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By reviving an old idea, we demonstrate that alkoxy carbonyl groups can be used in glycosylation reactions to achieve full stereocontrol through participation of a carbonate moiety at *O*-2. Various benzyloxycarbonyl-protected glycosyl donors were prepared and used for efficient 1,2-*trans* glycosylation of base-labile compounds and the synthesis of glycosyl esters.

A crucial step in the synthesis of glycoconjugates (*e.g.* glycosylated natural products) is the stereoselective formation of glycosidic linkages.^{1–4} The synthesis of 1,2-*trans* glycosides (*e.g.* β -glucosides) applying neighboring participating protective groups is well established,^{5–7} but still problematic considering the incompatibility of many natural products with reaction conditions usually applied for the removal of the most common participating groups, *i.e.* ester functionalities at *O*-2 of the glycosyl donor. Furthermore, often observed side reactions when using acyl-protected glycosyl donors such as orthoester formation^{8,9} and acyl transfer^{7,10} can result in low yields and necessitate lengthy purification of product mixtures.

Several methods have been reported that can be applied to avoid stability problems and side reactions, including chloroacetyl,¹¹ levulinoyl,¹² substituted phenylacetyl,^{13,14} modified benzoyl^{15–17} or substituted benzyl¹⁸ groups. The 2-*O*-picolinyl moiety, an arming participating group,¹⁹ and the 3-(2'-benzyloxyphe nyl)-3,3-dimethylpropanoyl group²⁰ can be cleaved by palladium-catalyzed hydrogenation, while the cyanopivaloyl group can be removed by reduction followed by mild base treatment.²¹ Further studies include the investigation of new strategies to influence the diastereoselectivity of a glycosylation reaction by applying a linker effect,²² remote protecting groups,²³ specific promotor-systems,²⁴ catalysts,^{4,25} or steric effects.²⁶ However, all these methods have a limited scope in terms of diastereoselectivity, reactivity, and versatility of glycosylation and/or deprotection. Moreover, straight-forward

preparation of the donor requires commercially available reagents for the introduction of the participating group.

We aimed to use protecting groups that can be selectively removed under mild reaction conditions compatible with base-labile natural products (*e.g.* compounds containing ester functionalities), and thus furthermore enable the synthesis of glycosyl esters. To this end, we focused on the application of 2-*O*-alkyloxycarbonyl-protected donors for diastereoselective glycosylation through anchimeric assistance of the carbonate moiety, while deprotection can be achieved by cleavage of the alkyl substituent leading to the formation of an unstable intermediate that spontaneously releases CO_2 affording the final product (Fig. 1a).

So far, alkyloxycarbonyl groups have found only limited application as participating moieties in glycosylation reactions, although the respective chloroformate reagents (*e.g.* Cbz-Cl, Alloc-Cl, Fmoc-Cl) are readily available. In the studies of

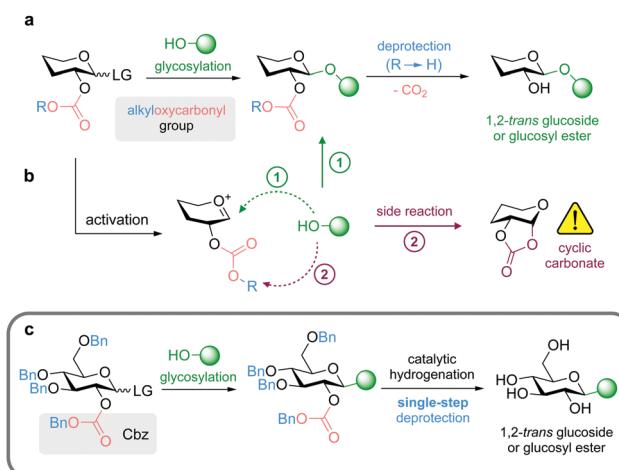


Fig. 1 (a) Diastereoselective 1,2-*trans* glycosylation mediated via neighboring group participation of a 2-*O*-alkyloxycarbonyl group; (b) in competition to glycosylation ① formation of cyclic carbonates has been reported as undesired side reaction ②; (c) 2-*O*-Cbz-3,4,6-tri-O-Bn protected donors for the synthesis of glucosides of base-labile products and glucosyl esters; LG = leaving group.

