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Organic contaminants of emerging concern in Norwegian digestates from biogas production†

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The aim of this study was to analyze a variety of environmental organic contaminants of emerging concern (CEC) and their metabolites in representative digestate samples from Norwegian biogas production plants. Biogas digestates can be a valuable source for soil amendments and/or fertilizers in commercial agriculture. It is important to assess whether the digestates contain harmful contaminants in order to avoid unintended exposure of human consumers. In total 19 biogas digestates from 12 biogas production plants in Norway were collected and analyzed. Furthermore, process related parameters such as pretreatment of substrates, additives, flocculation and temperature conditions were considered for interpretation of the results. The CEC levels found in the digestates were shown to be dependent on the original composition of the substrate, dry-matter content, and conditioning of the substrate. The sunscreen octocrylene ($147 \mu\text{g L}^{-1}$) and acetaminophen (paracetamol; $58.6 \mu\text{g L}^{-1}$) were found at the highest concentrations in liquid digestates, whereas octocrylene ($>600 \text{ ng g}^{-1}$, on a wet weight basis = ww) and the flame retardant TCPP (tris(1-chloro-2-propyl) phosphate, $>500 \text{ ng g}^{-1}$ ww) were found at the highest levels in solid digestates, exceeding even the upper limit of quantification (uLOQ) threshold. The highest levels of total CECs were measured in solid digestates (1411 ng g^{-1} ww) compared to liquid digestates ($354 \mu\text{g L}^{-1}$ equals 354 ng g^{-1}). The occurrence of CECs in digestate samples, even after extensive and optimized anaerobic digestion, indicates that the operational conditions of the treatment process should be adjusted in order to minimize CEC contamination.

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Environmental significance

Biogas digestates are considered valuable fertilizers and soil amendments with agricultural applications. The study reported herein describes the quantification of certain organic contaminants of emerging concern (CECs) in liquid and solid anaerobic digestates from twelve biogas production facilities in Norway. The concentration of CECs was found to depend on the composition of the initial substrate (dry matter content) and how it was conditioned or pretreated prior to anaerobic digestion. The anaerobic digestion process employed at the biogas production facilities did not eliminate the analytes investigated.

Introduction

In order to reduce global anthropogenic CO_2 production and emission, and to further the utilization of suitable renewable resources, the development of sustainable bioeconomic strategies has been given a high priority on the political agenda of today's world leaders. An important prerequisite strategy, in

terms of industrial processes based on biological materials in a circular economy, is sustainable management of the residues, and hence recycling of nutrients from the source material will be imperative.^{1–5} There is huge diversity in organic residues depending on their origin and/or the type of process involved in their production.^{6,7} Application of organic residues as a soil amendment and fertilizer is expected to recycle most of the nutrients contained within. However, it may also imply a risk for the dispersal of contaminants on agricultural soils.^{8,9} From soils, contaminants may be absorbed into food and fodder plants, from where it may ultimately find its way into animal and human food chains.

The use of biological (waste) material in anaerobic digestion (AD), both in decentralized biogas plants on farms and in municipal plants for handling, among others, organic household waste, has increased significantly in Europe and North America.^{10–14} AD is a microbiological process where organic

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material (hereafter named the substrate) is degraded in an oxygen free environment (digesters), producing biogas and biogas digestate. This biogas is an energy rich gas consisting of methane, carbon dioxide and other trace gases (including H₂). This development has not only led to an increasing amount of bioenergy being produced, but has also contributed to a considerable amount of organic residue being properly handled (*i.e.*, biogas digestate). Consequently, digestates are currently applied as organic fertilizer to agricultural land, allowing the recovery of nutrients, primarily nitrogen and phosphorus, and, in addition, potentially improving soil quality by adding organic matter.^{15–18} Unfortunately, these biogas digestates may also contain harmful chemical pollutants and/or pathogenic bacteria, which may represent both environmental and human health risks.^{19–22} Biogas digestate is today considered an excellent bio-fertilizer and a soil amendment for agricultural applications.^{23–28} The physicochemical properties of digestate depend mainly on the nature of the substrate and operating conditions of the digester. Compared to raw animal manures and slurries, digestates generally contain low total solids and have a low organic carbon content, a low carbon to nitrogen ratio (C : N), and low viscosity.^{29–31} The typical pH value of fresh digestate ranges from 7.5 to 8.0, comparable to that of raw animal manures and slurries.³² Anthropogenic contaminants and hazardous pollutants have previously been reported in digestates.^{19,22,33} Such contaminants may influence the function of microorganisms during the AD process if present in the substrate or generated in the digester.^{25,34}

