

Cite this: *RSC Adv.*, 2019, 9, 15488

Effect of reduction temperature on the structure and hydrodesulfurization performance of Na doped Ni₂P/MCM-41 catalysts

Nan Jiang,^a Fuyong Zhang^{ab} and Hua Song^{id}*^a

The removal of sulfur compounds from petroleum is increasingly important because of the environmental pollution caused by sulfur compounds. In this work, Na doped Ni₂P/MCM-41 catalysts were successfully prepared, and their hydrodesulfurization (HDS) performances were assessed using dibenzothiophene (DBT) as a model molecule. Moreover, the effects of reduction temperature (450–600 °C) on the structure and HDS performance of the Ni₂P/Na-MCM-41 catalysts were studied. Results showed that: (a) the reduction temperature of the catalyst could be as low as 450 °C due to Na doping, which is about 200 °C lower than that of the conventional temperature-programmed reduction method (650–1000 °C); (b) increasing the reduction temperature lead to an increase in the diameter of Ni₂P particles, which was demonstrated by size distribution analysis; (c) the HDS performance of the Ni₂P/Na-M41-*T* catalysts increases with reduction temperature and 99.2% DBT conversion was observed for Ni₂P/Na-M41-600, whereas the hydrogenation route of the catalysts decreased with increasing the reduction temperature, which indicates the lower reduction temperature favored the direct desulfurization pathway (DDS).

Received 2nd March 2019

Accepted 9th May 2019

DOI: 10.1039/c9ra01582e

rsc.li/rsc-advances

1. Introduction

The removal of sulfur from gasoline and diesel fuels has been the subject of intensive investigations in recent years. Sulfur-containing aromatic compounds such as thiophenes, benzothiophenes, dibenzothiophenes (DBT) and their alkylated derivatives from petroleum fractions in most cases were removed through the hydrodesulfurization (HDS) process.¹ Among them, DBT and its alkylated derivatives are the most difficult sulfur-containing molecules to hydrodesulfurize.² Supported transition metal phosphides have recently received extensive attention as a new family of non-sulfided HDS catalysts due to their high activity and stability for the HDS of petroleum feedstocks.^{3,4} Among these HDS catalysts, supported Ni₂P has shown better HDS performance and thus are good candidates for deep HDS,^{5–7} and it was found that the HDS activity of Ni₂P catalysts was remarkably enhanced when it was supported on MCM-41. In conventional TPR method, the oxidic precursors were obtained mainly by the impregnation of (NH₄)₂HPO₄ (or NH₄H₂PO₄) and Ni(NO₃)₂ solutions, then dried,

calcined. Then the Ni₂P phase was obtained by reducing the oxidic precursors in flow of H₂,^{8,9} however, the reduction temperature is higher (≥650 °C) owing to the strong P–O–P bond. This means a strong investment for energy consumption during the preparation process, which limits the practical application of this Ni₂P/MCM-41 catalyst. Therefore, the development of a simple method for preparing Ni₂P/MCM-41 catalysts under mild conditions is an interesting direction and received a great deal of research. Generally, for the synthesis of Ni₂P/MCM-41 catalyst under mild conditions, the methods of ‘Changing phosphide precursors’ that using different phosphide precursors such as NH₄H₂PO₂ and NiCl₂·6H₂O to reduce the reduction temperature have been frequently used, because the reduction temperature could be effectively decreased by using low-state phosphide instead of high-state phosphide. It is well known that the reduction of nickel phosphide precursors and their dispersion on the support can be modified by the addition of some additives to the support.¹⁰ Among many different materials, Na-containing supports have attracted special attention in the field of hydrodesulfurization catalysis. Rodrigo¹¹ *et al.* found that the addition of Na content has a strong influence on the HDS performance of Ni–Mo catalysts supported on TiO₂ nanotubes and their reduction nature. Similar results were obtained by Sawada,¹² in which the reduction temperatures of Rh₂P supported on Al₂O₃ and SiO₂ catalysts could be reduced by addition of Na to the corresponding catalyst. One of their explanations is that the alkali metal cation may act as a trap for dissociated hydrogen species significantly reducing hydrogen spillover and hydrogen mobility on the

^aProvincial Key Laboratory of Oil & Gas Chemical Technology, College of Chemistry & Chemical Engineering, Northeast Petroleum University, Daqing 163318, Heilongjiang, P. R. China. E-mail: jiangnandq@163.com; songhua2004@sina.com; Tel: +86-6503167

^bState Key Laboratory of Physical Chemistry of Solid Surfaces, Collaborative Innovation Center of Chemistry for Energy Materials, National Engineering Laboratory for Green Chemical Productions of Alcohols, Ethers and Esters, College of Chemistry and Chemical Engineering, Xiamen University, Xiamen 361005, P. R. China. E-mail: 867881282@qq.com



catalyst surface.¹³ However, to the best of our knowledge, the effect of reduction temperature on the performance of Na doped support was not discussed and role of Na is still not fully recognized. Therefore, further investigations are still needed.

