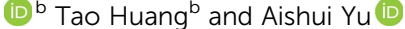




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Ruthenium oxide modified hierarchically porous boron-doped graphene aerogels as oxygen electrodes for lithium–oxygen batteries†

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Suitable catalysts and reasonable structures for oxygen electrodes can effectively improve the electrochemical performance of lithium–oxygen batteries. In this work, ruthenium oxide modified boron-doped hierarchically porous reduced graphene aerogels (RuO₂-B-HRG) are prepared by a sol–gel and subsequent low temperature annealing method and used as oxygen electrodes. The RuO₂ nanoparticles (5–10 nm) are uniformly anchored in the three-dimensional B-HRG continuous electric network. The RuO₂-B-HRG aerogel possesses a large specific surface area (287.211 m² g⁻¹) and numerous mesopores and micropores. The pores facilitate electrolyte impregnation and oxygen diffusion, and they provide greatly increased accommodation space for the discharge products. Electrochemical tests show that the RuO₂-B-HRG/KB enables the electrode overpotential to decrease, and the rate capability and the cycling stability are enhanced compared with pure HRG. The enhanced performance is ascribed to the bifunctional catalytic activity of RuO₂-B-HRG and its unique three-dimensional porous architecture. The method is proved to be an effective strategy to combine porous carbon materials and nanoscale catalysts as electrodes for Li–O₂ batteries.

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1. Introduction

The increasing requirements for sustainable energy demand the development of high-performance power sources with a high energy density and long cycle lives.¹ Despite conventional Li-ion batteries having already been widely applied in the marketplace, these batteries are still limited by their insufficient energy density, usually below 200 W h kg⁻¹.^{2–4} Li–O₂ batteries have been considered a promising alternative due to their ultra-high theoretical energy density of 3505 W h kg⁻¹, which is far more than that of Li-ion batteries.

Li–O₂ batteries are first introduced in 1996, and are based on the reaction: 2Li + O₂ ↔ Li₂O₂.⁵ More recently, remarkable progress in Li–O₂ batteries has been made.^{6,7} Nevertheless, these batteries still face tough challenges before their practical application, such as degradation of the electrolyte, high discharge/charge overpotential and poor cycle stability.^{8,9} In Li–O₂ batteries, the oxygen electrode is the main site for oxygen

reduction and evolution reactions, which are vital to achieve high energy efficiency and cyclability.^{10,11} Generally, the cathode consists of porous conductive matrices (usually carbon materials), catalysts and a polymer binder. Among all kinds of carbon, graphene-related materials have been most widely used as cathode materials owing to their theoretically high electrical conductivity and good ORR catalytic activity. Moreover, graphene can be easily modified to enhance its properties or to endow it with new properties on demand. For instance, the chemical doping of graphene with various heteroatoms (N, B, S, and P)^{12–15} or the construction of a 3D porous structure aerogel^{16,17} both can provide enhanced performance. Recently, combining the advantage of boron-doping with a graphene aerogel structure, a simple one-pot hydrothermal method is adopted to prepare a 3D boron-doped graphene aerogel framework (B-HRG).^{18–20} Obviously, the B-HRG possesses a large surface area, a high electrical conductivity, and good ORR activity. Notably, loading catalysts, such as noble metals and metal oxide onto carbon materials has been an approach to enhance cathodic reaction kinetics for low overpotentials and high energy efficiency. To date, various electrocatalysts, including noble metals (Ru, Au, Pd, and Pt),^{21–24} transition metals and their oxides (RuO₂, MnO₂, Co₃O₄, and NiO),^{25–29} have been intensively explored to improve the performance of Li–O₂ batteries. Particularly, RuO₂ nanoparticles have been reported to exhibit excellent OER activities and drastically reduce the charge potentials of Li–O₂ batteries.^{30,31}

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Herein, we fabricated ruthenium oxide modified hierarchically porous boron-doped graphene aerogels as cathode catalyst for Li–O₂ batteries and used RuO₂-B-HRG/KB as a cathode. This enabled a non-aqueous Li–O₂ battery to obtain a long-term cycle and lower overpotential than it would have otherwise. When the capacity is limited at 500 mA h g⁻¹, a stable cycling over 90 times as well as the lower overpotential of 0.5 V in the charge process can be achieved. This work will expound the design of bifunctional catalysts and enable high reversible capacity and the high-rate cycling stability of Li–O₂ batteries.

2. Experimental

2.1 Synthesis of RuO₂-B-HRG composite

Natural graphite powder (carbon content: 99.9%), hydrogen peroxide (H₂O₂, 30%), sulfuric acid (H₂SO₄, 98%), potassium permanganate (KMnO₄), sodium nitrate (NaNO₃), hydrochloric acid (HCl, 37%), boric acid (H₃BO₃), ruthenium(III) chloride hydrate (RuCl₃·xH₂O), sodium hydroxide (NaOH) were obtained from Sinopharm Chemical Reagent Co., Ltd. All of these reagents were in the analytical purity grade and were used without further purification. Deionized water was used throughout the experiments.

