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Optimizing the average power factor of p-type (Na, Ag) co-doped polycrystalline SnSe

 Si Wang,^a Xianli Su,^a Trevor P. Bailey,^b Tiezheng Hu,^a Zhengkai Zhang,^a Gangjian Tan,^a Yonggao Yan,^a Wei Liu,^a Ctirad Uher^{*b} and Xinfeng Tang^{id*}

Despite the achievable high thermoelectric properties in SnSe single crystals, the poor mechanical properties and the relatively high cost of synthesis restrict the large scale commercial application of SnSe. Herein, we reported that co-doping with Na and Ag effectively improves the thermoelectric properties of polycrystalline SnSe. Temperature-dependent carrier mobility indicates that the grain boundary scattering is the dominant scattering mechanism near room temperature, giving rise to low electrical conductivity for the polycrystalline SnSe in comparison with that of the single crystal. Co-doping with Na and Ag improves the electrical conductivity of polycrystalline SnSe with a maximum value of 90.1 S cm⁻¹ at 323 K in Na_{0.005}Ag_{0.015}Sn_{0.98}Se, and the electrical conductivity of the (Na, Ag) co-doped samples is higher than that of the single doped samples over the whole temperature range (300–773 K). Considering the relatively high Seebeck coefficient of 335 μV K⁻¹ at 673 K and the minimum thermal conductivity of 0.48 W m⁻¹ K⁻¹ at 773 K, Na_{0.005}Ag_{0.015}Sn_{0.98}Se is observed to have the highest PF and ZT among the series of samples, with values of 0.50 mW cm⁻¹ K⁻² and 0.81 at 773 K, respectively. Its average PF and ZT are 0.43 mW cm⁻¹ K⁻² and 0.37, which is 92% and 68% higher than that of Na_{0.02}Sn_{0.98}Se, 40% and 43% higher than that of Ag_{0.02}Sn_{0.98}Se, and 304% and 277% higher than that of the previously reported SnSe, respectively.

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1. Introduction

Thermoelectric materials, being capable of converting waste heat directly into electricity, have drawn great attention in recent years. The conversion efficiency of a thermoelectric device is mostly dictated by the materials' dimensionless figure of merit, defined as $ZT = \alpha^2 \sigma T / \kappa$, where α , σ , κ , T are the Seebeck coefficient, electrical conductivity, thermal conductivity, and operating temperature, respectively. The overall electronic performance is measured by the thermoelectric power factor, $PF = \alpha^2 \sigma$, while the thermal conductivity can be described as $\kappa = \kappa_E + \kappa_L$, where κ_E is the electronic thermal conductivity, and κ_L is the lattice thermal conductivity.¹ Due to the coupling between the electronic properties and thermal properties, to achieve a synergetic optimization of the electronic and the thermal transport properties is the key to improve the thermoelectric performance of the materials.²

Recently, SnSe has drawn much attention due to its record high figure of merit ZT .^{3–8} Below ~800 K, the SnSe compound crystallizes orthorhombically within the *Pnma* space group. The unique crystal structure and much larger lattice parameter along the *a*-axis causes highly anisotropic thermoelectric properties along different crystal axis.^{5,9–11} Despite the achievable high

thermoelectric properties in SnSe single crystals, however, the poor mechanical properties and the relatively high cost of synthesis restrict the large scale commercial application of SnSe. Unfortunately, the thermoelectric properties of the polycrystalline sample, even with boosted texture (anisotropy), are inferior to the single crystal. It is well known that the conversion efficiency of the device is strongly related to the average ZT over a range of temperatures relevant to applications.^{12–17} Therefore, it is crucial to improve the thermoelectric properties of polycrystalline SnSe in a wide temperature range.

Chemical doping has been widely used to optimize the carrier concentration and enhance thermoelectric properties in SnSe.^{13,17–41} In p-type SnSe, Na and Ag are the most effective p-type dopants to optimize the carrier concentration.^{3,6,8,19–28} However, the role of Ag and Na is still distinct. Doping with Ag can adjust the carrier concentration in the range of 10¹⁷ cm⁻³ to 10¹⁹ cm⁻³, and maintains a relatively high Seebeck coefficient and a low thermal conductivity of 1.1 W m⁻¹ K⁻¹ for Ag_{0.01}Sn_{0.99}Se sample at room temperature by the increasing of phonon scattering.¹⁸ Whereas Na is more effective in enhancing the electrical conductivity by providing a higher carrier concentration around 10²⁰ cm⁻³.²⁴ Considering the distinct but complementary advantages in Na-doped and Ag-doped samples, co-doping with Na and Ag could produce a significant synergistic enhancement of ZT .

