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1. Introduction

Orthorhombic vanadium pentoxide (V_2O_5) has been widely studied in lithium ion battery cathode materials because of its typical lamellar crystal structure.¹ Compared with conventional lithium ion battery cathode materials, V_2O_5 has much higher theoretical capacity (294 mA h g⁻¹, when storing two Li^+) than other materials. V_2O_5 also has the advantages of abundant resources, low cost, relatively simple preparation process and good safety.²⁻⁴ However, the drawbacks such as structure instability, low electronic and ionic conductivity and slow electrochemical kinetics drastically reduce its cycling stability and rate capability, which has become the main restrictions to its practical application in the cathode materials of lithium ion batteries.^{5,6} To overcome these drawbacks, numerous efforts have been carried out. Some researches mainly concentrate on modifier materials such as various nanostructures V_2O_5 ,^{7,8} aliovalent-ion doped V_2O_5 ,^{6,9} V_2O_5 coated with carbon materials or other compounds.^{10,11} These modifiers showed enhanced electrochemical kinetics, specific capacity and rate performance than the pristine V_2O_5 due to their small size and large surface area, which could greatly increase the contact area between actives materials and electrolyte, shorten the diffusion pathways of Li^+ , and relax the mechanical stress associated Li^+ intercalation/deintercalation. However, it should be noted that these modifications are complex, difficult to control and costly.

The heat treatment atmosphere has great influence on the valence state of V element in V_2O_5 . Generally, when being heat treated in an oxidation atmosphere (such as air and O_2

atmosphere), the V^{4+}/V^{5+} ratio and O vacancies in the final V_2O_5 product are very small; when being heat treated in inert gas (such as Ar atmosphere), and reduction atmospheres (such as H_2 atmosphere), the V^{4+}/V^{5+} ratio and O vacancies in the final V_2O_5 product are high, and the V_2O_5 phase can even transform to VO_2 phase in strong reduction atmosphere. These O vacancies in V_2O_5 can provide more active sites for the embedding of Li^+ , and increase the specific discharge capacity of the materials. O vacancies can also increase the electronic and ionic conductivity of the materials and promote the lithium storage kinetics.¹²⁻¹⁴ However, the preparation process of V_2O_5 with O vacancy is complex and consumptive, and the electrochemical lithium storage capacity is not satisfactory. It is found that under the condition of oxygen depletion, oxygen can easily escape from the lattice due to the breakage of the $V=O$ bond, resulting in the formation of multiple O vacancies in V_2O_5 materials.

Herein, we prepared orthorhombic phase V_2O_5 nanosheets with a high V^{4+} content and O vacancies (denoted as $V-V_2O_5$) by a facile sol-gel method combined with freeze drying technique followed with annealing in vacuum. The microstructure of $V-V_2O_5$ was analyzed by physical characterizations, and the electrochemical properties of $V-V_2O_5$ were evaluated as potential cathode materials for lithium ion batteries (LIBs). The results show that the electrode material has good lithium storage activity, cyclic stability and high current discharge performance.

2. Materials and methods

2.1 Synthesis of $V-V_2O_5$

All chemical reagents were of analytical purity and used without further purification. The synthesis of $V-V_2O_5$ is as following: firstly, commercialized V_2O_5 powder ($C-V_2O_5$) was added into de-ionized (DI) water and 30 wt% H_2O_2 to obtain

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a solution with a V_2O_5 concentration of 0.3 M and $n(\text{H}_2\text{O}_2) : n(\text{V}) = 8 : 1$. The resulting solution was stirred for 15 min at room temperature. Sonicated for 10 min, the obtained solution was diluted with DI to $C_V = 0.056$ M. And then the solution was sonicated for about 1 h until it turned into brownish red V_2O_5 gel. The gel was stored overnight and diluted with DI water and fully stirred to form a brick-red coloured, transparent sol with C_V of 0.028 M. Secondly, this solution was pre-frozen in a refrigerator for 1 day and then the solvent (water) in the frozen sample was removed using a freeze dryer (FD-1A-50, Boyikang Corp., Beijing, China) under a vacuum at 50 °C for 2 days to get the V_2O_5 precursor. Thirdly, the V_2O_5 precursor was annealed in vacuum at 400 °C for 1 h and then annealed at 400 °C in the air for 1 h to form V_2O_5 containing O vacancy (denoted as $\text{V-V}_2\text{O}_5$). For comparison, the V_2O_5 precursor was also annealed in air for 2 h and the final product is denoted as V_2O_5 .