A synthesis scheme for ruthenium oxide modified boron-doped graphene aerogel composites is shown in Fig. 1. Graphite oxide (GO) was fabricated from natural graphite powder by a modified Hummers method.³² After being purified by dialysis, the newly prepared GO was treated by ultrasonication for an hour and then diluted to a 2 mg mL⁻¹ colloidal suspension with deionized water. B-HRG was synthesized *via* a typical hydrothermal process. In detail, 50 mL graphite oxide (GO) was dispersed in 35 mL deionized (DI) water under sonication for 1 h. Then 500 mg boric acid was added into the GO solution, and the mixture was stirred for 1 h. Then the boric acid–GO solution was transformed in a 100 mL Teflon-lined stainless steel autoclave and hydrothermally treated at 180 °C for 12 h. After cooling naturally, the cylindrical B-HRG hydrogel was removed and immersed in deionized water for 24 h to remove the residue. The aerogel was procured through freeze-drying to maintain its porous structure. Then it was transferred into a quartz boat and placed in a tubular furnace and heated at 800 °C for 3 h under argon to removing the excess B₂O₃. Next, the B-HRG samples were soaked in a RuCl₃·xH₂O solution, to allow loading of Ru³⁺ on their surface, which was then converted to ruthenium hydroxide by adding 0.1 M NaOH

to pH > 7. The product was collected by centrifugation washed several times with ethanol, and oven-dried at 80 °C. Finally, the products were annealed at 150 °C for 2 h under oxygen to obtain RuO₂-B-HRG composite. For comparison, the HRG aerogel was prepared under the same experimental conditions but without addition of boric acid and RuCl₃·xH₂O.

2.2 Materials characterization

The crystal structure of the as-prepared sample was examined by X-ray diffraction (XRD, D8-Advance X-ray diffractometer, Cu K α , $\lambda = 1.5406 \text{ \AA}$) in the 2θ range of 10–80°. The Brunauer–Emmett–Teller (BET) technique was used to characterize specific surface area and pore volumes by using a Micromeritics Tristar 3000. And the samples were degassed for 3 h at 300 °C under vacuum before surface area measurements. The morphology of the samples was characterized by field emission scanning electron microscopy (FE-SEM, Hitachi S-4800) and high resolution transmission electron microscopy (HR-TEM, JEM-2100F). Energy dispersive X-ray spectrometry (EDX) mapping were carried out to reveal the distribution of composition. A Kratos Axis Ultra X-ray photoelectron spectrometer with Al K α source was utilized to study the chemical composition of the synthesized sample.

2.3 Electrochemical measurement

For Li–O₂ battery, the cathodes were prepared by mixing as-synthesized composite, Ketjen black (KB), with polytetrafluoroethylene (PTFE) in the weight ratio of 6 : 3 : 1 onto a nickel foam current collector with a diameter of 12 mm. These samples were then dried at 80 °C for 12 h in a dry oven to remove the solvent. The total mass loading of the composite, KB and PVDF was approximately 0.6 mg cm⁻². Then, the non-aqueous Li–O₂ cells were assembled in an argon-filled glove box (H₂O ≤ 1 ppm) using Swagelok batteries with an air window of 78.5 mm², including an O₂ electrode, a Celgard 3500 membrane and a 1 M lithium bis(trifluoromethanesulfonyl) imide (LiTFSI, Sigma-Aldrich, 99.95%) in tetraethylene glycol dimethoxyethane (TEGDME, Sigma-Aldrich, 99%) electrolyte, a Li foil anode.

The charge/discharge test of cells were conducted on a Land cycler (Wuhan Jinnuo Electronic Co. Ltd.) in the voltage range of 2.2–4.3 V (*vs.* Li⁺/Li) at different current densities. The specific capacity is based on the amount of whole composite and KB. The cyclic voltammograms (CVs) were conducted within 2.2–4.3 V at a sweep rate of 0.2 mV s⁻¹ on CHI 660C electrochemistry workstation (Shanghai Chenhua, China). Electrochemical impedance spectroscopy (EIS) measurements were carried out on a CHI 660C electrochemistry workstation (Shanghai Chenhua, China) in a frequency range of 0.1–1 $\times 10^5$ Hz with an amplitude of 5 mV. All of the tests were carried out in an oxygen-filled glove box at room temperature. Fourier-transform infrared reflection (FTIR) measurement was carried out on a Thermo Fisher Nicolet 6700 FTIR spectrometer to study the cathode compositions after discharge and charge. To obtain the cathode after the test, the battery was disassembled in the argon glove box, and the cathode was rinsed with dimethyl carbonate

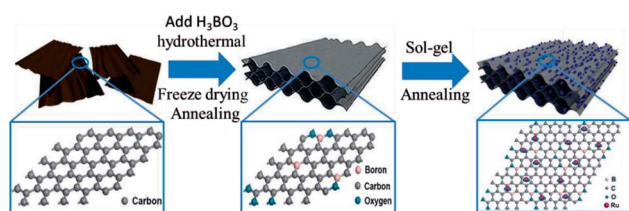


Fig. 1 Schematic of the fabrication process of RuO₂-B-HRG composite and diagram of the structure of atoms on a single layer for the GO, B-HRG, RuO₂-B-HRG.