In this paper, the Ni₂P catalyst supported on the Na doped MCM-41 supports (Na-MCM-41) were successfully prepared. The aims of this research are to study the effect of reduction temperature on the structure and HDS performance of the Ni₂P/Na-MCM-41 catalyst and propose a promising low energy consumption (a low reduction temperature) and high HDS activity preparation method of supported Ni₂P catalysts.

2. Experimental

2.1. Preparation of support and catalysts

Siliceous MCM-41 was synthesized using tetraethyl orthosilicate (TEOS) as the silica source and cetyltrimethylammonium bromide (CTAB) as the template, following the procedure as described in the literature.¹⁴ The Na-MCM-41 was prepared following the method reported by our previous study.¹⁵ The supports obtained were named 'M41' for MCM-41 and 'Na-M41' for Na-MCM-41, respectively, where the mass fraction of Na is 0.7 wt%. The supported Ni₂P catalysts were prepared by TPR method. In a typical synthesis technique, 2.66 g (NH₄)₂HPO₄ and 2.95 g Ni(NO₃)₂·6H₂O were dissolved in 20 mL of deionized water at room temperature to form a uniform solution. A quantity of 4.8 g Na-M41 was wet impregnated with the above solution for 12 h. After the water was evaporated, the resulting solid was dried at 120 °C for 12 h and calcined at 500 °C for 3 h to obtain the final oxidic precursor. It was then ground with a mortar and pestle, pelletized using a press, crushed, and then sieved to achieve a particle diameter of 16/20 mesh, finally the samples were transferred to a crucible and placed in the center of the tube furnace, and then reduced by heating from room temperature room temperature to 450 °C, 500 °C, 550 °C and 600 °C at a rate of 2.0 °C min⁻¹ in a flow of H₂ (200 mL min⁻¹), and held for 2 h at each temperature.¹⁶ The obtained catalysts were allowed to cool naturally to room temperature in a continuous H₂ flow and then passivated in an O₂/N₂ mixture (0.5 vol% O₂) with a flow rate of 20 mL min⁻¹ for 2 h. The obtained catalysts with the Ni loading of 9.73 wt%, an initial Ni/P molar ratios of 1/2 are denoted as Ni₂P/Na-M41-*T*, where *T* is the reduction temperature of Ni₂P/Na-M41 catalyst precursors.

2.2. Catalysts characterization

The reducibility of precursors was characterized by the H₂ temperature programmed reduction (H₂-TPR) using PC-1200 gas adsorption analyser. For the other characterizations, the reduced and passivated catalysts were immediately sealed and were characterized as soon as possible. The X-ray diffraction (XRD) patterns were obtained with a D/max-2200PC-X-ray diffractometer using Cu K α radiation under the setting conditions of 40 kV, 30 mA, scan range from 10 to 80° at a rate of 10° min⁻¹. N₂ adsorption-desorption was carried out on a NOVA2000e instrument at 77 K. The CO uptake measurements were used to titrate the surface nickel atoms and to

provide an estimation of the active sites on the catalysts. The CO uptakes were obtained by pulsing calibrated volumes of CO into a He carrier. Usually, 0.2 g of sample was loaded into a quartz reactor and pretreated in H₂ at 400 °C for 3 h. After cooling in He, pulses of CO in a He carrier at 40 cm³ (NTP) min⁻¹ were injected at RT through a sampling valve. CO uptake was calculated by measuring the decrease in the peak areas caused by adsorption in comparison with the area of a calibrated volume.

The analysis of the TEM images of the Ni₂P particles can be done with the open source program ImageJ, with which the particles can be measured. The scale must be transferred and then the primary particles can be measured. The X-ray photoelectron spectroscopy (XPS) spectra were acquired using ESCA-LAB MKII spectrometer.

2.3. Catalytic activity tests

The HDS of DBT over prepared catalysts was performed in a flowing high-pressure fixed-bed reactor using a feed consisting of a decalin solution of DBT (1 wt%), WHSV = 2.5 h⁻¹, and hydrogen/oil ratio of 550 (v/v). Prior to reaction, 0.8 g of the catalysts were pretreated *in situ* with flowing H₂ (30 mL min⁻¹) at test temperature for 2 h. Sampling of liquid products was started 2 h after the steady reaction conditions had been achieved. The feed and reaction product was analyzed by FID gas chromatography with a GC-14C-60 column. Turnover frequency (TOF) values of the samples containing nickel phosphide were calculated using eqn (1):¹⁷

$$\text{TOF} = (F \times X)/(W \times M) \quad (1)$$

where *F* is the molar rate of DBT fed into the reactor (mol s⁻¹), *W* is the weight of catalyst (g), *X* is the conversion of DBT (%), and *M* is the mole of sites loaded which is decided by the CO uptake.