2.2 Material characterizations

The crystal structure of the prepared samples was determined on X'Pert³ diffractometer (PANalytical, Netherlands) with a Cu K_α as radiation source ($\lambda = 1.54056$ Å) in a 2θ range of 10–70°. The morphology of the prepared samples was characterized on a field-emission scanning electron microscopy (FE-SEM) (Hitachi, SU-5000) and transmission electron microscope (TEM, JEOL JEM-2100F). The chemical composition and the valence state of V in the prepared samples were analyzed by X-ray photoelectron spectroscopy (XPS) spectrometer (ESCALAB 250Xi) using monochromic Al K_α excitation.

2.3 Electrochemical measurements

The electrochemical performances of the samples were tested using CR 2016 coin-type cell with metallic lithium as the anode and polypropylene (PP) film as the separator. The cathodes were fabricated by mixing $\text{V-V}_2\text{O}_5$, acetylene black, and poly(vinylidene fluoride) (PVDF) with a weight ratio of 7 : 2 : 1 in *n*-methyl-2-pyrrolidone (NMP) solvent. The resulting slurry was then uniformly spread on an aluminium foil current collector. The cathodes were dried at 80 °C for 12 h in an oven and then punched into small disks with a diameter of 15 mm. The thickness of the electrode was about 15 μm and the mass loading of the active material was about 1.0 mg cm^{-2} . The electrolyte was 1 M LiPF₆ in EC/DMC/DEC (1 : 1 : 1 by weight). The cells were galvanostatically charged and discharged between 2.0 and 4.0 V (vs. Li/Li⁺) using LANDCT2001A battery tester at room temperature. Cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) measurements were carried out on an electrochemical workstation (CHI 760). The CV test was performed between 2.0 and 4.0 V at a scan rate of 0.2 mV s⁻¹. The EIS was measured was performed in the frequency range from 0.01 Hz to 100 kHz at the open circuit voltage (OCV) after given discharge/charge cycles with 5 mV voltage amplitude.

3 Results and discussions

3.1 Structure characterization

Fig. 1 presents the XRD patterns of the pure V_2O_5 and $\text{V-V}_2\text{O}_5$ samples. Both pure V_2O_5 and $\text{V-V}_2\text{O}_5$ samples show a single orthorhombic V_2O_5 phase (JCPDS card no. 41-1426) without detectable secondary phase. The peaks around $2\theta = 15.49^\circ$, 20.35° , 26.23° and 31.09° correspond to (200), (001), (101), (110) diffraction peak of the orthogonal phase V_2O_5 . By careful observation, it can be found that there is obvious difference of the relative intensities of (001), (110) and (011) diffraction peaks for the two samples. For $\text{V-V}_2\text{O}_5$, the intensity ratio between (001) and (110) diffractions and the ratio between (001) and (011) diffractions are 6.2 and 3.3, respectively, which are smaller than those (9.5 and 4.3) of pure V_2O_5 . This indicates that the $\text{V-V}_2\text{O}_5$ exposed more facets than the pure V_2O_5 . The lattice constants of samples were calculated based on the XRD patterns in Fig. 1 by jade software. For V_2O_5 , calculated lattices constants are $a = 11.484$ Å, $b = 3.556$ Å, $c = 4.357$ Å; for $\text{V-V}_2\text{O}_5$, the calculated lattice constants are $a = 11.513$ Å, $b = 3.564$ Å, $c = 4.372$ Å. It can be seen that the $\text{V-V}_2\text{O}_5$ shows slight lattice expansions as compared to that of V_2O_5 . It is known that radius of V⁴⁺ is larger than that of V⁵⁺. Therefore, the lattice expansion can be attributed to the increased V⁴⁺ content in $\text{V-V}_2\text{O}_5$ sample (Fig. 3).

Fig. 2 gives the SEM and TEM images of the pure V_2O_5 and $\text{V-V}_2\text{O}_5$ samples. It can be seen that both $\text{V-V}_2\text{O}_5$ and V_2O_5 are 2D sheet-like morphologies. By observing the high magnification SEM and TEM images, the surface of the $\text{V-V}_2\text{O}_5$ has a lot of deeper ravines and the surface fluctuates greatly (Fig. 2c, g and h), while V_2O_5 is a flat sheet with cracks attributed to the mechanical force in the sample preparation process (Fig. 2f, j and k). Compared with pure V_2O_5 , the coarse surface of $\text{V-V}_2\text{O}_5$ is more effective to inhibit the stacking of sheets, store more electrolyte, offer larger material–electrolyte contact area, and relax the mechanical strain generated upon the lithium ion intercalation/deintercalation cycles. The lattice fringe (inset of Fig. 2i and l) of about 4.36 Å can be assigned to the (001) plane of orthorhombic V_2O_5 , consistent with the XRD patterns shown in Fig. 1.

