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Binding TiO₂ nanoparticles to forward osmosis membranes *via* MEMO–PMMA–Br monomer chains for enhanced filtration and antifouling performance†

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Forward osmosis (FO) has attracted increasing interest in various applications for water and wastewater treatment and reuse. However, drawbacks caused by its lower-than-expected flux performance and fouling issues remain bottlenecks that limit the wider applications of FO technology. In this research, titanium dioxide (TiO₂) nanoparticles were grafted onto two commercially available FO membranes, a cellulose triacetate (CTA) membrane and an aquaporin (AqP) membrane, through a specially designed 3-(trimethoxysilyl)propyl methacrylate–polymethyl methacrylate–bromide (MEMO–PMMA–Br) monomer chain, to improve the filtration performance with regard to pure water flux and organic fouling resistance. The success of the surface coating method was verified using FT-IR, SEM-EDX, and AFM. Approximately 30% titanium coverage was obtained for both FO membranes. A reduction of the contact angle on the modified CTA membrane surface indicated enhanced water permeability and antifouling performance. An adverse effect on the surface hydrophilicity of the modified AqP membrane may be attributed to the obstruction of aquaporins from the feed solution due to the coverage of MEMO–PMMA–Br monomers and TiO₂ nanoparticles. The pure water flux of both membranes was significantly improved, with average flux increases of 73.4% and 13.6% identified for the modified CTA and AqP membranes, respectively. In addition, the antifouling performance of the AqP membrane was greatly enhanced after surface modification, attributed to the integrated effects of foulant photodegradation (catalyzed by TiO₂ nanoparticles at the interface) and the prevention of functional water channels being blocked by organic foulants due to TiO₂ coverage.

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1. Introduction

Forward osmosis (FO) technology has been highlighted as a sustainable water and wastewater treatment solution surpassing conventional pressurized membrane processes by offering advantages including: (i) low energy costs and

equipment investment; (ii) high recovery of pure water due to little impact of membrane scaling; (iii) high retention of various contaminants; and (iv) relatively low membrane fouling propensity.^{1–3} Hence, in the last decade, the amount of scientific research and the number of reported practical applications have grown rapidly. For instance, attempts have been made to utilize FO in desalinating seawater and other saline water,^{4,5} producing commercial materials such as anthocyanin,⁶ treating and reclaiming municipal and industrial wastewater,^{7,8} and harvesting nutrients from waste and wastewater.^{9–11}

Despite its great potential, the lower-than-expected flux in FO has become a bottleneck, limiting widespread utilization of this promising technology.^{12,13} Various solutions, including the selection of draw solutions with high osmotic potential and the employment of pressure assisted FO, have been proposed to enhance the flux performance.^{14–17} Nevertheless, these strategies require greater energy consumption to boost the process performance.

On the other hand, fouling is an inevitable issue for all membrane processes. The formation of membrane fouling

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which deteriorates flux performance and increases energy costs lays a major obstacle for the sustainable application of membrane technologies. Although membrane fouling is considered to be comparatively lighter in FO than that in pressurized membrane processes,^{3,18,19} sufficient approaches have been suggested to control and retard the development of fouling in FO such as pre-treatment of feed solution, hydraulic and chemical cleaning of membranes, and optimization of operating conditions and module configuration.^{11,20,21}

Surface modification of the membrane material provides an alternative solution to improve the performance of membrane processes, and has been widely studied and reported for pressurized membrane processes.^{22,23} In particular, membrane surface modification using photocatalyst introduces an interface with advanced oxidizing properties between the feed solution and membrane. Among the various optional photocatalysts, titanium dioxide (TiO₂) is one of the most widely utilized because it is commercially available, inexpensive, chemically stable and non-toxic.^{24–26} Due to the presence of the hydroxyl radicals and superoxide reactive radicals which are produced by the photocatalytic irradiation of TiO₂, the modified membranes are designed to provide excellent performance incorporating physical separation, advanced oxidation of organic pollutants, and inactivation of microorganisms, bacteria, and viruses.²⁷ Furthermore, when modified by TiO₂, the membrane's surface morphology and properties may induce improved water permeability and fouling resistance. Nevertheless, a major concern with TiO₂ modified membranes falls on the potential degradation of polymer membrane materials through oxidation and long-time exposure to ultraviolet (UV) light during the following applications.²⁸

Several researchers have attempted to coat TiO₂ nanoparticles onto FO membranes and studied the corresponding effects brought by the modification. Nguyen *et al.*²⁹ prepared a thin film composite (TFC) membrane with surface modification in the form of silver/TiO₂ nanoparticles, deposited *via* either the conventional sol-gel method or charge-driven self-assembly. The modified membrane effectively inhibited bio-film growth, although, this was primarily attributed to the antibacterial effect of silver nanoparticles. The role of TiO₂ in this study was concluded to “regenerate” the silver particles that were covered by organic matter. Huang *et al.*³⁰ attempted to assemble TiO₂ nanoparticles onto TFC membranes *via* poly-dopamine. Nevertheless, their major focus was to remove pharmaceuticals using the modified membrane. The effects of TiO₂ coating on membrane fouling resistance and membrane integrity were not evaluated.

In the current work, we attempted to graft TiO₂ nanoparticles onto the active layers of two commercially available FO membranes, a cellulose triacetate (CTA) membrane and an aquaporin (AqP) membrane, *via* a 3-(trimethoxysilyl)propyl methacrylate–polymethyl methacrylate–bromide (MEMO–PMMA–Br) monomer chain. The aim was to improve membrane performance in terms of water permeability, salt rejection, and organic fouling resistance. The monomer chain was designed to play as an intermedia between the TiO₂ nanoparticles and the FO membranes, to protect the active polymer surfaces from

degradation caused by the deposition of TiO₂. The surface morphology, chemical components, and properties were then evaluated to confirm the success of the TiO₂ coating and effects brought by surface modification. Improvement of water permeability and antifouling performance was examined in a laboratory-scale FO filtration system with a light-emitting diode (LED) light applied instead of UV irradiation to further reduce the effect on the polymer membranes.

