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# Investigation of the reaction pathway for synthesizing methyl mercaptan (CH<sub>3</sub>SH) from H<sub>2</sub>S-containing syngas over K–Mo-type materials†

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The reaction pathway for synthesizing methyl mercaptan (CH<sub>3</sub>SH) using H<sub>2</sub>S-containing syngas (CO/H<sub>2</sub>S/H<sub>2</sub>) as the reactant gas over SBA-15 supported K–Mo-based catalysts prepared by different impregnation sequences was investigated. The issue of the route to produce CH<sub>3</sub>SH from CO/H<sub>2</sub>S/H<sub>2</sub> has been debated for a long time. In light of designed kinetic experiments together with thermodynamics analyses, the corresponding reaction pathways in synthesizing CH<sub>3</sub>SH over K–Mo/SBA-15 were proposed. In the reaction system of CO/H<sub>2</sub>S/H<sub>2</sub>, COS was demonstrated to be generated firstly *via* the reaction between CO and H<sub>2</sub>S, and then CH<sub>3</sub>SH was formed *via* two reaction pathways, which were both the hydrogenation of COS and CS<sub>2</sub>. The resulting CH<sub>3</sub>SH was in a state of equilibrium of generation and decomposition. Decomposition of CH<sub>3</sub>SH was found to occur *via* two reaction pathways; one was that CH<sub>3</sub>SH first transformed into two intermediates, CH<sub>3</sub>SCH<sub>3</sub> and CH<sub>3</sub>SSCH<sub>3</sub>, which were then further decomposed into CH<sub>4</sub> and H<sub>2</sub>S; another was the direct decomposition of CH<sub>3</sub>SH into C, H<sub>2</sub>S and H<sub>2</sub>. Moreover, the catalyst (K–Mo/SBA-15) prepared with co-impregnation exhibits higher catalytic activities than the catalysts (K/Mo/SBA-15 and Mo/K/SBA-15) prepared by the sequence of impregnation. Based on characterization of the oxidized, sulfided and spent catalysts *via* N<sub>2</sub> adsorption–desorption isotherms, XRD, Raman, XPS and TPR, it was found that two K-containing species, K<sub>2</sub>Mo<sub>2</sub>O<sub>7</sub> and K<sub>2</sub>MoO<sub>4</sub>, were oxide precursors, which were then converted into main K-containing MoS<sub>2</sub> species. The CO conversion was closely related to the amount of edge reactive sulfur species that formed the sulfur vacancies over MoS<sub>2</sub> phases.

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## Introduction

The exorbitant emissions of reduced sulfur species (H<sub>2</sub>S, COS and CS<sub>2</sub>) together with carbon-containing compound CO from reduced industrial flue gases into the atmosphere would be potentially responsible for the increasingly serious environment pollution (haze and acid rain), which is threatening human survival and health in most developing countries. At present, most methods for utilizing sulfur and carbon species from reduced industrial flue gases are independent.<sup>1,2</sup> This indicates that the reduced sulfur species are firstly removed *via* various methods.<sup>3,4</sup> Then, the purified carbon species would be used to produce chemical products (such as alcohols).<sup>5,6</sup> Herein, a feasible route to synergistically utilize hydrogen sulfide (H<sub>2</sub>S)

together with syngas (CO/H<sub>2</sub>) for synthesizing a high value-added product, methanethiol (CH<sub>3</sub>SH), is promising (eqn (1)).<sup>7,8</sup> CH<sub>3</sub>SH is one of the urgently important chemical intermediates for producing organic sulfur compounds in poultry feed, medicine, pesticides and so on,<sup>9,10</sup> and large scale production of methanethiol is generally based on the thiolation of H<sub>2</sub>S with methanol (CH<sub>3</sub>OH) from syngas.<sup>11,12</sup> This one-step conversion of the industry gas contained sulfur species to CH<sub>3</sub>SH not only decreases the consumption of clean fuel (CH<sub>3</sub>OH)<sup>13</sup> but also could co-recycle acid gas (H<sub>2</sub>S) and the low-cost and wide-range sources of synthesis gas (CO/H<sub>2</sub>), which exhibits the increasingly favorable economies and has attracted considerable attentions in the industrial applications.<sup>14,15</sup>



In general, alkali-promoted molybdenum (Mo) or tungsten (W) based materials have been widely used as the effective active catalysts for synthesizing CH<sub>3</sub>SH<sup>9,16,17</sup> and alumina (Al<sub>2</sub>O<sub>3</sub>) and silicon dioxide (SiO<sub>2</sub>) were selected as the supports for loading and dispersing these Mo (or W) containing active phases.<sup>15,18,19</sup> However, the low catalytic activity and selectivity are obtained for these alkali-promoted Mo (or W) based catalysts, which leads to

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the hardly realization of harmlessness and resource utilization. In general, two significant factors are still in a controversial state, *i.e.*, the presence of complex reaction network as well as the uncertain reactive phases, which makes it difficult to further improve the catalytic activity. The comprehensive of reactive active phases will be given in the future. Therefore, this work is focus on the investigation of the reaction pathway.

The well understanding of reaction network would provide essential insight into the comprehending of reaction mechanism, and could further promote the catalytic performances. Several reaction networks have been proposed by different groups over the K–Mo (K–W) based catalysts. Employing mixtures (CO/H<sub>2</sub>S/H<sub>2</sub>) as reaction system to synthesize CH<sub>3</sub>SH can be traced back to 1960s by Olin *et al.*<sup>8</sup> who found that the overall reaction process was followed by eqn (1). Afterwards, Barrault and Yang's<sup>16,19</sup> pointed out that CO molecule was firstly reacted with H<sub>2</sub>S to form COS, and then the hydrogenation of COS generated CH<sub>3</sub>SH and H<sub>2</sub>O. This reaction pathway has been considered as the mainstream reaction for a long time, while some matters such as H<sub>2</sub>O are not detected, making it difficult to confirm the reaction network. Other research groups<sup>20,21</sup> reported that, based on the detected new matter of thiophene, the modified Fischer–Tropsch process followed by a surface polymerisation mechanism was deemed to be an alternative reaction pathway. Recently, Lercher and coworker<sup>22,23</sup> investigated the synthesis of CH<sub>3</sub>SH using COS/H<sub>2</sub>/H<sub>2</sub>S as reactants over sulfide K<sub>2</sub>MoO<sub>4</sub>/SiO<sub>2</sub>, and several skillful activity tests were performed to evaluate the reaction pathway. They considered that COS could decompose rapidly to CO and H<sub>2</sub>S, meanwhile, COS disproportionated to CO<sub>2</sub> and CS<sub>2</sub>, then CS<sub>2</sub>, the reaction intermediate, was hydrogenated to CH<sub>3</sub>SH. In a word, the debate about the reaction pathway for synthesizing CH<sub>3</sub>SH has been continued because of the existence of a dozen reactions in this system. Therefore, it is challenging to completely understand the reaction network for converting CO/H<sub>2</sub>/H<sub>2</sub>S to CH<sub>3</sub>SH. Moreover, thermodynamic is a significant criterion for the degree of a chemical reaction to take place. A typical software of HSC Chemistry was usually applied to calculate the thermodynamic parameters to evaluate whether a reaction will occur, including enthalpy change, Gibbs free energy changes and equilibrium constant. However, since all the basic parameter about CH<sub>3</sub>SH is missing in the Database of HSC Chemistry software, the requirement for thermodynamic parameters of reactions containing CH<sub>3</sub>SH is urgent.

With a review of previous works, further studies on the reaction network for synthesizing CH<sub>3</sub>SH from CO/H<sub>2</sub>/H<sub>2</sub>S are still necessary to provide further documents. In our previous work, SBA-15 was used as a new silica based support due to its significant improvement in catalytic activity, selectivity and durability,<sup>24,25</sup> and alkali metal K was selected to be one of the best additives.<sup>26</sup> Thus, SBA-15 supported K–Mo based catalysts were prepared *via* different impregnation sequence to obtain the results of catalytic activity and to figure out the reaction pathway. Moreover, several designed experiments with different gas components were performed. The corresponding reaction routes were proposed, and the thermodynamic parameters were calculated to confirm the feasibility of the synthetic reactions.

## Experimental selection

### Catalysts preparation

SBA-15 was prepared by using nonionic triblock copolymer EO<sub>20</sub>-PO<sub>70</sub>-EO<sub>20</sub> (Pluronic P123) and tetraethyl silicate TEOS as the structure-directing agent and silicon source, respectively, in according with our previous literatures.<sup>27,28</sup> K–Mo/SBA-15 catalyst was prepared by SBA-15, (NH<sub>4</sub>)<sub>6</sub>Mo<sub>7</sub>O<sub>24</sub>·6H<sub>2</sub>O and K<sub>2</sub>CO<sub>3</sub> *via* the incipient-wetness co-impregnation method, and the loading of Mo (based on MoO<sub>3</sub>) and molar ratios of K/Mo were 25 wt% and 2/1, respectively. After impregnation, the sample was dried at 120 °C for 24 h and subsequently calcined at 400 °C for 3 h in the air. K/Mo/SBA-15 and Mo/K/SBA-15 were carried out by a sequential impregnation. In a typical procedure, Mo/SBA-15 or K/SBA-15 was firstly prepared by incipient-wetness impregnation with (NH<sub>4</sub>)<sub>6</sub>Mo<sub>7</sub>O<sub>24</sub>·6H<sub>2</sub>O and K<sub>2</sub>CO<sub>3</sub>, respectively. Subsequently, calcined Mo/SBA-15 and K/SBA-15 were further used to synthesize K/Mo/SBA-15 or Mo/K/SBA-15 catalysts by incipient-wetness impregnation with K<sub>2</sub>CO<sub>3</sub> and (NH<sub>4</sub>)<sub>6</sub>Mo<sub>7</sub>O<sub>24</sub>·6H<sub>2</sub>O, respectively. Finally, the obtained samples were pretreated as the procedure mentioned before. All the catalysts were denoted as oxidized samples.