In this work, by adjusting the Ag/Na ratio in Na_{0.02–x}Ag_xSn_{0.98}Se ($x = 0, 0.005, 0.01, 0.015$, and 0.02), the electrical

^aState Key Laboratory of Advanced Technology for Materials Synthesis and Processing, Wuhan University of Technology, Wuhan, Hubei 430070, China. E-mail: tangxf@whut.edu.cn

^bDepartment of Physics, University of Michigan, Ann Arbor, MI 48109, USA. E-mail: cuher@umich.edu



conductivity of the (Na, Ag) co-doped samples are much higher than that of the single doped samples in the whole temperature range. We find the highest power factor and figure of merit in $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$, and the average values of PF and ZT have been greatly improved in the co-doped sample $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$ compared to the single doped samples.

2. Experimental section

P-type polycrystalline samples were synthesized *via* melting, annealing, and subsequent sparking plasma sintering (SPS). High purity elements (Sinopharm Chemical Reagent Co., Ltd., China) of Sn (shot, 99.999%), Se (shot, 99.999%), Ag (wire, 99.999%), and Na (chunk, 99.99%) were weighed according to the stoichiometry of $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.01, 0.015, \text{ and } 0.02$), and loaded into a quartz tube under argon atmosphere in the glove box. The inner wall of the tube was carbon coated to prevent reaction with Na. The quartz tube was sealed under the vacuum of 10^{-4} torr. And then the sealed quartz tube was put into a larger tube which was evacuated and sealed again. The larger tube was used to protect the materials from oxidation caused by cracking of the inner tube, which likely occurs as SnSe cools through its phase transition temperature near 540°C . The double-tube was slowly heated up to 950°C , kept at the temperature for 12 hours, slowly cooled to 650°C , and annealed for 72 hours in the muffle furnace. Fine powders were obtained by hand grinding the annealed ingot, and the powders were then sieved into particles below $53\ \mu\text{m}$. The powders were densified by SPS at 500°C under a uniaxial pressure of 50 MPa for 5 min. Each sintered pellet was obtained with 14 mm in height and $\Phi 15\ \text{mm}$ in diameter. $3 \times 3 \times 12\ \text{mm}^3$ bars, $8 \times 8 \times 1.2\ \text{mm}^3$ plates, and $3 \times 1 \times 8\ \text{mm}^3$ bars were cut in the directions parallel (\parallel) with or perpendicular (\perp) to the pressing direction for measurements of the electronic properties, thermal transport properties, and Hall coefficient, respectively.

The phase composition, lattice parameter, and grain orientation distribution were identified by powder and bulk X-ray diffraction (XRD, PANalytical-Empryean, Almelo, The Netherlands: X'Pert PRO) with Cu K α radiation. Microstructures of the fractured surfaces were observed by a field-emission scanning electron microscopy (FESEM, Hitachi SU-8020, Tokyo, Japan) with secondary electron (SE) images. Backscattered electron (BSE) images and energy dispersive X-ray spectroscopy (EDS) of specimens were acquired by an electron probe micro-analyzer (EPMA, JXA-8230, JEOL, Japan) with an energy dispersive spectrometer (INCA-ACT, Tokyo, Japan). The electrical conductivity (σ) and Seebeck coefficient (α) were measured simultaneously from 300 K to 773 K by using an ZEM-3 apparatus (Ulvac Riko Inc., Kanagawa, Japan) under a helium atmosphere. The thermal conductivity (κ) was calculated from the equation $\kappa = DC_P d$, where C_P is the heat capacity calculated from the Dulong-Petit law, the thermal diffusivity (D) was measured by using a laser flash system (LFA 457, Netzsch, Selb, Germany) in an argon atmosphere, and d is the density obtained using Archimedes' method. The uncertainty of the electrical conductivity and Seebeck coefficient measurements by ZEM-3 is estimated to

be $\pm 5\%$, and that of thermal diffusivity measured by LFA457 is $\pm 3\%$. Therefore, by considering additional uncertainties of C_P and d , the error bar of the measured ZT is estimated to be $\pm 15\text{--}20\%$. The low temperature Hall coefficient (R_H) measurement was carried out by a physical property measurement system (PPMS-9, Quantum Design, San Diego, CA, USA) from 10 K to 300 K with magnetic field up to $\pm 1\ \text{T}$, and the low temperature electrical conductivity was also obtained from PPMS from 2 K to 300 K. We assumed a single parabolic band model to extract the carrier concentration, $n_H = (R_H e)^{-1}$, and to calculate the carrier mobility as $\mu_H = \sigma R_H$, where R_H is the measured Hall coefficient.

