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Dissolving organic matter from low-organic sewage sludge for shortening the anaerobic digestion time†

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Pretreatments have been successfully used to shorten the HRT of anaerobic digestion (AD) of sewage sludge, but they become ineffective for low-organic sewage sludge, with HRT > 10 days. Herein, a new process using alkaline hydrolysis-anaerobic digestion has been developed to solve this problem. Firstly, maximum organic matter in the sludge was dissolved by strong alkaline hydrolysis (pH > 11) in a two-stage alkaline hydrolysis system (TSAHS). Secondly, only the supernatant of the sludge that contained most of the methane potential was applied for AD. The operational conditions were optimized and the process mechanism was also analyzed. The results showed that under optimum operational conditions, above 19% of the organic matter in the sludge was released into the supernatant after alkaline hydrolysis in TSAHS, and the supernatant for AD achieved a methane production of 392 mL CH₄ per g COD. The process attained a methane production of 0.26 m³ CH₄ per kg VS and a VS reduction of 43.5%, while the HRT was only 12 h. The advantage of the mechanism was that the alkaline neutralization capacity of the sludge maintained a proper pH value for the supernatant from TSAHS, which benefited subsequent AD. It is concluded that the new process based on the dissolution of organic matter can attain a short digestion time for low-organic sludge.

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1 Introduction

Sewage sludge discharged from wastewater treatment plants (WWTPs) has become a worldwide problem due to the large output and secondary pollution risk.¹ In 2015, approximately 39.73 million tons of sewage sludge (80% moisture content) was generated in China.² Huge amounts of human, physical and financial resources have been dedicated to sewage sludge disposal, and it has become clear that resource utilization of sewage sludge is an inevitable requirement. Value-added

products and biomass energy can be reclaimed; the latter has received preferential attention for the sake of sanitation safety and energy demand. Anaerobic digestion (AD) is widely used for energy reclamation from sewage sludge. Nevertheless, the main disadvantage of AD is its long digestion time with a hydraulic retention time (HRT) of more than 20 days resulting in a heavy investment burden for reactor, space, etc.³ Limited hydrolysis of hard biodegradable cells and extracellular biopolymers in the sewage sludge are accused for the slow release of organic matters from the sewage sludge.⁴ Therefore, researchers tried to accelerate the release of organic matter using pretreatments to shorten the HRT.⁵ Shin and Kang⁶ adopted an electron beam with an irradiation dose of 6 kGy for sewage sludge pretreatment, and the HRT for AD was decreased from 20 days to 10 days. Toreci *et al.*⁷ applied microwave (175 °C) for sewage sludge pretreatment in mesophilic anaerobic digesters, indicating a reduction of the HRT from 20 days to 10 days. A combined method of ultrasonication-ozonation (9 kJ g⁻¹ TS and 0.012 g O₃ per g TS) for sewage sludge pretreatment was also investigated, and the HRT was shortened from 20 days to 10 days.⁸ Furthermore, a combination of high-pressure homogenization and alkaline conditions (pH 10 and 12 000 psi pressure) minimized the HRT from 18 days to 13 days and was successfully applied in the WWTPs of Chilliwack, Canada and in the WWTP of Los Angeles County, California.⁹ The HRT has been

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successfully shortened to approximately 10 days by the pretreatments.

However, these pretreatment methods become ineffective for the AD of low-organic sludge (with a ratio of volatile solids/total solids (VS/TS) below 50% that differs from the typical sludge in a range of 60–80%), owing to the fact that the release of organic matters from low organic sludge is more difficult than that with high organic content.^{4,10,11} For example, Feng *et al.*¹² pretreated the low-organic sludge at pH 10 for 4 h, and the HRT for AD was only reduced from 20 days to 15 days. Thermal pretreatment (50–120 °C) of low-organic sludge produced a similar result.¹⁰ It can be seen that pretreatment alone is not enough to cope with the long HRT for AD of the low-organic sludge, as indicated by the HRT of much more than 10 days.¹¹ Unfortunately, more and more low-organic sludge is being produced in recent years due to the increasing application of biological nutrient removal process in WWTPs.^{10,13} At present, the average ratio of VS/TS of sewage sludge in China is only about 40%.¹⁴ Hence, there is an urgent requirement to improve the pretreatment of the low-organic sludge.

