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Synthesis of a benzyl-grafted alginate derivative and its effect on the colloidal stability of nanosized titanium dioxide aqueous suspensions for Pickering emulsions

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TiO₂ nanoparticles (nano-TiO₂) as one of the most extensively used nanoscale materials easily undergo spontaneous aggregation and gravity sedimentation ascribed to their high adsorption energy, which significantly restricts their actual applications. For this reason, a benzyl-grafted alginate derivative (BAD) with good colloidal interface activity, prepared by a bimolecular nucleophilic substitution (S_N2) reaction, was used as the dispersant to stabilize nano-TiO₂. The structure and colloidal properties of BAD was evaluated by FT-IR spectroscopy, ¹H NMR spectroscopy, thermal gravimetric analysis (TGA) and dynamic light scattering (DLS). The effects of pH and ionic strength on the dispersion stability of BAD/nano-TiO₂ suspensions were also examined by DLS. To further probe its feasibility as a drug delivery system, the BAD/nano-TiO₂ complex was applied as particulate emulsifiers to fabricate drug-loaded Pickering emulsions. Meanwhile, the morphology properties and the sustained release performance of the drug-loaded Pickering emulsions were also investigated. Experimental results showed that the adsorption of BAD on nano-TiO₂ was achieved by an intermolecular hydrogen bond between the carboxylic functional groups of BAD and the Ti–OH of TiO₂. The adsorption of BAD enhanced the electrostatic repulsion and steric hindrance between nano-TiO₂ improving the dispersion stability of nano-TiO₂ at different pH and ionic strength. Additionally, the obtained Pickering emulsions displayed good drug-loading capacity and sustained release performance with the release mechanism of non-Fickian transport, which exhibited great potential in the pharmaceutical field.

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1. Introduction

TiO₂ nanoparticles (nano-TiO₂) are considered to be one of the most extensively used nanoscale materials for their unique advantages, such as good stability, high photocatalytic activity, strong UV resistance, *etc.*^{1,2} They have been commonly utilized as additives to commercial products such as cosmetics, pharmaceuticals, and foodstuffs.^{3–5} However, nano-TiO₂ in suspension readily show a strong tendency to spontaneously agglomerate and then sediment due to their strong hydrophilicity, large specific surface area, and high adsorption energy, which significantly restrict their actual application in the manufacture of commercial products.^{6,7}

The aggregation of aqueous nano-TiO₂ suspensions is owing to the London-van der Waals attractive forces between the nano-TiO₂ of the dispersed phase, which can be overcome by means of electrostatic repulsions between similarly charged particles arising from solvation of adsorbed layers, or most frequently by an electrostatic mechanism with the use of dispersants.^{6,8} Currently, most of reports have focused on the ways to stabilize TiO₂ particles against aggregation by using surfactants or polymers as dispersants.^{9–13} The rationale underlying this approach is that the adsorption of dispersants on the nanoparticles surfaces not only affects the electrostatic interactions, but also introduces additional steric interactions, which can prevent the nanoparticles surfaces from coming into direct contact.¹⁴

For examples, Tkachenko *et al.*¹⁵ studied the influence of concentration of nonionic TRITON X-100 and anionic ATLAS G-3300 surfactants on the size and zeta potential of TiO₂ particles in the water suspensions. The results showed that anionic ATLAS G-3300 surfactant was more effective stabilizer of aqueous suspensions of titanium dioxide, than nonionic surfactants of TRITON X-100. And it was also found that

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hydrophobic interaction had important role in the processes of stabilization of suspensions. Yang *et al.*¹³ investigated the effect of anionic sodium dodecyl sulfate monomer and micelles on the stability of aqueous dispersions of nano-TiO₂ using dynamic light scattering (DLS) techniques. They found the strong steric repulsion generated by sodium dodecyl sulfate micelles can effectively prevent the aggregation and sedimentation of nano-TiO₂. Liufu *et al.*¹⁶ applied the poly (acrylic acid) (PAA) to stabilize the suspension of nano-TiO₂, and the results showed that the stabilization of PAA/nano-TiO₂ suspension was achieved through electrostatic repulsion, and the adsorption of PAA on the TiO₂ surface may take place by hydrogen bonding and chemical interaction between the nanoparticles and the carboxyl groups of the polymer. From the above examples, we can find that the dispersant may either possess colloidal interface activity or be flexible polyelectrolytes. The employed polymer dispersants should be capable of hydrogen bonding with the metal oxide surface.^{17,18} And the carboxylic functional groups are often used to anchor polymeric chains to oxide nanoparticles surfaces.^{19,20} Although the addition of different surfactants and synthetic polymers can effectively improve the dispersion stability of nano-TiO₂, the extensive use of them is bound to cause some pollution to the environment.²¹ Therefore, it is necessary to seek a green alternative to reduce environmental damages and environmental consequences. To note, alginate, as a natural anionic polyelectrolyte, has abundant carboxylic functional groups and other merits, such as source availability, non-toxicity, biocompatibility and biodegradability.^{22–24} It is these characteristics that possibly endow it with the potential to become a green dispersant for the stabilization of nano-TiO₂ aqueous suspension.

Alginate, derived from marine algae and various bacteria, as a natural anionic unbranched biopolymer is a heteropolysaccharide comprised of (1–4)-linked β-D-mannuronic acid and α-L-guluronic acid blocks distributed in an irregular blockwise pattern.^{25,26} As alginate molecular chain contains large amounts of free hydroxyl and carboxyl groups, intramolecular hydrogen bonds are easily formed within the molecules.^{27,28} These intramolecular hydrogen bonds lead to highly stretched rigid structure of the alginate chain in aqueous solution, which is not conducive to the adsorption of alginate as a dispersant on the surface of nano-TiO₂. In this case, the chemical modification of alginate by hydrophobic groups may be an effective method to enhance its molecular flexibility or colloidal interface activity,^{29,30} thus improving the ability to disperse nano-TiO₂. As a result of available hydroxyl and carboxyl groups, chemical modification of alginate could be achieved by the acetylation, phosphorylation, sulfation, oxidation, esterification and amidation.²⁷ Most of the modifications need the catalyst to activate the hydroxyl or carboxyl groups attributed to the rigidity of alginate chain,^{29,30} but they often exhibited low chemical activity. Recently, Pawar *et al.* reported a strategy to dissolve tetrabutylammonium (TBA) salts of alginic acid in polar aprotic solvents containing tetrabutylammonium fluoride (TBAF) for synthesis of carboxyl-modified alginate esters. This strategy makes the esterification of TBA-alginate be performed under homogeneous conditions *via* bimolecular

substitution nucleophilic (S_N2) reactions without the aid of the catalyst, resulting in the high chemical activity with the total degree of substitution (DS) close to 1.0.^{31,32} In spite of high chemical activity for S_N2 reaction, the chemical characterization and colloidal properties of the corresponding alginate derivative synthesized by S_N2 reaction is still scarce, especially when the prepared alginate derivative was used as a dispersant for the dispersion of nano-TiO₂ in aqueous media.

