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A green approach for the synthesis of novel $\text{Ag}_3\text{PO}_4/\text{SnO}_2$ /porcine bone and its exploitation as a catalyst in the photodegradation of lignosulfonate into alkyl acids†

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A novel $\text{Ag}_3\text{PO}_4/\text{SnO}_2$ /porcine bone composite photocatalyst was successfully prepared *via* an ion exchange method, which can convert lignin derivatives into small molecular acids upon exposure to visible light at room temperature at ambient pressure. The composition characterization, optical absorption properties and photocatalytic activities of the $\text{Ag}_3\text{PO}_4/\text{SnO}_2$ /porcine bone composites were thoroughly investigated. The certain role of each component of the composites in the degradation reaction was discussed: Ag_3PO_4 acted as the major active component, while SnO_2 and porcine bone as cocatalyst contributed to improve the photocatalytic activity and stability of Ag_3PO_4 . The enhanced activity of the $\text{Ag}_3\text{PO}_4/\text{SnO}_2$ /porcine bone composite may be attributed to the synergistic effect including the matched energy band structures of Ag_3PO_4 and SnO_2 for the decrease in the probability of electron–hole recombination and improved performance in the presence of hierarchical porous porcine bone (hydroxyapatite). This paper also analyzed the change of the molecular weight and structure of sodium lignin sulfonate in the photocatalytic reaction and discussed the possible photocatalytic mechanism of the photocatalyst composite, indicating that the benzene rings of guaiacol were oxidized into different alkyl acids (maleic acid, oxalic acid, formic acid and methoxy acetic acid).

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Introduction

As one of the typical biomasses of sustainable raw materials, lignocellulose contains abundant lignin (25–35%), cellulose (30–50%) and hemicellulose (20–35%), which is a significant feedstock source to produce green energy and fine chemicals.^{1–3} As the second most abundant terrestrial biopolymer on Earth after cellulose, lignin provides mechanical and chemical stability to plant tissues since it is very difficult to degrade biologically. As a result of its rich content of aromatic carbon, lignin has the potential to be decomposed to yield valuable chemicals and alternatives to fossil fuels. From a sustainability viewpoint, the effective utilization of renewable lignin and its derivatives for production of platform industrial chemicals and liquid fuels would relieve the society's strong dependence on fossil energy and reduce the emission of greenhouse gases of carbon dioxide.^{4–6} Therefore, research of high-value utilization of industrial lignin is very urgent and significant for both the development of environmental protection and resource utilization.⁷ The primary structure of lignin is largely composed of oxygenated 4-propylphenolic units

crosslinked *via* phenyl ether bonds, as well as by C–C and other C–O bonds.^{8–10} The difficulty in converting lignin to high-value chemicals and liquid fuels mostly derives from its highly complexity and diverse structures, which requires elaborate control of conversion reaction conditions and the employment of catalysts capable of selective bond cleavage.¹¹ Another challenge associated with lignin utilization is to find economic pathways for conversion of lignin to value-added chemicals and fuels. To date, multiple strategies have emerged for catalyzing lignin transformations including pyrolysis and liquefaction techniques,^{12,13} acidic or basic hydrolysis^{14,15} and a more selective depolymerization process *via* catalytic cleavage of C–C or C–O bonds in lignin interunit linkages.^{16,17} Although considerable progress has been made in converting lignin into high-value chemicals and liquid fuels by utilizing these catalytic methods, most of these experiments normally require elevated temperature and high pressure to operate, resulting in raised cost and strict limitation of operation to these proposed technologies.^{18,19}

Among all methods, photocatalysis may be regarded as one of the most innovative methods in green chemistry due to its excellent merits including environment-friendly, energy-saving, and low cost.^{20–23} The synthesis of vanillin from lignin derivatives by using photocatalytic method provides a new way for commercial production of vanillin.^{24,25} Lignin photodegradations were carried out by using TiO_2 as catalyst under UV radiation, and

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the main products obtained are syringaldehyde, pyrocatechol and raspberry ketone.²⁶ Zhang *et al.* reported the photocatalytic degradation of lignin by Ag–AgCl/ZnO nanorods under solar light, and bioavailability of degraded lignin was also evaluated by using batch methane fermentation experiments.²⁷ In recent years, the research of photocatalysis for degradation or depolymerization of lignin is mainly focused on two aspects. One is photocatalytic degradation of lignin to remove contaminants in wastewater of paper mill.^{28,29} Another is to obtain aromatic compounds by photocatalytic depolymerization of lignin.³⁰ However, few of them referred to the dearomatization reaction of benzene ring in lignin to generate alkyl alcohols and alkyl acids by using photocatalytic method, which facilitates the transformation of lignin into liquid fuels and high-value chemicals.

To address these issues, we have developed a green catalytic method for conversion of lignin derivative into small molecular acids by oxygenizing the benzene rings of the derivative. The chosen starting compound is sodium lignin sulfonate, a commercially available water-soluble lignin derivative. The reaction is driven by visible light at room temperature and under ambient pressure using Ag₃PO₄/SnO₂/porcine bone composites as catalyst synthesized by ion-exchange method. Porous hydroxyapatite supporter gained from natural products (porcine bone) was introduced into the catalyst to make the photocatalysis process economically and ecologically friendly as well as to increase the adsorption ability between the photocatalyst and organic reactants of the system. To the best of our knowledge, it is the first time to utilize green catalytic approach for efficient conversion of lignin derivatives to high value-added chemicals in mild conditions. Due to the use of biomass-based composites as photocatalyst and being driven by visible light at room temperature and ambient pressure, the conversion process of lignin derivative to alkyl acids exhibits the distinct characteristics of green catalysis.