### Catalysts characterization

N<sub>2</sub> adsorption–desorption isotherms were conducted on a Beckman Coulter's SA3100 automatic analyzer at –196 °C. BET surface area of the samples was performed by using BET method according to the data of adsorption branch, and the pore size distribution was calculated by the BJH method by using the desorption branch data. X-ray diffraction (XRD) patterns were recorded on a Japanese Rigaku's D/Max-1200 diffractometer using Cu K $\alpha$ -radiation ( $\lambda = 0.154056$  nm) at 40 kV and 30 mA. The evaluation of the diffractogram was made by MDI Jade 5.0 software to identify the crystalline phases within the catalysts. Raman spectrum was recorded by using a Via Reflex Raman spectrometer with 514 nm emission line from Ar<sup>+</sup> laser at room temperature. X-ray photoelectron spectroscopy (XPS) technique was employed to determine the composition and chemical state of different elements using a PHI 5000 VersaProbe II with non-monochromatic Al K $\alpha$  radiation (1486.6 eV). CasaXPS software was used to fit the corresponding spectra, and the charge referencing was detected against adventitious carbon with the C 1s at 284.6 eV. Temperature programmed reduction of hydrogen (H<sub>2</sub>-TPR) was conducted on the apparatus equipped with a TCD detector to measure the reactive surface sulfur species over sulfided MoS<sub>2</sub> materials. Prior to H<sub>2</sub>-TPR measurement, 50 mg of sulfided samples were pretreated with the flow of Argon (Ar, 30 ml min<sup>-1</sup>) at 673 K for 1 h and then were cooled down to 373 K. Subsequently, a mixture of 10 vol% H<sub>2</sub>/Ar (30 ml min<sup>-1</sup>) was introduced and the pretreated samples were heated at a rate of 10 K min<sup>-1</sup> to 1173 K.

### Catalytic activity test

The catalytic activity experiments were carried out in a 6 mm i.d. quartz fixed-bed reactor. 0.4 g catalyst (40–60 mesh) mixed with quartz grains was secured with quartz wool in the isothermal region of the reactor. Then, the reactant gas (CO/H<sub>2</sub>S/H<sub>2</sub> = 1 : 5 : 4)



was introduced into the reactor under the conditions of  $P = 0.2$  MPa,  $GHSV = 1000$  h<sup>-1</sup> with different reaction temperature (523–673 K). Prior to each activity evaluation measurements, all the samples were presulfided in the gas stream with  $CO/H_2S/H_2 = 1 : 5 : 4$  (30 ml min<sup>-1</sup>) at 553 K for 6 h. Those catalysts are denoted as sulfided samples. After the catalytic activity test, all the catalysts were denoted as spent samples. Reaction products were online detected using three GC fitted with one flame ionization detector (FID), two flame photometric detectors (FPD) and two thermal conductivity detectors (TCD). Carbon hydrogen components including  $CH_3SH$ ,  $CH_4$ , little  $C_2H_4$  and  $C_2H_6$  were detected by FID with a porapak Q column. Two FPD equipping with the same HP-Plot/Q capillary column and two different volume of six-way valve were employed to detect different concentration (0.1 ppm to 150000 ppm) of sulfur-containing matters including COS,  $CS_2$ ,  $CH_3SH$  and  $H_2S$ . TCDs equipped with TDX-01 carbon molecular sieve and porapak Q column were used to detect  $H_2$ , CO,  $CO_2$  and  $H_2O$ . The CO conversion and products selectivity were calculated by the following equation:

$$\text{con.CO} = \frac{(C_{CO,in} - C_{CO,out})}{C_{CO,in}} \times 100\%$$

where  $C_{CO,in}$  and  $C_{CO,out}$  correspond to the inlet and outlet concentrations of CO (ppm), respectively.

The selectivity of products was calculated according to the balance of carbon, in which the main carbon-containing products,  $CH_3SH$ , COS,  $CO_2$ ,  $CH_4$ , are included.

$$\begin{aligned} \text{sel.}_X &= \frac{X_i}{\sum_{i=1}^n X_i} \times 100\% \\ &= \frac{C_i}{C(CH_3SH) + C(COS) + C(CO_2) + C(CH_4)} \times 100\% \end{aligned}$$

where  $C_i$  is the concentration of products (ppm).

### Reaction pathway research

To better figure out the reaction pathway, six experiments inducing different reactant gas were designed, and the experiment conditions were listed as follows. Then, the reactant gas was separately introduced into the reactor under the same conditions of  $P = 0.2$  MPa,  $GHSV = 1000$  h<sup>-1</sup> with different reaction temperature (523–673 K).

- (1) The reactant gas:  $CO_2 : H_2S : N_2 = 1 : 1 : 8$  (30 ml min<sup>-1</sup>).
- (2) The reactant gas:  $CO_2 : H_2 : N_2 = 1 : 1 : 8$  (30 ml min<sup>-1</sup>).
- (3) The reactant gas:  $CO_2 : H_2 : CO : N_2 = 1 : 1 : 1 : 7$  (30 ml min<sup>-1</sup>).
- (4) The reactant gas:  $CO/H_2 = 1 : 4$  (30 ml min<sup>-1</sup>);
- (5) The reactant gas:  $CO/H_2S = 1 : 5$  (30 ml min<sup>-1</sup>);
- (6) The reactant gas: 1%  $CH_3SH$  (30 ml min<sup>-1</sup>).

## Results and discussion

### Effect of impregnation sequence

CO conversions of Mo/K/SBA-15, K/Mo/SBA-15 and K-Mo/SBA-15 are presented in Fig. 1(A). The highest CO conversion is

observed for K-Mo/SBA-15. The CO conversion first increases and then decreases with the temperature increasing, which reaches the maximal conversion (42.67%) at 598 K. Mo/K/SBA-15 exhibits the lowest CO conversion, whereas the CO conversion of K/Mo/SBA-15 is intermediate between K-Mo/SBA-15 and Mo/K/SBA-15. The CO conversion of those two catalysts is increasing with the temperature rising while the CO conversion is not more than 30% in the end (673 K). The selectivities of COS,  $CH_3SH$ ,  $CO_2$  and  $CH_4$  over Mo/K/SBA-15, K/Mo/SBA-15 and K-Mo/SBA-15 are presented in Fig. 1(B–E). The selectivity of COS over the three catalysts (shown in Fig. 1B) is dropping with the temperature rising. The COS selectivity of Mo/K/SBA-15 is remarkably higher than other two catalysts when the temperature is lower than 593 K, while the varied trend of COS selectivity for these three catalysts are roughly similar. Moreover, the  $CH_3SH$  selectivity of K-Mo/SBA-15 is obviously higher than that of Mo/K/SBA-15 and K/Mo/SBA-15 when the temperature is below 623 K. As for the selectivity of  $CO_2$  (shown in Fig. 1D), it is relatively stable in the temperature range in addition to that at 523 K. The selectivity of  $CH_4$  (shown in Fig. 1E) has been going up with the increasing reaction temperature, the relatively higher  $CH_4$  selectivity is obtained on K/Mo/SBA-15 instead of Mo/K/SBA-15 and K-Mo/SBA-15. Considered the CO conversion and  $CH_3SH$  selectivity, K-Mo/SBA-15 prepared by incipient-wetness co-impregnation method exhibits the higher catalytic performances than those of K/Mo/SBA-15 and Mo/K/SBA-15 samples prepared by a sequential impregnation method.

### Characterization of active species

The textural parameters of SBA-15, Mo/K/SBA-15, K/Mo/SBA-15, K-Mo/SBA-15 are summarized in Table 1. SBA-15 exhibits the type IV isotherms with H1-type hysteresis loops attributed to typical mesoporous structure (not shown).<sup>29</sup> After the incorporation of K and Mo oxide precursor, all the BET surface area, pore volume and pore size of three samples decreases to some degree. Compared to K/Mo/SBA-15, BET surface area, pore volume and pore size of Mo/K/SBA-15 and K-Mo/SBA-15 significantly decrease, indicating the interaction of alkaline K species with silica-based SBA-15 support leading the destroy of the mesoporous structure. K/Mo/SBA-15, K-Mo/SBA-15 samples shows the BET surface area of 143.9 and 68.1 m<sup>2</sup> g<sup>-1</sup>. Considering the opposite activity results (K/Mo/SBA-15 < K-Mo/SBA-15), we can deduce that there is possibly no direct relationship between catalysts activity and BET surface area.

The crystalline phases of oxidized, sulfided and spent catalysts are characterized by X-ray diffraction (XRD), and the corresponding XRD patterns were presented in Fig. 2. All the oxidized Mo/K/SBA-15, K/Mo/SBA-15, K-Mo/SBA-15 samples show the same X-ray diffraction lines, indicating the formation of the same structures of oxide precursors. The dominant diffraction peaks shown in the oxidized samples are assigned to  $K_2Mo_2O_7$  (JCPDS-ICDD no. 36-0347) and  $K_2MoO_4$  (JCPDS-ICDD no. 01-0766). Small  $MoO_3$  species (JCPDS-ICDD no. 05-0508) is also detected for oxidized catalysts. After sulfided at 553 K,  $K_2SO_4$  phase (JCPDS-ICDD no. 05-0613) is observed for K-Mo/SBA-15 and K/Mo/SBA-15, and  $K_2S_2O_8$  phase (JCPDS-ICDD