It is noteworthy that a large degree of organic substances can be released from the sewage sludge by strong alkaline hydrolysis (pH > 11, as a significant factor; the higher, the better), achieving a SCOD/TCOD ratio of up to 75% depending on the powerful ionization and hydrolysis reactions.^{15,16} In this case, we have assumed that AD only needs to be conducted with the supernatant of the low-organic sludge after sufficient alkaline hydrolysis so that most of the methane potential can be reclaimed. More importantly, the HRT can be greatly shortened because the supernatant practically has no rate-limiting step as that of hydrolysis by excluding the undissolved organic matters through centrifugation. To our knowledge, no researchers have proposed this idea, let alone its realization.

However, the problem of strong alkaline hydrolysis is the correspondingly high pH value of the supernatant beyond the pH limit for AD; thus, acid neutralization is usually needed before AD,¹⁷ causing additional operation processes and chemical consumption. In our previous study, we have designed a two-stage alkaline hydrolysis system (TSAHS) to solve this problem. In TSAHS, pH of the effluent supernatant can be controlled below 10.0, even when the pH during alkaline

hydrolysis is as high as 13.0.¹⁸ And we also found that the effluent supernatant with pH < 10.0 is suitable for AD. On the basis of this study, a new process of alkaline hydrolysis-anaerobic digestion is proposed to manage the low-organic sludge. Firstly, organic matter in the sludge, such as the proteinaceous matter with high methane potential, are maximally released into the supernatant by strong alkaline hydrolysis; secondly, only the supernatant that obtained most of the methane potential of the sludge is subjected to AD. The operational conditions of the process have been optimized and the process mechanism is also discussed. Based on the results, feasibility of the new process for shortening the AD time of the low-organic sewage sludge was confirmed.

2 Materials and methods

2.1 Sludge samples

Low-organic sewage sludge was obtained from the secondary sedimentation tank of Lijiao WWTP located in Guangzhou city, China. The sludge was sieved (mesh size 1.0 mm) to remove sand and waste materials, gravitationally concentrated, and stored at 4 °C. The concentrated sludge was diluted with distilled water to obtain a sludge sample of 20 g L⁻¹. The sludge sample had VS/TS ratio of 48% ± 2%, TCOD of 11 600 ± 4300 mg L⁻¹, SCOD of 29 ± 10 mg L⁻¹, TP of 225 ± 25 mg L⁻¹, TN of 850 ± 80 mg L⁻¹, water content of 98.2% ± 0.2%, and a pH value of 6.6 ± 0.2.

Anaerobic granular sludge (AGS) as seed sludge was obtained from an EGSB reactor at a distillery WWTP in Foshan city, China. The TS, VS, and pH values of the AGS were 29.3 g L⁻¹, 22.0 g L⁻¹, and 7.0 g L⁻¹, respectively. The AGS was stored at 4 °C and resuscitated in a biochemical incubator (35 °C) for 7 days before inoculation. This inoculum was active and adaptable for AD.

2.2 Alkaline hydrolysis

Alkaline hydrolysis was carried out in a TSAHS, as reported in our previous study.¹⁸ The lab scale TSAHS is shown in Fig. 1. For a start-up, X_3 mL of the sludge sample was injected into reactor A and NaOH solution (10 mol L⁻¹) was added to attain an initial

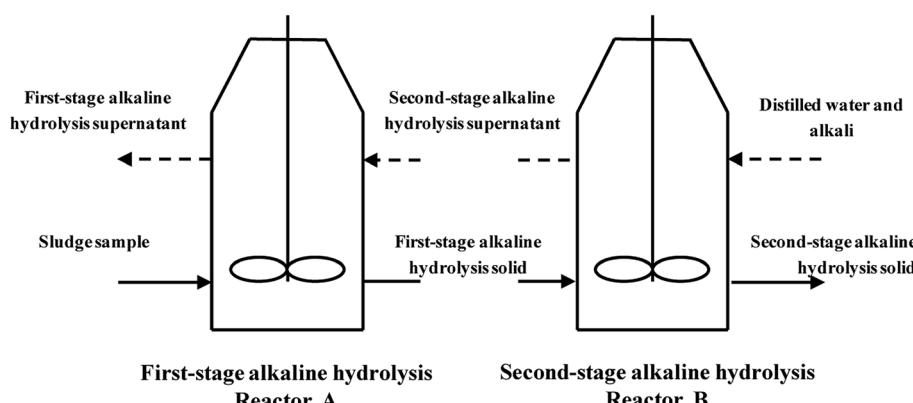


Fig. 1 Scheme of the two-stage alkaline hydrolysis system.



