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Introduction

Star anise (*Illicium verum*, Hooker f.) belongs to the magnolia family, and is indigenous to south-eastern China. Its fruit is one of the most important spices of the east.^{1,2} In addition, SAEO is extracted from fruits by steam distillation, and is widely used in food and medicine because of its antioxygenic and antimicrobial activities.³ However, use of SAEO is challenging due to low solubility in water, high volatility, strong smell, and physical and chemical instability.^{4–6} Fortunately, encapsulation in cyclodextrins may overcome these issues.^{4–7} Indeed, cyclodextrin and its derivatives stabilize essential oils and other volatile compounds, extend their shelf life, mask unpleasant smells, if any,⁸ enable controlled release,^{9,10} and enhance antioxidant activity.^{11,12}

In recent years, changes in urban lifestyle have significantly increased the demand for minimally processed roots and tubers such as fresh-cut yam and potato.¹³ Although fresh-cut vegetables are convenient and rich in nutrients, fresh-cut processing

Browning control of fresh-cut Chinese yam by edible coatings enriched with an inclusion complex containing star anise essential oil

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Star anise essential oil (SAEO) has a variety of antioxygenic and antimicrobial properties, and is widely used in food preservation. However, its application is still challenging due to poor water solubility and physicochemical stability. We now report that encapsulation of SAEO in hydroxypropyl- β -cyclodextrin (HPCD) enhances its water solubility, as well as its thermal, storage, and photostability. The solubility of SAEO encapsulated by HPCD was increased by 47.5 times at 45 °C, and the onset temperature of thermal volatilization was delayed by at least 200 °C. The encapsulated material is also more uniformly and more stably dispersed in xanthan gum, and is thus released in a controlled manner. Importantly, fresh-cut Chinese yam coated with xanthan gum containing encapsulated SAEO is more effectively preserved, as assessed using weight loss, *L** value, browning index, and polyphenol oxidase activity. The data suggest that the encapsulated SAEO reduced the weight loss of the samples by more than 30%, and the encapsulation of HPCD increased the inhibitory effect of SAEO on browning and polyphenol oxidase activity of the samples by nearly 8 times and more than 7 times, respectively. Collectively, SAEO encapsulated in HPCD is promising as a preservative coat for fresh-cut fruits and vegetables.

such as trimming, peeling, grading, and shredding may accelerate deterioration, weight loss, browning, and even loss of nutrients.¹⁴ Thus, minimizing chemical and biological changes during storage is critical. Traditional preservation methods include application of chemical additives such as chlorine, although consumers also prefer fruits and vegetables that are free of chemical residues, since such residues are potentially harmful to humans and the environment. Accordingly, several natural antimicrobials such as plant essential oils have been investigated as alternative.

These natural antimicrobials can be infused into edible coatings, which have also attracted attention for simplicity of use and eco-friendliness. As semi-permeable barriers, edible coatings can prevent water loss, gas exchange, and oxidation, and act as carriers for active components such as essential oils. At present, xanthan gum is the most widely used as edible coating due to unique characteristics. For example, it forms a highly viscous solution in cold or hot water even at low concentration, is stable over a wide range of pH and temperature, and is resistant to enzymatic degradation.¹⁵ Accordingly, xanthan gum enriched with active components has been tested on minimally processed fresh-cut fruits and vegetables.^{16,17} However, a coating for fresh-cut yam has been limited mostly to chitosan and chitosan infused with essential oil.18 Indeed, there is little or no literature to our knowledge describing the use of xanthan gum infused with cyclodextrin-encapsulated SAEO as preservative for fresh-cut Chinese yams. Hence, we investigated the water solubility and stability of SAEO encapsulated in

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Paper

HPCD, as well as its effect on weight loss, L^* value, browning index, and polyphenol oxidase activity of fresh-cut Chinese yam when incorporated into edible coatings based on xanthan gum. We note that in China, yam is not only commonly regarded as a tonic food, but also has been used for more than 2000 years as traditional treatment against diabetes, diarrhoea, asthma, and other ailments.¹⁹