Experimental

Materials

The photocatalyst used in the investigation was prepared from porcine bone, SnCl₄ and AgNO₃. The chemical reagents including SnCl₄·5H₂O, AgNO₃, ethanol, EDTA-2Na, *tert*-butanol, glucose, *p*-benzoquinone and sodium lignin sulfonate were all of analytical grade and used directly without further purification. All the reagents except porcine bone were provided by Sinopharm Chemical Reagent Co. Ltd. Porcine bone in the experiments was collected from nearby restaurant and boiled to remove all the impurities and contaminants. Then transferred it into a Teflon-lined stainless steel autoclave and kept in an oven at a constant temperature of 180 °C for 12 h. The resultant was washed for several times with tap water and dried with a drying oven at 80 °C for 6 h, followed by crushed into tiny fragments.

Catalyst preparation

SnO₂/porcine bone was synthesized by a hydrothermal method. The mixture of SnCl₄·5H₂O (20 mmol), glucose (40 mmol),

pretreated porcine bone (1.00 g) and water (70 mL) were added into the Teflon-lined stainless steel autoclave, and then hydrothermal reaction was conducted at 180 °C for 6 h. The precipitate was collected by centrifugation and washed for several times with ethanol and deionized water alternately, and dried under vacuum at the temperature of 80 °C for 6 h, finally calcined at 500 °C for 2 h to obtain SnO₂/porcine bone.³¹

The SnO₂/porcine bone was impregnated with AgNO₃ aqueous solution, constantly stirring for 2 h, and then the resultant was washed with deionized water for several times. Finally, the system was dried for about 8 h at 60 °C. With the procedure above, the sample of the photocatalyst denoted as Ag₃PO₄/SnO₂/porcine bone composite was obtained.

Catalysis procedures

The conversion of lignin derivative was performed by stirring an aqueous solution containing of sodium lignin sulfonate (50 mg L⁻¹, 100 mL) and Ag₃PO₄/SnO₂/porcine bone catalyst (50 mg). Before exposed to light, the mixture was stirred in the dark for 0.5 h to establish an adsorption–desorption equilibrium. Then the reaction mixtures were exposed to light irradiation from a 300 W xenon lamp (power density was about 0.56 W cm⁻²) under constant air-equilibrated conditions. The distance between the Xe lamp source and the center of the quartz cap rabbit was 10 cm during this photocatalytic reaction process. The temperature of the solution was kept continuously at 298 ± 0.5 K by a digitally controlled water bath.

Characterization of materials

X-ray diffraction (XRD) used a Bruker D8 Power X-ray diffractometer with Cu K α ($\lambda = 0.15406$ nm) over a 2θ range of 10–80° with a step size of 0.04° at a scanning speed of 10° min⁻¹. A scanning electron microscope (SEM) (JEOL JSM-6701F, Japan) was used to investigate the morphology of the catalyst. The BET (Brunauer, Emmett and Teller) specific surface area and pore size distribution of samples were determined by using N₂ adsorption–desorption apparatus (Quantachrome, Autosorb-I, USA) and pore size distribution analyzer. The catalyst sample was first dried, and then the powder sample (0.1 g) was put in the dry sample tube washed by potassium dichromate solution. The catalysts were desorbed at 110 °C for 12 h and were measured by N₂ adsorption method. Fourier Transform Infrared absorption (FT-IR) spectrums of the samples were conducted by a Nicolet is50 FT-IR spectrometer in the range of 4000–500 cm⁻¹.

The acidity test of final product

The conversion of lignin derivative was performed by stirring an aqueous solution of sodium lignin sulfonate containing Ag₃PO₄/SnO₂/porcine bone catalyst under constant air-equilibrated conditions with visible light irradiation. The temperature of the solution was kept continuously at 298 ± 0.5 K by a digitally controlled water bath. The conversion reaction was interrupted at the time of 1 h, 2 h, 3 h, 4 h, 5 h, 6 h, and the acidity of the product was analyzed by potentiometric titration method using NaOH solution with certain concentration.



different synthetic stages. Mixture of porcine bone powder and SnCl_4 aqueous solution was treated by the afore-mentioned method as treated porcine bone, and XRD peaks of the resultant in curve (e) are well consistent with the data of standard tetragonal rutile SnO_2 (curve b) and standard hydroxyapatite (HAP) pattern (curve a), indicating the component of resultant is SnO_2/HAP composite. In curve (f), XRD pattern of the photocatalyst prepared by impregnating the SnO_2/HAP composite with AgNO_3 aqueous solution shows peaks corresponding to standard Ag_3PO_4 (curve c), implying that AgNO_3 has transformed to Ag_3PO_4 during the preparation process.

It is worth noting that HAP structure still exist in the final catalyst although the characteristic peak of (211) of HAP is not obvious enough to find out when compared with the strong intensity of (210) peak of major active component of Ag_3PO_4 . And it may be overlapped by the (101) peak of SnO_2 and finally presented as a broad peak in the XRD pattern of $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ composite. The structure of HAP is unable to destroy under the temperature of the entire experimental ($\leq 500^\circ\text{C}$), while the decomposition temperature of HAP is proved to above 1000°C .³² The results of XRD demonstrate the photocatalyst is a composite consisting of Ag_3PO_4 , SnO_2 , HAP, denominated as $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$.

The morphology of porcine bone treated under 500°C calcination, $\text{SnO}_2/\text{porcine bone}$ and $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ are shown in Fig. S1.† Fig. S1a† represents the calcined bone powder with porous structure, which is in accordance with the characteristics of hydroxyapatite (HAP). Fig. S1b† shows the bone powder loaded with SnO_2 (SnO_2/bone), the porous structure of which almost unchanged compared with pure bone powder, indicating SnO_2 did not change the basic morphology of the carrier of HAP. Fig. S1c† displays the morphology of $\text{SnO}_2/\text{porcine bone}$ after loading Ag_3PO_4 , on the surface of which small spherical particles of Ag_3PO_4 can be obviously observed, proving that Ag_3PO_4 particles distributes on the surface of the catalyst and almost wraps up the $\text{SnO}_2/\text{porcine bone}$, which can fully contact with the substrate in the catalytic process.