pH of 10 under continuous stirring at 150 rpm, in which the optimized hydrolysis time is 1 h as reported in our previous studies.^{18,19} After 1 h, the mixture was centrifuged at 4000 rpm for 10 min, and the first-stage alkaline hydrolysis supernatant was discharged. The residual solid from reactor A was injected into reactor B, and X_2 mL of distilled water was injected. NaOH solution was then added to achieve an initial pH value of X_1 under constant stirring at 150 rpm. After 1 h, the mixture was centrifuged at the same conditions and the second-stage alkaline hydrolysis supernatant was injected into reactor A, while the residual solid was discharged from reactor B. For the running phase, no NaOH was needed in reactor A to adjust the pH, and the other operating procedures were the same as those of the start-up. Each sludge sample injection was referred to as one batch, and the supernatant discharged from reactor A (called effluent supernatant) was collected for methane production. The effluent supernatant was analyzed for COD, SCOD, BOD_5 , TP, TN, NH_4^+ -N and pH. The VS of the discharged solid from reactor B was also analyzed to assess the methane production using the new process.

In TSAHS, efficiency of the alkaline hydrolysis (EAH) indicates the dissolution degree of organic matter from the sewage sludge. The EAH and effluent supernatant pH were determined mainly by three factors: alkaline hydrolysis pH (X_1), distilled water volume (X_2), and sludge sample volume (X_3). Based on response surface method (RSM), an experiment with the three factors at three levels was conducted to determine the suitable operational conditions for TSAHS. The independent variables were X_1 , X_2 , and X_3 , which were coded with -1, 0, and +1 representing low, middle, and high levels, respectively. The response values were Y_1 (EAH) and Y_2 (effluent supernatant pH). The data were analyzed by Design-Expert software to discover the interaction among these factors and predict the range of operational conditions that can achieve both high EAH and effluent supernatant pH of 9.0–10.0. The design of factors and levels is shown in Table 1. Each set of conditions for TSAHS was operated in three batches. The calculated mode of EAH is

$$\text{EAH} = (\text{SCOD}_{\text{effluent}} - \text{SCOD}_0) / (\text{TCOD} - \text{SCOD}_0) \quad (1)$$

where $\text{SCOD}_{\text{effluent}}$ is the SCOD in the effluent supernatant from TSAHS, SCOD_0 is the SCOD of the sludge sample, and TCOD is the total chemical oxygen demand of the sludge sample (in mg).

2.3 Anaerobic digestion

The suitable operational conditions for AD were explored by biological methane potential test. The effects of the effluent supernatant pH value (7.0, 7.5, 8.0, 9.0, and 9.9 adjusted by HCl) and inoculum ratio (10%, 20%, 30%, 40%, and 50% in volume) on methane production were examined. Each treatment had three repetitions.

A 250 mL flask was filled with the effluent supernatant and seed sludge, flushed with N_2 gas for approximately 2 min, and immediately sealed with a rubber stopper. The control test (a fermentation flask filled with only the inoculum) was conducted to discount the methane production from the remaining organic matter in the inoculum. The flasks were incubated in

Table 1 Response surface method experiment for the two-stage alkaline hydrolysis system: X_1 -alkaline hydrolysis pH, X_2 -distilled water volume, X_3 -sludge sample volume, Y_1 -EAH, and Y_2 -effluent supernatant pH

Run	X_1	X_2 (mL)	X_3 (mL)	Y_1 (%)	Y_2
1	13.00	10.00	25.00	8.84	9.09
2	12.25	20.00	25.00	8.53	8.93
3	12.25	20.00	25.00	8.12	8.83
4	13.00	20.00	35.00	17.43	9.72
5	13.00	30.00	25.00	30.09	11.68
6	13.00	20.00	15.00	32.87	12.44
7	12.25	10.00	15.00	7.98	8.99
8	11.50	10.00	25.00	5.82	8.00
9	11.50	30.00	25.00	9.53	7.83
10	12.25	30.00	15.00	11.42	8.95
11	12.25	20.00	25.00	11.55	8.49
12	11.50	20.00	35.00	6.93	7.57
13	12.25	20.00	25.00	11.13	8.41
14	12.25	30.00	35.00	9.02	8.31
15	11.50	20.00	15.00	9.93	7.99
16	12.25	10.00	35.00	8.03	7.89
17	12.25	20.00	25.00	9.60	8.48

a biochemical incubator at 35 °C with manual shaking twice a day. The biogas production was measured by water displacement method, where the water was a NaCl saturated solution with 2 mol L⁻¹ NaOH, and the methane content in the biogas was detected by gas chromatography method.²⁰ Each day, a sample of 2 mL was taken from the flask using sterile disposable syringe and centrifuged at 4000 rpm. The centrifuged supernatant was analyzed for COD, volatile fatty acids (VFA), and pH. Methane yield was reported as the amount of methane generated per gram of COD added (mL CH₄ per g COD) and as the amount of methane generated per kilogram of VS reduction (m³ CH₄ per kg VS) for convenient comparison with traditional AD.