3. Results and discussion

The powder XRD results of the $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.01, 0.015, \text{ and } 0.02$) samples after SPS are displayed in Fig. 1a. The patterns can be identified as the orthorhombic phase with a $Pnma$ symmetry as the major phase in all samples, besides a small amount of secondary phase of AgSnSe_2 present in doped samples when the Ag content x is higher than 0.01. The existence of the AgSnSe_2 secondary phase suggests that the solubility limit of Ag in SnSe is less than 1 at% under the situation of co-doping with Na in the system. Fig. 1b shows the lattice parameters calculated by the Rietveld refinement method through the Fullprof software.⁴² As mentioned in the introduction part, the thermoelectric properties of SnSe is highly related to the orientation of the bulks. To probe the orientation of the bulks, bulk XRD results of all samples perpendicular to and parallel with the pressing direction are shown in Fig. 1b and c. The structural anisotropy is observed from the intensity ratio of the (400) and (111) peaks, and there are obvious differences from the two sample directions. The degree of grain alignment can be described quantitatively by the orientation factor (F) according to the Lotgering method,⁴³ as follows:

$$F = \frac{P - P_0}{1 - P_0} \quad (1)$$

$$P_0 = \frac{\sum I_0(h00)}{\sum I_0(hkl)} \quad (2)$$

$$P = \frac{\sum I(h00)}{\sum I(hkl)} \quad (3)$$

where $I(hkl)$ is the intensity of the (hkl) plane from bulk XRD results, $I_0(hkl)$ is the relative intensity of the corresponding plane from powder XRD data, while P and P_0 are the ratios of the integral intensity of the $(h00)$ planes to the intensities of the (hkl) planes for preferentially and randomly oriented samples. To clarify the preferential grain orientation, the calculated F of the \parallel samples and the \perp samples are shown in Table 1. Values range from 0.09–0.13 and 0.42–0.52, demonstrating a preferred grain orientation in \perp samples. The similar F values for all \perp samples with different doping levels indicate that co-doping with Na and Ag does not change the orientation of the samples.

To observe the grain orientation and grain size directly, we select $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$ as a typical representative for the



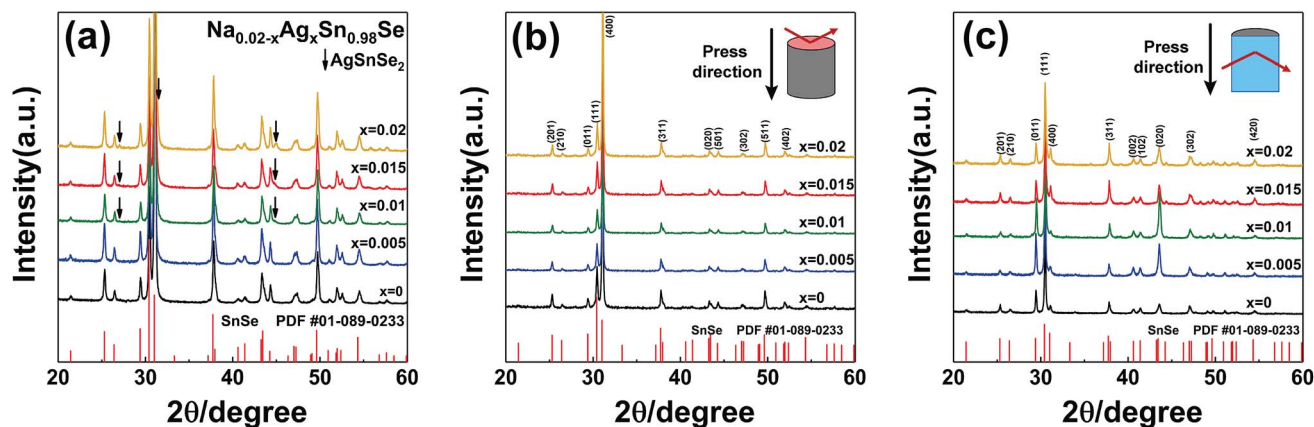


Fig. 1 XRD results of $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.01, 0.015$, and 0.02) compounds after the SPS process. (a) Powder XRD patterns, showing that Ag doping leads to a secondary phase of AgSnSe_2 among a SnSe matrix; bulk XRD patterns of samples (b) perpendicular to, and (c) parallel with the SPS pressing direction.

Table 1 Calculated orientation factor (F) of the polycrystalline $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.001, 0.015$, and 0.02) samples cut parallel and perpendicular to the pressing direction during the SPS process

Samples	$x = 0$	$x = 0.005$	$x = 0.01$	$x = 0.015$	$x = 0.02$
$F(\perp)$	0.42	0.43	0.52	0.51	0.47
$F(\parallel)$	0.12	0.13	0.11	0.09	0.13

