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Large-scale synthesis and luminescence of GdPO₄ hollow microspheres

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GdPO₄ hollow microspheres were synthesized by using a novel multi-step transformation synthetic route for the first time with polystyrene (PS) spheres as the template, followed by the combination of a facile homogeneous precipitation method, an ion-exchange process, and a calcination process. The XRD results indicated that the GdPO₄ hollow microspheres have a pure hexagonal phase. The SEM and TEM images confirmed that the as-obtained GdPO₄ hollow spheres have a uniform morphology with an average diameter of 2.7 μm and shell thickness of about 150 nm. The up-conversion luminescence properties as well as the emission mechanisms of the GdPO₄:Yb³⁺, Ln³⁺ (Ln³⁺ = Tm³⁺, Er³⁺ and Ho³⁺) hollow microspheres were systematically investigated, which show blue (Tm³⁺, ¹G₄ → ³H₆), green (Er³⁺, ⁴S_{3/2}, ²H_{11/2} → ⁴I_{15/2}), and red (Ho³⁺, ⁵F₅ → ⁵I₈) luminescence under 980 nm NIR excitation, providing potential applications in bioanalysis, optoelectronic and nanoscale devices, future color displays and light-emitting devices, and so on.

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1. Introduction

In recent years, inorganic hollow spheres with remarkable interior spaces and shells have attracted interest in modern chemistry and materials research areas owing to their higher specific surface area, lower density and better permeation and widespread potential applications in chemical reactors, sensors, drug delivery, catalysis and various new application fields.^{1–7} With the development of these functional materials, a variety of fabrication methods have been exploited, such as the Kirkendall effect,^{8–10} galvanic replacement,^{11,12} the template route,^{4,13} chemical etching,^{14,15} and thermal decomposition.¹⁶ Among all these commonly used strategies, on the basis of hard templates (*e.g.*, silica spheres,¹⁷ carbon spheres,¹⁸ and melamine formaldehyde¹⁹) or building on soft templates (*e.g.*, bacteria,²⁰ gas bubbles,²¹ and vesicles²²), the template route is the most usual and efficient way of obtaining hollow structures. Among various hard templates, polymer latex particles, especially polystyrene (PS) spheres, have been reported to be effective templates for the preparation of hollow spherical inorganic materials such as TiO₂,²³ SiO₂,²⁴ and Ta₂O₃.²⁵ Although some progress has been made in the preparation of hollow structures it is still a challenge to develop more facile, efficient, and low-

cost techniques to fabricate large-scale and well-crystallized hollow structures.

Recently, rare earth orthophosphates (REPO₄) have been extensively studied since their potential applications in color displays, field-effect transistors, optoelectronics, solar cells, and light sources.^{9,10,26} Among the different kinds of rare earth orthophosphates, gadolinium orthophosphate (GdPO₄) is a very important host material for phosphor for Stokes shifted luminescence and has high thermal and chemical stability because Gd³⁺ has a half-filled 4f electron shell with a stable structure.²⁷ In particular, compared with conventional down-conversion luminescence materials (organic dyes and semiconductor quantum dots), up-conversion (UC) luminescence has advantages such as narrow emission peaks, long lifetimes, large Stokes shifts, superior photostability, and low toxicity.^{3,7,28–30} Especially, GdPO₄ is of particular interest for doping rare earth ions as it can act as efficient energy converter from IR to UV and visible emissions. Meanwhile, because of the presence of a large number of unpaired electrons in the gadolinium ion, complex species of Gd³⁺ have been commonly used as MR contrast agents for positive intensity images.³¹ Therefore, much more efforts have been devoted to exploit state-of-the-art methods for the synthesis of GdPO₄ with different morphologies such as hydrothermal reactions,¹⁰ co-precipitation route,³² pechini type sol-gel,²⁷ and solid-state reaction.²⁷ However, to the best of our knowledge, the reports on the synthesis of uniform and well-dispersed Ln³⁺-doped GdPO₄ hollow microspheres using the template method are still limited.

