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Sulfaguanidine nanofiltration active layer towards anti-adhesive and antimicrobial attributes for desalination and dye removal†

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A novel sulfaguanidine (SG)-modified polyamide thin-film composite (TFC) nanofiltration (NF) membrane was constructed by the strategy referred to as co-solvent assisted interfacial polymerization (CASIP), which involves the respective interfacial polymerization (IP) of piperazine (PIP) and SG with trimesoyl chloride (TMC) on porous polysulfone (PSf) supports. CASIP enables the formation of a defect-free thin dense active layer and favors higher water permeance up to $79.0 \text{ L m}^{-2} \text{ h}^{-1}$ with rejection above 98.3% for Na_2SO_4 . The resulting PA membrane also demonstrates a high flux recovery ratio of nearly 98.9% to bovine serum albumin protein after being cleaned. More importantly, the current membrane shows excellent anti-adhesive and antimicrobial performances against Gram-negative *Escherichia coli*, Gram-positive *Bacillus pumilus* LDS.33 and *Aspergillus parasiticus* JFS. This promises great potential application of the PA membrane for practical water/wastewater treatment. The prospect of using the co-solvent mediated SG-modified layer as a next-generation anti-fouling/antimicrobial membrane is very encouraging.

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1. Introduction

Membrane-based liquid separation processes such as reverse osmosis (RO) and nanofiltration (NF), on account of their low energy consumption and unique separation capabilities, have been applied in a broad spectrum of fields, such as desalination, and purification of seawater, brackish water, municipal water and industrial wastewater.^{1–3} These currently advanced polymeric membranes, however, are inherently prone to fouling, biofouling in particular, which dramatically deteriorates membrane performance, thus increasing operational cost and shortening the service life of membranes.^{4–6} Since NF membrane technology has been widely adopted owing to its low cost, high energy efficiency and environmental friendliness,⁷ to design and construct a novel NF membrane which can perfectly integrate high permselectivity and excellent anti-biofouling performance is highly desirable for efficient desalination and wastewater treatment.

It is believed that membrane biofouling starts with the initial physical adsorption or deposition of organic macromolecules on membrane surface, followed by the adhesion of suspended microbes and eventually colonization by the irreversibly adhered microbes.⁶ Thus, the inhibition of membrane biofouling can be mainly classified into two approaches. One is to resist the macromolecules adsorption and microbes adhesion by constructing a surface with fouling resistance or fouling release property.^{8–10} The other is to control microbes colonization using the bactericidal tactic.^{11,12} To address the intractable biofouling problem, various strategies have been employed to avoid the attachment of macromolecules or suppress the growth and multiplication of microbes.

Membranes with the fouling resistance or fouling release tactic have been reported.^{13,14} Zwitterionic or amphiphilic polymers were grafted or coated onto the membrane surface to obtain a hydrophilic and low surface energy structure.^{15,16} The polymer with hydrophilic groups facilitates the formation of a compact hydration layer *via* electrostatic interactions and hydrogen bonds, which can sufficiently prevent macromolecules and microbes from adhesion onto membrane surface, reducing the irreversible membrane fouling.¹⁶ The low surface energy structure can minimize the intermolecular forces between foulants and membrane, thereby mitigate the reversible membrane fouling extent.¹⁴

To further inhibit the membrane biofouling, the bactericidal strategy is highly necessary. It serves as a “safeguard” with the aim of killing the adhered microbes by antimicrobial agents. Recently, considerable efforts have been devoted to developing

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novel antimicrobial agents to inhibit membrane biofouling, such as silver/copper nanoparticles, graphene oxides, and polymers with quaternary ammonium (N^+) group.^{17–20} Unfortunately, due to the release-based mechanism, these toxic heavy metal nanoparticles are uncontrollably leached from membrane surface, rendering a regulatory risk in environment system. Also, bacterial strains with silver-resistance are emerging because of its extensive use.²¹ Moreover, many reported modification procedures may not be practical for industrialization. Physically applied coatings are more easily exfoliated. They would eventually lose antimicrobial activity during the long-time operational process.²² The newly developed covalent tethering method well maintains the stability of functional layer; however, it is time-consuming and its working process requires complex synthetic conditions.^{11,21,23,24} Further, the complicated modification processes tend to deteriorate either membrane flux or rejection performance.⁸ Therefore, the biofouling inhibition of membrane surface *via* a more efficient, time-saving and benign approach that would offer superior permselectivity and anti-biofouling properties remains an alluring goal and needs further exploration.

Polymers containing guanidine or biguanidine groups have attracted substantial interest and proved to be effective cationic antimicrobial and biocidal agents.^{25,26} The guanidine-based polymers have shown outperforming properties over other antimicrobials, such as the exceptional broad-spectrum antimicrobial activity, excellent biocide efficiency and low toxicity to mammalian, thus enjoy increasing applications in industry, therapy and the clinic.^{27,28} The antibacterial activity of polymeric guanidine is ascribed to the progressive interaction between the cationic guanidine and the negatively charged groups including phospholipids, proteins and lipopolysaccharides on the bacterial cell membrane surface. The attraction immediately disrupts or imposes a charge imbalance,²⁹ which would consequentially impel the breakdown of cells membrane, resulting to the leaching out of cellular content and the subsequent death of bacteria.^{30–32} There are some reports about incorporating polyhexamethylene guanidine hydrochloride (PHGH) onto the water-treatment membrane surface to improve the anti-biofouling property.^{33,34} Although it is a promising antibacterial agent, the abundant consumption of high-cost PHGH and the insufficient quantity of hydrophilic groups in PHGH are unfavorable for the construction of the antifouling or antimicrobial surface, thereby strangling the anti-biofouling property of PHGH. Very recently, Zhao *et al.*³⁵ modified a RO membrane with polydopamine immobilization by grafting a guanidine-based polymer, poly(guanidine-hexamethylenediamine-PEI) synthesized by the polycondensation of guanidine hydrochloride (GH), 1,6-hexamethylenediamine and polyethyleneimine (PEI), to obtain excellent antifouling and antibacterial performances, but it is also not very hard to note its complicated synthesis process and the unsatisfactory permselectivity of GH-functionalized membrane. Previously, we have proposed the fabrication of high water permeability and biofouling resistance PA-TFC NF membranes *via* a convenient and time-efficient strategy of pouring separately a series of small-molecule guanidine aqueous solutions including GH,

triamineguanidine hydrochloride (TAGH) and sulfaguanidine (SG) onto the surface of freshly prepared piperazine (PIP)-trimesoyl chloride (TMC) membrane which was interfacially polymerized on the PSf ultrafiltration support membrane, namely, the second interfacial polymerization (SIP).³⁶ Guanidine was covalently attached on the membrane surface through chemical reactions between the remaining acyl chloride group on the nascent PA membrane surface and the secondary guanidine amine monomers. Unfortunately, it is due to the poor solubility of SG dissolved in water phase that the rejection of SG-modified membrane is only 95.3% when the flux reaches to 79.0 L m⁻² h⁻¹ for Na₂SO₄ solution, which restricts its widespread applicability.