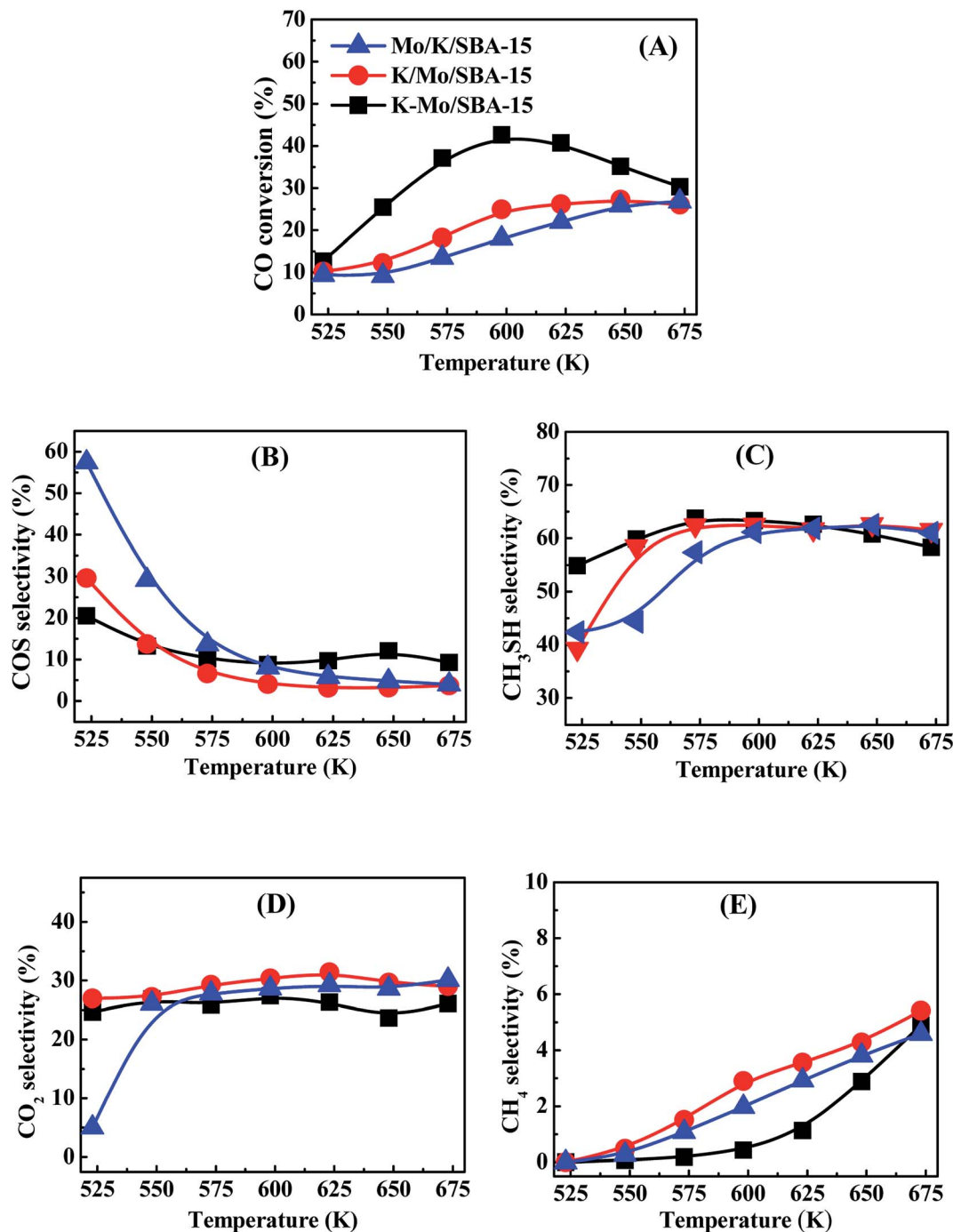


Fig. 1 CO conversion (A) and products selectivity COS (B), CH<sub>3</sub>SH (C), CO<sub>2</sub>(D) and CH<sub>4</sub> (E) of Mo/K/SBA-15 (blue light triangle), K/Mo/SBA-15 (red light circle) and K-Mo/SBA-15 (back light square). Reaction conditions: 0.2 MPa, 1000 h<sup>-1</sup> and CO/H<sub>2</sub>S/H<sub>2</sub> = 1 : 5 : 4.

no.32-0846) is detected for K/Mo/SBA-15 and Mo/K/SBA-15. Those sulfate and persulfate species are probably originated from the conversion of intermediate K<sub>2</sub>S with water readily and irreversibly in the transfer process, leading finally to the agglomerated K<sub>2</sub>SO<sub>4</sub> and K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> phases.<sup>22</sup> The difference in the formed sulfate species over three catalysts may be due to the distinguished interaction among K oxide, Mo oxide and SBA-15 in the process of different impregnation sequence. In the spent K-Mo/SBA-15 sample, the K<sub>2</sub>SO<sub>4</sub> phase disappears, and K<sub>2</sub>S<sub>2</sub>O<sub>8</sub>

(JCPDS-ICDD no.32-0846) phase is also formed during the reaction. It is known that the sulfate phases is an undesired species and is inactive for catalytic reaction, which could give rise to the decrease in the catalytic performance at high temperature to some degree. Moreover, it should be noted that the peaks at 14.5°, 33.2°, 58.8° attributed to MoS<sub>2</sub> (JCPDS-ICDD no. 024-0513) are not distinct, and the intensity of MoS<sub>2</sub> found in the sulfided catalyst is pretty low. It is speculated that MoS<sub>2</sub> phase exists on the catalysts in the form of amorphous state or



Table 1 Textural characteristics of Mo/K/SBA-15, K/Mo/SBA-15 and K-Mo/SBA-15

Samples	$S_{\text{BET}}^a$ ( $\text{m}^2 \text{g}^{-1}$ )	$V_p^b$ ( $\text{cm}^3 \text{g}^{-1}$ )	$D_p^c$ (nm)
SBA-15	1022.4	1.11	4.9
Mo/K/SBA-15	36.8	0.07	3.8
K/Mo/SBA-15	143.9	0.24	6.4
K-Mo/SBA-15	68.1	0.14	3.8

<sup>a</sup>  $S_{\text{BET}}$ , BET surface area. <sup>b</sup>  $V_p$ , pore volume. <sup>c</sup>  $D_p$ , average pore diameter.

the size and amount of  $\text{MoS}_2$  species is lower than that of XRD detection limit under the sulfured progress with 553 K. After reaction,  $\text{MoS}_2$  (JCPDS-ICDD no. 024-0513) diffraction peak is obviously observed and becomes the main crystalline phase, indicating the crystalline  $\text{MoS}_2$  phase with higher size is formed between 553 K to 673 K.

Raman spectra of oxidized, sulfided and spent catalysts are shown in Fig. 3A and B, respectively, to characterize the active species. For the oxidized samples, the bands at 849 and 711  $\text{cm}^{-1}$  are attributed to the presence of  $\text{K}_2\text{Mo}_2\text{O}_7$  (ref. 30) and other bands are assigned to  $\text{K}_2\text{MoO}_4$  species, in agreement with

XRD. For sulfided and spent samples, three main lines at 382, 408, and 450  $\text{cm}^{-1}$  can be observed in all the spectrum. The band at 382  $\text{cm}^{-1}$  corresponds to the Mo-S stretching mode along the basal plane, while the one at 408  $\text{cm}^{-1}$  is attributed to a S-Mo-S stretching mode along the C-axis, and the band at 450  $\text{cm}^{-1}$  is assigned to the second-order scattering.<sup>31</sup> Those weak Raman peaks suggests  $\text{MoS}_2$  species is presented in the form of amorphous state in the sulfided catalysts. The spectra of spent catalysts is very similar with that of sulfided sample, however, there is significant difference in the peak intensity between sulfided and spent samples, indicating that partial oxidized K-Mo precursors are further converted into  $\text{MoS}_2$  species during reaction process.

To further investigate the phase transformation in the catalysis progress, the sulfided and spent catalysts of three catalysts are characterized by XPS. The decomposition constraints about Mo 3d are referred to Cordova *et al.*<sup>32</sup> and Qiu *et al.*<sup>33</sup> Fig. 4 exhibits the decomposition of the Mo 3d spectra of sulfided and spent Mo/K/SBA-15, K/Mo/SBA-15 and K-Mo/SBA-15 samples. For the sulfided catalysts, the components at 229.2, 230.7 and 233.1 eV are attributed to Mo 3d<sub>5/2</sub> components

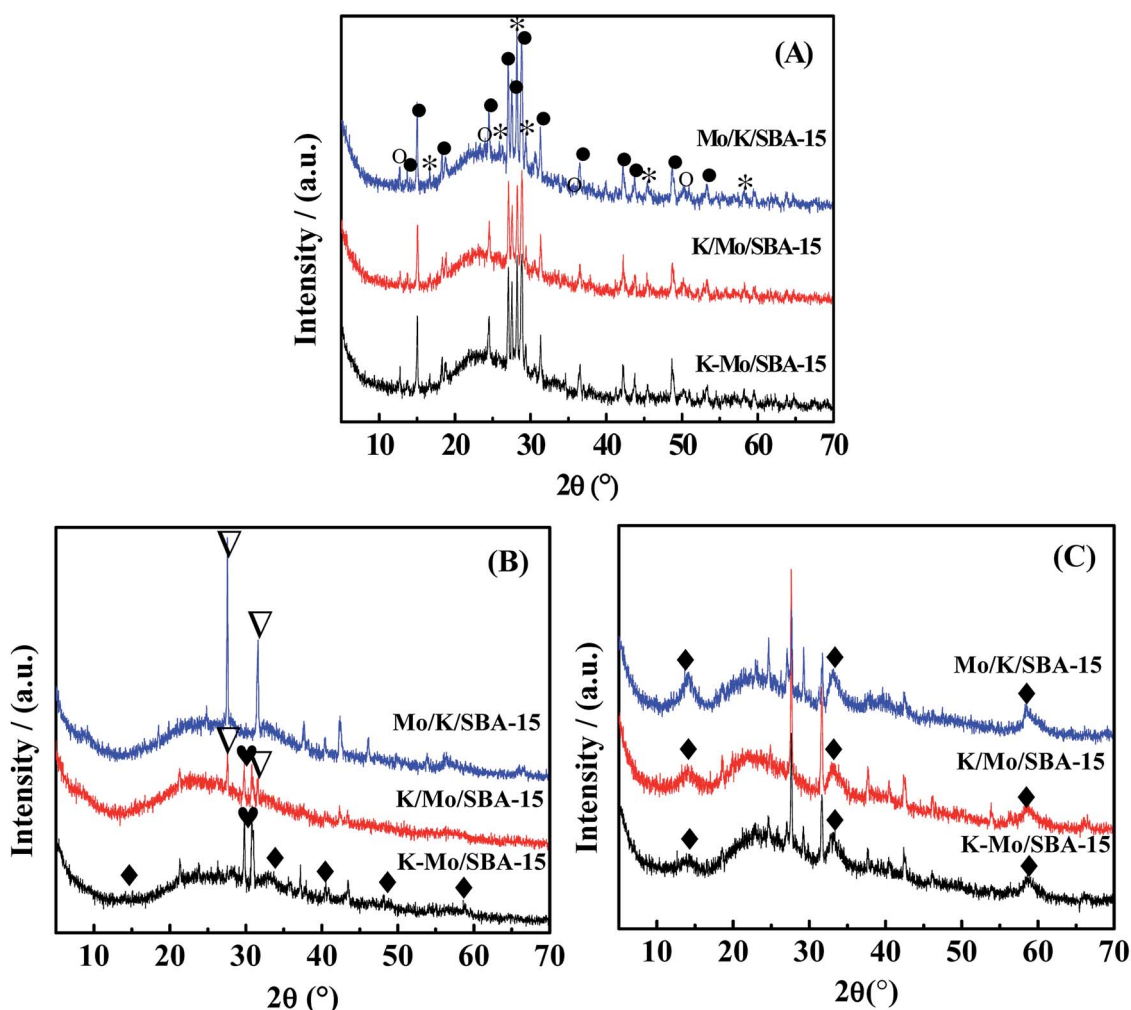


Fig. 2 XRD diffractograms of (A) oxide precursors of catalysts, (B) sulfided catalysts and (C) spent catalysts.  $\text{MoO}_3$  (O),  $\text{MoS}_2$  (◆),  $\text{K}_2\text{Mo}_2\text{O}_7$  (●),  $\text{K}_2\text{MoO}_4$  (\*),  $\text{K}_2\text{SO}_4$  (♥),  $\text{K}_2\text{S}_2\text{O}_8$  (▽).



