Recent advances on the thermal destabilization of Mg-based hydrogen storage materials

Jianfeng Zhang, Zhinian Li,* Yuanfang Wu, Xiumei Guo, Jianhua Ye, Baolong Yuan, Shumiao Wang and Lijun Jiang

Magnesium hydride and its compounds have a high hydrogen storage capacity and are inexpensive, and thus have been considered as one of the most promising hydrogen storage materials for on-board applications. Nevertheless, Mg/MgH2 systems suffer from great drawbacks in terms of kinetics and thermodynamics for hydrogen uptake/release. Over the past decades, although significant progress has been achieved with respect to hydrogen sorption kinetics in Mg/MgH2 systems, their high thermal stability remains the main drawback, which hinders their practical applications. Accordingly, herein, we present a brief summary of the synthetic routes and a comprehensive overview of the advantages and disadvantages of the promising strategies to effectively tune the thermodynamics of Mg-based materials, such as alloying, nanostructuring, metastable phase formation, changing reaction pathway, and nano Mg-based composites. Among them nanostructuralizing and metastable phase formation, which have the superiority of changing the thermodynamics without affecting the hydrogen capacity, have attracted increasing interest in this field. To further optimize the hydrogen storage performance, we specially emphasize novel nanostructured materials, which have the advantage of combining alloy engineering, nanostructuring and the synergistic effect to change the thermodynamics of Mg/MgH2 to some extent. Furthermore, the remaining challenges and the directions of further research on MgH2, including the fundamental mechanism of the Mg–H bond instability, advanced synthetic routes, stabilizing nanostructures, and predicting novel composite materials, are proposed.

1. Introduction

Energy is the basic requirement for human productivity and social activities. Recently, the consumption of fossil energy has remarkably increased with the development of the economy. Especially, after the eighteenth century industrial revolution, the consumption of fossil fuels such as coal, oil, and natural gas has increased dramatically in society. However, the problems of environmental pollution and exhaustion of energy resources caused by the over-use of fossil fuels have made it necessary to search for alternative energy carriers. Hydrogen is an energy carrier, which holds tremendous promise as a new clean energy option. Upon its conversion into energy using a fuel cell, only water is produced without any harmful emissions. Therefore, many countries have focused on the development and utilization of hydrogen energy a key research area. The research on good performance and high capacity hydrogen storage materials plays a crucial role in the large-scale applications and the realization of a “hydrogen economy”. Hydrogen storage sectors can be classified into three broad categories, namely, a high-pressured gaseous state, a cryogenic liquid state, and a solid state. However, currently, the storage of hydrogen gas in gas cylinders under high pressure is not safe. Similarly to pressurized hydrogen gas, liquid hydrogen possesses many difficulties related to its very low density and is not economic since a large amount of energy is consumed to cool the gas temperature to 20.2 K. Apart from the gaseous and liquid states for hydrogen storage, solid-state hydrogen storage systems have been considered as the most reliable and safe practical solution for providing clean energy for different applications at a desired temperature with low cost and high hydrogen capacity, such as proton-exchange fuel cells membranes (PEM).

In the 1960s, scientists in Holland found that the SmCo5 magnetic alloy can absorb a large amount of hydrogen. Based on this, the LaNi5-type hydrogen storage alloy was developed with a reversible hydrogen storage capacity of 1.4 wt% with a formation enthalpy of \(-30.2\) kJ mol\(^{-1}\) at ambient temperature. Around the same period, J. J. Reilly, a researcher at the Brookhaven National Laboratory in the United States, discovered the Mg2Ni hydrogen storage alloy, with a reversible hydrogen storage capacity of \(3.6\) wt%.* In metal hydrides, the hydrogen atoms are chemically bonded with metallic elements such as intermetallic hydrides, complex hydrides, and elemental hydrides, where around \(36\) metallic elements can interrelate with hydrogen atoms. These metal hydrides, such as LaNi5, TiFe, and V-based solid solution, have suitable hydrogen sorption
thermodynamics and fast kinetics, which mean that hydrogen sorption can take place at a fast rate and suitable temperatures and hydrogen pressure conditions. Unfortunately, they all have a very low gravimetric hydrogen storage density (Fig. 1)\(^5\) and are unsuitable for practical application as energy sources, particularly as on-board automotive hydrogen storage systems according to the US-Department of Energy (DOE) (Table 1).\(^6\)

From Fig. 1, Mg-based hydrides can be considered as an efficient on-board hydrogen storage candidate especially for vehicular application due to their high hydrogen content of 7.6 wt% and volumetric density of about twice that of liquid hydrogen (consistent with the goals of the DOE). The use of Mg for hydrogen storage purposes also has other potential advantages. Mg is the 8th most abundant element in the Earth’s crust (2.3%) and the 3rd most abundant element dissolved in sea water. Thus, Mg-based storage materials have the potential of low cost and are considered to be the most promising hydrogen storage materials for light-duty vehicles. However, a number of issues need to be solved before their practical application, such as high desorption temperature, kinetic limitations of Mg/MgH\(_2\), and easy oxidation in oxygen and air. In the past few decades, significant progress has been made in improving the hydrogenation/dehydrogenation kinetics of Mg-based materials by adding a catalyst, multiphase composite, nanocrystalline and other measures. However, the tuning of their thermodynamic properties is still a great challenge. Herein, we present a summary on the recent advances and developments of Mg and Mg-based materials.

2. Magnesium hydride as hydrogen storage medium

The crystal structure of pure magnesium is close-packed hexagonal and it can react with hydrogen at the temperature

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**Fig. 1** Gravimetric and volumetric hydrogen density of various hydrogen storage materials.\(^5\)

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**Table 1** Main technical targets for onboard hydrogen storage systems for light-duty fuel cell vehicles by the US DOE\(^6\)

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Units</th>
<th>Year 2020</th>
<th>Year 2025</th>
<th>Ultimate</th>
<th>Related properties of materials</th>
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<tr>
<td>System gravimetric capacity</td>
<td>kW h kg system</td>
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<td>1.8</td>
<td>2.2</td>
<td>Storage capacity</td>
</tr>
<tr>
<td></td>
<td>kg H(_2)/kg system</td>
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<td>0.055</td>
<td>0.065</td>
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<tr>
<td>System volumetric capacity</td>
<td>kW h L system</td>
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<td>1.7</td>
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<td></td>
<td>kg H(_2)/L system</td>
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<td>40/85</td>
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<td>Kinetics, thermodynamics</td>
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<td>System fill time</td>
<td>Min</td>
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<td>3–5</td>
<td>Kinetics</td>
</tr>
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<td>1500</td>
<td>Cycle ability</td>
</tr>
<tr>
<td>Fuel cost</td>
<td>USD/kW h</td>
<td>10</td>
<td>9</td>
<td>8</td>
<td>Storage capacity</td>
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<tr>
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<td>Net (USD/kg H(_2))</td>
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<td>(300)</td>
<td>(266)</td>
<td>Composition</td>
</tr>
</tbody>
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of 573–673 K and 2.4–40 bar hydrogen pressure, which involves a number of different steps, such as physisorption, dissociation, chemisorption, diffusion of hydrogen into its subsurface sites and bulk lattice sites and finally the nucleation and growth of the hydride phase. Upon the application of hydrogen pressure to Mg, the hydrogen atoms initially occupy the tetrahedral interstitial sites within its lattice, forming a tetragonal α-phase with a hydrogen concentration of up to 0.4 wt%.[7] At higher pressures, the nucleation of the β-phase is energetically favorable and the α-phase is converted into hexagonal structure β-MgH2. During this process, the hexagonal close-packed (hcp) lattice of Mg expands by approximately 30% (Table 2), and this phase further transitions to the metastable γ-MgH2 phase under higher compressive stress (70–80 bar).[8–10] Recently, researchers discovered that the coexistence of different types MgH2 can produce a catalytic effect during hydrogen release/uptake, for example, γ-MgH2 will make β-MgH2 destabilize to release hydrogen at low temperature. Unfortunately, γ-MgH2 will irreversibly revert to β-MgH2 upon the first hydrogen cycle at 573 K.[10]