(DMC) to remove the residual lithium salt over the cathode surface, and then dried at room temperature.

3. Results and discussions

3.1 Morphology and structure of the 3D-RuO₂-B-HRG aerogels

To confirm the formation of the desired phase in the materials, the XRD pattern for the GO, HRG, B-HRG and RuO₂-B-HRG are shown in Fig. 2a. A strong and sharp diffraction peak at 11° belongs to the (002) planes of the GO. After facile hydrothermal treatment and pyrolysis, the sharp peak at 11° disappears while a new broad diffraction peak at 25° appears in the XRD pattern of HRG and B-HRG, confirming the successful conversion of GO to graphene. The shift from 24.2° to 26.5° in 2θ between HRG and B-HRG shows the boron doping into a hexagonal crystalline structure.³³ After sol-gel method and subsequent low temperature annealing, three broad diffraction ($2\theta = 28^\circ, 35^\circ, 54^\circ$) appear, corresponding to (110), (101), and (211) of RuO₂ respectively. These peaks were not observed in the pristine HRG. The peaks of as-prepared RuO₂ were weak owing to the low annealing temperature.

Nitrogen adsorption/desorption measurements (Fig. 2b) were conducted to obtain the specific surface areas and pore volumes. The composites were found to have type-IV isotherms and an obvious H3 hysteresis loop with relative pressure in the range of 0.5–1.0, indicating the existence of a mesoporous structure. The specific surface areas and pore volume of RuO₂-B-HRG were measured to be 287.211 m² g⁻¹ and 1.093 cm³ g⁻¹, respectively. For the reference, the specific surface areas of the pristine-B-HRG and HRG samples were 502 and 589 m² g⁻¹, respectively (see Fig. S1a†). The lower surface area of RuO₂-B-HRG can be attributed to the dense RuO₂ coating. Meanwhile, it has broad pore size distribution including mesoporous and macroporous (inset in the Fig. 2b). The mesoporous structure is beneficial for oxygen transmission and electrode infiltration while the macroporous structure can provide enough buffer space for the discharged products.

Scanning electron microscopy (SEM) images of the RuO₂-B-HRG composites clearly revealed that countless pieces of graphene sheets stack to form a loose network structure with pore

diameters from tens of nanometers to several micrometers (Fig. 3a), which agrees well with the B-HRG and HRG structure (Fig. S2†). Upon loading the aerogels with RuO₂, some tiny nanoparticles were found on the surface and the inner pores of the aerogels (Fig. 2b). These results were in agreement with the Brunauer–Emmett–Teller (BET) results such as the pore size, pore distribution, and specific surface area of the samples. Transmission electron microscopy (TEM) images of as-obtained RuO₂-B-HRG showed that the nanoparticles were uniformly dispersed on the B-HRG micro-sheets. High-resolution TEM images showed the obvious (002) plane of graphitic carbon (Fig. 3c) and the RuO₂ nanoparticles with crystal lattices (110) (Fig. 3d). We used energy-dispersive X-ray (EDX) mapping to further investigate the distribution and composition of the composite. EDX maps of the elements B, C, O, and Ru and the composite are shown in Fig. 3f. The B, C, Ru and O elements were uniformly distributed on the whole samples. The relative element content (At%) of B, C, O and Ru in the hybrid materials were measured by Energy Dispersive Spectrometer (EDS), which yielded results of 1.95%, 58.08%, 19.22%, 19%, respectively.

The chemical composition and binding state were investigated by X-ray photoelectron spectroscopy (XPS). Through the full range XPS analysis in Fig. 4a, the elements B, C, O and Ru were detected from the RuO₂-B-HRG composite. XPS analysis Fig. 4b indicated that boron atoms were successfully incorporated into the HRG matrix *via* the high temperature thermal treatment. This was shown by the three fitted peaks at 192.3, 191.9 and 189.9 eV, which were ascribed to -BCO₂, -BC₂O, and -BC₃ bonds, respectively. The high resolution O 1s spectrum (Fig. 4c) of composites was divided into four peaks located at 529.3, 531.5, 532 and 533.2 eV assigned to RuO₂, O-C=O, C=O, and C-O/C-OH, respectively. The strong peak located at 529.3 eV suggests the existence of RuO₂, not metal Ru. In the spectrum, the C 1s peak of RuO₂-B-HRG (Fig. 4d) was fitted to four components. The strong peaks located at 284.8 and 285.6 eV were assigned to sp² and sp³-bonded carbon atoms, respectively. The peak around 287 eV showed the existence of carbon-oxygen components, such as C-O, CO. A weak peak at 290.1 eV corresponds to the formation of the C-O-B of B-HRG. The Ru 3d^{5/2} peak at 281.1 eV (Fig. 4d) was clearly seen,