2.4 Analytical methods

A PHS-3C was used for pH detection. The COD, BOD_5 , TP, TN, and NH_4^+ -N were determined according to standard methods.²¹ VS and VFA were tested by classic gravimetric method and titrimetric method, respectively.²² All the experiments were conducted at least in duplicate, and the average value is reported for all data. Additionally, statistical analyses were carried out using the Design-Expert software (version 7.1.6, Stat-Ease, Inc., Minneapolis, MN).

3 Results and discussion

3.1 Alkaline hydrolysis of sewage sludge

3.1.1 Optimization of operational conditions for the two-stage alkaline hydrolysis system. In TSAHS, reactor A is mainly for pH adjustment and control, where the high pH value of the second-stage alkaline hydrolysis supernatant is decreased by dilution and alkaline neutralization capacity of the sludge sample, aiming at a pH value of 9.0–10.0; reactor B is mainly for alkaline hydrolysis, where the pH value is kept high enough for further release of organic substances from the first-stage



alkaline hydrolysis solids, directed at achieving a high EAH. These goals are realized by RSM with the Design-Expert software 7.1.3.

(1) *Establishment of the prediction model.* Results from the Design-Expert software analysis suggested that a quadratic model was suitable for Y_1 and Y_2 , with equations of

$$Y_1 = 1544.69 - 258.83X_1 - 6.03X_2 + 4.10X_3 + 0.58X_1X_2 - 0.41X_1X_3 + 10.90X_1^2 - 0.02X_2^2 + 0.02X_3^2 \quad (2)$$

$$Y_2 = 174.38 - 28.86X_1 - 1.05X_2 + 0.81X_3 + 0.09X_1X_2 - 0.08X_1X_3 + 1.26X_1^2 \quad (3)$$

where Y_1 (%) is the EAH, Y_2 is the effluent supernatant pH, X_1 is the alkaline hydrolysis pH, X_2 is the water volume (mL), and X_3 is the sludge sample volume (mL).

The results of the variance analysis are shown in Table S1.† F values of the two models (6.81 and 15.29) and the extremely low p values (0.0096 and 0.0008) implied that the models fitted significantly. The determination coefficients R^2 of 0.8975 and 0.9516 indicated that less than 11% and 5% of the changes could not be explained, respectively, which also implied significant models. Therefore, the models could predict the experimental results.

(2) *Effect of parameters.* The perturbation plots manifest the effect of each parameter on the response values. A flatter curve suggests an insignificant effect, while a steeper curve suggests a significant effect. As seen in Fig. S1,† X_1 had a significant effect on Y_1 and Y_2 , X_2 did not have a significant effect on Y_1 or Y_2 , and X_3 did not have a significant effect on Y_1 but had a significant effect on Y_2 . X_1 at a high level (+1) was excellent for organic matter dissolution, and thus X_1 with a high level was better. An increase of X_3 could decrease Y_2 but could not create a clear decrease for Y_1 ; thus, X_3 with a high level was better. Additionally, X_2 at a mid-level could obtain balanced Y_1 and Y_2 .

The three-dimensional surface response plot (Fig. S2†) presents the effects of X_1 and X_3 on the response values when X_2 was maintained at a mid-level. It was evident that an increase of X_1 could significantly increase Y_1 as well as Y_2 . Hence, aiming at achieving both high EAH and an appropriate effluent supernatant pH of 9.0–10.0, an optimal region would be necessary.

(3) *Determination and confirmation of optimum parameters.* A cross-section was attained from the overlap of the contour plots by setting values from multiple responses. This cross-section was the optimal region that met the set values of the multiple responses and was shown by shadow graph, in which the range of optimal conditions could be directly observed. Fig. 2 shows the range of optimal conditions that met the set values of EAH > 12% and an effluent supernatant pH of 9–10, where X_2 was set at mid-level.