Magnesium hydride differs to other metal hydrides in its M=H bonds and crystal structure, which is similar to ionic hydrides of alkali and alkaline earth metals. Vajeeston et al. revealed that all polymorphs of MgH2 have a dominant ionic character with Mg and H in nearly 2+ and 1− states, respectively, by means of charge-density, charge-transfer, electron-localization function and Mulliken population analyses.[11] The strong chemical bonds formed between hydrogen and metals during chemisorption explain the high storage capacity of Mg and its stability at room temperature. Thereby, the reaction of hydrogen with Mg is exothermic with an enthalpy of reaction of −74.5 kJ (mol−1 H2) and an entropy variation of −135 J (K−1 mol−1 H2), which is much larger than the practical requirements for metal hydrides of 20–40 kJ mol−1 and results in a higher desorption temperature.[12] Fig. 2 shows the variation in the plateau pressure as a function of temperature for MgH2. Accordingly, it can be concluded that magnesium cannot absorb hydrogen below a pressure of 10 bar if the temperature is higher than about 640 K. Similarly, magnesium hydride has to be heated to at least 550 K to desorb hydrogen under 1 bar of pressure. Thus, the challenge is to reduce the operation temperature while retaining as much as possible its high hydrogen storage capacity.[13]

### 3. Preparation of MgH2

The reaction of Mg with hydrogen yields a stable hydride as follows (1):

\[
\text{Mg} + \text{H}_2 \leftrightarrow \text{MgH}_2
\]  

(1)

Thus far, many techniques have been developed to synthesize MgH2 for hydrogen storage, such as mechanical milling,[14] thin film technology,[15] hydrogen plasma metal reaction,[16] hydriding chemical vapor deposition,[17] melt spinning,[18] severe plastic deformation,[19] chemical reduction,[20] and electrochemical deposition.[21] One of the most commonly used techniques is reactive mechanical milling (RMM), which has been widely used to tune metal microstructures to modify their hydrogenation properties.[22] Its advantages as an efficient tool for the synthesis of hydrogen storage materials include the ease of hydrogenation of Mg-based alloys at low temperature, the generation of fresh and highly reactive surfaces, the ease of formation of multi-phase nanocomposites and creation of more defects and micro-strains in the crystal lattice due to mechanical action.[23] As shown in Fig. 3, the desorption plateau of the milled sample is much higher and the hysteresis much smaller,

![Fig. 2](image-url)
indicating very fast desorption kinetics due to the novel nanostructures with a high surface area caused by ball milling (BM).²⁵

Currently, the mechanochemical synthesis of metal hydrides using RMM has become one of the most frequently used methods. Generally, mill machines can be classified into four categories: planetary, rotational, vibratory and attritor mills.¹⁵ Considering the final products expected from BM, several milling parameters can be varied in the ball-milling synthesis, including the type of milling bowl and ball, milling speed, milling time, ball-to-powder weight ratio, milling atmosphere, pressure of the selected gas, temperature of milling, and process control agents to inhibit particle agglomeration. Varin et al.²⁶ investigated the effect of ball milling time on the particle and grain/crystallite size and clearly showed that a particle size reduction occurs within a very similar time frame as the reduction in grain size (Fig. 4). Besides Jain et al.²³ systematically investigated the role of ball milling in improving the surface and kinetic properties in the preparation of Mg-based alloys. They concluded that the pulverization and deformation processes during high energy ball milling play a major role in the hydriding reaction. Thus far, RMM under hydrogen gas

**Fig. 3** Pressure-composition-temperature (PCT) curves of the unmilled and ball-milled MgH₂ at 623 K.²⁵

**Fig. 4** Simultaneous reduction in the (a) particle size and (b) grain size as a function of ball milling time of MgH₂.²⁶
allows the synthesis of binary and ternary metal hydrides (Mg–Fe–H, Mg–Co–H, Mg–Ni–H, Mg–Ti–H), Mg-based complex hydrides and alanates. However, the preparation of such small particles by ball milling on a large scale is a major challenge.

4. Approaches to modify the thermodynamics of Mg/MgH2 systems

As mentioned before, the stable thermodynamics of MgH2 is the major obstacle in its practical application. According to the van’t Hoff equation, we can conclude that changing the enthalpy and entropy of the hydrogenation reaction is an efficient way to decrease the desorption temperature of Mg/MgH2 systems. Considering that changing the entropy has little effect on metal hydrogen systems, decreasing the enthalpy change for the reaction is the basic guideline for decreasing the desorption temperature of Mg/MgH2 systems. In this section, we present the strategies for modifying the thermodynamics of MgH2, such as alloying, nanostructuring, metastable phase formation and changing the reaction path.

4.1 Alloying

Generally, hydrogen storage alloys consist of a high temperature hydride forming element A and a non-hydride forming element B (Fig. 5). If Mg-based alloys are made with a hydride non-forming element and form less stable hydrides to destabilize the hydrogenated state, the hydriding reaction enthalpy can be remarkably decreased. Therefore, alloying is a traditional but effective strategy for altering the thermodynamics of Mg-based alloys.

4.1.1 Intermetallic compounds. A classic example of alloying is the Mg3NiH4 compound, which was first reported by Reilly in 1968. Mg2Ni is also a potential hydrogen storage material owing to its high hydrogen storage capacity of 3.6 wt%.[29] Since the Ni–H interaction in Mg2NiH4 is much weaker than that in pure MgH2, Mg2NiH4 has an enthalpy of formation of around −64 kJ mol⁻¹ H2, which means that its desorption temperature is around 523 K with a plateau pressure of around 3.4 bar at room temperature. Mg2Ni was further studied by applying the element substitution method to further decrease its enthalpy of hydrogen absorption and desorption. Hou et al. reported an improvement in the enthalpy of formation of Mg2Ni-type alloys by introducing a fraction of Zn or Ti in place of Mg, such as Mg1.875Zn0.125NiH4 with an enthalpy of formation of −53.43 kJ mol⁻¹ H2. Another interesting finding is that Mg1-xCa0.5Ni-xBased alloys can desorb hydrogen at room temperature and the hydride formation enthalpy and entropy of (Mg0.65Ca0.35Ni2) were determined to be ΔH = −37 kJ (mol⁻¹ H2) and ΔS = −94 J (K⁻¹ mol⁻¹ H2), respectively. Unfortunately, with a decrease in its Mg content, its hydrogen storage capacity decreased to 1.4 wt%.[32]

Similarly to the Mg–Ni system, Mg and Cu can form the Mg2Cu alloy. Upon the application of 30 MPa hydrogen pressure to Mg2Cu, it decomposes to MgH2 and MgCu2 according to the following disproportionation reaction (2):

\[
2\text{Mg}_2\text{Cu} + \text{H}_2 \rightarrow 3\text{MgH}_2 + \text{MgCu}_2
\]  

(2)

The hydride formation enthalpy and entropy of reaction (2) is −73.5 kJ (mol⁻¹ H2) and −146 J (K⁻¹ mol⁻¹ H2), respectively, with a hydrogen capacity of 2.6 wt%,[33] and the equilibrium temperature for 1 bar hydrogen pressure is reduced to about 513 K. Unfortunately, this reaction is irreversible. Advanced research has shown that Mg–Cu–H nanoparticle systems can further reduce the hydride formation enthalpy and entropy to −67.5 kJ (mol⁻¹ H2) and −124.4 J (K⁻¹ mol⁻¹ H2), respectively.[34] Thus from the above research, we can preliminarily conclude that nanostructuring of Mg-based alloys provides a potential strategy to further alter their thermodynamic properties without loss in their hydrogen capacity.