FESEM characterization, since the morphology of other samples with different ratio of Na to Ag is almost the same and $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$ sample has the best thermoelectric performance in this work. The fractured surface perpendicular to the pressing direction is displayed in Fig. 2a, and exhibits the microscale grain orientation. A more distinct fractured surface image is shown in Fig. 2b, illustrating the layered structure of the sintered bulk materials. The BSE image of the polished surface in Fig. 2c reveals the grain boundaries, a small amount

of secondary phase, and several cracks. The grain size distribution of the matrix can be calculated from Fig. 2c by using the linear intercept method, as displayed in Fig. 2d, and the mean size is $13.86 \mu\text{m}$. The calculated mean grain size of all samples are summarized in Table 2, and is in the range of 12.10 – $15.47 \mu\text{m}$. EDS mappings of Sn, Se, Na, and Ag elements from the selected region indicated in Fig. 2c are included in Fig. 2e–h, and the results evidence a nicely homogenized matrix with the presence of a Ag- and Sn-rich secondary phase. The AgSnSe_2 secondary phase can also be seen in the microscopy analysis of the $x = 0.015$, and $x = 0.02$ samples, which is consistent with the XRD results.

Since there is little difference in the grain orientation between our \perp samples, and it has been confirmed that the power factor and figure of merit ZT of \perp samples are better than those of the \parallel samples,^{18,22,25} we assume that the orientation distribution exerts the same influence on transport properties between our \perp samples. Therefore, we present the thermoelectric properties of the polycrystalline $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x =$

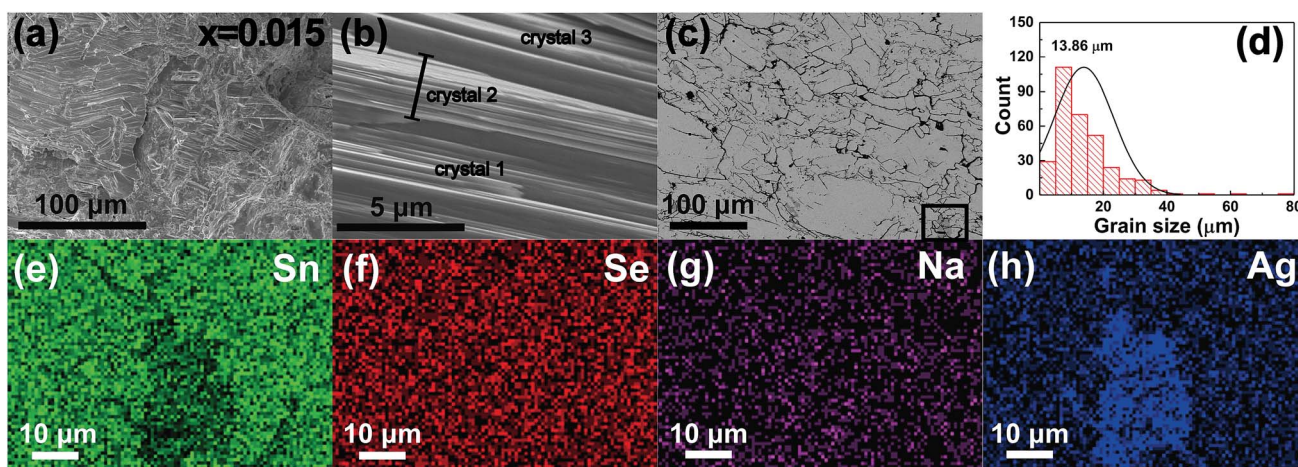


Fig. 2 (a) Fractured surfaces SEM image, (b) layered structure SEM image, (c) BSE image, (d) grain size distribution, and the EDS mappings of (e) Sn, (f) Se, (g) Na, and (h) Ag of polycrystalline $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$, which indicate a nicely homogenized matrix and show the presence of an Ag- and Sn-rich secondary phase.



Table 2 The room temperature Hall coefficient R_H , carrier concentration n_H , mobility μ_H , electrical conductivity σ , Seebeck coefficient α , density d , and mean grain size l of polycrystalline $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.001, 0.015$, and 0.02) as a function of (Na, Ag) co-doping content

	R_H ($\text{cm}^3 \text{C}^{-1}$)	n_H (10^{19}cm^{-3})	μ_H ($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	σ (S cm^{-1})	α ($\mu\text{V K}^{-1}$)	d (g cm^{-3})	l (μm)
$x = 0$	0.25	2.53	10.6	43.0	125	5.93	15.67
$x = 0.005$	0.24	2.66	14.6	62.2	140	5.97	13.25
$x = 0.01$	0.24	2.60	16.3	67.6	144	6.00	14.41
$x = 0.015$	0.28	2.25	20.7	74.4	183	6.08	13.86
$x = 0.02$	0.58	1.08	28.6	49.5	220	6.05	12.10

