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3D web freestanding RuO₂–Co₃O₄ nanowires on Ni foam as highly efficient cathode catalysts for Li–O₂ batteries†

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The mechanism of Li–O₂ batteries is based on the reactions of lithium ions and oxygen, which hold a theoretical higher energy density of approximately 3500 W h kg⁻¹. In order to improve the practical specific capacity and cycling performance of Li–O₂ batteries, a catalytically active mechanically robust air cathode is required. In this work, we synthesized a freestanding catalytic cathode with RuO₂ decorated 3D web Co₃O₄ nanowires on nickel foam. When the specific capacity was limited at 500 mA h g⁻¹, the RuO₂–Co₃O₄/NiF had a stable cycling life of up to 122 times. The outstanding performance can be primarily attributed to the robust freestanding Co₃O₄ nanowires with RuO₂ loading. The unique 3D web nanowire structure provides a large surface for Li₂O₂ growth and RuO₂ nanoparticle loading, and the RuO₂ nanoparticles help to promote the round trip deposition and decomposition of Li₂O₂, therefore enhancing the cycling behavior. This result indicates the superiority of RuO₂–Co₃O₄/NiF as a freestanding highly efficient catalytic cathode for Li–O₂ batteries.

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Introduction

As a favorable solution to the energy shortage and environmental crisis, electric vehicles (EVs) are gaining more and more attention. Almost all EVs are Li-ion battery-driven and achieve unsatisfactory mileage due to the limited energy density of Li-ion batteries.¹ With a high theoretical energy density of approximately 3500 W h kg⁻¹, Li–O₂ batteries (LOBs) could be the leader for use in EVs.^{2–4} The mechanism of LOBs is based on a simple series of reactions between lithium ions and oxygen, namely, oxygen reduction reactions (ORRs) and oxygen evolution reactions (OERs).^{5–7} In the discharge process the ORR happens, where oxygen is reduced to form Li₂O₂ with the lithium ions from the electrolyte,⁸ while the OER happens in the charge process, when the Li₂O₂ electrochemically decomposes to oxygen and lithium ions. Despite their high performance, they still have many disadvantages, such as poor cycling ability, high charging voltages, low energy efficiency and poor electrolyte stability, as well as cathode stability in the cell environment.^{9–11}

In traditional LOBs, carbonaceous materials and organic binders have been used to compose a typical oxygen

cathode.^{12,13} However, the use of carbon materials and a binder to cover the surface of cathodes results in tough challenges, such as the resulting high polarization and poor cycle life and limited conductivity.^{14–16} In addition, because of the low solubility of the discharge product Li₂O₂ in organic electrolyte, any undecomposed Li₂O₂ can block the path of oxygen diffusion, leading to electrode degradation.¹⁷ Accordingly, the ideal electrode should contain a porous structure and bifunctional catalysts with excellent ORR and OER performance.^{18–20} Among the many investigated binder-free oxygen cathodes, the use of commercial nickel foam (NiF), which is widely used as a substrate due to its good electron conductivity and 3D porous structure, is beneficial for Li₂O₂ deposition and electron transferability.^{21–24}

Catalysts when used as important cathode materials can effectively lower the overpotential and enhance the cycling stability of Li–O₂ batteries. Transition metal oxide catalysts and noble metal oxide catalysts are widely used. Cobalt oxide-based catalysts, for example, such as the widely studied compound Co₃O₄, can serve as good bifunctional catalysts for Li–O₂ batteries due to their low cost, high redox activity and favorable catalytic activity for both ORR and OER.^{25–28} Cui *et al.* first reported free-standing Co₃O₄ arrays growing on the surface of NiF that showed a low polarization and a relative high capacity of 1880 mA h g⁻¹.²⁹ However, the cycling stability of the material was limited to only 5 cycles due to the use of propylene carbonate electrolyte, which is known to be unsuitable for the long-term operation of Li–O₂ cells.³⁰ Lee *et al.* synthesized Co₃O₄ nanowire (NW) arrays vertically grown on NiF and

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demonstrated that this type of morphology is restrained by the decomposition of Li_2O_2 .³¹ He *et al.* synthesized Co_3O_4 rectangular nanosheets that led to a higher specific capacity of 1380 mA h g^{-1} and better cycling stability over 54 cycles at a fixed current density of 100 mA g^{-1} .³²

Normally, freestanding oxide arrays grown on substrates are usually well structured but have poor catalytic activity. Many studies have found that the catalytic performance of pristine freestanding arrays could be markedly improved after the loading of noble metals/oxides. Many precious metals/oxides such as Pt,³³ Pd,³⁴ Ag,³⁵ Au³⁶ and Ru/RuO₂,^{37–42} have been used in LOBs. Among these noble metals, Ru and RuO₂ have attracted great interest due to their excellent catalytic activity, which dramatically reduces the charging overpotential and improves the round-trip efficiency.²⁰ Liao *et al.* successfully grew nanoporous Ru on NiF *via* a galvanic replacement reaction and showed that this material has a voltage window of 2.75–3.75 V with a limited capacity of 1000 mA h g^{-1} .⁴³ Liu *et al.* reported a Ru nanoparticle decorated carbon-free O₂ cathode using 3D ultralight porous nickel which demonstrated a relatively high specific capacity of 2410 mA h g^{-1} at a limited current density of 150 mA g^{-1} .⁴⁴ However, if too much of the noble metal is used, the cost of the material will be too high for commercial use in EVs. To produce a low-cost cathode catalyst, it is necessary to reduce the noble metal content in the battery whilst maintaining a high catalytic performance.