In the present study, the benzyl-grafted alginate derivative (BAD) was prepared by S_N2 reaction to improve the colloidal interface activity of alginate. To retain partial carboxylic functional groups of alginate that could be used to self-assemble into core-shell architectures and anchor polymeric chains to nano-TiO₂'s surfaces, the molar ratio of benzyl bromide and uronic acid of TBA-alginate was fixed at 50%. The structure and colloidal property of BAD was evaluated by FT-IR spectrometer, ¹H NMR spectrometer, thermal gravimetric analysis (TGA) and dynamic light scattering (DLS). And then we attempted to use BAD as the dispersant to stabilize commercial nano-TiO₂ with the crystalline phase of anatase in aqueous solution. The effects of pH and ionic strength on the dispersion stability of BAD/nano-TiO₂ suspensions were also examined by DLS. Finally, the drug-loaded Pickering emulsions were prepared by high-speed shearing method using BAD/nano-TiO₂ complex as the particulate emulsifiers and λ-cyhalothrin as the model pesticide to probe its feasibility as a drug delivery system. The morphology properties and the release performance of the drug-loaded Pickering emulsions were also investigated. This work combined renewable alginate with inorganic nanomaterials, aiming at paving a new path for the extensive application of nano-TiO₂.

2. Experimental procedure

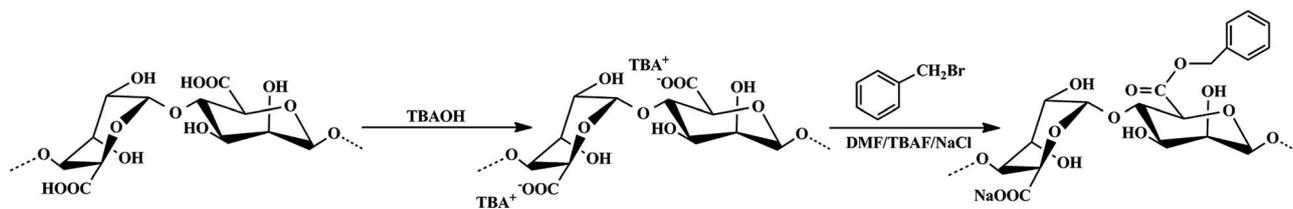
2.1 Materials

Titanium dioxide nanoparticles (99.8%; TiO₂, 10–25 nm, anatase type), alginic acid from brown algae (CP grade), benzyl bromide (98%), tetrabutylammonium hydroxide (25% in water; TBAOH), tetrabutylammonium fluoride (99%; TBAF), *N,N*-dimethylformamide (AR grade; DMF) were purchased from Aladdin Reagent Co., Ltd., China. The organic pesticide of λ-cyhalothrin (94.6%) were provided by Yangnong Reagent Co., Ltd., Chemical, Jiangsu, China. Other solvents, such as HCl, NaOH, NaCl, ethanol, methanol and Nile red were also purchased from Aladdin Chemical Reagent Co., Ltd., Shanghai, China. These chemicals were analytical grade and used without further purification. All aqueous solutions were prepared with deionized water.

2.2 Synthesis and characterization of benzyl-grafted alginate derivative

Benzyl-grafted alginate derivative (BAD) was synthesized according to previous method with some modifications.^{31,32} The synthesis route, as displayed in Scheme 1, involved the neutralization of the alginic acid with TBAOH and its





Scheme 1 The synthesis route of BAD by S_N2 reaction.

bimolecular substitution nucleophilic (S_N2) reaction, which were detailedly described as follows.

Firstly, 4.0 g of alginate was dispersed in 100 mL distilled water under stirring, and the aqueous TBAOH was added dropwise until the pH was adjusted to 8–9. Then, the mixture was filtered under vacuum using coarse filter paper to remove any unreacted particulates. Afterward, the obtained solution was dialyzed in distilled water for 3 days and lyophilized to get the pure TBA-alginate polymer.

Subsequently, 1.5 g of TBA-alginate was dissolved in 100 mL DMF containing 1.0 g of TBAF and stirred vigorously to allow its complete dissolution. Then 0.19 mL of benzyl bromide was directly added to the TBA-alginate solution and the mixture was left to react at ambient temperature under stirring. After 24 h of reaction, 50 mL of 2.5 mol L^{-1} NaCl aqueous solution was added to replace the existing TBA^+ ions with Na^+ ions under another 2 h of stirring. Finally, the resultant polymer was completely precipitated by adding ethyl acetate, then separated by centrifuge at 7000 rpm and washed thoroughly with ethanol to remove excess reactants repeatedly. The product was dialyzed in distilled water for 3 days and lyophilized to get the pure BAD. For comparison, sodium alginate (SA) was prepared by neutralizing raw alginate with NaOH solution.

The degree of substitution (DS) for BAD during the S_N2 reaction was determined by titration according to previous reports,³² which were performed by reacting alginate esters with excess NaOH to hydrolyze the ester groups. The chemical structure of BAD was characterized by FT-IR, ^1H NMR and thermogravimetric analysis. FT-IR spectra of samples were recorded on a Thermo Scientific Nicolet 6700 Fourier transform infrared spectrometer. The samples were mixed with KBr and compressed to semitransparent disks for spectroscopic analysis. ^1H NMR was performed on a Bruker AV 400 nuclear magnetic resonance spectrometer. The samples were dissolved in D_2O to the concentration of 10 mg mL^{-1} . Thermogravimetric analysis was carried out on a TA Q600 Thermal Analyzer in N_2 at a heating rate of $20 \text{ }^\circ\text{C min}^{-1}$ to examine the thermal properties of the samples. Fluorescence measurement was performed on a Hitachi F7000 fluorescence spectrophotometer, which is an efficient way to detect the colloidal interface activity of BAD. Pyrene as a fluorescence probe was excited at 335 nm and the emission spectrum was collected in the range of 335–600 nm at an integration time of 1 s with the slit width of 2.5 nm. The size and zeta potential of BAD micelle-like self-aggregates were measured by DLS with a Malvern Nano-ZS90 Zetasizer (UK) at a scattering angle of 90° at $25 \text{ }^\circ\text{C}$, employing an (He–Ne) argon laser ($\lambda = 633 \text{ nm}$). The polymeric micelle-like self-aggregates

solution was prepared at $60 \text{ }^\circ\text{C}$ and diluted to the concentration of 1.0 mg mL^{-1} to avoid multiple scattering.

