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Highly efficient red-emitting Ca₂YSbO₆:Eu³⁺ double perovskite phosphors for warm WLEDs†

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Highly efficient red-emitting Eu^{3+} -doped double perovskite Ca_2YSbO_6 phosphors have been successfully prepared by the traditional high-temperature solid state method. The phase purity, photoluminescence and decay properties as a function of the Eu^{3+} concentration have been investigated in detail. The XRD results demonstrate that all of the obtained phosphors can be assigned to a pure monoclinic structure. Upon 464 nm excitation, a strong red emission situated at 614 nm ($^5D_0-^7F_2$) indicates that Eu^{3+} ions occupy a site with low symmetry. The quenching concentration of Eu^{3+} ions reaches as high as 70 mol% and the quenching mechanism is discussed. Especially, the prepared phosphor exhibits a high quantum efficiency of 92.1% and superior thermal stability, with PL intensity at 423 K up to 81.6% of that at room temperature. Moreover, a warm white light with a correlated color temperature of 4720 K and a color rendering index of 82.6 is achieved by fabricating a $Ca_2YSbO_6:Eu^{3+}$ phosphor in a 460 nm blue-InGaN chip together with the commercial $Y_3Al_5O_{12}:Ce^{3+}$ yellow phosphor.

1. Introduction

In the past couple of decades, white light-emitting diodes (WLEDs), as the fourth generation of illumination appliances, have received significant interest due to their superior characteristics such as low electricity consumption, long operating lifetime, high brightness, good reliability, fast response, environmental friendliness, etc.1-4 Currently, the mainstream commercial phosphor-converted WLEDs (pc-WLEDs) are realized by combining a blue InGaN LED chip with a vellow YAG:Ce³⁺ phosphor.^{5,6} Although this combination has some advantages, this kind of white light demonstrates a low color rending index (CRI) and high correlated color temperature (CTT) owing to the deficiency of red light in the emission spectra. Therefore, in order to improve the CRI and CCT of pc-WLEDs, much effort has been devoted to develop a novel red phosphor.8,9 However, the most widely used rare earth ion activated red phosphors such as Y2O3:Eu3+, Y2O2S:Eu3+ and CaAlSiN₃:Eu²⁺ also exhibit several limitations including low efficiency, chemical instability and complicated preparation processes, which prevent their broad application for lighting.10-12 Thus, it is urgent to search for a novel red phosphor with excellent stability, high conversion efficiency and low concentration quenching, which can be synthesized easily.

As the most important factor to acquire efficient redemitting phosphors, different host lattices will demonstrate diverse optical properties due to the surrounding of the given optical center. 13 It is well known that Eu³⁺ has generally been used as a luminescent center, however, the high efficiency red emission is mainly to be blamed for the low quenching concentration and improper coordination environment.14 Therefore, it is essential to find a suitable host matrix, in which the crystal structure benefits an increase in distance among the Eu³⁺ ions. 15 Recently, ordered double perovskite type oxides with the general formula $A_2BB'O_6$ (A = Ca, Sr, Ba, Y, La, Gd; B = Y, La, Gd, Mg, Zn, Li; B' = Sb, Ta, Nb, Ti) or $AA'BB'O_6$ (A = Ca, Sr, Ba, Na, Li; A' = Y, La, Gd; B = Mg, Zn; B' = W, Mo, Sb, Ta, Nb) have been intensively investigated owing to their good thermal stability and chemical properties. 10,16 In typical crystal structures of double perovskites, both the B and B' sites are coordinated with six oxygen atoms by corner-sharing alternately, while the A (or A') site is coordinated with eight or twelve oxygen atoms based on the distortion of the crystal structure. Besides, the BO₆ and B'O₆ sites can reduce the symmetry of the A (or A') ones and produce various coordination environments for doping with rare earth ions.17,18 Therefore, the double perovskite oxide is a suitable candidate matrix for phosphors by structurally modulating.

