



Cite this: *RSC Adv.*, 2019, 9, 3162

# Mechanism of surface treatments on carbon nanotube transparent conductive films by three different reagents

Ze-Zeng Gu, Song-Lin Jia, Guangfen Li, \* Chunqing Li, Yan-Qi Wu and Hong-Zhang Geng 

Transparent conductive films (TCFs) were fabricated *via* a spray-coating method with a solution prepared by dispersing single-walled carbon nanotubes (SWCNTs) in deionized water with sodium dodecylbenzene sulfonate (SDBS) as surfactant. We explored the mechanism of HNO<sub>3</sub> treatment by treating TCFs with different reagents. After being treated with different concentrations of reagents by HNO<sub>3</sub>, HCl, and NaNO<sub>3</sub> to lower the sheet resistance of TCFs, the properties of TCFs were further characterized by a UV-VIS spectrophotometer, a four-point probe method, atom force microscopy, X-ray photoelectron spectroscopy, and Raman spectroscopy. In this study, we conclude that the HNO<sub>3</sub> treatment results in a decrease in the sheet resistance of the TCFs due to the combined effect of acidity and oxidizability. The strong interaction of the strong acidity and strong oxidizing property of HNO<sub>3</sub> causes the SDBS to be removed. To further improve the film conductivity of the TCFs, the experimental conditions of the HNO<sub>3</sub> treatment were optimized.

Received 16th November 2018

Accepted 9th January 2019

DOI: 10.1039/c8ra09443h

rsc.li/rsc-advances

## 1. Introduction

Due to the rapid development of electronic equipment, the demand for transparent conductive films (TCFs) has become more and more urgent. More stringent requirements on the physical and chemical properties of conducting materials have to be put forward. To this goal, a lot of research regarding flexible TCFs has been carried out incorporating different conductive nanomaterials such as carbon nanomaterials,<sup>1,2</sup> metallic nanowires,<sup>3</sup> nanoparticles,<sup>4</sup> and conductive polymers.<sup>5</sup>

Carbon nanotubes (CNTs) have attracted a lot of research attention due to their specific structure and excellent mechanical, optical and electrical properties,<sup>6,7</sup> and thus have been used in diverse fields as transistors,<sup>8</sup> storage devices,<sup>9</sup> and optoelectronic devices.<sup>10</sup> CNT incorporated transparent conductive films (CNT-TCFs) can be used in a flexible electroluminescent device because CNTs can also be introduced as a hole injection buffer layer on ITO to realize a high brightness organic light emitting diode (OLED).<sup>11,12</sup> CNT-TCFs can be prepared by direct growth, solution deposition, spray coating, and vacuum filtration methods.<sup>13</sup> Among them, spray coating is a commonly used preparation method, which has the advantage of low cost, simplicity, easy realization of large scale films and uniform film formation.<sup>14</sup> Because of the large specific surface area in carbon

nanotubes, a strong van der Waals force among the nanotubes induces CNT entanglement and results in the formation of agglomerates. To solve this problem, a suitable surfactant is required in the preparation process of CNT dispersion. However, the tiny amount of surfactant present in the TCFs affects the conductivity due to its inherent insulating properties.<sup>15,16</sup> Therefore, it is necessary to remove the surfactant by post-treatment in order to improve the conductivity of the CNT-TCFs. There are several post-processing methods for improving the conductivity of the CNT-TCFs without affecting the transmittance, such as immersion in HNO<sub>3</sub>, H<sub>2</sub>SO<sub>4</sub> or SOCl<sub>2</sub>, and *p*-type and *n*-type doping of the CNTs.<sup>17–21</sup> Compared to these methods, a very effective treatment of using HNO<sub>3</sub> is suggested. The purpose of this treatment is to remove the surfactants used for dispersing CNTs in solution and create a denser CNT film.<sup>21</sup> However, it does not further explain what properties of HNO<sub>3</sub> reduce the sheet resistance of CNT-TCFs. The improvement in film transmittance and sheet resistance was attributed to the acidic properties instead of an oxidation effect. Therefore, in this study, we further explored the mechanism of HNO<sub>3</sub> treatment by treating CNT-TCFs with different reagents.

In this work, we prepared CNT-TCFs by spraying CNT solution on a polyethylene terephthalate (PET) substrate. The effects of different kinds of reagents, the concentrations of post-treatment reagents, and post-treating time on the electrical and optical properties of CNT-TCFs were investigated by versatile methods. In order to understand the effect of post-treatment by HNO<sub>3</sub>, three reagents (HNO<sub>3</sub>, HCl, and NaNO<sub>3</sub>) were selected to post-treat the CNT-TCFs for comparison. HNO<sub>3</sub>

State Key Laboratory of Separation Membranes and Membrane Processes, Key Laboratory of Advanced Fibers and Energy Storage, School of Material Science and Engineering, Tianjin Polytechnic University, Tianjin, 300387, China. E-mail: liguangfen@tjpu.edu.cn; Fax: +86-22-83955055; Tel: +86-22-83955814



contains  $\text{H}^+$  and  $\text{NO}_3^-$ , while  $\text{NaNO}_3$  contains  $\text{NO}_3^-$  and  $\text{HCl}$  contains  $\text{H}^+$ . These two reagents were chosen as a comparative study to understand the mechanism of  $\text{HNO}_3$  treatment, and to explore which kinds of ions play an effective role to reduce the resistance of CNT-TCFs.