3. Results and discussion

3.1. H₂ temperature programmed reduction

The H₂ temperature programmed reduction (H₂-TPR) profile of the Ni₂P/Na-M41 catalyst precursor is shown in Fig. 1. It can be observed from Fig. 1 that the reduction of Ni₂P/M41 precursors started at 700 °C and the hydrogen consumption peak was centered around 755 °C, which can be attributed to the reduction

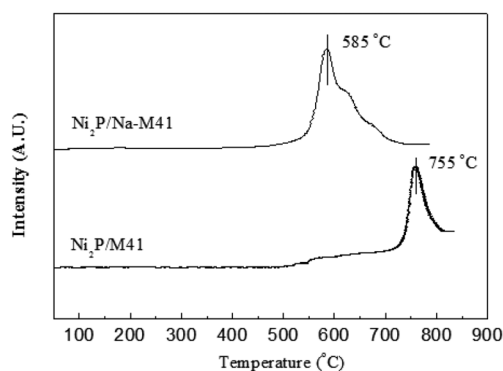


Fig. 1 H₂-TPR profiles of the Ni₂P/Na-M41 catalyst precursors.



of highly stable P–O–P bond and the co-reductions of the nickel species in phosphate.¹⁶ whereas the reduction of Ni₂P/Na-M41 precursors started at 500 °C and the hydrogen consumption peak was centered around 585 °C. This result indicates the reduction temperature of Ni₂P/Na-M41 decreased at least 170 °C as compared to that of Ni₂P/M41 consumption peak was centered around 585 °C. This result indicates the reduction temperature of Ni₂P/Na-M41 decreased at least 170 °C as compared to that of Ni₂P/M41. This reveals that the Ni₂P phase obtained could be obtained under lower temperature by doping Na. One explanation¹² was that (NH₄)₂HPO₄ could be transformed to polyphosphate during the calcination process. Generally, a certain number of the oxygen atoms are shared between PO₄ groups in polyphosphates, and the reduction of polyphosphates were realized by breaking of P–O–P linkages, which is more difficult as compared with the P–O–H linkages in phosphate. Van Wazer and co-workers¹⁷ studied the effect of Na cation on the distribution of phosphate structural units on the basis of statistics. They found that Na cation acts as a polymerization inhibitor, which decrease the length of chain phosphates. It was also reported¹⁸ that the metal Na is partially covalently bonded in the complexes or at least are held at specific sites, which further demonstrated that the formation of polyphosphate with highly stable P–O–P bond could be prevented by the addition of Na. Recently, Sawada *et al.*¹² found that the precursor of phosphide catalyst required reduction temperature can be decreased by Na addition. As our results showed similar results to the reported literatures, we can also attributed the decreased temperature of hydrogen consumption peak to polymerization inhibitor Na, which makes the phosphide catalyst be easily formed at a lower reduction temperature.

3.2. The X-ray diffraction (XRD) patterns analysis

The X-ray diffraction (XRD) patterns of Ni₂P/Na-M41-*T* catalysts are shown in Fig. 2. As can be seen, all samples exhibit a broad feature owing to the amorphous nature of mesoporous M41 at $2\theta \approx 22^\circ$. For the Ni₂P/Na-M41-*T* samples, the strong diffraction peaks at $2\theta = 40.6^\circ, 44.5^\circ, 47.1^\circ$ and 54.1° (PDF: 03-0953) can be assigned to Ni₂P, and no additional phase related to Ni and P is observed. This indicates that the active phase formed is mainly Ni₂P for these samples. It is worth noting that some obvious diffraction peaks of Ni₂P phase were started to generate at the reduction temperature of 450 °C, indicating that the addition of



Fig. 2 XRD patterns of the Ni₂P/Na-M41-*T*.

Na can decrease the reduction temperature of Ni₂P, which is about 200 °C lower than that of the conventional temperature-programmed reduction (TPR) method (650–1000 °C).¹⁹ This result is in accordance with the H₂-TPR analysis (Fig. 2). With increasing the temperature from 450 °C to 600 °C, the Ni₂P phase peaks become more intense and sharpen, showing that more Ni₂P particles were formed and the crystal sizes of Ni₂P phase were increased with increasing the reduction temperature formation of the active Rh₂P phase. The crystallite sizes (D_c) of Ni₂P phase were calculated from Scherrer's equation²⁰ and listed in column 5 of Table 1. D_c increased with increasing the reduction temperature from 450 to 600 °C, and it will be demonstrated again in the next analysis.