An additional experiment applying the optimum conditions ($X_1 = 12.87$, $X_2 = 30.00$ mL, $X_3 = 35.00$ mL) was conducted to confirm the effectiveness of these models. Experimental values of 19.03% and 9.9 were obtained for Y_1 and Y_2 , which were close to the model values of 19.62% and 10.00, respectively, with standard deviations below 5.0%. These results demonstrated that the experiment designed by

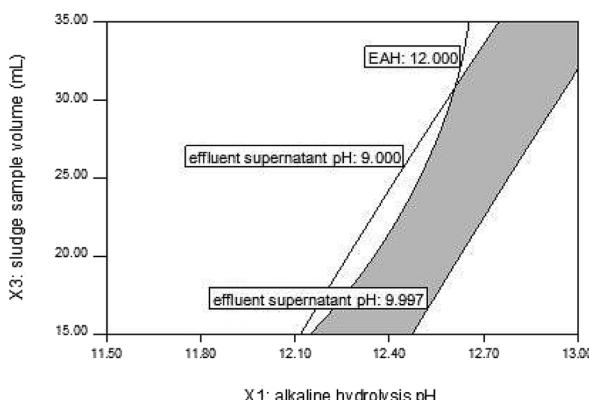


Fig. 2 Overlay plot for optimum EAH and effluent supernatant pH.

RSM was reliable and that the models possessed a high predictive ability.

3.1.2 Evaluation of stability of the two-stage alkaline hydrolysis system. Sixteen batch operations were conducted under the optimum parameters to treat 2.8 L of the sludge sample (56 g dry sludge). NaOH consumption and effluent supernatant pH were recorded for each batch, and the SCOD of the effluent supernatant was analyzed intermittently. The stability of TSAHS was evaluated according to these parameters. As seen in Fig. 3, there was a high dose of NaOH (1780 μ L) at the start-up (batch numbered zero), which led to low NaOH consumption in batches 1–3. The NaOH consumption fluctuated in the first 6 batches and stabilized in the next batches. The effluent supernatant pH was relatively stable at 9.9 ± 0.1 because of the acid–base neutralization capacity of the sludge.²³ The SCOD also tended towards stability after batch 6. Hence, TSAHS became stable after batch 6.

3.1.3 Efficiency of the two-stage alkaline hydrolysis system. The mixed effluent supernatants of TSAHS from 16 batches had a total volume of 3.8 L, and the parameters of the mixed effluent supernatants are shown in Table 2. The SCOD/TCOD ratio was 26% for the sludge samples in the 16 batches (2.8 L). It excelled the optimization result of 19% in the Section 3.1.1, but was far

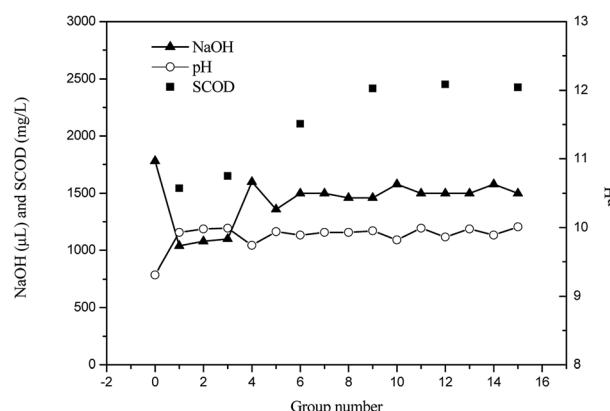


Fig. 3 SCOD and pH of the effluent supernatant and NaOH consumption for each batch in the two-stage alkaline hydrolysis system.

Table 2 Parameters of the effluent supernatant and discharged solid of the two-stage alkaline hydrolysis system

Effluent supernatant	Discharged solid
COD	2649 mg L ⁻¹
SCOD	2213 mg L ⁻¹
BOD ₅	1245 mg L ⁻¹
TP	70 mg L ⁻¹
TN	195 mg L ⁻¹
NH ₄ ⁺ -N	49.5 mg L ⁻¹
pH	9.9

from the SCOD/TCOD ratio of 75% reported in the literatures.^{15,16} This can be ascribed to the low organic matter in the sludge sample. Feng *et al.*¹² also observed a SCOD/TCOD ratio of only 14.7% after alkaline pretreatment of this type of low-organic sludge. The effluent supernatant pH of 9.9 indicated that TSAHS could prevent a high pH value for alkaline hydrolysis. For the direct AD of the effluent supernatant, this control requirement was necessary.¹⁷ As expected, it can be seen that the SCOD/COD was 83.5% for the effluent supernatant, suggesting the significant removal of undissolved organic matter. Additionally, the BOD₅/COD value of 0.47 implied excellent biodegradability of the effluent supernatant, and the BOD : TN : TP value of 16.6 : 2.6 : 1 suggested the presence of adequate nutrition in the effluent supernatant for AD.