Herein, we design a novel SG-modified polyamide membrane with desirable separating layer and nanopores size by choosing an appropriate co-solvent (acetone) containing the completely dissolved SG as the second amine monomer, then adding into the polar water phase. We refer to this polymerization approach as the co-solvent assisted second interfacial polymerization (CASIP) (Fig. 1). Interestingly, a narrow miscibility zone will be formed in the hexane/acetone/water system when the appropriate content of acetone is added into solution.^{37,38} In contrast to the hexane/water binary mixture with a great immiscibility gap over its entire composition range, the ternary system generates a wider liquid-liquid region,³⁹ as depicted in Fig. 1. As a result, the formed polymeric networks can be fine-tuned by controlling the IP reaction zone. So far, various types of chemical additives and different techniques were utilized in the monomer-containing solutions to control the IP reaction and thus improve the permeation properties of the synthesized membranes.^{40–42} Besides, the membrane properties and performance are optimized and systematically investigated in terms of physicochemical properties, separation performance for different inorganic salt, PEG and dye solutes, long-term stability, fouling resistance to bovine serum albumin (BSA) as well as anti-adhesive and antimicrobial activities against Gram-negative *Escherichia coli* (*E. coli*), Gram-positive *Bacillus pumilus* (*B. pumilus*) LDS.33 and *Aspergillus parasiticus* (*A. parasiticus*) JFS.

2. Experimental section

2.1 Materials

All chemicals were used as received: 1,3,5-benzenetricarboxylic chloride (TMC), (98%, Alfa), piperazine (PIP) (99%, anhydrous, Alfa), BSA (96%, Sigma-Aldrich). Sulfaguanidine (SG) (98%, TCI). Dyes including methyl orange (MO), chrome black T (CBT), rhodamine B (RB), congo red (CR), methyl blue (MB) were purchased from Aladdin Reagent Company (Shanghai, China). Neutral solutes (PEG200, PEG400, PEG600 and PEG1000) and all other reagents such as *n*-hexane, NaOH, Na₂SO₄, MgSO₄, NaCl, CaCl₂ were of analytical grade and supplied by Kelong Chemical Reagent Factory (Chengdu, China). All chemicals mentioned above were used without further purification. Flat-sheet nonwoven-reinforced polysulfone (PSf) ultrafiltration membranes [molecular weight cutoff (MWCO) = 60 000] as supports were provided by Beijing



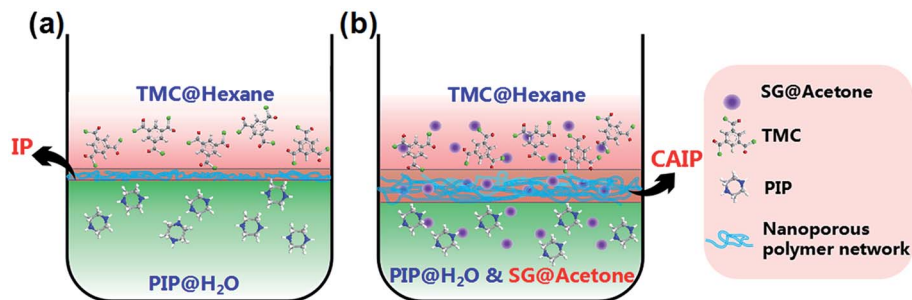


Fig. 1 Schematic diagram comparison of the conventional IP (a) and a novel CAIP (b). Reactant TMC dissolved in hexane phase and PIP dissolved in aqueous solution to react the first IP; SIP was conducted by dissolving the SG in acetone solution then a certain amount of aqueous solution with the pH of 12 was added with stirring, which diffuses toward one another and reacts to form polymeric networks.

Haiqingyuan Technology Co. Ltd. Deionized (DI) water with the conductivity less than $3 \mu\text{S cm}^{-1}$ was produced by water distiller.

2.2 Membrane fabrication

The SG-modified PA membrane was synthesized on porous PSf supports through a developed CASIP strategy. The preparation process is illustrated in Fig. 2. Typically, the pristine NF membrane was fabricated *via* the conventional IP of PIP and TMC. First, 0.35 wt% PIP aqueous solution with a pH of 12 adjusted using NaOH was poured onto a top of PSf membrane clamped in a polyfluortetraethylene frame. Then the excess aqueous solution was drained off the surface after 2 min. The soaked support was dried at room temperature until the surface appears dull and dry. Subsequently, the hexane solution containing 0.3 wt% TMC was gently poured on the PIP saturated PSf support for 1 min, the excess TMC solution was decanted. Further CASIP modification was carried out by pouring the acetone/water mixed solutions of SG with stirring onto the nascent PA membrane surface to react with residual acyl chloride groups. After 2 min of residence time, the excess solution was removed, and the membrane was dried in air for 3 min then subjected to 50°C heat treatment for 15 min, which results in the formation of the CASIP SG-modified PA membrane over the support. Finally, PA membrane samples were rinsed with DI water and stored in NaHSO_3 (1 wt%) aqueous solution until use.

The acetone/water mixed solutions of SG was prepared as follows. First, an amount of SG was completely dissolved in 40 mL acetone solution and the pH values of 20 mL DI water was adjusted to 12 with NaOH, then the two solutions were mixed in a stirred system. Here, we define the fabricated membranes as SG-*X*, where *X* refers to the SG amount (g) added, thereby being donated as SG-0, SG-0.05, SG-0.1, SG-0.25, SG-0.3, SG-0.35, SG-0.4, SG-0.5.

2.3 Membrane characterization

All membrane samples were washed thoroughly with DI water and then dried in an oven (30°C , 24 h) before all tests. Fourier transform infrared spectroscopy (FT-IR) and X-ray photoelectron spectroscopy (XPS) were employed to analyze the chemical structures of the PA active layers prepared by the CASIP and IP processes. FT-IR spectra were recorded on a Nicolet 380 spectrometer with an attenuated total reflectance (ATR) unit. XPS was performed on an XSAM800 spectrometer (Kratos, England). The surface morphologies of PA layers were characterized by field-emission scanning electron microscopy (FE-SEM, NOVA NANOSEM 450, FEI, USA) and atomic force microscopy (AFM, Asylum Research MPD-3d). The surface root mean square (RMS) roughness of membranes was estimated from the three-dimensional images of $5 \mu\text{m} \times 5 \mu\text{m}$ area using a tapping mode in air. FE-SEM was also employed to analyze the cross-

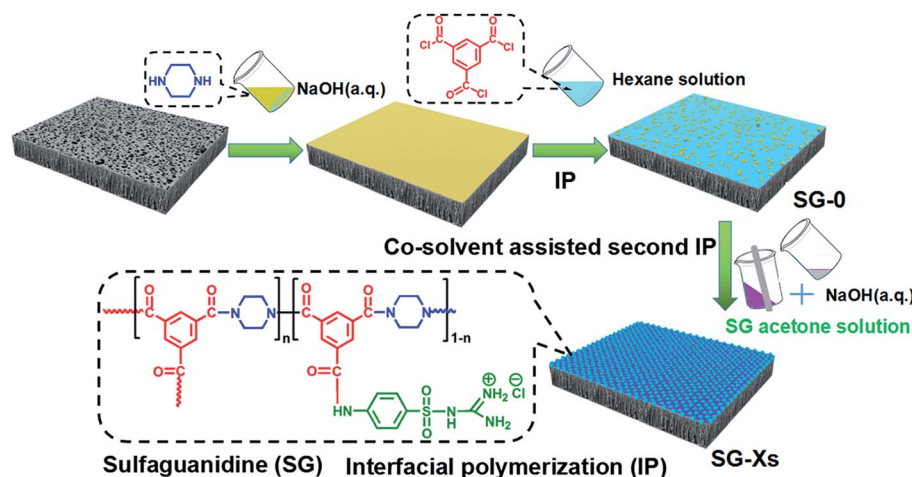


Fig. 2 Illustration of the fabrication process of CASIP SG-modified PA TFC membrane.



sectional morphology of membranes, and the samples for cross-sectional studies were obtained by fracturing membrane in liquid nitrogen. Cross-sectional morphology of membranes were observed by transmission electron microscopy (TEM, FEI Tecnai G2 F20, USA). For TEM analysis, the samples were prepared according to the reported method.⁴³ Water CAs of membrane surfaces were determined with a goniometer (DSA30 drop shape analysis system, KRUSS) in sessile drop mode at room temperature. Each membrane was tested at least 5 times. N₂ adsorption isotherms were measured by Quantachrome ASiQwin Instrument. Samples (~200 mg) were used for N₂ sorption analysis at liquid nitrogen temperature (77 K). Before the adsorption measurements, the samples were degassed in vacuum for 24 h at 80 °C. The zeta potential values of membrane surfaces were performed using an electrokinetic analyzer (SurPASS Anton Paar, GmbH, Austria) in a background electrolyte of 1 mM KCl solution over a pH range from 3 to 10 at room temperature.