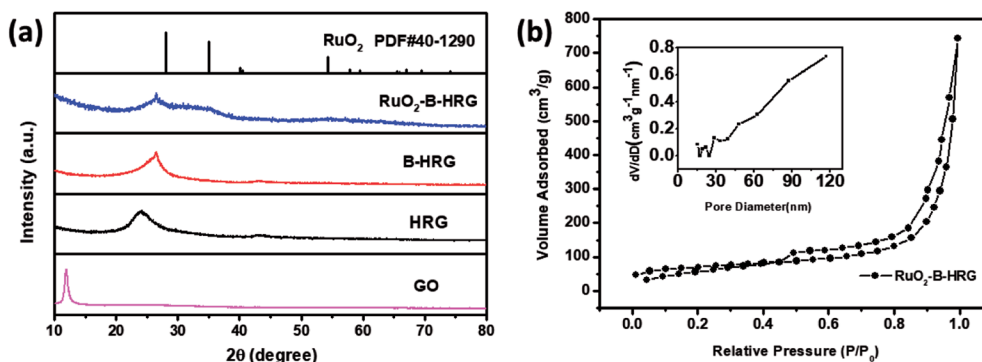


Fig. 2 (a) XRD patterns of GO, HRG, B-HRG, RuO₂-B-HRG. (b) Nitrogen adsorption–desorption isotherms and the pore size distribution curves (insert) of RuO₂-B-HRG.



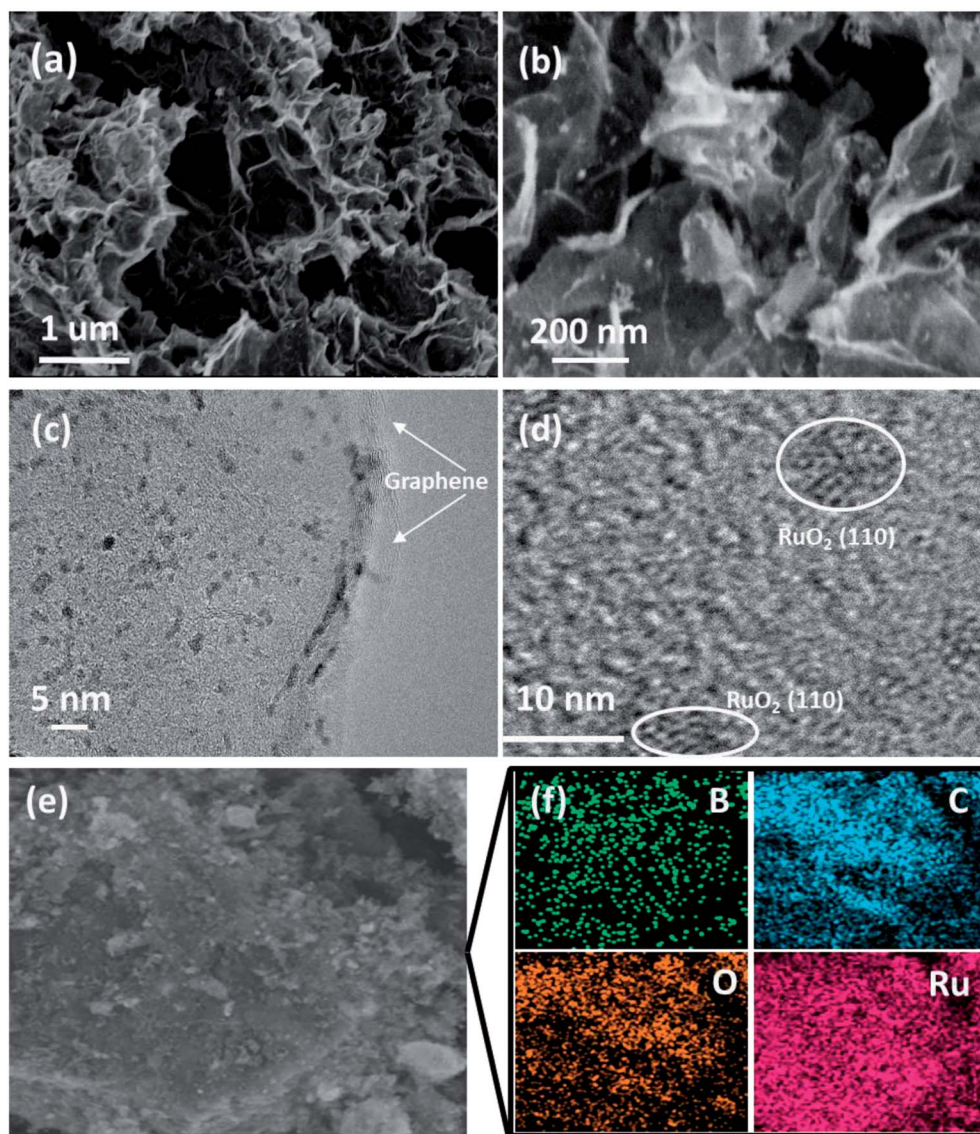


Fig. 3 (a) Low-magnification SEM image of RuO₂-B-HRG. (b) High-magnification SEM image of RuO₂-B-HRG. (c) and (d) High-resolution TEM image of RuO₂-B-HRG. (e) Low-magnification SEM image of RuO₂-B-HRG. (f) Image of RuO₂-B-HRG with the corresponding elemental mapping of (c) B, (b) C, (e) O, (f) Ru.

