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Structure–property relationship of nitramino oxetane polymers: a computational study on the effect of pendant chains

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A comprehensive study of the effect of the structure of pendant chains on the energetic and mechanical properties of nitramino oxetane polymers has been conducted. Enthalpy of formation (EOF), density, glass transition temperature, and elastic moduli were calculated via quantum mechanics and molecular dynamic simulations. It is shown in this study that $-\text{CH}_2$ groups are unfavorable for EOFs, densities, and elastic moduli of the polymers, whereas $-\text{NCH}_3\text{NO}_2$ groups are favorable for these parameters. The glass transition temperature (T_g) shows non-monotonic features with increasing $-\text{CH}_2$ groups; it reaches a minimum value when the pendant chains consist of 1 or 2 $-\text{CH}_2$ groups. Moreover, the location of the pendant chains can strongly affect T_g of the polymers. Our study suggests that the asymmetric structure, distantly located pendant chains and appropriate length of the pendant chains can effectively reduce T_g of the polymers with negligible compromise to other properties.

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Introduction

Polymers are used widely in energetic materials such as solid propellants and plastic bonded explosives (PBX).^{1–6} They are eligible binders for the formation of a continuous phase and contribute to the integrity and plasticity of a material, which are important characteristics when considering the transport, processing and weaponization of energetic materials. Traditional polymeric binders, such as hydroxyl-terminated polybutadiene (HTPB), provide good mechanical properties in a wide range of temperatures.^{7–9} However, their non-energetic features limit the further improvement in the energy density of the propellants and explosives. For better performances of energetic materials, it has become important to design and screen polymers with good mechanical properties, compatibility with other ingredients, and high energy.^{10–12}

A feasible method of designing an energetic polymeric binder is to “decorate” the polymer chain with energetic groups, such as azido or nitramino groups, on the side chains. Some energetic polymeric binders have been synthesized and applied in recent years.^{13–15} Among these, nitramino oxetane polymers are potential candidates as next-generation energetic binders since the nitramine groups provide good amount of energy and good compatibility with widely used energetic additives in

propellants and explosives, whereas the oxetane backbone provides flexibility and good mechanical properties to the polymer.

Due to safety concerns and limitations of experimental techniques, so far, only a few studies have been reported on nitramino oxetane polymers. Poly(3-methylnitramino methyl-3-methyl oxetane) (PMNAMMO) and poly(bis-(3-methyl nitramino-methyl)oxetane) (PBMNAMMO) were first synthesized by Manser;¹⁵ the structural and decomposition features of PMNAMMO and PBMNAMMO were measured.^{16,17} These polymers are considered to be suitable ingredients of energetic binders in rocket propellants,¹⁸ aluminized explosives,¹⁹ energetic elastomers,²⁰ and gas-generating materials.²¹ In practical applications, researchers and engineers often pay attention to the enthalpy of formation (EOF),²² glass transition temperature (T_g),²³ and mechanical properties²⁴ of the polymeric binders. However, to date, only PMNAMMO and PBMNAMMO have been synthesized and reported in experiments with theoretical values of their enthalpies of formation, whereas few tests are reported about their mechanical properties and glass transition temperatures. EOF represents the energy contained in the polymeric binder, T_g is the temperature range of applications of the polymeric binders, where they act as elastic rubbers rather than fragile solids, and the mechanical properties of the polymeric binders are significant in the application of energetic materials. For the application of nitramino oxetane polymers, these properties should be comprehensively investigated. Moreover, for effectively seeking new and applicable energetic binders, we require a systematic investigation of the structure–property relationship of nitramino oxetane polymers. It is

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known that the structure of pendant chains can remarkably affect the properties of the polymers. The length and the location of the pendant chains are closely related to the flexibility and entanglement of the polymers; also, the substituent group on the pendant chains can affect the polarity and other properties of the polymer. For example, PBMNAMO has an additional methylnitramino group compared to PMNAMMO; therefore, it is considered to be more energetic than PMNAMMO. Due to the symmetrical structure of PBMNAMO, it is assumed to be easy to crystallize and less flexible, which makes it a potential candidate for the “hard segment” of thermoplastic elastomers.²⁵