2.4 Nanofiltration experiments

NF tests were performed in a cross-flow filtration apparatus with an effective area (*A*) of 60 cm². All performance tests were conducted at an operation pressure of 6 bar and a temperature of 25 °C. Data were collected until steady state was reached, typically after half an hour. Water flux (L m⁻² h⁻¹) was calculated from the amount of the collected permeate (*V*) over a certain time intervals Δt as given by $V/A\Delta t$. The rejection *R* (%) was determined from the solute concentration in the feed (*C_f*) and the permeate (*C_p*) and calculated using the eqn (1):

$$R = \left(1 - \frac{C_p}{C_f}\right) \times 100\% \quad (1)$$

The concentration of Na₂SO₄, MgSO₄, NaCl and CaCl₂ aqueous solutions in the permeate (*C_p*) and feed (*C_f*) was evaluated using a conductivity meter (DDS-307, Shanghai INESA & Scientific Instrument Co. Ltd, China). The concentrations of the PEG solutions were measured with a total organic carbon analyzer (TOC Analytik Jena 2100, Germany), and dyes concentrations were analyzed by a UV-vis spectrophotometer (UV3600). At least 20 mL solution was collected each time for the measurement. Permeation data were obtained with 2 g L⁻¹ of Na₂SO₄, MgSO₄, NaCl and CaCl₂, 200 mg L⁻¹ PEGs and 100 mg L⁻¹ dyes in DI water as the feeds.

2.5 Membrane fouling test

Membrane anti-fouling property was assessed with model foulant of BSA at 25 °C and 6 bar. The system was stabilized with DI water for 1 h at an operating pressure of 6 bar. Then Na₂SO₄ aqueous solution (2 g L⁻¹) was filtrated for 5 h, and the water flux was monitored at fixed time intervals and recorded as *J₀*. Subsequently, BSA (1 g L⁻¹) was instantaneously added to 2 g L⁻¹ Na₂SO₄. Finally, the membrane was washed with DI water for 1 h. The filtration tests were operated with 2.5 cycles. The membrane fouling extent was assessed by the flux decline rate after fouling (FFD) and flux recovery rate after cleaning (FFR),

which are the measured water flux normalized by the initial value. The FFD and FFR were calculated with eqn (2) and (3):

$$\text{FFD} = \left(1 - \frac{J_1}{J_0}\right) \times 100\% \quad (2)$$

$$\text{FFR} = \left(1 - \frac{J_2}{J_0}\right) \times 100\% \quad (3)$$

where *J₀*, *J₁* and *J₂* correspond to the initial permeate flux, permeate flux at the end of fouling and permeate flux after cleaning, respectively.

2.6 Membrane biofouling test

2.6.1 Anti-adhesion property. We selected G⁻ *E. coli* K12 (CGMCC 1.365), G⁺ *B. pumilus* LDS33 (CCTCC M 2013179) and *A. parasiticus* JFS (CCTCC M 2013662) as model microorganisms to examine the anti-adhesive property of SG-Xs. The *E. coli* and *B. pumilus* strains were cultured in Luria-Bertani (LB) broth solution at 37 °C for 24 hours. The *E. coli* suspension with the concentration of 4.62 × 10¹¹ CFU mL⁻¹ and the *B. pumilus* suspension of 5.94 × 10¹⁰ CFU mL⁻¹ were obtained using the plate count method on the LB plate (37 °C, 24 h). Similarly, the *A. parasiticus* strain was cultured for 24 hours in Potato Dextrose Agar (PDA) solution at 30 °C and the concentration of *A. parasiticus* suspension was 3.3 × 10⁹ CFU mL⁻¹ (30 °C, 24 h). After culturing, the 100 μL *E. coli* and *B. pumilus* suspensions were respectively inoculated to the test tube containing 10 mL LB broth solution with four replicate SG-0 and SG-0.3 membrane pieces (∅ 2.0 cm), subsequently culturing for 24 h at 37 °C. Next, the membranes were taken out from the tube and were thoroughly rinsed to collect the cells. Then the collected suspensions were diluted with sterilized water, and the diluents (100 μL) were plated on the LB plate, incubating for 24 h at 37 °C. The viable colonies on the plate were counted, and the results are expressed as colony forming units per membrane area (CFU mL⁻¹). The *A. parasiticus* suspension was treated with the same method in PDA medium, and the temperature was controlled at 30 °C. The data provided are average values from three experiments of each membrane type.

2.6.2 Antimicrobial property. For the antimicrobial activity of membrane, we studied the growth status of three model microbes on it. The sterilized water of 10 mL and six replicate membrane pieces (∅ 1.0 cm) were added in a test tube. Then the 150 μL *E. coli* and *B. pumilus* suspensions were respectively inoculated, being cultured for 15 h at 37 °C. Similarly, the *A. parasiticus* suspension was inoculated and cultured for 10 h at 30 °C. The membranes were removed from the test tube, followed by the UV-vis analysis of suspensions at the absorption wavelength of 600 nm.

2.6.3 Nanofiltration property after biofouling. To investigate the impact of biofouling on permeation performance, the water flux of the SG-0 and SG-0.3 membranes after 48 h incubation of microbial cultures (harsh conditions described in Section 2.6.1) was examined with 2 g L⁻¹ Na₂SO₄ solution *via* crossflow filtrations.



3. Results and discussion

3.1 Membrane surface chemical composition

Membrane surface chemical components were characterized by ATR-FTIR and XPS analyses, and the results are shown in Fig. 3. It was found that there appeared a new peak at about 1620 cm^{-1} for SG-0 and SG-0.3 membranes, which is ascribed to the stretching vibration of C=O in amide groups, which revealed that interfacial reaction had successfully occurred and a PA layer was grown onto the PSf supports (Fig. 3a).^{44,45} While there is no discernible difference ATR-FTIR spectra between SG-0 and SG-0.3 layers likely due to the overlapped peaks of C=N stretching vibration (1647 cm^{-1}) and already existing C=O stretching vibration of PA.⁴⁶ The eminent peaks of SG-0 and SG-0.3 layers at 285.0 eV, 400.0 eV and 532.0 eV were assigned to carbon (C 1s), nitrogen (N 1s) and oxygen (O 1s), respectively (Fig. 3b).⁴⁷ As depicted in Fig. 3c, two new peaks at 231.6 eV and 168.0 eV in SG-0.3 respectively ascribed to sulfur (S) 2s and S 2p suggest the successful immobilization of SG.¹⁵ As can be seen from Table S1,[†] the S-content on membrane surface increases with the amount of SG being increased from 0.05 g to 0.5 g. The high-resolution XPS spectra for C 1s and N 1s of SG-0 and SG-0.3 PAs, which provide more detailed information of the chemical compositions of PA skin layer, are illustrated in Fig. 3d, e and f, g, respectively. The C 1s component peaks at binding energy of 284.2, 285.4 eV and 287.6 (Fig. 3d and f) are assigned to C=C/C-C, N-C=O and C-N, respectively,^{48,49} while N 1s component

peaks at 399.4 eV and 399.9 eV (Fig. 3e and g) are assigned to N-C=O and C-N, respectively.⁵⁰ A novel peak at 398.2 eV was clearly detected in SG-0.3 layer (Fig. 3g), ascribing to N-S specie, and the peak component area ratio of N-S on the SG-0.3 layer was 6.6%. The fraction of N-S on membrane surface increased from 1.9% (SG-0.05) to 12.2% (SG-0.5) (see Fig. S1[†]). Also, the peaks at 167.5 eV (S-N-C) and 168.8 eV (C-S=O) were observed on the SG-0.3 layer (Fig. 3h).⁵¹ These data confirmed that the SG monomer has been successfully introduced onto PSf supports.