## 2. Experimental section

### 2.1 Preparation of a single-walled carbon nanotube solution

0.02 g single-walled carbon nanotubes (SWCNTs) with a purity of 90% were dispersed into 20 ml water by using 0.2 g sodium dodecylbenzene sulfonate (SDBS) as the dispersant. A concentration of  $1 \text{ mg ml}^{-1}$  of SWCNT solution was prepared and then ultrasonicated for 40 min. The solution was further ultrasonicated at 120 w for another 35 min in order to obtain a better dispersion of CNTs. The resulting homogeneous SWCNT dispersion was centrifuged at 8000 rpm for 15 min, and the supernatant was transferred to a clean beaker.<sup>15,22</sup>

### 2.2 Preparation and characterization of the carbon nanotube conductive films

A PET film was cut to  $5 \text{ cm} \times 5 \text{ cm}$  in size. Then the PET film was ultrasonicated in distilled water for one hour and then in ethanol for one hour. Subsequently, the PET film was dried with an air dryer. CNT-TCFs were prepared by spraying the SWCNT solution on the cleaned PET substrates. The temperature of the PET substrate was maintained at about  $100^\circ\text{C}$  for the solution to dry quickly. The dried CNT-TCFs were then immersed in distilled water for 20 min and then washed with distilled water 4 times. The effects of the three different reagents ( $\text{HCl}$  (38 wt%),  $\text{HNO}_3$  (68 wt%), and a saturated solution of  $\text{NaNO}_3$ ), the ratio of acid to water, the post-treatment time for removing the residual surfactants on the surface resistance and transmittance of CNT-TCFs were studied.

The transmittance of the CNT-TCFs was measured by a UV-VIS spectrophotometer at a wavelength of 550 nm, and the sheet resistance of the as-prepared and post-treatment CNT-TCFs was obtained by using the four-point probe method (Keithley 2700 multimeter) in sequence. The morphology of the CNT-TCFs was observed using a field emission scanning electron microscope (FE-SEM, HITACHI S-4800) and an atomic force microscope (AFM, Agilent-S5500). The surface changes were detected by X-ray photoelectron spectroscopy (XPS, ELMER PHI 5600, Al K $\alpha$  source). Raman spectra were used to characterize the change of CNTs *via* a DXR Raman microscope with a laser excitation wavelength of 532 nm.

## 3. Results and discussion

### 3.1 The effect of different reagents during post-treatment on sheet resistance and transmittance of the films

Sheet resistance and transmittance are found to be the most crucial factors dominating the performance of the CNT-TCFs. In order to enhance the conductivity, the CNT-TCFs were post-treated by three different reagents at the same concentration, which were  $\text{HNO}_3$  solution,  $\text{HCl}$  solution and a saturated

solution of  $\text{NaNO}_3$ , respectively. The sheet resistance and transmittance of CNT-TCFs were affected by the use of different reagents during post-treatment, as shown in Fig. 1.

In comparison with untreated CNT-TCFs, a higher sheet resistance was found for the CNT-TCFs after post-treatment by  $\text{NaNO}_3$ . This suggested that the  $\text{NO}_3^-$  ion is incapable of removing the surfactant. The TCFs post-treated by a solution of either  $\text{HCl}$  or  $\text{HNO}_3$  show a lower sheet resistance compared with the untreated CNT-TCFs, indicating that the acidic environment favors the removal of surfactants in CNT-TCFs. Moreover, the lowest sheet resistance was found for the CNT-TCFs treated with  $\text{HNO}_3$  solution, which is consistent with a previous report.<sup>17</sup> As TCFs were placed in the  $\text{HNO}_3$  solution, the CNTs in the CNT-TCFs may undergo chemical oxidation during post-treatment by attachment of functional groups such as carboxyl groups. From this we believe that the  $\text{H}^+$  in  $\text{HNO}_3$ , that is the strong acidity, causes the non-conductive SDBS to be removed from the surface of the CNTs.

### 3.2 The effect of diluted nitric acid during post-treatment on sheet resistance and transmittance of films

The above results clearly demonstrate that the sheet resistance of the CNT-TCFs treated by an acidic solution of TCFs decreased significantly. To further improve the film conductivity of the TCFs, the experimental conditions with  $\text{HNO}_3$  were optimized. The effects of post-treating time (from 0, 20, 40, to 60 min) and the ratio of acid to water (from 4 : 1, 6 : 1, to 8 : 1) on the sheet resistance and transmittance are presented in Fig. 3. As post-treating time increases to 60 min, the sheet resistance dramatically decreases.