2. Materials and methods

2.1 FO membranes

Two commercial FO membranes were modified and studied. The first is the CTA membrane provided by Hydration Technology Innovations (Albany, OR, USA), the performance and properties of which have been extensively investigated and reported in previous literatures.^{11,31,32} The CTA membrane is composed of a cellulose triacetate active layer with an embedded woven support mesh.³³ The second is the AqP membrane which was procured from Aquaporin A/S (Copenhagen, Denmark). The AqP membrane is manufactured by embedding biomimetic aquaporin protein channels into a polyamide active layer.^{34,35} The membrane sheets were soaked in pure water (Millipore, USA) for 24 hours to remove residual preservative reagents prior to the filtration experiments.

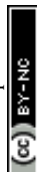
2.2 FO membrane surface modification

The MEMO–PMMA–Br monomer chain was prepared following the procedure described by Klaysri *et al.*³⁶ The MEMO–PMMA–Br gel was initially diluted using tetrahydrofuran (THF, Unilab) at a volume ratio of 1 : 1. The diluted MEMO–PMMA–Br reagent was then uniformly sprayed over the active surfaces of FO membranes. After drying for 30 min at room temperature, the active surface was dipped into a sulfuric acid solution (H₂SO₄, Qrec) at pH 3 to hydrogenate the monomer molecules for 30 min. The hydrogenated MEMO–PMMA–Br chain contains three hydroxyls on the silyl, which are able to form strong bindings with TiO₂ nanoparticles through the reactions of silanization.^{36,37}

A suspension of TiO₂ nanoparticles was prepared using commercial TiO₂ nanopowder (AEROXIDE®). The nanopowder was dissolved in ethanol (C₂H₅OH, Merck) with pH adjusted to 10 by ammonia hydroxide (NH₄OH, Sigma-Aldrich). After agitating for 1 h at 1000 rpm, the mixture was further treated using ultrasonic for 15 min in a water bath at 25 °C to obtain a well dispersed TiO₂ nanoparticle suspension. The pretreated FO membrane was subsequently immersed in the TiO₂ nanoparticle suspension for 30 min. After three cycles of ultrasonic and dipping treatment, the membrane was rinsed using ethanol and stored in distilled water at 4 °C until further examination. The membrane coating procedures are illustrated in Fig. 1.

2.3 Membrane surface characterization

The major functional groups on the membrane surfaces before and after modification were identified using Fourier transform infrared spectroscopy (FT-IR, Nicolet 6700, Thermo Electron



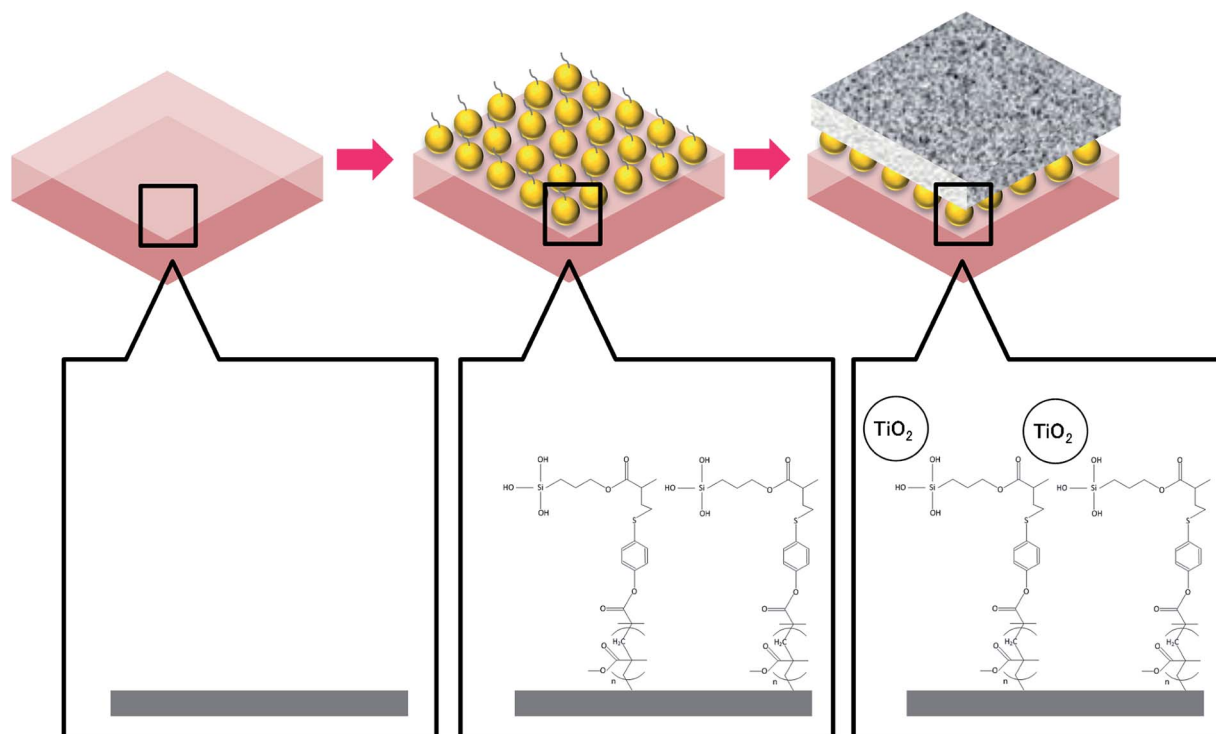


Fig. 1 Procedures of membrane surface modification by TiO_2 nanoparticles via MEMO-PMMA-Br monomer chains.

CO., USA). The FT-IR spectra for each membrane sample were collected from wave numbers between 500 and 4000 cm^{-1} at a resolution of 2 cm^{-1} .

The surface morphology and chemical composition of the virgin and modified membranes were assessed using scanning electron microscopy (SEM, S-3400N, Hitachi, Japan) in conjunction with energy dispersive X-ray spectroscopy (EDX, Apollo X, EDAX, USA). Scans were obtained with an electron accelerating voltage of 15 kV, a tilt angle of the specimen stage of 0° , a working distance of 10 mm and vacuum degree of 30 Pa. The membrane surface was further observed using atomic force microscopy (AFM, MMAFMLN, Veeco Instruments Inc., USA) to visualize the surface roughness before and after the coating procedure. Three-dimensional images were obtained by scanning a surface area of $30 \times 30\text{ }\mu\text{m}$ in non-contact mode with a scan rate of 0.5 Hz. In addition, two-dimensional surface profile measurements were conducted using a contact stylus profilometer (Dektak 150, Veeco Instruments Inc., USA) to support the results obtained by AFM.