3.3. Transmission electron microscope examinations

Transmission electron microscope (TEM) images and the particle size distribution of the Ni₂P/Na-M41-*T* catalysts are shown in Fig. 3 and 4. In order to measure the size of the catalyst more accurately, the size of about 400 Ni₂P particles in TEM image were measured by ImageJ software. The average Ni₂P particle size in the Ni₂P/Na-M41-450 and Ni₂P/Na-M41-600 catalyst was 8 nm and 16.2 nm respectively. These results reveal that an increase in reduction temperature leads to sintering of the catalyst and the formation of larger particles. Moreover, unlike the typical stacked morphologies of Mo and W sulfides, Ni₂P are not layered and form spherical particles that can be well dispersed on supports.²¹ With increasing the reduction temperature, the average Ni₂P particle size increased, which was consistent with observation from XRD analysis.

3.4. Textural properties

All the results of the textural properties of the Na-M41 support and the various catalysts prepared using different reduction temperatures are listed in Table 1. In general, the BET surface areas of the Na doped support M41-41 (858 m² g⁻¹) were lower than that of bare support (911 m² g⁻¹), a similar trend was observed with the pore volumes and the average pore size of the support, which can be attributed to the incorporation of Na onto the support material. Moreover, there is a noticeable difference in the magnitude of the specific surface area of the catalysts depending on the applied reduction temperature. The surface area of the catalysts decreased from 315 to 122 m² g⁻¹ when the reduction temperature increased from 450 to 600 °C. However, Ni₂P/Na-M41-600 has the largest average pore diameter of 9.7 nm compared with the others, this is possibly because the higher reduction temperature may destroy the pore of catalysts. As shown in Fig. 5, the shapes of the adsorption-desorption isotherms of Ni₂P/Na-M41-*T* are type of IV isotherm and a standard H4 type hysteresis loop according to the IUPAC classification, which showed that some mesopores are presented for all samples.

3.5. CO uptake analysis

The CO uptakes was used to estimate the surface density of exposed Ni sites on the catalysts.²² The CO uptakes at room temperature of the Ni₂P/Na-M41-*T* catalysts are listed in column



Table 1 The properties and HDS catalytic performance of the support and catalysts

Sample	S_{BET} ($\text{m}^2 \text{g}^{-1}$)	V_p ($\text{cm}^3 \text{g}^{-1}$)	d (nm)	D_c (nm)	CO uptake ($\mu\text{mol g}^{-1}$)	Conversion (%) 280 °C	Selectivity (%)		TOF ($10^{-3} \cdot \text{s}^{-1}$)
							CHB	BP	
M41	911	0.962	4.2	—	—	—	—	—	—
Na-M41	858	0.874	4.1	—	—	—	—	—	—
Ni ₂ P/Na-M41-450	315	0.349	4.5	8.8	27	40.2	11.1	88.9	3.2
Ni ₂ P/Na-M41-500	287	0.316	4.4	9.6	40	59.1	12.2	87.8	3.4
Ni ₂ P/Na-M41-550	135	0.160	7.7	19.7	48	65.9	12.4	87.6	3.8
Ni ₂ P/Na-M41-600	122	0.144	9.7	20.9	51	69.3	15.4	84.6	3.9

6 of Table 1. As common sense, CO molecules may also be adsorbed on P sites, the amount of CO molecules may be very small and can be ignored.²³ As shown in Table 1, the CO adsorption of the Ni₂P/Na-M41-450 catalyst was 27 $\mu\text{mol g}^{-1}$. Upon increasing the reduction temperature of the catalysts, the CO uptakes of the Ni₂P/Na-M41-*T* samples were significantly increased, which showed that increasing the reduction temperature can lead to an increase in the amount of exposed nickel atoms on the surface. This may be ascribed to the formation of more Ni₂P particles (XRD analysis) and suppression of the P enrichment on the surface (XPS analysis) with increasing the reduction temperature. This will be discussed further with the XPS analysis.

3.6. The X-ray photoelectron spectroscopy spectra

In order to gain further insight into the surface composition of the samples and the valence states of the active components, the XPS spectra technique of samples was performed. The XPS spectra of the Ni₂P/Na-M41-*T* samples in the Ni (2p) and P (2p) regions are shown in Fig. 6, and the binding energies for all samples are listed in Table 2. As shown in Fig. 6(a), all spectra were decomposed, taking into account the spin-orbital splitting of the Ni 2p_{3/2} and Ni 2p_{1/2} lines (about 17 eV) and the presence of satellite peaks at about 5 eV higher than the binding energy of the parent signal.²⁴ As is well known that Ni 2p_{3/2} core-level spectrum consists of three components. The bands centered