Normally, Mg and Fe are immiscible, but the ternary hydride Mg2FeH6 can be formed in the presence of hydrogen by mechanical milling. The hydride formation enthalpy and entropy are −77.9 kJ (mol⁻¹ H2) and −140 J (K⁻¹ mol⁻¹ H2), respectively. Furthermore, it has a gravimetric storage capacity of 5.6 wt% and the highest known volumetric hydrogen density, amounting to 150 kg m⁻³, which is more than double that of liquid hydrogen at 20.2 K and moderate pressures up to 20 bar.[35] The theoretical research conducted by Batalović demonstrated the influence of transition metal (Ni, Co, and Mn) doping on the hydrogen sorption properties of Mg2FeH6. They found that the largest decrease in desorption enthalpy was in the case of nickel doping, resulting in a 27.7 kJ (mol⁻¹ H) energy change. Similarly to the Mg–Fe system, reactive ball-milling of Mg and Co under hydrogen gas led to the formation of Mg2CoH4 with the gravimetric storage capacity of 4.5 wt%, hydride formation enthalpy of −82 kJ mol⁻¹ H2 and desorption temperature for 1 bar hydrogen pressure of about 513 K.[36] It is important to highlight that the formation of Mg2FeH6 consists of two steps that always involve MgH2 as a precursor, which was also confirmed by the in situ hydrogen uptake curve (Fig. 6) monitored during the synthesis of Mg2TM (TM = Fe and Co).
hydrides according to reaction (3), whereas a unique absorption step was detected in the case of Ni. **

\[ 2\text{Mg} + \text{TM} + \frac{x}{2}\text{H}_2 \rightarrow 2\text{MgH}_2 + \text{TM} + \frac{x-4}{2}\text{H}_2 \rightarrow \text{Mg}_x\text{TMH}_y, \]

(for Fe, Co, \(x = 6,5\))

(3)

### 4.1.2 Mg-based solid solution

Forming an Mg-based solid solution is another destabilization strategy, which can apply a minor modulation to the structure and composition of Mg with an acceptable loss in capacity, thus probably altering its thermodynamic stability. Cadmium is the only element exhibiting unlimited solubility in Mg in the solid state. Douglass et al.** first reported the Mg-1 at% Cd alloy, which can absorb 5 wt% hydrogen at 673 K in 24 h. Schulz performed a more detailed study of the hydrogenation kinetics and thermodynamics of Mg-x at% Cd (\(x = 5, 10, \) and 20), which could be activated for hydrogen absorption even after annealing at 523 K for 24 h under the hydrogen pressure of 1.5 MPa.** However, Skripnyuk et al. prepared Mg3Cd alloys using high energy milling, which exhibited a reversible hydrogen storage capacity of 2.8 wt% and could quickly absorb 2.5 wt% hydrogen at 573 K in 120 s. As shown in Fig. 7, no measurable pressure hysteresis was observed from the PCT, and the formation enthalpy of the hydride is −65.5 kJ mol⁻¹.**

According to the binary phase diagram of the Mg–In system, it has a high solubility of up to 10 at% indium in a wide temperature range.** The Mg (In) solid solution absorbs hydrogen to form MgH2 and a disordered Mg–In compound. Table 3 summaries the lattice constants and hydrogen storage properties of Mg (In) solid solutions. The Mg0.95In0.05 solid solution can reversibly react with hydrogen at 573 K according to the following reaction (4):

\[ \text{Mg}_{95}\text{In}_5 + 0.9\text{H}_2 \leftrightarrow 0.9\text{MgH}_2 + 0.05\text{MgIn} \]  

(4)

The hydrogen storage capacity of Mg0.95In0.05 is about 5.3 wt%, but the poor kinetics of its desorption/absorption reaction is a key problem. Thus, Zhu et al. conducted research on Mg-based solid solutions, including Mg (In, Al), Mg (In, Cd) and Mg (In, Y) ternary alloys. Compared with the binary Mg (Al) solid solution, the Mg (In, Al) ternary solid solution presented improved dehydriding reversibility and a substantial decrease in \(\Delta H\) because Al was dissolved in the \(\beta\) phase.**

With respect to the Mg–In–Y ternary system, the reversible dissolving of Y in Mg was realized by the decomposition of the In–Y phase in dehydriding, but the reversible solubility of Y is rather low due to the formation of YH2. The Mg50In5Cd5 solid solution exhibited a decreased reaction enthalpy of 62.9 kJ (mol⁻¹ H2), which was reduced by 5 kJ (mol⁻¹ H2) and 12 kJ (mol⁻¹ H2) compared to that of the Mg50In5 binary solid solution and pure Mg, respectively.** Similarly to the Mg–In–Y system, the hydriding reaction of the Mg50In5Cd5 alloy can be described as reaction (5):

\[ \text{Mg}_{50}\text{In}_5\text{Cd}_5 + 70\text{H}_2 \leftrightarrow 70\text{MgH}_2 + 5\text{MgIn} + 5\text{Mg}_2\text{Cd} \]  

(5)

The dehydriding reaction enthalpy \(\Delta H\) and entropy \(\Delta S\) for the Mg50In5Cd5 alloy are 86.0 kJ (mol⁻¹ H2) and 154.8 J (K⁻¹ mol⁻¹ H2), respectively. The PCT results showed a reversible hydrogen storage capacity of 4.3 wt% and elevated equilibrium pressure for the MgH2 in the Mg50In5Cd5 alloy compared with pure MgH2 (Fig. 8). The Mg50In5Cd5 alloy also exhibited enhanced hydrogenation kinetics with a decreased hydrogenation activation energy of 61.0 kJ mol⁻¹, but its dehydrogenation rate is slow due to the long-range diffusion of In and Cd in MgH2.** Mg-based solid solutions can reduce the reaction enthalpy with a higher hydrogen capacity than the Mg–Ni alloy.
Table 3  Lattice constants of Mg-based solid solutions and their hydrogen storage properties**

| Solid solution     | a       | c       | |ΔH|  (kJ (mol⁻¹ H₂)) | |ΔS|  (J (K⁻¹ mol⁻¹ H₂)) | Capacity (wt%) |
|--------------------|---------|---------|----------------|----------------|-----------------|----------------|
| Mg₀.₉In₀.₁₀         | 0.31929 | 0.52061 | 65.2           | 121.8          | 4.2             |
| Mg₀.₉₁In₀.₀₅       | 0.32027 | 0.52086 | 68.1           | 125.5          | 5.3             |
| Mg₀.₉₉In₀.₀₂       | 0.32077 | 0.52106 | 69.6           | 126.0          | 6.4             |
| Mg₀.₇₉₅Al₀.₂₅      | 0.31990 | 0.51960 | 76.8           | 138.6          | 5.0             |
| Mg₀.₉₁In₀.₀₅Al₀.₀₅ | 0.31980 | 0.51929 | 66.3           | 121.2          | 4.8             |
| Mg₀.₉₈In₀.₀₂       | 0.32027 | 0.51986 | 68.1           | 125.5          | 5.3             |

and even can compete with the Mg-Fe alloy in terms of hydrogen capacity, but their sluggish kinetics is still an issue.

Generally, alloying is a feasible way to modify the thermodynamics of Mg-base hydrogen storage alloys. However, there still exists some disadvantages, such as the hydrogen capacity decreases sharply after alloying due to the introduction of heavy metals and most of these Mg-base alloys still suffer from poor reversibility because the bonds between Mg and the other element break during the process of hydrogenation. Besides, Mg–Fe, Mg–Co, and Mg (In, Cd) present a higher ΔH for the dehydrogenation reaction than Mg/MgH₂; thus further research should be performed to address their remaining problems.

4.2 Nanostructuring

A major feature that discriminates various types of nanostructures is the dimensionality of their architecture, for example, zero-dimensional (0D; such as nanoparticles (NPs), quantum dots, and hollow spheres), one-dimensional (1D; such as nanowires, nanofibers, nanorods and nanobelts), two-dimensional (2D; such as thin films and nanosheets), and three-dimensional (3D; such as frameworks, nanoflowers, and dendritic structures), as demonstrated in Fig. 9.48 Nano-materials exhibit numerous advantages for batteries, fuel cells, and hydrogen storage systems. For example, with the decreasing size of a material, its surface-to-volume ratio increases apparently. Moreover, the atoms on the surface may have some dangling bonds, which are extremely active and tend to form bonds with surrounding molecules to reduce the surface energy. Thus, reducing the particle and grain size of Mg-based materials is a promising way to further decrease their hydride formation enthalpy ΔH.