The hydrophilicity of membrane active surfaces was evaluated by the water contact angle using a contact angle analyzer (CAM-PLUS IMAGE, C1221105, Tante Inc., USA). The measurements were performed at three random locations for each membrane sample with the average values reported in this study.

2.4 Laboratory-scale FO setup and operation

The laboratory-scale FO (Fig. S1†) was modified based on the bench top system that was adopted in our previous work.³³

Counter-current circulation of draw solution and feed solution was controlled *via* peristaltic pumps (BT100-2J, LongerPump, China). A cross-flow velocity of 8.3 cm s^{-1} was set at each side of the membrane for all filtration tests. A 5 watt LED light was employed to irradiate the TiO_2 nanoparticles during the filtrations. All experiments were run at room temperature (approximately 25°C). Water flux of FO was determined by measuring the rate at which the weight of the feed solution decreased using an electronic balance (UW4200H, Shimadzu, Japan), by:

$$J_w = \frac{\Delta V}{A\Delta t}$$

where J_w is the water flux of FO, $\text{L m}^{-2}\text{ h}^{-1}$; ΔV is the permeate volume over a predetermined time interval, L; Δt is the predetermined time interval, h; and A is the effective filtration area of the membrane, m^2 .

The reverse solute diffusion was determined *via* monitoring the conductivity variation in the feed solution. The reverse solute flux was calculated as:

$$J_{\text{DS}} = \frac{c_{f,t}V_t - c_{f,0}V_0}{A\Delta t}$$

where J_{DS} is the reverse solute flux of FO, $\text{mmol m}^{-2}\text{ h}^{-1}$; $c_{f,t}$ and $c_{f,0}$ are the draw solute concentrations in the feed solution, mmol L^{-1} , at the end and beginning of the filtration test respectively; and V_t and V_0 are the feed volumes, L, at the end and beginning of the filtration test respectively.

The fundamental performance with respect to J_w and J_{DS} of the virgin and modified membranes were initially evaluated using 1 L of deionized water as the feed solution and 1 L of NaCl



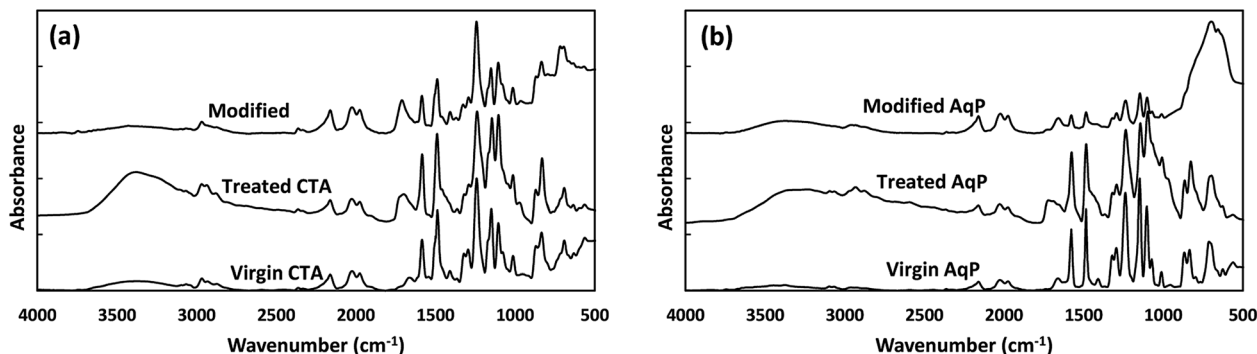


Fig. 2 FT-IR spectra of membrane active surfaces: (a) CTA membrane and (b) AqP membrane.

solution with a molar concentration of 1 mol L^{-1} as the draw solution. Both active layer-facing-feed solution (AL-FS) and active layer-facing-draw solution (AL-DS) orientations of the virgin membranes were tested, while the modified membranes were tested using only the AL-FS orientation. This is because the surface modification was performed particularly on the active surfaces. Two hours of batch filtration tests were performed, with the average flux reported in this study. The specific reverse diffusion rate, ξ (mmol L^{-1}), was employed to assess the membrane selectivity on the draw solute, which is determined as follows:

$$\xi = \frac{J_{\text{DS}}}{J_{\text{W}}}$$

In terms of the membrane antifouling performance, humic acid (Sigma-Aldrich, USA) was selected as a model of the

organic foulants in the feed solution. Humic acid was dissolved at 15 mg L^{-1} in 1 L of salt solution composed of $0.5 \text{ mmol L}^{-1} \text{ CaCl}_2$ and $1 \text{ mmol L}^{-1} \text{ NaHCO}_3$ to form an organic feed solution. Prior to the fouling experiment, a baseline measurement was conducted to present the flux lost caused by draw solution dilution over time. A feed solution composed of $7 \text{ mmol L}^{-1} \text{ NaCl}$, $0.5 \text{ mmol L}^{-1} \text{ CaCl}_2$, and $1 \text{ mmol L}^{-1} \text{ NaHCO}_3$, with equivalent conductivity to the organic feed solution, was used in the baseline test. Following the baseline measurement, four cycles of the fouling experiment were performed using the organic feed solution, with each cycle lasting for 12 h. At the end of each cycle, the feed and draw solutions were replaced, thus the flux lost caused by membrane fouling could be identified *via* comparing the flux measured for each cycle with that of the baseline and former fouling cycles. 1 L of $1 \text{ mol L}^{-1} \text{ NaCl}$ was used as the draw solution in the fouling experiment.