Computer simulations have been testified to be effective and reliable in the prediction of properties of materials;^{26–38} means such as quantum mechanics^{26–28} and molecular dynamics^{29–38} allow high-flux designing and screening of new materials at lower costs compared to one-by-one experimentation. Dorofeeva²⁷ calculated the enthalpy of formation of hexanitrohexaazaisowurtzitane (CL-20) using the quantum mechanics method; the results showed good consistency with those of the experiments. The mechanical and thermal properties of polymers can be predicted by molecular dynamic simulations.³¹ In this study, we combine quantum mechanics and molecular dynamic methods to study both the energetic and mechanical properties of nitramino oxetane polymers. A comprehensive investigation of the effect of pendant chains on the properties of the polymers has been conducted.

Computational methods

Design of the energetic polymers

Polymers are made up of a long and stretching main chain, and the pendant chains grafted from it. In our study, the main chain structure of nitramine oxetane polymers was chosen to be the poly(*n*-oxapropylene) structure. At most two pendant chains, which consist of a few $-\text{CH}_2$ groups and terminate with a hydrogen atom or $-\text{NCH}_3\text{NO}_2$ group, were grafted from the β -carbon of the oxygen atom. Each pendant chain contains 3 $-\text{CH}_2$ groups at most. For clarity, each polymer is named by the length and the terminating groups of the pendant chains. For example, the polymer in Fig. 1 is named as “1N2H” since it has two pendant chains; one of them contains one $-\text{CH}_2$ group and terminates with $-\text{NCH}_3\text{NO}_2$ group (for the letter “N”), and another has two $-\text{CH}_2$ groups and terminates with $-\text{H}$ atom (for the letter “H”). We designed 26 polymers in total, and the degree of polymerization of each polymer is 10.

Enthalpies of formation (EOFs) and heats of detonation

EOFs and heats of detonation are the parameters used to measure the energetic features of the polymers. EOFs are calculated by constructing the atomization reactions from the polymer to the constituent atoms and by investigating the enthalpy changes of the reactions. To reduce the cost of the calculation, we assume that the enthalpy contribution of every monomeric unit is a constant, so that we can obtain the EOF of every monomeric unit by linear fitting of EOFs of the

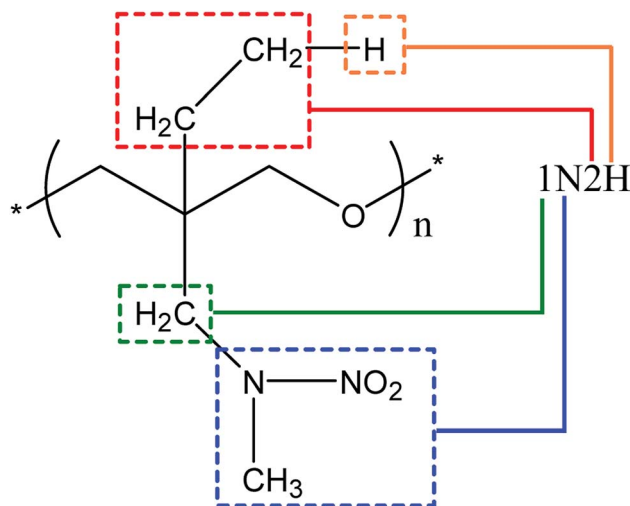


Fig. 1 The naming of nitramino oxetanes; “N” and “H” represent the terminating groups of each pendant chain, and the number before them shows the length of the alkyl chains.

oligomers²² (degree of polymerization is 2–6 in this study). Then, the heats of detonation are obtained by constructing the detonation reactions of the polymers and by calculating the enthalpy differences between the products and reactants. Here, the oligomers are optimized and their EOFs are calculated with the Density Functional Theory (DFT) method under the B3LYP/6-311G++(d,p) basis, and the products of the detonation reactions are assumed to be N_2 , C, CO_2 , and H_2O .^{40,41}