2.3 Preparation and evaluation of BAD/nano-TiO₂ suspensions

The BAD/nano-TiO₂ suspensions were prepared by the mechanical mixing method. Briefly, 5 mg of BAD and 10 mg of nano-TiO₂ were ultrasonically dispersed in 10 mL deionized water. Then the dispersions were shaken on a shaker overnight to promote the adsorption of BAD on nano-TiO₂, thus preparing the BAD/nano-TiO₂ suspensions.

The effects of pH and ionic strength on the dispersion stability of BAD/nano-TiO₂ suspensions were examined by DLS, which were expressed by the change of their size and zeta potential. The pH effect test was performed by adjusting pH of the suspensions from 3 to 9 using 0.1 mol L^{-1} HCl solution and 0.1 mol L^{-1} NaOH solution. Similarly, the ionic strength effect test was performed by adjusting ionic strength of the suspensions to 50, 100, 150, 200 and 300 mmol L^{-1} by the addition of NaCl.

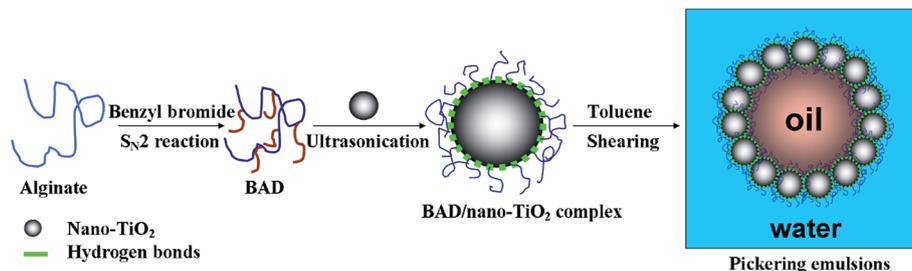
To further confirm the morphology and structure of BAD/nano-TiO₂ suspensions and the interactions between BAD and nano-TiO₂, the scanning electron microscopy (SEM) observation, transmission electron microscope (TEM) observation and FT-IR analysis were conducted for the freeze-dried BAD/nano-TiO₂ suspensions. The SEM measurement was performed on a Hitachi S-3000N scanning electron microscope (Japan) after gold coating, while the TEM measurement was carried out using a JEM 2100 TEM (JEOL Co., Japan) at an acceleration voltage of 200 kV.

2.4 Fabrication of Pickering emulsions by BAD/nano-TiO₂ suspensions

The Pickering emulsions with an oil/water ratio of 1 : 9 (v/v) were prepared by high-speed shearing method with a high shear homogenizer (T10 basic ULTRA-TURRAX, IKA, Germany), using BAD/nano-TiO₂ complex as the particulate emulsifiers and toluene as the oil phase, as shown in Scheme 2. Detailedly, 1.0 mL of toluene was added to 9.0 mL of BAD/nano-TiO₂ suspensions with the concentrations of 5.0 mg mL^{-1} for nano-TiO₂ and 2.5 mg mL^{-1} for BAD to form the emulsions with the aid of 20 000 rpm high-speed shearing.

The stability to creaming of the resultant emulsions was checked by storing them at ambient temperature for 24 h. Since emulsion droplets had a lower density than the surrounding liquid, they moved upwards rapidly and a cream-depleted





Scheme 2 Schematic illustration of the fabrication of Pickering emulsions by BAD/nano-TiO₂ complex.

aqueous phase was emerged at the bottom of the emulsions. To observe the microstructures of emulsion droplets, the oil phase was stained with Nile red. The emulsion droplets were placed directly onto a glass microscope slide and covered the coverslip. Then the microstructure of Pickering emulsion droplets was observed by using a Nikon Ti-S fluorescent microscope (Japan).

2.5 Loading and release studies of λ -cyhalothrin

λ -Cyhalothrin is a kind of broad-spectrum, highly-efficient, and long-lasting biomimetic pesticide, which can not only control various pests on crops, such as cotton, fruit trees, vegetables, and soybeans, but also control parasites on animals. For this reason, λ -cyhalothrin was chosen as the model pesticide for loading and release studies to verify the application of Pickering emulsions stabilized by BAD/nano-TiO₂ complex as an efficient pesticide carrier. In our work, about 20 mg of λ -cyhalothrin was fully dissolved in oil phase under stirring prior to the fabrication of Pickering emulsions. The loading of λ -cyhalothrin into Pickering emulsions was achieved based on the emulsification of BAD/nano-TiO₂ complex.

The release of λ -cyhalothrin from the drug-loaded Pickering emulsions was performed in 50% methanol solution at ambient temperature in a stoppered conical flask. 2 mL of drug-loaded Pickering emulsions were enclosed into a dialysis bag (cut-off 3500 MW), and then the bag was immersed in 50 mL of 50% methanol solution. 50 mL of the solution was replaced with the same volume of fresh 50% methanol solution at different time intervals, which could avoid the influences of the saturated solutions. 1 mL of the solution was removed at different time intervals and filtered with 0.22 μ m membrane for the determination of λ -cyhalothrin by GC analysis using a HP6890N Gas Chromatography (Agilent, USA). The drug release procedure was performed in triplicate to calculate the standard deviation.

3. Results and discussion

3.1 Preparation and characterization of BAD

Alginic acid can be easily neutralized by TBAOH to form TBA-alginate that is only partially soluble in organic solvents such as DMF and DMSO. The solubility of TBA-alginate in DMF could be significantly improved in the presence of a small amount of TBAF, which achieves the S_N2 reaction for the synthesis of BAD in a homogeneous solution.^{31,32} To keep partial carboxylic functional groups of alginate that would be applied to adsorb

nano-TiO₂, benzyl bromide as the hydrophobic modifier was added at 50% stoichiometry to react with TBA-alginate. Due to the presence of p- π conjugate effect, the benzyl group has high stability and strong activity. The degree of substitution (DS) of the resultant BAD reached about 46.3%, revealing high reactivity and reaction rate for S_N2 reaction, which consisted with previous report by Pawar *et al.*³²

FT-IR and ¹H NMR analyses are useful methods for elucidating the specific functional groups and structure of synthetic BAD. The FT-IR spectra of SA and BAD were displayed in Fig. 1. From the FT-IR spectrum of SA (Fig. 1a), the characteristic peaks at 2928.88, 1092.95 and 1031.74 cm⁻¹ were respectively assigned to C-H and C-O-C stretching vibrations of the saccharide structure.³⁰ The peaks at 1620.13, 622.22 and 1417.40 cm⁻¹ were attributed to asymmetric and symmetric stretching vibrations of -COO-.³³ In comparison with SA, BAD exhibited the similar FT-IR spectrum as shown in Fig. 1b. However, BAD showed the additional new peak at 1742.79 cm⁻¹ for the presence of ester bonds, indicating the successful esterification of alginate by benzyl groups. Additionally, the peak of O-H at 3000-4000 cm⁻¹ in the spectrum of BAD became sharp. The results indicated that the grafting of hydrophobic benzyl groups could destroy the original intramolecular hydrogen bonding of alginate, which could enhance its molecular flexibility.³³⁻³⁵