Materials and methods

Materials

Star anise and Chinese yam (Huai Shan Yao) were purchased from Dennis Supermarket in Anyang City, Henan Province, China. Samples were transported to the laboratory and stored at 5 °C overnight before processing. SAEO was obtained by hydrodistillation, and was dried with anhydrous sodium sulphate. HPCD (purity > 99%, average $M_w = 1380$) was obtained from Sigma-Aldrich Shanghai Trading Co. Ltd. (Shanghai, China), while xanthan gum was procured from Shandong Xiya Chemical Industry Co., Ltd. All other reagents were analytical grade. The water used in all experiments was doubly distilled and deionized.

Preparation of SAEO/HPCD

SAEO/HPCD was prepared according to Zhang *et al.*^{19,20} Briefly, SAEO was added at molar ratio 1 : 1 to 25 mL of an aqueous solution of 5% m/v HPCD. The mixture was then homogenized by ultrasonication for 5 min, and magnetically stirred for 96 h at 30 °C in the dark. Subsequently, uncomplexed SAEO was removed by filtration at 0.45 μ m to obtain pure SAEO/HCPD complex. Finally, filtrates were lyophilized at -60 °C and 100 Pa in a Millrock Technology BT85 freeze dryer (Millrock Technology, Inc., Kingston, New York, USA).

Water solubility and stability of encapsulated SAEO

Morphology. The morphology of HPCD and SAEO/HCPD was assessed at $40 \times$ on a BT-1600 Image Particle Analysis System (Better, Dandong, Liaoning, China), and on an HT7700 transmission electron microscope (Hitachi, Tokyo, Japan) operating at accelerating voltage 80 kV. Briefly, particles were spotted on 0.085 mm copper grids and air dried before imaging.

Water solubility. The solubility of SAEO/HCPD in water was assessed according to Yuan *et al.*²¹ In brief, excess SAEO was added to 25 mL of aqueous HPCD (0–40 mmol L⁻¹) and magnetically stirred at 25, 35, and 45 °C for 96 h, respectively. Uncomplexed SAEO was removed by filtration at 0.45 µm to obtain pure SAEO/HCPD complex. A sample (10 mL) of the resulting filtrate was added to 20 mL *n*-hexane and extracted by ultrasonication for 10 min. The absorbance of the extract was determined at 258 nm, and the concentration of SAEO was calculated according to a standard curve. Phase solubility curves were constructed by plotting mmol L⁻¹ HPCD as abscissa and mmol L⁻¹ SAEO as ordinate. The stability constant $K_{\rm C}$ (L mol⁻¹) for SAEO/HCPD was determined in triplicate according to

$$K_{\rm C} = \frac{10^3 k}{S_0 (1-k)} \tag{1}$$

where $S_0 \pmod{\text{L}^{-1}}$ is the inherent solubility of SAEO in deionized water and *k* is the slope of the linear equation. The thermodynamic properties of the complex were estimated from the experimentally determined K_{C} values, using eqn (2) and (3).

$$\Delta G = \Delta H - T \Delta S = -RT \ln K \tag{2}$$

$$\ln K_{\rm C} = -\frac{\Delta H}{RT} + \frac{\Delta S}{R} \tag{3}$$

where ΔG (J mol⁻¹) is the Gibbs free energy, ΔH (J mol⁻¹) is the change in enthalpy, *R* is the gas constant with value 8.31 J (K⁻¹ mol⁻¹), *T* (K) is the absolute temperature, and ΔS (J (K⁻¹ mol⁻¹)) is the change in entropy.

Thermal stability. An Al_2O_3 crucible was tared on the thermobalance of a TA SD TQ600 TGA/DTA combined analyser (New Castle, USA), loaded with 8–15 mg SAEO, SAEO/HPCD, or HPCD. After compaction, samples were heated from 50 °C to 600 °C at 10 °C min⁻¹ and under 10 mL min⁻¹ N₂.

