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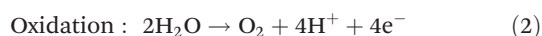
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Development of a tubular continuous flow reactor for the investigation of improved gas–solid interaction in photocatalytic CO₂ reduction on TiO₂

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A self-made, low-cost tubular reactor for the gas-phase photocatalytic CO₂ reduction was developed. The resulting flow conditions cause an intensive interaction between the reactants in the gas-phase and the fixed bed photocatalyst. This approach is used to test the scalability of tubular reactors for the photocatalytic CO₂ reduction.

The photocatalytic CO₂ reduction to CH₄ is associated with the transfer of eight electrons, the cleavage of two C–O double bonds and the formation of four C–H bonds (1). In order to provide a source of electrons and hydrogen it is desirable to oxidize H₂O (2). Due to the extreme stability of the reactants CO₂ and H₂O, the conversion to CH₄ and O₂ (3) is strongly endergonic ($\Delta G^0 = +818 \text{ kJ mol}^{-1}$). Therefore the photocatalytic CO₂ reduction is a highly complex and thermodynamically challenging process and a photocatalyst which can run this process effectively has not been developed, yet.¹



One of the most prominent materials for research on photocatalytic CO₂ reduction is TiO₂.^{2–4} The examination of kinetic barriers or the structure–function relationship of TiO₂ is often limited. This is due to the low activity in product formation, the detection limit of many standard analytical methods and reaction conditions due to inadequate reactor designs.⁵ For this reason, the photocatalytic CO₂ reduction is still not well understood.^{6–9} In order to prove if this complicated reaction proceeds, a reactor set-up needs to be developed which allows performing light induced experiments under optimal conditions. For such a design the illuminated fraction of the

surface area should be maximized to realize adequate excitation of the photocatalyst, since the penetration depth of UV light with a wavelength of, for instance, 355 nm into TiO₂ (anatase) is stated as $\sim 280 \text{ nm}$ ¹⁰ which is extremely low. In this way only a very small fraction of TiO₂ will be excited by photons. Another important prerequisite is that experiments can be performed under optimal mass transport conditions of reactants and products, necessitating an intensive interaction between the gas-phase and the solid photocatalyst. One approach to meet these demands is the construction of a reactor with tubular geometry. A successful application of such a reactor design in photocatalytic research has already been reported for the oxidation of, for instance, organic compounds^{11–13} in liquid phase or NO₂¹⁴ in the gas phase, employing quartz glass^{12–14} and fluorinated-ethylene-propylene (FEP)¹¹ as reactor materials. There are however no reports on the application of a tubular reactor geometry for photocatalytic gas phase CO₂ reduction on solid state photocatalysts, e.g. TiO₂. The feasibility to design such a reactor and utilize it for studying this highly complex reaction is reported here for the first time. To achieve reaction conditions of highest purity, an experimental procedure was developed for the removal of carbonaceous impurities from the surface of the sample prior to testing the photocatalytic activity in CO₂ reduction. This is crucial, as residual impurities can contribute to the product formation in the CO₂ reduction reaction, which leads to a significant overestimation of the activity. Only after successful removal it can be guaranteed that product formation originates from the reactants. With this set-up it was possible to conduct photocatalytic CO₂ reduction on TiO₂ with intensive interaction of the reactants and the solid photocatalyst under high-purity conditions.

For this design it is mandatory that the material of the tubular reactor is transparent and chemically stable under illumination with UV light as well as mechanically flexible. Furthermore, the diameter of the tube must be as small as possible to increase the illuminated portion of the photocatalyst surface. One material which seems to fulfill these requirements is fluorinated ethylene propylene (FEP). The FEP

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tube chosen for the approach presented here has an inner diameter of 2.1 mm. To realize illumination of the photocatalyst with a centered light source, the FEP tube was wrapped around a self-made high intensity UV-LED bar. The UV light source consists of a square aluminum bar with three high power UV-LEDs (365 nm) on each side of the bar, amounting to a total of 12 UV-LEDs with a combined output power of 10 W (Fig. 1). Aluminum cooling fins and a high-performance cooling fan (90 m³ h⁻¹) were installed to dissipate the emerging heat (Fig. 1) of the LEDs under operation. The light source is positioned in the center of a PTFE tube with an inner diameter of 6 cm to direct the cooling air flow along the whole bar (Fig. 1). The tubular reactor is wrapped equidistantly to the UV-LED bar along the inner wall of the PTFE (Fig. 1). The inlet of the reactor is connected to the gas supply to realize purging with He 6.0 (99.9999% purity) and dosing of the reactant gas mixture (7000 ppm CO₂ in He 6.0). The outlet of the reactor is connected to a Shimadzu Tracera GC 2010 Plus. This GC is equipped with a barrier discharge ionization detector (BID), which allows quantifying CO₂, CO, CH₄, C₂H₆, H₂O, O₂ and H₂ in the 0.1 ppm range. Based on this high sensitivity, the BID is a suitable analytical device for an application in continuous-flow photocatalytic CO₂ reduction. Swagelok fittings were used for all tube connections.