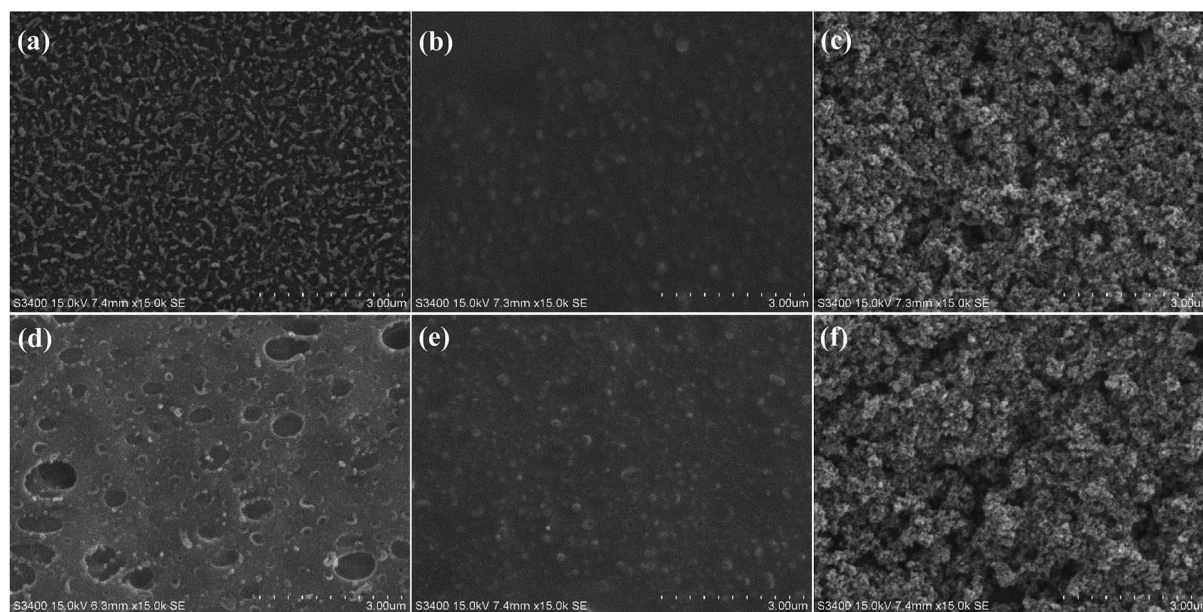


Fig. 3 SEM images of membrane active surfaces: (a) virgin CTA membrane, (b) treated CTA membrane, (c) modified CTA membrane, (d) virgin AqP membrane, (e) treated AqP membrane, and (f) modified AqP membrane.



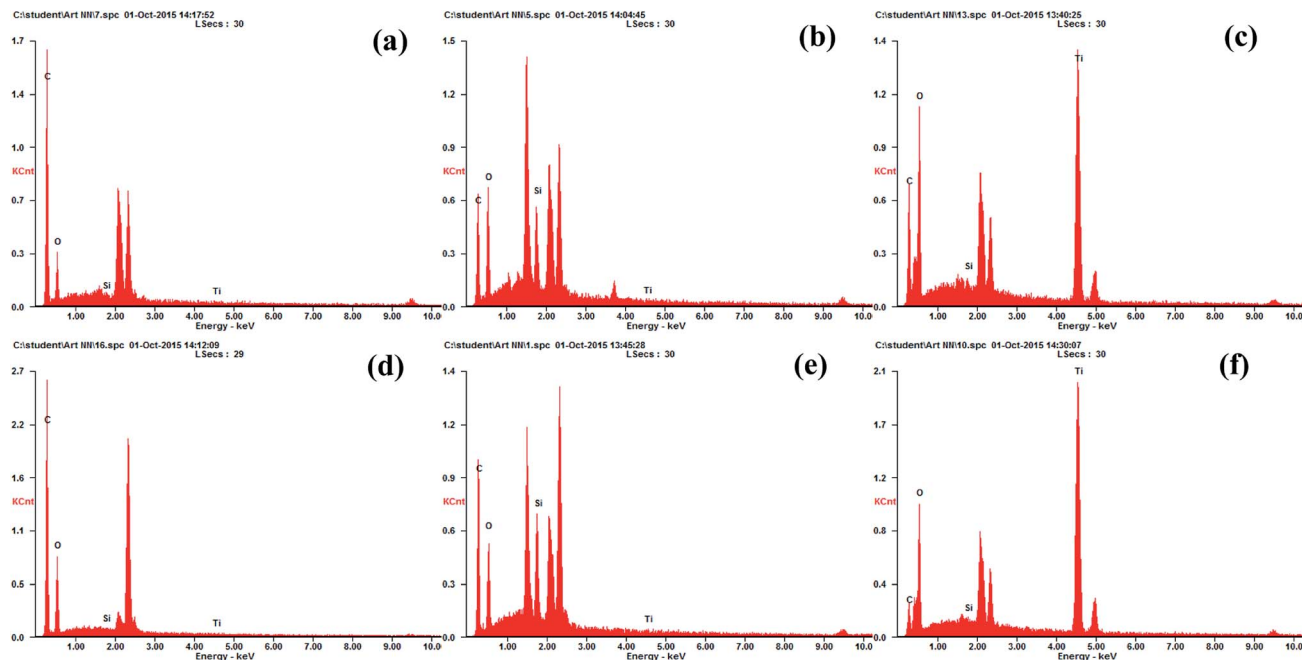


Fig. 4 EDX spectra of membrane active surfaces: (a) virgin CTA membrane, (b) treated CTA membrane, (c) modified CTA membrane, (d) virgin AqP membrane, (e) treated AqP membrane, and (f) modified AqP membrane.