Storage stability and photostability. SAEO/HPCD (10 mg) was placed in six open glass bottles, and stored in a closed desiccator in the dark at 5 ± 0.5 , 25 ± 0.5 , and 45 ± 0.5 °C. A glass bottle was retrieved every 24 h, and the concentration of remaining SAEO was measured on an ultraviolet spectrophotometer. Free SAEO was assayed in the same manner except that samples were taken every 1 h because of rapid volatilization. Residual SAEO (%) was determined in triplicate experiments according to

Residual rate
$$=$$
 $\frac{m_t}{m_0} \times 100$ (4)

where m_0 (mg) is the initial weight of free or encapsulated SAEO and m_t (mg) is the weight of free or encapsulated SAEO at time *t*.

SAEO/HPCD samples (10 mg) were also evenly spread on a dish, placed at room temperature under ultraviolet light, natural light, or in the dark, and residual SAEO was measured after 24 h. Free SAEO was assayed in the same manner, except that residual SAEO was measured after 2 h because of rapid volatilization. Samples were tested at least three times.

Effect of SAEO/HPCD on browning of fresh-cut Chinese yam

Coating and storing of fresh-cut Chinese yam. Chinese yams of uniform shape, size, and colour and without physical damage were cleaned with potable water, peeled, and sliced using a sharp stainless steel vegetable cutter into 5 mm slices with average diameter about 3.5 cm. To protect colour, specimens were then soaked for 20 min in 15 g L⁻¹ citric acid, 1 g L⁻¹ ascorbic acid, and 1.5 g L⁻¹ calcium chloride, and dried at room temperature. Coating was prepared by dissolving 4 g L⁻¹ xanthan gum powder in 250 mL distilled water at 70 °C until the mixture became clear. The solution was then infused with 3.3 g L⁻¹ free or encapsulated SAEO. Yam slices (125 g, 45 slices) were then immersed for 30 s in 250 mL of distilled water (control), 4 g L⁻¹ xanthan gum, and 4 g L⁻¹ xanthan gum with 3.3 g L⁻¹ free SAEO or 165 g L⁻¹ SAEO/HPCD, which contains 3.3 g L⁻¹ SAEO,

as calculated from encapsulation efficiency. After drying at room temperature for 30 min, slices were wrapped in polyethylene films, and stored at 5 \pm 0.5 °C in the dark for 8 d. Samples (n = 3 slices per treatment) were tested on days 0, 2, 4, 6, and 8 for weight loss, lightness (L^*), browning, and polyphenol oxidase activity. Each test was performed in triplicate.

Weight loss. Weight loss was measured gravimetrically and reported as percentage of the initial weight.

 L^* value and browning index. From a maximum of five readings, colour was measured as L^* on an NS800 colorimeter (3NH, Shenzhen, China), following Sharma *et al.*,²² with some modification. As initial L^* values differed significantly due to individual differences in slices, change in L^* value was used instead as the index of colour stability.

Browning was assessed according to Kim *et al.*²³ In brief, 2 g samples were homogenized in 20 mL of cool distilled water and centrifuged at 11 180 \times g and 4 °C for 5 min. The absorbance of the resulting supernatant was measured at 410 nm on a Pgeneral TU-1810 spectrophotometer (Beijing, China). The browning index was calculated by multiplying the absorbance at 410 nm by 10.

Polyphenol oxidase activity. Polyphenol activity in U (g min)⁻¹ was quantified according to Chen *et al.*,²⁴ with some modification. Briefly, samples (2 g) were homogenized in 20 mL of 0.1 M ice-cooled sodium phosphate buffer pH 6.5, centrifuged for 5 min at 11 180 × g and 4 °C, and 1 mL of the resulting supernatant was assayed with 1.5 mL of 0.1 mol L⁻¹ catechol, and 2.5 mL of 0.1 M sodium phosphate buffer pH 6.5. Enzyme activity was measured every 30 s for 3 min by absorbance at 420 nm. One unit of enzyme activity was defined as an increase in absorbance of 0.001 min⁻¹. Enzyme activity is reported as units of enzyme per mg protein.