Density, glass transition temperature (T_g), and mechanical properties

Density, glass transition temperature (T_g), and mechanical properties were predicted with molecular dynamics (MD) simulations using the Material Studio 8.0 (MS) software of Accelrys Inc. COMPASS force field³⁹ was applied in the MD simulations, electrostatic interactions were treated with Ewald summation, and the cut-off distance of non-bonded interactions was set as 12.5 Å. Three-dimensional periodic boundary conditions were applied to the constructed cell. Berenden thermostat and barostat were applied to control the temperature and pressure of the systems, respectively. For each polymer, four independent initial configurations were created by putting 20 polymer chains randomly in the simulation box and setting the initial density of the system to 1.0 g cm^{−3}. Then, 1000 ps simulation was carried out to make sure that the polymer systems reach thermal equilibrium, so that the locations of the polymers are independent of the initial configuration of the system; NVT ensemble was applied here and the temperature was 1000 K. The thermal equilibrated configurations were further applied to a series of NPT simulations, each of which lasted for 200 ps of simulation time. To obtain the configurations of the systems in ambient temperature and pressure, the temperature and pressure of the simulation were decreased step by step in the following order: 900 K–3 GPa, 800 K–300 MPa, 700 K–30 MPa, 600 K–3 MPa, 500 K–0.3 MPa, 400 K–0.1 MPa, 298 K–



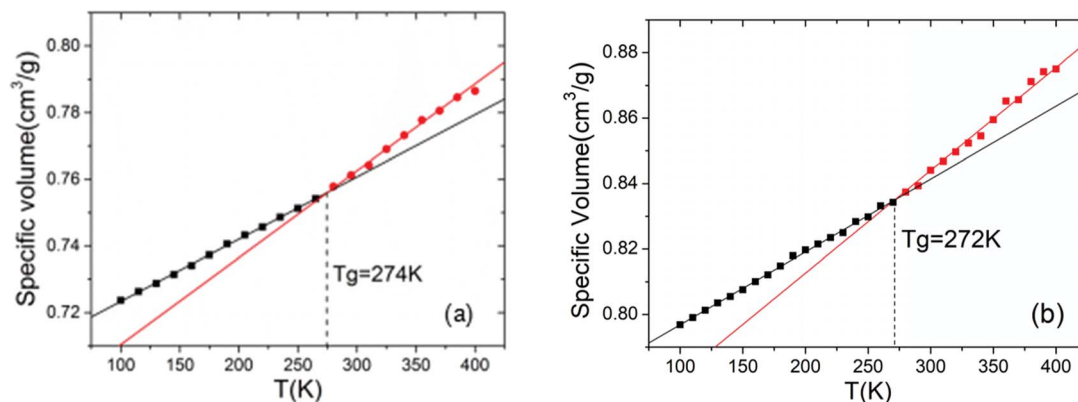


Fig. 2 The calculation of T_g of PBMNAMO at the cooling rates of 15 K/200 ps (a) and 10 K/200 ps (b), respectively. The intersection points of the black and red lines, which are the linear fits of the black and red dots, mark T_g (274 K and 272 K, respectively).

0.1 MPa. The density of each polymer was obtained from the average density of the four independent systems.

According to Fox-Flory's free volume theory, there is a turning point around T_g where the specific volume of polymers decreases more rapidly with decreasing temperature. Thus, as shown in Fig. 2, we investigated the temperature dependence of the specific volume of the polymers in the range of 400–100 K, and T_g was determined by the changing point of the specific volume–temperature plot. To determine the cooling rate, we conducted simulations at the cooling rates of 15 K/200 ps and 10 K/200 ps; the results (Fig. 2) showed that the T_g values in these cooling rates are very close. Therefore, considering the accuracy and the cost of computations, we chose 15 K/200 ps as the cooling rate for the systems in our study. The uncertainty of T_g data in our study was about ± 15 K (5%).