However, only a few scientific studies have reported on the presence and fate of organic pollutants, such as dioxin-like compounds,^{35–37} polycyclic aromatic hydrocarbons (PAH),^{38,39} polychlorinated biphenyls (PCBs) and pesticides,^{39,40} in digestates (in a ng kg⁻¹ to µg kg⁻¹ range). Some organic contaminants such as mycotoxins may be effectively removed during the anaerobic digestion process.⁴¹ However, contaminants of emerging concern (CECs) have not yet been comprehensively investigated in biogas digestates.

Ultimately, nutrient rich and unpolluted digestate is expected and required for safe recycling and application in agricultural production. Hence, an important premise for producing high-quality digestate as a fertilizer in agricultural production is the use of high-quality substrates (rich in plant nutrients and without pollution and impurities) for the digestion process.⁴²

Our study focuses on the occurrence of organic CECs including a phosphate containing flame retardant tris-(1-chloro-2-propyl) phosphate (TCPP), an insect repellent (DEET), a sunscreen ingredient, 25 pharmaceuticals and personal care products (PPCPs) and 11 selected metabolites in digestate samples collected from several representative biogas plants in Norway. The effect of the substrate composition and plant specific pretreatment procedures on the concentration of these contaminants in digestate samples was elucidated. For this purpose, a new optimized quantitative trace-analytical method was developed. The optimized quantification method was applied for the characterization of CEC patterns in 19 representative Norwegian biogas digestate samples (including one

substrate sample). Based upon these results, a first assessment of levels and consequences of CEC residues in soils treated with digestates as soil amendments is reported.

Materials and methods

Contaminants and reagents

The sample preparation and quantification method are fully described in the ESI material section.† 41 reference standards and 10 isotope-labelled internal standards (ISTD) were purchased in trace analytical quality (≥97%) from Sigma-Aldrich (St. Louis, MI, USA) and Toronto Research Chemicals (Toronto, Ontario, Canada). These target compounds were selected based on their high prescription rate in Norway and their reported presence in related environmental samples. Metabolites for some compounds were selected based on their availability as purified standard materials. Complete information on the contaminants studied and the standards applied for the present reported study can be found in Table S1 (ESI material section†).

Biogas process conditions

Representative digestate samples from 12 major commercial biogas plants in Norway were collected during late autumn 2017. The general process conditions are listed in Table 1. Since most biogas plants use sewage sludge as a substrate, most of digestates are dewatered and decomposed. However, some food waste biogas plants supply liquid digestate as fertilizer for agriculture. In order to separate the digestate into a liquid and a solid digestate, a flocculant (*e.g.* cationic polymer) is added to destabilize colloidal materials and hence improve their sedimentation. Digestate is subsequently dewatered by centrifugation. Both liquid and solid digestates were analyzed in this study.

For dewatering of the digestate at 9 biogas plants, the cationic polymers listed in Table S11† were added to the digestates. The list of contributing Norwegian biogas plants was anonymized and coded as plants A–L in the following sections (Table 1). For this first survey, 19 samples were investigated (all samples were prepared and analyzed in replicates). The sample set also included one liquid substrate sample (*I*_{sub}) and a liquid digestate sample (*I*_{dig}) from an experimental biogas reactor associated with plant I. Biogas plant I uses 20% sludge from young fish and 80% manure as a raw substrate (Table 1). As preparation for effective anaerobic digestion and for optimization of the biogas yield (mainly CH₄), the biogas plants use different conditioning steps, pretreatments and process adaptations, which may influence the contaminant levels in the digestates. Hence, in addition to the levels of organic contaminant residues, the influence of the biogas production parameters including pretreatment, additives, and temperature conditions on the resulting levels of these organic pollutants was considered in the statistical interpretation of the obtained CEC levels. The 12 stations and the production processes investigated in our study are considered representative of today's biogas production strategies both in Norway and