As shown in Fig. 2, the sheet resistance and the transmittance decrease with  $\text{HNO}_3$  treating time and ratio of  $\text{HNO}_3$  to water simultaneously. The dramatic effect can be found for a certain  $\text{HNO}_3$  treating time. With increasing the time to 60 min, the sheet resistance reaches the lowest desirable value of  $132.2 \Omega \text{ sq}^{-1}$ . However, the transmittance value also drops below 80%. To maintain a higher transmittance, a moderate

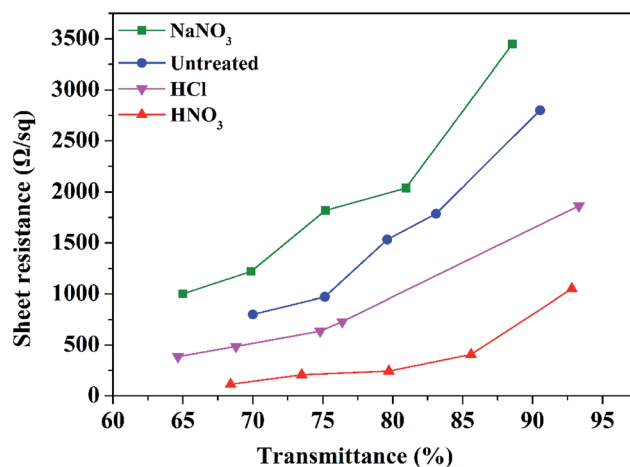


Fig. 1 The sheet resistance and transmittance of CNT-TCFs post-treated by different reagents.



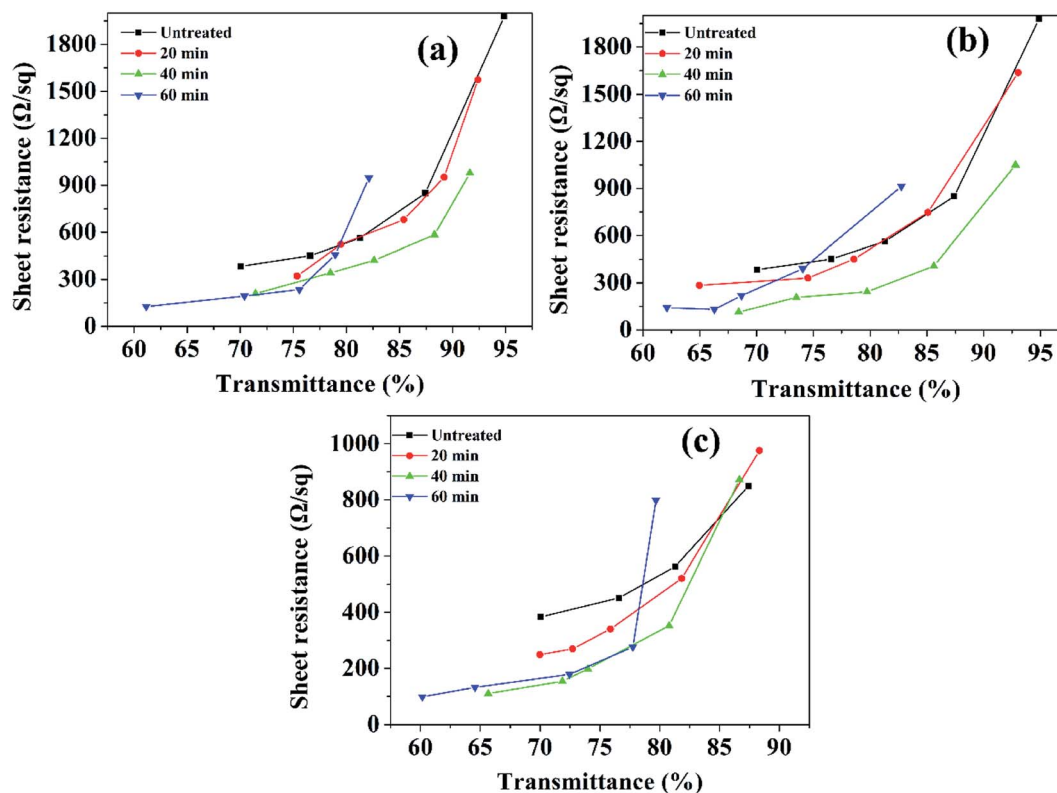


Fig. 2 The sheet resistance and transmittance of the CNT-TCFs treated by HNO<sub>3</sub> for a time from 0, 20, 40, to 60 min with different ratios of HNO<sub>3</sub> to water from (a) 4 : 1, (b) 6 : 1, and to (c) 8 : 1.