The specific surface area of catalyst was measured by BET method, and the N_2 adsorption–desorption isotherms and the derived PSD (pore size distribution) for the as-prepared HAP and $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{HAP}$ catalyst were displayed in Fig. 2. Fig. 2 shows that HAP and $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{HAP}$ both exhibit type-IV isotherms following the IUPAC classification, indicating the presence of mesopores. It should be pointed out that the hysteresis loop of the HAP mainly appears in the high pressure region, suggesting its high proportion of large mesopores. According to the PSDs in Fig. 2c, the HAP display typical multiple-region distributions with at several tiny peaks at lower than 10 nm, a dominant peak around 35 nm as well as rich macropores (larger than 55 nm). The pure hydroxyapatite had a loose and hierarchical porous structure with a large specific surface area. While after loading, the pore size of $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{HAP}$ mainly concentrate in the smaller size of mesoporous distribution (<10 nm), and the larger mesopores disappeared, and some macropores around 80 nm still remained (Fig. 2d). The results could be further corroborated by the change of specific surface area of pure hydroxyapatite ($87.22\text{ m}^2\text{ g}^{-1}$) and

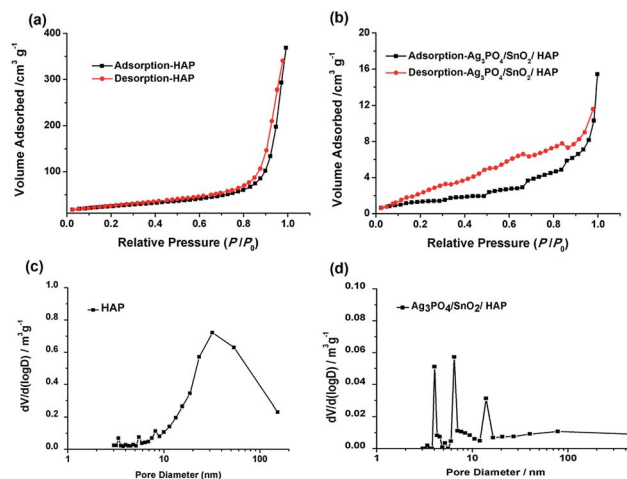


Fig. 2 Nitrogen adsorption–desorption isotherms (a and b) and the derived PSD (c and d) for the as-prepared HAP and $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{HAP}$ catalyst.

the loaded catalyst $\text{Ag}_3\text{PO}_4/\text{SnO}_2$ ($4.82\text{ m}^2\text{ g}^{-1}$). The remarkable decrement on surface area could be resulted from pore blockage after loading SnO_2 and Ag_3PO_4 on the surface, which is common phenomenon for supported catalyst. The results suggested that the load amount of Ag_3PO_4 and SnO_2 during the preparation of the catalyst was high. This result is also consistent with that of SEM image.

The respective function of the three components in the $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ photocatalyst

To explore the role of the three components in affecting the photocatalytic activity, conversion experiments of sodium lignin sulfonate were conducted using different samples as catalysts under the same condition. The photocatalytic activity is evaluated by the amount of generated acid generated in the transformation reaction of sodium lignin sulfonate and the results are shown in Fig. 3. The curve (a) in Fig. 3 shows that the acid was scarcely generated in the transformation reaction using $\text{SnO}_2/\text{porcine bone}$ as photocatalyst. This revealed that $\text{SnO}_2/\text{porcine bone}$ showed no catalytic activity in the photo-oxidation reaction. Firstly, this could be ascribed to the fact that HAP and SnO_2 has no absorption response to the visible light due to their wide band gap (4.85 eV and 3.8 eV, respectively), which could only be excited by ultraviolet light, thus exhibiting rarely activity for photocatalytic degradation. The impact could be also confirmed by the UV-Vis DRS and the band gap value obtained from the Tauc plot of $\text{Ag}_3\text{PO}_4/\text{SnO}_2$ and $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ composites (ESI; Fig. S2†). The optical band gap of $\text{Ag}_3\text{PO}_4/\text{SnO}_2$ is 2.23 eV, while the E_g of $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ was determined to be 2.60 eV, which mainly came from Ag_3PO_4 (2.4 eV). The higher band gap of $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ and $\text{Ag}_3\text{PO}_4/\text{SnO}_2$ over Ag_3PO_4 indicated SnO_2 and HAP may not contributed to the optical absorption.^{33,34} However, the acid amount of the reaction system was increased by prolonging the reaction time when Ag_3PO_4 was added into the individual materials of SnO_2 and



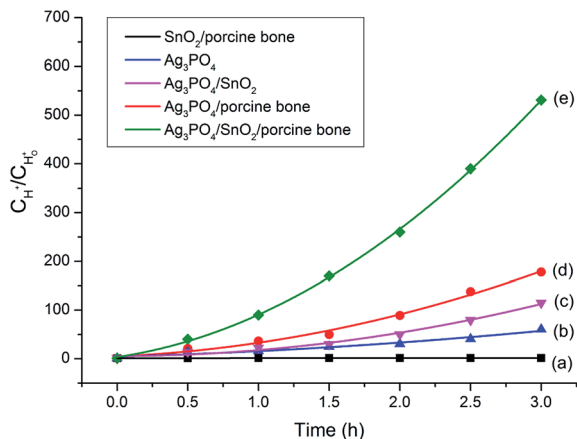
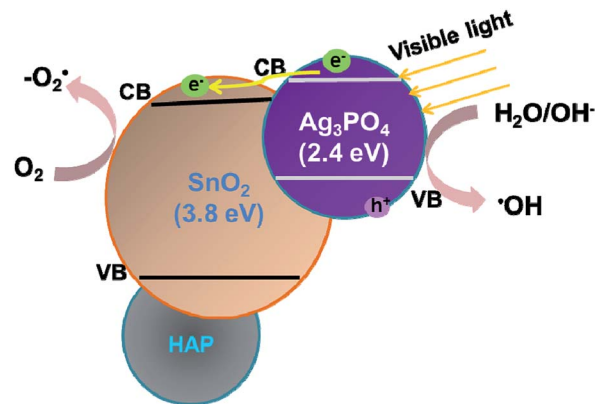


Fig. 3 Curves of generated proton concentrations ($C_{H^+}/C_{H_0^+}$) as a function of reaction time in different reaction systems catalyzed by (a) SnO₂/porcine bone, (b) Ag₃PO₄, (c) Ag₃PO₄/SnO₂, (d) Ag₃PO₄/porcine bone, (e) Ag₃PO₄/SnO₂/porcine bone, respectively.