The successful synthesis of BAD was further proved by ¹H NMR. As shown in Fig. 2, the proton peaks of SA and BAD were marked in ¹H NMR spectra. The proton peaks ranging from 5.0

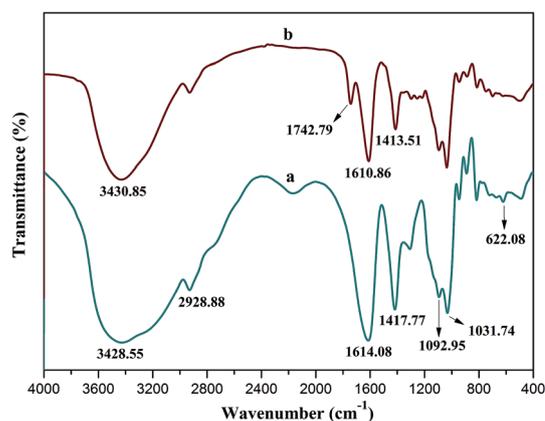


Fig. 1 FT-IR spectra of (a) SA and (b) BAD.



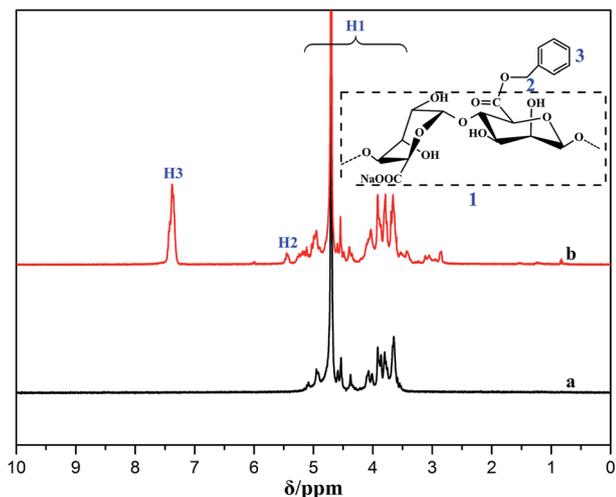


Fig. 2 ^1H NMR spectra of (a) SA and (b) BAD.

to 3.5 ppm were ascribed to the H of native alginate chains.³⁰ By contrast, the spectrum of BAD showed additional new proton peaks at 7.35 and 5.45 ppm, which were respectively assigned to benzyl aromatic and benzyl $-\text{CH}_2-$ signals.³² The proton assignment of the new functional groups were further confirm the successful grafting of hydrophobic benzyl groups onto alginate main chains.

Thermogravimetric analysis is the most effective method for characterizing the thermal stability of polymer materials.³⁶ The thermal gravity analysis (TGA) and derivative thermograms (DTG) for SA and BAD were shown in Fig. 3. The weight retentions of SA and BAD at 800 °C were respectively 30% and 24% (Fig. 3a and b), and their DTG curves displayed two main mass loss stages, which was ascribed to the losses of physically adsorbed water at low temperature (80–120 °C)³⁷ and the decomposition of polymer moieties at high temperature (200–250 °C).³⁸ The thermal decomposition of polymer moieties resulted in the formation of CO, CO₂ and H₂O, resulting in the rapid decrease in weight.³⁹ To note, the initiating decomposition temperature of 227 °C for BAD was obviously smaller than

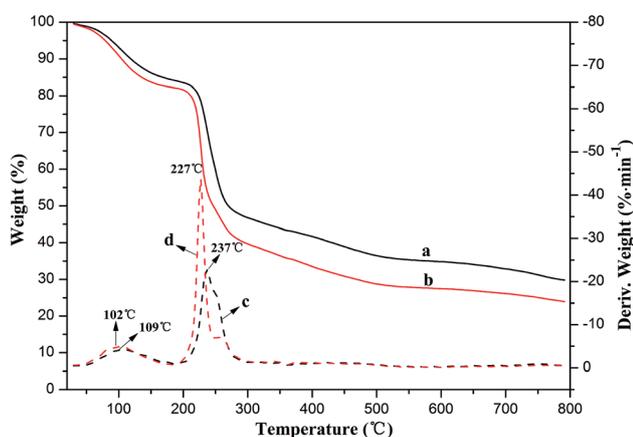


Fig. 3 Thermal gravity curves of (a) SA and (b) BAD, and derivative thermograms of (c) SA and (d) BAD.

that of 237 °C for SA, indicating that BAD had lower thermal stability. As the benzyl groups was covalently bonded to the carboxyl groups of alginate during the S_N2 reaction, the carboxyl groups of BAD was reduced. And the decrease of carboxyl moieties may easily resulted in the destruction of the polymeric intramolecular hydrogen molecule, thus causing the reduction of its initiating decomposition temperature. These results further implied the esterification of alginate by S_N2 reaction was feasible.

Owing to the partial grafting of hydrophobic benzyl groups onto the main chains of alginate molecule, which could destroy the original intramolecular hydrogen bonding to enhance its molecular flexibility, the BAD may exhibit certain colloidal interface activity. The colloidal interface activity could be indirectly examined with the fluorescence measurement using hydrophobic pyrene as the fluorescent probe.³⁷ There are five electronic vibration peaks in the pyrene fluorescence spectroscopy, and the ratio value of the first peak at 372 nm (I_1) to the third peak at 383 nm (I_3) is related to the micro-environmental polarity surrounding pyrene molecules, which decreases with the reduction of the micro-environmental polarity.^{36,37} When the BAD molecules aggregated to form micelle-like self-aggregates due to the hydrophobic association of benzyl groups, the hydrophobic pyrene can be encapsulated in the hydrophobic microdomains formed by benzyl groups, thus resulting the significant decrease of the ratio value of I_1/I_3 . As shown in Fig. 4, the I_1/I_3 value decreased with the increase of BAD concentration. The corresponding onset concentration is the critical aggregation concentration (CAC) of BAD, which is the lowest concentration of micelle-like self-aggregates by hydrophobic association. The BAD exhibited relative low CAC value of 0.50 g L⁻¹ in comparison with that of alginate (1.90 g L⁻¹), indicating good amphipathy for BAD. Therefore, it is the amphiphilic property of AAD that could achieve the adsorption of BAD at the oil/water interface.³⁰

The colloidal property of BAD was further investigated by DLS with the results showed in Fig. 5. As can be seen from Fig. 5a, the BAD exhibited a narrow size distribution involving