internationally. Modifications of reactor conditions (*i.e.*, reactor temperature), chemical composition of the substrate (*i.e.* by thermal hydrolysis or chemical reactions) and physical state (*i.e.* polymer addition or flocculants) are necessary for process optimization purposes (see Table 1). Differences in the substrate composition (various mixtures of food waste, fish silage, biosolids, manure, sewage sludge, *etc.*) and the resulting physical consistency of the starting material require specific adjustments for optimal processing conditions. An inoculum (*e.g.*, manure) is added to initiate biogas production. Thermal pretreatment (including thermal hydrolysis = THP) is often used as a hygienization step but can also make the substrate more biodegradable for the subsequent biogas production process. Furthermore, additives like organic polymers and flocculants/precipitants (inorganic salts) are added to the digestates in order to bind nutrients like phosphorous. The chosen pretreatment procedures are also dependent on the dimensions and operational conditions of the respective biogas production plants (Table 1).

Analytical methods

For this study, a method for simultaneous quantification of 41 contaminants of emerging concern (CECs), including some transformation products of some compounds, was developed and applied (for details see the ESI†). The target CECs were extracted by solvent extraction followed by cleanup with solid phase extraction (SPE). For the quantification of the target compounds, liquid chromatography-electrospray ionization/tandem mass spectrometry (LC-ESI-MS/MS) was used.

The quality control protocol for the quantitative analysis, including linearity testing and documenting of non-linear matrix effects on the quantification of the target substances, was performed according to a method described in earlier related studies.^{43,44}

Statistical methods

Principal component analysis (PCA) was performed and Pearson's correlation coefficients were calculated with R-software (R-Studio Version 1.1.143 based on R version 3.5.2.) under the GNU public license (Boston, MA, USA) and Matlab (Version 8, Mathworks, Natick, MA, USA), respectively. The significance threshold for Pearson's correlation coefficient calculation was considered to be $p < 0.05$.

Results and discussion

Detection of CECs in digestate samples

Concentration levels of the target CECs which met the quality control criteria of the method validation are listed in Tables S9 and S10.† Representative chromatograms and mass transitions used for their quantitative analysis are presented in Fig. S3–S17 in the ESI.† For the liquid digestates, 28 target compounds were quantified, whereas for solid digestates only 24 target contaminants met the quality control criteria for quantification and were reported in ng g^{-1} wet weight (ww). Ranitidine, metronidazole, trimethoprim, norflouxetine HCl, warfarin, and

carbamazepine-10,11-epoxide were not found in liquid samples (Table S10†). Of the 24 contaminants quantified in the solid digestate, 16 compounds were detected. For two solid digestate samples ($E_{(s)}$ and $B_{(s)}$), TCP and octocrylene concentrations were found outside the confirmed linear range of the quantification method. The levels were reported to be above the upper limit of quantification ($> \text{uLOQ}$, see Table S10†).

Substrate composition

In general, the concentrations in solid digestates were considerably higher compared to those in liquid sample materials. For solid digestates (dry matter content of 22–47%), sum-CEC concentrations exceeding 1000 ng g^{-1} were determined (Table S10:† $E_{(s)}$, $B_{(s)}$). The highest sum-CEC levels in liquid digestates (dry matter content of 2–5%) were found in the concentration range $22.3\text{--}353.6 \mu\text{g L}^{-1}$ (Table S9†).

The CECs found in the various digestates, and their levels, seem directly related to the substrate used. The highest residue levels for pharmaceuticals exclusively used in human therapy (*i.e.* carbamazepine, metoprolol, losartan) were found in liquid and solid digestates originating mostly from sludge and food waste substrates. Monesin, an antibacterial agent only used in livestock breeding, was found in one digestate sample from a 100% food waste-based substrate. High levels of octocrylene (a sun-screen ingredient), in some cases even exceeding the uLOQ method limit, were found almost exclusively in digestates when sewage sludge was used for biogas production. The highest sum-CEC concentration was confirmed in a solid digestate sample after processing a mixed food waste/sewage sludge substrate ($B_{(s)}$).