HAP as the curves of (c and d) in Fig. 3 reveals. These results established the subject status of Ag₃PO₄ in the composite, which predominately promoted the photocatalyst conversion.³⁵

While naked Ag₃PO₄ used as photocatalyst for the conversion reaction, the amount of generated acids scarcely increased after 2.5 h (Fig. 3b), indicating that pure Ag₃PO₄ has essentially lost its photocatalytic activity at this point. It is worth noting that the photocatalytic stability and activity of the Ag₃PO₄/SnO₂/porcine bone composite are much higher than that of the pure Ag₃PO₄ under the reaction condition, confirming the assistant action of both SnO₂ and porcine bone. The specific function of SnO₂ can be explained in the form of the band structure diagram of the composite photocatalyst (as shown in the Scheme 1). For Ag₃PO₄/SnO₂ photocatalysts, the conduction band and valence band potentials of SnO₂ are more positive than that of Ag₃PO₄. Therefore, the photogenerated electrons in the Ag₃PO₄ can be easily transferred to the surface of the SnO₂, and the photo induced holes remain on the surface of Ag₃PO₄, which promotes the effective separation of photoexcited electron-hole pairs and decreases the probability of electron-hole recombination, resulting in the increment of the photocatalytic activity.³⁵

Simultaneously, porcine bone acts as the supporter and provides PO₄³⁻ during the preparation of the photocatalyst. The enhanced photocatalyst activity of Ag₃PO₄/SnO₂/porcine bone composite compared with Ag₃PO₄/SnO₂ could be attributed to the abundant hierarchical porosity of HAP composed of mesopores connected with macropores, which has been confirmed by the PSD of HAP in the above Fig. 2c. HAP with featured porous structure facilitates the adsorption ability of organic reactant and promotes the photocatalyst rate.^{33,34} Also, it is widely accepted that hierarchical porous photocatalysts are beneficial to the enhancement of photocatalytic performance, due to more surface active sites, easier mass transportation,³⁶ and higher light-harvesting efficiency. Especially, the existence of mesopores favors multilight scattering/reflection, resulting in enhanced harvesting of the exciting light³⁷⁻³⁹ and thus



Scheme 1 Schematic model for the Ag₃PO₄/SnO₂/porcine bone for the high photocatalytic activity under visible light irradiation.

improved reaction activity, which may account for the outstanding performance and photocatalytic activity of Ag₃PO₄/SnO₂/porcine on the conversion reaction in contrast with Ag₃PO₄/SnO₂.

In summary, the enhanced performance of the Ag₃PO₄/SnO₂/porcine bone composites under visible light was owed to the synergistic effect including the matched energy band structures and hierarchical porous effect.

Activity of the photocatalyst can be also affected by factors including the mass ratio of SnO₂/porcine bone and AgNO₃, concentration of AgNO₃ in the impregnating solution, and the impregnation time. The mass ratio of SnO₂/porcine bone and AgNO₃ has the most significant effect on activity of the photocatalyst among these factors, and its specific effect on photocatalytic activity is shown in Fig. S3,† which is also evaluated by the generated acid in the reaction system under the same condition. The activity of the photocatalyst shows consistent growth as the mass ratio of SnO₂/porcine bone vs. AgNO₃ varied from 1 : 1 to 1 : 3 (ESI; Fig. S3†), and then the activity of the photocatalyst declines when the mass ratio exceeds 1 : 3. It can be concluded that the optimized mass ratio of SnO₂/porcine bone and AgNO₃ is 1 : 3, when the catalyst synthesized demonstrates the highest photocatalytic activity.

Fig. 4 summarizes the amount of acid generated varies with reaction time. It can be seen from Fig. 4a and b that almost no acid produced neither in the dark with catalyst nor exposure under visible light without catalyst during the reaction process. These results suggest that both visible light irradiation and the catalyst are indispensable for the photodegradation conversion of sodium lignin sulfonate. The amount of generated acid increases obviously along with the prolongation of reaction time as shown in Fig. 4c–e. In addition, the dosage of the catalyst significantly affected the amount of acid generated in the reaction system. When adding the dosage of the catalyst from 15 mg to 50 mg per 100 mL reaction system, the amount of generated acid increased obviously. Dynamics of the photocatalytic degradation of sodium lignin sulfonate can be divided into three stages: a much faster grow process occurred initially in the reaction, followed by a transition stage and a lag stage



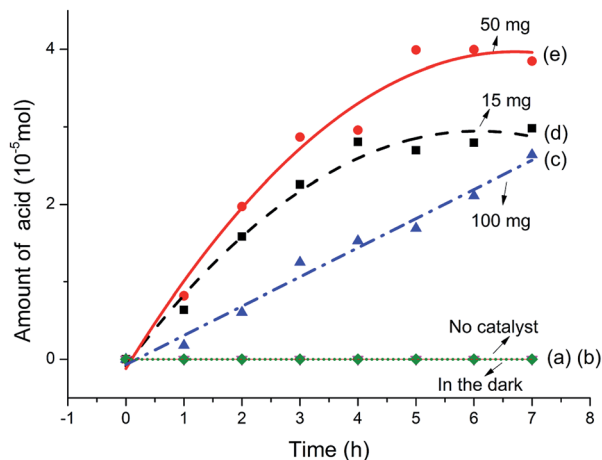


Fig. 4 The variation of the amount of acid produced with reaction time under different conditions: (a) no catalyst, (b) in the dark, (c) 100 mg catalyst, (d) 15 mg catalyst, and (e) 50 mg catalyst in 100 mL sodium lignin sulfonate solution.