The discharged solid from the TSAHS after 16 batches had a VS reduction from 40.7% to 44.3%, increase in water content from 85.8% to 89.6%, and an increase in pH value from 12.3 to 12.5. Their average values are shown in Table 2. The discharged solid (mainly recalcitrant fiber and mineral salt with less odour) is preferable for the usage in compost²⁴ and biochar.²⁵

3.2 Anaerobic digestion of the effluent supernatant for methane production

3.2.1 Optimization of operational conditions for anaerobic digestion

(1) *Effect of effluent supernatant pH on methane production.* Fig. 4a shows a statistical analysis (Kruskall-Wallis test) carried out using the Statistical Package for Social Sciences software (SPSS 17.0, Inc., Chicago, IL, USA). The results ($K-W = 36.75, p > 0.05$) indicate that there were no significant differences among the five test groups for methane production, and the effluent supernatant pH had no significant effect on the methane production. A high methane production value of 331 ± 5 mL g⁻¹ COD was attained after a pH adjustment to 8.0 from the initial pH of 7.5 in the flask. In the batch AD of alkali-pretreated sludge, Li *et al.*¹⁷ also observed that an initial pH of 7.6 was more suitable for methane production. It is well known that alkalescence (pH 7.0–7.6) benefits AD because of the metabolic balance between acid-producing bacteria and methanogens. There was methane production in the beginning of AD even at a high effluent supernatant pH of 9.9, indicating that methane production was not delayed. One reason for this result is that the initial pH of the flask was still low ($pH = 7.8 \pm 0.2$), which

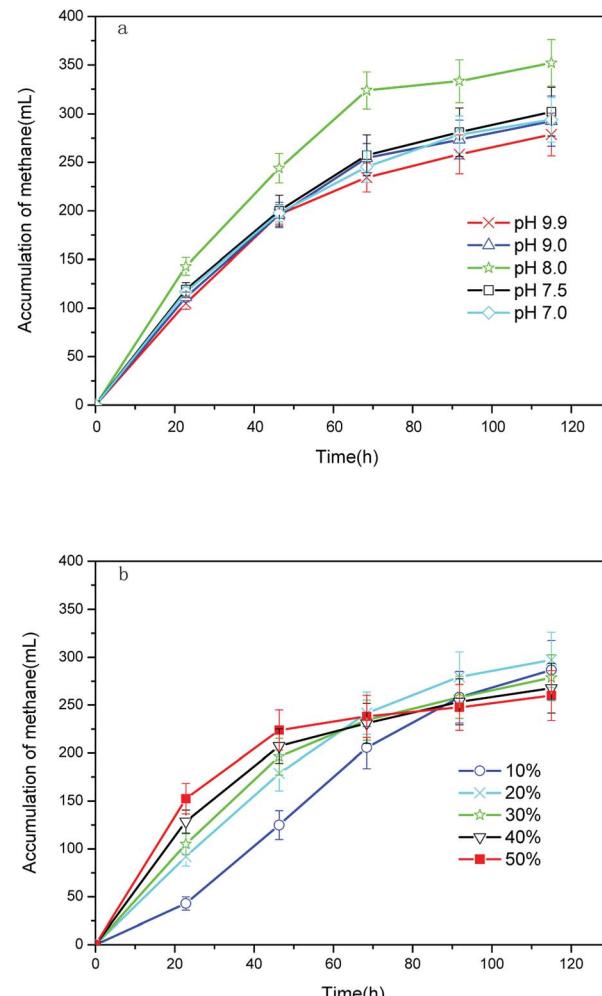


Fig. 4 Cumulative methane yield with different (a) effluent supernatant pH values and (b) inoculum ratios.

can be attributed to the dilution effect and acid-base neutralization capacity of the AGS.¹⁷ Another reason is that the effluent supernatant was easily biodegraded (with 30.9% COD removal within 24 h), leading to a quick pH decrease from 7.8 ± 0.2 to 6.9 ± 0.1 . Notably, methane production under the tested pH conditions approached its peak values at 72 h, which revealed the high rate of methane production.