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Results and discussion

Morphology

The hydrophobic cavity in HPCD can accommodate various kinds of guest molecules, resulting in complexes with different morphology. As shown in Fig. 1A-1 and A-2, HPCD undergoes drastic changes in shape after encapsulating SAEO. Indeed, free HPCD particles appear as shrunken spheres, in line with the latest reports,^{25,26} whereas SAEO/HPCD complexes are irregular transparent sheets.

Transmission electron micrographs taken at $700 \times$ revealed that free HPCD (Fig. 1B-1) are homogeneous and spherical, while SAEO/HPCD complexes are aggregated irregular spheres of increasing size due to lack of significant net charge and electrostatic repulsion.²⁷ The change in morphology and subsequent aggregation upon SAEO/HPCD complexation suggests an amorphous product with a single compound in the complex, *i.e.*, an inclusion complex.²⁸ However, aggregation does not favour release of guest molecules.

Water solubility

Phase solubility curves at 25, 35, and 45 $^{\circ}C$ are presented in Fig. 2 for SAEO and HPCD. The solubility curves for SAEO are A_L

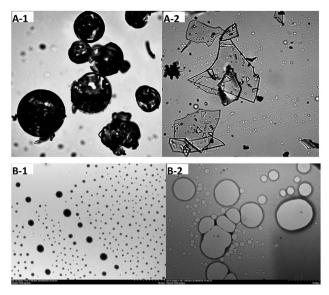


Fig. 1 Optical microscopy (OM) (40×) ((A-1) HPCD; (A-2) inclusion complex) and TEM micrographs (700×) ((B-1) HPCD; (B-2) inclusion complex) of HPCD and SAEO/HPCD inclusion complex.

type, as defined by Higuchi *et al.*²⁹ The linear relationship ($R^2 > 1$ 0.99) between SAEO and HPCD suggest formation of a 1:1 SAEO/HPCD inclusion complex, in agreement with phase solubility data for trans-anethole in HPCD.30 trans-Anethole is the main component in SAEO. We estimated that encapsulation in 40 mmol L^{-1} HPCD increases the solubility of SAEO by 22.2, 26.5, and 47.5-fold at 25, 35, 45 °C, respectively. This result also indicates that the solubility of SAEO in water increases with temperature. Notably, phase solubility constants $(K_{\rm C})$ also increased with temperature (Fig. 2), implying that SAEO/HPCD complexation is endothermic, in contrast to encapsulation of other molecules in β-cyclodextrin or HPCD.^{31,32} We calculated the stability constant to be 724.4716 L mol⁻¹ at 25 °C, which is lower than previously reported for trans-anethole encapsulated in β -cyclodextrin (1195 L mol⁻¹) and HPCD (1510 L mol⁻¹).^{10,30} This may be due to differences in concentrations tested during phase solubility studies, or to the higher structural complexity of SAEO, which may result in weaker interaction between SAEO and HPCD than between trans-anethole and HPCD.

Positive enthalpy values confirmed that complex formation is endothermic (Fig. 2). According to the second law of thermodynamics, a hydrophobic guest molecule will shed its water shell and release water from HPCD before entering the cavity, resulting in a gain in entropy ($\Delta S > 0$). This process is also endothermic, although the subsequent van der Waals interaction and intermolecular hydrogen bonding between the guest molecule and the inner wall of the HPCD cavity is exothermic. Hence, it is possible that the heat absorbed due to the gain in entropy is greater than the heat released by host-guest complexation, resulting in a gain in enthalpy. On the other hand, negative Gibbs free energy values indicate that complexation is spontaneous.³³ The magnitude of ΔG also increased with temperature, indicating that heat promotes spontaneous complexation. As heat also boosts entropy, the data imply that