(with a much slower rise rate) in the final stage of the reaction. The result is in accordance with heterogeneous catalysis principles, which means increasing the amount of photocatalyst more electron-hole pairs can be formed, thus produce more active substances and accelerate the degradation reaction within reasonable limits.⁴⁰ However, when the dosage of the catalyst was up to 100 mg per 100 mL reaction system, the amount of generated acid decreased markedly. This may be ascribed to the raised of turbidity and opacity of the suspension reaction solution and boosted light scattering caused by excessive photocatalyst addition, which would lead to the depression of the photocatalytic reaction rate. Besides, the slowly increased concentration of acid may be attributed to the adsorption of by-product gas (CO_2) on the catalyst surfaces. Thus parts of the active sites may be occupied by the gas formed during the degradation reaction, and intermediates may compete for the sites on the catalyst surface.

Analysis of the photocatalytic product of the conversion reaction

To confirm the structure of acid generated in the product, the samples of sodium lignin sulfonate and the photodegraded product were characterized by FT-IR in the wavenumber range of $4000\text{--}500\text{ cm}^{-1}$ (Fig. 5). Compared with the FT-IR spectrum of sodium lignin sulfonate (Fig. 5a), a new band in the FT-IR spectrum of the product appearing at 1763 cm^{-1} can be attributed to $\text{C}=\text{O}$ stretching (Fig. 5b), indicating the generation of carboxylic acid during the conversion. In addition, several bands between 1600 cm^{-1} and 1200 cm^{-1} ascribed to the benzene skeleton vibration obviously disappear. According to the results, we speculate that the generated acid may derive from the oxidation of benzene rings in sodium lignin sulfonate.

To prove the speculation above, UV spectrum of sodium lignin sulfonate and the photodegraded product were detected (in Fig. 6). The concentration of both samples are 50 mg/100 mL. UV absorption peak of benzene ring in lignin usually

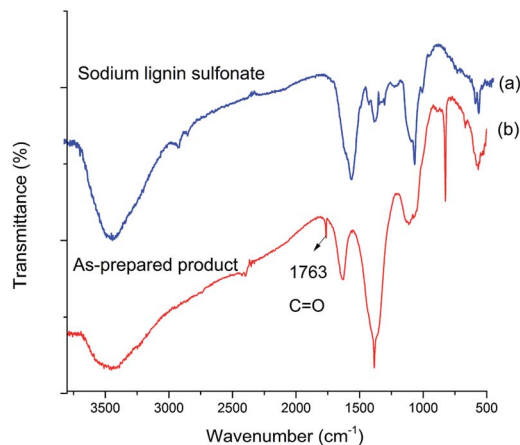


Fig. 5 FT-IR spectrum of (a) sodium lignin sulfonate, and (b) as-prepared product arising from the conversion.

located at 280 nm.⁴¹ As shown in Fig. 6, the peak at 280 nm for the product sample (Fig. 6b) is much weaker than that for sodium lignin sulfonate (Fig. 6a). Moreover, there appears a new peak at 210 nm assigned to carboxylic acid in the product sample in contrast with the UV spectrum of sodium lignin sulfonate. These variations suggest that the benzene rings of sodium lignin sulfonate can be oxidized to carboxylic acid, which confirm the speculation of the FT-IR analysis above.

The ^1H NMR characterization of sodium lignin sulfonate and the photodegraded product were performed to quantitatively confirm the reduction of benzene rings in the conversion reaction. To clearly show the signal variation of the benzene rings of the reactant, we adopted a set of numerical indices to provide metrics for classifying the chemical transformations in the product and the reactant.⁴² H_e represents the fraction of protons bound to aliphatic carbons (chemical shift between 3.0 and 0.5 ppm). H_p is the fraction of protons on the aromatic ring (chemical shift between 9.0 and 7.0 ppm). H_o refers to the fraction of proton next to the oxygen atom (chemical shift between 5.0 and 3.0 ppm). According to the previously reported method,⁴² we calculated that the values of H_p , H_o and H_e for

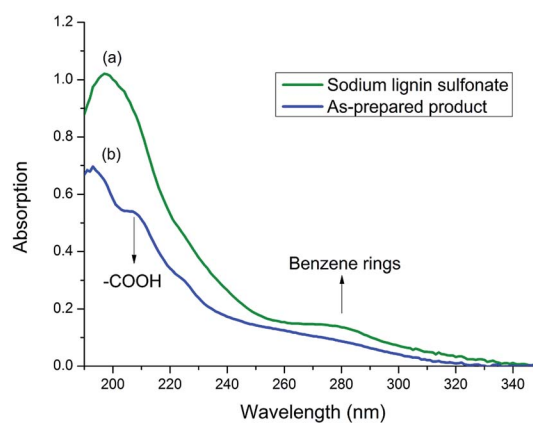


Fig. 6 UV spectrum of samples of sodium lignin sulfonate (a) and the as-prepared product (b) obtained from the conversion.



reactant were about 12.10, 49.58 and 40.32, respectively (Fig. 7a). From Fig. 7b, the calculated values of H_p , H_o and H_e for the as-prepared product were about 0.00, 80.99 and 19.01, respectively.