XPS was carried out to investigate the oxidation state of vanadium and O vacancies in $\text{V-V}_2\text{O}_5$ and V_2O_5 samples. The

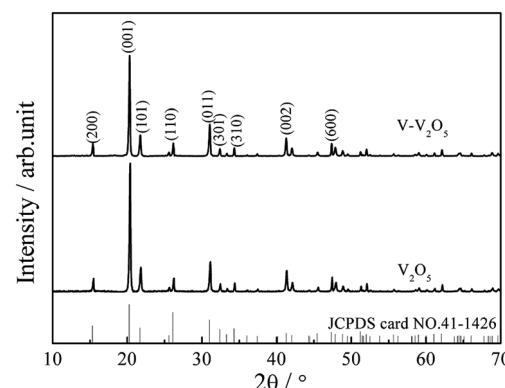


Fig. 1 XRD patterns of the $\text{V-V}_2\text{O}_5$ and V_2O_5 samples.

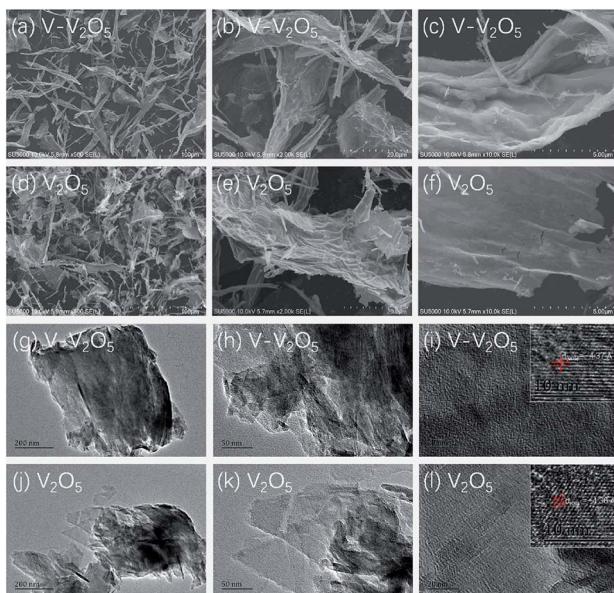


Fig. 2 FESEM images of the V-V₂O₅ (a–c) and V₂O₅ (d–f) samples; TEM images of the V-V₂O₅ (g–i) and V₂O₅ (j–l) samples.

V2p_{3/2} spectra shown in Fig. 3 compose of two components locating at the binding energy values of 517.6 and 516.3 eV, which are associated with two formal oxidation degrees, V⁵⁺ and V⁴⁺.^{15,16} From the area ratio of the fitted spectrum of V⁵⁺ and V⁴⁺, the molar ratios of V⁴⁺/(V⁴⁺ + V⁵⁺) in V-V₂O₅ and V₂O₅ are 7.4% and 4.7%, respectively. According to charge neutrality of system, the formation of one O vacancy should corresponds the generation of two V⁴⁺. Thus, the O vacancies concentrations in V-V₂O₅

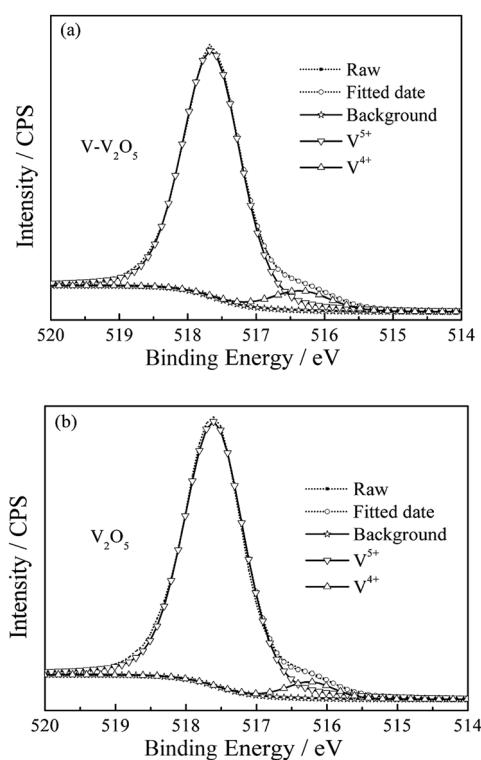


Fig. 3 XPS spectra on V2p_{3/2} of (a) V-V₂O₅ and (b) V₂O₅ samples.