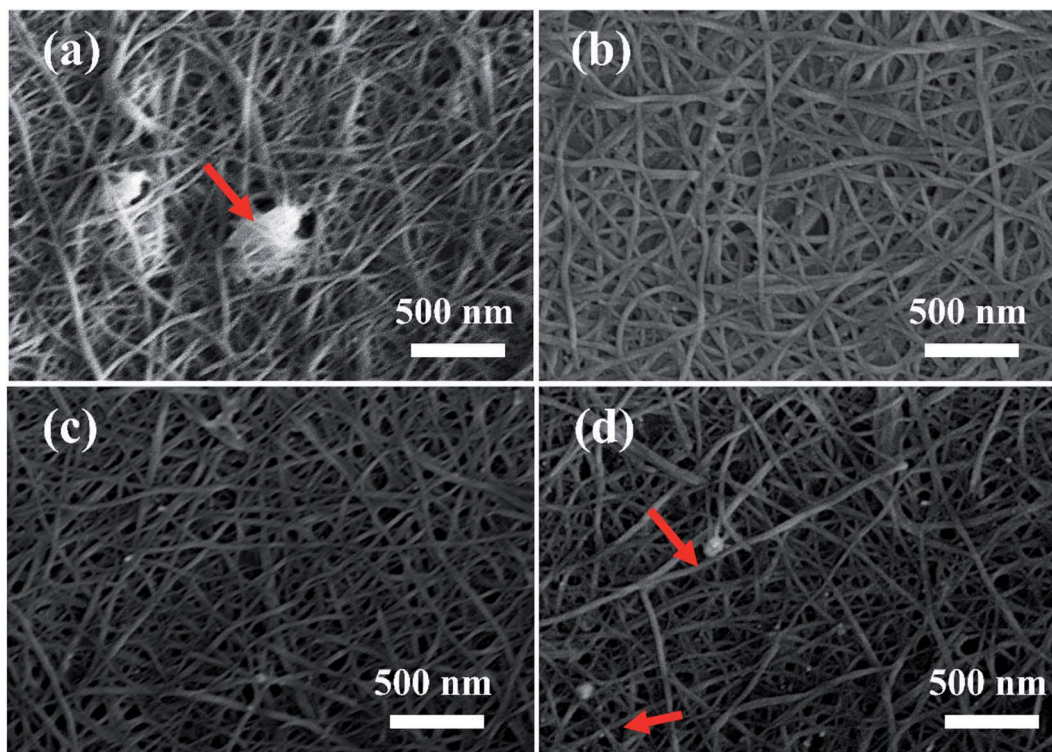


Fig. 3 SEM images of CNT-TCFs treated by different methods (a) untreated and treated by (b) HNO<sub>3</sub>, (c) HCl, and (d) NaNO<sub>3</sub>.