Paper

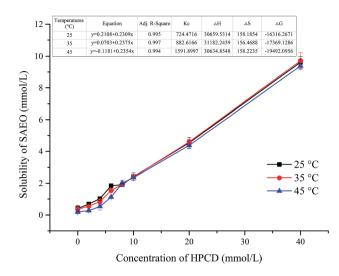


Fig. 2 Phase solubility curves and thermodynamic properties of SAEO with HPCD in water at different temperatures.

increased entropy is the main driver of complexation between SAEO and HPCD. These results also provide more evidence that inclusion complexes were created, and that encapsulation greatly enhances the solubility of SAEO in water. The increase in water solubility may favour steady release of SAEO into buffer.

Thermal stability

Since the SAEO used in this study is liquid at room temperature, its complexation with HPCD was further confirmed, albeit indirectly, by thermogravimetry and differential scanning calorimetry of the free and encapsulated forms.³⁴⁻³⁶ An indistinct, broad endothermic peak near 100 °C was observed on differential scanning calorimetry of SAEO (Fig. 3A). A slight weight loss was also observed by thermogravimetry at this point, implying that this peak is due to evaporation of a small amount of residual moisture and volatilization of SAEO. However, weight loss became pronounced above 100 °C,

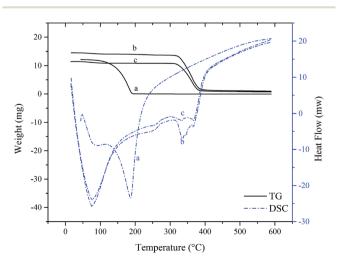


Fig. 3 TG/DSC curves of SAEO (a), inclusion complex (b) and HPCD (c).

indicating volatilization of SAEO, which is indeed obtained by steam distillation. Volatilization was complete at about 197 °C, with a sharp endothermic peak at about 186 °C, suggesting that the thermal properties of SAEO are similar to those of *trans*anethole.¹⁰ Nevertheless, the endothermic peak at 197 °C is different from the endothermic peak observed in *trans*-anethole,³⁰ presumably because of differences in heating rate among studies or because of the more complex structure of SAEO.

The thermogravimetric curve of the SAEO/HPCD inclusion complex exhibited one-step decomposition, starting at about 315 °C and ending at about 400 °C. In the corresponding differential scanning calorimetry curve, a new endothermic peak was observed at about 345 °C in addition to the three endothermic peaks characteristic of HPCD, further confirming that an inclusion complex was formed. Comparison of all thermogravimetry curves indicated that formation of inclusion complexes delayed the onset of SAEO volatilization by at least 200 °C due to the stabilizing effects of HPCD. Conversely, the onset of HPCD thermal decomposition was also slightly shifted, suggesting that SAEO also stabilizes HPCD.

Storage stability and photostability

SAEO is strongly volatile, which causes not only loss of some active components but also poor storage performance. As formation of an inclusion complex can slow the release of guest molecules and reduce volatility,37,38 encapsulating SAEO in HPCD may greatly improve storage stability. Indeed, we found that encapsulated SAEO is significantly more stable than free SAEO, as measured for 144 h at 5, 25, and 45 °C (Fig. 4A). However, the stability of both free and encapsulated SAEO decreased with increasing temperature, such that residual free SAEO is close to 0 after 6 h at 45 °C, but less than 40% at 5 °C. Importantly, more than 80% of encapsulated SAEO in powdered form persisted after 144 h, even exceeding 94% at 5 °C. This result confirms that encapsulation stabilizes SAEO, and preserves fragrance for a long time. Moreover, encapsulation may minimize the unpleasant smell of SAEO and preserve its biological activity in aqueous solutions, presumably as a result of steric hindrance in the HPCD torus.³⁹ In any case, the stability of the inclusion complex is also temperature-dependent.