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Gentil *et al.*²⁷ already published in 1990 and Morère *et al.*²⁸ more than a decade ago, several drawbacks such as formation of cyclic carbonates (Fig. 1b) or the need for mercury salts as promoters of unstable glycosyl bromides have been reported. While Calosso *et al.*²⁹ achieved diastereoselective synthesis of 1,2-*trans* glycosides (two examples with yields of approximately 60%) using 2-O-Cbz protection, Ingram and Desoky reported only mixed results in their PhD theses, showing examples of successful glycosylation using 2-O-Cbz-protected acetimidoyl donors, but mainly observed the formation of cyclic carbonates (Fig. 1b), especially in case of 2-O-Cbz-protected thioglycosyl donors.^{30,31} Further examples reported in the literature include the 2-O-methylsulfonylethoxycarbonyl group (which is only semiorthogonal to ester functionalities and requires a two-step procedure for deprotection under basic conditions)³² and 2-O-Fmoc-protected mannosyl donors.^{33,34}

We focused on using 2-O-benzyloxycarbonyl (Cbz) protected glycosyl donors in combination with benzyl (Bn)-protection of the remaining OH-functionalities to obtain a protecting group pattern that enables mild deprotection in a single step (Fig. 1c).

Due to the excellent properties of thioglycosides, including versatile methods for selective activation and high stability,⁶ we considered different thiols as leaving groups (SEt, STol, STaz, SPym) for the development of 2-O-Cbz glycosyl donors. Starting from the thioorthoester **1**³⁵ the 2-O-acetyl protected intermediates **2–5** were prepared followed by deprotection of the acetyl group to obtain the corresponding 2-OH thioglucosides **6–9**. Alternatively, DMDO (dimethyldioxirane) epoxidation of 3,4,6-tri-O-benzyl-D-glucal (**10**) and subsequent nucleophilic addition of the corresponding thiol directly afforded **6** and **7**.³⁶ Introduction of the Cbz group was accomplished by reaction with Cbz-Cl in the presence of TMEDA (Fig. 2).³⁷ Noteworthy, we did not observe full conversion of the starting material even after addition of further reagents and/or longer reaction times. However, based on recovered starting material, yields of 77–90% were achieved (see ESI†). Other previously reported methods did not lead to any product formation, including the use of pyridine, triethylamine or DMAP as bases in various solvents.³⁸

In addition, 2-O-benzyloxycarbonyl protected glucosyl imidates were prepared that can be activated using a catalytic amount of Lewis acid as promotor. Starting from thioglucoside **11**, the anomeric position was modified to obtain 1-hydroxysugar **15**.

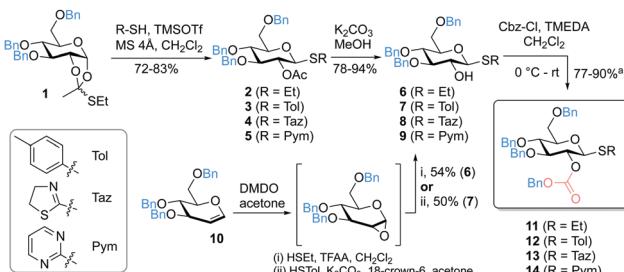


Fig. 2 Synthesis of 2-O-benzyloxycarbonyl protected thioglucosides (TMSOTf = trimethylsilyl trifluoromethanesulfonate, MS = molecular sieves, TMEDA = *N,N,N',N'*-tetramethylethylene diamine, DMDO = dimethyldioxirane); ^a based on recovered starting material.

The attempt to prepare the trichloroacetimidate **16** by DBU-catalyzed addition of the anomeric hydroxyl group to Cl₃CCN mainly resulted in the formation of cyclic carbonate **17** (Fig. 3). In an alternative approach, glucosyl imidate **18** could successfully be prepared with a yield of 81% by using *N*-phenyltrifluoracetimidoyl chloride (ClC(NPh)CF₃).