(2) *Effect of inoculum ratio on methane production.* The cumulative methane production decreased from 295 ± 18 mL to 268 ± 16 mL with increase in the inoculum ratio (Fig. 4b). This was ascribed to the minimization of organic matter in the effluent supernatant. Additionally, remarkably high methane production rates were obtained at higher inoculum ratios in the first 48 h. It is believed that a lower food/microorganism ratio (identical to a higher inoculum ratio) is less toxic.²⁶ A total of 85% of the methane was produced in the first 24 h at an inoculum ratio of 50%, indicating a much shorter HRT under higher inoculum ratios.

3.2.2 *Evaluation of anaerobic digestion of effluent supernatant for methane production.* The mixed effluent supernatant (pH 9.9) was directly used for AD without a pH adjustment at an



inoculum ratio of 60% and HRT of 12 h. Three parallel experiments were conducted in flasks with a volume of 1000 mL, and the results were reported as their average. The same experiment with the inoculum ratio of 50% and HRT of 24 h (based on Section 3.2.1) was also performed. Meanwhile, the sludge sample was also used for AD to test and verify the assumption that most of the methane potential could be reclaimed through the supernatant. For the inoculum ratio of 60% and HRT of 12 h, the results showed that the methane yield for the supernatant was 392 ± 2 mL CH₄ per g COD. It approached the theoretical value of 395 mL CH₄ per g COD at 35 °C and 1 atm.²⁷ The COD removal rate reached 90.6%, indicating easy digestion of organic matter in the effluent supernatant. Based on the calculation of VS reduction during the process, the methane yield was 0.26 m³ CH₄ per kg VS. As expected, it amounted to 86.7% of the methane yield for the sludge sample (0.30 m³ CH₄ per kg VS with HRT of 20 days), demonstrating the validity of our assumption. Additionally, for the inoculum ratio of 50% and HRT of 24 h, the methane yield was close to 392 ± 2 mL CH₄ per g COD, but required twice as much time. Hence, the inoculum ratio of 60% and HRT of 12 h was suggested.

Other researchers reported that methane yields were 0.30, 0.40 and 0.52 m³ CH₄ per kg VS for ultrasound, alkaline, and thermal + alkaline pretreatment methods with HRTs of 20, 9 and 21 days, respectively.²⁸⁻³⁰ Their methane yields (VS/TS = 79%) are much higher than those obtained in our study, which can be ascribed to a low methane conversion in the sludge sample with low organic content used in our study (VS/TS = 48%). Feng *et al.*¹² and Yan *et al.*¹⁰ also had methane yields below 0.15 m³ CH₄ per kg VS for this type of sewage sludge (VS/TS = 38%). However, the HRT in our study was only 12 h, which is much shorter than the above HRTs. Therefore, the objective of designing the new process has been achieved.

3.3 Discovery of the process mechanism

3.3.1 pH adjustment mechanism for the alkaline hydrolysis system. Sewage sludge contained organic substances with acidic groups (such as carboxyl and phenolic groups) and a carbonate buffer system,³¹⁻³³ providing alkaline neutralization capacity for the sewage sludge. Hence, the model of alkaline neutralization for sewage sludge was designed by fitting the titration curve. The curve was drawn according to the method described by Zhu *et al.*²³ In simple terms, a sludge sample of 50 mL was placed in a beaker, stirred with a magnetic stirrer and titrated with 1 mol L⁻¹ NaOH, and the pH of sludge sample was monitored. The result is shown in Fig. S3.†

A regression equation was built from multiple regression analysis, and both the quadratic and cubic curves fit the experimental data well. The quadratic equation was chosen because of considerations regarding model conciseness. The quadratic equation is

$$y = 7.832 + 0.006x - 1.573 \times 10^{-6}x^2, R^2 = 0.970. \quad (4)$$

Here, y is the pH and x (mmol NaOH per kg dry sludge) is the alkaline dose. The alkaline neutralization capacity for sewage sludges at various pH values could be predicted by this model.

As an example, x was 425.506 when $y = 10.0$. In other words, each kilogram of dry sludge can neutralize 425.506 mmol NaOH when pH of the sludge sample is adjusted to 10.0. Thus, the sludge sample possessed considerable alkaline neutralization capacity, which is beneficial for pH adjustment.

3.3.2 Mechanism of anaerobic digestion of effluent supernatant for high-rate methane production. VFA plays an important role in AD. To discover the mechanism for the high-rate methane production from the effluent supernatant with pH 9.9, VFA changes and pH were monitored during AD to understand the close relationship between the VFA concentration and the pH value.