Biogas production and processing

For the optimisation of the biogas process with respect to quality and yield, plant-specific adjustments and treatment procedures are implemented in the production process (Table 1). These treatment steps may also have effects on the levels and distribution patterns of the quantified target CECs.

The calculation of Pearson correlation coefficients for the various preparation steps listed in Table 1 revealed the complex picture of the influence of substrate conditioning on the CEC levels in the resulting digestates (Fig. 1). The correlation calculations revealed a significant positive correlation between the CEC level and the use of thermal hydrolysis (PTTHP) in the pre-treatment of the substrate prior to AD as well as the dry-matter content (% DM). This is not surprising since earlier investigations have confirmed that pollutants, immobilised during biological sewage treatment through phase II metabolising enzymes such as glutathione S-transferases or UDP-glucuronosyltransferases, may be reactivated again by cleaving the conjugates with subsequent hydrolysis.^{45–48} In fact, such cleavage methods are frequently used for quantification of conjugated anthropogenic pollutants in biological samples.^{49–53} In this context combined thermal treatment, including thermal hydrolysis, where high temperature is applied in combination with catalytic or direct chemical reactions (oxidation, reduction, elimination, photochemistry, *etc.*) is often performed for



Table 1 Plant specific procedure strategies for optimized biogas production in representative Norwegian biogas production plants^a

Location	Solid (S)/liquid (L) sample available	Substrate	Reactor temperature [°C]	Retention time [days]	Inoculum	Pre treatment	Precipitant added	Dry matter [%]	Polymer
A	L + S	45% food waste, 53% sewage sludge, 2% fish silage	40	16	No	THP	FeCl ₃	L = 5; S = 47	Yes
B	S	15% food waste, 85% sewage sludge	40	40	Yes	THP	No	S = 26	Yes
C	L	72% food waste, 18% manure	35	35	Yes	Temp.	FeCl ₃	L = 5; S = 47	Yes
D	S	100% sewage sludge	37	20	No	No	FeCl ₃ & AlCl ₃	S = 47	Yes
E	S + L	100% sewage sludge	41	35	Yes	THP	No	L = 3; S = 27	Yes
F	S + L	45% food waste, 65% sewage sludge	62	20	Yes	Temp.	FeCl ₃	S = 22	Yes
G	L	100% food waste	37	20	No	No	No	L = 5	No
H	S	100% sewage sludge	37	15	No	No	No	S = 26	Yes
I	S + L	20% sludge from young fish, 80% manure	40	40	No	Temp.	No	L = 5; S = 33	Yes
J	S	100% sewage sludge	55	14	No	No	FeSO ₄ × 7H ₂ O	S = 32	Yes
K	S	100% sewage sludge	40	25	No	THP	EcoFloc	S = 33	Yes
L	S + L	100% food waste	53	20	No	No	FeS	L = 2; S = 35	No

^a THP = thermal hydrolysis processing; temp. = pre-treatment at high temperature (70–165 °C for 20–60 min); L = liquid samples; S = solid samples; Act. Sl. = activated sludge; EcoFloc = liquid, commercially available flocculant (Ecolab, Naperville, IL, USA) mainly composed of FeCl₃ in water solution. For details on polymers added to the digestates, see Table S11.

cleaving of conjugates, initiating the breakdown of cell walls and solubilization of organic matter.⁵⁴ Thermal hydrolysis is, hence, expected to change the availability and the partitioning of the target contaminants.

Adding a reactive inoculum as well as providing high dry matter content (% DM) may probably contribute to elevated CEC levels in the final digestates (Fig. 1). Adding precipitants (flocculants) to the digestate is also not expected to contribute to reduced CEC levels according to our preliminary findings.

The results presented in Fig. 1 indicate that the careful selection of substrate composition (including dry matter content) and optimised conditioning strategies for biogas production may be considered a first important step to reduce the occurrence of potential CECs in the digestate.