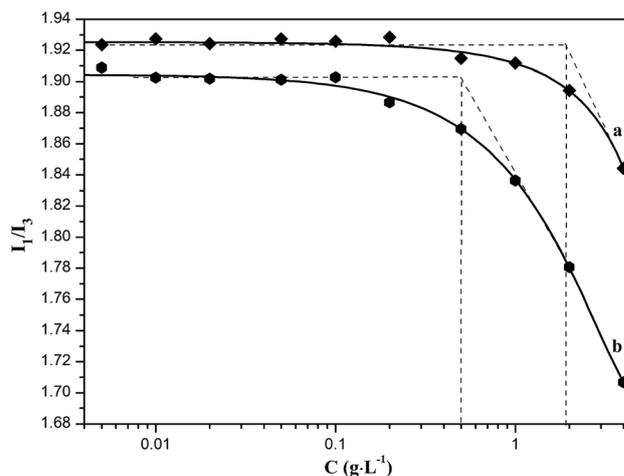


Fig. 4 Plots of pyrene fluorescence intensity I_1/I_3 vs. the concentration of (a) sodium alginate and (b) BAD solutions.



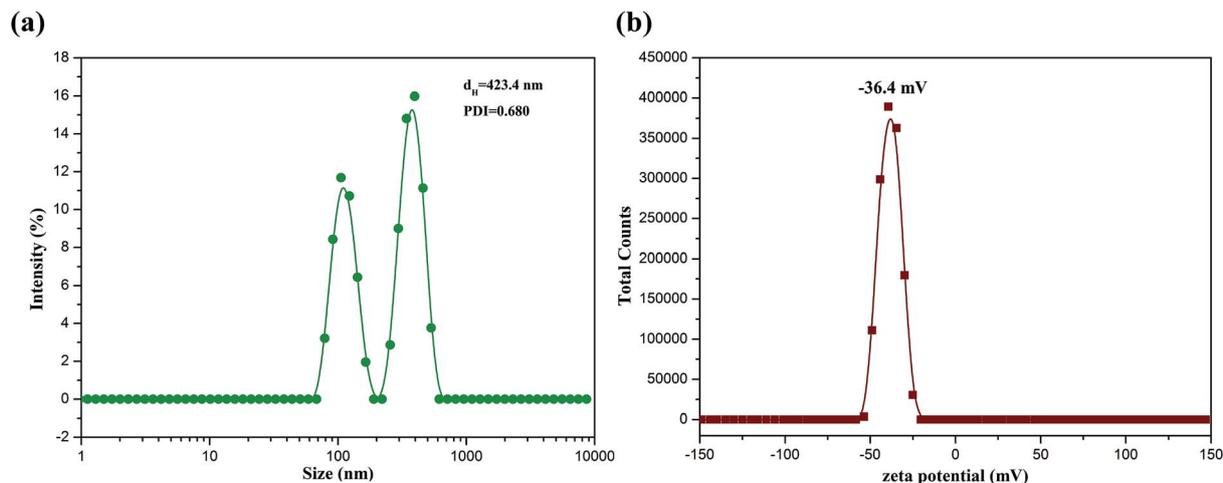


Fig. 5 Size distribution (a) and zeta potential distribution (b) of BAD micelle-like self-aggregates.

two continuous ranges, which may be ascribed to the unequal grafting of hydrophobic benzyl groups onto the alginate main chains or the degradation of molecular chains during the S_N2 reaction. Their average hydrodynamic diameter was 423.4 nm with the PDI of 0.68. The results indicated that due to the hydrophobic association of benzyl groups, the BAD molecules aggregate to form micelle-like self-aggregates.³⁷ This results further validated that the molecular flexibility of BAD was enhanced by hydrophobic association.³⁴ In addition, the BAD micelle-like self-aggregates showed a relatively high negative zeta potential at about -36.4 mV as a result of the presence of the residual free-curling carboxyl groups (Fig. 5b). This result indicated the BAD molecules, containing both the hydrophilic main chains and hydrophobic side groups, could self-assemble into core-shell architectures, where the hydrophilic domains were exposed. It was generally considered to be stable in aqueous solution when the absolute value of zeta potential was higher than 30 mV, as the strong repulsion forces prevented the aggregation among the micelle-like self-aggregates.⁴⁰ On the basis of the above results, the BAD displayed good colloidal interface activity.

3.2 Effect of BAD on the colloidal stability of nano-TiO₂

As the BAD possessed good colloidal interface activity, it can be utilized to regulate the colloidal properties of nano-TiO₂ through electro-sterical repulsion.¹⁵ The method to achieve the dispersion stability of nano-TiO₂ is that the adsorption of BAD on the nano-TiO₂'s surfaces *via* carboxylic functional groups to prevent the nanoparticles' surfaces from coming into direct contact.¹⁴ Since the change of pH and ionic strength could influence the charge density and size of BAD, the adsorption of polymer onto the surfaces of nanoparticles depends notably on the pH and ionic strength of the solution.¹⁶

3.2.1 Effect of pH on the zeta potential and size of BAD/nano-TiO₂ suspensions. Commercial nano-TiO₂ with the crystalline phase of anatase contain a large amount of Ti-OH on their surfaces, and they will show different chargeabilities ascribed to the influence of the pH of the aqueous phase. As

shown in Fig. 6a, with the increase of pH, the zeta potential of the nano-TiO₂ gradually decreased from a positive value to a negative value. Meanwhile, it could be also observed that the point of zero charge (PZC) of the nano-TiO₂ suspension was at pH value of 5.6, which was close to the previous reports of pH at the PZC for anatase nano-TiO₂.⁴¹ When the pH value of the aqueous phase was less than 5.6, the surface of nano-TiO₂ was positively charged attributed to the protonation of Ti-OH. But, when the pH of the aqueous phase was higher than 5.6, the surface of nano-TiO₂ was negatively charged owing to the deprotonation of Ti-OH.⁴² In the vicinity of the PZC, due to the least charge on the surface of the nano-TiO₂, the electrostatic repulsion between the nanoparticles was the weakest. So the agglomeration phenomenon between the particles was the most significant, making nano-TiO₂ suspension exhibit a higher average hydrodynamic diameter (d_H) as shown in Fig. 6b. However, the zeta potential and d_H of BAD was less influenced by pH value. When BAD, as a dispersant, was adsorbed on nano-TiO₂, BAD/nano-TiO₂ complex exhibited strong negative charge with good colloidal properties, and their zeta potentials were lower than -30 mV, which was favorable for reducing the aggregation of nano-TiO₂, thus improving their dispersion stability. As we can see from the inset, the pictures of BAD/nano-TiO₂ suspensions at various pH exhibited good dispersion stability. It was the higher electrostatic and steric effects of BAD that made the average d_H of BAD/nano-TiO₂ complex significantly smaller than that of the single TiO₂ nanoparticle.¹⁴