As shown in Fig. 4B, significant loss of free SAEO was observed after 2 h at room temperature. Similarly, remaining SAEO under UV and natural light was only about 40% and 30% of SAEO remaining when left in the dark, indicating that both are destructive against free SAEO, as previously noted.⁴⁰ We note that in sweet fennel oil stored for 2 months at room temperature under light, trans-anethole is completely transformed to anisaldehyde and cis-anethole through oxidation and isomerization, respectively.⁴¹ Light may also induce formation of 4,4'dimethoxystilbene, which is thought to result from a photocycloaddition reaction between anethole and anisaldehyde.42 Therefore, storing free SAEO in the dark is more advantageous. On the other hand, SAEO encapsulated in HPCD is noticeably more photostable than free SAEO. Although UV light was also destructive against encapsulated SAEO, preserving only 82.9% in comparison to SEAO stored in the dark, encapsulated SAEO

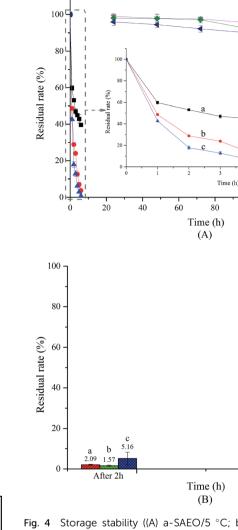


Fig. 4 Storage stability ((A) a-SAEO/5 °C; b-SAEO/25 °C; c-SAEO/ 45 °C; d-inclusion/5 °C; e-inclusion/25 °C; f-inclusion/45 °C) and photostability ((B) a-UV/SAEO; b-natural light/SAEO; c-dark/SAEO; d-UV/inclusion complex; e-natural light/inclusion complex; f-dark/ inclusion complex) of SAEO and inclusion complex.

100

120

140

f

e I 91.63 90.92

After 24h

was clearly stable in natural light, with 100.8% of material persisting in comparison to SAEO stored in the dark. Therefore, encapsulation improves the photostability of SAEO, and thus may improve its value in preserving fruits and vegetables.

Effect of HPCD-encapsulated SAEO on browning of fresh-cut Chinese yam

Weight loss in fresh-cut fruits and vegetables is mainly attributed to respiration, transpiration, and loss of water due to slicing.⁴³ As seen in Fig. 5A, weight loss in fresh-cut Chinese yam increased with storage time, regardless of treatment. However, coating with xanthan gum, or with xanthan gum infused with free or encapsulated SAEO, reduced the weight loss by more than 30%. The stabilizing effect of xanthan infused with encapsulated SAEO is slightly, but not significantly better than that of pure xanthan gum and xanthan gum infused with free SAEO (p > 0.05).

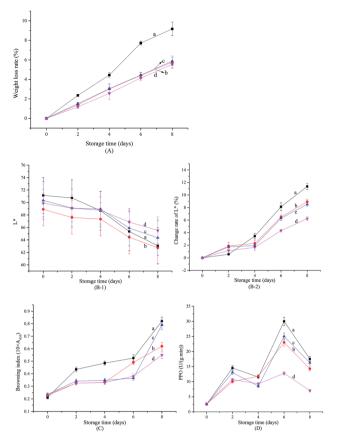


Fig. 5 Effects of various treatments on weight loss (A), L^* ((B-1) and (B-2)), browning (C) and activities of PPO (D) in fresh-cut Chinese yam stored at 5 \pm 0.5 °C for 8 days (a: control; b: treatment with xanthan gum; c: treatment with xanthan gum containing free SAEO; d: treatment with xanthan gum containing encapsulated SAEO).