Hence, we chose Ca_2YSbO_6 as the host for a red phosphor, in which the B and B' sites are occupied by Y^{3+} and Sb^{5+} ions, respectively. In addition, Ca_2YSbO_6 belongs to an ordered perovskite structure and has a monoclinic crystal system with the space group of $P2_1/m$, which is very suitable for luminescent ions. ¹⁹ A Y^{3+} ion and six O^{2-} ions are coordinated to form $[YO_6]$ octahedrons, providing the opportunity for an Eu^{3+} ion to

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occupy the Y3+ lattice according to its similar ionic radius and the same valence. Recently, Bi3+ and Eu3+ ion co-doped Ca2-YSbO₆ phosphor materials have been synthesized, and the luminescence enhancement mechanism was also investigated. 10 However, the influences of structure symmetry on high concentration quenching, thermal stability and quantum efficiency of Ca2YSbO6:Eu3+ red phosphors have not been studied in detail. Besides, the potential application for WLEDs is also unconsidered. Therefore, in this study, a series of Ca2Y1-xEux- SbO_6 (0.1 $\leq x \leq$ 1.0) red-emitting phosphors have been prepared by the conventional high temperature solid-state reaction. In addition, the relationship between crystal structure and optical performance is also investigated and discussed in detail.

Experimental section 2.

2.1 Preparation samples

0.8, 0.9, and 1.0) phosphors were synthesized by the hightemperature solid state reaction method. Raw materials of CaCO₃ (99.9%), Y₂O₃ (99.99%), Sb₂O₅ (99.99%) and Eu₂O₃ (99.99%) were weighed according to the stoichiometric ratio and ground thoroughly in an agate mortar for 30 min. After that, the mixtures were put into alumina crucibles and sintered at 1400 °C for 4 h. Subsequently, the final products were cooled to room temperature and ground again for further characterization.

2.2 Characterization

The crystal structure and phase purity of the final products were recorded on a MiniFlex 600 X-ray diffractometer with CuKa radiation ($\lambda = 1.5405 \text{ Å}$) at a scanning rate of 1° min⁻¹ in the 2θ range from 10° to 80°. The crystal structure parameters were refined by the Rietveld method using the General Structure Analysis System (GSAS). The morphology of the as-obtained product was studied using an FEI Apreo HiVac scanning electron microscope (SEM). The photoluminescence excitation (PLE) and emission (PL) spectra as well as luminescence decay lifetimes of the prepared phosphors were performed on an Edinburgh FS5 spectrometer using a 150 W continuous and pulsed xenon lamp as the excitation source, respectively. The internal quantum efficiency (IQE) of the synthesized phosphors was recorded on the Edinburgh FS5 spectrometer using an integrating sphere coated with BaSO₄. The temperature dependent emission spectra were measured using a homemade temperature control system in the temperature range of 303-523 K.

Fabrication of WLEDs

The WLED devices were fabricated with the commercial YAG:Ce³⁺ yellow phosphor (purchased from XinLi Illuminant Co. LTD) and blue GaN chips (~460 nm) with/without the asprepared Ca₂YSbO₆:Eu³⁺ red phosphor. The mass ratio of yellow phosphor versus red one was 1:3. These phosphors were mixed with epoxy resin thoroughly and coated on the surface of the LED chips. The photoelectric parameters of the assembled WLEDs, including electroluminescence (EL) spectra, color rendering index (CRI), correlated color temperature (CCT), and luminescent efficiency (LE), were collected using an integrating sphere equipped with a CCD detector (HAAS-2000).

3. Results and discussion

Phase characterization and morphology analysis

The representative Ca₂YSbO₆:0.1Eu³⁺ sample was measured using powder X-ray diffraction (XRD), and the related data were analyzed using the Rietveld refinement method, as illustrated in Fig. 1a. Owing to the absence of structural information on Ca₂YSbO₆, we used the crystallographic data of Ca₃TeO₆ (ICSD #230130) as the initial structural model.10 The final refinement results of Ca₂YSbO₆:Eu³⁺ are listed in Table S1,† which index to a monoclinic structure with the lattice parameters a = 5.611 Å, $b = 5.806 \,\text{Å}, c = 8.057 \,\text{Å}, \text{ and } V = 262.48 \,\text{Å}^3$. The enlargement in cell volume certifies that the smaller Y^{3+} (r = 1.019 Å, CN = 8) lattice has been successful replaced by the larger Eu³⁺ (r = 1.066 \mathring{A} , CN = 8) ions in the Ca₂YSbO₆. The schematic illustration of the Ca₂YSbO₆ structure is displayed in Fig. 1b, in which the Y³⁺ and Sb⁵⁺ ions form an alternative arrangement of [YO₆] and [SbO₆] octahedrons by sharing an O atom. Especially, the abundant [YO₆] provides a better opportunity for Eu³⁺ ions to occupy the Y^{3+} lattice.