corresponding to the binding energy of Ru⁴⁺, further suggesting the presence of RuO₂ in the composite.

3.2 Electrochemical performance of the RuO₂-B-HRG

Electrochemical impedance spectroscopy (EIS) measurements are performed to further evaluate the electronic conductivity. It is known that, the diameter of a semi-circle in the high frequency region of the EIS spectra corresponds to charge transfer resistance. The results in Fig. 5a demonstrated that the RuO₂-B-HRG cathode exhibits an obvious smaller charge transfer resistance than the HRG, suggesting the RuO₂-B-HRG cathode can process higher electrical conductivity than other cathodes, thus assisting in reducing the polarization.

In order to evaluate the electrocatalytic activity (ORR and OER) and cycle stability of the as-prepared RuO₂-B-HRG

composition, batteries based on the RuO₂-B-HRG samples were examined and pristine HRG was employed for comparison. The electrocatalytic activity of RuO₂-B-HRG was detected using cyclic voltammetry (CV) at 0.2 mV s⁻¹ (Fig. 5b). Compared with a bare HRG cathode, the RuO₂-B-HRG cathode exhibited a higher peak current density in both cathodic and anodic processes in the first cycle, demonstrating its enhanced kinetics in ORR and OER. Specifically, the ORR onset potential of RuO₂-B-HRG compositions was positive than that of HRG. Meanwhile, the cathode also presented a more negative onset OER potential. The obvious peak at 3.4 V could be seen both in the HRG cathode and in the RuO₂-B-HRG cathode, corresponding to the oxidation of LiO₂. The enhanced ORR/OER kinetics tended to present outstanding performance, such as higher reversible capacity, lower overpotential and better rate capacity.



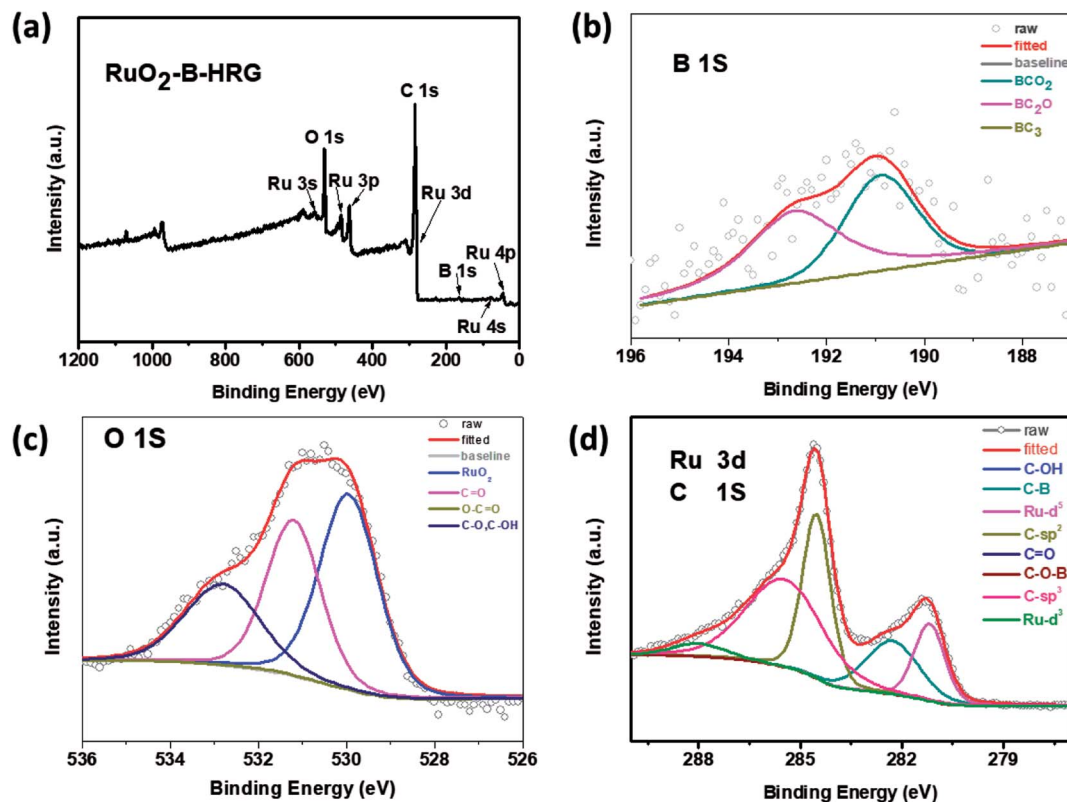


Fig. 4 (a) XPS spectra for RuO₂-B-HRG. (b) B 1s XPS curves. (c) O 1s XPS spectra. (d) C 1s and Ru 3d XPS curves of RuO₂-B-HRG.

