, (c) K 2p, (d) C 1s, and (e) N 1s.

Table 2 EA(CHNS) for C, H, N elements and ICP for Co, Ga, and K elements measurements of the as-prepared GaHCCo

| Element | C (wt%) | H (wt%) | N (wt%) | Co (wt%) | Ga (wt%) | K (wt%) |
|---------|---------|---------|---------|----------|----------|---------|
| Amount | 22.51 | 1.29 | 24.19 | 13.30 | 15.60 | 0.07 |

species instead of Ga. On increasing the cutoff voltage, the intensity of this phase was reduced, illustrating the underlying delithiation process. This can be further demonstrated in the *ex situ* XPS results by the gradually increase of the deconvoluted

Co²⁺ peak intensity with discharge proceeding (Fig. 7). Other deconvoluted XPS results (C 1s, N 1s, and Ga 2p) exhibit an absence of obvious changes (Fig. 7). This is the first example of Li-ion storage in a collapsed PBAs *via* bonding with one of the host species.

The electrochemical impedance spectra of GaHCCo is shown in Fig. 6c, with a depressed semicircle (charge transfer process) connected with an oblique line (mass transfer process). The material exhibits a charge transfer impedance of *ca.* 200 Ω. In a controlled experiment, we also measure the capacity of the

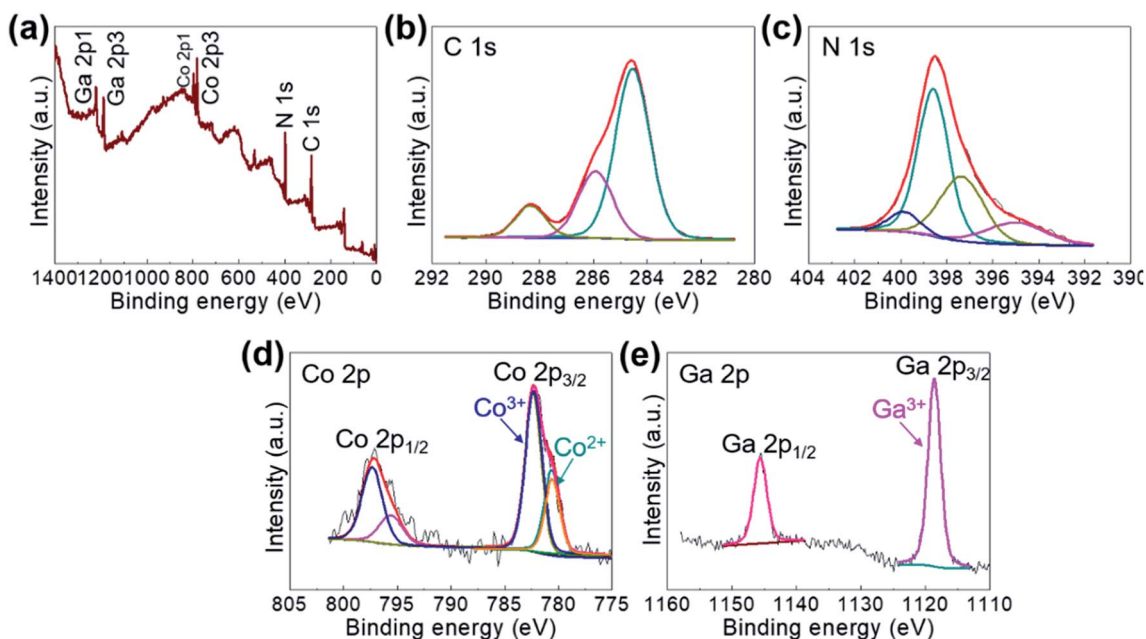


Fig. 3 (a) Wide-survey and deconvoluted (b) C 1s, (c) N 1s, (d) Co 2p, and (e) Ga 2p XPS spectra of the GaHCCo.