0, 0.005, 0.01, 0.015, and 0.02) samples only perpendicular to the pressing direction in Fig. 3, together with the undoped polycrystalline SnSe as a reference (dashed line).⁴⁴ Fig. 3a depicts the temperature-dependent electrical conductivity of (Na, Ag) co-doped samples. The electrical conductivity exhibits a similar temperature trend in all samples. When temperature increases, the electrical conductivity increases with a semi-conducting transport behavior below 373 K, then decreases with a metallic conduction behavior in the temperature range of 573–723 K, and finally increases with a semiconducting behavior that is attributed to thermal excitation of minority carriers at high temperature.^{5,25} The electrical conductivity of the (Na, Ag) co-doped samples are much higher than that of the undoped and single doped samples in the whole temperature range. Especially at low temperature, the electrical conductivity is markedly enhanced, with a maximum value of 90.1 S cm^{-1} at 323 K for $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$ compound. The positive values of the temperature-dependent Seebeck coefficients are shown in Fig. 3b, indicating that all doped samples are p-type, which is consistent with the Hall measurement. For the entire series of samples, the Seebeck coefficient increases with the increasing temperature up to around 573–723 K, then decreases with the temperature further increasing. The peak of the Seebeck coefficient is usually a result of the thermal excitation of minority carriers. In our measurement, this temperature range is consistent with the electrical conductivity in Fig. 3a. The 2 at% Ag doped sample has the highest Seebeck coefficient in the whole temperature range, and the 2 at% Na doped sample is

observed to have a relatively lower Seebeck coefficient. In the co-doped samples, as the Ag/Na ratio increases, the Seebeck coefficient increases, and the temperature corresponding to the maximum Seebeck coefficient shifts to lower temperature. Because of the increasing of carrier concentration by dopants, the Seebeck coefficient of all doped samples is lower than that of the undoped sample. The temperature-dependent power factor is displayed in Fig. 3c. The power factor of all doped samples are obviously enhanced comparing to the undoped sample. It is worth noting that the power factor of $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$ is higher than that of the other samples in the whole temperature range, with a maximum of $0.50 \text{ mW m}^{-1} \text{K}^{-2}$ at 773 K. We calculated the average power factor of all doped samples from 300–773 K, and obtained $\text{PF}_{\text{avg}} = 0.43 \text{ mW cm}^{-1} \text{K}^{-2}$ for $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$, which is 92% higher than that of $\text{Na}_{0.02}\text{Sn}_{0.98}\text{Se}$, 40% higher than that of $\text{Ag}_{0.02}\text{Sn}_{0.98}\text{Se}$, and 304% higher than that of the undoped SnSe,²⁵ respectively.

It is well known that the electrical properties of SnSe is strongly correlated with the carrier concentration and carrier scattering mechanism. To further understand the scattering mechanisms in (Na, Ag) co-doped polycrystalline SnSe, low temperature electrical conductivity and carrier concentration were measured, presented in Fig. 4a and b. The electrical conductivity rises exponentially with temperature, while the carrier concentration has a weak temperature dependence over the whole temperature range. The carrier concentration of co-doped samples is in the range from $1.1 \times 10^{19} \text{ cm}^{-3}$ to $2.7 \times 10^{19} \text{ cm}^{-3}$. As the Ag content x increases, the carrier

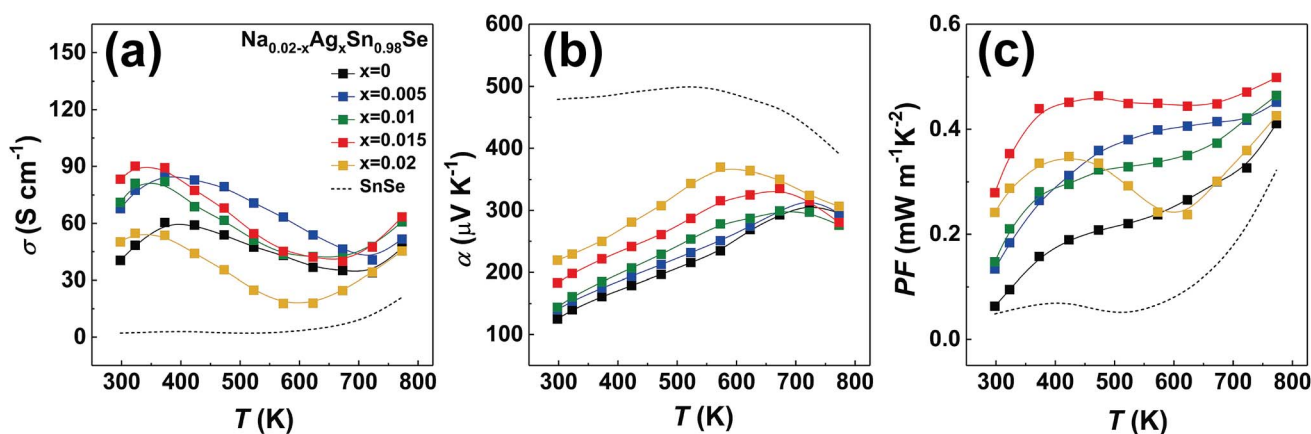


Fig. 3 Transport properties of polycrystalline samples of $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.001, 0.015, 0.02$) measured perpendicular to the pressing direction during the SPS process, together with the undoped polycrystalline SnSe in ref. 44 (dashed line). (a) Electrical conductivity, (b) Seebeck coefficient, and (c) power factor PF.