The results of selected glycosylation reactions are shown in Table 1. First experiments were carried out using 2-phenylethanol (**19**) as a simple model compound for a primary alcohol (Table 1, entries 1–7). Activation of the SEt donor **11** and STol donor **12** with NIS (*N*-iodosuccinimide) and TfOH (trifluoromethanesulfonic acid) yielded the respective 1,2-*trans* glucoside **24** in almost quantitative yield with complete β -diastereoselectivity, while the cyclic carbonate **17** was not detected (Table 1, entries 1 and 3). When activating **11** under milder conditions using iodine, we observed favored formation of **17** as undesired side reaction and only a low yield of the product **24** (Table 1, entry 2). Thioglucoside **13** (STaz) turned out to be the most labile reagent during storage and showed the lowest yields in glycosylation reactions (e.g. Table 1, entry 4). In contrast, the SPym donor **14** was stable at –20 °C for at least 12 months and could be efficiently activated with AgOTf for the glycosylation of **19** affording **24** in 97% yield (Table 1, entry 5). Noteworthy, activation of **13** or **14** with the strong Lewis acid TMSOTf (trimethylsilyl trifluoromethanesulfonate) resulted in lower yields (as shown for **14**, Table 1, entry 6). The imidate donor **18** could successfully be used for the synthesis of **24** in 93% yield, but in contrast to most reactions with the thioglucosides **11–14** we have observed formation of the cyclic carbonate **17**, even though less than 10% (Table 1, entry 7). Glycosylation of the benzyl-protected glycosyl acceptor **20** gave results similar to the model compound **19** (Table 1, entries 8–12). The SEt donor **11** (activated with NIS/TfOH) and the SPym donor **14** (activated with AgOTf) performed best throughout this study. Both methods are compatible with base-labile and potentially migrating acetyl-groups, *e.g.* as shown for the glycosylation of the acetyl-protected glycosyl acceptor **21** using the SEt donor **11** (Table 1, entry 13).

When using sterically more hindered secondary alcohols as acceptors we have observed increased formation of the cyclic carbonate **17** indicating the scope of the use of Cbz for diastereoselective glycosylation. Nevertheless, we have been able to prepare the 1,4-linked disaccharide **27** by glycosylation of the 2,3,6-tri-O-benzyl-protected glycosyl acceptor **22** in 68% yield using the

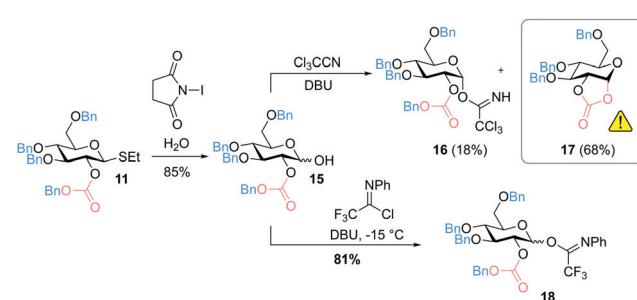


Fig. 3 Synthesis of 2-O-benzyloxycarbonyl protected glucosyl imidates (DBU = 1,8-diazabicyclo[5.4.0]undec-7-ene).



Table 1 Selected glycosylation reactions using 2-O-Cbz donors **11–14** and **18** and acceptors **19–23**

Entry	Donor	Acceptor	Activation Temp. (°C)	Yield ^a (product ^b /17)	
1	11 (SEt)	19 (1.5)	NIS/TfOH	-10	>99% (24)/n.d.
2	11 (SEt)	19 (1.5)	I ₂	20	22%* (24)/46% (17)
3	12 (STol)	19 (1.5)	NIS/TfOH	-10	98% (24)/n.d.
4	13 (STaz)	19 (1.5)	AgOTf	20	71% (24)/n.d.
5	14 (SPym)	19 (1.5)	AgOTf	0	97% (24)/n.d.
6	14 (SPym)	19 (1.5)	TMSOTf	-10	61% (24)/n.d.
7	18 (imide)	19 (1.5)	TMSOTf	-10	93% (24)/6% (17)
8	11 (SEt)	20 (1.0)	NIS/TfOH	-10	>99% (25)/n.d.
9	12 (STol)	20 (1.5)	NIS/TfOH	-10	97% (25)/n.d.
10	13 (STaz)	20 (1.5)	AgOTf	20	59% (25)/n.d.
11	14 (SPym)	20 (1.0)	AgOTf	0	98% (25)/n.d.
12	18 (imide)	20 (1.5)	TMSOTf	-10	95% (25)/4% (17)
13	11 (SEt)	21 (1.5)	NIS/TfOH	-10	>99% (26)/n.d.
14	14 (SPym)	22 (1.5)	AgOTf	0	68% (27)/32% (17)
15	11 (SEt)	23 (1.5)	NIS/TfOH	-10	88% (28)/12% (17)

^a Determined by HPLC after 3 h, or * after 24 h; ^b $\beta/\alpha > 99/1$ (no α detected); NIS = N-iodosuccinimide, TfOH = trifluoromethanesulfonic acid, n.d. = not detected.