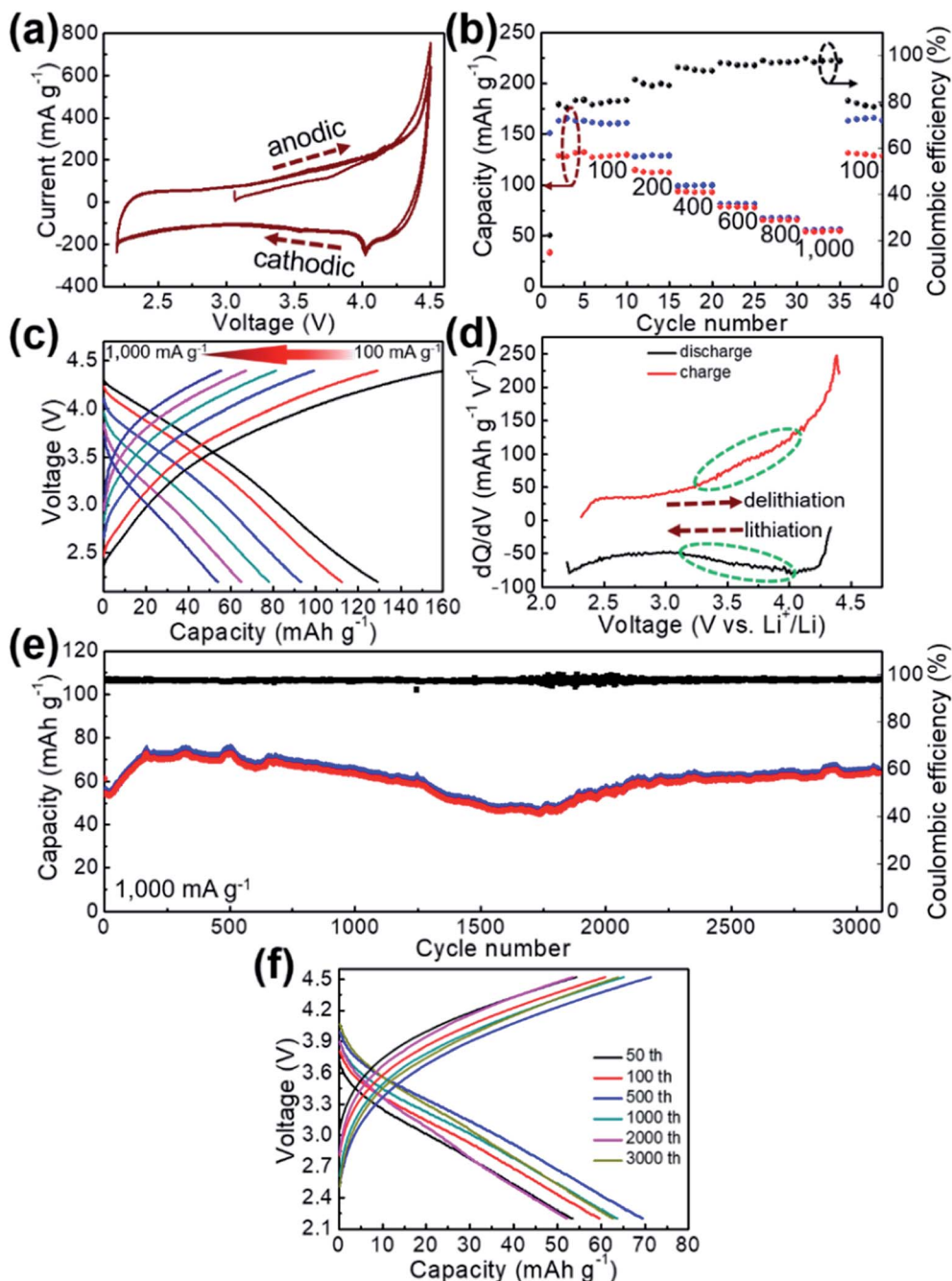


Fig. 4 (a) CV curves, (b) rate performance, (c) corresponding voltage profiles, (d) dQ/dV curves, (e) long-term repeated cycling test, and (f) representative voltage profiles of the GaHCCo.

bare graphite paper current collector, which shows a negligible capacity (Fig. 6d).

To analyze the contributions of diffusion-controlled and capacitive Li-ion storage contributions to the total Li-ion storage capacity of GaHCCo qualitatively and quantitatively, we carried out CV measurements for the GaHCCo cathode at different scan rates ($0.5\text{--}2.5\text{ mV s}^{-1}$) within the same potential window of $2.2\text{--}4.5\text{ V vs. Li}^+/\text{Li}$ (Fig. 8a). The curves obtained at all scan rates displayed a quasi-rectangular shape. To investigate this capacitive feature further, the dependence of response current (i) on scan rate (ν)^{*b*} is modeled using the following power law: $i = a\nu^b$.

The fitting of a $\log(i)$ vs. $\log(\nu)$ plot is expected to afford a straight line with slope b ; $b = 0.5$ corresponds to diffusion-controlled Li-ion storage, indicating a faradaic electrochemical reaction, whereas $b = 1.0$ corresponds to capacitive Li-ion storage. Here, b -values between 0.5 and 1.0 are observed, which indicates the concomitant nature of diffusion-controlled and capacitive Li-ion storage (Fig. 8b). The relative contributions of these storage mechanisms are further calculated by re-expressing eqn (1) as:

$$i = k_1\nu + k_2\nu^{1/2}, \quad (1)$$



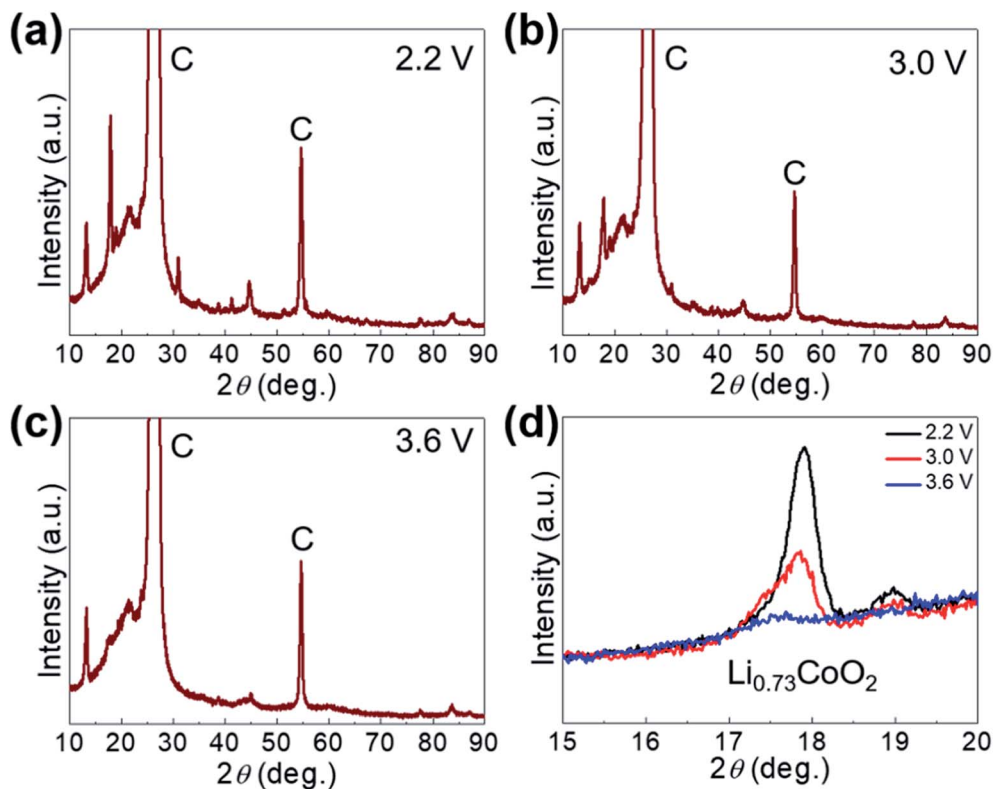


Fig. 5 (a) *Ex situ* XRD patterns of GaHCCo at (a) 2.2 V, (b) 3.0 V, (c) 3.6 V, and (d) magnified XRD peaks.

where k_1v represents the contribution of the $b = 1$ case, and $k_2v^{1/2}$ represents the contribution of the $b = 0.5$ case. The obtained results are presented in Fig. 8c, which shows that at

0.5 mV s^{-1} , 30% of the total capacity corresponded to capacitive Li^+ storage. This contribution increases with increasing scan rates (49% at 2.5 mV s^{-1}), which indicates