3. Results and discussion

3.1 Effect of TiO_2 coating on membrane surface characteristics

3.1.1 FT-IR. FT-IR analysis was conducted to evaluate the variation in functional groups during surface modification. Fig. 2 shows the absorbances of virgin membranes, MEMO-PMMA-Br treated (hereafter referred to as treated) membranes, and TiO_2 modified membranes. For both virgin CTA and AqP membranes (Fig. 2(a) and (d)), absorbance peaks at wave numbers of $\sim 1100\text{ cm}^{-1}$, $\sim 1240\text{ cm}^{-1}$, and $\sim 1500\text{ cm}^{-1}$ were observed, which are representative of C-O, C-O-C, and aromatic C=C asymmetric stretching vibrations, respectively.³⁰ The results are generally consistent with the specific FT-IR absorbance peaks for CTA and TFC membranes reported by Xu *et al.*³⁸ After being treated by the MEMO-PMMA-Br monomers and hydrogenation, a broad peak at $\sim 3360\text{ cm}^{-1}$ appeared on the FT-IR spectra (Fig. 2(b) and (e)), which is potentially attributed to the reflectance of the -Si-OH group.³⁶ Meanwhile, the absorbance at wave number $\sim 1700\text{ cm}^{-1}$ was significantly

intensified, probably due to the increase of C=O groups. On the other hand, absorbance of the C-Br group was not observed, indicating a potential covalent linkage between the membrane surface and the MEMO-PMMA-Br chain through substitution of brominated hydrocarbon. These changes in FT-IR absorbance presented a successful grafting of the MEMO-PMMA-Br monomer chains onto the active surface of FO membranes. Deposition of TiO_2 nanoparticles was subsequently carried out. The FT-IR spectra are shown in Fig. 2(c) and (f) for the TiO_2 modified CTA and AqP membranes, respectively. Intense Ti-O bands were found at wave numbers ranging from 500 to 800 cm^{-1} ,³⁹ and a decrease at wave $\sim 3000\text{ cm}^{-1}$ was attributed to the silanization of TiO_2 nanoparticles on the membrane active surfaces.²⁷

3.1.2 SEM-EDX and AFM. To confirm that the TiO_2 nanoparticles were successfully coated onto the active layers of CTA and AqP membranes, the active surfaces were characterized *via* SEM (Fig. 3) combined with EDX (Fig. 4). The SEM images illustrated the effective deposition of TiO_2 nanoparticles on FO membranes after the modification procedure. TiO_2

Table 1 Surface element coverages on the virgin, treated, and modified forward osmosis membranes

	Surface element coverage, at%			
	Carbon (C)	Oxygen (O)	Silicon (Si)	Titanium (Ti)
Virgin CTA membrane	75.44 ± 1.29	24.05 ± 1.38	0.23 ± 0.06	0.28 ± 0.17
Treated CTA membrane	55.65 ± 3.11	36.72 ± 2.95	7.24 ± 1.56	0.39 ± 0.21
TiO_2 modified CTA membrane	16.66 ± 7.60	54.52 ± 1.26	0.53 ± 0.24	28.29 ± 6.33
Virgin AqP membrane	67.77 ± 1.29	31.95 ± 1.33	0.15 ± 0.05	0.13 ± 0.03
Treated AqP membrane	62.72 ± 2.69	28.61 ± 3.80	8.48 ± 1.17	0.17 ± 0.09
TiO_2 modified AqP membrane	12.79 ± 4.00	54.80 ± 0.60	0.76 ± 0.19	31.64 ± 3.45



nanoparticles were uniformly scattered on both CTA and AqP membranes, turning the smooth active surfaces into ones covered by clusters and possessed porous structures. To quantitatively evaluate the coverage of titanium on both membranes, EDX spectra measurements were performed. Four major elements, carbon (C), oxygen (O), silicon (Si), and titanium (Ti), were identified from the EDX spectra. The increase of silicon coverage after spraying the MEMO-PMMA-Br reagent on the membrane surface showed good binding between the membrane surface and the monomer chains. The comparable coverage of silicon on the AqP and CTA membrane surfaces (Table 1) indicates the equivalent binding ability of the MEMO-PMMA-Br monomer on both polyamide and cellulose triacetate active layers. The surface atomic percentages of titanium increased to approximately 30% after modification by TiO_2 nanoparticles for both membranes. Meanwhile, the surface silicon coverage decreased, which was probably blocked by TiO_2

nanoparticles, suggesting the bonding between TiO_2 and MEMO-PMMA-Br monomer chains was through the silanols.

AFM was performed to visualize the variation of surface roughness before and after modification (Fig. 5). A significant increased surface roughness was observed in the modified membranes. This result generally supports the observations of the SEM images and indicates the successful surface coating of TiO_2 on both FO membranes. Additional surface roughness information provided by a two-dimensional stylus profilometer supported the results obtained from AFM, with the average roughness of the CTA membrane increased from 554.84 nm to 622.51 nm, and that for the AqP membrane increased from 303.23 nm to 440.64 nm (Fig. S2†). The changes in surface roughness are generally consistent with the observation by Nguyen *et al.*²⁹