and V₂O₅ are calculated to be 3.7% and 2.35%, respectively. The increased of V⁴⁺ content in V-V₂O₅ can be attribute to the loss of lattice O in V₂O₅ during the annealing process in oxygen depletion condition (vacuum). The present of oxygen vacancies could leave more open voids, which will provide more migration paths for the fast Li⁺ diffusion and facilitate the reversible phase transitions of V₂O₅ during the Li⁺ insertion/extraction process.^{12,17} Furthermore, it has been suggested that the mixed valence V⁴⁺/V⁵⁺ could improve the electrical conductivity of the material due to the synergic activity in V₂O₅ materials.

3.2 Electrochemical performances

Fig. 4 show the CV profiles of the first and the fifth cycles at a scan rate of 0.2 mV s⁻¹ for the pure V₂O₅ and V-V₂O₅ electrodes, respectively. As seen from Fig. 4a, for pure V₂O₅ and V-V₂O₅ in the first cycle, three reduction peaks at 3.35, 3.10 and 2.20 V are observed, which correspond to the α/ε , ε/δ and δ/γ phase transitions, respectively. During the Li⁺ deintercalation process, four oxidation peaks are observed for two samples. The peak at 2.51 V corresponds to the γ/δ phase transition, the peak at 3.24 and 3.35 V correspond to the δ/ε phase transition, and the peak at 3.47 V corresponds to the ε/α phase transition.^{18–20} However, after the first intercalation process, the irreversible γ' phase of V₂O₅ is indicated by the emergence of oxidation peak at 3.65 V and reduction peaks broadening at 2.22 V.^{19,21} After 50 cycles in Fig. 4b, the reduction peak currents of the V-V₂O₅ and V₂O₅ decrease at 3.16 V while increase at 3.54 V in the γ' intercalation process; simultaneously, the two oxidation peaks corresponding to δ/ε phase transition decrease at 3.24 and

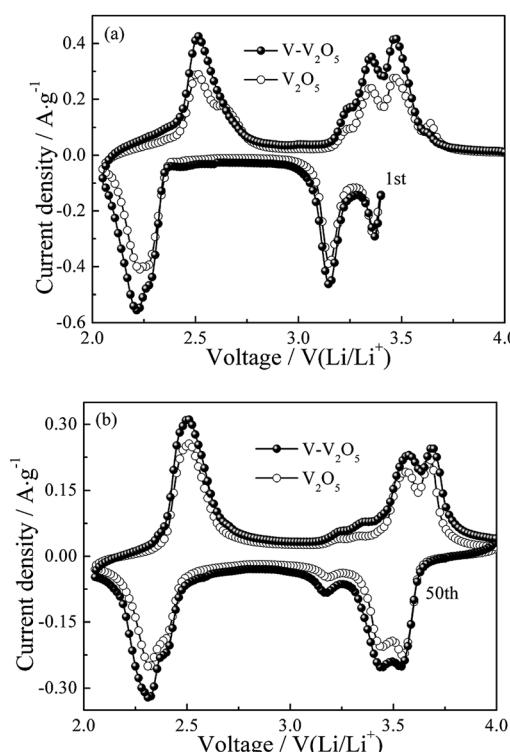


Fig. 4 The (a) first and (b) fifth cycles of CV curves of V-V₂O₅ and V₂O₅ electrodes at a scan rate of 0.2 mV s⁻¹.

3.35 V while increase at 3.65 V. Additionally, the peak area of $\text{V-V}_2\text{O}_5$ is always greater than that of pure V_2O_5 , which indicates that the $\text{V-V}_2\text{O}_5$ sample obtained by vacuum annealing has a higher lithium storage activity.