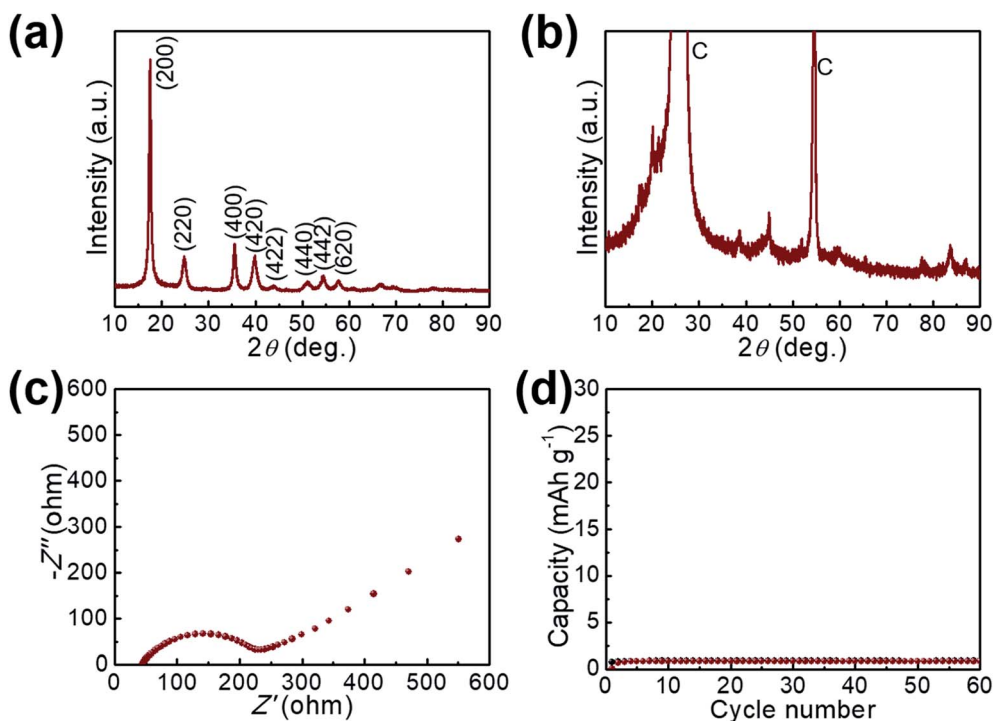


Fig. 6 XRD pattern of the GaHCCo (a) before and (b) after cycling test. (c) EIS spectrum of the GaHCCo. (d) The charge/discharge cycling measurement of the bare graphite paper current collector.



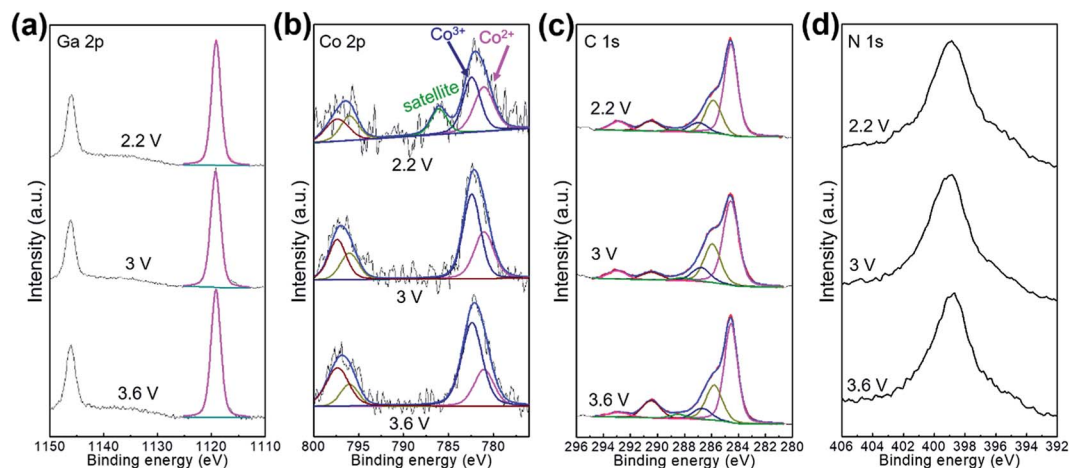


Fig. 7 *Ex situ* XPS characterizations for the electrode charged at 2.2, 3.0, and 3.6 V.

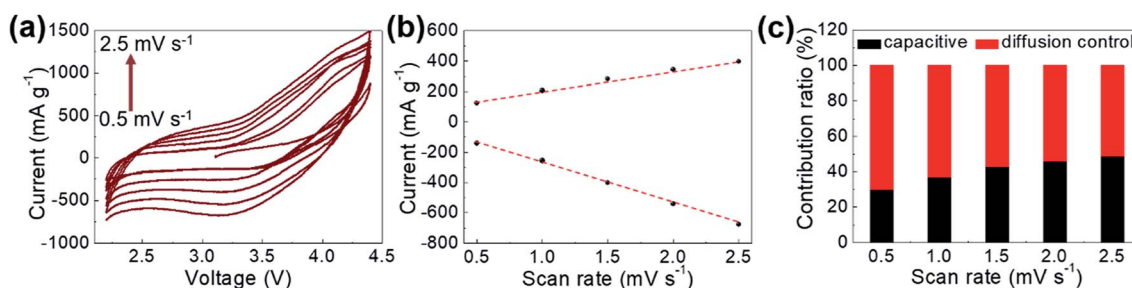


Fig. 8 (a) CV curves obtained at various scan rates, (b) response currents at 3.1 V when scanned at different rates, and (c) contribution ratios of capacitive and diffusion-controlled Li-ion storage.

that the faradaic redox reaction dominated the Li-ion storage process.

Conclusions

In this study, we conduct the formation of GaHCCo with an N-coordinated trivalent metal ion (Ga^{3+}) as a cathode material for LIBs. The PBA depicts a face-centered cubic structure with a unique thermally sensitive property. In addition, the synthesized GaHCCo exhibits long-term charge/discharge stability, having a capacity retention of 75% after 3000 cycles of repeated cycling test with an extremely high coulombic efficiency of 98%, benefiting from a solid-state diffusion-controlled Li-ion storage process. In particular, the Li-ion storage in the GaHCCo is mainly attributed to the Co species by forming a Li/Co compound. This work will pave the way toward the study of PBAs constructed with other trivalent metal ions coordinated to N end of cyanides and provides more insights into the development of high-performing LIBs in the future.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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