CEC distribution profiles

Levels and distribution profiles of contaminants in digestate samples depend on a variety of ambient factors. These include the original contaminant profile in the substrate sample, physicochemical properties of the substance, interactive processes with the substrate material during the anaerobic digestion (AD) process, and microbiological transformation processes during the digestion process. Hence, in the literature, selected contaminants are found with high removal efficiency by AD. Among these, caffeine,^{55,56} trimethoprim^{55,57} and sulfa-methoxazole⁵⁸ have been reported to be readily degraded and removed in such processes. However, other substances like carbamazepine and fluoxetine were found to be stable and, thus, are not expected to degrade during AD.^{55,57–59}

To our knowledge, no previous studies have been reported in the literature yet, where indications for the partition of CECs (like those selected here) and their transformation products between liquid and solid biogas digestates were found. Based on the results available here, a first attempt is made to evaluate the physicochemical properties of the target contaminants and their influence on the final distribution profiles found in the respective digestates (Tables S9 and S10†). For this purpose, calculated partitioning coefficients (directly derived from the ACD/Labs Percepta Platform – PhysChem Module, Toronto, CA) were compared and discussed in relation to the distribution profiles identified in the digestates of the twelve plants (Table S1†). Hence, soil organic carbon–water partitioning coefficients ($\log K_{oc}$) along with the octanol–water partitioning coefficient ($\log P$) and the pH dependent octanol–water distribution constant ($\log D$) for all target CECs are listed in Table S1† for comparison. Since these coefficients are quotients of concentrations, the calculated values are dimensionless.

$\log D$ is considered the most reliable descriptor for the ionisable CECs in our study. Substances with low $\log D$, $\log P$ and $\log K_{oc}$ coefficients are expected to be enriched in solution whereas high values indicate sorption to particulate material and thus a tendency to reach higher levels in the solid phase (Table S1†). Carboxy-ibuprofen has the lowest $\log D$ ($\log D = -2.65$) and should thus mainly be found in liquid digestates. However, carboxy-ibuprofen, a major transformation product of ibuprofen was only found in one liquid and one solid sample.



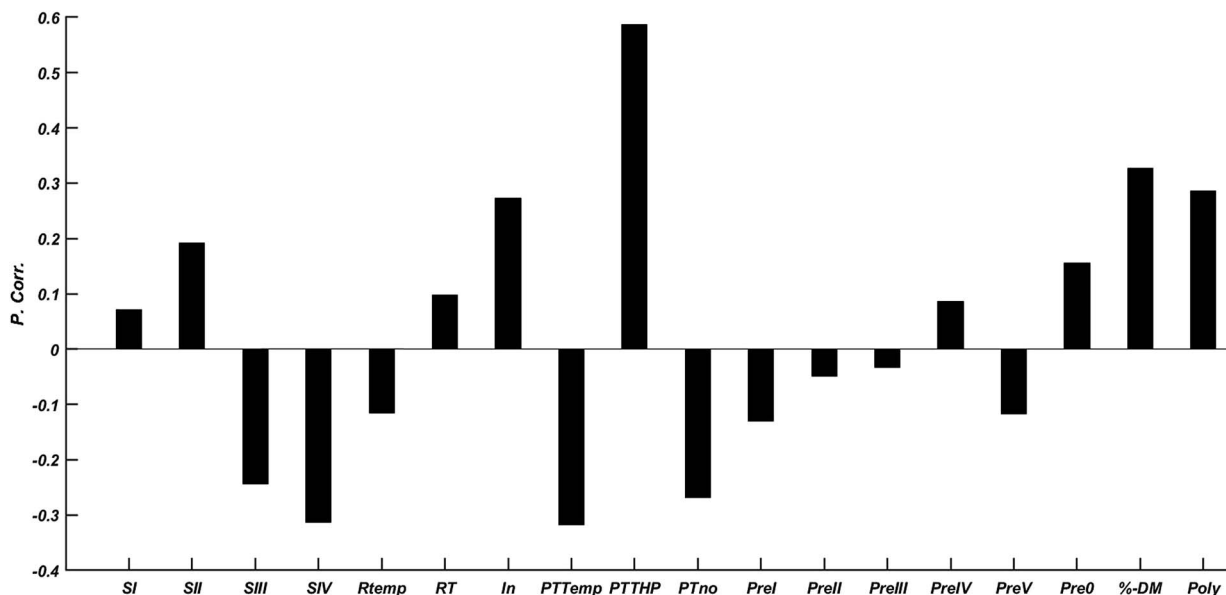


Fig. 1 Relative Pearson correlation coefficients (P. corr. maximum range: -1 to $+1$) for the conditioning processes related to the obtained CEC concentrations. Statistical data related to available information on biogas processing and CEC concentrations measured in the respective digestate samples. % DM and PTTHP showed positive and significant correlations (P.corr. = 0.57 and 0.59 respectively, $p < 0.05$).