The phase structures of the as-obtained Ca2YSbO6:Eu3+ phosphors with various Eu3+ concentrations were verified by XRD, as demonstrated in Fig. 2a. All the diffraction peak positions and relative intensities of the products appear at the same angles. No impurity and other phases can be found even with a doping concentration of 100 mol%, indicating that the final products have been successfully prepared and the doping with Eu³⁺ ions does not affect the crystal structure of the Ca₂YSbO₆ lattice. Magnification of the dominant diffraction peaks ranging from 30-33° is presented in Fig. 2b. It can be clearly seen that these peaks shift slightly to a lower angle value with the increase in Eu³⁺ concentration. This phenomenon can be explained according to Bragg's equation, $2d \sin \theta = n\lambda$, in which θ represents diffraction angle, d corresponds to interplanar distance, and n and λ are constants. Based on the effective ionic radii and the same valence state, Eu^{3+} (r = 1.066 Å, CN = 8) ions should substitute the Y^{3+} (r = 1.019 Å, CN = 8) lattice. Thus, the peak shifting is attributed to the replacement of the smaller Y³⁺ ions by larger Eu³⁺ ones. This result further indicates that Eu³⁺ ions have successfully entered into the Ca2YSbO6 lattice.

The surface morphology of the obtained Ca₂Y_{0.3}SbO₆:0.7Eu³⁺ sample was measured using SEM analysis, as illustrated in Fig. S1.† Regular phosphor particles with the size range from 0.5 to 2.5 µm can be observed.

3.2 Luminescence properties

The PLE and PL spectra of the as-synthesized Ca₂Y_{0.3}SbO₆:0.7-Eu³⁺ powders are given in Fig. 3. When monitored at 612 nm, the PLE spectrum consists of several sharp peaks in the range of 350-500 nm and a broad band ranging from 200-350 nm, which

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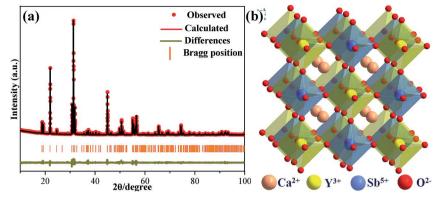


Fig. 1 (a) Rietveld refinement XRD pattern of Ca_2YSbO_6 :0.1Eu³⁺ sample. (b) Crystal structure of Ca_2YSbO_6 :

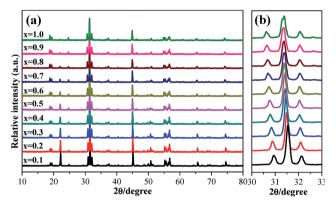


Fig. 2 (a) XRD patterns of Ca₂YSbO₆:xEu³⁺ with various Eu³⁺ content. (b) Partial enlarged diffraction peaks in the region between 30° and

are ascribed to the Eu³⁺ ions' characteristic inner-4f transitions and the charge transfer band (CTB) of the O²⁻-Eu³⁺ interaction, respectively. The sharp peaks located at 316 nm, 361 nm, 380 nm, 393 nm, 413 nm and 464 nm are mainly attributed to the $^7F_0 \rightarrow {}^5H_5$, $^7F_0 \rightarrow {}^5D_4$, $^7F_0 \rightarrow {}^5L_7$, $^7F_0 \rightarrow {}^5L_6$, $^7F_0 \rightarrow {}^5D_3$ and $^{7}\text{F}_{0} \rightarrow {}^{5}\text{D}_{2}$ transitions of the Eu $^{3+}$ ion, respectively. Among them, two of the strongest sharp peaks at 393 nm and 464 nm

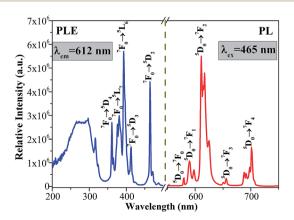


Fig. 3 PLE and PL spectra of Ca₂Y_{0.3}SbO₆:0.7Eu³⁺.