Mechanical properties are characterized by the elastic moduli and Poisson's ratio. The parameters are calculated on the basis of the Hooke's law (eqn (1) and (2)) by applying 0.5% deformation to the systems under 298 K and atmospheric pressure. The elastic moduli are calculated according to eqn (3) [C_{ij}] is the elastic coefficient matrix containing 36 elements, and Lamé coefficients (λ and μ) were introduced ($C_{12} = \lambda$, $C_{11} - C_{12} = 2\mu$).

$$\sigma_i = C_{ij}\varepsilon_j, i, j = 1, \dots, 6 \quad (1)$$

$$\begin{pmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_3 \\ \sigma_4 \\ \sigma_5 \\ \sigma_6 \end{pmatrix} = \begin{pmatrix} C_{11} & C_{12} & C_{13} & C_{14} & C_{15} & C_{16} \\ C_{21} & C_{22} & C_{23} & C_{24} & C_{25} & C_{26} \\ C_{31} & C_{32} & C_{33} & C_{34} & C_{35} & C_{36} \\ C_{41} & C_{42} & C_{43} & C_{44} & C_{45} & C_{46} \\ C_{51} & C_{52} & C_{53} & C_{54} & C_{55} & C_{56} \\ C_{61} & C_{62} & C_{63} & C_{64} & C_{65} & C_{66} \end{pmatrix} \begin{pmatrix} \varepsilon_1 \\ \varepsilon_2 \\ \varepsilon_3 \\ \varepsilon_4 \\ \varepsilon_5 \\ \varepsilon_6 \end{pmatrix} \quad (2)$$

$$\lambda = C_{12}, \mu = \frac{C_{11} - C_{12}}{2},$$

$$E = \frac{\mu(3\lambda + 2\mu)}{\lambda + \mu}, G = \mu, K = \lambda + \frac{2}{3}\mu, \gamma = \frac{\lambda}{2(\lambda + \mu)} \quad (3)$$

Results and discussions

One of the most important parameters of energetic polymeric binders is the glass transition temperature T_g , which is the key factor in deciding the temperature range of processing and application. It is the mark of a second-order phase transition of the polymers from glassy state to rubbery state. As shown in Fig. 3, polymers with more $-NCH_3NO_2$ groups exhibit slightly higher T_g because the polarity of the polymers increases with more $-NCH_3NO_2$ groups, and the mobility of the polymers decreases since the electrostatic interactions between

3N	277	261	263	271	281			
2N	265	251	254	263	270	273		
1N	263	237	244	246	269	260	280	
0N	268	253	259	274	293	274	262	285
	3H	2H	1H	0H	3N	2N	1N	0N

Fig. 3 Glass transition temperature (in K) of the designed polymer. The data in the brackets are experimental values. The vertical axis represents the structure of one pendant chain and the horizontal axis represents the structure of another pendant chain. For example, information on the bottom-left is the density of polymer 0N3H. The uncertainty of the data of polymers is less than 5%.



3N	3.00	3.14	3.20	3.81	4.99	$E(\text{Gpa})$		
	2.00	2.09	2.24	2.47	3.39	$K(\text{Gpa})$		
	1.07	1.14	1.19	1.21	1.87	$G(\text{Gpa})$		
	0.24	0.29	0.29	0.29	0.27	γ		
2N	3.06	3.17	3.37	3.90	4.63	5.58		
	2.14	2.38	2.49	2.87	3.07	4.29		
	1.22	1.26	1.29	1.36	1.83	2.14		
	0.27	0.28	0.28	0.29	0.27	0.27		
1N	3.21	3.27	3.65	5.58	4.81	5.37	6.93	
	2.41	2.62	2.84	3.09	3.47	3.82	4.76	
	1.30	1.32	1.35	1.42	1.84	2.16	2.79	
	0.27	0.3	0.3	0.31	0.25	0.27	0.27	
0N	3.63	3.81	4.63	5.21	5.71	5.89	6.26	8.41
	2.66	2.91	3.69	3.90	4.10	4.29	4.46	5.68
	1.52	1.56	1.80	1.86	2.33	2.48	2.63	3.31
	0.26	0.29	0.27	0.31	0.26	0.26	0.27	0.26
	3H	2H	1H	0H	3N	2N	1N	0N

Fig. 4 Young's modulus (E , in blue cells), bulk modulus (K , in green cells), shear modulus (G , in orange cells) and Poisson's ratio (γ , in white cells). The vertical axis represents the structure of one pendant chain and the horizontal axis represents the structure of another pendant chain. For example, information on the bottom-left is the density of polymer 0N3H. The uncertainty of the data of polymer mechanical properties is less than 5%.

molecules are stronger. Moreover, the existence of $-\text{NCH}_3\text{NO}_2$ group enhances the rotation barriers of the main chains of the polymers. These two factors are not beneficial to the flexibility of the polymers and result in higher T_g . This is also supported by the study by Lu *et al.*,⁴² which showed that strong intermolecular interactions and hydrogen bonding result in higher T_g .