Octocrylene belongs to the CECs with the highest concentrations in both liquid and solid digestates. The high $\log D$ ($=6.34$) and $\log P$ ($=7.53$) indicate that octocrylene is found mainly adsorbed to particle surfaces. TCP, on the other hand, is also found in high concentrations in both solid and liquid digestates (see Table S1[†]), even exceeding the uLOQ threshold in solid samples. The $\log D$ ($=1.53$) and $\log P$ ($=0.48$) indicate that TCP is more likely to be detected in aqueous environments. It is also important to note that solid digestate contains a considerable amount of water (53–78%). Thus, it is not surprising to also detect water-soluble compounds in solid digestate samples (and *vice versa*).

Hence, the theoretical partitioning coefficients are to be considered indicators based upon inherent physicochemical properties of the investigated target contaminants.

The relative distribution of the CECs, calculated from the concentrations reported in Tables S9 and S10,[†] and presented in Fig. 2, indicates a matrix dependent distribution. While atorvastatin, TCP, and octocrylene are predominant in solid digestate samples (sum = 54%), acetaminophen, prednisolone and octocrylene are observed to be the predominant CECs in liquid digestates (sum = 65%).

These differences are, however, not caused only by the water content of the samples (Table 1: liquid digestates 95–98% water content, solid digestates: 53–78% water content). As earlier outlined, the final distribution patterns are rather a consequence of the variability and interaction between substrate composition, water content, substrate preparation and physicochemical properties of the target contaminants. This is illustrated in Fig. 3, where principal component analysis (PCA) describes the influence of the identified variables (see Table 1) and the physicochemical properties (Table S1:[†] partitioning coefficients) on the CEC profiles in the investigated digestates.

Relative distribution of CECs in digestate samples [%]

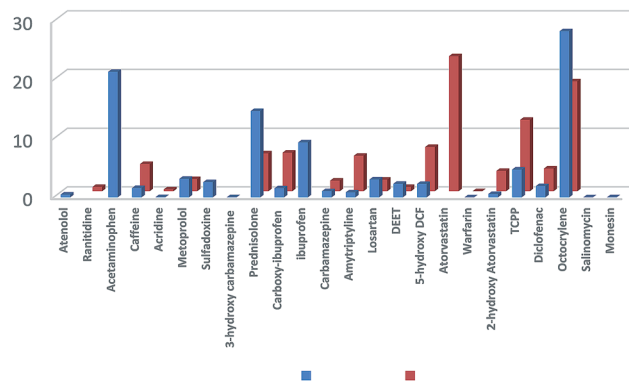


Fig. 2 Average relative distributions of selected CECs (100% = sum CECs) detected and quantified in solid (red) and liquid (blue) digestate samples.

The two major principal components (PC1 & PC2) account for only approximately 40% of the overall variability in the dataset. Thus, the complexity of the influencing variables and their interactions are not completely explained by the parameters identified here.

The liquid samples (red circle) are separated in a well-defined group, where the water soluble CECs dominate the distribution profile (*i.e.*, ACE, DCF, and CAR-3OH). The substrate composition (SI–SIV) seems to have a stronger influence on the CEC profile of liquid samples compared to the solid digestates. In particular, the composition and content of SI (food waste), SIII (fish silage) and SIV (bio waste) may influence the CEC patterns in the liquid digestates investigated here.