Li-O₂ battery performance based on RuO₂-B-HRG was measured using galvanostatic charge–discharge tests at 500 mA g⁻¹ within a potential window from 2.2 to 4.3 V, as shown in Fig. 5c. In the charge process, the HRG cathode had a large overpotential of 0.76 V while the RuO₂-B-HRG cathode only had 0.5 V, in line with the EIS and CV measurements. Furthermore, RuO₂-B-HRG also had lower overpotential than HRG in the discharge process, which was attributed to the bifunctional catalytic activity of the composition.

The cycling stability of the Li-O₂ batteries was investigated and the results are shown in Fig. 5d. The cycling measurements were performed at 0.1 mA cm⁻² with a limited discharge capacity of 500 mA h g⁻¹. The specific discharge–charge curves of the electrode at different cycle counts are given in Fig S3.† As shown in Fig. 5d, the cell with the HRG electrode operated stably for about 20 cycles until the terminal voltage decreased below 2 V while the RuO₂-B-HRG electrode worked stably for more than 90 cycles between 2 V and 4.3 V, demonstrating almost quadruple the stability of the former. The improved cycling stability is mainly attributed to the synergistic effect of excellent electrical conductivity, ORR/OER activity and three-dimensional porous architecture. The RuO₂-B-HRG cathode can deliver an initial discharge capacity of 4300 mA h g⁻¹ at a current density of 0.1 mA cm⁻², which is larger than pure HRG materials (Fig. 5e and f). The electrode also shows good rate performance and excellent reversibility (Fig. 5e). Additionally, the coulombic efficiencies of RuO₂-B-HRG electrode at different current densities are over 90%. Unfortunately, the

coulombic efficiencies of the HRG/KB are around 50% with a large current density (0.2, 0.5 mA cm⁻²) (Fig. 5f).

To further explore the reversibility of the battery with a RuO₂-B-HRG electrode, SEM, EIS and FTIR were used to investigate the discharge products and surface status of the electrodes which went through the first cycle given in Fig. 6. The SEM, EIS and FTIR spectrograms of the HRG/KB electrode were showed in Fig S3 and S4.† The pristine electrode made up of RuO₂-B-HRG with a porous structure and KB nanoparticles (Fig. 6a), showed a myriad of holes with various sizes. After the first full discharge, the holes on the electrode surface were completely covered by an uneven film (Fig. 6b), which might block the transmission of electrons and oxygen. However, after the first charge, the product film disappeared and the porous structure on the electrode surface recovered, just like the pristine status (Fig. 6c), implying the decomposition of the product and the good reversibility of the RuO₂-B-HRG electrode. However, the surface status of the electrode after the 90th charge is showed in Fig. 6d, where the product film again exists and the porous structure is hard to see. It could be one of the reasons for the termination of cycle. To further investigate the changes of discharged products in the discharge/charge process, EIS spectrograms were obtained (Fig. 6e). After the first cycle of discharging, the composition electrode exhibited a bigger charge transfer resistance than did the pristine sample, which shows generation of non-conducting discharged products. After the first charge, the resistance is basically the same as for the pristine, showing the complete decomposition of the