To verify that the FEP tube does not release any carbon-containing species upon UV light irradiation which can be misleadingly counted as products, a blank experiment with an empty tube reactor was performed (Fig. 2).

After flushing out the remaining atmospheric air inside the reactor with He (50 mL min⁻¹), the flow rate was decreased to 5 mL min⁻¹ (0 h, Fig. 2). Then the gas flow was held for 0.75 h. In this period of time the concentration of CO₂ and O₂ increased. From 0.75 to 1.5 h the He flow rate was increased to 10 mL min⁻¹ and a decrease in the concentration of both

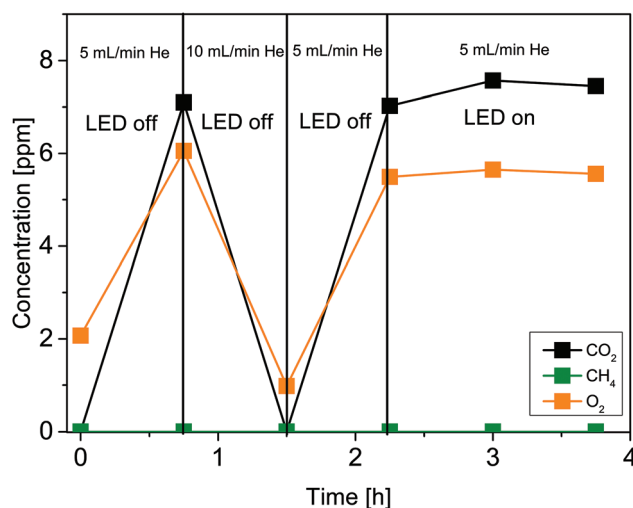


Fig. 2 Stability of the FEP tube under illumination with UV light. Illumination takes place from 2.25 h to 3.75 h.

species was observed as a consequence of the higher dilution with inert gas. In the following, the gas flow was decreased again to 5 mL min⁻¹. It can be seen that the concentration of CO₂ and O₂ from 0.75 h can be reproduced at 2.25 h. Due to the absence of illumination it is assumed that environmental CO₂ and O₂ diffused through the tube walls. Starting from 2.25 h the UV illumination was initiated. No significant release of CO₂ and CH₄ was observed under the influence of UV light. Furthermore, the presence of CO, H₂ and C₂H₆ (not shown in Fig. 2) can be excluded. This result shows that the FEP tube is physicochemically stable against UV light irradiation, thus its use is suitable for the purpose of this work. However, since we know from our previous work¹⁵ that O₂ inhibits the photocatalytic CO₂ reduction, it was decided to study the diffusion properties of the FEP tube in detail. More specifically the amount of incoming O₂ as a function of the tube length reactor. An increase of the O₂ concentration by 0.33 ppm cm⁻¹ of reactor was determined from the slope of the linear fit (Fig. 3, red line). Most likely diffusion of O₂ from air is the reason for this observation. To verify the UV-transparency of the reactor material, the relative transmission of the FEP tube was determined *via* UV-Vis spectroscopy (Fig. 4, blue line). At 365 nm, the emitted wavelength of the UV-LEDs, the relative transmission is 60%. This indicates that a significant fraction of the light intensity does not reach the photocatalysts surface, likely due to absorption and scattering phenomena. As the absorption of photons by the FEP tube could result in heating of the reactor, the temperature inside the tube under photocatalytic reaction conditions was determined, since thermal energy was found to influence the activity in CO₂ reduction on TiO₂.¹⁶

Consequently, a thermocouple was placed in a fixed bed of TiO₂ (P25) in the FEP tube. In the temperature profile in Fig. 5 it can be seen that the temperature inside the reactor increases from 23.1 to 26.2 °C under the applied illumination con-