3.1.3 Water contact angle. The water contact angles of the virgin, treated, and TiO_2 modified FO membranes were

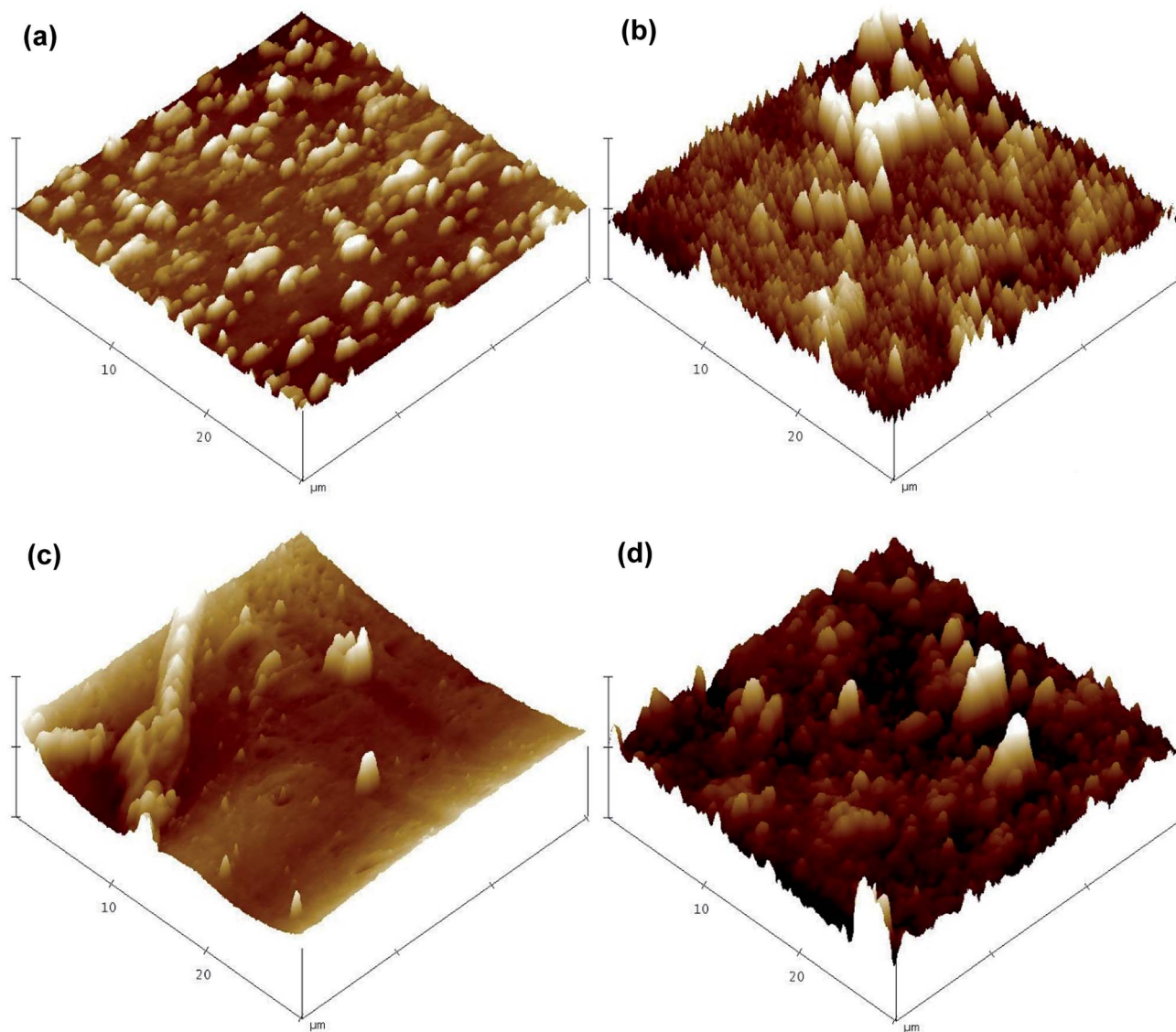


Fig. 5 AFM images of membrane active surfaces: (a) virgin CTA membrane, (b) modified CTA membrane, (c) virgin AqP membrane, and (d) modified AqP membrane.



Table 2 Water contact angles of the virgin, treated, and modified forward osmosis membranes

	Water contact angle (°)
Virgin CTA membrane	60.67 ± 1.27
Treated CTA membrane	52.69 ± 1.69
TiO ₂ modified CTA membrane	39.6
Virgin AqP membrane	41.22 ± 2.24
Treated AqP membrane	44.35 ± 1.15
TiO ₂ modified AqP membrane	60.59

measured to understand the effects of TiO₂ surface modification on membrane hydrophilicity (Table 2). The water contact angles of the virgin CTA and AqP membranes were 60.67 ± 1.27° and 41.22 ± 2.24°, respectively. As anticipated, there was a smaller contact angle for the AqP membrane than the CTA membrane, due to the improved surface hydrophilicity *via* embedding aquaporin molecules into the polyamide active surface. Binding with the MEMO-PMMA-Br monomer chains slightly increased the contact angle of the AqP membrane and decreased that of the CTA membrane. However, the variations on surface hydrophilicity caused by spraying the MEMO-PMMA-Br reagent were insignificant.

The surface hydrophilicity of the CTA membrane was significantly enhanced by modification with TiO₂ nanoparticles, with the average contact angle decreasing from 60.67° to 39.60°. This conforms to the conclusion reported by Yu *et al.*⁴⁰ that all freshly prepared porous TiO₂ thin films using the sol-gel method possessed the surface contact angles of approximately 40°. In contrast, the average contact angle of the AqP membrane increased from 41.22° to 60.59°, indicating an adverse effect on the hydrophilicity *via* surface modification with TiO₂ nanoparticles. One possible reason may be that the coverage of MEMO-PMMA-Br monomers and TiO₂ nanoparticles reduced the amount of the exposed aquaporin, which consequently weakened the surface hydrophilicity of the AqP membrane.

3.2 Effect of TiO₂ coating on membrane filtration performance

The pure water flux for virgin and modified FO membranes was measured using 1 mol L⁻¹ NaCl as the draw solution, and the results are illustrated in Fig. 6. The AqP membrane exhibited a water flux of 10.92 ± 0.72 L m⁻² h⁻¹ with AL-FS orientation and 11.07 ± 0.38 L m⁻² h⁻¹ with AL-DS orientation, obviously higher than that of the CTA membrane of 7.04 ± 1.30 L m⁻² h⁻¹ with AL-FS orientation and 10.94 ± 0.34 L m⁻² h⁻¹ with AL-DS orientation. The water flux of modified FO membranes was measured with the AL-FS orientation. 73.4% and 13.6% of flux increments were obtained for CTA and AqP membranes after the surface modification, respectively. It is worth noting that the water flux of the CTA membrane was significantly improved by TiO₂ nanoparticle modification, which is consistent with the improved surface hydrophilicity. Meanwhile, the reverse diffusion of salt for both orientations of virgin membranes and the AL-FS orientation of modified membranes were evaluated. The ξ value for the modified AqP membrane (0.20 mmol L⁻¹) was similar to that for the virgin membrane (0.16 mmol L⁻¹), whereas the ξ value for the modified CTA membrane (0.09 mmol L⁻¹) was half of that for the virgin CTA membrane (0.18 mmol L⁻¹), presenting a better solute selectivity of the modified membrane. Although the flux performance of the commercial AqP membrane was much better than that of the CTA membrane due to the AqP's biomimicry molecular design, the performance of the modified CTA membrane became equivalent to or surpassed that of the AqP membrane in this study.