These calculated results are summarized in Fig. 7c. It is worth noting that the fraction of protons on the aromatic ring (H_p) approximates to zero, indicating nearly complete conversion of the aromatic rings in the reactant. In addition, the fraction of proton adjacent to the oxygen atom (H_o) significantly increases as shown in Fig. 7c, suggesting that a large amount of carboxyl forms in the product and derives from the oxidation of benzene rings in the reactant. The result is in accordance with that of UV, FT-IR spectra. Nonetheless, we have to point out that there is some ambiguity in the determination of aliphatic and aromatic -OH protons since they do not always appear in the range of chemical shift.⁴²

In order to investigate the difference in molecular weight between the reactant sodium lignin sulfonate and the as-prepared product, GPC measurements were carried out. As displayed in Fig. 8, the components with molecular weights 1282 Da and 464 Da are the most abundant ones in sodium

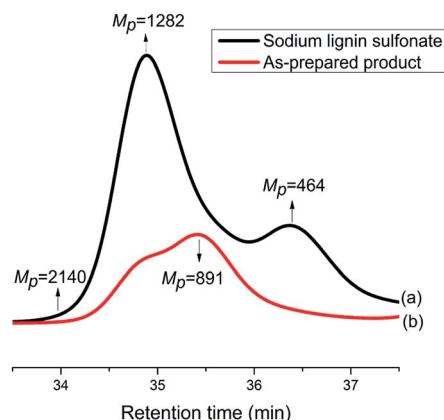


Fig. 8 GPC traces of sodium lignin sulfonate (a) and the as-prepared products arising from the conversion (b).

lignin sulfonate (Fig. 8a), while the GPC trace of the as-prepared product (Fig. 8b) shifts to lower molecular weight direction with a bi-modal shape (in double peak mode). It is clear that the peak molecular weight values of the as-prepared product are lower than those of the reactant sodium lignin sulfonate, indicating that the reactant is partially depolymerized during the conversion. It is well known that the major structure of typical lignin is phenylpropane monomers linked together through C-O bonds of α - and β -arylalkyl ethers. When its benzene rings are oxidized in the conversion, the depolymerization of the sodium lignin sulfonate is inevitable, leading to the decrease of molecular weight of the product.

ESI-MS experiments were performed for the evaluation of depolymerization degree of the reactant sodium lignin sulfonate during the conversion process. Fig. 9a and b shows the ESI-MS spectra of sodium lignin sulfonate and the as-prepared product, respectively. In Fig. 9a, the molar mass of sodium lignin sulfonate shows a wide distribution (ranging from 50 Da to 1400 Da) and most of the fragments' signals appear in the region from 50 Da to 800 Da. Whereas in Fig. 9b, the fragments of the as-prepared product mainly appear in the region from 50 Da to 350 Da. It is notable that the signals in the region from 350 Da to 800 Da drastically reduce after degradation. These results demonstrate the partial depolymerization of sodium lignin sulfonate during the conversion process, which is consistent with the GPC results.

Photocatalytic mechanism of the conversion reaction

The origin of photocatalytic activity is primarily associated with Ag_3PO_4 in the Ag_3PO_4/SnO_2 /porcine bone composite according to the analyses above. Previously reported experimental results have demonstrated that Ag_3PO_4 semiconductor possesses extremely high visible-light photocatalytic activity and can achieve quantum efficiencies up to 90% at wavelengths greater than 420 nm.^{43,44} When the Ag_3PO_4 semiconductor absorbs a photon with energy equal to or greater than its band-gap, an electron from the valence band is excited to the conduction band, resulting in the formation of an electron-hole pair ($e_{CB}^- + h_{VB}^+$). The photogenerated electron (e_{CB}^-) can be captured by O_2

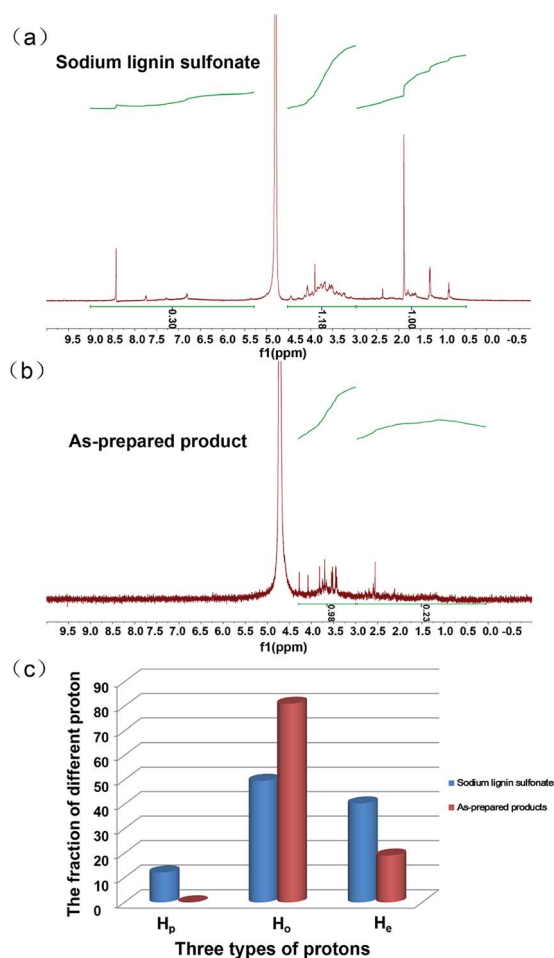


Fig. 7 1H NMR spectrum of sodium lignin sulfonate (a) and the as-prepared products (b) arising from the conversion, respectively. Comparison of H_p , H_o and H_e of the sodium lignin sulfonate and the as-prepared products arising from the conversion (c).