On the other hand, T_g of the polymers shows a non-monotonic feature when the pendant chains grow longer: T_g decreases at first, reaches a minimum value when the pendant chains contain 1–2 alkyl groups, and then increases with further

increase in the length of the pendant chains. According to the free volume theory, the free volume of the system increases with the introduction of additional $-\text{CH}_2$ groups, which benefits the flexibility of the polymers, and T_g tends to decrease. At the same time, the size of the pendant chains increases and the rotation barriers of the main chains of the polymers rise due to the steric hindrance between the pendant chains and other segments of the polymers. When the pendant chains are short, the introduction of extra free volume is the dominant effect in the flexibility of the polymers. Thus T_g decreases with increasing length



Table 1 Density (ρ) and energetic properties of the polymers; enthalpy of formation and heat of detonation are represented by ΔH_f and Q , respectively. The uncertainty of the data of polymers is less than 7%

Polymer	ρ (g cm ⁻³)	ΔH_f (kJ mol ⁻¹)	Q (kJ mol ⁻¹)
0N0H	1.27	-90.5	634.9
0N1H	1.22	-115.1	610.1
0N2H	1.19	-120.6	603.9
0N3H	1.15	-134.0	591.5
1N0H	1.22	-132.0	593.3
1N1H	1.18	-147.1	578.4
1N2H	1.15	-152.7	572.4
1N3H	1.12	-165.5	559.6
2N0H	1.18	-146.3	581.0
2N1H	1.14	-157.0	568.2
2N2H	1.12	-164.4	560.5
2N3H	1.09	-173.6	551.5
3N0H	1.14	-159.2	566.4
3N1H	1.12	-174.3	553.4
3N2H	1.09	-178.1	545.3
3N3H	1.07	-190.4	535.1
0N0N	1.66	-9.1	1200.1
0N1N	1.37	-52.8	1156.4
0N2N	1.30	-70.6	1138.6
0N3N	1.27	-87.8	1121.4
1N1N	1.31	-94.6	1114.3
1N2N	1.26	-115.6	1093.6
1N3N	1.23	-128.1	1081.2
2N2N	1.22	-120.7	1088.5
2N3N	1.19	-141.3	1068
3N3N	1.16	-154.1	1055

of the pendant chains; with longer pendant chains, the steric hindrance is dominant, the polymers become less flexible and therefore, T_g increases. This suggestion is also supported by the comparison of the isomers, for example, 3N0H, 2N1H, 1N2H and 0N3H. When the $-\text{CH}_2$ groups are displaced in two shorter side chains rather than in a single pendant chain, the free spaces in the systems are almost the same, whereas the steric hindrance of the free rotation of the polymer main chain is lower; hence, lower T_g is obtained. Please note that the polymers of symmetrical structures, *i.e.*, 0N0N, 1N1N, 2N2N, and 3N3N do not obey such a trend; they have significantly higher T_g than the polymers having more or less $-\text{CH}_2$ groups and have higher T_g than their isomers. The symmetric polymers are easy to

crystallize; the chains in the crystalline region are folded and regularly arranged so that the chain segments can only move freely at higher temperatures. This is consistent with the difference between PBAMO and PAMMO;^{43,44} PBAMO is easy to crystallize and PAMMO is a flexible polymer, and the T_g values of two polymers are 246 K and 238 K, respectively.

The mechanical properties were characterized by the Young's modulus (E), bulk modulus (K), shear modulus (G), and Poisson's ratio, which indicate the capacity of tensile elasticity, incompressibility, rigidity, and the lateral deformation of the materials, respectively. The results are displayed in Fig. 4, and the uncertainty of the data of polymer mechanical properties is less than 5%. The Poisson's ratios of all the designed polymers are about 0.3, indicating good plastic properties.

It is shown that E , K , and G decrease monotonously with increasing number of $-\text{CH}_2$ groups. The rubbery features of polymeric binders originate from their long and entangled main chains. When the pendant chains grow longer, the fraction of the main chains becomes lower and the entanglement of the chains becomes weaker with additional free volume, thus lowering the moduli.