3.2.2 Effect of ionic strength on the zeta potential and size of BAD/nano-TiO₂ suspensions. The effect of ionic strength on the dispersion stability of BAD/nano-TiO₂ suspensions was evaluated in the NaCl solution. There was an ionotropic effect existed in the aqueous NaCl solution, which could induce the electrostatic shielding effects to reduce the chargeability of the charged nanoparticles.⁴³ As shown in Fig. 7a, with the increase of ionic strength, the zeta potential of nano-TiO₂ and BAD/nano-TiO₂ complex gradually increased because of the counter ion Na⁺ that aggregated around the negatively charged Ti-O⁻ and carboxyl groups. When BAD was adsorbed on nano-TiO₂, their electrostatic shielding effect in NaCl solution was



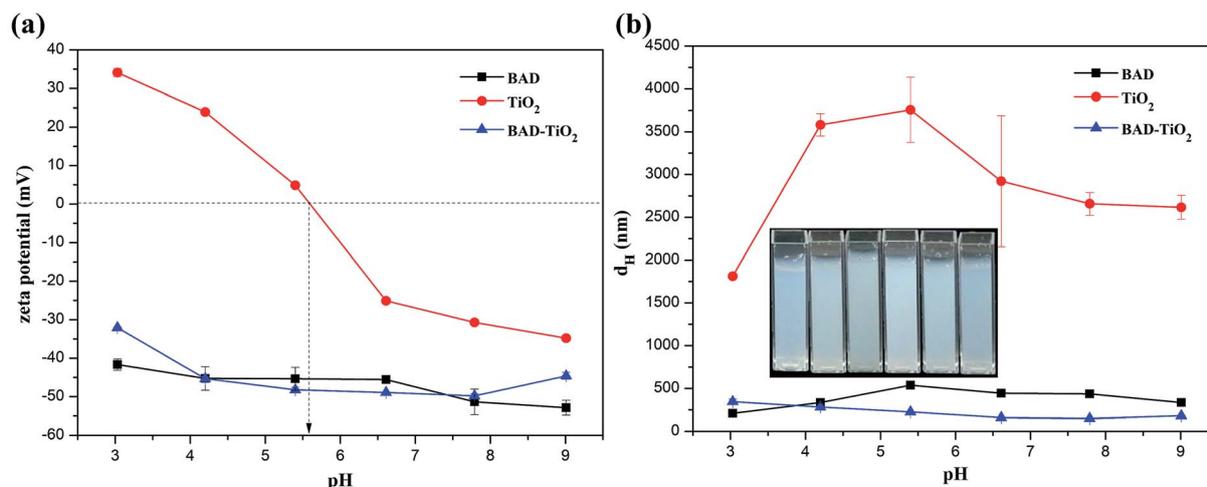


Fig. 6 Effects of pH on (a) zeta potential and (b) size of aqueous BAD, nano-TiO₂ and BAD/nano-TiO₂ suspensions (inset: the pictures of BAD/nano-TiO₂ suspensions at various pH).

significantly weakened. Moreover, as shown in the inset (Fig. 7b), the adsorption of BAD greatly reduces the agglomeration behavior of nano-TiO₂ in different ionic strength aqueous phases, resulting in a significant decrease in hydrodynamic diameter. As reported, salt can not only reduce the surface potential of the colloidal particles, but also cause their coagulation/flocculation, which is attributed to the electrostatic contribution to the interparticle interactions.⁴⁴ With the gradual increase of ionic strength, their d_H showed a trend of first increasing and then decreasing, resulted from the existence of certain coagulation/flocculation effects.

Although the higher electrostatic and steric effects of BAD could significantly decrease the average d_H of BAD/nano-TiO₂ complex in comparison to the nano-TiO₂, the d_H of BAD/nano-TiO₂ complex was much higher than the expected individual nano-TiO₂ (10–25 nm). The results perhaps could be explained by the fact that nano-TiO₂ were too small to achieve the dispersion stability of individual nano-TiO₂ due to the high

adsorption energy between nanoparticles. Additionally, a hydrodynamic diameter was the actual object's diameter plus a strongly bound water shell generated by the continuous phase and the BAD on the surface of nano-TiO₂.³⁷ So the BAD/nano-TiO₂ complex revealed higher d_H than the actual size of the individual nano-TiO₂.

3.2.3 Morphology and FT-IR analysis of BAD/nano-TiO₂ complex. The morphology of the freeze-dried BAD/nano-TiO₂ suspensions was evaluated by SEM observation. As shown in Fig. 8a, the single nano-TiO₂ were easily agglomerated because of the lack of interfacial activity and gravity sedimentation of nano-TiO₂, which may severely restrict its actual applications. However, the adsorption of BAD on the surface of nano-TiO₂ significantly improved the dispersibility of the nano-TiO₂, and the BAD film could be observed between the dried nano-TiO₂, as shown in Fig. 8b. Therefore, the adsorption of BAD enhanced the steric hindrance between nano-TiO₂ to make them stably dispersive.

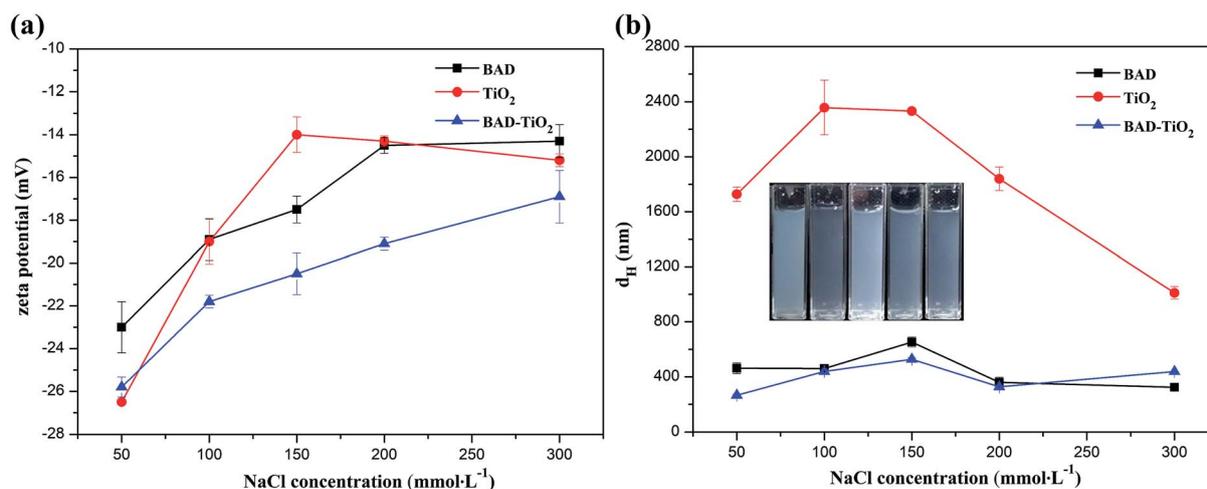


Fig. 7 Effects of ionic strength on (a) zeta potential and (b) size of aqueous BAD, nano-TiO₂ and BAD/nano-TiO₂ suspensions (inset: the pictures of BAD/nano-TiO₂ suspensions at various ionic strength).