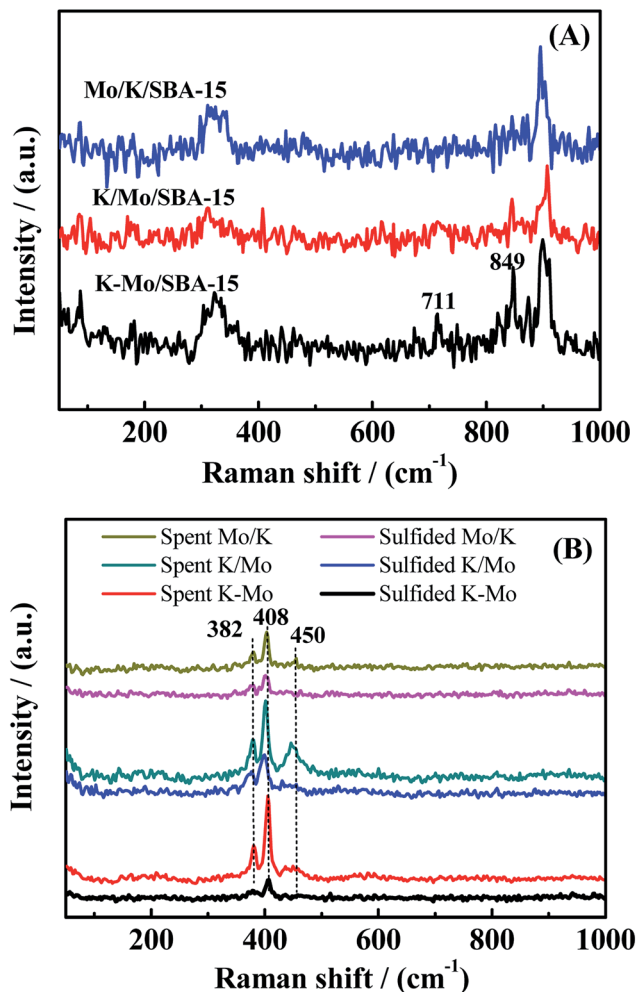


Fig. 3 Raman spectrum of oxide precursor of catalysts (A), sulfided catalysts and spent catalysts (B).

of  $\text{Mo}^{\text{IV}}\text{-S}$  for  $\text{MoS}_2$  phase,  $\text{Mo}^{\text{V}}\text{-O-S}$  surrounded by oxygen and sulfur atoms (intermediate sulfidation phase),  $\text{Mo}^{\text{VI}}\text{-O-S}$  species, respectively.<sup>32</sup> The spectrum at 226.3, 227.6 and 233.5 eV can be assigned to the S 2s orbit related to  $\text{S}^{2-}$  ( $\text{MoS}_2$ ), sulfur bridge ( $\text{S-S}^{2-}$ ) and sulfates ( $\text{SO}_4^{2-}$ ), respectively. In the sulfided K-Mo/SBA-15 sample, the relative atomic ratio of  $\text{Mo}^{\text{VI}}\text{-S}$ ,  $\text{Mo}^{\text{V}}\text{-O-S}$ ,  $\text{Mo}^{\text{VI}}\text{-O-S}$  (shown in Table 2) is 63.5%, 13.53% and 22.96%, respectively, which indicates that  $\text{MoS}_2$  phase is the main species for sulfided sample. After reaction, relative atomic ratio of corresponding species has changed, where the atom% of  $\text{Mo}^{\text{VI}}\text{-S}$ ,  $\text{Mo}^{\text{V}}\text{-O-S}$  increases to 71.49% and 13.98% with the decrease of  $\text{Mo}^{\text{VI}}\text{-O-S}$  to 14.31%, suggesting the improvement of sulfidation degree when rising the reaction temperature. Those phenomenon are also found in the sulfided Mo/K/SBA-15, K/Mo/SBA-15 samples. Moreover, the binding energy of Mo 3d spectra of spent K-Mo/SBA-15 is slightly higher than that of sulfided sample, which also demonstrates the conversion of partial  $\text{Mo}^{\text{VI}}\text{-O-S}$  into  $\text{Mo}^{\text{IV}}\text{-S}$  and  $\text{Mo}^{\text{V}}\text{-O-S}$  species (higher sulfidation degree). Although there is some transformation in the amount of  $\text{MoS}_2$  species between sulfided and spent samples, the selectivity of  $\text{CH}_3\text{SH}$  is not largely changed, suggesting K-Mo/SBA-15 catalyst is relatively stabilized when

sulfided at 553 K. Compared to traditional  $\text{MoS}_2$  catalyst that sulfided at higher temperature of 675 K, the sulfidation of K-Mo oxide precursors into surface  $\text{MoS}_2$  species at lower temperature of 553 K is enough to convert  $\text{CO}/\text{H}_2/\text{H}_2\text{S}$  into  $\text{CH}_3\text{SH}$ . Moreover, the main phase in K/Mo/SBA-15 and Mo/K/SBA-15 obtained through the XPS spectra analysis (presented in Fig. 4C-F) are same with that of K-Mo/SBA-15. The relative atom% of  $\text{Mo}^{\text{VI}}\text{-S}$ ,  $\text{Mo}^{\text{V}}\text{-OS}$  and  $\text{Mo}^{\text{VI}}\text{-O}$  for K/Mo/SBA-15 and Mo/K/SBA-15 are summarized in Table 2, and the changes in atom% of corresponding phases are followed the rule found in K-Mo/SBA-15. There is very small difference in the  $\text{Mo}^{\text{VI}}\text{-S}$  content over K-Mo/SBA-15 and K/Mo/SBA-15 catalysts, while the amount of  $\text{Mo}^{\text{VI}}\text{-S}$  in the Mo/K/SBA-15 is largely lower than those of K-Mo/SBA-15 and K/Mo/SBA-15, possibly due to the strong interaction of K with SBA-15 decreasing the sulfidation degree of Mo oxide species.

In general, our goal is to investigate the reaction network for converting  $\text{CO}/\text{H}_2/\text{H}_2\text{S}$  to  $\text{CH}_3\text{SH}$ . The difference in the catalytic activity for catalysts prepared by different impregnation sequence is clarified briefly *via* the TPR pattern. As we known, in the typical sulfided  $\text{MoS}_2$  based catalysts, sulfur vacancies presented over  $\text{MoS}_2$  phases play a significant role in determining the activity of hydrodesulfurization (HDS).<sup>34,35</sup> Those sulfur vacancy are originated from the removal of sulfur species weakly bonded with molybdenum, which was shown to be labile and was progressively replaced by the sulfur of reactants molecule. Thus, TPR pattern was used to characterize the weakly-bonded and labile surface sulfur species. TPR profiles of three sulfided catalysts are displayed in the Fig. 5. As shown, two kinds of sulfur species are observed in the low and high temperature regions of three catalysts, the low temperature reduction peak between 500–700 K is generally attributed to the reduction of edge reactive sulfur species (*i.e.*, non-stoichiometric,  $\text{S}_x$ ), and the high temperature reduction peak between 800–1000 K corresponds to the recombination of  $-\text{SH}$  groups or/and the reduction of  $\text{K}_2\text{S}$  species.<sup>36,37</sup> The edge reactive sulfur species was generally considered as the active sites and the increase in the peak area at the low-temperature region suggests the growth in the amount of active sites. Generally, the low-temperature peak area for three catalysts is in the following order: Mo/K/SBA-15 < K/Mo/SBA-15 < K-Mo/SBA-15, which is consistent with the catalytic performances for three catalysts (as shown in Fig. 1). Compared the activity results with the TPR results, CO conversions of Mo/K/SBA-15, K/Mo/SBA-15, K-Mo/SBA-15 catalysts were correlated to the number of edge reactive sulfur species to some degree.

### The reaction pathway for synthesizing $\text{CH}_3\text{SH}$ with $\text{CO}/\text{H}_2/\text{H}_2$

It is well known that carbonyl sulfide (COS) is one of significant intermediates in the synthesis of  $\text{CH}_3\text{SH}$  with  $\text{CO}/\text{H}_2/\text{H}_2$ ,<sup>16,38</sup> thus indicating that COS might be dominantly presented in the products and the selectivity of COS could increase with the increasing conversion of CO, as depicted with the reaction eqn (2) However, a diametrically drop in the COS selectivity was observed at our experiment conditions (Fig. 1). The above phenomena can be interpreted as follows: the downward trend