Fig. 5a gives the cycling response of the $\text{V-V}_2\text{O}_5$ and pure V_2O_5 electrodes at a current density of 200 mA g^{-1} . Obviously, $\text{V-V}_2\text{O}_5$ electrode exhibits higher discharge capacity than the pure V_2O_5 electrode. The maximum discharge specific capacities of $\text{V-V}_2\text{O}_5$ and V_2O_5 samples are 230.2 and $256.6 \text{ mA h g}^{-1}$, respectively. The discharge specific capacities after 50 cycles are 213.1 and $237.9 \text{ mA h g}^{-1}$, and after 100 cycles are 199.2 and $224.7 \text{ mA h g}^{-1}$, respectively. The intercalation/deintercalation lithium capacity of $\text{V-V}_2\text{O}_5$ is always higher than that of V_2O_5 . This change of discharge capacity is in accordance with the CV results (Fig. 4). The capacity retention of $\text{V-V}_2\text{O}_5$ electrode at 100^{th} cycle is 87.6% , superior to that reported in the literatures on the hydrogenated V_2O_5 prepared by the H_2 reduction (84% at 100 mA g^{-1} and 100^{th} cycle),¹³ on the V_2O_5 nanorods prepared by the electrostatic spinning method (43% at 50 mA g^{-1} and 50^{th} cycle)²² and on the carbon coated V_2O_5 nanoparticles (82% at 29.4 mA g^{-1} and 30^{th} cycle),¹⁰ indicating an excellent capacity retention capability.

Fig. 5b presents the differential capacity corresponding to the cyclic performance of $\text{V-V}_2\text{O}_5$ in Fig. 5a. During the first discharge, the three peaks at 3.37 , 3.2 and 2.32 V correspond to the α/ϵ , ϵ/δ and δ/γ phase transitions, respectively, in accordance with the reduction peaks in CV curve (Fig. 4a); during the charging process, the peak at 2.45 V corresponds to the γ/δ phase transition, the peak at 3.23 and 3.30 V correspond to the δ/ϵ phase transition, and the peak at 3.43 V corresponds to the ϵ/α phase transition, in accordance with the oxidation peaks in CV curve (Fig. 4a). With the increase of charge/discharge the phase transition between ϵ phase and δ phase decreases gradually, while the intensities of peaks at 3.57 V upon the lithium ion intercalation cycle and at 3.65 V upon the lithium ion deintercalation cycle are gradually

increased. This observation is in good agreement with the CV results.

In order to further study the cyclic stability of $\text{V-V}_2\text{O}_5$ under high current, the cyclic properties of $\text{V-V}_2\text{O}_5$ and V_2O_5 samples were compared at 1 and 3 A g^{-1} current densities, respectively (Fig. 5c and d). At 1 A g^{-1} , the discharge specific capacity of $\text{V-V}_2\text{O}_5$ and V_2O_5 rises first and then decreases, and the maximum capacities are 218.4 and $200.6 \text{ mA h g}^{-1}$, respectively. The significantly improved capacity in the first few cycles during cycling measurement can be attributed the activation of electrode (the penetration of electrolyte and/or increase of active surface). The discharge specific capacities of $\text{V-V}_2\text{O}_5$ and V_2O_5 after 200 cycles are 189.3 and $172.4 \text{ mA h g}^{-1}$, respectively. When the current density increases to 3 A g^{-1} , the capacity of two electrodes increase gradually and remain stable. The maximum discharge specific capacities of $\text{V-V}_2\text{O}_5$ and V_2O_5 are 150 and $141.7 \text{ mA h g}^{-1}$, respectively. The excellent lithium storage performance of $\text{V-V}_2\text{O}_5$ could be ascribed to the vacuum annealing process. Under the condition of oxygen poor, V_2O_5 easily loses the O in the crystal structure and forms the O vacancies. The O vacancies can help reduce V^{5+} to V^{4+} , which increases the electronic and ionic conductivity of the material and also provide additional embedding position for the lithium ion.