4.2.1 Nanoparticles or nanocrystalline material. For particles of sufficiently small size, the surface energy terms cannot be ignored. In the particular case of hydrogen desorption from MgH₂, the inclusion of these surface energy terms gives a new van’t Hoff reaction (6) as follows:**

$$\ln \frac{p_{\text{eq}}^{\text{H}_2}}{p_0} = \frac{1}{RT} \left[ \Delta H^\circ + \frac{3V_{\text{Mg}} Y_{\text{Mg}}}{R T_{\text{Mg}}} - \frac{3V_{\text{MgH}_2} Y_{\text{MgH}_2}}{R T_{\text{MgH}_2}} \right] - \frac{\Delta S^\circ}{R} $$

(6)

Bulk MgH₂ is destabilised when the contribution related to size becomes sufficiently negative, i.e. the surface energy density of MgH₂ is significantly larger than that of magnesium, and some of the heat of formation will be stored as excess surface energy, which will reduce the heat released upon hydride formation and hydrogen release. Wagemans et al. predicted a considerable reduction (>10%) in ΔH for radii smaller than 4 nm, while DFT calculations predicted a result below 2 nm. The calculations showed that MgH₂ is more destabilized than Mg upon decreasing the cluster size below 19 Mg atoms (Fig. 10). For instance, an Mg₄₈H₉₄ cluster size of 0.9 nm corresponds to a desorption temperature of only 473 K with an enthalpy formation of −63 kJ mol⁻¹ H₂; 39 Liu et al. successfully synthesized Mg nanoparticles by reducing di-n-butyl magnesiuum with lithium in the presence of naphthalene as an electron carrier. Further determination of the hydrogen thermodynamics of these materials revealed a significant evolution in both enthalpy and entropy with a decrease in particle sizes (Fig. 11). Hence, a ΔH of 63.5 ± 1.8 kJ (mol⁻¹ H₂) and ΔS of 118.4 ± 3.1 J (K⁻¹ mol⁻¹ H₂) were measured for MgLi₄.₆Napth₀.₅ with an average particle size of 16 nm.39

Recently, there have been numerous methods reported for the preparation of MgH₂ NPs, including ball milling, hybrid combustion, melt spinning, and chemical vapour deposition (CVD). The nanostructured uniform mixture of MgH₂–0.1TiH₂ powder is a reversible hydrogen storage material with a cyclic hydrogen storage capacity of 6 wt%, which demonstrated good
cycling stability with no loss in capacity over 80 cycles. The $\Delta H$ for the dehydrogenation of MgH$_2$–0.1TiH$_2$ is 68 kJ (mol$^{-1}$ H$_2$), which is lower than that for MgH$_2$ (75 kJ (mol$^{-1}$ H$_2$)). This can be attributed to two factors, its nanosize and the addition of TiH$_2$. Besides, Asano et al.$^{53}$ demonstrated clearly that embedding Mg nanometer-sized clusters in a matrix of immiscible metals is a powerful strategy to destabilize MgH$_2$, resulting in a lower working temperature for hydrogen storage applications. Carbon-based materials also show huge potential in improving the hydrogen storage performance of MgH$_2$. Several works have been devoted to combining MgH$_2$ with various carbon materials, for example, nanocomposite (Mg–V)$_{\text{nano}}$/G exhibits a reversible hydrogen capacity of 6.03 wt% with an enthalpy of formation of $-68.8 \pm 2.3$ kJ (mol$^{-1}$ H$_2$)$^{54}$ and the magnesium particles with a carbon additive were milled to 20–60 nm with enthalpy and entropy changes of 44.5 kJ (mol$^{-1}$ H$_2$) and 83.8 J (K$^{-1}$ mol$^{-1}$ H$_2$), respectively according to Fig. 12.$^{55}$ Graphite and carbon as a process control agent (PCA) can reduce the agglomeration of the milled particles, and thus allow better particle refinement by stabilizing the surface charges created at the fresh surfaces of the fractured particles. In summary, it has been clearly demonstrated that the use of carbon materials offers many opportunities in tailoring the properties of metal hydrides. Since their porosity and surface chemistry can be adjusted in a broad range, their use as a support shows great potential for further improvements in hydrogen storage applications.

The formation of a nanocrystalline structure and associated defects through mechanical milling is often perceived as leading to enhanced hydrogen kinetics. Similarly to the case of surfaces discussed above, grain boundaries between nanocrystals contain excess energy, resulting in surface energy, thus providing another potential tool for reducing the formation enthalpy of metal hydrides. Calizzi et al.$^{56}$ prepared Mg–Ti nanostructured samples with a metastable Mg–Ti–H fcc phase and the mean crystallite size of Mg and $\beta$-MgH$_2$ decreased with an increase in Ti content (Fig. 13). However, their results only

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Fig. 9 Schematic representation of the various dimensions (0D, 1D, 2D, and 3D) of nanomaterials.$^{48}$

Fig. 10 Calculated desorption energies for MgH$_2$ clusters using both the HF method and DFT method (B97 functional). The energies were normalized per mole of H$_2$ released.$^{50}$

Fig. 11 Evolution of $\Delta H$ and $\Delta S$ versus size of the magnesium nanoparticles. The dotted line is a guide to the eyes.$^{31}$
showed an enhanced kinetic properties in the Mg–Ti system since the modification in thermodynamics due to interface energy effects or coherency strain may be too small to be detected. Further research showed that the hydriding enthalpy of Mg–Fe-based materials with a crystallite size of 10 nm decrease by 6 kJ (mol\(^{-1}\) H\(_2\)) between 523 K and 673 K (ref. 57) and an La\(_2\)Mg\(_{17}\)–LaNi\(_5\) nanocrystalline composite material had a lower enthalpy of \(-53.23\) kJ (mol\(^{-1}\) H\(_2\)).

Although the surface energy, lattice strain and defects, and excess enthalpy in the grain boundaries provide effective ways to lower the enthalpy of formation without loss in hydrogen storage capacity, they are usually unstable since the excess enthalpy will increase the free energy and drive recrystallization. Nanocrystalline MgH\(_2\) resulting from ball milling undergoes a significant growth in crystallite size or subsequent structural relaxation of defects upon the very first hydrogen cycle, which sluggishly decreases the advantages of nanocrystallization. Therefore, finding a proper way to protect NPs from aggregation or recrystallization is urgent.

4.2.2 Nanowires and nanofiber. Li et al.\(^{39}\) prepared different Mg nanowires via a vapor-transport approach, with a diameter in the range of 30–50 nm (S1) (Fig. 14(a, b, g, h, and i)) and 80–100 nm (S2), which appeared to be tangled together and have a zigzag morphology (Fig. 14(c and d)), and short and rod-like structures of Mg with a diameter in the range of 150–170 nm (S3) (Fig. 14(e and f)). The calculated \(\Delta H\) values for the dehydriding of the S1, S2, and S3 hydrides were 65.3, 65.9, and 67.2 kJ (mol\(^{-1}\) H\(_2\)), respectively. It is apparent that the Mg nanowires with thinner diameters have the advantage of easy activation for hydrogen absorption/desorption (Fig. 14(j and k)). The presented results showed that thinner Mg/MgH\(_2\) nanowires have a much lower desorption energy than that of thicker nanowires or bulk Mg/MgH\(_2\), indicating that changes in thermodynamics are expected if the diameters of the nanowires are thinner than 30 nm.

They further studied the size effects on the thermodynamic stability of MgH\(_2\) nanowires as well as the size dependency on the energetic stability of magnesium and MgH\(_2\) nanowires using first-principles density functional theory.\(^{40}\) The desorption enthalpy, \(\Delta H_{\text{des}}\), was calculated to be \(-20.64, 34.54,\) and \(61.86\) kJ (mol\(^{-1}\) H\(_2\)) for the nanowires of A\(_1\)_MgH\(_2\) (\(\varphi=0.68\) nm), A\(_2\)_MgH\(_2\) (\(\varphi=0.85\) nm), and A\(_3\)_MgH\(_2\) (\(\varphi=1.24\) nm), as shown in Fig. 15. Thus, we can conclude that a decrease in diameter leads to energetic instability in MgH\(_2\) and magnesium nanowires; however, MgH\(_2\) nanowires are more strongly destabilized than magnesium nanowires, which result in the thermodynamic destabilization of MgH\(_2\) nanowires as their diameter decreases. Accordingly, the nanowire structured Mg can be considered as a promising hydrogen storage material due to its thermodynamic destabilization.

4.2.3 Nanofilms. Compared with other methods, 2D thin film fabrication provides a promising approach to achieve accurate control of the nanostructure, composition, and interfacial properties of hydrogen storage materials by accurately tailoring on the nanoscale. Consequently, thin films have been extensively applied in Mg-based hydrogen storage materials. 2D nanostructured Mg films were synthesized through different techniques such as electron beam evaporation, direct current (DC) and radio frequency (RF) magnetron sputtering deposition, and plasma sputter and pulsed laser deposition. Jain et al. summarized the advantages of pure Mg films and Mg multilayered films. Thin films offer an alternative approach for producing nano-structured materials with better control over morphology, stoichiometry and contamination.\(^{52}\) Herein, we further review the role of nanofilms on the thermodynamic destabilization of MgH\(_2\) with more new evidence.