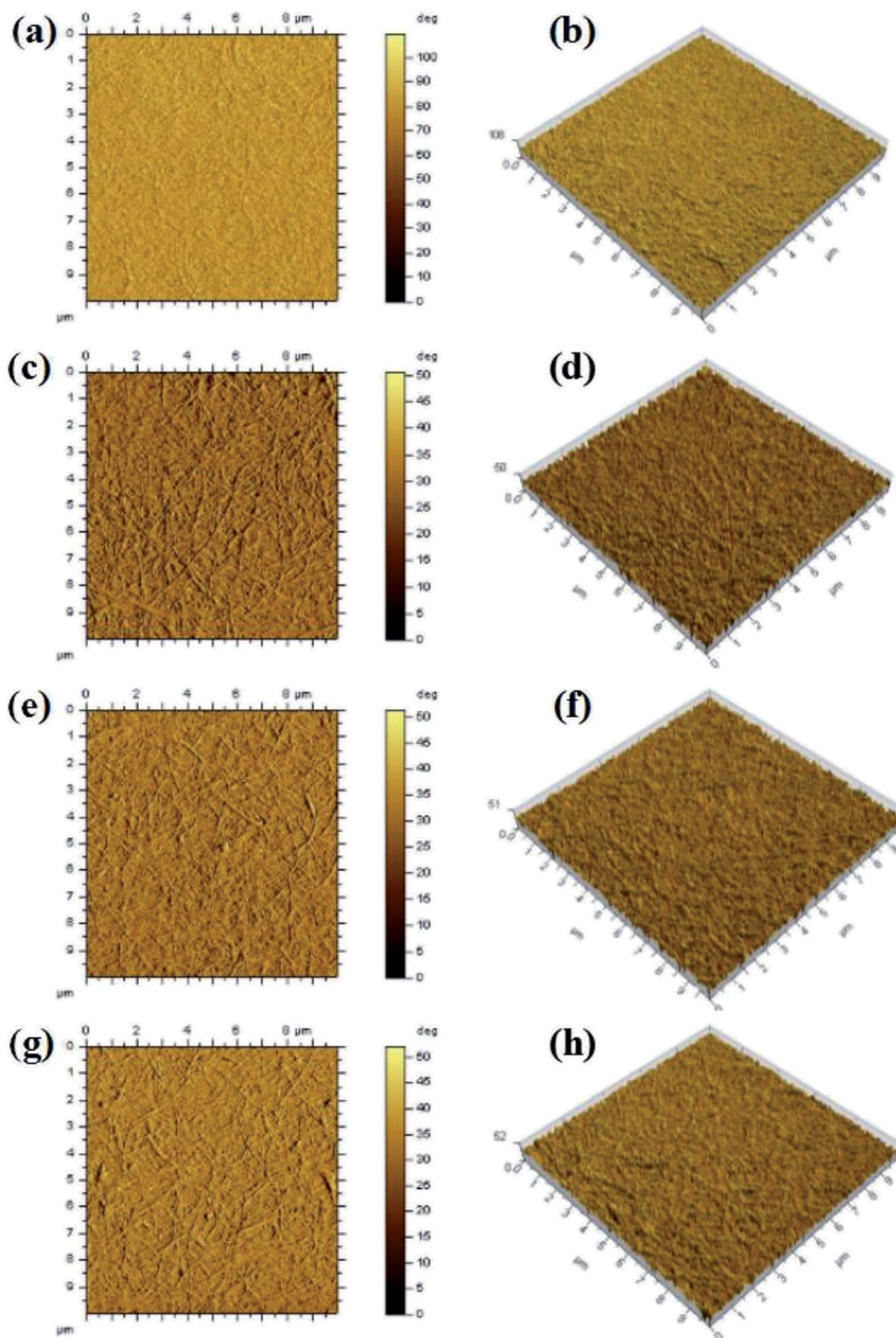


Fig. 4 AFM two and three dimensional phase images of untreated CNT-TCFs (a and b), and CNT-TCFs treated by  $\text{HNO}_3$  (c and d),  $\text{HCl}$  (e and f), and  $\text{NaNO}_3$  (g and h), respectively.

condition for post-treating TCFs is necessary. The results show that both parameters of sheet resistance and transmittance become acceptable, as the treating time is set as 40 min. Fig. 2 also shows a similar effect of the ratio of acid to water on the film properties. With increasing the  $\text{HNO}_3$  content, the sheet resistance/transmittance declines/goes up simultaneously. A desirable condition was found for the ratio of acid to water as

6 : 1 where the sheet resistance is below  $500 \Omega \text{ sq}^{-1}$  and transmittance is about 85%.

### 3.3 Surface morphology of films affected by different reagents during post-treatment

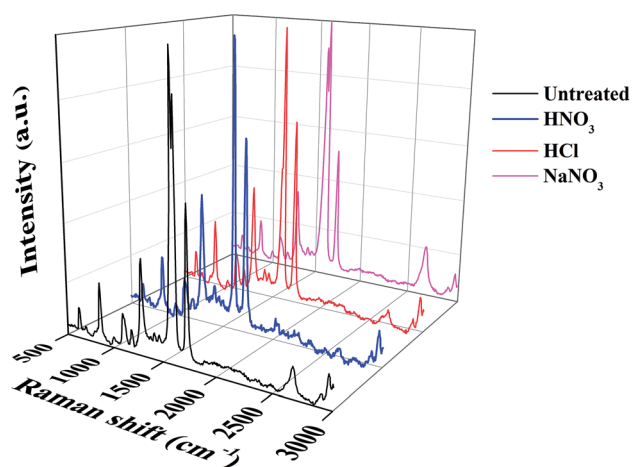
To reveal the effect of surface morphologies on the performance of CNT-TCFs, the CNT-TCFs treated by  $\text{HNO}_3$ ,  $\text{HCl}$  and  $\text{NaNO}_3$



**Table 1** AFM roughness parameters of the CNT-TCFs treated by different reagents<sup>a</sup>

	Untreated	Treated by HNO <sub>3</sub>	Treated by HCl	Treated by NaNO <sub>3</sub>
$S_a$ (nm)	28.9	25.5	26.7	27.5
$S_q$ (nm)	33.0	31.0	31.1	31.5
$S_z$ (nm)	89.0	87.3	90.0	93.3

<sup>a</sup>  $S_a$  (nm): roughness average,  $S_q$  (nm): root mean square roughness,  $S_z$  (nm): ten-point height.



**Fig. 5** Raman spectra (at 532 nm) of the untreated ( $I_D/I_G \sim 0.30$ ) CNT-TCFs, and CNT-TCFs treated by HNO<sub>3</sub> ( $I_D/I_G \sim 0.41$ ), HCl ( $I_D/I_G \sim 0.39$ ) and NaNO<sub>3</sub> ( $I_D/I_G \sim 0.31$ ), respectively.

are imaged by FE-SEM and shown in Fig. 3. The CNT-TCFs without treatment and CNT-TCFs treated by a saturated solution of NaNO<sub>3</sub> have residual SDBS inside the CNT network, which definitely impedes the film conductivity. Whereas, for the CNT-TCFs treated with two acids, little residual SDBS can be found. CNTs are homogeneously distributed on the film surface. From this we can know that the strong acidity of nitric acid removes residual SDBS.

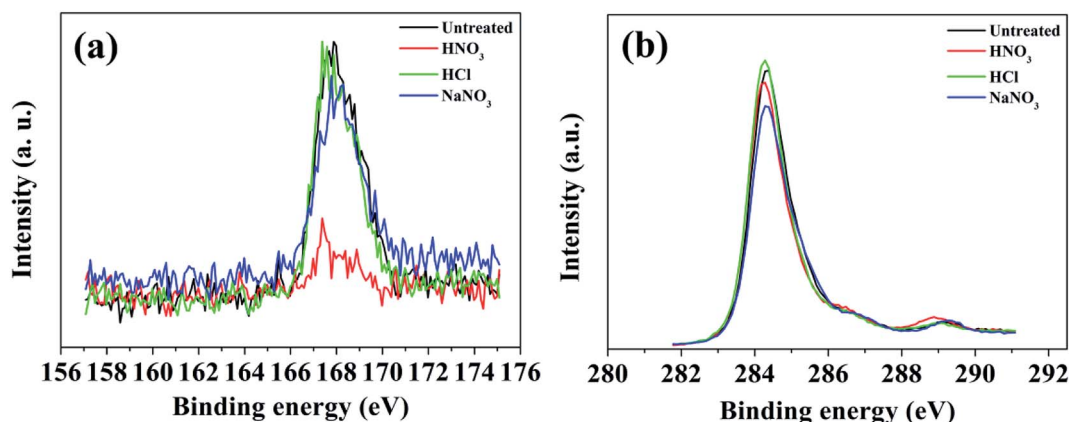
### 3.4 Surface topology and roughness of CNT-TCFs treated by different reagents during post-treatment