3.2 Membrane surface morphology and microporous structure

Besides, the microscopy images highlight the advantage of CASIP tactic in creating more uniform and fairly dense skin layer with a relatively smooth surface. As Fig. 4a-f images illustrate, the nascent PA layer displays a nodular morphology that is typical of interfacially polymerized, semi-aromatic PA using TMC and PIP,⁵⁰ whereas that of the CASIP SG-modified membranes has much more obvious grainy structure throughout the surfaces. Notably, the better-dispersed and most uniform granules covers the SG-0.3 surface (Fig. 4d). To further confirm the changes in morphology, AFM was employed to analyze the roughness of the surface. The AFM height and topological images of SG-Xs are depicted in Fig. 4g-l and S3,[†] respectively. It should be noted that the RMS values become gradually smaller, then increased after modification, and the

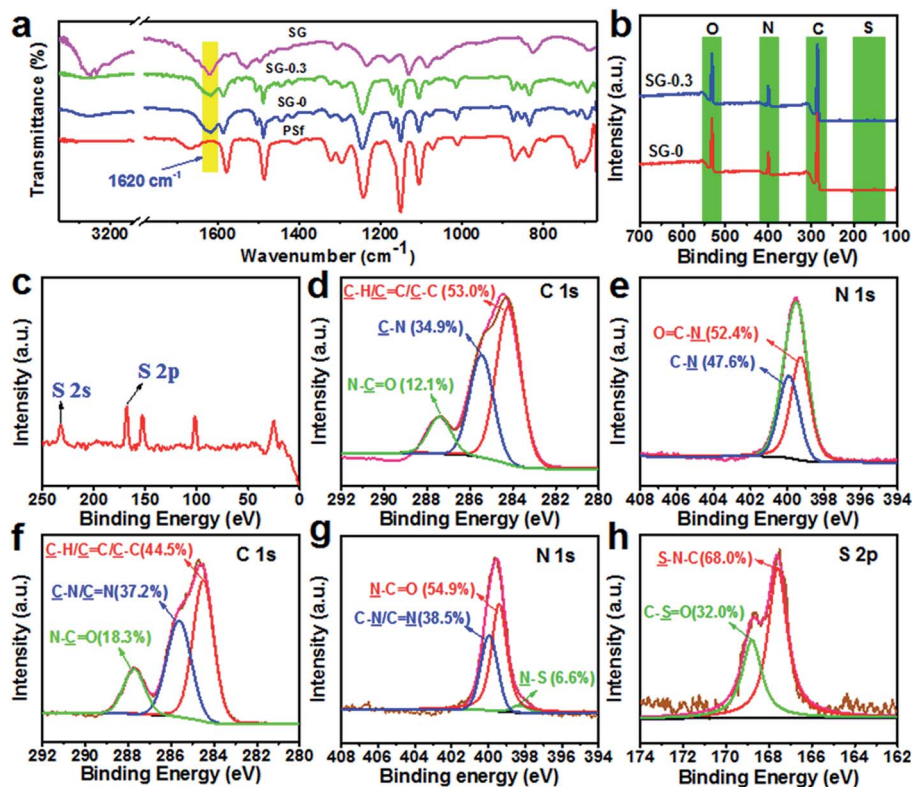


Fig. 3 (a) Comparison of ATR-FTIR spectra between PSf, SG, SG-0 and SG-0.3 membranes; (b) XPS survey spectra wide-scan for the SG-0 and SG-0.3 membranes and a larger version for SG-0.3 (c); C 1s (d) and N 1s (e) core-level spectra for SG-0 layer; C 1s (f), N 1s (g) and S 2p (h) core-level spectra for SG-0.3 layer.



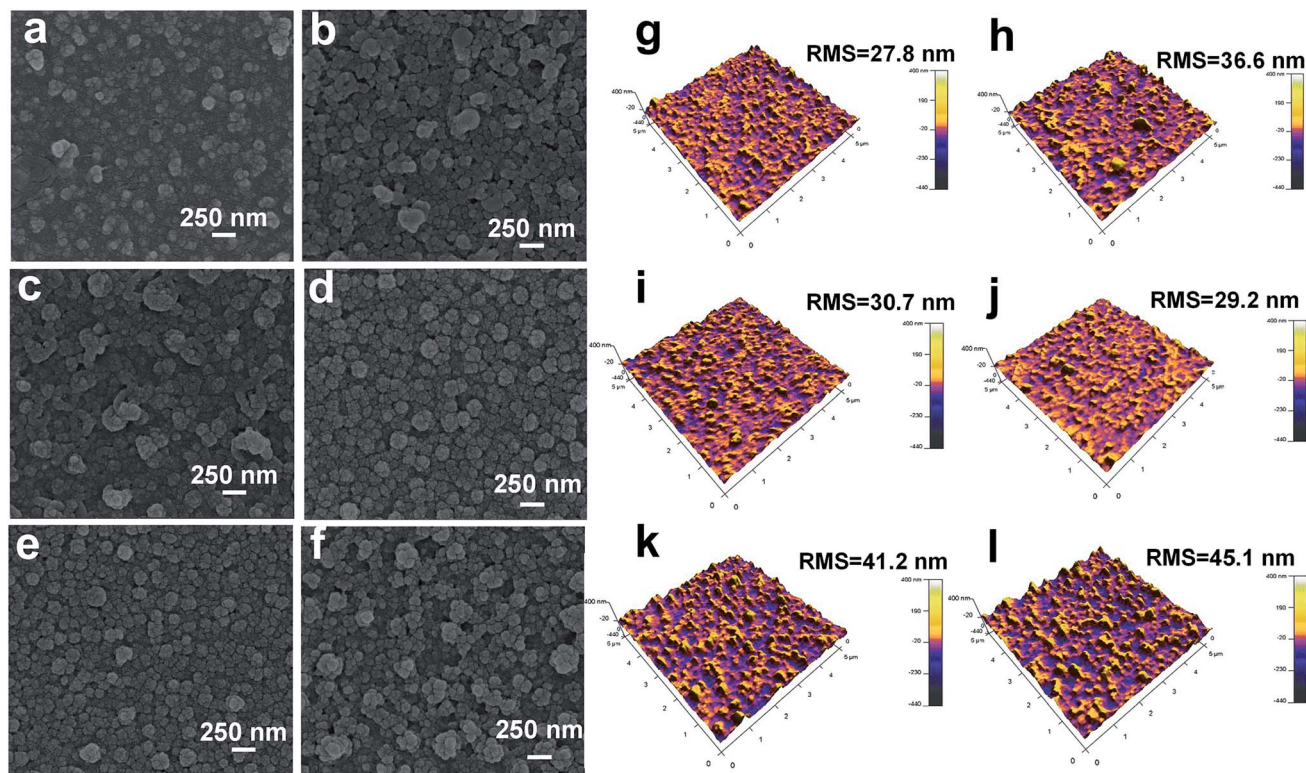


Fig. 4 The SEM surface (left) and AFM height (right) images of SG-0 (a/g), SG-0.05 (b/h), SG-0.1 (c/i), SG-0.3 (d/j), SG-0.4 (e/k) and SG-0.5 (f/l) membranes.