Herein, we report a facile process for the synthesis of uniform GdPO₄:Yb³⁺/Ln³⁺ (Ln³⁺ = Tm³⁺, Er³⁺, Ho³⁺) hollow microspheres, using urea as a precipitating agent and colloidal

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PS spheres as templates, followed by hydrothermal and annealing process. The structure, morphology, formation process and up-conversion luminescence properties of the as-obtained $\text{GdPO}_4\text{:Yb}^{3+}/\text{Ln}^{3+}$ ($\text{Ln}^{3+} = \text{Tm}^{3+}, \text{Er}^{3+}, \text{Ho}^{3+}$) hollow microspheres have been well investigated in detail. Moreover, our method is economical, environmentally friendly, and conducive to high-yield mass production, which may pave the way to synthesize hollow spheres of other oxides and extend their applications.

2. Experimental section

2.1 Materials

The rare-earth oxides Gd_2O_3 (99.99%), Yb_2O_3 (99.99%), Er_2O_3 (99.99%), Tm_2O_3 (99.99%), Ho_2O_3 (99.99%) and other chemicals were purchased from Aladdin Reagent Co. Ltd. Rare earth chloride stock solutions of 0.2 M were prepared by dissolving the corresponding metal oxide in hydrochloric acid at an elevated temperature. All chemicals were analytical-grade reagents and used as purchased without further purification.

2.2 Preparation of monodispersed PS microspheres

In a typical synthesis, the poly(*N*-vinylpyrrolidone) K30 stabilizer (1.0 g) was dissolved in ethanol (38.2 mL) in a three-necked round bottom flask fitted with a condenser and a magnetic stirrer. The reaction vessel was then heated to 70 °C under a nitrogen blanket and purged with nitrogen for 2 h. Then, a solution of azoisobutyronitrile (0.15 g) pre-dissolved in styrene monomer (15 g) was added to the reaction vessel with vigorous stirring. The styrene polymerization was allowed to proceed for 12 h before cooling to room temperature. The product was purified by repeated centrifugation and washed with ethanol. A white fine powder (PS) was finally obtained after being dried in a vacuum oven at 50 °C.

2.3 Preparation of the monodisperse GdPO_4 hollow microspheres

First, 1 mmol of GdCl_3 aqueous solution and the as-prepared PS microspheres (100 mg) were added to 50 mL deionized water and well dispersed with the assistance of ultrasonication for 30 min. Then, 2.0 g of urea was dissolved in the solution under vigorous stirring. Finally, the mixture was transferred into a 100 mL flask and heated at 90 °C for 2 h with vigorous stirring before the product was collected by centrifugation. The product was washed by deionized water and ethanol three times. Second, the as-obtained sample was dispersed deionized water by ultrasonic for 30 min. Then, 0.2 g of $\text{NH}_4\text{H}_2\text{PO}_4$ dissolved in an appropriate amount of deionized water was dripped into the

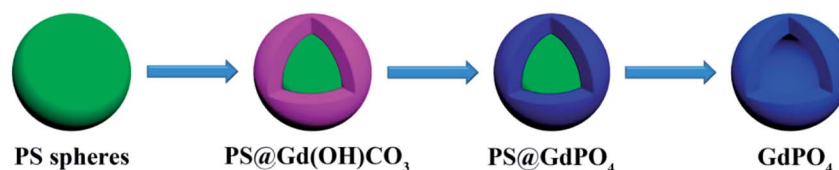
dispersion followed by further stirring. After additional agitation for 60 min, the as-obtained mixing solution was transferred into a Teflon bottle held in a stainless steel autoclave, sealed and maintained at 180 °C for 24 h. As the autoclave was cooled to room temperature naturally, the precipitate was separated by centrifugation, washed with deionized water and ethanol in sequence, and then dried in air at 80 °C for 12 h. Finally, the final GdPO_4 hollow microspheres were obtained through a heat treatment at 800 °C in air for 4 h with a heating rate of 1 °C min^{-1} . The $\text{GdPO}_4\text{:Yb}^{3+}/\text{Ln}^{3+}$ ($\text{Ln}^{3+} = \text{Tm}^{3+}, \text{Er}^{3+}, \text{Ho}^{3+}$) hollow microspheres were prepared in a similar procedure except that by adding corresponding YbCl_3 , ErCl_3 , TmCl_3 , and HoCl_3 together with GdCl_3 as the starting materials as described above.