can be found, which are in good agreement with the emission wavelength of NUV and blue LED chips.20 Upon 464 nm excitation, the characteristic emission peaks of Eu³⁺ ions corresponding to the ${}^5D_0 \rightarrow {}^7F_I(J=0,1,2,3,4)$ transitions are clearly observed. Especially, the most intense emission peak situated at 612 nm results from the electric dipole transition $^5D_0 \rightarrow ^7F_2$, which demonstrates that Eu3+ occupies a site with low symmetry in the double perovskite Ca2YSbO6 lattice.21,22 This non-inversion center environment of Eu³⁺ ions is beneficial to acquire a red phosphor with high color purity.23

In order to study the effect of Eu3+ concentration on the luminescence, the PL spectra of $Ca_2Y_{1-x}SbO_6:xEu^{3+}$ (0.1 $\leq x \leq$ 1.0) samples under the excitation of 464 nm are collected and presented in Fig. 4a. All of the samples display similar spectral profiles with the dominant red emission band located at 612 nm. As expected, the emission intensity was enhanced with the increase in Eu³⁺ doping concentration and reaches maximum at x = 70 mol%, as depicted in Fig. 4b. Then, the strength gradually decreases with further increasing Eu³⁺ concentration due to the well-known concentration quenching effect, which is ascribed to the probability of the energy migration between Eu³⁺-Eu³⁺ increasing. Herein, the high quenching concentration (70 mol%) in the Eu³⁺ doped Ca₂YSbO₆ double perovskite mainly originates from the different energy migrations between intralayer and interlayer luminescence centers. ^{21,24} In the structure of Ca₂YSbO₆, [YO₆] and [SbO₆] are connected by corner-sharing alternately with a layered structure, which is beneficial to damp the concentration quenching among Eu3+-Eu3+ ions. Thus, higher emission intensity and luminescence efficiency can be realized via doping with a higher Eu³⁺ concentration. ¹⁵ Besides, the critical distance (R_c) among Eu³⁺ ions for energy transfer is an important parameter, which can be evaluated based on the Blasse theory.²⁵ In this study, the R_c is estimated to be \sim 7.1 Å, which is larger than 5 Å. Therefore, the concentration quenching is mainly governed by multipolar interactions. Herein, the type of interaction mechanism of Eu³⁺ ions in Ca₂YSbO₆ is determined by the relationship between $\log(I/x)$ and $\log(x)$ using the following expression:²⁶

$$\frac{I}{\chi} = \frac{K}{1 + \beta(\chi)^{\theta/3}} \tag{1}$$

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5x10⁵ 9x10 (a) x = 0.28x106 x = 0.3Relative intensity (a.u.)

1x10₂

1x10₂

1x10₂ Relative intensity (a.u.) 2x106 2x106 2x106 3x106 x = 0.4x = 0.5Experimental poin inear fitting curve x = 0.7x = 0.8x = 0.9Slope=-1.51 $R^2 = 0.9929$ 2x10 0.4 0.6 0.8 650 Wavelength (nm) concentration(x) (c) Daylight

Fig. 4 (a) Emission spectra of $Ca_2Y_{1-x}SbO_6$: xEu^{3+} (0.1 $\leq x \leq$ 1.0) samples with different Eu^{3+} content excited at 464 nm. (b) The emission intensity of $^5D_0 \rightarrow ^7F_2$ as a function of Eu^{3+} concentration. Inset is the relation of Eu^{3+} concentration of Eu^{3+} concentration of Eu^{3+} concentration. Inset is the relation of Eu^{3+} concentration of Eu^{3+} concentration. Inset is the relation of Eu^{3+} concentration. Inset is the relation of Eu^{3+} content excited at 464 nm. (b) The emission intensity of Eu^{3+} content excited at 464 nm. (b) The emission intensity of Eu^{3+} content excited at 464 nm. (c) The emission intensity of Eu^{3+} content excited at 464 nm. (d) The emission intensity of Eu^{3+} concentration. Inset is the relation of Eu^{3+} content excited at 464 nm. (e) The emission intensity of Eu^{3+} concentration.

where I represents the emission intensity; x stands for the dopant concentration; K and β are constants for the given host; $\theta = 6$, 8, and 10 correspond to dipole–dipole (d–d), dipole–quadrupole (d–q), and quadrupole–quadrupole (q–q) interactions, respectively. As illustrated in the inset of Fig. 4b, the relationship between $\log(x)$ and $\log(I/x)$ is found to be linear, and the slope is fitted to be about -1.51. Therefore, θ is calculated to be 4.53, which is close to 6, suggesting that the concentration quenching mechanism among Eu³⁺ ions in the Ca₂YSbO₆ is d–d interaction.