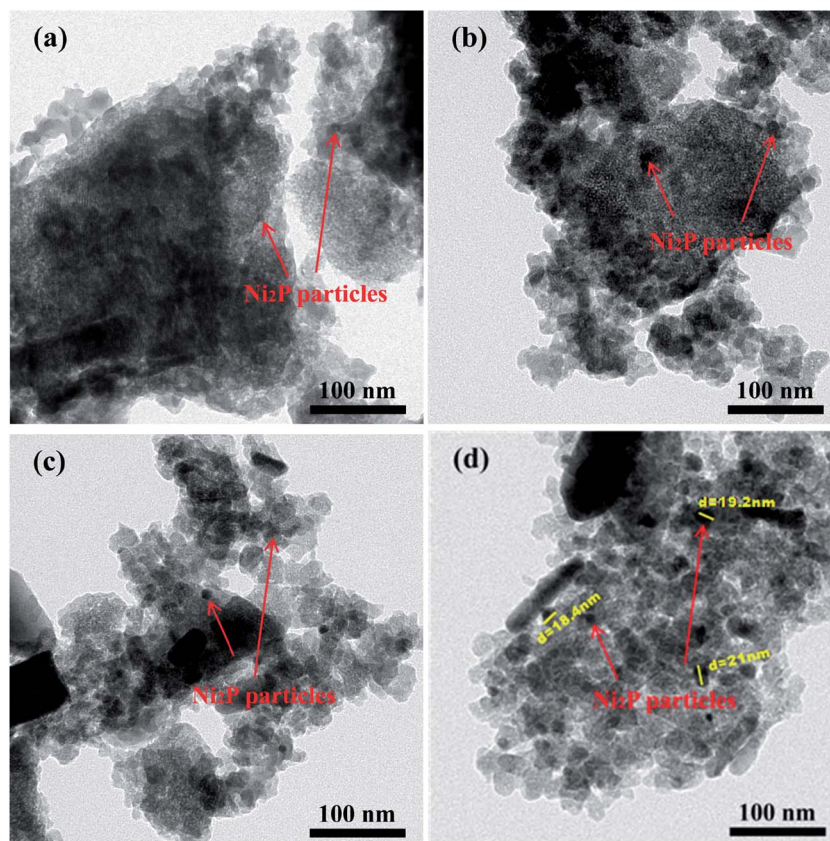


Fig. 3 TEM spectra of (a) Ni₂P/Na-M41-450, (b) Ni₂P/Na-M41-500, (c) Ni₂P/Na-M41-550, and (d) Ni₂P/Na-M41-600.



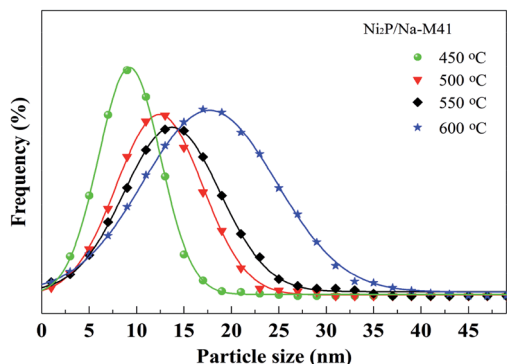


Fig. 4 Particle size distribution of $\text{Ni}_2\text{P}/\text{Na-M41-T}$ catalysts.

at 852.1–852.5 eV can be ascribed to $\text{Ni}^{\delta+}$ in the Ni_2P phase, and the second at 856.2–856.8 eV corresponds to the Ni^{2+} species interacting with phosphate species as a consequence of superficial passivation, accompany with the broad satellite at approximately 5.0 eV higher than that of the Ni^{2+} species and this shake-up peak is assigned to divalent species²⁵ Meanwhile, other broad peaks on the high binding energy side can be ascribed to the Ni 2p_{1/2} signal from oxidized Ni species.²⁶ P 2p binding energy involves the peaks at 128.9–129.3 eV can be assigned to $\text{P}^{\delta-}$ species on the metal phosphides²⁴ and the peak at 134.6–135.0 eV due to phosphate (P^{5+}) arising from superficial oxidation of nickel phosphide particles.²⁷ As can be seen from Fig. 6(a) and Table 2, the XPS spectra for the as prepared $\text{Ni}_2\text{P}/\text{Na-M41-450}$ exhibited Ni 2p peaks at 852.6 and 856.7 eV, which can be attributed to the $\text{Ni}^{\delta+}$ band forming Ni_2P phase and Ni^{2+} species, respectively. No obvious change can be seen for the binding energy of Ni species among the $\text{Ni}_2\text{P}/\text{Na-M41-T}$. In addition, the intensity of $\text{Ni}^{\delta+}$ species bands of the $\text{Ni}_2\text{P}/\text{Na-M41-T}$ catalyst become more intense with increasing the reduction temperature. Fig. 6(b) shows the peaks of $\text{Ni}_2\text{P}/\text{Na-M41-450}$ centered at 134.8 eV for PO_4^{3-} was observed, together with a low intensity peak at 128.9 eV that can be attributed to the $\text{P}^{\delta-}$ band forming Ni_2P . The intensity of $\text{P}^{\delta+}$ species bands over the $\text{Ni}_2\text{P}/\text{Na-M41-T}$ catalyst became more intense with increasing the reduction temperature, which showed the similar tendency with the $\text{Ni}^{\delta+}$ species in Ni 2p.