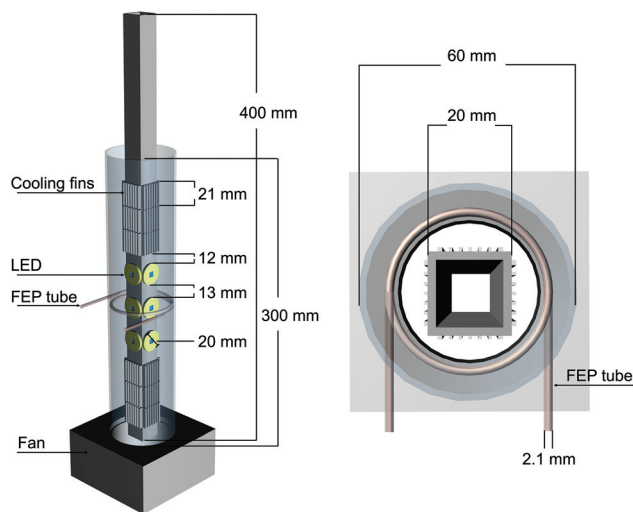


Fig. 1 Illustration of the self-made high intensity UV-LED bar equipped with a fan and attached cooling fins. Left side: Front view. Right side: On-top view.



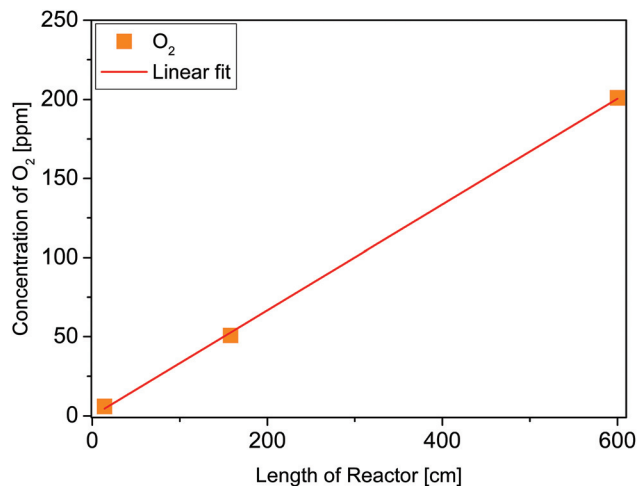


Fig. 3 Concentration of atmospheric O₂ diffused into the tube as a function of the tube length.

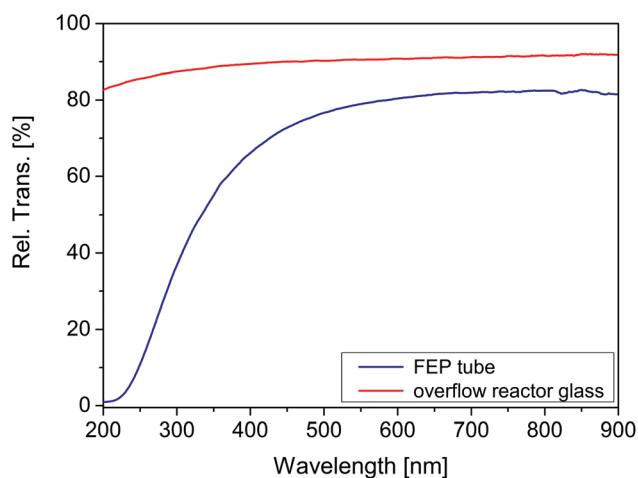


Fig. 4 Relative transmission of the FEP tube and the overflow reactor lid.

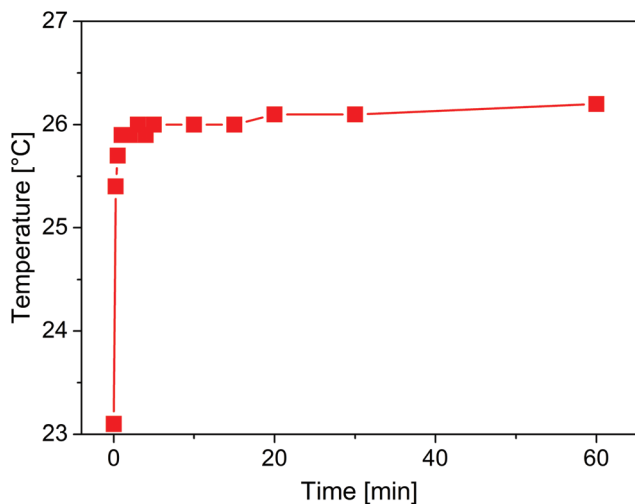


Fig. 5 Temperature profile inside the fixed bed of P25 in the FEP tube during illumination with the LED bar.

ditions. Hence, the air stream inside the PTFE tube seems to be sufficient to keep the reactor temperature close to room temperature.