In order to obtain additional information on the concentration quenching behavior of the Eu³⁺ ions, the luminescence decay curves of Ca₂YSbO₆:Eu³⁺ with various Eu³⁺ concentrations under the excitation of 464 nm are investigated, as illustrated in

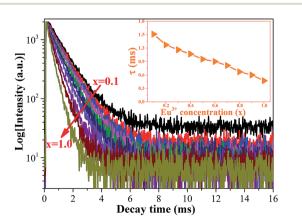


Fig. 5 PL decay curves of Ca_2YSbO_6 : xEu^{3+} samples with different Eu^{3+} content. Inset is the average lifetime *versus* Eu^{3+} concentration.

Fig. 5. All the decay curves of Eu³⁺ emission can be well fitted with a first order exponential as follows:²⁷

$$I(t) = I_0 + A \exp(-t/\tau) \tag{2}$$

where I(t) and I_0 correspond to the luminescence intensities at times t and 0, A is a constant, and τ is the decay time for the exponential components. The obtained average lifetimes monotonically decrease from 1.513 ms to 0.4733 ms with increasing Eu^{3+} concentrations from x=0.1 to x=1.0, which is mainly attributed to the enhanced non-radiative energy transfer among Eu^{3+} ions with shortening the distance between Eu^{3+} - Eu^{3+} . Besides, in order to further certify the emitting center in the $\mathrm{Ca_2YSbO_6}$ lattice, the luminescence decay curves of $\mathrm{Ca_2-Y_{0.8}SbO_6:0.2Eu^{3+}}$ excited from 250–420 nm and monitored at 612 nm were measured, as depicted in Fig. 6. It can be clearly seen that the profile of all these curves is similar and the calculated τ values are almost the same. This result further confirms that the Eu^{3+} environment in this system is unique.

To evaluate the luminescence performance of the asobtained phosphor materials for practical application, the internal quantum efficiency (IQE) was recorded. The measured spectrum of the $\text{Ca}_2\text{Y}_{0.5}\text{SbO}_6\text{:}0.5\text{Eu}^{3+}$ phosphor as an example and reference sample is given in Fig. 7, and the value can be estimated using the formula²⁸

$$\eta_{\rm QE} = \frac{\int L_{\rm S}}{\int E_{\rm R} - \int E_{\rm S}} \tag{3}$$

where L_S is the luminescence spectrum; E_R and E_S represent the spectra with and without $Ca_2Y_{0.5}SbO_6$:0.5Eu³⁺ phosphor,

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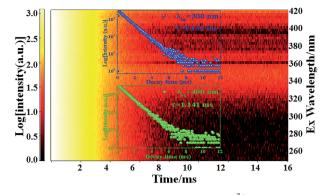


Fig. 6 2D decay curves of $\rm Ca_2Y_{0.8}SbO_6:0.2Eu^{3+}$ phosphor under various excitations ranging from 250–420 nm. Insets are the decay curves for excitation at 300 nm and 400 nm.

respectively. Upon 464 nm excitation, the IQE values of Ca₂-Y_{1-x}SbO₆:xEu³⁺ are decided to be 65.7%, 71.6%, 78.7%, 85.1%, 90.2%, 91.7%, 92.1%, 83.3%, 72.8% and 61.4% for x = 0.1, 0.2, 0.3, 0.4, 0.5, 0.6, 0.7, 0.8, 0.9 and 1.0, respectively. The variation tendency of IQE is in agreement with the concentration-dependent PL spectra discussed above, which is further evidence for the transformation of energy transfer caused by non-radiation. Especially, it is worth emphasizing that the IQE of the as-obtained phosphors is much higher than that of commercial phosphor Y₂O₂S:Eu³⁺ (IQE: 35%),²⁹ illustrating that it has promising application prospects in solid-state lighting.