Thermodynamic destabilization of MgH\(_2\) via mechanical methods was first reported by Fujii.\(^{44}\) As shown in Fig. 16(a), the contraction of PdH\(_x\) layers to Pd upon heating induced a large compressive stress in the lattice of MgH\(_2\). The intrinsic stress is well correlated to grain size, where an increase in grain size accommodates a reduction in stress. In the Pd/Mg/Pd layered films fabricated by sputtering, the Mg layer was composed of fine columnar structures along the c-axis with a diameter in the

Fig. 12 Dehydrogenation isotherms of the material from Mg and C in a ratio of 70 : 30, milled for 3 h under 1 MPa H\(_2\) at 543 K (a), 573 K (b), 603 K (c), 633 K (d), and 663 K (e), and plot of ln(P\(_{\text{H2}})/P_0\) versus 1/\(T\) (f).\(^{15}\)

Fig. 13 Mean crystallite size of the Mg and \(\beta\)-MgH\(_2\) phases in the Mg–Ti and Mg–Ti–H samples as a function of Ti content.\(^{36}\)
range of 10–30 nm (Fig. 16(b)). This produced a large thermodynamic shift in the stability of MgH₂ and reduced its sorption temperature to just above room temperature (measured in vacuum), which can be attributed to the cooperative phenomenon due to the elastic interaction between the nanostructured Mg and Pd layers.

Subsequently, the hydrogen storage characteristics of multilayer Mg nanofilms have been investigated intensively. MmM₅/Mg multi-layer thin films were deposited on a (0 0 1) Si substrate by direct current magnetron sputtering with a dual-target, and an advanced study proved that the apparent absorption of hydrogen in the Mg layer occurs at temperatures higher than 473 K and that the hydrogen absorbed can be fully released at 523 K.

Nanostructured Mg thin films grow in the shape of closely-stacked columns extending throughout the film thickness, while containing polycrystalline grains and grain boundary defects, which is responsible for the significant reduction in sorption temperature from 670 to 475 K by capping the Mg films with a thin Pd layer. Other studies proved that thermodynamic properties and cycle stability of Mg–Al–Ti thin films or Mg–Cr–V films are significantly improved compared with pure MgH₂.

Baldi et al. revealed that the absorption plateau pressure can be altered when very thin layers of Mg are capped with a miscible element (Fig. 17). They assumed that the origins of this effect is due to ‘elastic constraints’, in accord with Fujii et al., meaning that the volume change in MgH₂ is effectively restricted due to the small layer of alloying at the interface. The fundamental reasoning for this effect is the repulsive attraction...
between the H–H atoms within metals when volume expansion is restricted. Chung et al.⁶⁸ argued that the observed destabilization has a chemical origin, whereby the interfacial mixing of the Mg/Pd regions requires additional energy for the formation of MgH₂, which is exacerbated within thinner layers. In addition, Mooij et al.⁶⁹ revealed that at very small thicknesses, the interface energies from adjacent layers become more important by synthesizing a wedge shaped Mg film with a thickness varying between 1–10 nm. Hughes et al.⁷⁰ provided new insight into the destabilization mechanism by investigating the influence and comparative differences of Ti- and Y-based multilayers. It was remarkable that the Ti multilayers showed some destabilization with thinner layers down to 10 nm, which is proposed to be due to interfacial energy contributions. In comparison, Mg/Y-based multilayers can provide a new route towards MgH₂ destabilization due to the accommodation of lattice mismatch between the strained FCC Y/Mg interfaces.

4.2.4 Nanoconfinement. Nanoconfinement is an efficient route to hinder the particle growth and agglomeration of hydride particles within the supporting material and significantly improve the cycling property affected by the direct synthesis of nanostructured hydrides. A high-surface-area, nano-porous support for the active phase can facilitate the preparation of small particles and stabilize the particle size during heat treatments or cycling. In general, for hydrogen storage materials, the specific requirements for the matrix include light-weight, high loading of the active materials, not reactive towards the active materials, low-cost and abundant, such as carbon-based materials, organic polymers and ordered mesoporous oxides.

Recently, magnesium nanoparticles confined in carbon aerogels (CA) have attracted much attention.⁷¹-⁷³ Liu et al.⁷² reported magnesium nanoparticles confined in carbon aerogels through the hydrogenation of infiltrated dibutyl-magnesium followed by hydrogen desorption at 623 K, which has a size in the range of 5.0 to 20.0 nm. The hydrogenation and dehydrogenation enthalpies of the confined Mg were determined to be 65.1 ± 1.56 kJ (mol⁻¹ H₂) and 68.8 ± 1.03 kJ (mol⁻¹ H₂), respectively. Jia et al.⁷⁴ prepared the MgH₂@CMK-3 nanoconfinement system and experimentally realized low temperature hydrogen release starting from 323 K. Comparing the calculated reaction energy (E_r) of clusters of pure MgH₂ and MgH₂/C (Fig. 18), they concluded that the interfacial effect can effectively improve the low-temperature release properties of MgH₂ clusters, even if the cluster is not ultra-small (Fig. 18c). Consequently, they proposed a new mechanism for destabilizing Mg–H bonding via the combination of the size effect and MgH₂–carbon scaffold interfacial bonding, which is more superior than nanoparticles or 2D films.

Modifying the surface of NPs with a gas-selective outer layer of polymer or elemental metal has been well demonstrated to be a feasible route to obtain superior gas-selective permeability and structural stability. Jeon et al.⁷⁵ reported the synthesis of an air-stable composite material consisting of metallic Mg nanocrystals (NCs) in a gas-barrier polymer matrix, which enabled them to absorb and release hydrogen without oxidation.
The average Mg NCs diameter was 4.9–2.1 nm (Fig. 19(a)) and the composite material enabled both the storage of a high density of hydrogen (up to 6 wt% of Mg and 4 wt% for the composite) and rapid kinetics (loading in <30 min at 473 K) (Fig. 19(c)). Moreover, nanostructuring of Mg results in rapid storage kinetics without using expensive heavy metal catalysts. Besides, graphene nanosheets and gas-selective reduced graphene oxide (rGO) have received much attention due to their high hydrogen selectivity. Cho et al. reported the development of similar materials, which were comprised of nickel-doped Mg nanocrystals encapsulated by molecular-sieving reduced graphene oxide (rGO) layers, with simultaneously high hydrogen storage capacity (6.5 wt% for the total composite) and excellent kinetics, while maintaining robustness. Overall, this approach of synthesizing nanosized air-sensitive metal nanocrystals protected in a gas-selective polymer provides new opportunities for low-cost high-capacity hydrogen storage media, batteries and fuel cells.

Remarkably, Cui et al. provided another way to successfully load Mg into the nano-sized pores of an anodic aluminum oxide (AAO) template for realizing the nano-confinement of Mg via vapor transport deposition with a slight reduction in the hydrogen desorption enthalpy of MgH2 from (74.42 ± 0.12) to (73.21 ± 0.04) kJ (mol⁻¹H₂). There was more evidence for the reduction in desorption temperature when MgH2 was embedded within an LiCl salt matrix. The particle size of 7 nm showed a reduction in desorption temperature of 6 K. Although this is smaller than expected, it shows the possibility of destabilization.