The structure of BAD/nano-TiO₂ complex was also examined by TEM measurement. As we can see from Fig. 9, most of nano-TiO₂ aggregated to form a cluster of nanoparticles with the size of 140 nm, which were in the middle of a micelle-like structure, whereas the BAD was in the corona areas. As the zeta potential of BAD/nano-TiO₂ complex was almost constant with the change of the pH values, the hydrophilic domain of BAD could be still exposed outside,⁴⁵ *i.e.*, the cluster of nano-TiO₂ was in the hydrophobic core of micelle-like self-aggregates. These results showed that nano-TiO₂ can interact with benzyl group to achieve the adsorption of BAD on the surface of nano-TiO₂.

To further investigate the interaction between BAD and nano-TiO₂ in BAD/nano-TiO₂ suspensions, the FT-IR measurement was performed on the freeze-dried BAD/nano-TiO₂ suspensions. In the FT-IR spectrum of nano-TiO₂ (Fig. 10c), the broad peak at 3442.08 cm⁻¹ was assigned to the stretching vibration of Ti-OH. The characteristic peaks at 1632.65 and 650.58 cm⁻¹ were respectively attributed to the bending and stretching vibration of Ti-O.¹⁶ In Fig. 10b, the BAD/nano-TiO₂ complex contained both the main characteristic diffraction peaks of nano-TiO₂ and that of the BAD, in spite of the decrease of diffraction intensity, indicating that BAD was adsorbed onto the nanoparticles' surfaces by ultrasound and shaking. It was worth noting that the peaks of hydroxyl stretching in the spectrum of the BAD/nano-TiO₂ complex became much broader after absorbing BAD in comparison with that of nano-TiO₂. Meanwhile, the peaks of hydroxyl stretching at 3442.08 cm⁻¹ for nano-TiO₂ red shifted to 3431.04 cm⁻¹, indicating the formation of the intermolecular hydrogen bond between the carboxylic functional groups of BAD and the Ti-OH of nano-TiO₂ in BAD/nano-TiO₂ suspensions.^{46,47}

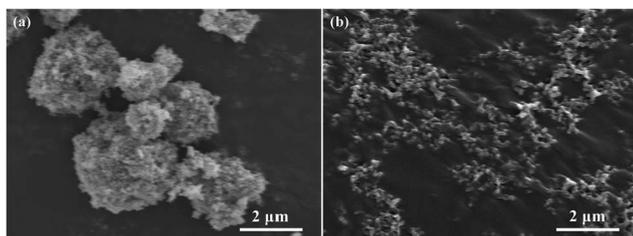


Fig. 8 SEM images of (a) TiO₂ nanoparticles and (b) BAD/nano-TiO₂ complex.

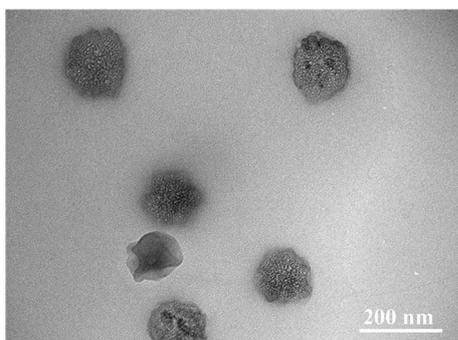


Fig. 9 TEM image of BAD/nano-TiO₂ complex.

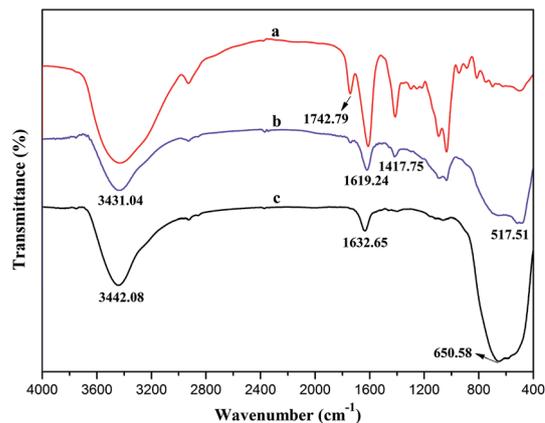


Fig. 10 FTIR spectra of (a) BAD, (b) BAD/nano-TiO₂ complex and (c) TiO₂ nanoparticles.

3.3 Preparation and release studies of the drug-loaded pickering emulsions

To further illustrate the colloidal stability of BAD/nano-TiO₂ complex and expand their applications in pharmacology field, the drug-loaded Pickering emulsions were fabricated using BAD/nano-TiO₂ complex as the particulate emulsifiers. As shown in Fig. 11, both of the freshly prepared Pickering emulsions stabilized by nano-TiO₂ and BAD/nano-TiO₂ complex were homogeneous and milky. After storing them at ambient temperature for 24 h, both of the Pickering emulsions revealed emulsion phase and cream-depleted aqueous phase, owing to the upward movement of the emulsion droplets. By contrast, gravity sedimentation was emerged at the bottom of the Pickering emulsions stabilized by nano-TiO₂, attributed to the poor dispersibility of single nano-TiO₂.⁴⁸ And the Pickering emulsions stabilized by BAD/nano-TiO₂ complex revealed good emulsion stability.

As the oil/water ratio was fixed at 1 : 9 (v/v) during the preparation of the Pickering emulsion, the emulsion phase would emerge at the surface of the cream-depleted aqueous phase because of its lower density. The emulsion droplets were taken from the upper emulsion phase, and their

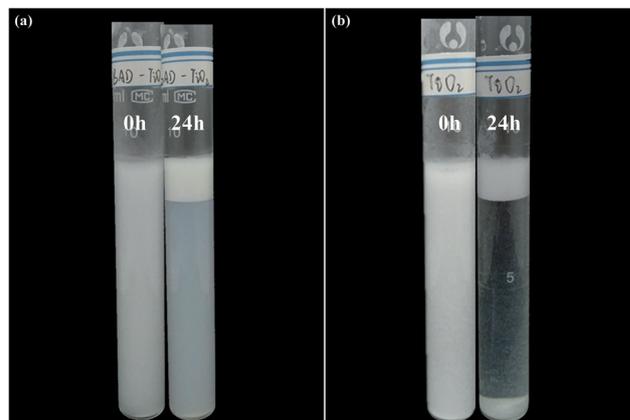


Fig. 11 Photograph of Pickering emulsions stabilized by (a) BAD/nano-TiO₂ complex and (b) TiO₂ nanoparticles respectively stored at ambient temperature for 0 h and 24 h.



microstructures were observed by fluorescent microscope after fluorescence staining. The fluorescent images of the dyed Pickering emulsions stabilized by nano-TiO₂ and BAD/nano-TiO₂ complex were shown in Fig. 12. The emulsion droplets appeared red for the Nile red excitation. As oil-soluble Nile red only existed in oil phase and appeared red for its excitation, the emulsion type was confirmed to be oil-in-water type.⁴⁹ The emulsion droplets stabilized by BAD/nano-TiO₂ complex exhibited good spherical shape, while the emulsion stabilized by nano-TiO₂ exhibited the coalescence phenomenon owing to the demulsification, indicating that BAD/nano-TiO₂ complex displayed better emulsifying performance than single nano-TiO₂.