As an indispensable performance objective in evaluating practical applications in solid-state lighting, the temperature quenching property has been investigated. The temperature-dependent PL emission spectra of the $\rm Ca_2Y_{0.3}Eu_{0.7}SbO_6$ sample recorded from 303 to 523 K are illustrated in Fig. 8a. Unsurprisingly, as the temperature rises from 303 to 523 K, the emission peak remained almost unchanged except the PL emission intensity decreased gradually. Especially, the asprepared $\rm Ca_2YSbO_6:Eu^{3+}$ demonstrates a very low luminescence quenching behavior with its PL intensity still maintaining 81.6% at 423 K in comparison with that of the initial intensity at 303 K, as depicted in Fig. 8b. The excellent thermal stability is mainly attributed to its rigid network structure of double

perovskite, which could adequately minimize the emission loss with enhancing temperature.^{30,31} Besides, in order to investigate the temperature dependence of luminescence in depth, the activated energy ΔE can be obtained by using the modified Arrhenius equation as follows^{32–34}

$$I_{\rm T} = \frac{I_0}{1 + A \exp(-\Delta E/kT)} \tag{4}$$

where I_T and I_0 refer to the emission intensity of $Ca_2Y_{0.3}Eu_{0.7}$ SbO₆ recorded at a different given temperature and the initial intensity at 303 K, respectively; k and A represent constants. The graph of $\ln(I_0/I_T - 1)$ versus 1/kT is plotted and illustrated in Fig. 8c. It can be clearly seen that the experimental data is consistent with the fitting curve with the slope of -0.1838. Thus, ΔE is determined to be approximately 0.1838 eV, higher than some previous reports for red phosphors, such as Na₃- $La_2(PO_4)_3:0.02Eu^{3+}(0.0718 \text{ eV}),^{35} \text{ or } BaZrGe_3O_9:Eu^{3+}(0.175 \text{ eV}).^{23}$ This relatively high ΔE demonstrates that the as-prepared phosphors have good thermal stability, further confirming that the red-emitting phosphor has potential application in LED devices. Besides, the energy difference between 5D0 and 7F1 of Eu³⁺ is illustrated in Fig. S2.† In this case, a very low luminescence quenching behavior mainly originates from the variations in temperature insufficient to match the energy level difference (~1.414 eV).³⁶ Therefore, the obtained Ca₂YSbO₆:Eu³⁺ phosphors exhibit excellent thermal stability.

Additionally, the temperature-dependent luminescence decay curves of $\text{Ca}_2\text{Y}_{0.3}\text{Eu}_{0.7}\text{SbO}_6$ monitored at 612 nm were also measured, as illustrated in Fig. 9d. All the curves are well fitted to a single exponential and the decay behavior of $\text{Ca}_2\text{Y}_{0.3}\text{Eu}_{0.7}$ -SbO $_6$ weakly depends on the temperature. With the temperature increased to 523 K, the lifetime has slight variation, which further verifies that the as-prepared phosphor has excellent thermal stability.

3.3 Electroluminescent performance of the fabricated WLEDs

To further evaluate the potential applications of the Ca₂-YSbO₆:Eu³⁺ phosphor, a prototype WLED device was fabricated by coupling a blend of the as-prepared red phosphor, the commercial YAG:Ce³⁺ yellow phosphor and transparent silicon

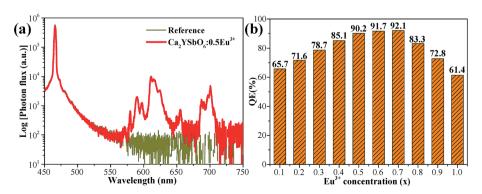


Fig. 7 (a) Excitation and emission spectra of the $Ca_2Y_{0.5}SbO_6$: $0.5Eu^{3+}$ and reference sample recorded using an integrating sphere. (b) The IQE of $Ca_2Y_{1-x}SbO_6$: xEu^{3+} ($0.1 \le x \le 1.0$) products with various Eu^{3+} concentrations.

323 K 1.2x10 343 K 1.0x10⁵
1.0x10⁵
8.0x10⁴
2.0x10⁴
4.0x10⁴ 363 K 383 K Relative intensity 403 K 443 K 463 K 483 K 4 0v10 503 K 523 K 2.0x104 0.0 650 Wavelength (nm) 350 450 500 Temperature (K) (c)_{-1.0} fitting curve Log[Intensity (a.u.)] -0.1838x + 3.5293Slope=-0.1838 $R^2 = 0.9908$ 26 28 30 1/kT (eV⁻¹) 32 36