Fig. 4 also shows that polymers with $-\text{NCH}_3\text{NO}_2$ groups exhibit significantly higher moduli. The polarity of $-\text{NCH}_3\text{NO}_2$ groups may account for this result since the polymers are polarized by more $-\text{NCH}_3\text{NO}_2$ groups and the electrostatic interactions between the molecules are stronger, thus making the materials more resistant to elastic deformations. Combining the result in Fig. 4 and the data of T_g , we can see that PBMNAMO has higher elastic moduli, higher T_g and tendency to crystallize, indicating that PBMNAMO is a suitable choice for the "hard segment" of thermoplastic elastomers. On the other hand, PMNAMMO has better flexibility and is suitable for the "soft segment" of thermoplastic elastomers. In practice, PBMNAMO and PMNAMMO are used as described above.²⁰

As is well-known, the density of the energetic binder is an important parameter since it is closely related to the density and solid content of solid propellants and explosives; thus, high energy density can be achieved by applying the binder with high density. The uncertainty of the calculated densities is about 7%. As shown in Table 1, irrespective of termination with nitramine groups, when the number of alkyl groups increases, the densities of the polymers decrease. When the pendant chains grow

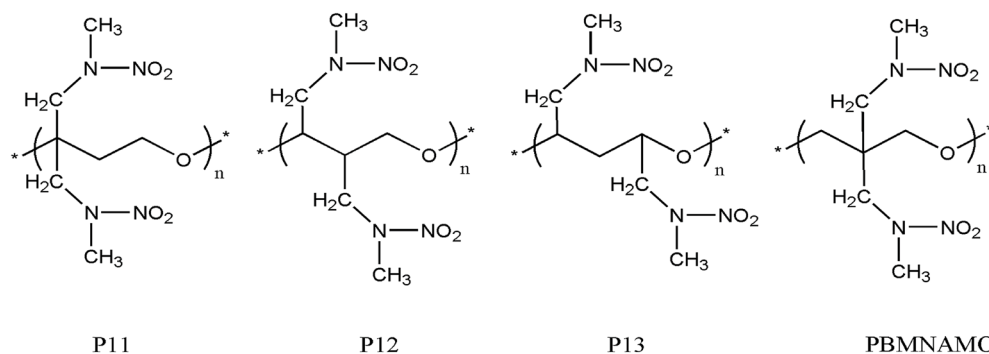
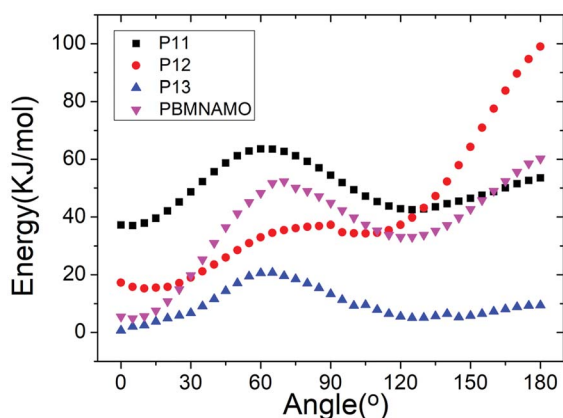


Fig. 5 The structures of isomers of PBMNAMO.



Table 2 Properties of isomers of PBMNAMO. Clearly, T_g and elastic moduli of polymers are in the order P13 < P11 \approx PBMNAMO < P12

Polymer	ρ (g cm ⁻³)	ΔH_f (kJ mol ⁻¹)	T_g (K)	E (GPa)	K (GPa)	G (GPa)	γ
PBMNAMO	1.29	-94.6	274	4.01	2.98	1.56	0.28
P11	1.28	-92.2	274	3.91	2.86	1.48	0.28
P12	1.29	-96.3	307	4.47	3.17	1.72	0.27
P13	1.28	-95.5	260	2.75	2.67	1.28	0.32

**Fig. 6** The rotation energy of α - and β -carbon bonds of the isomers. Data are shifted for clarity.

longer, additional degrees of freedom are introduced into the system and the free volume between polymer chains increases; therefore, the densities of the polymers decrease due to volume exclusion effects. Interestingly, the densities of the isomers, such as 3NOH, 2N1H, 1N2H, and 0N3H, are almost the same considering the uncertainty of the calculation, suggesting that the densities of the polymers are more sensitive to the number of alkyl groups rather than their location. Moreover, the densities of the polymers containing more nitramine groups are higher because the intermolecular interactions increase with the number of nitramine groups due to increasing polarity.