The AFM images of the surface topology for CNT-TCFs are shown in Fig. 4 and Table 1. The root mean square roughness values of untreated CNT-TCFs and CNT-TCFs treated with HNO<sub>3</sub>, HCl, and NaNO<sub>3</sub> were 33.0 nm, 31.0 nm, 31.1 nm, and 31.5 nm, respectively. We assume that the SDBS particles on the CNT-TCF surface were removed during the post-treatment process. As seen from the diagram, the surface roughness of the film is reduced after nitric acid treatment. This is beneficial to its application in the transparent electrode field.

### 3.5 Characterization of the CNT-TCFs by Raman spectra and XPS

Raman spectra were carried out to characterize the change of CNTs in the CNT-TCFs with an excitation laser wavelength of 532 nm (2.33 eV). As shown in Fig. 5, the D peak near 1280 cm<sup>-1</sup> is a reflection of the defects and disorder in CNTs whereas the G peak near 1580 cm<sup>-1</sup> represents the order of the CNTs.<sup>23,24</sup> The ratio of  $I_D/I_G$  reflects the degree of disorder and defects in the sample. Here the change of  $I_D/I_G$  can also reflect the degree of surface functionalization.<sup>25</sup> As can be calculated from Fig. 5, the  $I_D/I_G$  ratio of the film treated by NaNO<sub>3</sub> (0.31) is little changed as compared to that of the untreated CNT-TCFs (0.30), indicating that the CNT surface structure has not been changed a lot by NaNO<sub>3</sub>. An increase in the  $I_D/I_G$  ratio was found for the CNT-TCFs treated by acid solution, and the  $I_D/I_G$  value for HNO<sub>3</sub> treated CNT-TCFs (0.41) is higher than that for HCl treated CNT-TCFs (0.39). This suggests that chemical oxidation might actually occur and result in detachment of the surfactant from the CNT surface, and eventually lower the sheet resistance.<sup>26</sup>

XPS analysis was used to provide information about element contents present in the CNT-TCFs after being treated by three different reagents, as shown in Fig. 6. As shown in Fig. 6a, a similar height of the S2p peaks appears in the three samples of untreated TCFs and TCFs treated by HCl and NaNO<sub>3</sub>. The sulfur content of the CNT-TCFs treated with HCl and NaNO<sub>3</sub> did not decrease significantly, indicating that SDBS still has some residues. The weakest S2p signal was found for the sample after



**Fig. 6** XPS S2p (a) and C1s (b) spectra of untreated TCFs and TCFs treated by HNO<sub>3</sub>, HCl, and NaNO<sub>3</sub>, respectively.



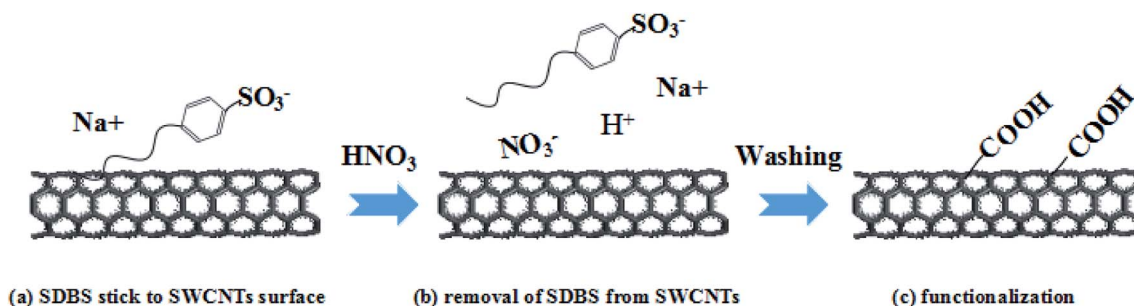


Fig. 7 Mechanism of reducing the surface resistance of CNT-TCFs after  $\text{HNO}_3$  treatment.

treatment with  $\text{HNO}_3$ , which also explains the effectivity of  $\text{HNO}_3$  treatment. In comparison with the untreated CNT-TCFs, a shift of 2 eV binding energy in the C1s spectra was found in TCFs treated by HCl and  $\text{NaNO}_3$ , whereas, a shift of 4 eV binding energy in the C1s spectra was found for the  $\text{HNO}_3$  treated TCFs, as shown in Fig. 6b. This also proved that CNTs underwent a certain extent of chemical oxidation due to  $\text{HNO}_3$  post-treatment. In general, the  $\text{HNO}_3$  treatment results in a decrease in the sheet resistance of the CNT-TCFs due to the combined effect of acidity and oxidizability. The strong interaction of the strong acidity and strong oxidizing property of nitric acid causes the SDBS to be removed. At the same time, strong oxidation makes the surface of the CNTs to some extent oxidized.