2.4 Characterization

Powder X-ray diffraction (XRD) measurement was performed on a Rigaku-Dmax 2500 diffractometer with Cu $K\alpha$ radiation ($\lambda = 0.15405$ nm). Thermogravimetric analysis (TGA) data was recorded with Thermal Analysis Instrument (SDT 2960, TA Instruments, New Castle, DE) with the heating rate of 10 °C min^{-1} in an air flow of 100 mL min^{-1} . The morphologies and composition of the as-prepared samples were inspected on a field emission scanning electron microscope (FE-SEM, SU8010, Hitachi). Low- to high-resolution transmission electron microscopy (TEM) was performed using FEI Tecnai G² S-Twin with a field emission gun operating at 200 kV. Images were acquired digitally on a Gatan multiple CCD camera. The up-conversion emission spectra were obtained using a 980 nm laser from an OPO (optical parametric oscillator, Continuum Surelite, USA) as the excitation source and detected by R955 (HAMAMATSU).

3. Results and discussion

Scheme 1 illustrates the synthesis route for the hollow GdPO_4 microspheres. Monodispersed PS microspheres were chosen as templates, followed by the combination of a facile homogeneous precipitation method, an ion-exchange process, and a calcination process. The morphology evolution from PS microspheres to PS@GdPO_4 microspheres were monitored as shown in Fig. 1 and 2. The PS microspheres consist of well-dispersed microspheres with an average size of 2.4 μm , and their surfaces are smooth (Fig. 1A and B). After the homogeneous precipitation reaction, $\text{Gd}(\text{OH})\text{CO}_3$ layers were coated around the PS microspheres template (denoted as $\text{PS@Gd}(\text{OH})\text{CO}_3$). From the SEM image (Fig. 1C), it can be seen that the sample inherits the spherical morphology, and the surfaces are



Scheme 1 Schematic representation of the synthesis processes of the GdPO_4 hollow microspheres.



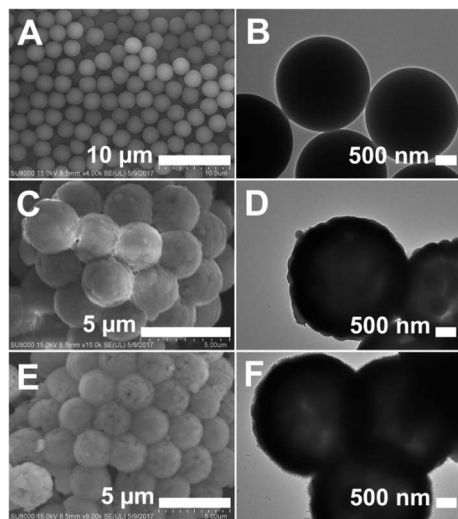


Fig. 1 SEM and TEM images of (A and B) the PS spheres, (C and D) the PS@Gd(OH)CO₃ microspheres, and (E and F) the PS@GdPO₄ microspheres.

much rougher than those of the PS microspheres template because of the precipitation of a large amount of nanoparticles. The size of the PS@Gd(OH)CO₃ is about 2.8 μm. Fig. 1D presents the typical representative TEM image of the synthesized PS@Gd(OH)CO₃ sample, which consists of rough surface microspheres and the core-shell structures can be easily found *via* different colors of cores and shells. The average size of the as-prepared sample 2.8 μm in diameter and the thickness of the shell is about 300 nm. So the size of the PS@Gd(OH)CO₃ microspheres is larger than that of the pure PS microspheres, which further confirm the formation of the Gd(OH)CO₃ layer. When the PS@Gd(OH)CO₃ microspheres was treated with NH₄H₂PO₄ under hydrothermal conditions at 180 °C for 24 h, the product (denoted as PS@GdPO₄) largely inherit the shape and dimension of the PS@Gd(OH)CO₃ core-shell microspheres (Fig. 1E). The size of the product is similar to the PS@Y(OH)CO₃

core-shell microspheres in the size range of 2.8 μm. From the TEM image (Fig. 1F), it can be seen that the average size of the core-shell microspheres is about 2.8 μm and the shell thickness is about 300 nm, which conforms to the size calculated from the SEM image.