SPym donor **14** (Table 1, entry 14). Moreover, we have recently reported the first application of our 2-O-Cbz protected donors for the diastereoselective glycosylation of natural products. The mycotoxin culmorin (**23**) was reacted with the SEt donor **11** (activated with NIS/TfOH) regioselectively affording the desired product **28** (88% by HPLC, 80% isolated yield) with a ratio to the cyclic carbonate **17** of approximately 7/1 (Table 1, entry 15). Noteworthy, this glycosylation could not be achieved by using acetyl-protected donors due to acyl transfer.³⁹

Moreover, the used combination of Cbz and Bn protective groups enables single-step deprotection compatible with base-labile compounds. For example, simultaneous cleavage of Cbz and Bn groups of glucoside **24** and disaccharide **26** applying palladium-catalyzed hydrogenation was carried out under mild reaction conditions to obtain 2-phenylethyl β -D-glucoside (**29**) and 1,2,3,4-tetra-O-acetyl-gentiobioside (**30**), respectively, showing that acetyl groups are not affected (Fig. 4). Complete orthogonality was shown by selective cleavage of the acetyl groups of the disaccharide **26** under mild basic conditions using potassium cyanide in methanol to obtain **31** (Fig. 4b).

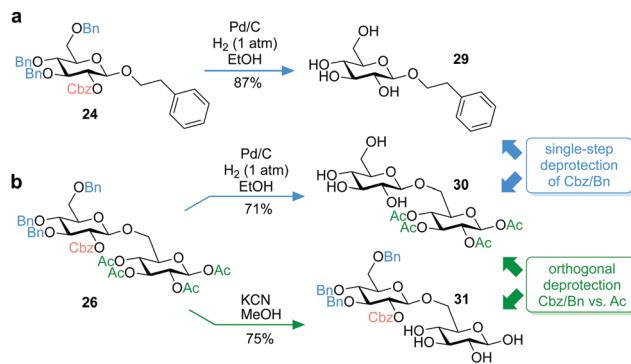


Fig. 4 (a) Simultaneous removal of Cbz and Bn groups affording β -D-glucoside **29**; (b) selective single-step deprotection in the presence of ester functionalities, and orthogonal cleavage of acetyl groups.

In addition to the glycosylation of alcohol functionalities, we focused on the diastereoselective synthesis of glycosyl esters, in particular C-terminal glycosylated peptides, as an even more labile class of compounds not compatible with deprotection under basic conditions. Such peptide-carbohydrate adducts play an important role for the improvement of the physico-chemical properties of peptide pharmaceuticals.⁴⁰ To mimic the glycosyl ester bond formation between a peptide and a sugar moiety, we used *trans*-N-(tert-butoxycarbonyl)-4-acetoxy-L-proline (**32**) as a model compound. Glycosylation with glucosyl donor **11** afforded the benzyl-protected glycosyl ester **33** with complete β -diastereoselectivity. Deprotection was achieved by palladium-catalyzed hydrogenation to obtain glycosyl ester **34** without observing any cleavage or migration of the acyl group (Fig. 5a). Furthermore, the β -glucosyl ester **37**, a precursor of an aspirin prodrug,⁴¹ was prepared using donor **11** for glycosylation of acetylsalicylic acid (**35**) (Fig. 5b), showing compatibility with even more labile phenolic ester functionalities (e.g. no transesterification was observed during catalytic hydrogenation in ethanol).

In summary, the synthesis and application of several 3,4,6-tri-O-benzyl-2-O-Cbz protected thioglucosides and glucosyl imidates as diastereoselective glycosyl donors is presented. We show that Cbz can be efficiently used for the 1,2-*trans* glycosylation of several acceptors followed by deprotection *via* catalytic hydrogenation not affecting ester functionalities. Even though we have observed formation of cyclic carbonates as a side reaction when using secondary alcohols, the developed strategy is particularly suitable for

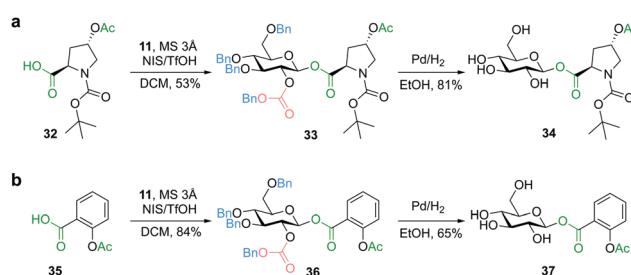


Fig. 5 Preparation of glycosyl esters: (a) diastereoselective synthesis of an amino acid glucosyl ester as a model for C-terminal glycosylation of peptides; (b) compatibility with phenolic ester functionalities.



the glycosylation of base-labile compounds and the synthesis of glycosyl esters. Hence, we are convinced that the presented concept will be useful for the development of several strategies expanding the glycosylation tool box.

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Conflicts of interest

There are no conflicts to declare.

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