After verification of the suitability of the reactor material and setting the optimum experimental conditions at which the set-up can be used for the photocatalytic CO₂ reduction, two tube reactors were prepared with P25 as photocatalyst. Previously, the P25 sample was calcined at 400 °C for 3 h. This pretreatment allows a first oxidative removing of carbonaceous impurities. The sample was pressed and sieved and the mesh size 0.28 mm fraction was filled into the tube using a funnel.

A small plug of glass wool at the reactor outlet and inlet kept the fixed bed in the reactor. For testing the set-up, reactors with lengths of 14 and 26 cm were prepared and filled with 223 and 680 mg of P25, respectively. In Fig. 6 the formation of CH₄ in the cleaning procedure and the CO₂ reduction with the 26 cm reactor is shown exemplarily.

To flush out the remaining air inside the FEP tube, the reactor was purged with He (50 mL min⁻¹) for 30 min. Subsequently, remaining carbonaceous impurities were removed during the flow cleaning procedure (5 mL He min⁻¹) under UV irradiation (Fig. 6). Since the powder was in contact with ambient air during the sample filling, the P25 sample was expected to be covered by multilayers of physisorbed water.¹⁷ GC measurements were carried out every 45 min to monitor the cleaning progress.

The duration of the cleaning procedure depends on the concentration of carbon-containing species on the photocatalyst. The products of the cleaning procedure are CH₄ and CO₂. As shown in our previous reports,¹⁵ CH₄ originates from hydrogenation of carbon-containing impurities and from the photocatalytic reduction of trace amounts of CO₂ in the He purging gas. The photocatalytic CO₂ reduction experiment is started as soon as the CH₄ concentration is almost constant. Then it is assumed that all carbonaceous species are removed and CH₄ is formed from CO₂ in the He purge gas. For both reactors the CO₂ reduction is initiated after 3 h of photocatalytic cleaning (Fig. 6) by changing the gas flow from pure He to the reactant gas mixture (7000 ppm CO₂ in He, optimal

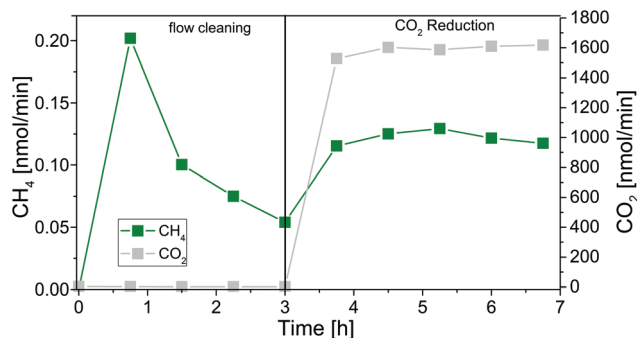


Fig. 6 Photocatalytic cleaning and CO₂ reduction with P25 in the tubular continuous flow reactor. Reactor length 26 cm, 680 mg P25; photocatalytic cleaning (0 to 3 h); photocatalytic CO₂ reduction (3 to 6.75 h).



reactant concentration in previous studies^{15,16}). The flow rate of 5 mL min⁻¹ is maintained and the UV illumination is continued without interruption. No additional H₂O is dosed to the reactor since we verified in previous experiments that continuous dosing of H₂O can lower the activity of P25 in the CO₂ reduction reaction due to competitive adsorption phenomena and occupation of active sites.¹⁶ The present amounts of H₂O on P25 are sufficient to run the CO₂ reduction for the desired timeframe.¹⁶ It becomes obvious from Fig. 6 that the CH₄ flow rate increases when CO₂ is dosed to the tubular reactor.

In Table 1 the overall formation rates of CH₄ with the 14 and 26 cm reactor are shown. Since the activity of the photocatalytic reaction is dependent on the amount of exposed surface area, it becomes clear that the activity scales with the length of the reactor and the amount of TiO₂, respectively. However, it is obvious that the correlation with the formation rates is not linear, most likely due to differences in the illumination conditions and the sample filling. The obtained concentrations of O₂ displayed in Table 1 correspond to the linear fit in Fig. 3. The results also indicate that there is no increased inhibitive effect which scales with the reactor length and thus the higher amounts of O₂.