Browning at cut edges is often the main defect in fresh-cut Chinese yam. Browning is assessed by measuring lightness (L^*) and calculating the browning index, with lower L^* values and higher browning index indicating worse browning. As shown in Fig. 5B-1, B-2, and C, fresh-cut Chinese yam gradually browned over 8 days regardless of treatments. In particular, noticeable changes in L* value were observed on day 2 of storage in slices treated with distilled water, indicating accelerated browning. In comparison, browning indices were markedly lower in slices treated with xanthan gum or xanthan gum with free or encapsulated SAEO, beginning at day 2. Browning at day 6 was also less pronounced in slices treated with xanthan gum infused with free or encapsulated SAEO. Finally, browning at days 6-8 was less pronounced in slices treated with xanthan gum containing encapsulated SAEO than in slices treated with xanthan gum containing free SAEO. Especially on the 8th day, the browning indexes in slices treated with xanthan gum containing free and encapsulated SAEO were reduced by 3.7% and 32.9% compared with control, respectively, indicating that the encapsulation of HPCD enhanced the inhibition effect of SAEO on the browning of fresh-cut Chinese yam by nearly 8 times. In general, changes in L* value were lowest in slices treated with xanthan gum containing encapsulated SAEO. The protective

Paper

effects of xanthan gum are attributed to preventing oxidation, the main process driving browning. On the other hand, SAEO contribute additional antioxidant effects, although water insolubility and uneven dispersion into xanthan gum may minimize synergism. However, encapsulation in HPCD efficiently improves the water solubility of SAEO and slows its release, promoting uniform dispersion into xanthan gum. Conversely, xanthan gum facilitates the suspension of particulates,¹⁵ further ensuring uniform dispersion of SAEO/HPCD, as well as long-term release of SAEO. Accordingly, xanthan gum infused with encapsulated SAEO is more effective against browning in fresh-cut Chinese yam.

Polyphenol oxidase oxidizes phenolic compounds into quinones, which subsequently form brown pigments.44 As shown in Fig. 5D, polyphenol oxidase activity in all samples increased over the first two days, slightly decreased at days 2-4, accumulated again at days 4-6, and diminished again at days 6-8. These changes are attributed to accumulation of the enzyme, to contact between the enzyme and its substrate, or to changes in phenylalanine ammonia lyase activity.45 The data are consistent with those from fresh-cut Artemisia selengensis, lettuce, and pears.^{22,24} Strikingly, polyphenol oxidase activity was significantly lower in slices treated with xanthan gum containing encapsulated SAEO than in all other specimens (p < 0.05) beginning at day 4, and on the 8th day, its activity was reduced by 60.0% compared with control, while similar index in slices treated with xanthan gum containing free SAEO is 7.1%, suggesting that the encapsulation of HPCD enhanced the inhibition effect of SAEO on browning due to polyphenol oxidase activity by more than 7 times. As noted, this effect may be due to the function of xanthan gum as oxygen barrier and its reinforcement by SAEO/HPCD.17,46

Conclusions

The data confirm that encapsulation in HPCD enhances the water solubility of SAEO by 47.5-fold at 45 °C, as well as its storage and photostability. Indeed, while SAEO/HPCD tends to aggregate, as observed on electron microscopy, xanthan gum promotes its suspension, uniform dispersion, and controlled long-term release. Phase solubility studies also showed that SAEO is effectively encapsulated in HPCD to form an inclusion complex with molar ratio 1:1. On the other hand, thermodynamic parameters indicated that the formation of this complex is endothermic and accelerated by heat. Further, thermogravimetry and differential scanning calorimetry suggested that encapsulation delays the volatilization of SAEO by more than 200 °C. Finally, encapsulated SAEO inhibits browning in freshcut Chinese yam when added to edible coatings based on xanthan gum, as assessed by weight loss, L* value, browning index, and polyphenol oxidase activity. The results show that the encapsulated SAEO reduced the weight loss of the samples by more than 30%, and the encapsulation of HPCD increased the inhibitory effect of SAEO on browning and polyphenol oxidase activity of the samples by nearly 8 times and more than 7 times, respectively. Thus, SAEO/HPCD is promising as coating for fresh-cut fruits and vegetables.

Conflicts of interest

There are no conflicts to declare.

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