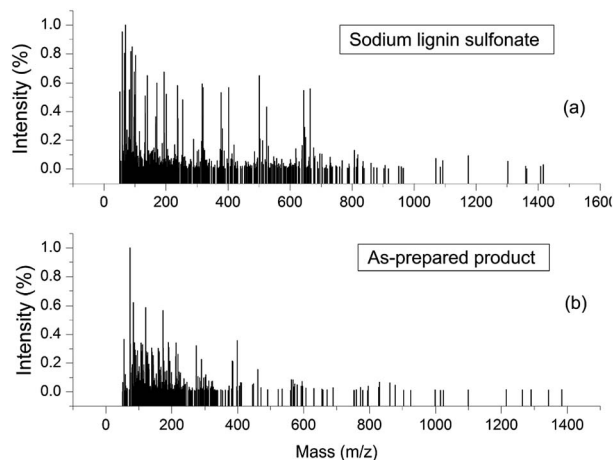


Fig. 9 ESI-MS spectra of sodium lignin sulfonate (a) and the as-prepared product arising from the conversion (b).

absorbed on the surface of the catalyst to generate a superoxide radical ($\cdot\text{O}_2^-$). Part of the superoxide radicals ($\cdot\text{O}_2^-$) combines with water from solvent to form hydroxyl radicals ($\cdot\text{OH}$). The photogenerated holes, superoxide radicals, and hydroxyl radicals are possibly the oxidizing species in the photocatalytic oxidation processes.^{45,46}

To clarify the dominating oxidizing species determining the photocatalytic oxidation performance of the $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ composite for the conversion of lignin sulfonate into acids, a series of experiments were performed and the results were summarized in Fig. 10. Curve (a) in Fig. 10 illustrates the generated acid amount during the conversion of sodium lignin sulfonate vs. test time in the absence of the scavenger using the as-prepared composite as photocatalyst under visible light irradiation and ambient pressure at room temperature. Curve (b) represents the generated acid amount in the same reaction condition when 5 mM *tert*-butanol (TBA) as hydroxyl radicals ($\cdot\text{OH}$) scavenger was added into the sodium lignin sulfonate aqueous solution. Compared with curve (a), the *tert*-butanol hardly affects the photocatalytic oxidation performance of this photocatalyst, indicating that the hydroxyl radicals ($\cdot\text{OH}$) are not the dominated active oxidative species in the photocatalytic oxidation of sodium lignin sulfonate. Curve (c) shows the oxidation transformation tendency of sodium lignin sulfonate catalyzed by the $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ composite in the solution containing 5 mM *p*-benzoquinone as the capture agent for superoxide radicals ($\cdot\text{O}_2^-$), and acids still generated. The result implies that the photocatalytic oxidation performance is not obviously affected by the decrease of superoxide.

However, the acid could scarcely generated when 5 mM EDTA-2Na was added into the reaction system as the capture agent for photo-generated holes under the same condition, as indicated by curve (d) in Fig. 10, suggesting that direct holes oxidation mainly govern the photocatalytic process.^{47,48} It is worth noting that the oxidation efficiency of photo-generated holes highly depends on the O_2 molecules from the air, which is benefit for the stability of the holes by obtaining electrons

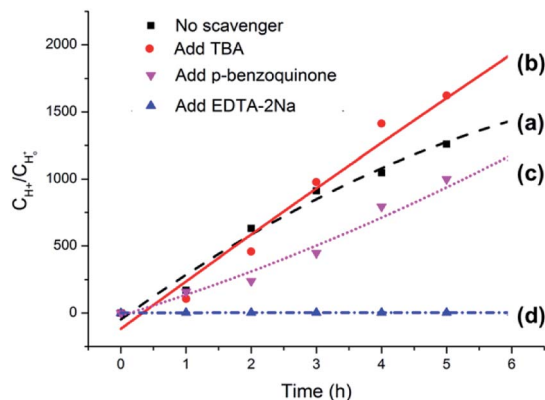


Fig. 10 Curves of generated protons concentrations as a function of reaction time in different reaction systems with the addition of (a) no scavenger, (b) TBA, (c) *p*-benzoquinone, and (d) EDTA-2Na, respectively.

from the photocatalyst and efficiently separating the electron-hole pairs. Since the primary structure of lignin is composed of a diversely linked network of electron-rich phenylpropanols, it is very reasonable that holes, the positively charged electron vacancies, are the major active oxidative species in the oxidation process of sodium lignin sulfonate.

The possible degradation pathway of lignins

Lignins are aromatic polymers with amorphous structure and containing structural units of oxo-phenylpropanol or its derivatives in the molecular structure. Due to its structural complexity and variability and the difficulty in the analysis of the products of the photocatalytic degradation reaction, model compounds with $\beta\text{-O-4}$ linkage, which represents the most typical substructure in lignin, are often adopted to disclose the chemical issues in lignin valorization.⁴⁹ Thus guaiacol, the model compounds of lignin is employed in this work to explore the products of the photocatalytic reaction.

Fig. 11 displays the UV-Vis absorption peaks of spectrum of guaiacol solution under different conditions. As can be seen from Fig. 11a and b, the absorption peaks of sample of guaiacol without catalyst after 3 h photoreaction as well as the samples of guaiacol with $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ composites as catalyst after 3 h dark reaction almost remain the same as the original guaiacol. The features peak of benzene ring of guaiacol at 272 nm doesn't disappear, while no new carboxyl absorption peak appears. According to the result of UV-Vis data in Fig. 11c, the absorption peaks of spectrum of guaiacol solution with $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine bone}$ composites as catalyst after 30 min dark reaction and the original guaiacol almost keep consistent, and the features peak of benzene ring of guaiacol at 272 nm still exists. While with the beginning of the photoreaction, the features peak of benzene ring of guaiacol disappear, while a new carboxyl absorption peak appears at 210 nm. Furthermore, with the prolonging of photoreaction time, the intensity of the absorption peak of carboxyl gradually increases.