Over the past few decades, the thermodynamic destabilization mechanisms of nanostructured materials for hydrogen storage applications have been well demonstrated, including size effects, lattice strain, interface energies, elastic constraints, and combination of the size effect and interface energies. Remarkable advances have been achieved in destabilizing thermodynamics by taking advantage of the above mechanisms. However, there is an urgent need to address the agglomeration of particles in support-free nano-scaled hydrides or nanowires since it results in collapse of the nanostructure after repeated hydrogen uptake and release cycles, which is still a significant challenge. It is generally accepted that nano-confinement leads to an obvious loss in the gravimetric...
MgH₂, the H octahedrons surrounding the Mg atoms are
transmission electron microscopy (HRTEM) also locally
(29.6%) with a crystallite size of 10.9
structures, thermodynamic properties and hydrogen desorption
Many groups have reported the preparation methods, crystal
4.3 Metastable phases
Many groups have reported the preparation methods, crystal
low loading of Mg NPs is still a big problem. Besides, the
nanostructured materials is another challenge for
composed of 18 wt% orthorhombic
g and Mg-D
1.915(3),
2.004(3) Å. The thermodynamic properties of γ-
and β-MgH₂ have also been determined by the first-principle
calculations, where the supercell based on the γ-MgH₂ (1 1 0)
plane is the most unstable with a surface energy of 1.23 J m⁻²
and dehydridding enthalpy change of 44.66 kJ mol⁻¹, while that
of the β-MgH₂ (1 1 0) plane has a surface energy of 0.19 J m⁻²
and enthalpy change of 78.16 kJ mol⁻¹. This is because in γ-
MgH₂, the H octahedrons surrounding the Mg atoms are
deformed and the octahedron chain takes a zigzag form instead
of the straight chain in the β phase. Thus, we can conclude
that conversion to the metastable γ-MgH₂ phase should lead to
improved hydrogen sorption properties and provide another
approach to modify the thermodynamics of Mg-based
materials. However, irreversible reconstruction of the γ-phase into the
β-phase⁴⁰ or Mg⁴⁰ occurs during heat treatment at 583 K in 1 bar
hydrogen atmosphere.
Numerous researchers have shown that ball milling is an
efficient way to obtain a high proportion of γ-MgH₂. Zhou et al.¹²
prepared magnesium hydride via reactive milling under a
hydrogen atmosphere using carbon as a milling aid. The
enthalpy change determined by experimental isotherms gradu-
ally decreased with more γ-MgH₂ from a longer milling time.
They also found that the unstable γ-MgH₂ in the as-milled
material disappeared during desorption/absorption cycle. Xiao
et al.⁴¹ made use of a simple wet chemical route by ball milling
MgH₂ with LiCl as a PCA at room temperature followed by
tetrahydrofuran (THF) treatment under an Ar atmosphere to
obtain a magnesium hydride composite (MgH₂-E), which was
composed of 18 wt% orthorhombic γ-MgH₂ with particle
lengths/widths ranging from 50–400 nm. The β/γ-MgH₂
nanocomposite exhibited a dehydrogenation capacity of
6.6 wt% and started to release hydrogen at 533 K (Fig. 20), which
can be attributed to both the existence of the MgH₂ nano-
structure and the presence of γ-MgH₂. However, they failed to
determine the hydrogen desorption path of γ-MgH₂ due to the
limited available data and experimental methods.
Shen et al.⁴⁵ reported the electrochemical synthesis of
nanosized Mg, leading to the formation of a mixed β/γ hydride
phase upon hydrogen absorption with a high γ-MgH₂ content
(29.6%) with a crystallite size of 10.9 ± 0.7 nm. High-resolution
transmission electron microscopy (HRTEM) also locally
confirmed the formation of γ- and β-MgH₂ (Fig. 21(b)), and this
indicated that individual magnesium particles may contain
both phases. As shown in Fig. 21(a), the decomposition of γ-
MgH₂ starts the same time as that of β-MgH₂ with the simul-
taneous generation of hexagonal Mg. Thus, it is evident that
both phases are intrinsically linked and γ-MgH₂ may trigger the
decomposition of β-MgH₂. The presence of γ-MgH₂ was found
to cause a significant reduction in the apparent activation
energy from 106.2 ± 4.0 to 69.1 ± 2.9 kJ mol⁻¹ and a reduction in the
reaction enthalpy from 74.8 ± 1.0 to 57.7 ± 5.3 kJ (mol⁻¹
H₂). It is notable that metastable γ-MgH₂ has potential to lead
to better kinetics and thermodynamic properties for the Mg/
MgH₂ system. This is consistent with the study conducted by
Ponthieu,⁴⁶ in which for Ti-containing nanocomposites, both γ-
and β-MgD₂ desorbed simultaneously above 475 K together with
a concomitant increase in the Mg phase according to the
reaction (7):

\[ x(\gamma-MgH_2) + (1-x)(\beta-MgH_2) \rightarrow Mg + H_2 \] (7)

The results show that the presence of γ-MgH₂ destabilizes
the β-MgH₂ phase and shows a synergetic effect during
hydrogen desorption, reducing the β-MgH₂ desorption
temperature.⁷⁷

Considering the achieved progress, although γ-MgH₂ can be
synthesized by heating the low-pressure phase, ball milling or
hydrogenation of nanosized Mg and alter the thermodynamic
properties of Mg/MgH₂ without loss in its hydrogen storage
capacity, the problems of bad cycle performance under high
temperature and low proportion of γ-MgH₂ still need to be
addressed in further studies. However, it is promising that γ-
MgH₂ can exist stably with a decrease in desorption tempera-
ture and increase of proportion of γ-MgH₂. Besides, Song et al.⁷⁸
predicted a metastable phase of MgH₂ by first principle calcu-
lations, where the metastable phase has a tetragonal symmetry
(I4₁/amd, group 141) and meets all the mechanical stability
criteria, and its formation enthalpy is −58.03 kJ mol⁻¹ H₂.
Hence, the tetragonal structure is more desirable than α-MgH₂ for practical hydrogen storage applications. However, this needs to be further confirmed by experimental data.

### 4.4 Changing reaction pathway

Fig. 22 shows a general enthalpy diagram illustrating the destabilization of a strongly bound hydride through the addition of a reactive additive. The alloying additive, B, reduces the dehydrogenation enthalpy through the formation of ABₓ and effectively destabilizes the hydride, AH₂. This reaction occurs with a reduced enthalpy and therefore, increases the equilibrium pressure and decreases the dehydrogenation temperature.

An intensively system investigated is the MgH₂–Si system, in which, Mg₂Si forms upon dehydrogenation according to reaction (8):

\[
2\text{MgH}_2 + \text{Si} \rightarrow \text{Mg}_2\text{Si} + 2\text{H}_2
\]  

(8)

Thermodynamic calculations indicate the 1 bar equilibrium pressure is at approximately 293 K and 100 bars at approximately 423 K. Thus, it is concluded that the MgH₂/Si system, with a hydrogen capacity of 5.0 wt%, is practical for hydrogen storage at reduced temperatures. Hence, alloying Si with MgH₂ is supposed to significantly destabilize the Mg–H bond with the enthalpy reduced to 41 kJ (mol⁻¹H₂) due to the formation of Mg₂Si in eqn (8). However, the re-hydrogenation of Mg₂Si was found to be severely limited by the reaction kinetics and the mass transport of Mg and Si into separate phases. Gennari et al. found that the presence of Ge decreases the hydride decomposition temperature in the range of 323 to 423 K, which was prepared by mechanical milling. Meanwhile, Walker et al. started with MgH₂ and milled it with Ge under an Ar atmosphere to prepare Mg₂Ge (eqn (9)).

\[
2\text{MgH}_2 + \text{Ge} \rightarrow \text{Mg}_2\text{Ge} + 2\text{H}_2
\]  

(9)

Their results showed that Ge acts as a thermodynamic destabilization agent for MgH₂, resulting in a dramatic decrease in the ΔH of dehydrogenation to 14 kJ (mol⁻¹H₂). This dramatically reduced the temperature of dehydrogenation to 403 K, but unfortunately, the desorption product Mg₂Ge could not absorb hydrogen to form MgH₂ and Ge. In addition, the additives Si and Ge cannot form hydrides; thus, the hydrogen capacity was partially lost.

Aluminum also forms stable compounds or alloys with Mg, such as Mg₁₇Al₁₂ (γ phase) and Mg₂Al₃ (eqn (10)).

\[
17\text{MgH}_2 + 12\text{Al} \leftrightarrow 9\text{MgH}_2 + 4\text{Mg}_2\text{Al}_3 + 8\text{H}_2 \leftrightarrow \text{Mg}_1\text{Al}_{12} + 17\text{H}_2
\]  

(10)

However, the destabilization effect of this systems is rather small (only about 50 K decrease in decomposition start temperature), and the theoretical hydrogen content of MgH₂–Al...
can reach 4.4 wt% with a small decrease in the desorption enthalpy $\Delta H$ of 6 kJ (mol $^{-1}$ H$_2$). The reversible hydrogenation was accomplished in three transformation steps (Fig. 23), where initially, only Mg reacts and forms MgH$_2$, then the $\gamma$-Mg$_7$Al$_{12}$ phase is decomposed into the Mg-poor $\beta$-Mg$_3$Al$_3$ phase. Finally, the Mg-hydride phase is fully formed from the resulting Mg$_2$Al$_3$.36

Significant progress has been achieved to alter the hydrogen storage properties of Mg-based materials, where their $\Delta H$ undergoes a great decrease through alloying, nanostructuring, forming metastable phases and changing the reaction path, as shown in Table 4. However, none of these strategies totally satisfy the requirements of practical applications; thus, so further studies on the thermodynamic properties of Mg/MgH$_2$ need to be performed to realize the practical application goals by DOE (Table 1). The future looks bright for the combination of alloying, nanostructuring, and metastable phase.