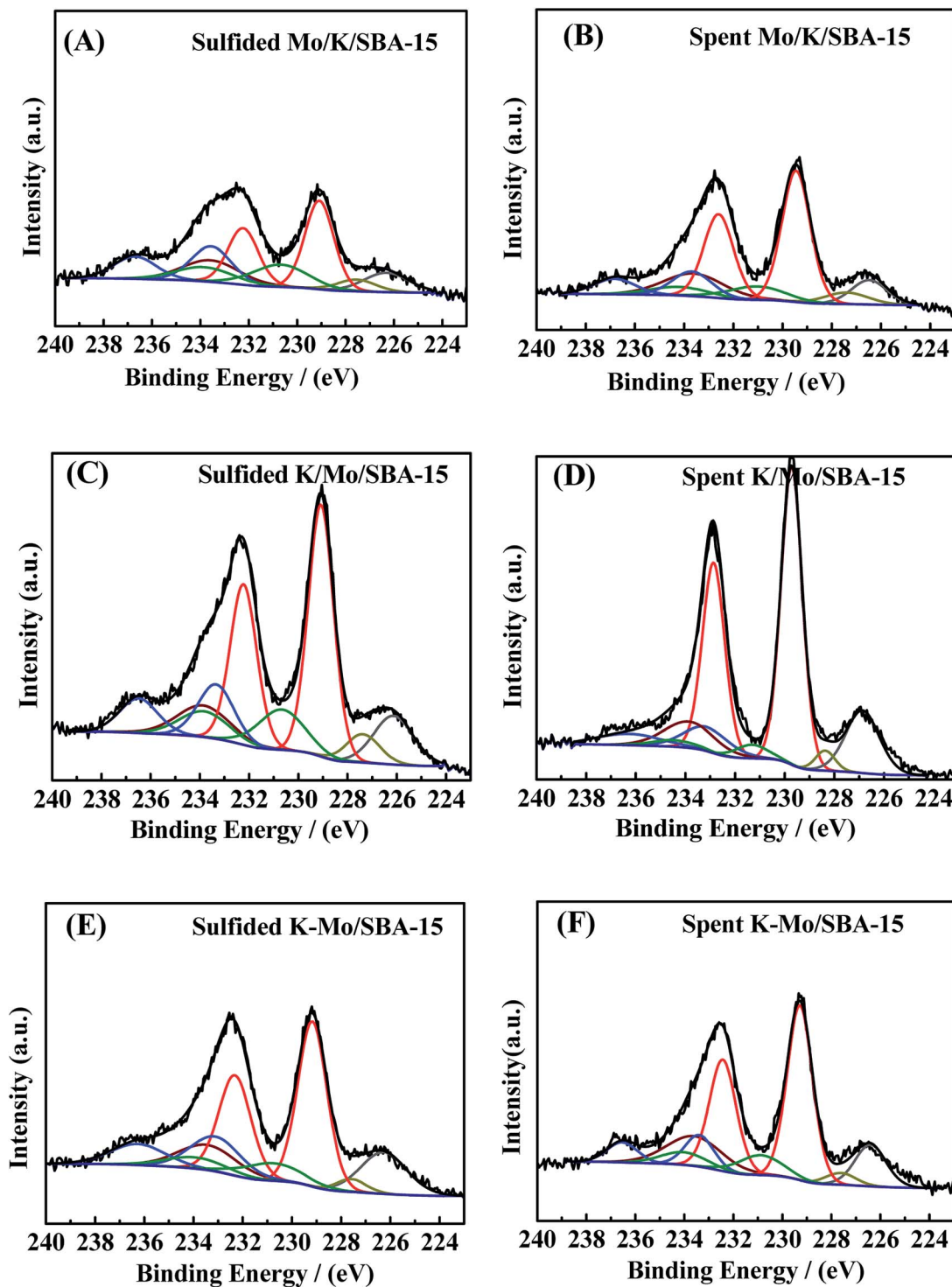


Fig. 4 XPS spectra of the Mo 3d–S 2s core level of (A) sulfided Mo/K/SBA-15, (B) spent Mo/K/SBA-15, (C) sulfided K/Mo/SBA-15, (D) spent K/Mo/SBA-15 (E) sulfided K–Mo/SBA-15, and (F) spent K–Mo/SBA-15.

of COS selectivity as temperature rising indicates that the reaction rate for consuming COS was faster than that for producing COS *via* eqn (2); the low COS selectivity reveals that the large portion of COS generated from eqn (2) should be rapidly consumed *via* some reaction pathways as depicted by eqn (3)–(6). In all four reactions, it seems to consider that the reaction for consuming COS by eqn (5) rarely generate due to

the presence of reverse reaction of (2). The reaction (6) should be occurred owing to the generation of CO<sub>2</sub> in our reaction system. If the presence of reactions (3) and (4) or not can be confirmed by the formed CH<sub>3</sub>SH. As can be seen from Fig. 1, the increasing in the selectivity of CH<sub>3</sub>SH until reaching a maximum at 573 K with the increase of reaction temperature was accompanied by the decrease in the selectivity of COS,

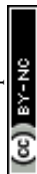
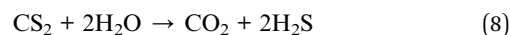
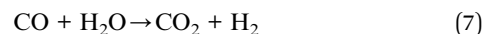
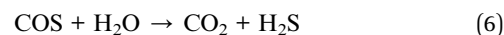
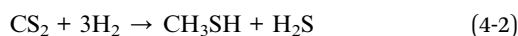
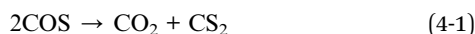
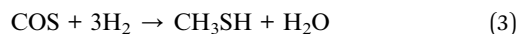
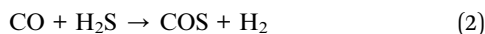


Table 2 Relative atom% of Mo species in sulfided and spent catalysts

Catalyst	Sulfided catalysts			Spent catalysts		
	Mo <sup>VI</sup> -S <sup>a</sup> (%)	Mo <sup>V</sup> -OS <sup>b</sup> (%)	Mo <sup>VI</sup> -O <sup>c</sup> (%)	Mo <sup>VI</sup> -S (%)	Mo <sup>V</sup> -OS (%)	Mo <sup>VI</sup> -O (%)
Mo/K/SBA-15	49.1	23.66	25.84	68.29	14.00	16.25
K/Mo/SBA-15	62.61	18.29	18.80	79.37	5.44	11.97
K-Mo/SBA-15	63.50	13.53	22.96	71.49	13.98	14.31

<sup>a</sup> The Mo<sup>IV</sup> species related to MoS<sub>2</sub>. <sup>b</sup> The Mo<sup>V</sup> surrounded by oxygen and sulfur atoms. <sup>c</sup> The oxidized Mo<sup>VI</sup> species.

which is attributed to the conversion of COS to form CH<sub>3</sub>SH. Notably, the generation of CH<sub>3</sub>SH can be responsible for the only two independent reaction pathways by means of eqn (3) or (4) which could occur under different amount of COS and have been proposed by many groups, respectively.<sup>16,19,22,23</sup> As for the former reaction pathway, some of the early reports<sup>16,19</sup> had been considered the hydrogenation of COS to generate CH<sub>3</sub>SH and H<sub>2</sub>O to be the sole source of CH<sub>3</sub>SH formation, and COS was the only intermediate species in this synthetic reaction. With respect to the latter reaction pathway, it had been proposed by Lercher and coworkers in the recent study,<sup>22,23,39</sup> and they pointed out that eqn (4) was composed of two step reactions: the first step was the disproportionation of COS to produce carbon dioxide (CO<sub>2</sub>) and carbon disulfide (CS<sub>2</sub>) (eqn (4-1)); the second step was the hydrogenation of CS<sub>2</sub> to form CH<sub>3</sub>SH (eqn (4-2)).



In light of the above fact, two reaction pathways were possibly presented. However, to our best knowledge, at present, no evidence was provided to prove the coexistence of those two reactions pathways. It should be stated that the conversion of mixed CO/H<sub>2</sub>S/H<sub>2</sub> into CH<sub>3</sub>SH is rather complex because there are more than ten matters (CO, H<sub>2</sub>S, H<sub>2</sub>, COS, CH<sub>3</sub>SH, CO<sub>2</sub>, CS<sub>2</sub>, CH<sub>4</sub>, C<sub>2</sub>H<sub>4</sub>, C<sub>2</sub>H<sub>6</sub>, CH<sub>3</sub>SCH<sub>3</sub>, CH<sub>3</sub>SSCH<sub>3</sub>, shown in Fig. 1-S of ESI†) and more than ten reactions (eqn (1) to (12)) presented in the reaction system. Employing three starting reactants (CO/H<sub>2</sub>S/H<sub>2</sub> or COS/H<sub>2</sub>S/H<sub>2</sub> or CS<sub>2</sub>/H<sub>2</sub>S/H<sub>2</sub>) as a whole or system is difficult to completely understand the reaction pathways for the conversion of mixed CO/H<sub>2</sub>S/H<sub>2</sub> into CH<sub>3</sub>SH due to its complexity, as previously reported in the literature.<sup>19,22,40</sup> The separation of integral three starting reactants into individual two reactants may provide a new view to investigate the complex reaction process. Based on our analysis, the production of water is a key point to prove the existence of former reaction pathway in our synthetic reaction. In our work, large amount of water peak can be found in TCD with a PQ volume when using synthetic gas (CO/H<sub>2</sub>/H<sub>2</sub>S = 1 : 5 : 4) to synthesize CH<sub>3</sub>SH over three catalysts (shown in Fig. 3-S of ESI†), thus it is necessary to investigate if there are some other reactions that can generate water. Totally, four reactions in our reaction system possibly produce H<sub>2</sub>O as listed in the follows: COS + 3H<sub>2</sub> → CH<sub>3</sub>SH + H<sub>2</sub>O (eqn (3)); CO<sub>2</sub> + H<sub>2</sub>S → COS + H<sub>2</sub>O (the reverse reaction of eqn (6)); CO<sub>2</sub> + H<sub>2</sub> → CO + H<sub>2</sub>O (the reverse reaction of eqn (8)); CO + 3H<sub>2</sub> → CH<sub>4</sub> + H<sub>2</sub>O (eqn (7)). K-Mo/SBA-15 was selected to investigate the catalytic performance of above-mentioned reactions in the following. For the reverse reaction of eqn (6), the usage of CO<sub>2</sub> : H<sub>2</sub>S : N<sub>2</sub> = 1 : 1 : 8 (30 ml min<sup>-1</sup>) as reactants was investigated and the result is presented in Fig. 6A. It is seen that the conversion of CO<sub>2</sub> is pretty low (2–4%) and there is also no water peak found in TCD (shown in Fig. 2-S(A) of ESI†), indicating that large amount of water is not possibly produced from eqn (6). For the reverse reaction of eqn (8), CO<sub>2</sub> : H<sub>2</sub> : N<sub>2</sub> = 1 : 1 : 8 (30 ml min<sup>-1</sup>) was used to research the reaction completion degree and the result is shown in Fig. 6B. The conversion of CO<sub>2</sub> is rising with the temperature increasing and reaches the maximal value at 673 K, while only 13.46% CO<sub>2</sub> was converted, more importantly, the peak of water cannot be found in

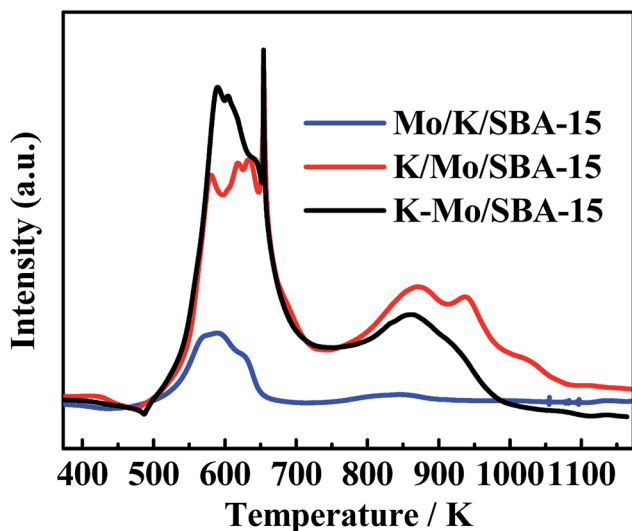


Fig. 5 TPR patterns of sulfided Mo/K/SBA-15, K/Mo/SBA-15 and K-Mo/SBA-15.