Therefore, it can be concluded that increasing the reduction temperature of the precursors can promote the formation of more Ni_2P particles. The binding energy of $\text{P}^{\delta-}$ is increased with increasing the reduction temperature. This special effect is beneficial to the reduction PO_3^{4-} into Ni_2P .

3.7. Hydrodesulfurization activity

Fig. 7 depicts the variation of DBT conversion with time on stream during DBT HDS catalyzed by $\text{Ni}_2\text{P}/\text{Na-M41-T}$ catalysts. As can be seen from Fig. 7, the HDS activities for all samples gradually increased with time on stream initially, and 99.2% DBT conversion was observed for $\text{Ni}_2\text{P}/\text{Na-M41-600}$ after 8 h, during which more active intermediate phase gradually formed, and then tended to stable, showing the active intermediate phase had completely formed. The active intermediate phase is regarded as a superficial phosphosulfide with a stoichiometry represented by NiP_xS_y , which is more active than Ni_2P phase.²⁷

As seen from Fig. 7, the DBT conversion of $\text{Ni}_2\text{P}/\text{Na-M41-500}$ catalyst reduced at 500 °C was 84.7% after 8 h, which was 7.2% higher as compared to that of $\text{Ni}_2\text{P}/\text{M41-500}$ prepared at the same reduction temperature. This reveals that the benefit of the addition of Na is that a higher HDS activity can be achieved at lower reduction temperature. Furthermore, it is worth noting that the DBT conversions of $\text{Ni}_2\text{P}/\text{Na-M41-T}$ catalyst increased upon increasing the reduction temperature and nearly 100% DBT conversion (99.2%) was observed for $\text{Ni}_2\text{P}/\text{Na-M41-600}$. While for the $\text{Ni}_2\text{P}/\text{M41-600}$ the DBT conversion is only 95.0%, which is low. The CO uptakes can be used to evaluate the TOF of the catalyst (Table 1). The HDS TOF of $\text{Ni}_2\text{P}/\text{Na-M41-T}$ increased with increasing reduction temperature. And the TOF of $\text{Ni}_2\text{P}/\text{Na-M41-600}$ reached $3.69 \times 10^{-3} \text{ s}^{-1}$, indicating more effective Ni_2P phase was formed at higher reduction temperature. Therefore, the boosted HDS activity observed in the $\text{Ni}_2\text{P}/\text{Na-M41-T}$ catalysts could be attributed to the highly dispersed active Ni_2P phase, as well as lower coverage of phosphorus on the surfaces of these catalysts (Table 1, XPS analysis).

To investigate the effect of reduction temperature on the HDS catalytic selectivities, the selectivities to BP and CHB over $\text{Ni}_2\text{P}/\text{Na-M41-T}$ catalysts are presented in Table 1. For all the samples, BP is formed in greater proportions, indicating that

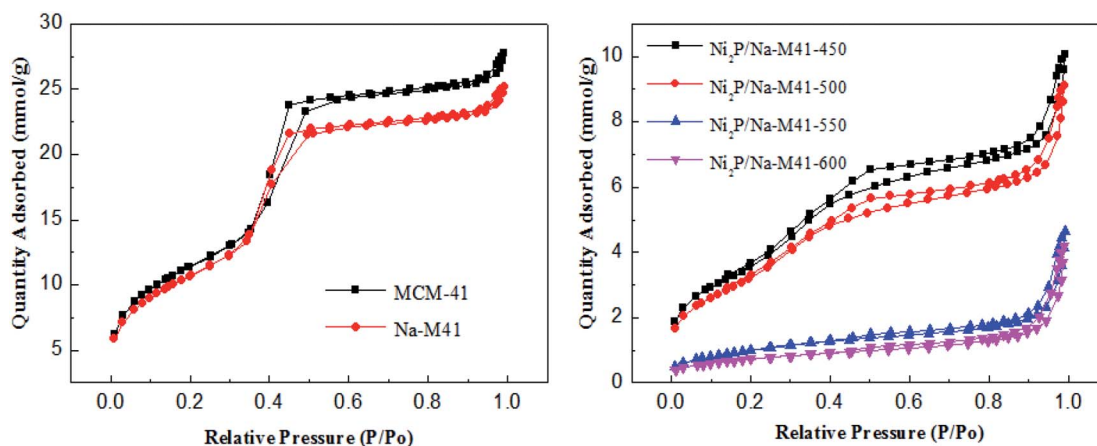


Fig. 5 The nitrogen adsorption/desorption isotherms for M41, Na-M41, and $\text{Ni}_2\text{P}/\text{Na-M41-T}$ catalysts.