As seen in Fig. 5a, the VFA production was fast and achieved a relatively high level within 20 h, demonstrating the super biodegradability of the effluent supernatant. However, VFA degraded rapidly after it was produced, without accumulating in the effluent supernatant with pH 9.9 and inoculum ratio of 50%. Meanwhile, the VFA accumulation was distinct for an effluent supernatant pH of 9.9 and an inoculum ratio of 10%, achieving a high concentration of 338 mg L⁻¹. The accumulation was reflected by the fast decrease of pH from 8.64 to 7.41

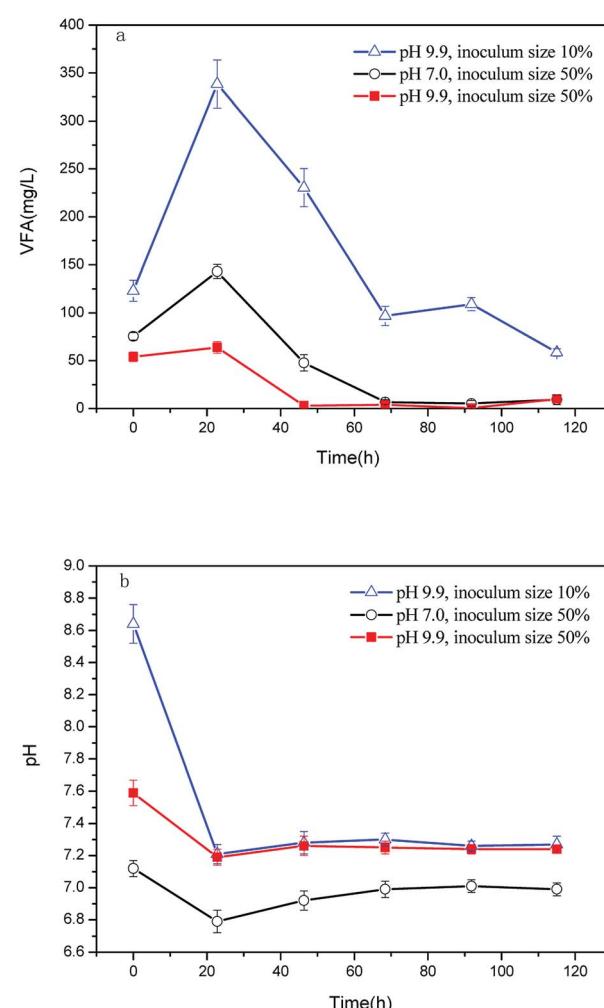


Fig. 5 (a) VFA and (b) pH changes for anaerobic digestion under different operational conditions.

(Fig. 5b). All the VFA concentrations were within the range of normal values ($200\text{--}800\text{ mg L}^{-1}$, indexed by acetic acid) for AD,³⁴ suggesting a well-run AD. A slight VFA accumulation also occurred at the effluent supernatant pH of 7.0 and inoculum ratio of 50%, resulting in a change of the neutral pH to slightly acidic that inhibited the activity of methanogens and delayed VFA degradation. Therefore, an effluent supernatant pH of 9.9 was preferred for methane production as it eliminated VFA accumulation and maintained the flask pH at approximately 7.2. This constant pH benefited the methanogens that were sensitive to environmental changes. Hence, there was high rate of methane production at an effluent supernatant pH of 9.9 and an inoculum ratio of 50%.

4 Conclusions

(1) The optimum operational conditions for TSAHS were alkaline hydrolysis pH = 12.87, distilled water volume = 30.00 mL, and sludge sample volume = 35.00 mL. Over 19% of the organic matter in the low-organic sludge was released into the supernatant under these conditions.

(2) The optimum operational conditions for AD were those in which the supernatant could directly be used for AD (without pH adjustment) *i.e.* an inoculum size of 60% with HRT of 12 h. And these conditions achieved a methane production of 392 mL CH_4 per g COD.

(3) The process achieved a methane production of $0.26\text{ m}^3\text{ CH}_4$ per kg VS that accounted for most of the methane potential in the low-organic sludge and a VS reduction of 43.5%, while the HRT was only 12 h. Therefore, the objective of designing a new process was achieved.

(4) The process mechanism discovered that the sewage sludge possessed considerable alkaline neutralization capacity to maintain a pH of 9–10 in the effluent supernatant. This alkalinity eliminated VFA accumulation during AD and maintained the reactor at approximately pH 7.2, which benefited methane production. It confirmed the feasibility of dissolution of organic matter in the low-organic sludge by strong alkaline hydrolysis for a short digestion time.

Conflicts of interest

There are no conflicts of interest to declare.

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