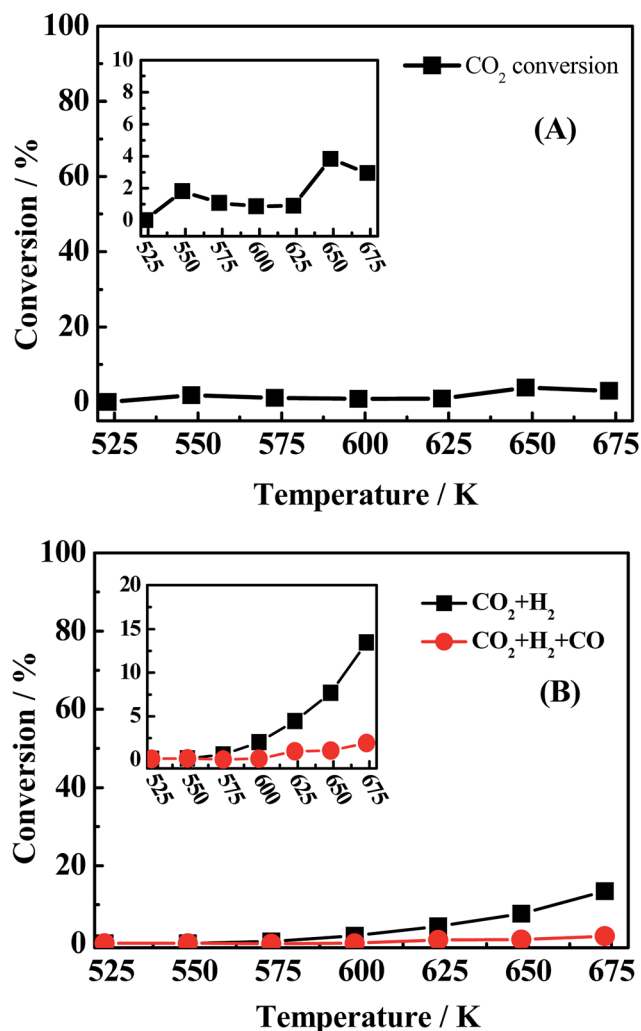


Fig. 6 CO conversion (black light square) of (A) reaction conditions: 0.2 MPa, 1000 h<sup>-1</sup> and CO<sub>2</sub>/H<sub>2</sub>S/N<sub>2</sub> = 1:1:8 (30 ml min<sup>-1</sup>), (B) reaction conditions: 0.2 MPa, 1000 h<sup>-1</sup>, CO<sub>2</sub>/H<sub>2</sub>/N<sub>2</sub> = 1:1:8 (30 ml min<sup>-1</sup>) and CO<sub>2</sub>/H<sub>2</sub>/CO/N<sub>2</sub> = 1:1:1:7 (30 ml min<sup>-1</sup>).

the TCD (shown in Fig. 2-S(B) of ESI<sup>†</sup>). Actually, this reverse water gas shift reaction is hardly to occur in this condition due to the high concentration of CO atmosphere in the system, the water gas shift reaction is more likely to happen under that condition. The sequence experiment of the reverse water gas shift reaction with adding 10% CO (v/v) also confirms our view. As for eqn (7), using CO/H<sub>2</sub> = 1:4 (30 ml min<sup>-1</sup>) as the reactant gas was investigated and the result is shown in Fig. 7. It can be found that the CO conversion is pretty low and the main product is CH<sub>4</sub> and CO<sub>2</sub> with a little C<sub>2</sub>H<sub>4</sub> and C<sub>2</sub>H<sub>6</sub>, this indicating the generation of CH<sub>4</sub> from CO with H<sub>2</sub> (2CO + 2H<sub>2</sub> → CH<sub>4</sub> + CO<sub>2</sub>)<sup>41</sup> instead of the reaction (CO + 3H<sub>2</sub> → CH<sub>4</sub> + H<sub>2</sub>O). Accordingly, large amount of water in system is produced from the hydrogenation of COS (eqn (3)) which indicates the first reaction pathway would happen certainly.

In order to have a further acquaintance to the whole reaction pathway, another two reactions using different components as reactant gas were investigated and compared. The activity experimental result of the reaction using CO/H<sub>2</sub>S = 1:5 as reactant gas (denote as R(CO/H<sub>2</sub>S)) was shown in Fig. 8(A) and

used to compare with the reaction using CO/H<sub>2</sub>S/H<sub>2</sub> as reactant gas in Fig. 8(B) (denote as R(CO/H<sub>2</sub>S/H<sub>2</sub>)). The only difference between R(CO/H<sub>2</sub>S/H<sub>2</sub>) and R(CO/H<sub>2</sub>S) is the concentration of H<sub>2</sub> in reaction system. The amount of hydrogen in the first reaction is sufficient but it is shortage in the second reaction because H<sub>2</sub> in the system of R(CO/H<sub>2</sub>S) can be generated from eqn (2). In R(CO/H<sub>2</sub>S) system, the selectivities of two main species COS and CS<sub>2</sub> are found to be 33–32% and 6–15% from 523 K to 675 K, respectively. The presence of large amount of CS<sub>2</sub> in R(CO/H<sub>2</sub>S) system indicates that CS<sub>2</sub> is the significant intermediate species and the disproportionation of COS (eqn (4-1)) occurs indeed. In R(CO/H<sub>2</sub>S/H<sub>2</sub>) system, however, it is found that the corresponding selectivities of two species decrease largely (16–8% and 0–1.4% from 523 K to 675 K, respectively). It suggests that the addition of hydrogen leads to the large consumption of COS and CS<sub>2</sub>, indicating the hydrogenation of CS<sub>2</sub> has happened as eqn (4-2). In basis of the above facts, we proposed that two reaction pathways may be occurred simultaneously in our reaction system. Comparison of the selectivity of CO<sub>2</sub> between R(CO/H<sub>2</sub>S/H<sub>2</sub>) and R(CO/H<sub>2</sub>S) also demonstrates this point. The corresponding result is displayed in Fig. 8(C). As we known, if only the former reaction pathway, *i.e.*, the hydrogenation of COS accompanied by reaction of COS and H<sub>2</sub>O to generate CO<sub>2</sub>, exists, the amount of CO<sub>2</sub> in H<sub>2</sub>-rich system (R(CO/H<sub>2</sub>S/H<sub>2</sub>)) would be lower than that in H<sub>2</sub>-deficient system (R(CO/H<sub>2</sub>S)) because more H<sub>2</sub> was added and then more COS was consumed to generate CH<sub>3</sub>SH, instead of CO<sub>2</sub>. While if only the latter reaction pathway, *i.e.*, the disproportionation of COS followed by the hydrogenation of CS<sub>2</sub>, is presented, the amount of CO<sub>2</sub> in H<sub>2</sub>-rich system (R(CO/H<sub>2</sub>S/H<sub>2</sub>)) would be higher than that in H<sub>2</sub>-deficient system (R(CO/H<sub>2</sub>S)) because more H<sub>2</sub> was added and then more CS<sub>2</sub> was consumed, leading to a big surplus of CO<sub>2</sub>. However, in our work, the selectivity of CO<sub>2</sub> between R(CO/H<sub>2</sub>S/H<sub>2</sub>) and R(CO/H<sub>2</sub>S) exhibits interlaced results at all the reaction temperature range (Fig. 8C), which confirms the coexistence of two reaction pathways. Moreover, large amount of by-product CO<sub>2</sub> is found to be presented in the products and is almost stabilized at all the reaction temperature

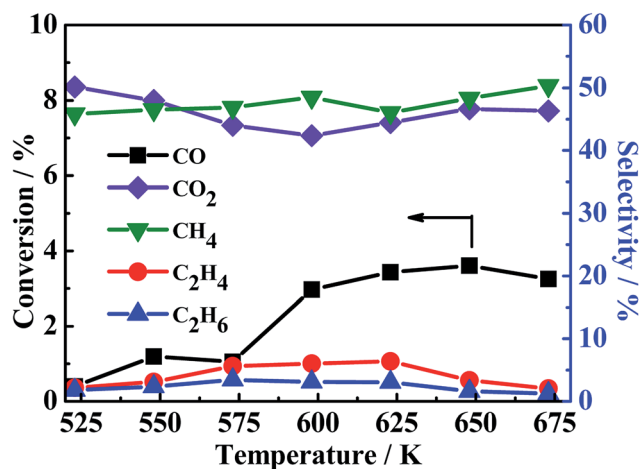


Fig. 7 CO conversion (black light square) and CH<sub>4</sub> (green light square), C<sub>2</sub>H<sub>4</sub> (red light ball) and C<sub>2</sub>H<sub>6</sub> (blue light triangle) selectivity. Reaction conditions: 0.2 MPa, 1000 h<sup>-1</sup> and CO/H<sub>2</sub> = 1:4 (30 ml min<sup>-1</sup>).