5. Novel Mg-based composite materials

Altering the thermodynamic properties of Mg/MgH$_2$ via a single measure cannot satisfy the requirements for its practical application. Therefore, the introduction of appropriate metal hydrides/dopants was proposed to further modify its thermodynamic properties. The widely studied Mg-based composites include Mg–Ni–RE,59–97 Mg–Ni–Ti,100 MgH$_2$–LiBH$_4$,103 LiNH$_2$–MgH$_2$,100 LiBH$_4$–Mg$_3$NiH$_4$103 and MgH$_2$–NaAlH$_4$.104

5.1 Amorphization

Amorphization as a novel method can alter the hydrogen storage properties of Mg-based materials with more specific octahedral and/or tetrahedral sites for hydrogen occupation and extra potential vacancies for hydrogenation. Mg–RE–Ni amorphous alloys prepared by melt-spinning are typical examples with a hydrogen density as high as 5.5 wt% at 573 K, and the microstructure of the as-spun alloys consist of an amorphous matrix containing MgH$_2$, Mg$_3$NiH$_4$ and REH.106 Lin et al.107 found that the Mg–Ce–Ni metallic glasses (MGs) can reversibly absorb and desorb about 0.2–0.4 wt% H at room temperature without activation, and the hydrogenation capacity of the glassy Mg-based alloy is twice that of the corresponding crystalline alloy due to its free volume and disordered atomic structure.

Recent studies showed that desirable properties can realized by combining crystalline and amorphous materials, which are better than that of the amorphous counterpart. Due to the combination of nanocrystalline magnesium matrix and the amorphous nickel inter-grain region, Mg–Ni nano/amorphous composite materials are superior over their amorphous counterpart in hydrogen storage capacity and kinetics.108 Besides, it was also found that Mg–Ni–La nano/amorphous composite materials with the starting temperature of hydrogen desorption from 473 K to 298 K have better properties than their Mg 50%–Ni 50% composite material. This indicates that the thermodynamic stability of Mg–Ni nano/amorphous composite materials can be reduced by additives such as La.109 Another research reported that the nanostructured 50% Mg$_{51.5}$Mn$_{25}$Ni$_{23.5}$/50% LaNi$_{3.75}$Mn$_{0.75}$Al$_{10}$Co$_{0.25}$ composite material can release H$_2$ at room temperature as a result of the combined engineering of many factors, including alloying, surface properties, microstructure, grain size and others.110

5.2 Novel reactant mixtures

The U.S. Department of Energy Metal Hydride Center of Excellence (MHCdE) conducted substantial research into new reversible hydrogen storage materials for light-duty vehicles, which is composed of three main fields: mechanisms and modeling, materials development, and system design and materials engineering.110 Alapati et al.110 theoretically predicted the LiNH$_2$ + MgH$_2$ (1 : 1) system due to its very attractive theoretical desorption enthalpy of $\Delta H = 32$ kJ (mol $^{-1}$ H$_2$), with a hydrogen capacity of 8.2 wt% by the following reaction:

$$\text{MgH}_2 + \text{LiNH}_2 \rightarrow \text{LiMgN} + 2\text{H}_2 \quad (11)$$

The high predicted weight percentage of hydrogen is due to its full dehydrogenation to LiMgN, bypassing the undesirable imide intermediate, as shown in Fig. 24. Based on this, substantial work has been done to demonstrate the feasibility of reaction (11) experimentally.107–109 The total weight loss was 8.1 wt% of the initial weight after the sample was held at 493 K for 20 min, with a $\Delta H$ of 33.5 kJ mol$^{-1}$ H$_2$, which is very close to the theoretically predicted reaction enthalpy.108 However, its application has been greatly hindered by its rather high activation energy barriers.

Based on these results, Dolotko et al.111 demonstrated thermochemical transformations in 2MNH$_2$–3MgH$_2$ systems (M = Li or Na). A total of 6.45 wt% of hydrogen was released by the 2LiNH$_2$–3MgH$_2$ system beginning at 459 K, and a total of...
Table 4  $\Delta H$ and hydrogen storage capacity of Mg-based hydrogen materials

| Strategy                  | Material          | Synthetic method          | $|\Delta H| [\text{kJ (mol}^{-1}\text{H}_2)]$ | H$_2$ capacity (wt%) | Ref. |
|--------------------------|-------------------|---------------------------|-------------------------------------|----------------------|------|
| Alloying                 | Mg$_3$NiH$_4$    | Mechanical alloying       | 64                                  | 3.6                  | 29   |
|                          | Mg–Cu–H          | Hydrogen-plasma-metal reaction | 67.5                              | 2.6                  | 34   |
|                          | [Mg$_{0.66}$Ca$_{0.34}$]Ni$_2$ | Induce furnace melting | 37                                   | 1.4                  | 32   |
|                          | Mg$_{0.9}$In$_{0.1}$ | Ball milling              | 65                                  | 4.2                  | 44   |
| Nanostructuring          | MgLi$_2$Napth$_{0.5}$ | Electrochemical reduction | 63.5                                | 3.4                  | 51   |
|                          | MgH$_2$–0.1TiH$_3$ | Ball milling              | 68                                  | 6                    | 52   |
|                          | MgH$_2$–C        | Ball milling              | 44.5                                | 5.2                  | 55   |
|                          | La$_2$Mg$_{17}$–LaNi$_5$ | Mechanical milling     | 53.23                               | 4.9                  | 58   |
|                          | Mg nanowires     | Vapor-transport approach  | 63.3                                | 7.6                  | 59   |
|                          | Mg–carbon aerogels | Solution impregnation   | 63.1                                | 2.35                 | 72   |
|                          | MgH$_2$@CMK-3    | Solution impregnation    | 55.4                                | 6                    | 74   |
| Metastable phase         | $\gamma$–MgH$_2$ (1.99 wt%) | Ball milling            | 45.03                               | 5                    | 12   |
|                          | $\gamma$–MgH$_2$ (29.6 wt%) | Electrochemical synthesis | 57.7                              | 3.5                  | 85   |
| Changing reaction pathway | T–MgH$_2$       | First principles calculations | 58.04                            | —                    | 88   |
|                          | Mg$_2$–Si        | Ball milling              | 41                                  | 5                    | 90   |
|                          | MgH$_2$–Ge       | Ball milling              | 14                                  | 3                    | 94   |
|                          | MgH$_2$–Al       | Mechanical alloying       | 68                                  | 4.4                  | 95   |

5.1 wt% H$_2$ was released by the 2NaNH$_2$–3MgH$_2$ system starting at 403 K according to the following solid state transformation:

$$2\text{MNH}_2 + 3\text{MgH}_2 \rightarrow \text{Mg}_2\text{N}_2 + 2\text{MH} + 4\text{H}_2 \uparrow$$  \hspace{1cm} (12)

Other groups further studied LiNH$_2$–nMgH$_2$ ($n = 0.5, 0.7, 0.9, 1.0, 1.5$ and $2.0$) nanocomposites to shed light on the combined effects of molar ratio and ball milling energy on the phase transformations and mechanical dehydrogenation.\textsuperscript{112,113} For all molar ratios, n, the hydride nanocomposites are fully reversible at 448 K under a relatively mild pressure of 50 bar H$_2$. To further decrease the de-/re-hydrogenation temperature of the Li–Mg–N–H system, Xia et al.\textsuperscript{114} reported a novel multi-reaction methodology for the synthesis of nanosized Li$_2$Mg(NH)$_2$ space confined in thin-film hollow carbon spheres (THCSs) with a uniform dispersion, resulting in a stable cycling capacity and reversible hydrogen sorption at a temperature of 378 K. Besides, Zhang et al.\textsuperscript{115} reported a brief review of the state-of-the-art advances in improving the performances of the lightweight complex hydride Li–Mg–N–H system. Due to nano effects, the space-confinement and nanoconfinement seem to be more effective for improving the hydrogen storage performance, and it is significant to develop hydrogen storage materials by studying the nanoconfined effects on the Li–Mg–N–H systems.