Finally, the PS@GdPO₄ microspheres were calcined at 800 °C in air, realizing the successful formation of the hollow GdPO₄ microspheres. Fig. 2A and B show the SEM and TEM images of the GdPO₄ sample, indicating the well-defined hollow structure. The diameter of the hollow GdPO₄ microspheres is similar to the size of the PS template (2.7 μm in diameter) and the shell thickness is 150 nm. Fig. 2C gives the HRTEM image of the hollow GdPO₄ microspheres. The obvious lattice fringes confirm the high crystallinity, and the interplanar distance between the adjacent lattice fringes is 0.276 nm. This plane can be indexed as the *d* spacing of the (102) plane of the GdPO₄ crystal. The high-angle annular dark-field scanning transmission electron microscope (HAADF-STEM) image in Fig. 2D further prove the hollow interior. The energy X-ray spectroscopic (EDS) mapping of Gd, P, and O elements within a single particle is shown in Fig. 2E–G, indicating their homogeneous distribution in the shells.

The TG analysis as shown in Fig. 3 can give more information about the transformation from the PS@GdPO₄ microspheres into the hollow GdPO₄ microspheres during calcination process. The PS microspheres can be completely degraded below 450 °C under air atmospheres. The PS microspheres in the PS@GdPO₄ microspheres are also completely degraded below 450 °C under air atmospheres, and crystallinity of the final product is also increased. The residual weight percentage is about 49.93%, which accounts for the final GdPO₄ hollow microspheres, suggesting the considerably high yield of the hollow phosphors prepared using this method. So it can be concluded that the calcination process has a dual function: elimination of the PS sphere cores to form hollow microspheres and the increase of crystallinity of the final product.

The crystal and phase structures of the PS microspheres, the PS@Gd(OH)CO₃ microspheres, the PS@GdPO₄ microspheres, and the hollow GdPO₄ microspheres were then investigated by XRD measurements (Fig. 4). It can be seen that the PS microspheres show an obviously broadened diffraction peak at 19°, which is a typical XRD pattern of the PS spheres. The

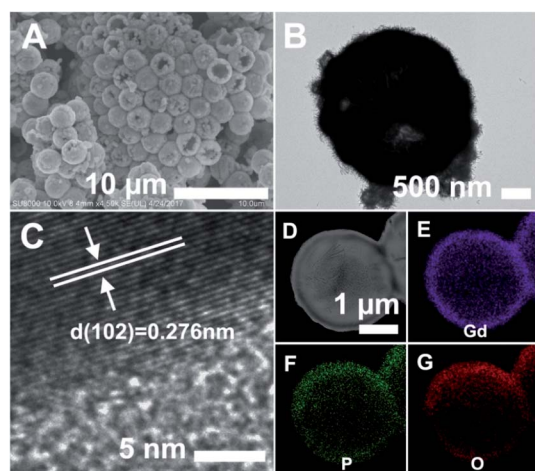


Fig. 2 SEM (A), TEM (B), and HRTEM (C) images of the GdPO₄ hollow microspheres. (D) HAADF-STEM image of the GdPO₄ hollow microsphere, and the corresponding elemental maps for (E) Gd, (F) P, and (G) O.