SG-0.3 skin layer has the minimum roughness value, in accordance with the SEM images. The improved smoothness is probably due to the covalently tethering of polymer chains of PIP-TMC with the SG layer to fill the valley structures on the pristine membrane surface.⁵² Moreover, the attachment of SG onto the nascent PA layer would not affect the depositions of foulants on membrane surface caused by surface roughness,⁵³ which plays a positive role for the membrane antifouling performance. To gain insight into the active layer morphology, the cross-sectional SEM and TEM images were obtained. As Fig. 5a, b, S4a and b† show, the raw PA layer has the thickness of around 227 nm, while the thicknesses of the SG-modified layers are 137–221 nm. The slight decrease in thickness is due to the more compact and tightened polymer chains derived from the inherent structure of SG, as evidenced by the corresponding TEM images (Fig. 5c, d, S4c and d†).⁵⁴ Besides, the thinner dense layer structure might be caused by a narrow miscibility zone formed in the CASIP system, where the interfacial tension and solubility differences are greatly decreased, rendering the formation of a loose and thin polymer layer.

The gas sorption experiment has often been applied to analyze the porous properties of nanoscale organic polymer networks; therefore we conjectured that it should be a suitable method for the porosity analysis of the active layer of PA membranes containing nanometer-size pores.^{55,56} The microporous property of SG-0 and SG-0.3 membranes was probed by N₂ adsorption/desorption experiment. The samples for the N₂ sorption analysis were synthesized in a beaker according to the

same IP recipe and procedure conditions for the formation of thin films of PA membranes at the solution interface, and thus could be considered structurally similar to the polymer networks structure composing the active layer of the respective NF membrane.⁵⁷ As evident by Fig. 5e, the N₂ adsorption/desorption isotherm of the SG-0.3 PA at low relative pressures ($P/P_0 < 0.01$) exhibits steep nitrogen uptakes, indicating its microporous feature.⁵⁵ However, a type H3 hysteresis loop in the sorption curve suggests the presence of some mesopores in the SG-0.3 polymeric network.⁵⁸ The mesoporous structure probably exists in the outer loose PA network structure formed later as the PIP monomer diffuses through the dense core layer during the IP process.⁵⁷ As Fig. 5f illustrate, the pore size distribution (PSD) curves derived from the N₂ adsorption isotherm using Saito–Foley (SF) method show the pore radius of SG-0 PA centering around 1.07 nm, while larger pores with a primary radius of 1.18 nm are revealed from the PSD curve of SG-0.3 PA. According to the literatures already reported, the network pores or aggregate pores in NF membrane are in fact free volumes of polyamide matrix. Since the larger free volumes of PA matrix in the SG-0.3 network has been mainly ascribed to the wider miscibility zone, which leads to the formation of the much loose polymeric layer. Besides, the large molecular size and stiffening ring structure of SG possibly account for the increase of free volumes of polymeric networks. Such the microstructure features would greatly influence the subsequent separation performance for salt rejection and dye removal.



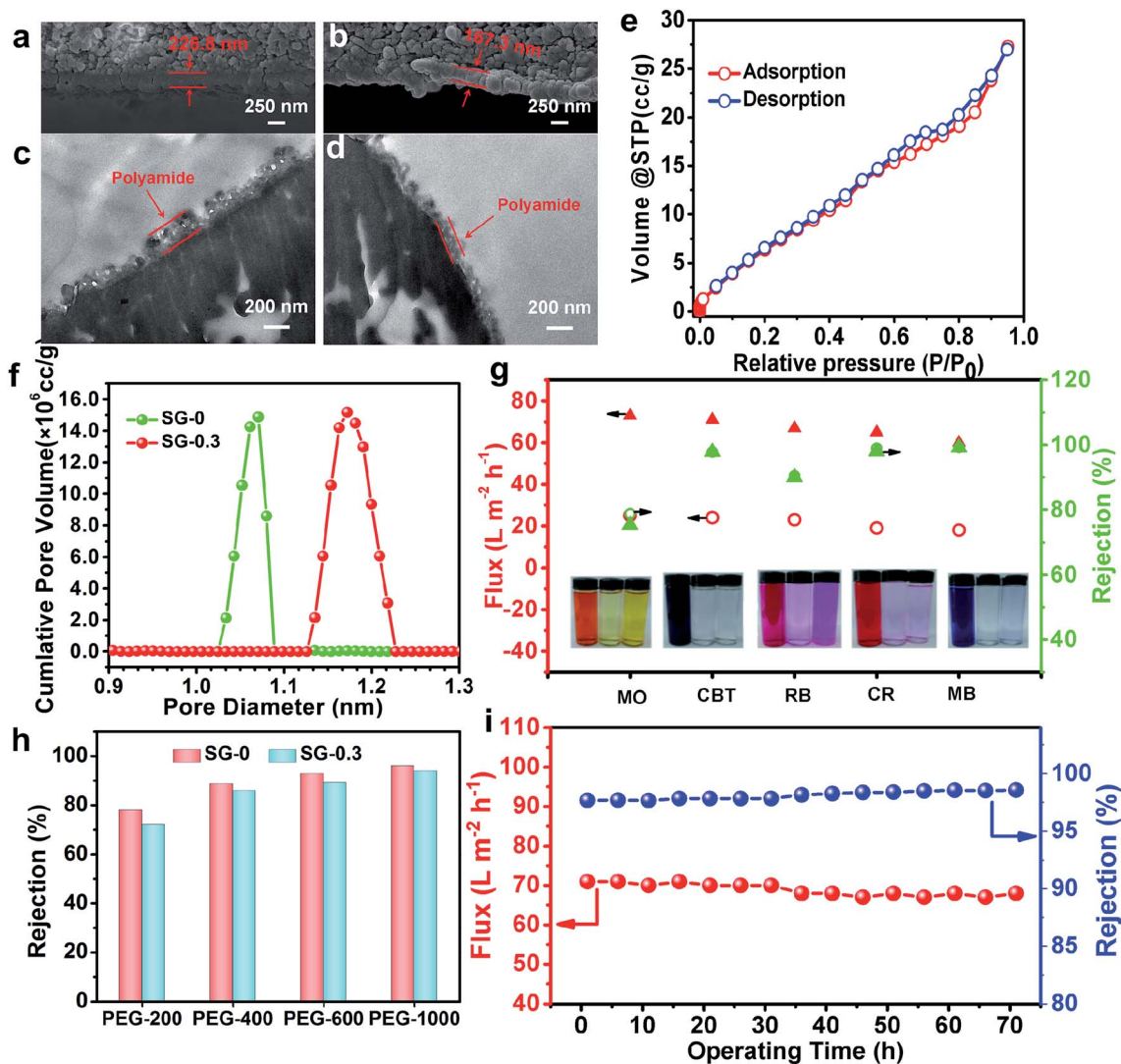


Fig. 5 The cross-sectional SEM images of SG-0 (a) and SG-0.3 (b) membranes, and the cross-sectional TEM images of SG-0 (c) and SG-0.3 (d) membranes; (e) nitrogen adsorption–desorption isotherm of the SG-0.3 membrane; (f) the micropore size distribution curves of the SG-0 and SG-0.3 membranes; (g) NF performances of the SG-0 and SG-0.3 membranes for 100 mg L⁻¹ dyes; (h) the rejections of the SG-0 and SG-0.3 membranes for 200 mg L⁻¹ PEGs; (i) the stability test of the SG-0.3 membrane in a long-time NF for CBT.