The Raman and XPS results clearly prove that oxidation happens during the film treatment by  $\text{HNO}_3$ . Therefore, a schematic description of the mechanism is shown in Fig. 7. It is speculated that during the acid treatment process,  $\text{NO}_3^-$  and  $\text{H}^+$  in  $\text{HNO}_3$  remove the SDBS due to their strong interaction with the CNT surface and eventually lead to oxidation. The subsequent water-washing step is to wash away the residual  $\text{HNO}_3$  and the small amount of SDBS on the CNT-TCFs, hence reducing the contact resistance among the CNTs, resulting in a significant reduction in the sheet resistance of the CNT-TCFs.

## 4. Conclusions

In this study, CNT-TCFs were post-treated by three different reagents for a better understanding of the effect of post-treatment by  $\text{HNO}_3$ , a mechanism of the post-treating process was proposed. By optimizing the experimental conditions, we found that the desired electronic properties of the CNT-TCFs can be achieved under a treatment time of 40 min and with a ratio of nitric acid to water of 6 : 1. Both SEM and AFM analysis show that the TCFs after being post-treated by  $\text{HNO}_3$  have a homogenous surface and minimum surface roughness. The comparison studies show that the CNT-TCFs treated by  $\text{HNO}_3$  possess the best optoelectronic properties with higher transmittance and lower sheet resistance. The reason is because of the oxidation effect and acidity co-existing during post-treatment by  $\text{HNO}_3$ . The strong interaction of the strong acidity and strong oxidizing property of  $\text{HNO}_3$  causes the SDBS to be removed. At the same time, strong oxidation makes the

surface of the CNTs to some extent oxidized. Conclusively, this work reveals that  $\text{HNO}_3$  treatment can effectively remove the residue of surfactants and improve the CNT-TCFs' properties through an oxidation effect, which significantly advances the understanding in related fields.

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

This research was supported by the Science and Technology Plans of Tianjin (No. 15YFXQGX00070), the Science and Technology Plans of Tianjin (No. 15PTSJJC00240), National Natural Science Foundation of China (No. 51378350), and the Nature Science Foundation of Tianjin (No. 17JCTPJ47000).

## References

- 1 S. Bae, H. Kim, Y. Lee, X. Xu, J. S. Park, Y. Zheng, J. Balakrishnan, T. Lei, H. R. Kim, Y. I. Song, Y. J. Kim, K. S. Kim, B. Özyilmaz, J. H. Ahn, B. H. Hong and S. Iijima, Roll-to-roll production of 30-inch graphene films for transparent electrodes, *Nat. Nanotechnol.*, 2010, 5(8), 574–578.
- 2 F. A. Nória, P. P. Jordi, F. Jordi, I. M. Zahir and R. Siegmair, Flexible, transparent electrodes using carbon nanotubes, *Nanoscale Res. Lett.*, 2012, 7, 571–580.
- 3 J. H. Park, G.-T. Hwang, S. Kim, J. Seo, H.-J. Park, K. Yu, T.-S. Kim and K. J. Lee, Flash-induced self-limited plasmonic welding of silver nanowire network for transparent flexible energy harvester, *Adv. Mater.*, 2017, 29, 167403.
- 4 T. K. Sau, A. L. Rogach, F. Jäckel, T. A. Klar and J. Feldmann, Properties and applications of colloidal nonspherical noble metal nanoparticles, *Adv. Mater.*, 2010, 22(16), 1805–1825.
- 5 D. Choi, M. Lee, H. Kim, W. Chu, D. Chun, S.-H. Ahn and C. S. Lee, Fabrication of transparent conductive tri-composite film for electrochromic application, *Appl. Surf. Sci.*, 2017, 425, 1006–1013.
- 6 S. Ata, K. Kobashi, M. Yumura and K. Hata, Mechanically durable and highly conductive elastomeric composites from long single-walled carbon nanotubes mimicking the