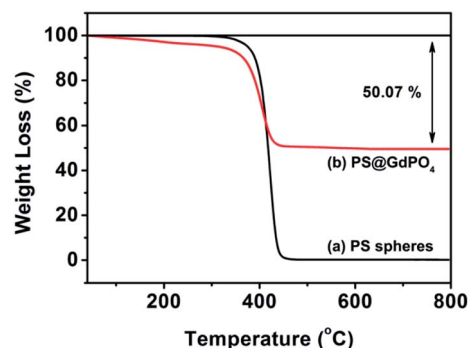


Fig. 3 TGA curves of the PS spheres, and the PS@GdPO₄ microspheres.



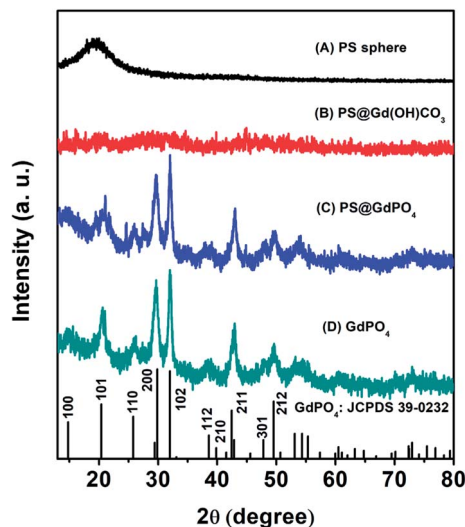


Fig. 4 XRD patterns of (A) the PS spheres, (B) the core-shell PS@Gd(OH)CO₃ microspheres, (C) the core-shell PS@GdPO₄ microspheres, and (D) the GdPO₄ hollow microspheres.

PS@Gd(OH)CO₃ microspheres don't show no obvious diffraction peak, indicating that the sample is amorphous. After the PS@Gd(OH)CO₃ sample was reacted with NH₄H₂PO₄ in the hydrothermal process, all diffraction peaks could be indexed easily as the hexagonal phase of GdPO₄, in good agreement with the values in the standard cards JCPDS no. 39-0232 for GdPO₄. Furthermore, the intensity and sharpness of the peaks corresponding to anatase GdPO₄ were considerably strengthened after calcination, indicating improved crystallinity of GdPO₄. This is important for phosphors because high crystallinity generally means fewer traps and stronger luminescence.

Herein, we prepared the GdPO₄:Yb³⁺, Ln³⁺ (Ln³⁺ = Tm³⁺, Er³⁺, Ho³⁺) samples to discuss the up-conversion luminescence properties. All Ln³⁺ doped GdPO₄ hollow microspheres could be prepared in a similar procedure as for synthesizing GdPO₄, and the doping concentration of Yb³⁺/Tm³⁺, Yb³⁺/Er³⁺, Yb³⁺/Ho³⁺ was 20 mol%/1 mol%, 20 mol%/1 mol%, and 20 mol%/1 mol%, respectively. Fig. 5A shows the emission spectrum of the GdPO₄:Yb³⁺, Tm³⁺ sample. The emission bands located at 476

and 643 nm can be attributed to the ¹G₄ → ³H₆ and ³F₃ → ³H₆ transition of Tm³⁺, respectively.³³ The predominant ¹G₄ → ³H₆ results in a strong blue emission and ³F₃ → ³H₆ yields a weak red emission. The proposed up-conversion mechanism in GdPO₄:Yb³⁺, Tm³⁺ is shown in Fig. 5B. The first photon of infrared irradiation elevates an electron to ²F_{5/2} and transfer the energy to Tm³⁺, then it can promote an electron from ³H₆ to ³H₅, and Tm³⁺ ion at ³H₅ relaxes non-radiatively to ³F₄. The Tm³⁺ ions in the ³F₄ excited states also can absorb the energy from another Yb³⁺ ion, leading to the Tm³⁺ ion at ³F₄ transits to ³F₂, then decays to ³F₃ and decays non-radiatively from the ³F₃ to ³H₆ with a red emission at 643 nm. At the same time, some Tm³⁺ ions decay from ³F₂ to ³H₄ state, which can be excited by a subsequent Yb³⁺ ion, the Tm³⁺ ion at ³H₄ is excited to ¹G₄, and then finally decays non-radiatively to the ³H₆ and ³F₄, producing blue emission at a weak red emission at 476 and 643 nm, respectively.