3.3 Membrane permselectivity properties for PEGs, inorganic salts and dyes

Theoretically, the Stokes radius (r_s , nm) and diameters (d_s) for PEG molecules at a given M_w (g mol⁻¹) (Table S2†) can be calculated with eqn (4):⁵⁹

$$r_s = 1.673 \times 10^{-2} M_w^{0.557} \quad (4)$$

Considering the steric and hydrodynamic hindrance effects of the pore on solute molecules, the relationship between the solute rejection (R_{theory}) and η ($\eta = d_s/d_p$, the ratio of solute diameter to pore diameter) can be fitted by the following expression:⁶⁰

$$R_{\text{theory}} = 1 - \{1 - [\eta(\eta - 2)]^2\} \exp(-0.714\eta^2) \quad (5)$$

The practical rejection of SG-0 and SG-0.3 active layers for PEG400 is about 88.64% and 85.89%, respectively (Fig. 5h).

According to eqn (5), the pore diameters of the SG-0 and SG-0.3 layers were respectively found to be 1.329 and 1.389 nm, which agree well with the values from SF model (Fig. 5f), suggesting the theoretical model can be adequately used for estimating the real diameter of “pore” in NF membrane. The MWCO of SG-0 and SG-0.3 membranes calculated from eqn (4) and (5) under the rejection of 90% is about 417 and 451 Da, respectively, demonstrating nanofiltration characteristics. Accordingly, the model of physical sieving by nanoporous polymer network which is controlled by pore sizes dominates in the retention mechanism.

Water flux and salt rejection of the SG-Xs membranes were tested. For all SG-modified membranes, the permeating fluxes increase drastically, but level off at higher SG amount owing to the exhausting of acyl chloride groups and the blocked nanometer-size pores (Fig. 6a).³⁶ To be specific, the flux of SG-0.3 membrane for Na₂SO₄, MgSO₄, NaCl and CaCl₂ reached to 79, 72, 90, 83 L m⁻² h⁻¹, respectively, which are about 3.2-fold



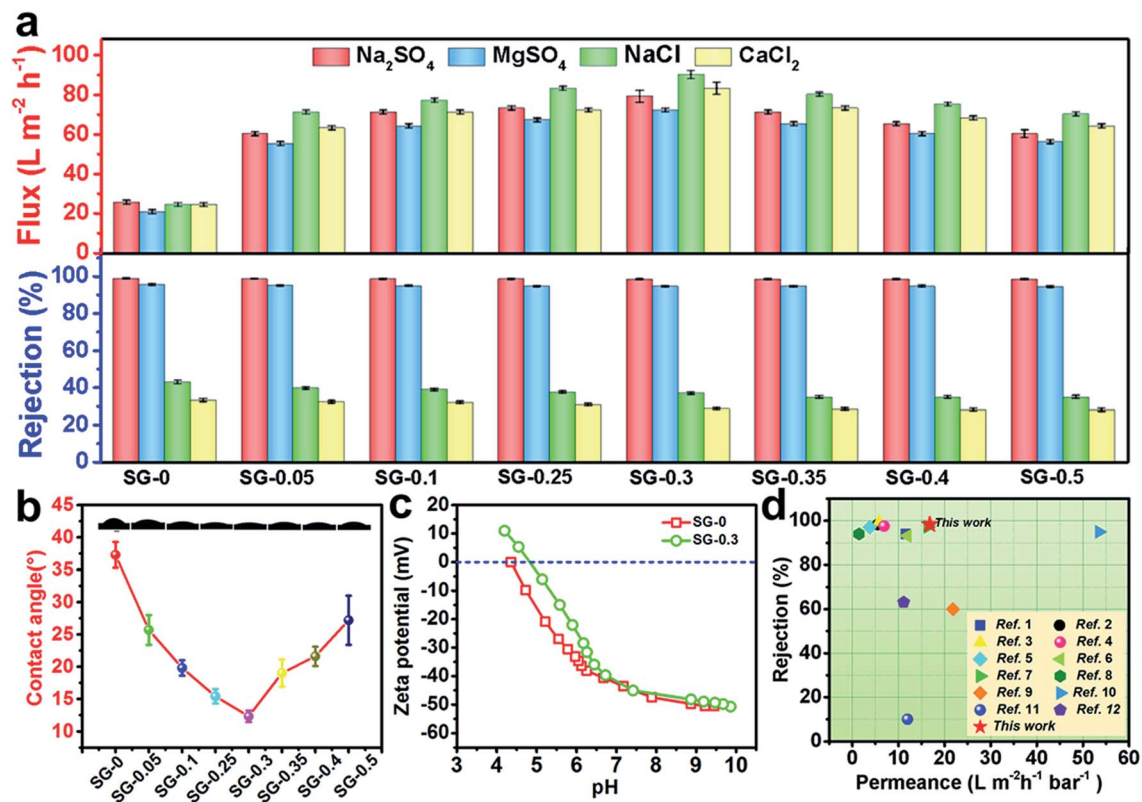


Fig. 6 (a) NF performances of SG-Xs for salts aqueous solution ($2 g L^{-1} Na_2SO_4$, $MgSO_4$, $CaCl_2$, $NaCl$) at $25^\circ C$ and 6 bar; (b) water CAs of SG-Xs; (c) zeta potentials of the SG-0 and SG-0.3 surface at various pH values; (d) summary of the separation performance of the state-of-the-art NF membranes reported recently in literature in consideration of permeance and rejection for Na_2SO_4 (for details see Table S3†).

comparable to that of the traditional interfacially polymerized membrane (SG-0, 25, 20, 24, $24 L m^{-2} h^{-1}$), while remaining a reasonably high salt rejection simultaneously (Fig. 6a). The remarkable enhancement in permeance benefits from guanidino units with the unique water activating propensity and the “structure breaking” effect. The strong basicity of SG molecules in aqueous solution is fully ionized and consequently induces polarization to form a hydrated layer with strong water-binding ability,^{61,62} hence the hydrophilicity is enhanced and the water molecules penetrate through the SG-grafted active layer more readily. On the other hand, due to the unique “structure breaking” effect, large clusters of water molecules around the guanidino units could be changed into small clusters, which are highly helpful to enhance water permeability.⁶³ Indeed, the remarkably improved hydrophilicity was confirmed by comparing the water contact angles (CAs) of different surfaces before and after modifications. The CAs of SG-0 and SG-0.3 membranes were 37.3° and 12.3° , respectively (Fig. 6b). Importantly, the super-hydrophilic surface is beneficial for the reduction of membrane fouling caused by hydrophobic foulants.⁶⁴ Furthermore, comparative to the interfacially polymerized analog, the SG-0.3 demonstrates slightly lower salt rejections (98.6% vs. 98.3% to Na_2SO_4 , 95.3% vs. 94.4% to $MgSO_4$, 42.7% vs. 36.7% to $NaCl$, 32.9% vs. 28.4% to $CaCl_2$, respectively), which is mainly attributed to the lessened electrostatic repulsive effect between the multivalent anions (SO_4^{2-}) and membrane surface (Fig. 6a).⁶⁵ The zeta potential of PA layer