Besides the Li–Mg–N–H system, Vajo et al.\textsuperscript{116} studied the LiBH$_4$/Mg$_3$NiH$_4$ system due to its unique features, including full reversibility, reaction through a direct low temperature kinetic pathway, formation of a unique ternary boride phase (MgNi$_{1.5}$B$_3$), and low reaction enthalpy coupled with low entropy. The reaction begins at temperatures as low as 523 K, which is possibly due to the catalytic nature of Ni in the NiH$_2$–anion and is superior than MgH$_2$–LiBH$_4$.\textsuperscript{101} Thus far, this system appears to be the only reversible destabilized system that reacts through a direct reaction pathway. However, its capacity (2.6 wt%) for the direct low temperature step shown above is too low for practical use.

5.3 Synergistic effect

Recent research has shown that the synergistic effect, which exists in the $\gamma$/$\beta$ hydride phase or multi-layer Mg nanofilms induced by elastic constraints or interface energies, can effectively alter the desorption temperature of Mg/MgH$_2$, but this effect has not been observed directly in powders because the metal lattice is often free to expand. However, nano Mg-based composite materials prepared by ball milling have proven that the synergistic effect produced by the high density interface between different phases can further enhance the adsorption/dehydrogenation process, as shown in Fig. 25. The desorbing phase may be surrounded by an alternative phase and the tensile/compressive stress placed on the adjacent phase then acts as a driving force for destabilization. Significant investigations have been undertaken to improve the hydrogen storage properties of Mg toward the requirements of practical applications, including Mg–Mg$_2$Ni,\textsuperscript{116} Mg–Ni–RE,\textsuperscript{117} Mg–TiCrV,\textsuperscript{118–120} Mg–LaNi$_5$,\textsuperscript{121,122} and Mg–TiB$_2$/graphene nanosheets (GNNSs).\textsuperscript{123}

Zaluska et al.\textsuperscript{118} reported the synergistic effects of desorption for mixtures of Mg$_3$NiH$_4$/MgH$_2$ phases prepared by ball-milling. The DSC results of the mixtures showed that they could operate...
at temperatures of 493–513 K. Li et al.\textsuperscript{117} prepared an Mg-20 wt% Ni-Y composite by reactive mechanical alloying (RMA), and the MgH\textsubscript{2} and Mg\textsubscript{2}NiH\textsubscript{4} phases co-existed in the milled composite. They found that the dehydrogenation temperature of the Mg-20 wt% Ni-Y composite was depressed by about 100 K compared to that of the milled pure MgH\textsubscript{2} due to the co-contribution of the synergetic effect of hydrogen sorption of MgH\textsubscript{2} and Mg\textsubscript{2}NiH\textsubscript{4} and many crystal defects created by the RMA. This proves that mechanically-treated hydrides offer a new opportunity for Mg-based materials, exploiting the high capacity of magnesium hydride while operating at a much lower temperature than conventional MgH\textsubscript{2}.

Different from the synergistic effect resulting from elastic instability, Lim et al.\textsuperscript{124} for the first time, prepared Mg nano-crystals embedded in a metal-organic framework (MOF). The Mg@SNU-9\textsuperscript{b} sample was loaded with 6.52 wt% Mg NPs with a diagonal hexagon length ranging from 44–88 nm (Fig. 26(b)). They demonstrated that Mg–NCs@MOF is a hybrid-hydrogen-storage material that has both physical adsorption and chemisorption properties, and exhibits synergistic effects to increase the isosteric heat of H\textsubscript{2} physisorption and to decrease the temperatures for the chemisorption/desorption of H\textsubscript{2}. Although the hydrogen storage capacities of Mg NCs@MOF were rather low at high temperature (0.2 wt% and 0.24 wt% at 325 K and 415 K, respectively) as shown in Fig. 26(d and e), the study of hybrid-hydrogen-storage material provides another new strategy for H\textsubscript{2} storage and transport for the future.

Substantial Mg-based composite materials have been found by combining theoretical predictions and experimental approaches. Furthermore, the mechanism of altering the hydrogen storage properties of Mg/MgH\textsubscript{2} can be attributed to the advantages of combining many strategies including

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**Fig. 25** Schematic representation of the potential synergistic effects observed in multiphase powders.\textsuperscript{70}

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**Fig. 26** High-resolution transmission electron microscopy (HRTEM) images of (a) Mg@SNU-9\textsuperscript{b}, (b) hexagonal-shaped Mg nanocrystal and (c) its edge image showing the lattice fringe (100) d-spacing of Mg\textsuperscript{0} (2.7782 Å, JCPDS 04-0770). Inset: selected-area electron diffraction (SAED) pattern. H\textsubscript{2} absorption kinetics of Mg@SNU-9\textsuperscript{c} at (d) 325 K and 80 bar and (e) 415 K and 40 bar.\textsuperscript{124}
alloying, surface properties, nanostructuring, synergistic effect and others, which holds potential as an on-board storage material for light-duty vehicles with a high hydrogen capacity and low desorption temperature.

6. Conclusion and outlook

Hydrogen energy is the one ideal means of energy storage for transportation and conversion of energy, which holds the advantages of high gravimetric energy density and carbon-free energy carrier.125 There is a generally accepted opinion that hydrogen storage materials and technologies are the key issues for the realization of a hydrogen energy economy. Among the hydrogen storage materials, magnesium-based alloys show great application prospect due to their high hydrogen storage capacity, low cost, high abundance and non-toxicity. However, they are severely limited by their high decomposition temperatures and/or poor reversibility due to unfavorable de-/hydriding thermodynamics and/or kinetics. Despite the significant progress achieved with respect to the kinetics of hydrogen absorption/desorption in magnesium, its stable thermodynamic property is still the main drawback, which hinders its practical applications.126,127 In this review, we summarized the effective measures to alter the hydrogen storage properties of MgH₂, such as alloying, nanostructuring, metastable phase formation, changing reaction paths and synergistic effects. However, all of these strategies have limitations. Alloying and changing the reaction path are the traditional and effective ways to decrease the formation enthalpy; however, at the expense of hydrogen capacity and some reactions are irreversible. Nanostructuring is a good way to change the hydrogen storage properties, but the synthesis and poor stability of nanostructures remain challenging. γ-MgH₂ with a low formation enthalpy gradually disappears during the absorption/desorption cycle process. Considering the advantages and disadvantages of these strategies, consequently, a new strategy, nano Mg-based composite materials, was proposed, which combined the advantages of alloy engineering, nanostructuring, and synergistic effect created by the RMM, resulting in instability in the thermodynamic properties of Mg/MgH₂. However, there still a long way before the Mg/MgH₂ system meets the criteria stipulated by the DOE for light-duty vehicles.

Based on the substantial progress, further research on Mg-based material should focus on the following aspects:

(1) Novel preparation techniques require more attention. The synthetic approach is the first and most important step for the effective modification of the properties of Mg. Nowadays, mechanical milling, physical/chemical deposition, wet chemical routes, equal channel angular pressing and electrochemical approaches have been revisited for the synthesis of nanosized Mg. However, these approaches have failed in the advanced control over Mg atomic organization, crystalline-to-amorphous transitions, formation of metastable γ-MgH₂ phase and stabilization of specific nanostructures. Thus, new synthetic routes need to be developed to control the assembly of Mg atoms, content of different phases, and the location and level of doping of additives/catalysts.

(2) Finding a better way to stabilize nanostructuring. Promisingly, nanostructuring can effectively alleviate kinetic barriers and reduce thermodynamic stability. However, many challenges still exist in terms of serious aggregation and structure collapse during dehydriding/hydriding. The use of scaffolds hinders particle growth and agglomeration; however, it results in a significant capacity decrease. Therefore, new forms of stabilization should be explored to maximize the storage capacity, while providing effective stabilization for nanosized Mg without scaffolds, such as the introduction of modified graphene nanoribbons, introduction of a second phase, storing additional hydrogen and core–shell methods, should be pursued.

(3) Predicting novel Mg-based composite materials by combining theoretical methods and experimental approaches, which can efficiently combine the advantages of alloy engineering, nanostructuring, and synergistic effects. More attention should be paid to systematic theoretical research including crystallographic/structural quantities, enthalpy/entropy/surface energy, defect formation energies and computational spectroscopy, which can be used as guidelines for the preparation of new Mg-based hydrogen materials.

Ideal storage materials with low reaction temperatures, a reaction heat in the range of |ΔH| = 20–30 kJ (mol⁻¹ H₂) and an on-board reversible hydrogen storage density of more than 6 wt% H₂ have not been found. However, it is expected that significant breakthrough will realize the DOE’s targets with more accurate fundamental guidance and more advanced technical approaches connecting targeted properties with material microstructures.

Conflicts of interest

There are no conflicts to declare.

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