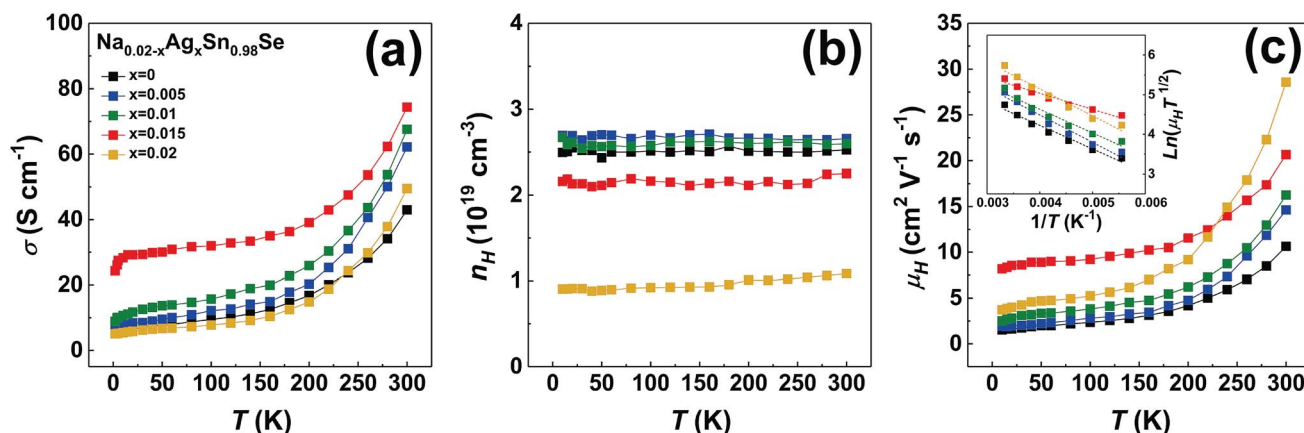


Fig. 4 Temperature-dependent (a) electrical conductivity, (b) charge carrier concentration, and (c) carrier mobility with the inset showing the linear fitting (dashed lines) between $\ln(\mu_H T^{1/2})$ and T^{-1} from 180–300 K demonstrating that grain boundary scattering dominates for $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.01, 0.015$, and 0.02).

concentration first maintains approximately the same value then decreases for $x > 0.01$, for that the Ag solubility limit is smaller than 1 at% and Na is a more efficient p-type dopant in polycrystalline SnSe. Based on the measured hall coefficient and electrical conductivity, the temperature dependent carrier mobility can be calculated, as shown in Fig. 4c. The carrier mobility of all polycrystalline samples increases with increasing temperature, indicating a positive correlation with temperature. For most of the thermoelectric materials, the type of scattering mechanism are usually ionized impurity scattering ($\mu_H \propto T^{3/2}$), acoustic phonon scattering ($\mu_H \propto T^{-3/2}$), and grain boundary scattering ($\ln(\mu_H T^{1/2}) \propto T^{-1}$).⁴⁵ The distinct temperature dependence of mobility between acoustic phonon scattering and the other two scattering mechanism indicates that the main scattering mechanism in our samples is likely the ionized impurity scattering or the grain boundary scattering. The weakly temperature dependent carrier concentration in this work barely shows the happening of ionized impurity scattering. In the previous work, we have proved that, the ionized impurity scattering happens below 75 K, and the grain boundary scattering is the dominant scattering mechanism near room temperature.¹⁸ We suggest that the charge carrier scattering mechanisms near room temperature should be dominated by grain boundary scattering. The charge carrier mobility limited by the grain boundary scattering can be described as:^{18,46,47}

$$\mu_H = \frac{el}{\sqrt{8k_B T \pi m^*}} \exp\left(-\frac{\phi_b}{k_B T}\right) \quad (4)$$

where e is the electron charge, l is the mean grain size, T is the absolute temperature, m^* is the effective mass of the charge carriers, and ϕ_b is the potential barrier height at the grain boundary. We fit the temperature-dependent mobility from 180 K to 300 K, and the estimated energy barriers in $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.01, 0.015$, and 0.02) polycrystalline samples are 72 meV, 73 meV, 74 meV, 68 meV, and 85 meV, respectively. Given that room temperature thermal energy is only 26 meV (equivalent to $k_B T$), the average electrostatic potential between neighboring grains in the SnSe-based materials has a deleterious effect on its charge transport. The inset of

Fig. 4c shows the linear fitting between $\ln(\mu_H T^{1/2})$ and T^{-1} for all doped samples, which is expected from the grain boundary scattering model of eqn (4). A summary of the room temperature Hall coefficient, carrier concentration, carrier mobility, electrical conductivity, Seebeck coefficient, density, and mean grain size of polycrystalline $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.01, 0.015$, and 0.02) are shown in Table 2.