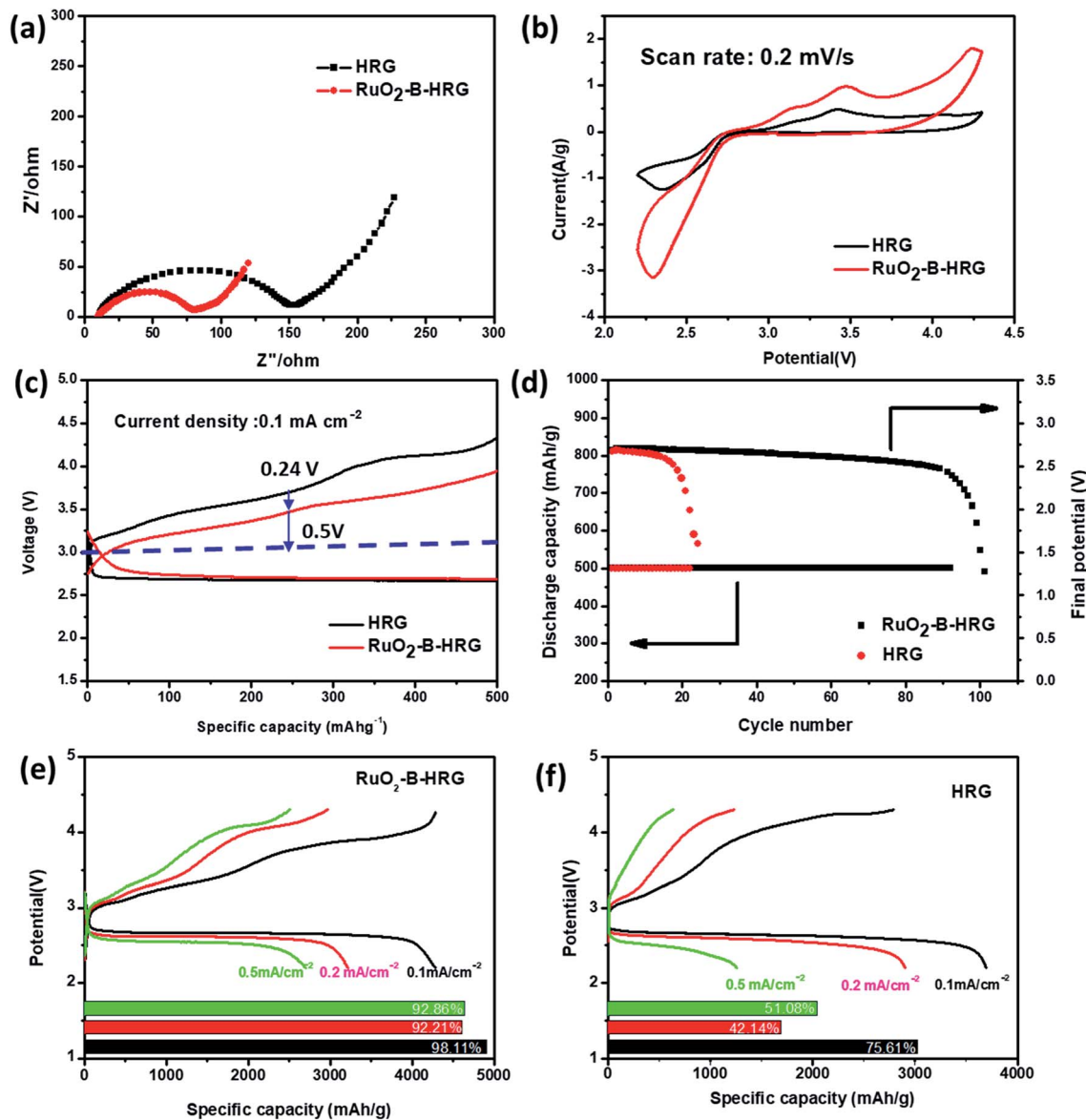


Fig. 5 (a) Electrochemical impedance spectra of the RuO₂-B-HRG/KB and HRG/KB electrodes in the first cycle. (b) Cyclic voltammetry curves of the RuO₂-B-HRG/KB electrode at scan rate of 0.2 mV s⁻¹. (c) Initial galvanostatic discharge–charge curves of RuO₂-B-HRG/KB and HRG/KB at a fixed capacity of 500 mA h g⁻¹. (d) Cycling stability of the RuO₂-B-HRG/KB electrode based Li–O₂ batteries under a specific capacity limit of 500 mA h g⁻¹ at 0.1 mA cm⁻² and the plots of cutoff voltage vs. cycle number. (e) Initial discharge–charge curves of RuO₂-B-HRG/KB at different density and corresponding coulombic efficiencies (inset Fig. 5e). (f) Initial discharge–charge curves of HRG/KB at different density and corresponding coulombic efficiencies (inset Fig. 5f).

discharged products. The resistance of RuO₂-B-HRG is obviously larger than that of the pristine sample due to the incomplete decomposition of discharge products, which lead to the increased overpotential in the cycle process. In order to identify the composition of the discharge products, the FTIR spectra is showed in Fig. 6f. It could be observed that the characteristic IR peaks for Li₂O₂ appeared after the first discharge and nearly vanished again in the curve after the charge process. But beyond that, there were some peaks assigned to Li₂CO₃ which appeared after discharge and then disappeared after charge. The Li₂CO₃ probably mainly came from the slight decomposition of the electrolyte and the

inevitable reaction between Li₂O₂ and CO₂ in the air during the FTIR test. The IR of 90 cycles showed some sharp peaks belonging to Li₂O₂ and Li₂CO₃. These results led us to conclude that Li₂O₂ is the dominant discharge product after the discharge process for the RuO₂-B-HRG/KB electrode. Meanwhile, the byproducts such as Li₂CO₃ increase along with the increasing cycle.