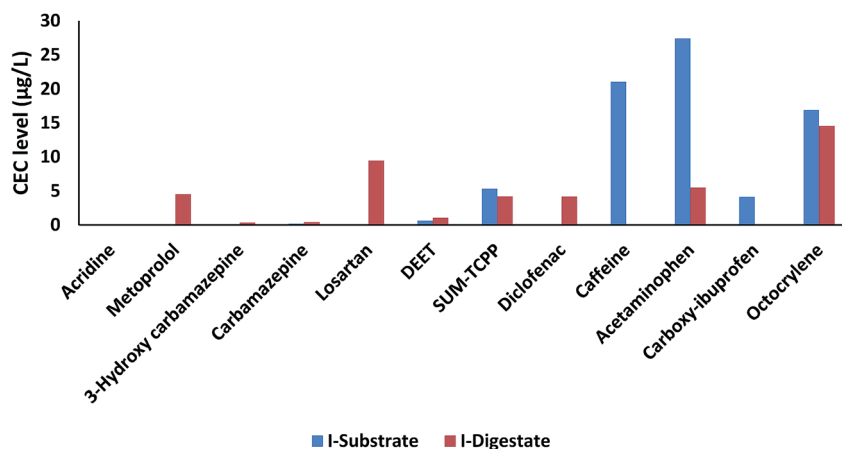
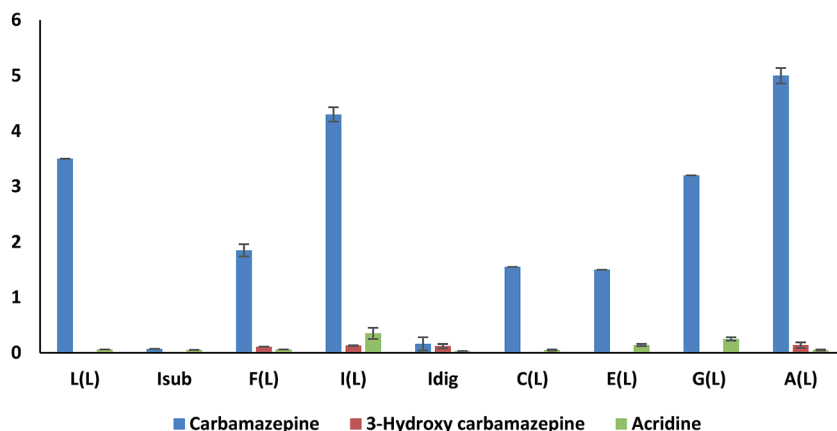


Fig. 4 Concentration comparison between the target CECs in a substrate (blue – I_{sub}) and a digestate sample (red – I_{dig}) collected from an experimental reactor at station I. Please note these samples originate from the same production plant but are not produced during the same biogas process.

detected in one liquid digestate at a <LOQ concentration level ($F_{(L)}$). Formation of carboxylated and oxidized transformation products during the AD process is not considered a common

process. However, their detection in the digestate samples may be attributed to their formation during substrate conditioning and treatment.

Liquid digestates [µg/L]



Solid digestates [ng/g]

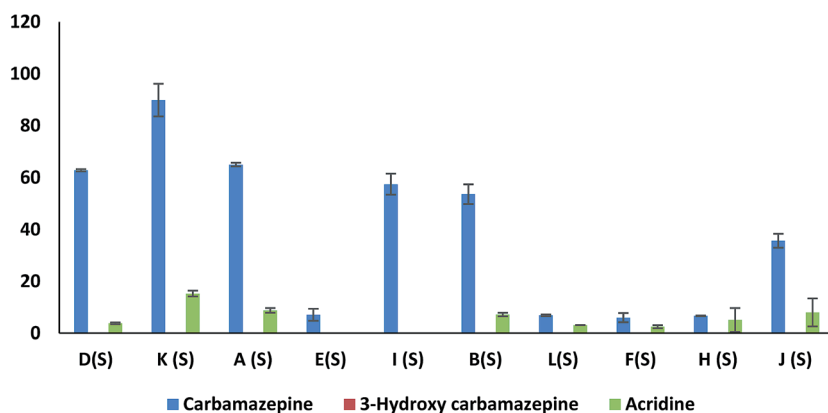


Fig. 5 Levels of carbamazepine (CAR) and its transformation products acridine [ACR] and 3-hydroxy-carbamazepine [CAR-3OH] in liquid and solid digestates.