Fig. 5a displays the temperature dependence of total thermal conductivity for the (Na, Ag) co-doped samples, together with the undoped polycrystalline SnSe as a reference (dashed line).⁴⁴ Due to the enhanced Umklapp scattering, the thermal conductivity decreases with increasing temperature. All doped samples display a higher thermal conductivity than that of the undoped one. The total thermal conductivity is the sum of the electronic and lattice thermal contributions. According to the Wiedemann–Franz law, the lattice thermal conductivity can be calculated by the equation $\kappa_L = \kappa - L\sigma T$, where L is the Lorenz number derived from the Seebeck coefficient data using the following equations:⁴⁸

$$\alpha = \pm \frac{k_B}{e} \left[\eta_F - \frac{(r + 5/2)F_{r+3/2}(\eta_F)}{(r + 3/2)F_{r+1/2}(\eta_F)} \right] \quad (5)$$

$$F_i(\eta_F) = \int_0^\infty \frac{x^i dx}{1 + \exp(x - \eta_F)} \quad (6)$$

$$\eta_F = E_F/(k_B T) \quad (7)$$

$$L = \left(\frac{k_B}{e}\right)^2 \left[\frac{(r + 7/2)F_{r+5/2}(\eta_F)}{(r + 3/2)F_{r+1/2}(\eta_F)} - \left(\frac{(r + 5/2)F_{r+3/2}(\eta_F)}{(r + 3/2)F_{r+1/2}(\eta_F)} \right)^2 \right] \quad (8)$$

where k_B , η_F , r and $F_i(\eta_F)$ are the Boltzmann constant, reduced Fermi level, scattering parameter and Fermi integral, respectively. Here, $r = -\frac{1}{2}$ since acoustic phonons are the prevalent source of charge carrier scattering. The calculated values of the Lorenz numbers cover a range of $(1.5\text{--}1.8) \times 10^{-8} \text{ V}^2 \text{ K}^{-2}$ as displayed in the inset of Fig. 3d.

Due to the low electrical conductivity, the electronic contribution to the thermal conductivity is less than 1% of the total



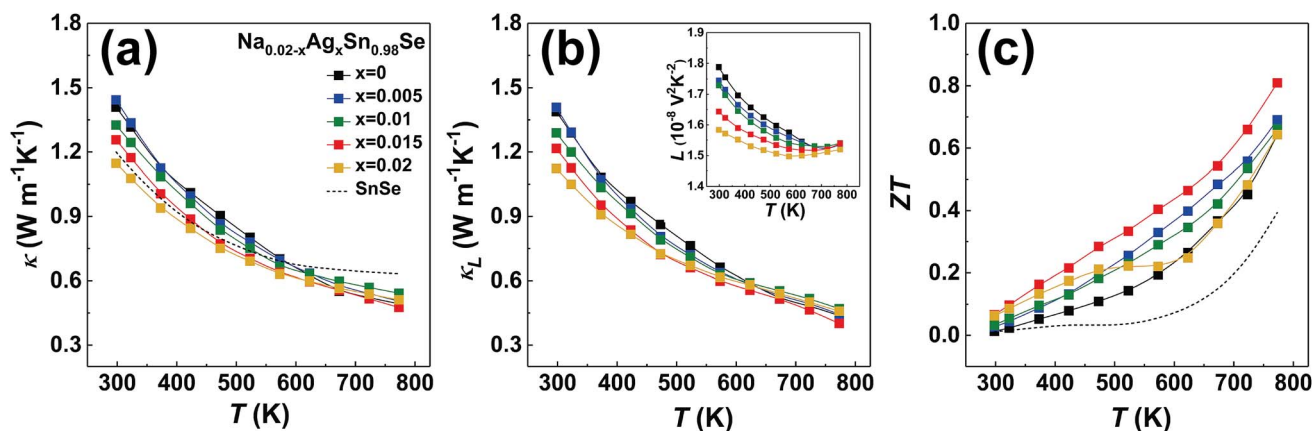


Fig. 5 Transport properties of polycrystalline samples of $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.001, 0.015, 0.02$) measured perpendicular to the pressing direction during the SPS process, together with the undoped polycrystalline SnSe in ref. 44 (dashed line). (a) Thermal conductivity, (b) lattice thermal conductivity, with the inset showing the temperature-dependent Lorenz number calculated by eqn (3), and (c) the dimensionless thermoelectric figure of merit ZT .