Fig. 8 (a) Temperature-dependent emission spectra of $Ca_2Y_{0.3}Eu_{0.7}SbO_6$ phosphor ranging from 303–523 K. (b) Normalized PL emission intensity of $Ca_2Y_{0.3}Eu_{0.7}SbO_6$ sample as a function of temperature. (c) Plot of $ln(I_0/I_T-1)$ versus 1/kT. (d) Temperature-dependent decay curves of $Ca_2Y_{0.3}Eu_{0.7}SbO_6$ sample excited at 464 nm. Inset is the lifetime under different temperatures.

resin on a 460 nm blue LED chip. The electro-luminescence (EL) spectra of the InGaN blue chip, the fabricated YAG:Ce³⁺-based and Ca₂YSbO₆:Eu³⁺-YAG:Ce³⁺ LEDs under 60 mA current excitation are depicted in Fig. 9. The corresponding EL spectrum in Fig. 9b contains two emission bands: the one at 460 nm belongs to the blue chip and the other at 550 nm is ascribed to the emission of YAG:Ce³⁺. Except the above emission bands, the peak located at 612 nm attributed to the emissions of

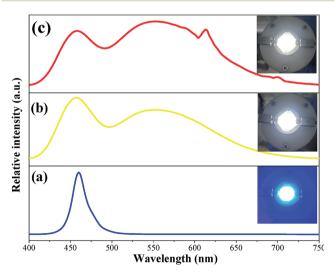


Fig. 9 EL spectra of the LED device: (a) blue chip, (b) YAG: Ce^{3+} yellow phosphor and (c) Ca_2 YSbO₆: Eu^{3+} -YAG: Ce^{3+} mixture of phosphors combining with blue LED under 60 mA current excitation. Insets show digital photographs of the fabricated devices.

 $Ca_2YSbO_6:Eu^{3+}$ can be observed in Fig. 9c. Bright cool white light is found (Fig. 9b, inset), and the CIE chromaticity coordinates, luminescent efficiency (LE), color rendering index (R_a) as well as correlated color temperature (CCT) are measured to be (0.308, 0.341), 118.6 lm W⁻¹, 75.4 and 6666 K, respectively. Thus, in order to improve the R_a and CCT of the LED, the asprepared $Ca_2YSbO_6:Eu^{3+}$ phosphor was added and the high performance warm WLEDs with a low CCT of 4720 K and high CRI of 82.6 can be achieved. Besides, the CIE diagram shifts to (0.353, 0.377) and the LE is 101.9 lm W⁻¹. These results illustrate that the added $Ca_2YSbO_6:Eu^{3+}$ red-emitting phosphor can effectively improve the photoelectric parameter of WLED devices.

Conclusions

In summary, highly efficient red-emitting $Ca_2Y_{1-x}SbO_6:xEu^{3+}$ ($0.1 \le x \le 1.0$) phosphors with high concentration quenching and quantum efficiency have been successfully prepared by the traditional high-temperature solid state route. All the samples can be indexed to a pure monoclinic structure. The PLE and PL spectra demonstrate that the $Ca_2YSbO_6:Eu^{3+}$ phosphors can be efficiently excited by NUV (393 nm) and blue light (464 nm), which match well with the UV and blue LED. Upon 464 nm excitation, a bright red emission located at 612 nm corresponding to the electric dipole transition $^5D_0-^7F_2$ of Eu^{3+} can be observed. The optimal Eu^{3+} doping concentration reaches as high as 70 mol%, and the concentration quenching mechanism is attributed to the dipole–dipole interaction. Besides, the high quenching concentration mainly originates from different

energy migrations between intralayer and interlayer luminescence centers in the Ca₂YSbO₆ lattice. Importantly, the IQE of Ca₂Y_{0.3}SbO₆:0.7Eu³⁺ reaches up to 92.1%. Besides, the obtained phosphor demonstrates excellent thermal stability, where the emission intensity still maintains 81.6% at 423 K compared to that of the initial intensity at 303 K. This result is ascribed to its rigid network structure of double perovskite. Finally, a warm white light with CIE chromaticity coordinates of (0.353, 0.377), CCT of 4720 K and CRI of 82.6 can be achieved by efficiently fabricating Ca₂YSbO₆:Eu³⁺ phosphor in a 460 nm blue-InGaN chip together with the commercial Y₃Al₅O₁₂:Ce³⁺ yellow phosphor. All of the results illustrate the promising prospect of Ca₂YSbO₆:Eu³⁺ as a potential red-emitting phosphor for application in blue/UV converted WLEDs.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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