All other target PPCPs were found at average concentrations below and around 1–5 $\mu\text{g L}^{-1}$. The levels and patterns of the CECs in liquid digestate reported here are found to be in agreement with earlier findings; for instance, carbamazepine, diclofenac, and metoprolol are reported to mainly partition into the aqueous phase.^{73,74}

Contaminants of emerging concern in solid digestates

In solid digestates, higher CEC levels were found compared to those in liquid digestate samples. However, only 17 out of 24 target CECs were detected and quantified in solid digestates. The novel flame-retardant tris(chloroisopropyl) phosphate (TCPP), octocrylene (sunscreen ingredient), the angiotensin II-receptor antagonist losartan, and the β -blocker metoprolol are the predominant CECs found in solid samples. Atorvastatin was found in two cases at concentration levels above the uLOQ (samples $I_{(S)}$ & $F_{(S)}$; Fig. 2). Caffeine (frequently detected in liquid digestates) was found in concentrations of 30–210 ng g^{-1} wet weight (ww) in the solid digestates (3 out of 10 samples). DEET, acridine, carbamazepine, and metoprolol were quantified in both liquid and solid samples although the levels found in solid digestates were higher.

Perspectives

Biogas production is acknowledged as an important tool in terms of today's international efforts aimed at establishing sustainable circular bioeconomic structures in global economies. Many nations support this development in order to reduce the still increasing CO_2 emissions on Earth. Circular strategies and improved sustainability imply that waste from production processes like biogas production is used as the basis for other production lines. To succeed, it is mandatory to assess the entire life cycle of these product waste chains in order to avoid any uncontrolled negative effects on society and the environment.

Our study shows that the many CEC residues that are present during biogas production are not retained or degraded during anaerobic digestion. In fact, most of the CECs in our study are found in potential substrate materials (Table S12[†]). As demonstrated earlier for similar recycling-based production processes, in order to reduce and minimize potential hazards and provide a safe platform for reuse of the resulting residues, a thorough monitoring and understanding of the production, with respect to potential anthropogenic pollutants, is required.^{75–80} We, therefore, recommend optimising biogas production processes also with respect to a minimal output of pollutants. This should be done, at least, when the digestate is further applied as a soil amendment or fertilizer.

The results of the current study revealed that the AD process in biogas plants does not efficiently eliminate organic micro-pollutants associated with substrates. Furthermore, the potential cleavage of undetected phase-II conjugates during substrate pretreatment and subsequent digestion may in some cases lead to increased CEC levels. Hence, in addition to appropriate selection and treatment of the biogas substrate, we recommend appropriate treatment of biogas digestates before their subsequent agricultural application.

According to the results obtained here, separation of digestates into liquid and solid fractions significantly enhances the partitioning of organic contaminants. Polar and ionized organic pollutants such as pharmaceuticals tend to partition into the liquid digestate. Thus, we recommend enhancing the separation process and even performing successive water extraction of the separated solid digestate.

The polar and ionized organic contaminants in the liquid fraction (digestate supernatants or diluted liquid digestate) can further be eliminated by physicochemical treatment such as UV photolysis and ultrasonication. Several pharmaceuticals undergo fast photodegradation even under solar irradiation.⁸¹ It is also recommended to enhance the recovery of phosphorus by precipitation using iron(II)-sulfate prior to digestate separation.⁸²

As anaerobic processes are not very efficient in removing CECs from solid digestates, other technologies such as composting could be used for the solid digestate fractions.⁶⁶

Conflicts of interest

There are no conflicts to declare.

Abbreviations

SI	Substrate food waste
SII	Substrate sewage sludge
SIII	Substrate fish silage
SIV	Substrate manure
RTemp	Reactor temperature
RT	Retention time
In	Inoculum added
PTTemp	Pre-treatment high temperature
PTTHP	Pre-treatment thermal hydrolysis processing
PTno	No pre-treatment
PreI	Precipitant FeCl_3
PreII	Precipitant AlCl_3
PreIII	Precipitant FeS
PreIV	Precipitant EcoFloc90
PreV	Precipitant $\text{FeSO}_4 \times 6\text{H}_2\text{O}$
Pre0	No precipitant
% DM	% dry matter
Poly	Polymer added

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