In the case of the GdPO₄:Yb³⁺, Er³⁺, the sample shows two bands in the green emission region maximized at 524 and 544 nm that are assigned to the ²H_{11/2} → ⁴I_{15/2} and ⁴S_{3/2} → ⁴I_{15/2} transitions of Er³⁺, respectively, and a band that appears at about 654 nm is attributed to the ⁴F_{9/2} → ⁴I_{15/2} transition of Er³⁺ (Fig. 6A). The corresponding UC mechanism in the GdPO₄:Yb³⁺, Er³⁺ sample is described in the energy diagram, as shown in Fig. 6B. The excitation signal (980 nm) is initially absorbed by Yb³⁺ ions to raise the ²F_{7/2} to the ²F_{5/2} excited state. The ⁴I_{11/2} energy level of the Er³⁺ ions is excited by an initial energy transfer from Yb³⁺ ions in the ²F₅ state. Meanwhile, some of the excited Er³⁺ ions relax rapidly to the low-lying levels of the ⁴I_{13/2} states. Once these states are populated, a subsequent 980 nm photon transferred from the excited-state Yb³⁺ ions can populate a higher ⁴F_{7/2} energetic state of the Er³⁺ ions. The Er³⁺ ions can then decay non-radiatively to the low-lying ²H_{11/2} and ⁴S_{3/2} states of the Er³⁺ ions, which result in the dominant green ²H_{11/2} → ⁴I_{15/2} and ⁴S_{3/2} → ⁴I_{15/2} emission or further relax and populate a red ⁴F_{9/2} → ⁴I_{15/2} emission.

As for the emission spectrum of the GdPO₄:Yb³⁺, Ho³⁺ sample in Fig. 7A, the peak centered at 542 nm can be assigned to the ⁵S₂ → ⁵I₈ transition, and the peak at 647 nm may originate from the ⁵F₅ → ⁵I₈ transition. A possible up-conversion

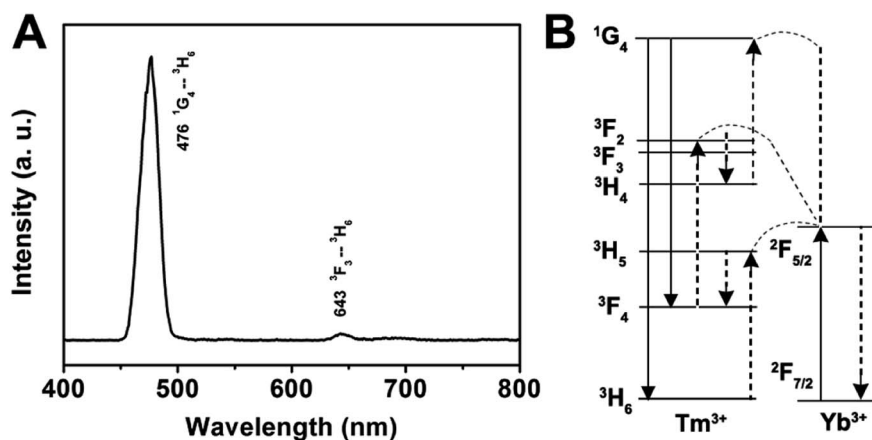


Fig. 5 Room-temperature up-conversion spectrum (A) and proposed energy transfer mechanisms (B) of GdPO₄:Yb³⁺, Tm³⁺.