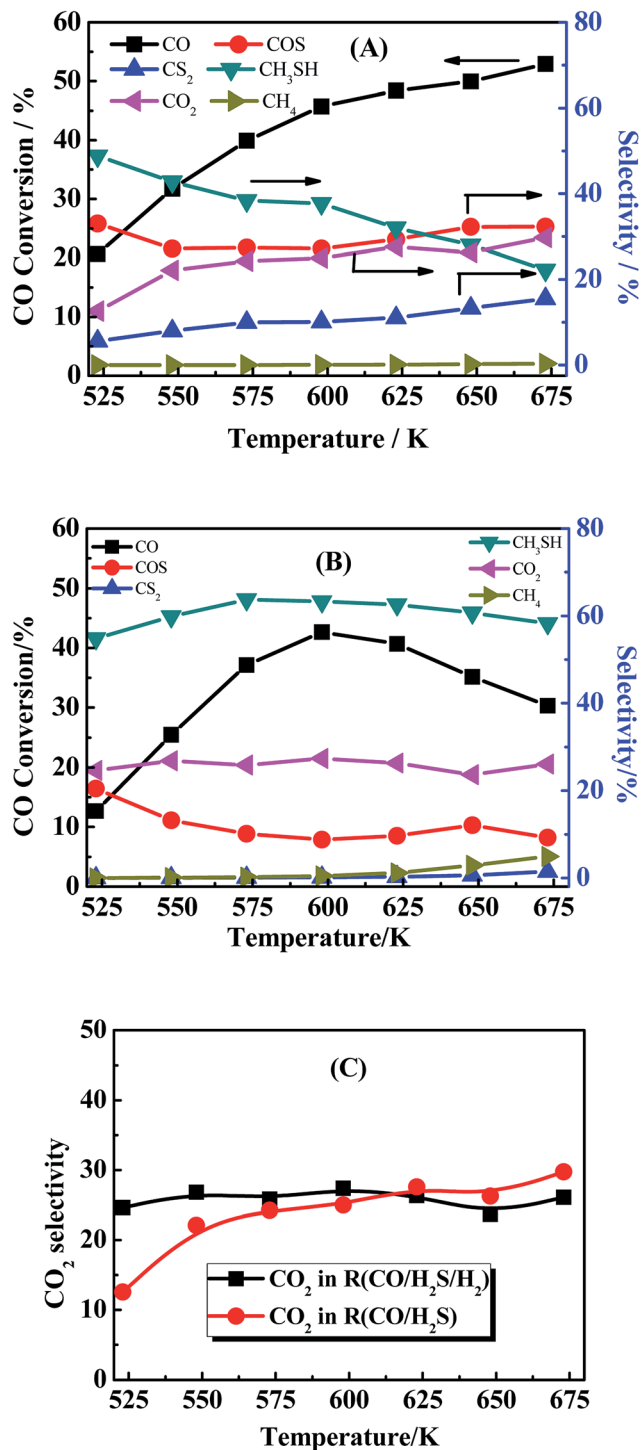


Fig. 8 (A) CO conversion (black square light) and the product selectivity (marked in the picture). Reaction conditions: 0.2 MPa, 1000 h<sup>-1</sup> and CO/H<sub>2</sub>S = 1 : 5 (30 ml min<sup>-1</sup>). (B) CO conversion (black square light) and the product selectivity (marked in the picture). Reaction conditions: 0.2 MPa, 1000 h<sup>-1</sup> and CO/H<sub>2</sub>S/H<sub>2</sub> = 1 : 5 : 4 (30 ml min<sup>-1</sup>). (C) Comparison of CO<sub>2</sub> selectivity between in R(CO/H<sub>2</sub>S/H<sub>2</sub>) and R(CO/H<sub>2</sub>S).

region. This generated CO<sub>2</sub> is mainly derived from the disproportionation of COS from eqn (4-1) and the hydrolysis of COS, CO, CS<sub>2</sub> from eqn (6)–(8) respectively.

Another phenomenon should be taken into consideration. In the theoretical point, when CO conversion is increasing with the temperature rising, the amount of generated H<sub>2</sub> should be increasing, and CS<sub>2</sub> and COS can be easily reacted with generated H<sub>2</sub> to generate more CH<sub>3</sub>SH (eqn (4-2)). However, it is noted that the selectivity of CH<sub>3</sub>SH in R(CO/H<sub>2</sub>S) sharply decreases with the increasing temperature. Two reasons could be responsible for this phenomenon. On the one hand, the decreasing in the CH<sub>3</sub>SH selectivity may be partially due to the reduction in the generation of CH<sub>3</sub>SH, which is proved by the increased selectivity of CS<sub>2</sub>. On the another hand, CH<sub>3</sub>SH could be decomposed all the time to other matters. The low selectivity of CH<sub>4</sub> in R(CO/H<sub>2</sub>S) system indicates the large decrease in the CH<sub>3</sub>SH selectivity may be not completely originated from the decomposition of CH<sub>3</sub>SH into CH<sub>4</sub>, and may be attributed to the decomposition of CH<sub>3</sub>SH into other matters under hydrogen shortage atmosphere. To confirm the view we proposed, the experiment using CH<sub>3</sub>SH as reactant gas was carried out, and the CH<sub>3</sub>SH conversion and product selectivity are presented in Fig. 9. We are surprised to find that the conversion of CH<sub>3</sub>SH is pretty high and has arrived 97% at 623 K, the main components in relatively lower temperature are dimethyl sulfide (CH<sub>3</sub>SCH<sub>3</sub>) and dimethyl disulfide (CH<sub>3</sub>SSCH<sub>3</sub>), and those products are decreasing with the temperature increasing and CH<sub>4</sub> becomes the predominant product when the temperature is more than 593 K. Those result indicate that the conversion of CH<sub>3</sub>SH was firstly converted into intermediates, CH<sub>3</sub>SCH<sub>3</sub> and CH<sub>3</sub>SSCH<sub>3</sub>, and then the intermediates were decomposed into CH<sub>4</sub> and H<sub>2</sub>S, as described in eqn ((9-1)–(9-4)). However, the low and unchanged selectivity of CH<sub>4</sub> in R(CO/H<sub>2</sub>S) system can not explain the drastic decrease in the CH<sub>3</sub>SH selectivity and some other reason should be presented. The spent catalyst was characterized by Raman spectrum to detect if the carbon deposition was presented and the result is shown in Fig. 10. It is obvious that the catalyst for R(CH<sub>3</sub>SH) exhibits a Raman band between 1300–1700 cm<sup>-1</sup> which is attributed to carbon deposition,<sup>42,43</sup> indicating that CH<sub>3</sub>SH could be possibly decomposed

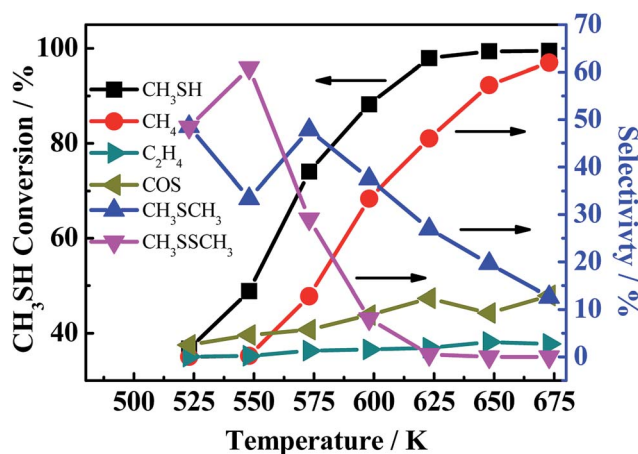
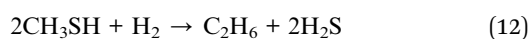
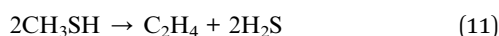
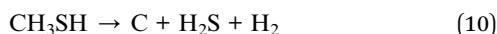
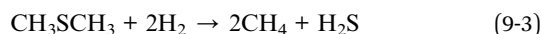
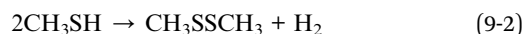
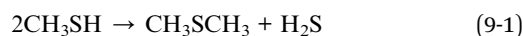
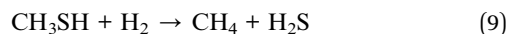


Fig. 9 CH<sub>3</sub>SH conversion (black light square) and the product selectivity (marked in the picture). Reaction conditions: 0.2 MPa, 1000 h<sup>-1</sup>, 30 ml min<sup>-1</sup>.



to H<sub>2</sub>S, H<sub>2</sub> and C, as shown by eqn (10). Certainly, some other possible reason for the decreased selectivity of CH<sub>3</sub>SH can not be excluded. Moreover, due to the monitoring of trace amounts of ethylene (C<sub>2</sub>H<sub>4</sub>) and ethane (C<sub>2</sub>H<sub>6</sub>), the reactions (11) and (12) would be occurred to some degree in the reaction system.



Thus, we considered that CH<sub>3</sub>SH in the reaction system is in a state of equilibrium of generation and decomposition. Therefore, it is concluded that the general reaction pathways are according to the following routes, as illustrated and described in Fig. 11.

### Thermodynamics study

Due to the fact that the thermodynamic analysis is an important criterion for the possibility and the degree of a chemical reaction, the feasibility of some important intermediate process involved in our reaction system was further demonstrated and discussed by using the results of thermodynamic calculation. Thermodynamic data (the changes of Gibbs free energy and enthalpy, equilibrium constant) of CH<sub>3</sub>SH-free reactions were determined by using HSC Chemistry 5.1 software, however, as

a result of the lack of the fundamental parameter about CH<sub>3</sub>SH in the HSC software, the corresponding thermodynamics data of CH<sub>3</sub>SH-containing reactions were calculated by the Kirchhoff Law<sup>44</sup> and the modified Gibbs–Helmholtz equation.<sup>45,46</sup> The fundamental thermodynamic parameter of partial substances for reactions containing CH<sub>3</sub>SH are compiled in the Table 1-S (shown in the ESI†). The considerable of these calculation formulas as a feasible method could be ascribed to the fact that each reaction was performed under the condition of constant low pressure (0.2 MPa) and constant high temperature (≥548 K), which could be deemed to be the ideal gas and satisfied the applicable conditions of above equations.

The thermodynamic data of all the reactions were calculated and summarized in the Tables 2-S and 3-S in the ESI.† Gibbs free energy change and equilibrium constant of main reactions to produce CH<sub>3</sub>SH and CO<sub>2</sub> are displayed in Fig. 12 and 13, respectively. Two reactions involving the hydrogenation of COS to produce CH<sub>3</sub>SH (eqn (3) and (4)) should be firstly taken into account owing to the uncertainty whether these two reactions could automatically occur and which reaction is predominant. It can be observed from Table 2-S† that two reactions related to the formation of CH<sub>3</sub>SH at the temperature range of 548 K to 648 K are exothermic. From the thermodynamic point of view, it seems to be indicated that the increase of reaction temperature would facilitate the process of reactions (3) and (4). In combination with the changes of Gibbs free energy and equilibrium constant from Fig. 12 and Table 2-S,† it could be concluded that both the reactions (3) and (4) might occur spontaneously in thermodynamics ( $\Delta G_r(T) < 0$ ). This further confirms our experimental results that the reaction (3) and (4) should be presented simultaneously in the reaction system. Moreover, the thermodynamic equilibrium constant of reaction (4) ( $= 1.19 \times 10^4$  at 573 K) is about three order greater in magnitude than that of the reaction (3) ( $= 23.77$  at 573 K). This result signifies that, in thermodynamics, reaction (4) might easily occur than the reaction (3).