The Nyquist impedance spectra of $\text{V-V}_2\text{O}_5$ and V_2O_5 are shown in Fig. 6, measured at fully discharged state under 200 mA g^{-1} in 100^{th} cycles. The Nyquist plots were fitted using an analogical equivalent circuit. In this equivalent circuit, R_s corresponds to the equivalent series resistance (ESR) which contains all ohmic resistance due to the electrolyte and other parts of the system. Charge transfer resistance (R_{ct}) represents the charge-transfer impedance at the electrode/electrolyte interface, corresponding to the semicircles in high-medium frequency scope. W refers to the Warburg impedance, corresponding to the inclined line in the low-frequency scope. A constant phase element (CPE) is used in the equivalent circuit instead of a pure capacitance due to the inhomogeneous surface of the working electrode. The solid line represents the impedance calculated using the equivalent circuit and the error between the experimental and fitting data was less than 1% . Note that the depressed semicircles related to the charge transfer in the high-medium frequency region and the angled

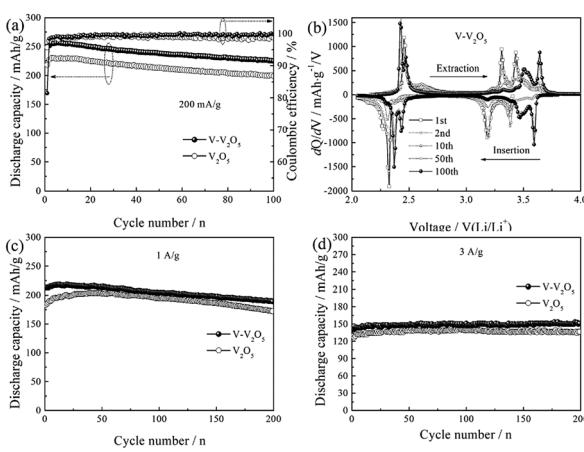


Fig. 5 (a) Cycling performance and coulombic efficiencies of the $\text{V-V}_2\text{O}_5$ and V_2O_5 electrodes at a current density of 200 mA g^{-1} ; (b) differential specific capacity plots of the $\text{V-V}_2\text{O}_5$ at different cycle number at a current density of 200 mA g^{-1} , cycling performance of $\text{V-V}_2\text{O}_5$ and V_2O_5 at a current density of (c) 1 A g^{-1} and (d) 3 A g^{-1} , respectively.

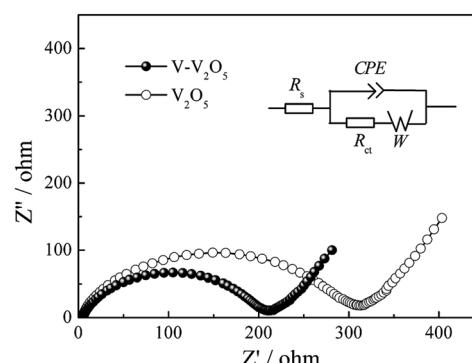


Fig. 6 Nyquist plots of $\text{V-V}_2\text{O}_5$ and V_2O_5 electrodes.



straight line corresponding to the low frequency range can be effectively simulated. The fitting parameters of the semicircle can be calculated from the corresponding equivalent circuit. The R_{ct} values of V-V₂O₅ and V₂O₅ are 213.1 and 320.6 Ω , respectively. It evidently implies that V-V₂O₅ possesses higher electrochemical reaction kinetics, which is ascribed to its O vacancies facilitating lithium insertion/extraction.

4 Conclusions

The orthorhombic phase V₂O₅ (V-V₂O₅) nanosheet with O vacancies was prepared by a facile sol-gel method combined with freeze drying technique followed with annealing in vacuum. XRD analysis revealed that the relative intensities of (110) and (011) diffraction peaks for V-V₂O₅ were enhanced, and V-V₂O₅ showed slight lattice expansions due to O vacancies. FESEM demonstrated that V-V₂O₅ was 2D sheet-like morphology with coarse surface. XPS tests indicated that O vacancies induced more V⁴⁺ in V₂O₅. When used as cathode material for Li-ion batteries, the V-V₂O₅ exhibited much enhanced rate capability and cycling stability as compared to the pure V₂O₅ counterpart. The superior lithium storage performance of the V-V₂O₅ could be ascribed to the following reasons: coarse surface improves the specific surface area of the nanosheet, and increases the effective contact area between electrode and electrolyte; the predominantly exposed (110) and (011) crystal planes of V-V₂O₅ provide channels for facile Li⁺ intercalation and deintercalation, which contributes to the enhanced rate capability; the increased low valence state V⁴⁺ may improve the conductivity of V-V₂O₅ and decrease electrochemical reaction resistance. Furthermore, the results indicated that the synergistic effect of V⁴⁺ and oxygen vacancy will improve the structure integrity and enhance the diffusion of Li ion. It enlightens us that adjusting the proportion of different valance state of metal elements in metallic oxides is a promising approach for improving their lithium storage for LIBs.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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