thermal conductivity. As a result, lattice vibrations are the main carriers of heat in the materials, and the lattice thermal conductivity shown in Fig. 5b mimics the total thermal conductivity in Fig. 5a. As the Ag/Na ratio increases, thermal conductivity first remains the same from $x = 0$ to $x = 0.01$, then is reduced for the $x = 0.015$ and $x = 0.02$ samples, likely due to the enhanced interfacial phonon scattering related to the increasing secondary phase of AgSnSe_2 . The 2 at% Ag doped sample turns to have the lowest thermal conductivity among the series of samples. The combined point defect phonon scattering and interfacial phonon scattering arising from (Na, Ag) co-doping produce a low thermal conductivity of $0.48 \text{ W m}^{-1} \text{ K}^{-1}$ at 773 K in the $x = 0.015$ sample.

Fig. 5c shows the temperature-dependent dimensionless figure of merit ZT . Considering the influence of both the power factor and the thermal conductivity, $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$ has

the highest ZT over the whole temperature range. As a result, $ZT_{\text{max}} = 0.81$ at 773 K for $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$. To get a better understanding of the enhancement of average power factor and figure of merit by (Na, Ag) co-doping, the sample dependent average power factor and figure of merit of polycrystalline $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.001, 0.015, \text{ and } 0.02$) compounds are shown in Fig. 6, as well as the maximum power factor and figure of merit. The calculated average ZT is 0.37 of $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$ from 300 K to 773 K, which is 68% higher than that of $\text{Na}_{0.02}\text{Sn}_{0.98}\text{Se}$, 43% higher than that of $\text{Ag}_{0.02}\text{Sn}_{0.98}\text{Se}$, and 277% higher than that of the undoped SnSe,²⁵ respectively.

4. Conclusion

In summary, p-type co-doped polycrystalline $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.001, 0.015, \text{ and } 0.02$) compounds were synthesized *via* melting, annealing, and spark plasma sintering (SPS). The (Na, Ag) co-doped samples combine the advantages of the Ag and Na single doped samples in terms of the electronic properties. Specifically, the electrical conductivity values of all co-doped samples are higher than those of the single doped samples over the whole temperature range. As a result, the corresponding PF and ZT of $\text{Na}_{0.005}\text{Ag}_{0.015}\text{Sn}_{0.98}\text{Se}$ are observed to be the highest among the series of samples, and the maximum values are $0.50 \text{ mW cm}^{-1} \text{ K}^{-2}$, and 0.81 at 773 K, respectively. In addition, its calculated PF_{avg} and ZT_{avg} from 300 K to 773 K are $0.43 \text{ mW cm}^{-1} \text{ K}^{-2}$ and 0.37, which is 92% and 68% higher than that of $\text{Na}_{0.02}\text{Sn}_{0.98}\text{Se}$, 40% and 43% higher than that of $\text{Ag}_{0.02}\text{Sn}_{0.98}\text{Se}$, and 304% and 277% higher than that of SnSe, respectively. The improvements in PF_{avg} and ZT_{avg} are the most beneficial for real world thermoelectric device applications. By estimating the energy barrier between neighboring grains, we found the polycrystalline doped samples possess electrostatic potentials between 68 meV and 85 meV at grain boundaries, which deteriorates the electronic transport properties. Thus, we suggest that by increasing the solubility limits of dopants, and reducing the energy barrier at the grain

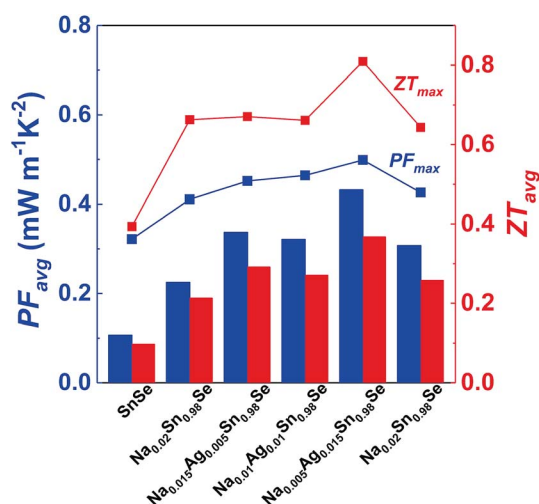


Fig. 6 The sample dependent average power factor (PF_{avg}), average figure of merit (ZT_{avg}), maximum power factor (PF_{max}), and maximum figure of merit (ZT_{max}) for $\text{Na}_{0.02-x}\text{Ag}_x\text{Sn}_{0.98}\text{Se}$ ($x = 0, 0.005, 0.001, 0.015, \text{ and } 0.02$); each bar represents the average value, and each line represents the maximum value.



boundaries, the thermoelectric properties can be further optimized in polycrystalline SnSe.

Conflicts of interest

There are no conflicts to declare.

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