4. Conclusions

In summary, ruthenium oxide modified hierarchically porous boron-doped graphene aerogels (RuO₂-B-HRG) can be



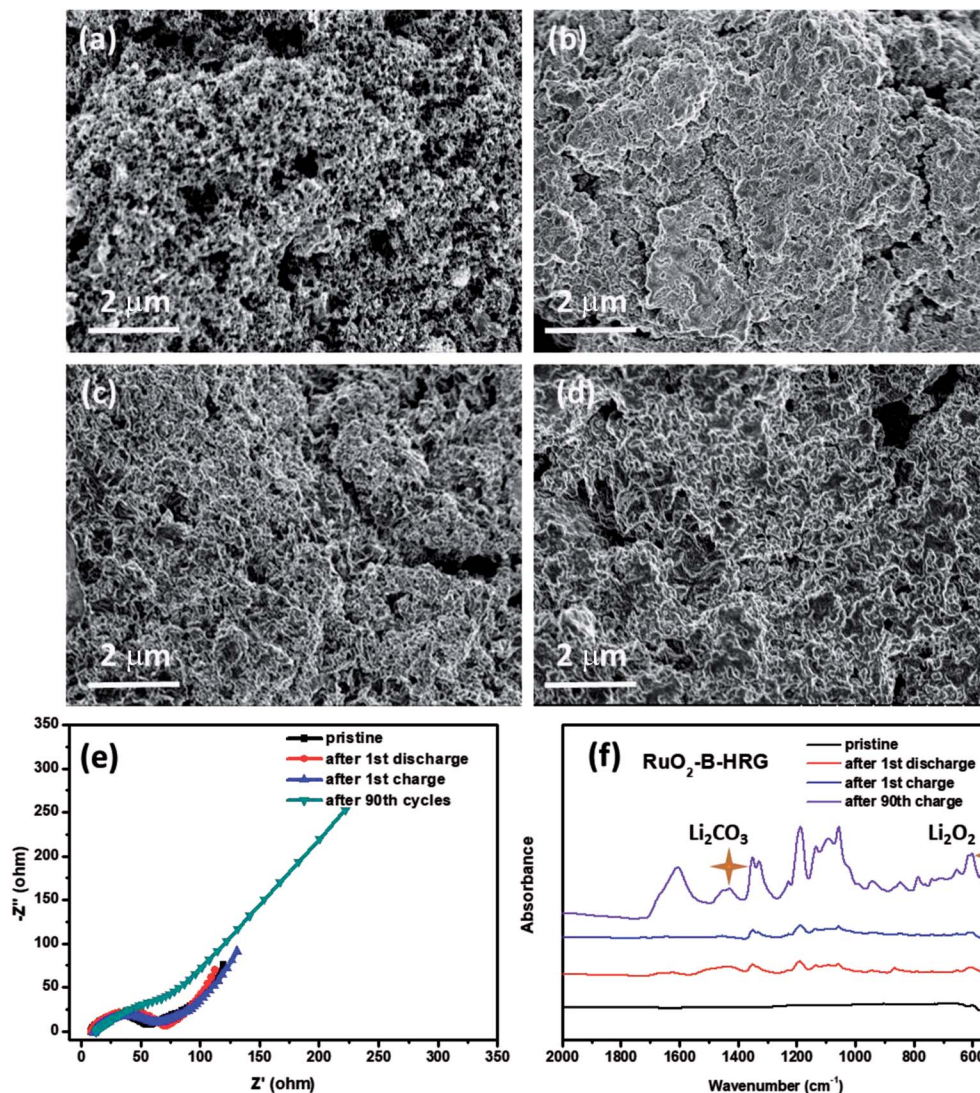


Fig. 6 SEM images of the RuO₂-B-HRG/KB electrode (a) pristine, (b) after the first discharge process, (c) after the first charge process. (d) After 90 cycles. (e) Electrochemical impedance spectra and (f) FTIR spectra of the RuO₂-B-HRG/KB electrode in the first cycle at current density of 0.05 mA cm⁻².

successfully synthesized by sol-gel method and low temperature annealing. The as-prepared three-dimensional porous B-HRG possessed a high electrical conductivity and improved activities for the ORR, meanwhile, the large surface area and porous structure of B-HRG not only enabled a low amount of noble metal catalyst into the cathode in a well-dispersed distribution but also provided enough space to store a large amount of Li₂O₂ formed during discharge. The exposed RuO₂ nanoparticles can catalyze electrochemical reactions, especially oxygen evolution reactions. The RuO₂-B-HRG hybrids explored as bifunctional electrocatalysts for the air electrode in Li-O₂ batteries show excellent electrochemical performance and rate capability. These batteries can be fully discharged/charged over 90 cycles at a fixed capacity of 500 mA h g⁻¹. They can remarkably reduce charge potentials to 3.7 V at a current density of 0.1 mA cm⁻² and have a capacity of 4300 mA h g⁻¹, higher than that of HRG. Furthermore, RuO₂-B-HRG can guide the

reversible growth or decomposition of Li₂O₂ into a thin-film form. The superior performance of these batteries is attributed to the combination of outstanding catalyst and reasonable structure. This investigation suggests that the hierarchically porous RuO₂-B-HRG are a promising stable cathode, and provides hints on the design and construction of nano-composite catalysts for cathodes of Li-O₂ batteries.

Conflicts of interest

There are no conflicts to declare.

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