To sum up, guaiacol does not degrade neither under the condition of light without photocatalyst nor in dark environment



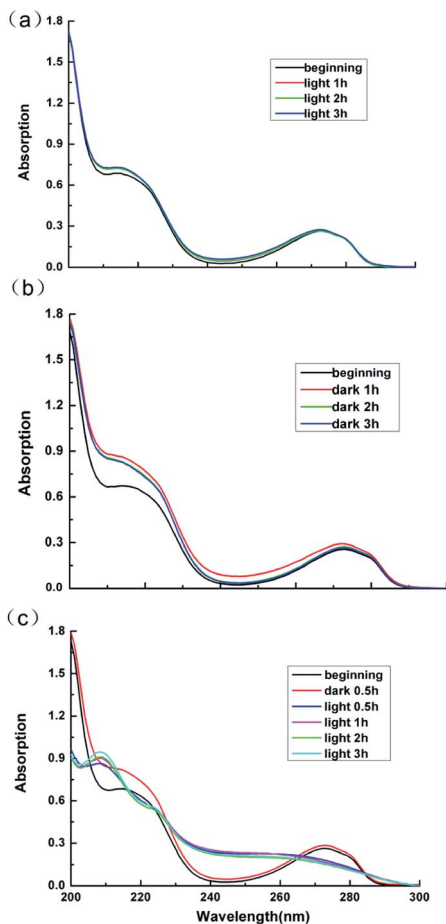
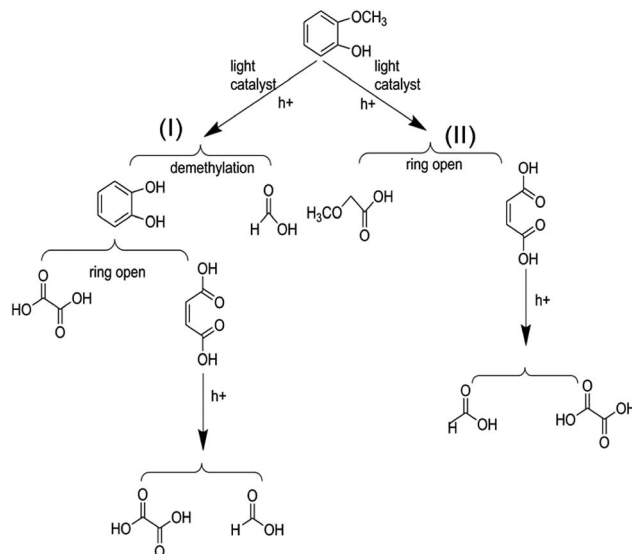


Fig. 11 UV-Vis absorption peaks of spectrum of guaiacol solution under different conditions: (a) guaiacol + light without catalyst; (b) guaiacol + catalyst in the dark; (c) guaiacol + catalyst + light.

with the photocatalyst. Only when the catalyst and the light coexist, can the photodegradation of guaiacol occur, and the benzene ring of guaiacol be broken to form carboxylic acid compounds.

Table 1 Intermediate by-products identified in the photocatalytic process of guaiacol

Symbol	Products	Structural formula
1	Maleic acid	
2	Oxalic acid	
3	Formic acid	
4	Methoxyacetic acid	



Scheme 2 Possible reaction process of the photocatalytic conversion of guaiacol, the model compounds of lignin.

In order to explore the mechanism of benzene of guaiacol being interrupted and the certain kinds of carboxylic acids with the simultaneous existence of catalysts and light, the degradation products were analyzed by HPLC (High Performance Liquid Chromatography, as shown in ESI; Fig. S4†). From the analysis results of the degradation products of guaiacol, the main alkyl acids were maleic acid, oxalic acid, formic acid and methoxyacetic acid (as displayed in Table 1).

On the basis of the results the detection of HPLC of small molecular acids, we propose the possible degradation pathways of the guaiacol, and the reaction process can be inferred and shown in Scheme 2. On the one hand, guaiacol converts into *o*-dihydroxybenzene and formic acid through demethylation reaction with the simultaneous existence of catalysts and holes induced by light, following by the formation of maleic acid and oxalic acid *via* acid ring-opening reaction of the *o*-dihydroxybenzene, and oxalic acid and formic acid subsequently converted by maleic acid. On the other hand, guaiacol generates methoxyacetic acid and maleic acid through direct ring-opening reaction, and finally maleic acid converts into oxalic acid together with formic acid in the presence of catalyst and light inducing holes.

Conclusions

In summary, a new catalytic preparation approach for the conversion of lignin derivatives to alkyl acids has been developed. The photocatalytic reaction is driven by visible light at room temperature and at ambient pressure. The synthesized composite photocatalyst is characterized and the role of each component of the catalyst playing in the photocatalytic reaction is also explored. The composite of the photocatalyst for the conversion reaction involves Ag_3PO_4 acting as the major active component, while SnO_2 and porcine bone as cocatalyst contribute to improve the photocatalytic activity and stability of the Ag_3PO_4 . The enhanced activity of the $\text{Ag}_3\text{PO}_4/\text{SnO}_2/\text{porcine}$



bone composite may be attributed to the matched potential of valence band of Ag_3PO_4 and SnO_2 semiconductors by decreasing the probability of electron-hole recombination. Besides, the hierarchical porous structure of supporter HAP may increase the adsorption of organics and light-harvesting, and also boost mass transport. This paper analyzes the change of the molecular weight of the sodium lignosulfonate system and the certain structure of the degradation products in the photocatalytic reaction, proving the partial depolymerization of sodium lignin sulfonate and the oxidization of benzene rings into alkyl acids. At last, the photocatalytic reaction mechanism was discussed. The predominant oxidizing species in the photocatalytic oxidation reaction were the photo-generated holes on the surface of the photocatalyst. From the analysis results of the degradation products of the model compounds, guaiacol, the main alkyl acids were turned out to be maleic acid, oxalic acid, formic acid and methoxy acetic acid. Our research may provide a new approach to economical and eco-friendly utilization of lignin derivatives to produce liquid biofuels and high-value chemicals for sustainable development.

Conflicts of interest

There are no conflicts to declare.

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