The energetic features distinguish the energetic binders from traditional binders, providing the propellants and explosives with higher energy density and better performances. Here, we chose EOF and heat of detonation as representative parameters of the energetic features. As shown in Table 1, EOFs of the polymers decrease monotonously when the number of $-\text{CH}_2$ groups increase, and the heats of detonation of the polymers decrease with additional $-\text{CH}_2$ groups accordingly, indicating that the $-\text{CH}_2$ group is unfavorable for the energy of the polymers. On the other hand, the $-\text{NCH}_3\text{NO}_2$ group positively contributes about 40 kJ mol⁻¹ to EOFs of the polymers, which does not seem significant; however, it also contributes about 540 kJ mol⁻¹ to the heat of detonation of the polymers, which indicates that the $-\text{NCH}_3\text{NO}_2$ groups are the main source of energy of the polymers.

The location of the pendant chains is another important factor affecting the properties of polymeric binders; they occupy a large space in the system and can be decisive in the flexibility

of the polymers. We designed isomers of PBMNAMO by altering the location of two pendant chains (P11–P13, Fig. 5), and we investigated their energetic and mechanical properties, as shown in Table 2. As can be easily understood, the free volume and the energy contributions induced by the pendant chains are almost the same in all the isomers; thus, the densities and EOFs are not significantly affected, as is shown by the data in Table 2. The flexibility of the polymers can be strongly affected due to the difference in the rotation barriers of the main chains of the isomers: the pendant chains in P13 are most distantly located from each other, and the rotation of the main chain is negligibly affected by them; the pendant chains of PBMNAMO and P11 are grafted from the α - and β -carbons of the oxygen atom, respectively. When the main chains of the polymers rotate, the two pendant chains make no contact with each other, but the rotation barriers rise because of the large occupied space of the α - and β -carbons. Hence, PBMNAMO and P11 have similar and higher T_g values. The rotation energies of α - and β -carbon bonds of the isomers are shown in Fig. 6; the energy barriers are 26.5 kJ mol⁻¹, 83.7 kJ mol⁻¹, 19.9 kJ mol⁻¹, and 47.4 kJ mol⁻¹ for P11, P12, P13, and PBMNAMO, respectively. The pendant chains of P13 strongly hinder the rotation of the bonds of α - and β -carbons due to volume exclusion effects, and T_g of P13 is significantly higher than that of other isomers. On the other hand, the elastic moduli of more flexible polymers are lower. We can see that the T_g values of the polymers can be lowered by 14 K by modifying the sites where the pendant chains are located, with negligible compromise of the mechanical properties while maintaining the energy density of the binder.

Conclusion

To study the structure–property relationships and to provide guidance for designing and screening of nitramino oxetane polymers, polymers derived from poly(*n*-oxapropylene) main chain and pendant chains containing $-\text{NCH}_3\text{NO}_2$ group were designed. Their EOFs, glass transition temperatures, and mechanical properties were predicted by molecular dynamics simulations and quantum mechanics calculations. We found the following conclusions:

(1) T_g of the polymers against the number of $-\text{CH}_2$ groups showed a non-monotonic trend, having a minimum value when the length of the pendant chains contained 1–2 $-\text{CH}_2$ groups and the $-\text{CH}_2$ groups were equally displaced in two pendant chains.

(2) The introduction of $-\text{CH}_2$ groups is not favorable to the densities, EOFs, and elastic moduli of the polymers, whereas



the $-\text{NCH}_3\text{NO}_2$ group is the main contributor to EOFs and increases the densities and elastic moduli of the polymers.

(3) T_g of polymers can be significantly lowered by modifying the grafting sites of the pendant chains while maintaining energy density.

Conflicts of interest

There are no conflicts to declare.

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