Another several uncertain side pathways are the reactions to form by-products CO<sub>2</sub> by the hydrolysis of COS, CO and CS<sub>2</sub> *via* the reactions of (6)–(8), respectively. The thermodynamic data are shown in Fig. 13 and Table 3-S(A).† As seen from the results, all the hydrolysis reactions are deemed to be exothermic and could occur spontaneously. Among them, the equilibrium constant of the hydrolysis reaction of CS<sub>2</sub> ( $K_p \approx 10^6$ ) is the maximum, suggesting that it is more likely to occur than the other two reactions in thermodynamics. As the reaction temperature increasing, the equilibrium constant of hydrolysis reaction of CS<sub>2</sub> keeps the same order of magnitude. Therefore, it seems to be considered that the impact of temperature on this reaction turns out to be very small. However, the influence of temperature on thermodynamic equilibrium constant for the hydrogenation of CS<sub>2</sub> is relative larger than that of the hydrolysis of CS<sub>2</sub>, which suggests that increasing reaction temperature do not facilitate the hydrogenation of CS<sub>2</sub>. In order to further corroborate the accuracy of the method calculated by thermodynamic equations on the CH<sub>3</sub>SH-containing reactions, the thermodynamic data of three hydrolysis reactions are both calculated by the thermodynamic equations and HSC software,

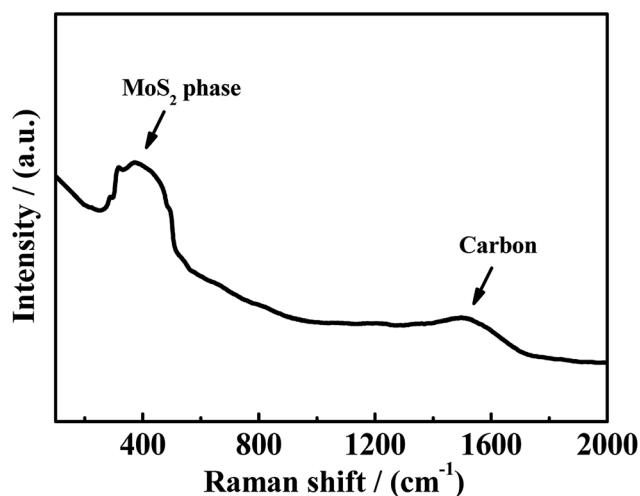


Fig. 10 Raman spectrum of spent catalysts in R(CH<sub>3</sub>SH).



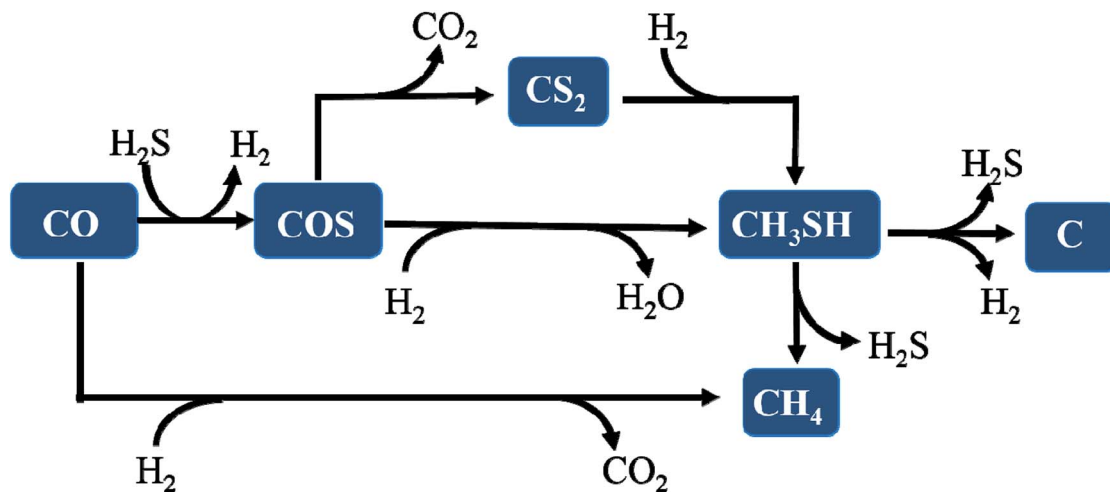


Fig. 11 The reaction pathway for synthesizing  $\text{CH}_3\text{SH}$  from  $\text{CO}/\text{H}_2\text{S}/\text{H}_2$  gas.

and the corresponding results are tabulated in Table 3-S(B).<sup>†</sup> It can be observed that the reaction enthalpy change, Gibbs free energy change and equilibrium constant of these reactions calculated by thermodynamic equations are in good agreement with HSC software.

The corresponding catalytic reaction mechanism for the conversion of  $\text{CO}/\text{H}_2/\text{H}_2\text{S}$  to  $\text{CH}_3\text{SH}$  over SBA-15 supported K-Mo catalysts are clarified briefly. In general, in the conversion of  $\text{CO}/\text{H}_2/\text{H}_2\text{S}$  to  $\text{CH}_3\text{SH}$ , CO was firstly reacted with  $\text{H}_2\text{S}$  to produce COS, and subsequently, the direct or indirect hydrogenation of COS results in the generation of  $\text{CH}_3\text{SH}$ . In our previous work, sulfided  $\text{MoS}_2$  catalyst without the addition of K species was demonstrated to have no ability to produce  $\text{CH}_3\text{SH}$ , while the incorporation of K species into  $\text{MoS}_2$  species

gives rise to the significant generation of  $\text{CH}_3\text{SH}$ .<sup>26</sup> Thus, the synergistic interaction between K and  $\text{MoS}_2$  species is crucial to the generation of  $\text{CH}_3\text{SH}$ . It is known that the sulfur vacancies over  $\text{MoS}_2$  phases derived from the removal of sulfur species weakly bonded with molybdenum in the reaction process can activate the reactant molecules of CO,  $\text{H}_2$ ,  $\text{H}_2\text{S}$  and were the reactive active sites. In our reaction system ( $\text{CO}/\text{H}_2/\text{H}_2\text{S}$ ), CO and  $\text{H}_2\text{S}$  molecules were thus non-dissociatively and dissociatively absorbed on the sulfur vacancies, respectively, to generate the intermediate, COS. With the activation of  $\text{H}_2$  molecule over the sulfur vacancies, the further direct or indirect hydrogenation of COS leads to the formation of  $\text{CH}_3\text{SH}$  via stabilizing C-S bond by K species.<sup>22,23</sup>

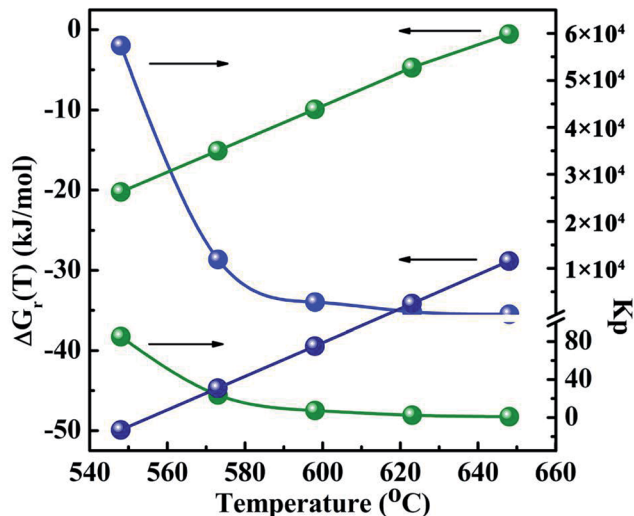


Fig. 12 The Gibbs free energy changes and thermodynamic equilibrium constants of main reactions as a function of temperature. The blue light ball:  $\text{COS} + 3\text{H}_2 \rightarrow \text{CH}_3\text{SH} + \text{H}_2\text{O}$  eqn (3); the green light ball:  $2\text{COS} + 3\text{H}_2 \rightarrow \text{CH}_3\text{SH} + \text{CO}_2 + \text{H}_2\text{S}$  eqn (4).

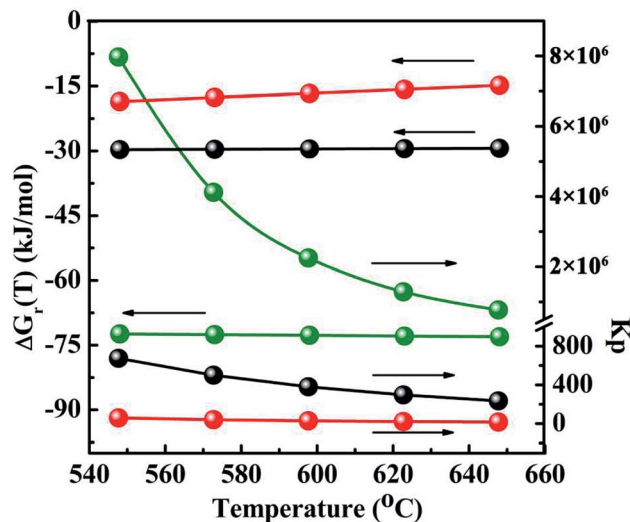


Fig. 13 The Gibbs free energy changes and thermodynamic equilibrium constants of side reactions as a function of temperature. The black light ball:  $\text{COS} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2\text{S}$  eqn (6); the red light ball:  $\text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2$ , eqn (7); the green light ball:  $\text{CS}_2 + 2\text{H}_2\text{O} \rightarrow \text{CO}_2 + 2\text{H}_2\text{S}$  eqn (8).



## Conclusion

The influences of the impregnation sequence on the conversion of CO and the selectivity of CH<sub>3</sub>SH, COS, CO<sub>2</sub> and CH<sub>4</sub> over SBA-15 supported Mo based catalysts were investigated and compared. The catalytic performances of catalysts are in the order of K–Mo/SBA-15 > K/Mo/SBA-15 > Mo/K/SBA-15. Based on the characterizations results, two K-containing Mo oxides (K<sub>2</sub>Mo<sub>2</sub>O<sub>7</sub> and K<sub>2</sub>MoO<sub>4</sub>) were detected as main species in the oxidized samples, and amorphous MoS<sub>2</sub> is predominated in the corresponding sulfided and spent samples. The CO conversion was closely related to the amount of the edge reactive sulfur species that formed the sulfur vacancies over MoS<sub>2</sub> phases. Combining experimental data with the results of thermodynamics analyses, the corresponding reaction pathways over K–Mo/SBA-15 were proposed. CO was firstly reacted with H<sub>2</sub>S to produce COS, and CH<sub>3</sub>SH was formed *via* two reaction pathways: the first one is the direct hydrogenation of COS, and the second one is the hydrogenation of CS<sub>2</sub> originated from the disproportionation of COS. CH<sub>3</sub>SH in reaction system is in a state of equilibrium of generation and decomposition, the selectivity of CH<sub>3</sub>SH would decrease with the temperature increasing due to the enhancement of decomposition reaction and thermodynamic limit. Two reaction pathways were found to result in the decomposition of CH<sub>3</sub>SH, on the one hand, CH<sub>3</sub>SH is firstly converted into intermediates, CH<sub>3</sub>SCH<sub>3</sub> and CH<sub>3</sub>SSCH<sub>3</sub>, and then those species can be decomposed into CH<sub>4</sub> and H<sub>2</sub>S. On the other hand, some CH<sub>3</sub>SH could probably decompose to carbon, H<sub>2</sub>S and H<sub>2</sub>.

## Conflicts of interest

There are no conflicts to declare.

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