The release of λ-cyhalothrin was achieved through its diffusion and the slow destruction of the drug-loaded Pickering emulsion, which was applied to indirectly analyze the emulsion stability. The release curves of λ-cyhalothrin from the drug-loaded Pickering emulsions respectively stabilized by nano-TiO₂ and BAD/nano-TiO₂ complex were presented in Fig. 13. Both of the release curves showed a slow release in the whole stage. The irreversible adsorption of the particulate emulsifiers at the oil-water interface, which probably formed a mechanically robust layer may account for the slow release of λ-

cyhalothrin.⁴⁹ Within the initial 150 min, both of Pickering emulsions respectively stabilized by nano-TiO₂ and BAD/nano-TiO₂ complex had the same release speed owing to the release of dissociative drug. But, after 150 min, the drug-loaded Pickering emulsions stabilized by BAD/nano-TiO₂ complex exhibited a slower release than the drug-loaded Pickering emulsions stabilized by nano-TiO₂, attributed to the electrostatic forces and intermolecular hydrogen bonds formed between BAD that was absorbed on the surfaces of nano-TiO₂, which could retard the release of λ-cyhalothrin.⁵⁰ To further investigate the release mechanisms, Ritger & Peppas model was used to analyze the release data. The model is expressed by the following equation.⁵¹

$$M_t/M_\infty = Kt^n$$

where M_t/M_∞ is the fractional release of drug in time t , K is a constant incorporating structural and geometrical characteristics of the delivery system and n is the diffusion exponent characteristic of the release mechanism. For normal Fickian diffusion the value of $n = 0.5$, for case II diffusion $n = 1.0$ and values of n intermediate between the above limits indicate non-Fickian transport.

This model was applied for analysis of the data in Fig. 13 where $M_t/M_\infty \leq 0.6$. The high correlation coefficient ($r > 0.99$) indicated that the release data could be fitted well with the model equation. The n values of the drug-loaded Pickering emulsions stabilized by nano-TiO₂ and the drug-loaded Pickering emulsions stabilized by BAD/nano-TiO₂ complex were respectively 0.8234 and 0.8989, which ranged between 0.5 and 1.0, indicating that the release mechanism of λ-cyhalothrin from the drug-loaded Pickering emulsions was non-Fickian diffusion transport,⁵² which implied that water migration into the Pickering emulsions and diffusion of the drug through the Pickering emulsions as well as the slow destruction of the Pickering emulsion were carried out simultaneously. Consequently, it is the drug-loading and sustained release properties that make the Pickering emulsions stabilized by BAD/nano-TiO₂ complex possess great potentials to become the good candidates for their use in pharmaceutical applications.

4. Conclusions

In summary, the benzyl-grafted alginate derivative (BAD) was successfully prepared by S_N2 reaction to improve its colloidal interface activity. Afterwards, the BAD, as the dispersant, was adsorbed on the surfaces of commercial nano-TiO₂ by the mechanical mixing method. Due to the good colloidal interface activity, the BAD not only made BAD/nano-TiO₂ complex possess strong negative charge to enhance the electrostatic repulsions among the nano-TiO₂, but also weakened the electrostatic shielding effect in NaCl solution to reduce the agglomeration of nano-TiO₂. It was the adsorption of BAD that enhanced the electrostatic repulsion and steric hindrance between nano-TiO₂ to improve the dispersion stability of nano-TiO₂ at different pH and ionic strength. Moreover, the adsorption of BAD on nano-TiO₂ was achieved by the intermolecular

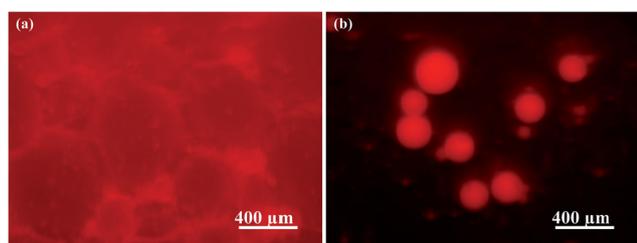


Fig. 12 Fluorescent images of the dyed Pickering emulsions respectively stabilized by (a) TiO₂ nanoparticles and (b) BAD/nano-TiO₂ complex in dark field.

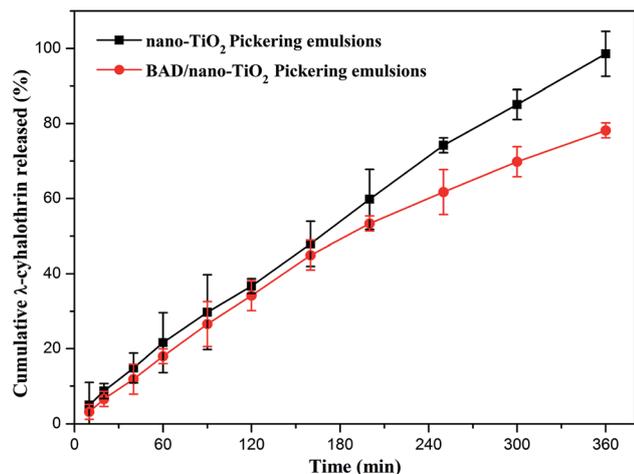


Fig. 13 Release profiles of λ-cyhalothrin from the drug-loaded Pickering emulsions respectively stabilized by TiO₂ nanoparticles and BAD/nano-TiO₂ complex (error bars represent the standard deviation of three replicates).



hydrogen bond between the carboxylic functional groups of BAD and the Ti-OH of nano-TiO₂. The resultant BAD/nano-TiO₂ complex was used as the particulate emulsifiers to stabilize the drug-loaded Pickering emulsions. The obtained Pickering emulsions exhibited good drug-loading capacity and sustained release performance with the release mechanism of non-Fickian transport, which may have great potentials as the carrier for drug delivery.

Conflicts of interest

There are no conflicts to declare.

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