3.3 Effect of TiO₂ coating on membrane antifouling performance

The development of membrane fouling was studied *via* conducting a series of fouling cycles for each membrane sheet and comparing the variation of flux patterns during the fouling cycles (Fig. 7). A baseline measurement was obtained prior to the fouling cycles, using NaCl to substitute the model foulants in the feed solution in order to maintain an equivalent initial

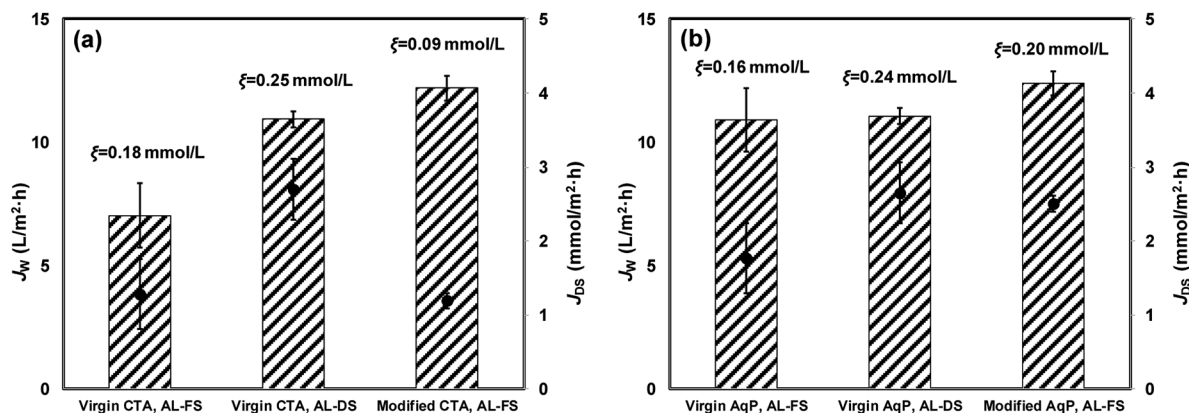


Fig. 6 Forward osmosis water flux, reverse solute flux, and specific reverse diffusion rate for (a) CTA membrane and (b) AqP membrane. The columns with error bars show the averages and standard deviations of water flux; the scatters with error bars show the averages and standard deviations of reverse salt flux; ξ is the specific reverse diffusion rate.



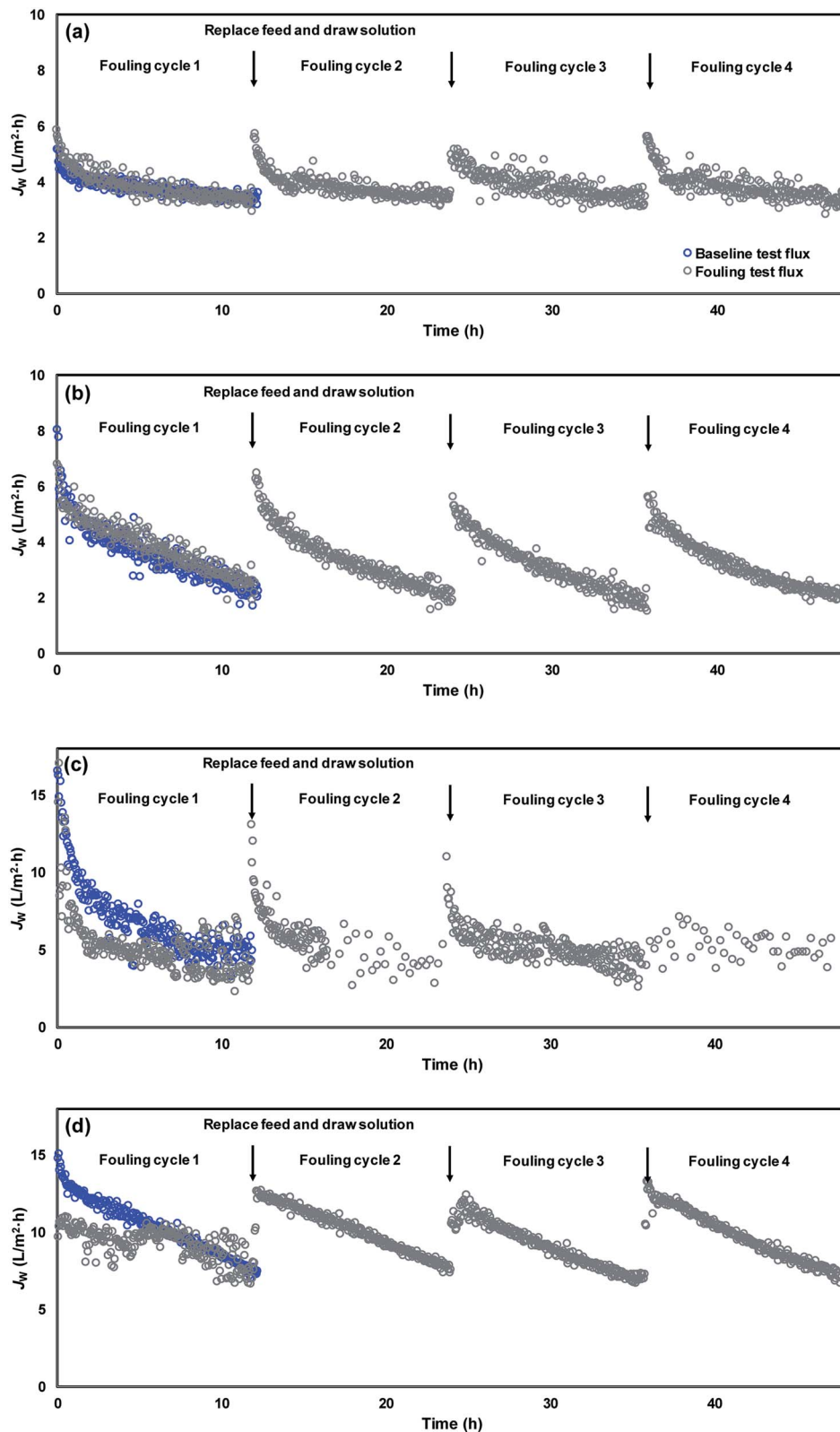


Fig. 7 Membrane flux variation during organic fouling tests for (a) virgin CTA membrane, (b) modified CTA membrane, (c) virgin AqP membrane, and (d) modified AqP membrane.

conductivity. Therefore, comparable water flux was expected between the baseline and the first fouling cycle at the beginning of the filtration test. The flux decline that occurred in the

baseline measurement was due to the integrated effects of the dilution of draw solution and the concentration polarization. The difference observed between the first fouling cycle and the



baseline can be attributed to the effect of membrane fouling. It can be seen in Fig. 7(a) and (b) that CTA membrane fouling was not observed in the first fouling cycles for either virgin or modified membranes. To zoom the difference on flux variation caused by membrane fouling, four cycles of fouling tests were continually conducted, with each test lasting for approximately 12 h.