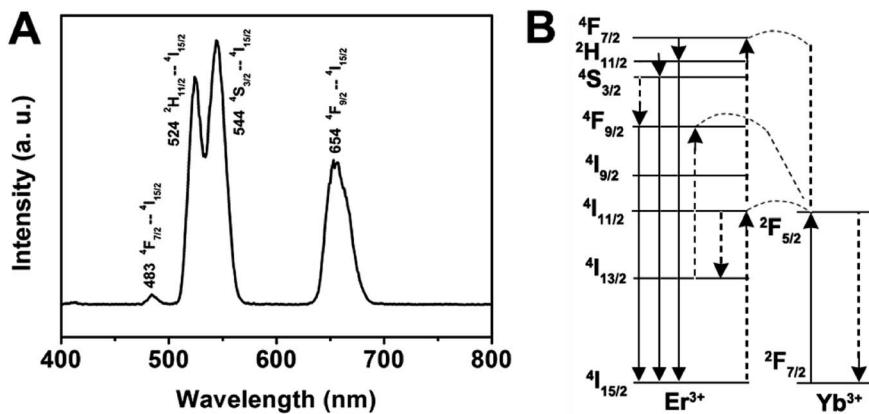


Fig. 6 Room-temperature up-conversion spectrum (A) and proposed energy transfer mechanisms (B) of GdPO₄:Yb³⁺, Er³⁺.

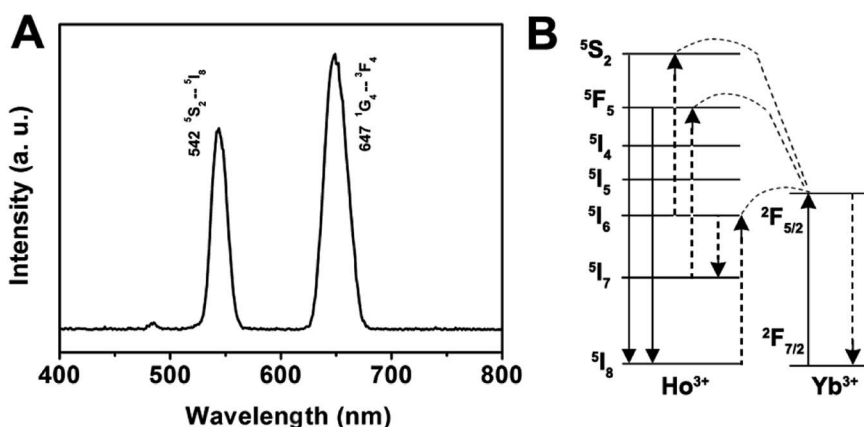


Fig. 7 Room-temperature up-conversion spectrum (A) and proposed energy transfer mechanisms (B) of GdPO₄:Yb³⁺, Ho³⁺.

mechanism scheme of GdPO₄:Yb³⁺, Ho³⁺ is shown in Fig. 7B. It is well known that Ho³⁺ ion does not have an energy level resonant with 980 nm while Yb³⁺ ion has a large absorption band around 1000 nm that matches with the wavelength of 980 nm diode laser very well. Therefore, the energy levels of Ho³⁺ ion are also excited by an initial energy transfer from the excited-state Yb³⁺ ions, then a few subsequent energy transfer processes from Yb³⁺ ions populate the upper Ho³⁺ levels, resulting in the various colors of green emission at 542 nm and a weak red emission at 647 nm, which are ascribed to the 5S₂ → 5I₈ and 5F₅ → 5I₈ transitions of Ho³⁺, respectively.

4. Conclusion

In summary, the GdPO₄ hollow microspheres were synthesized by choosing polystyrene spheres as templates, followed by the combination of a facile homogeneous precipitation approach, an ion-exchange process, and a calcination process. The morphology, crystal structure, elemental analysis, and up-conversion luminescence properties of the as-obtained hollow microspheres were characterized by XRD, TGA, SEM, TEM, and PL, respectively. Upon 980 nm NIR laser excitation, GdPO₄:Yb³⁺, Ln³⁺ (Ln³⁺ = Tm³⁺, Er³⁺, Ho³⁺) samples exhibits strong blue, green and red up-conversion luminescence, respectively, which

may have potential applications in the fields of bioanalysis, optoelectronic and nanoscale devices, future color displays and light-emitting devices, and so on. Moreover, this general, facile synthesis strategy may be extended to the preparation of other inorganic functional materials with hollow spherical morphology.

Conflicts of interest

There are no conflicts to declare.

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