decisively influences the solute rejection, hence we measured the zeta potential data over the pH range of 3.0–10.0. The surface of SG-0.3 features less negatively charged than the SG-0, which is consistent with the above mentioned conjecture regarding to the changes of salt rejection (Fig. 6c). These results signify that an NF membrane with unprecedentedly high water permeance and a satisfactorily high rejection salt rejection was achieved *via* the CASIP procedure. The filtration performance regarding permeance and salt rejection of SG-0.3 membrane is also compared with those of several commercial and other state-of-the-art NF membranes reported recently in literatures,^{7,16,47,48} (ESI ref. 1–8†) which are summarized in Fig. 6d. The comparison suggests that the NF performance of CASIP SG-modified membrane is, to a large extent, superior to all other membranes recently developed, including 2D nanomaterials membranes.^{7,16} Moreover, the CASIP procedure introduced in this work is straightforward with no post treatments in contrast to that of other relevant PA membranes like the time-consuming zwitterionic membrane. The high-performance SG-modified membrane fabricated by the CAIP method also shows good reproducibility. The co-solvent mediated IP technique renders the creation of a defect-free, highly-permeability layer on porous supports in a controlled manner, and would potentially offer not only possibility but also new degrees of freedom in designing either NF or reverse osmosis membranes with excellent properties employing the poorly water-soluble amine monomers.



Dyes are very common in our daily life, and a mass of dye wastewater are produced in many fields, such as textiles, packaging, pharmaceuticals, and cosmetics. These dyes aqueous waste can cause considerable environmental pollution and serious health hazards.⁶⁶ To explore the application of the newly developed SG-modified membrane for dye wastewater treatment, retention measurements with solutions of MO, CBT, RB, CR and MB were conducted. As Fig. 5g verifies, in every case, colorless filtrate was obtained with a highly promising rejection rate for the both SG-0 and SG-0.3 membranes. For instance, the SG-0.3 membrane can reject CR ($M_w = 696.66$ Da) and MB ($M_w = 799.80$ Da) with rejection rates of 98.01% and 99.2%, respectively. Strikingly, the permeation fluxes after modification are nearly 2-fold higher than that of the conventional NF membrane, meanwhile maintaining similar high rejection. It should be noted that the rejection rates of SG-0 and SG-0.3 active layers for RB ($M_w = 479.02$ Da, *ca.* 1.20 nm \times 1.13 nm) are markedly lower than that of CBT ($M_w = 461.38$, *ca.* 1.55 nm \times 0.88 nm) with the similar molecule size. This is probably due to the difference of charge characteristic of dye solutions. Typically, the charge character of the active layer is a critical factor governing the solute transport through the charged PA membrane. Based on the Donnan exclusion theory,⁶⁵ for the negatively charged SG-0 and SG-0.3 membrane, the negatively charged dye solutes should be better retained. Consequently, the rejection for dyes was contributed by synergistic physical sieving from nanometer-size pores and the electrostatic interaction between charged dyes and membrane surface. Additionally, our membrane shows the outstanding stability concerning water permeance and dye rejection (Fig. 5i) as its benefits from the merit of covalent grafting modification and its super-hydrophilicity. No appreciable decrease of permeating flux was observed over 71 h in continuous filtration, and the rejection rate for CBT remained constant (98.4%). Overall, the CASIP SG-modified membrane shows extremely high permeability and reasonably high retention for salts and organic dyes, together with the outstanding stability, indicating its potential towards the efficient desalination and dye wastewater treatment.

3.4 Membrane antifouling property

To evaluate the antifouling performance, the relative water fluxes of the all fabricated membranes were monitored as a function of time during the filtration with the feed solution including BSA as a model foulant. Notably, the SG-0.3 membrane showed a lower ultimate flux decline ($\approx 13\%$) than the SG-0 membrane ($\approx 28\%$); after the washing process, the flux of SG-0 membrane recovered to 83.0% whereas that of SG-0.3 reached up to 98.9%, demonstrating its superior antifouling ability (Fig. 7a). The good antifouling performance was confirmed by morphological results under SEM, shown in Fig. 7b–g. Unlike the SG-0 membrane, whose surface was significantly covered by BSA which cannot be removed by physical washing, there is less BSA adsorbed on the SG-0.3 surface and it was removed almost entirely from the membrane. This further reveals its better fouling resistance to BSA. The time-dependent relative water flux results of other prepared membranes were shown in Fig. S7.† With the increase of SG dissolved in aqueous phase, lower ultimate flux decline rates and higher flux recovery rates were observed, revealing the better antifouling. Membrane fouling depends closely upon the surface physicochemical properties including charge, hydrophilicity and roughness.⁶⁷ There were both no discernible difference in RMS surface roughness (Fig. 4g–i) and zeta potential values (Fig. 6c) for the feed solution pH ≈ 7 between SG-0.3 and SG-0 surfaces. Therefore, the lower fouling propensity of the SG-0.3 membrane is ascribed to the significant enhancement in hydrophilicity, which could drastically weaken the hydrophobic interaction between hydrophobic BSA molecule and membrane surface.^{29,67} Specifically, the newly formed hydration boundary layer with coordinated water molecules on the SG-0.3 membrane could render surface resistance to foulant adsorption.⁶² In summary, the attachment of SG monomer endows the membrane with low-fouling and easy-cleaning surface that tends to resist initial macromolecular adsorption and accumulation on membrane surface such as proteins and polysaccharides providing the nutrient sources for subsequent biofilm-formation microbes.

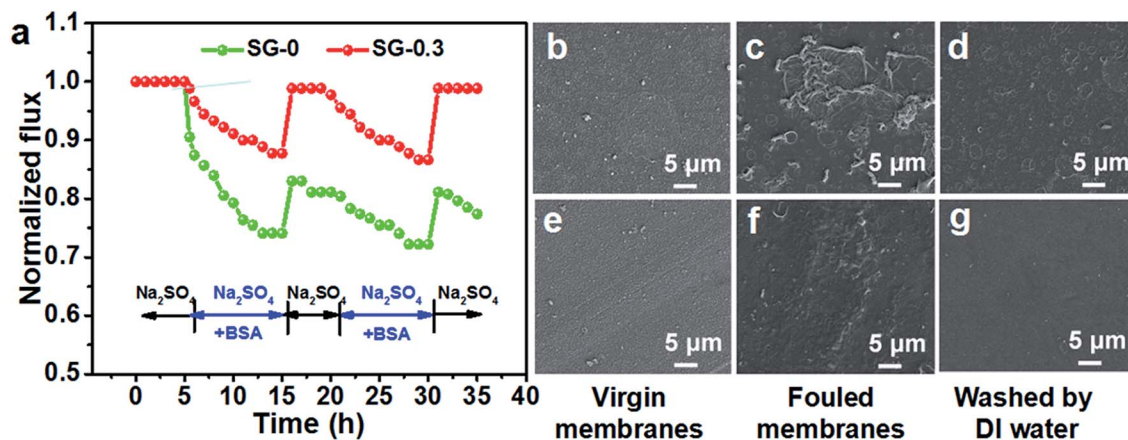


Fig. 7 (a) Time-dependent relative water flux of SG-0 and SG-0.3 membrane tested with $2 \text{ g L}^{-1} \text{ Na}_2\text{SO}_4$ and $2 \text{ g L}^{-1} \text{ Na}_2\text{SO}_4 + 1 \text{ g L}^{-1} \text{ BSA}$ aqueous solution at 25°C and 6 bar; SEM images of SG-0 (b–d) and SG-0.3 (e–g) surface after antifouling experiment.