The variation of the average water flux for the initial 30 min of the baseline measurement and different fouling cycles is presented in Fig. 8. Although the initial flux of the modified membrane was always higher than that of the virgin membrane, there was no apparent decline of the initial water flux in each series observed. The strong antifouling property of the CTA membrane was indicated, which has been verified by several previous studies.^{11,41,42} Nevertheless, since there was no significant membrane fouling observed even for the virgin CTA membrane, it is difficult to conclude whether the surface modification resulted in obvious enhancement of the antifouling performance of the membrane from the current data. Further studies with more fouling cycles may be needed to clarify this issue in the future.

In terms of the AqP membrane, slightly higher water flux was observed in the baseline for the modified AqP membrane than that for the virgin membrane, which was consistent with the results obtained in Section 3.2. Flux decline caused by membrane fouling was apparently observed in the first fouling cycle for the virgin AqP membrane (Fig. 7(c) and (d)). In addition, the membrane fouling developed dramatically in the following fouling cycles, with the initial water flux dropping from $13.6 \text{ L m}^{-2} \text{ h}^{-1}$ to $4.0 \text{ L m}^{-2} \text{ h}^{-1}$ (Fig. 8). This rapid fouling development may be caused by the clogging of the functional water channels in aquaporins. Due to limited available information on the antifouling performance of commercial AqP membranes, this finding may be of great significance for the further improvement of the membrane material design.

In contrast, a constant initial water flux at approximately $12.0 \text{ L m}^{-2} \text{ h}^{-1}$ was well maintained during the four fouling

cycles for the modified AqP membrane, indicating the improved antifouling performance by surface modification in this study. It is worth mentioning that the low flux appeared at the beginning of the first fouling cycle may be caused by improper data collection which was rectified later in the experiment. Apart from the photodegradation of organic foulants which was catalyzed by TiO_2 modified membrane interface, another possible mechanism is that the surface coverage by MEMO-PMMA-Br monomer chains and TiO_2 nanoparticles partially prevented the approach of organic foulants, obstructing them from blocking the functional water channels.

3.4 Stability of the surface modified FO membranes

According to the previous reports, the stability of TiO_2 modified membranes is usually a major concern for the application.²⁷ The word “stability” here can be interpreted from two aspects, the integrity of the membrane structure and the adhesion of TiO_2 to the membrane. In this study, the design of the monomer chain as a medium to graft the TiO_2 nanoparticles to a polymer surface aimed to decrease the potential damage caused by oxidation of the membrane polymer. The stability of the reported modification method was indirectly reflected in the results of the membrane fouling examination (see Fig. 7(b) and (d)). After four cycles of fouling experiment, a dramatic flux increase was not observed for either modified membrane, which indicates that damage to the membrane materials caused by oxidation was limited. On the other hand, the enhanced antifouling performance was well maintained, revealing that the surface activity *via* modification remained effective. However, loss of TiO_2 from the membrane surface was observed after several filtration cycles. Further efforts on extending the duration of TiO_2 bonding and activity are needed.

4. Conclusions

TiO_2 nanoparticles were successfully grafted onto commercial CTA and AqP FO membranes through a specially designed MEMO-PMMA-Br monomer chain. Titanium coverage of approximately 30% with a significant increase of the surface roughness was identified *via* surface observations using FT-IR, SEM-EDX and AFM. The surface hydrophilicity of the modified CTA membrane was significantly improved, with the average water contact angle decreasing from 60.67° to 39.60° . A further test on the pure water flux strongly supported this observation: the water flux of the modified CTA membrane was increased by 73.4% compared to that without surface modification. On the other hand, the water contact angle of modified AqP membrane was found to increase from 41.22° to 60.59° , it suggests that the water permeability was limited as the aquaporin was obstructed by the coverage of MEMO-PMMA-Br monomers and TiO_2 nanoparticles. Consequently, only a slight improvement to the pure water flux of 13.6% was observed on modification. The improvement of the antifouling performance of the modified CTA membrane was insignificant, possibly because of the already excellent antifouling ability of the virgin CTA membrane. In contrast, the antifouling performance of the

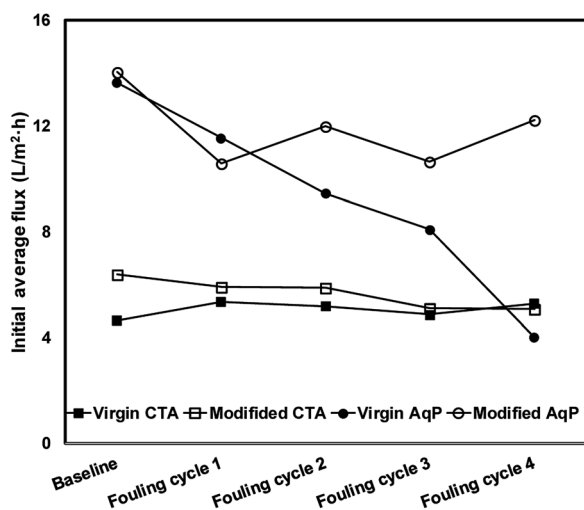


Fig. 8 The average water flux in the initial 30 min of the baseline and fouling cycle experiments.



AqP membrane was greatly enhanced after surface modification, probably due to the integrated effects of foulant photo-degradation (catalyzed by TiO₂ nanoparticles at the interface) and the prevention of functional water channels being blocked by organic foulants due to TiO₂ coverage. In addition, the stability of the coating method was demonstrated by the constant water flux and salt retention during the fouling tests.

Conflicts of interest

There are no conflicts of interests to declare.

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