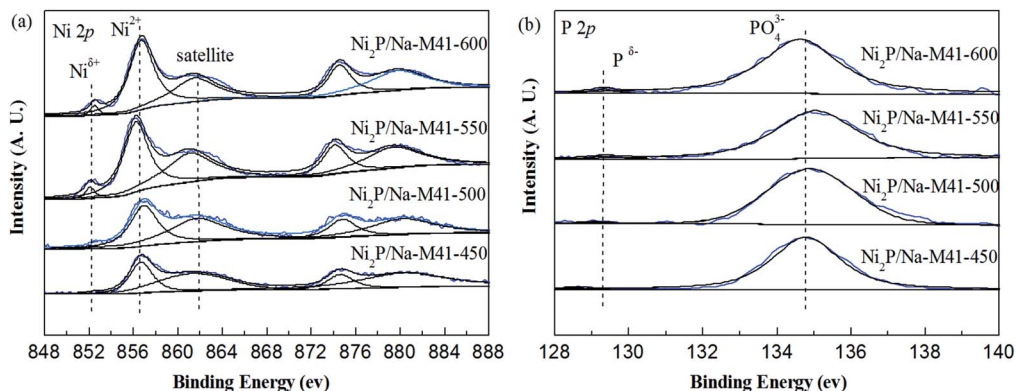


Fig. 6 XPS spectra of the $\text{Ni}_2\text{P}/\text{Na-M41-}T$ catalysts.

Table 2 Spectral parameters obtained by XPS analysis for the catalysts

Sample	Binding energy (eV)					Superficial atomic ratio			
	Ni $2p_{3/2}$			P $2p_{3/2}$		P/Ni	Na (%)	Ni (%)	Na/Ni
	Ni^{2+}	Satellite	$\text{Ni}^{\delta+}$	$\text{P}^{\delta+}$	$\text{P}^{\delta-}$				
$\text{Ni}_2\text{P}/\text{Na-M41-450}$	856.7	861.8	852.4	134.8	128.9	1.99	0.89	4.72	0.19
$\text{Ni}_2\text{P}/\text{Na-M41-500}$	856.8	861.7	852.5	134.9	129.1	1.96	0.73	3.58	0.21
$\text{Ni}_2\text{P}/\text{Na-M41-550}$	856.2	861.0	852.1	135.0	129.3	1.34	0.5	2.02	0.24
$\text{Ni}_2\text{P}/\text{Na-M41-600}$	856.7	861.4	852.4	134.6	129.3	1.33	0.49	1.87	0.26

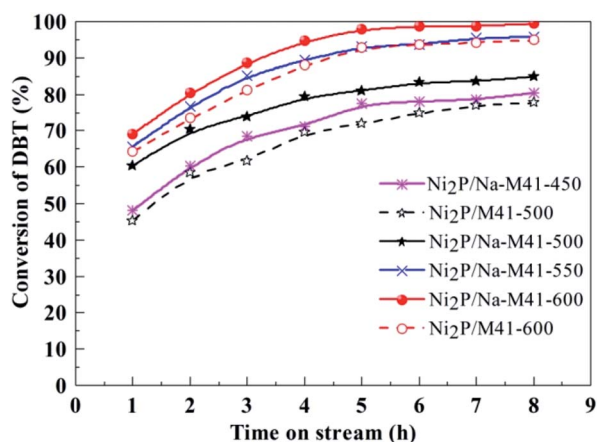


Fig. 7 The HDS activity of the $\text{Ni}_2\text{P}/\text{Na-M41-}T$ catalysts. Temperature, 340 °C; pressure, 3.0 MPa; H_2/oil ratio, 550 (v/v); WHSV, 2.5 h^{-1} .

DBT primarily removed by the DDS pathway over all the catalysts. The $\text{Ni}_2\text{P}/\text{Na-M41-450}$ has a BP selectivity of 88.9%, and the BP selectivities of catalysts show a slightly decreased with increasing the reduction temperature, which indicates the lower reduction temperature favored the DDS route.

4. Conclusions

In this research the $\text{Ni}_2\text{P}/\text{Na-M41-}T$ catalysts with Na loading of 0.7 wt%, Ni loading of 9.73 wt% and an initial Ni/P molar ratios of 1/2 were successfully prepared. The effect of reduction

temperature (450–600 °C) on the structure and HDS performance of $\text{Ni}_2\text{P}/\text{MCM-41}$ catalyst was studied. TPR result indicates the reduction temperature of $\text{Ni}_2\text{P}/\text{Na-M41}$ is decreased at least 170 °C as compared to that of $\text{Ni}_2\text{P}/\text{M41}$ owing to the incorporation of Na, which would save energy consumption during preparation of catalyst. The decreased reduction temperature can be attributed to the formation of polyphosphate with highly stable P–O–P bond could be prevented by the addition of Na. The XRD analysis exhibited that the $\text{Ni}_2\text{P}/\text{Na-M41}$ catalyst can be obtained at reduction temperature of 450 °C, which is about 200 °C lower than that of the conventional TPR method (650–1000 °C). Increasing the reduction temperature lead to an increase in the Ni_2P particle size and decrease the enrichment of P on the surface, and therefore give rise to more exposed nickel sites.