To investigate the performance of the tubular reactor setup, photocatalytic CO₂ reduction was also conducted with an overflow reactor. The results are then compared to those from the 14 cm reactor. A detailed description of the overflow reactor geometry was made by Mei *et al.*¹⁸ In this all-stainless steel reactor design, the catalyst is illuminated from above through the quartz reactor lid with a UV-LED (0.82 W output). The reactants only pass the surface of a fixed bed of 70 mg pre-cleaned P25 resulting in a significantly less intensive interaction between the gas-phase and the photocatalyst. Due to the O₂ permeability of the FEP tube it was decided to use the experimental results obtained with the smaller tube for a comparison with the overflow reactor. In this way similar reaction conditions are established, except for the gas–solid interaction. This comparison is the basis for an evaluation of the effect of the gas–solid interaction on the activity of photocatalytic CO₂ reduction on TiO₂.

The formation rates of CH₄ obtained in this study from both different reactor designs are shown in Table 2. The rates are related to the mass of P25 (*g_{cat}*) and the geometric illuminated area to evaluate the effect of the illumination conditions and the gas–solid interaction, respectively. Only the fraction of surface area which is directly illuminated was considered to be the geometric surface, *i.e.* the half of the inner tube surface and the bottom size of the overflow reactor. It can be clearly seen that the overflow reactor shows a higher CH₄ formation rate related to the mass of P25 (Table 2). Most likely a large

Table 2 Comparison of the overall formation rates of CH₄ with the 14 cm tube reactor and an overflow reactor geometry

	Tube reactor	Overflow reactor
$r_{\text{CH}_4}/\text{nmol cm}^{-2} \text{ h}^{-1}$	0.42	0.26
$r_{\text{CH}_4}/\text{nmol g}_{\text{cat}}^{-1} \text{ h}^{-1}$	6.3	23

mass fraction of P25 inside the tube is not illuminated due to the small penetration depth of UV light, the tubular geometry and the arrangement of illumination. Consequently, only a minor amount of photocatalyst is excited. This result clearly shows that the activity in the photocatalytic CO₂ reduction reaction is strongly dependent on the illuminated fraction of the surface area. For comparison of the rates related to the geometric illuminated area it needs to be stressed that the transmission of the overflow reactor lid (89% at 365 nm, Fig. 4) exceeds that of the FEP reactor. Although the same kind of UV LED is used for the two reactor types, the light intensity impinging on the exposed surface of the photocatalyst will be lower for the FEP reactor. Still, the comparison of the rates related to the geometric illuminated area reveals a higher activity for the tubular reactor, although the light intensity is lower. It verifies that the improved gas–solid interaction in the tubular reactor is beneficial for the activity in photocatalytic CO₂ reduction.

Conclusions

This study shows the successful development of a scalable tubular reactor for the gas-phase photocatalytic CO₂ reduction on TiO₂. For the development of new reactor geometries for the photocatalytic CO₂ reduction it is essential that the illuminated fraction of photocatalyst is maximized and the interaction of the reactants in the gas-phase with the photocatalyst is intensive. In general, a tubular reactor geometry is an appropriate choice to overcome the abovementioned problems. However, with respect to the O₂ diffusion properties, FEP as material appears to be less applicable for the scalability as a photoreactor for the photocatalytic CO₂ reduction, as an inhibition of the product formation due to increased amounts of O₂ in the reactor might occur for elongated reactors. While the reactor design certainly has its limitations in photocatalytic CO₂-reduction, its simple and scalable design might be very interesting for other groups examining different photocatalytic reactions or materials. A suggested alternative could be quartz glass, as it is transparent to UV light and prevents the diffusion of O₂ into the reactor from the environment. The utilization of quartz capillaries would provide intensive gas–solid interaction and the small inner diameter would improve the illumination conditions. Furthermore, the reactor can be arranged in a centered geometry relative to the light source. This will result in the illumination of the whole tube and an improved UV excitation of the photocatalyst.

Table 1 Summary of CH₄ formation rates in the tube reactors

	14 cm	26 cm
Overall CH ₄ formation rate/nmol h ⁻¹	1.4	3.6
O ₂ concentration (end of reactor)/ppm	4.7	13



Conflicts of interest

There are no conflicts to declare.

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