- chain structure of polymers, *Nano Lett.*, 2012, **12**(6), 2710–2716.
- 7 A. A. Green and M. C. Hersam, Colored semitransparent conductive coatings consisting of monodisperse metallic single-walled carbon nanotubes, *Nano Lett.*, 2016, **8**(5), 1417–1422.
  - 8 Q. Cao, J. Tersoff, D. B. Farmer, Y. Zhu and S. J. Han, Carbon nanotube transistors scaled to a 40-nanometer footprint, *Science*, 2017, **356**(6345), 1369–1372.
  - 9 W. Mao, G. Ai, Y. Dai, Y. Fu, Y. Ma, S. Shi, R. Soe, X. Zhang, D. Qu, Z. Tang and V. S. Battaglia, *In situ* synthesis of MnO<sub>2</sub>@CNT microsphere composites with enhanced electrochemical performances for lithium-ion batteries, *J. Power Sources*, 2016, **310**, 54–60.
  - 10 N. Mauser, N. Hartmann, M. S. Hofmann, J. Janik, A. Högele and A. Hartschuh, Antenna-enhanced Optoelectronic Probing of Carbon Nanotubes, *Nano Lett.*, 2016, **14**(7), 3773–3778.
  - 11 A. R. Inigo, J. M. Underwood and S. R. P. Silva, Carbon nanotube modified electrodes for enhanced brightness in organic light emitting devices, *Carbon*, 2011, **49**(13), 4211–4217.
  - 12 S. Shi and S. R. P. Silva, High luminance organic light-emitting diodes with efficient multi-walled carbon nanotube hole injectors, *Carbon*, 2012, **50**(11), 4163–4170.
  - 13 L. Hu, D. S. Hecht and G. Grüner, Carbon nanotube thin films: fabrication, properties, and applications, *Chem. Rev.*, 2010, **110**(10), 5790–5844.
  - 14 J. Du, S. Pei, L. Ma and H. M. Cheng, 25th anniversary article: carbon nanotube- and graphene-based transparent conductive films for optoelectronic devices, *Adv. Mater.*, 2014, **26**(13), 1958–1991.
  - 15 S.-L. Jia, H.-Z. Geng, L.-D. Wang, Y. Tian, C.-X. Xu, P.-P. Shi, Z.-Z. Gu, X.-S. Yuan, L.-C. Jing, Z.-Y. Guo and J. Kong, Carbon nanotube-based flexible electrothermal film heaters with a high heating rate, *R. Soc. Open Sci.*, 2018, **5**, 172072.
  - 16 J. Gao, W.-Y. Wang, L.-T. Chen, L.-J. Cui, X.-Y. Hu and H.-Z. Geng, Optimizing processes of dispersant concentration and post-treatments for fabricating single-walled carbon nanotube transparent conducting films, *Appl. Surf. Sci.*, 2013, **277**, 128–133.
  - 17 Y. Tian, X.-C. Zhang, H.-Z. Geng, H.-J. Yang, C.-G. Li, S.-X. Da, X.-S. Lu, J. Wang and S.-L. Jia, Carbon nanotube/polyurethane films with high transparency, low sheet resistance and strong adhesion for antistatic application, *RSC Adv.*, 2017, **7**(83), 53018–53024.
  - 18 U. Dettlaffweglikowska, V. Skákalová, R. Graupner, S. H. Jhang, B. H. Kim, H. J. Lee, L. Ley, Y. W. Park, S. Berber and D. Tománek, Effect of SOCl<sub>2</sub> treatment on electrical and mechanical properties of single-wall carbon nanotube networks, *J. Am. Chem. Soc.*, 2005, **127**(14), 5125–5131.
  - 19 S. M. Kim, K. K. Kim, D. L. Duong, Y. Hirana, Y. Tanaka, Y. Niidome, N. Nakashima, J. Kong and Y. H. Lee, Spectroscopic determination of the electrochemical potentials of n-type doped carbon nanotubes, *J. Phys. Chem. C*, 2012, **116**(9), 5444–5449.
  - 20 K. K. Kim, J. J. Bae, H. K. Park, S. M. Kim, H. Z. Geng, K. A. Park, H.-J. Shin, S.-M. Yoon, A. Benayad, J.-Y. Choi and Y. H. Lee, Fermi level engineering of single-walled carbon nanotubes by AuCl<sub>3</sub> doping, *J. Am. Chem. Soc.*, 2008, **130**(38), 12757–12761.
  - 21 H.-Z. Geng, K. K. Kim, K. P. So, Y. S. Lee, Y. Chang and Y. H. Lee, Effect of acid treatment on carbon nanotube-based flexible transparent conducting films, *J. Am. Chem. Soc.*, 2007, **129**(25), 7758–7759.
  - 22 S.-X. Da, J. Wang, H.-Z. Geng, S.-L. Jia, C.-X. Xu, L.-G. Li, P.-P. Shi and G. F. Li, High adhesion transparent conducting films using graphene oxide hybrid carbon nanotubes, *Appl. Surf. Sci.*, 2017, **392**, 1117–1125.
  - 23 Z. Zhou, X. Dou, L. Ci, L. Song, D. Liu, Y. Gao, J. Wang, L. Liu, W. Zhou and S. Xie, Temperature dependence of the Raman spectra of individual carbon nanotubes, *J. Phys. Chem. B*, 2006, **110**(3), 1206–1209.
  - 24 Y. Zhang, H. Son, J. Zhang, M. S. Dresselhaus, J. Kong and Z. Liu, Raman spectra variation of partially suspended individual single-walled carbon nanotubes, *J. Phys. Chem. C*, 2007, **111**(5), 1983–1987.
  - 25 U. Dettlaff-Weglikowska, V. Skakalova, J. Meyer, J. Cech, B. G. Mueller and S. Roth, Effect of fluorination on electrical properties of single walled carbon nanotubes and C<sub>60</sub> peapods in networks, *Curr. Appl. Phys.*, 2007, **7**(1), 42–46.
  - 26 J. Laudenbach, D. Schmid, F. Herzig, F. Hennrich, M. Kappes, M. Muoth, M. Haluska, F. Hof, C. Backes, F. Hauke, A. Hirsch and J. Maultzsch, Diameter dependence of the defect-induced Raman modes in functionalized carbon nanotubes, *Carbon*, 2017, **112**, 1–7.