The DBT conversions of $\text{Ni}_2\text{P}/\text{Na-M41-}T$ catalyst increased upon increasing the reduction temperature and nearly 100% DBT conversion (99.2%) was observed for $\text{Ni}_2\text{P}/\text{Na-M41-600}$, which is higher than that of the $\text{Ni}_2\text{P}/\text{M41-600}$ prepared by conventional TPR method. This can be attributed to the highly dispersed active Ni_2P phase, as well as lower coverage of phosphorus on the surfaces of these catalysts. The DBT primarily removed by the DDS pathway over all the catalysts and the lower reduction temperature favored the DDS route.

Conflicts of interest

There are no conflicts to declare.



Acknowledgements

The authors acknowledge the financial supports from the National Natural Science Foundation of China (21276048).

References

- 1 C. A. Umar, R. A. Khalid and A. Sagir, *J. Cleaner Prod.*, 2019, **211**, 1567–1575.
- 2 J. G. Jang, Y. K. Lee and P. Y. Wu, *Appl. Catal., B*, 2019, **250**, 181–188.
- 3 H. Y. Zhao, S. T. Oyama, H. J. Freund, R. Włodarczyk and M. Sierka, *Appl. Catal.*, 2015, **164**, 204–216.
- 4 J. L. Liang and M. M. Wu, *J. Catal.*, 2018, **358**, 155–167.
- 5 S. T. Oyama, H. Zhao, H. J. Freund, K. Asakura and R. Włodarczyk, *J. Catal.*, 2012, **285**, 1–5.
- 6 S. Tian, X. Li, A. Wang and R. Prins, *Angew. Chem., Int. Ed.*, 2016, **55**, 4030–4034.
- 7 C. P. Jiménez-Gómez, J. A. Cecilia and R. Moreno-Tost, *ChemCatChem*, 2017, **9**, 2881–2889.
- 8 P. J. Hsu and Y. C. Lin, *J. Taiwan Inst. Chem. Eng.*, 2017, **79**, 80–87.
- 9 Z. Q. Yu, A. J. Wang and S. Liu, *Catal. Today*, 2019, **319**, 48–56.
- 10 F. J. Mendez, *Appl. Catal., B*, 2017, **219**, 479–491.
- 11 A. Rodrigo and R. A. Ortega-Domínguez, *J. Catal.*, 2015, **329**, 457–470.
- 12 A. Sawada and Y. Kanda, *Catal. Commun.*, 2014, **56**, 60–64.
- 13 C. Dong and X. Li, *Catal. Today*, 2017, **297**, 124–130.
- 14 H. I. Meléndez-Ortiz, L. A. García-Cerda, Y. Olivares-Maldonado, G. Castruita and J. A. Mercado-Silva, *Ceram. Int.*, 2012, **38**, 6353–6358.
- 15 H. Song, M. Dai, H. L. Song, X. Wan, X. W. Xu and Z. S. Jin, *J. Mol. Catal. A: Chem.*, 2014, **385**, 149–159.
- 16 H. Song, F. Y. Zhang, N. Jiang, M. S. Chen, F. Li and Z. J. Yan, *Res. Chem. Intermed.*, 2018, **44**(9), 5285–5299.
- 17 J. R. Parks and J. R. Van Wazer, *J. Am. Chem. Soc.*, 1957, **79**, 4890–4897.
- 18 R. John and J. R. Van Wazer, *Chem. Rev.*, 1958, **58**, 1011–1046.
- 19 H. Song, M. Dai, H. L. Song, X. Wan and X. Xu, *Appl. Catal., A*, 2013, **462–463**, 247–255.
- 20 S. T. Oyama, X. Wang, Y. K. Lee and W. J. Chun, *J. Catal.*, 2004, **221**, 263–273.
- 21 H. Song, M. Dai, H. L. Song, X. Wan and X. Xu, *Appl. Catal., A*, 2013, 247–255.
- 22 V. O. O. Goncalvesa and P. M. D. Souza, *Appl. Catal., B*, 2017, **219**, 619–628.
- 23 Q. X. Guan, F. F. Wan, F. Han, Z. H. Liu and W. Li, *Catal. Today*, 2016, **259**, 467–473.
- 24 G. X. Yun, Q. X. Guan and W. Li, *J. Catal.*, 2018, **361**, 12–22.
- 25 H. Song, J. Gong, H. L. Song and F. Li, *Appl. Catal., A*, 2015, **505**, 267–275.
- 26 L. Song, S. Zhang and Q. Wei, *Catal. Commun.*, 2011, **12**, 1157–1160.
- 27 H. Song, M. Dai and Y. T. Guo, *Fuel Process. Technol.*, 2012, **96**, 228–236.