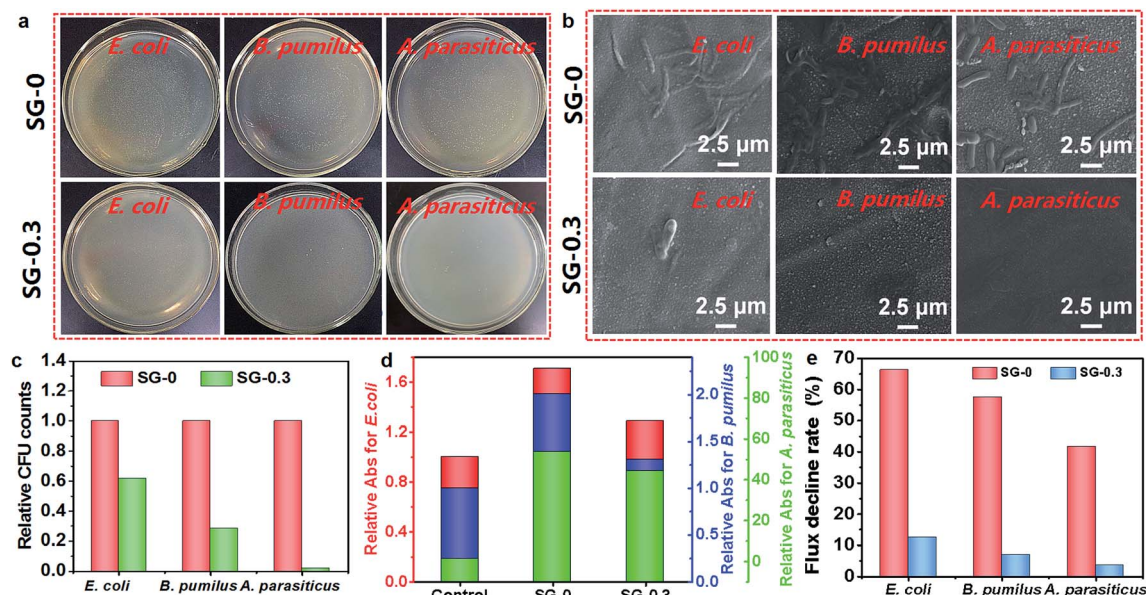


Fig. 8 (a) Photographs of three model microbes after contacting with SG-0 and SG-0.3 membranes, the *E. coli* and *B. pumilus* strains were incubated for 9 h at 37 °C, and the *A. parasiticus* strain was incubated for 24 h at 30 °C; (b) SEM surface images of SG-0 and SG-0.3 PAs after 48 h exposure to *E. coli*, *B. pumilus* and *A. parasiticus* suspensions, respectively; (c) relative CFU counts of *E. coli*, *B. pumilus* and *A. parasiticus* adhering onto the SG-0 and SG-0.3 surfaces; (d) relative Abs results of *E. coli*, *B. pumilus* and *A. parasiticus* on the SG-0 and SG-0.3 surfaces; (e) water flux decline rates of SG-0 and SG-0.3 active layers after immersing into bacterial suspension.

3.5 Membrane anti-adhesion and antimicrobial property

For microbiological fouling studies, Gram-negative *E. coli*, Gram-positive *B. pumilus* LDS.33 and *A. parasiticus* JFS were chosen as the model microbes. We first evaluated the membrane anti-adhesion property of the SG-0.3 and compared that results to the SG-0. A considerable amount of accumulation of cells with full-scale adsorption were apparently observed on the SG-0 membrane, whereas the surface of SG-0.3 remained clean and only a few microbial colonies survived, as evident in photograph imaging (Fig. 8a). The result was further justified by the relative CFU value study. The lower CFU value indicates stronger microbial effects or microbial repellence (anti-adhesion). The CFU of SG-0.3 membrane was dramatically reduced for all three microbes, indicating its superior resistance to microbial adhesion (Fig. 8c). Next, the antimicrobial activity of the SG-0 and SG-0.3 membranes were evaluated by growth of the microbes on it; in contrast, we took the PSf support as a control. The absorbance (Abs) of the microbial cell suspensions were detected, and the Abs value represents the number of living microbial cells after being fully contacted with membranes for a particular time. The suspension solutions without nutrients will inhibit cells multiplication and the natural death of cells is inevitable. Comparatively, the Abs value of SG-0.3 membrane was markedly lower for all three microbes, revealing the faster and more massive death of microbial cells on the SG-functionalized membrane (Fig. 8d). In addition, the NF performance of SG-0 and SG-0.3 active layers after severe biofouling was tested. The hydraulics resistance stemming from the microbes and bio-products thickly adhering onto membrane surface tend to cause flux decline,³⁵ so the permeating fluxes of SG-0 and the SG-0.3 membrane after immersing

into three microbial suspensions for 48 h were checked. As is shown in Fig. 8e, the flux decline rate of the SG-0 membrane for *E. coli*, *B. pumilus*, *A. parasiticus* dropped by approximately 66.3%, 57.5%, 41.7% after biofouling, while for the SG-functionalized PA layer (SG-0.3), it only decreased by 12.5%, 6.9%, 3.5%, respectively, demonstrating its unprecedented anti-biofouling property. The low membrane biofouling propensity of SG-0.3 was further verified by the cleaner and less damaged surface under SEM after biofouling (Fig. 8b). The results reveal that the SG-functionalized membrane holds overwhelming advantage in resisting to the microbial deposition and perturbing the growth and metabolism of microbial cells. Hence, it could be concluded that the cationic guanidinium units of the SG-functionalized membrane is responsible for the high anti-microbial activity. The positively charged SG-modified surface could strongly interact with bacterial cells containing the negatively charged phospholipid bilayers through bidentate hydrogen bonding interactions.^{68,69} Besides, hydrogen bonding interactions between the keto groups of amide bonds from PA network and phospholipids might have contributed to the antimicrobial mechanism as well.⁷⁰ The excellent anti-adhesion and antimicrobial properties strongly encourage us to use CASIP SG-Xs as a next-generation antifouling/antimicrobial membrane for practical water treatment with biofoulant species such as proteins, bacteria and cells.

4. Conclusions

In this work, the co-solvent assisted second interfacial polymerization (CASIP) is introduced to fabricate a high-performance SG-modified PA NF membrane with controllable thin-film active layer and microstructures. It includes the



addition of a synergistic acetone solvent into the water phase. As the results of FE-SEM, AFM, TEM images and gas adsorption experiments indicate, the current developed strategy could finely tune the morphology of polymeric network. The ideal size of “nanopores”, and the ability to form a defect-free, thin dense selective layer led to unprecedentedly high water permeance and satisfactorily high salt rejection properties (98.3%) for Na₂SO₄. According to the permeability tests, the flux of the CASIP SG-modified membrane enhanced remarkably (3–4 times) with no considerable salt rejection loss compared to the common PIP-TMC membrane. Besides, a series of neutral organic solution and charged dye molecule tests revealed that the membrane obtained demonstrate excellent performance in the removal of small molecules from wastewater while the long-time NF tests of CBT highlighted the superior performance stability. Finally, the resulting SG-modified PA membrane, which simultaneously possessed fouling resistance and bactericidal attributes, endowed the membrane with anti-adhesion and antimicrobial performances of high efficiency and effectiveness. Our work provides an avenue to fabricate advanced PA membranes with outstanding performance by employing the poorly water-soluble amine monomers. In consideration of the convenient and time-efficient synthetic process, it could be easily scaled-up. This attractive and promising strategy is also expected to be used in other polymeric membranes production.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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