In this work, we synthesized Co_3O_4 nanowires directly on nickel foam using a two-step hydrothermal and heat treatment preparation. Then, RuO₂ nanoparticles were decorated on the $\text{Co}_3\text{O}_4/\text{NiF}$ using immersion methods to produce a cathode for use in Li–O₂ batteries, resulting in enhanced catalytic activity due to the freestanding structure and RuO₂ loading. Therefore, compared with LOBs with a Co_3O_4 cathode, the ones with a RuO₂– Co_3O_4 cathode exhibited a much more improved electrochemical performance with a durable cycling stability of 122 cycles at a limited capacity of 500 mA h g^{-1} .

Experimental section

Electrode preparation

Analytical grade chemicals were purchased and used without any further purification. Nickel foam was cut into $2 \text{ cm} \times 5 \text{ cm}$ pieces and then cleaned in acetone and ethanol for half an hour. After tailoring, the pretreated pieces were dried in an oven overnight and weighed before use, and the weight was recorded as *m*₁. In a typical synthesis of the Co_3O_4 nanowires, 2 mmol of $\text{Co}(\text{NO}_3)_2$ and 3 mmol of $(\text{NH}_4)_2\text{SO}_4$ were weighed and mixed in 80 ml of deionized (DI) water under magnetic stirring for 10 min. Then 10 mmol of urea was dissolved in another 20 ml of DI water and stirred for 10 min. After that, the latter solution was slowly dropped into the former pink solution followed by a further 20 min of stirring. Then, pretreated nickel foam combined with the precursor solution was transferred into a Teflon-lined stainless autoclave. The autoclave was sealed and put into an electric oven and heated at $120 \text{ }^\circ\text{C}$ for 8 h. In order to remove the redundant particles, the products were removed from the autoclave and rinsed more than 3 times with ultrapure

water and anhydrous alcohol. Ni-supported Co_3O_4 nanowires were finally obtained after heating at $300 \text{ }^\circ\text{C}$ for 2 h in air, after which the $\text{Co}_3\text{O}_4/\text{NiF}$ was weighed again, and the weight was recorded as *m*₂. To prepare RuO₂– Co_3O_4 nanowires, the previously synthesized materials were steeped in a RuCl₃ aqueous solution (3 mg l^{-1}) for 1 h, followed by drying at $60 \text{ }^\circ\text{C}$ for 6 h and annealing at $300 \text{ }^\circ\text{C}$ for 2 h in Air. RuO₂– $\text{Co}_3\text{O}_4/\text{NiF}$ was weighed, and the weight was recorded as *m*₃. The loading masses of RuO₂– Co_3O_4 and Co_3O_4 are based on the difference between *m*₃ and *m*₁ as well as the difference between *m*₂ and *m*₁, respectively. The loading mass of RuO₂– Co_3O_4 on Ni foam was found to be approximately 0.8 mg cm^{-2} . According to the energy dispersive X-ray spectroscopic (EDS) results, the weight percentage of RuO₂ in RuO₂– Co_3O_4 is around 2.5% (Fig. S1†). The Ru– $\text{Co}_3\text{O}_4/\text{NiF}$ cathode was synthesized by following a literature procedure.³⁸

Electrode characterization

The nanowires grown on the NiF were scraped off and examined using powder X-ray diffraction (PXRD) on a Bruker D8 advance powder diffractometer with Cu K α radiation operating at 40 keV. X-ray photoelectron spectroscopic (XPS) studies were conducted with an ESCALAB MARK II spherical analyser using a magnesium anode (Mg 1253.6 eV) X-ray source. The morphologies of the air electrodes (or nanowires grown on NiF) were observed using a scanning electron microscope (SEM, Quanta 200F) fitted with an energy dispersive X-ray spectrometer (EDS) operating at 15 kV. Transmission electron microscopy (TEM) was carried out using a JEM 2100 LaB6 microscope. RuO₂– $\text{Co}_3\text{O}_4/\text{NiF}$ was immersed in absolute ethanol and sonicated for 30 min, after which the solution was dropped onto holey carbon-coated Cu grids. The discharge products were characterized by Raman spectroscopy (JOBIN YVON Technology, Horiba LabRAM HR Evolution) at a 532 nm excitation wavelength in the range of $100\text{--}1000 \text{ cm}^{-1}$.

Electrochemical measurements

The electrochemical properties of the non-aqueous Li–O₂ batteries were measured on top-holed CR2032-type coin cells. The non-aqueous Li–O₂ batteries were assembled in an argon-filled glove box with less than 0.5 ppm water and oxygen content. The as-prepared RuO₂– $\text{Co}_3\text{O}_4/\text{NiF}$ was tailored ($0.7 \text{ cm} \times 0.7 \text{ cm}$) and used as the cathode. Li metal foil was used as the anode and a glass fiber membrane (Whatman GF/D) was chosen as the separator. The electrolyte used was 1 M LiTFSI (Aladdin) in tetraethylene glycol dimethyl ether (TEGDME, Aladdin). The catalytic cathodes were dried in an oven at $80 \text{ }^\circ\text{C}$ for more than 6 h before use to eliminate the influence of water. After assembly, the cells were sealed in a vessel filled with high-purity oxygen. The cells were galvanostatically charged and discharged after 5 h of rest on a battery test system (LAND-V34, Land Electronic Co. Ltd, Wuhan) at room temperature. The cell performance evaluations (current density and specific capacity) of the RuO₂– Co_3O_4 electrodes were calculated based on the total weight of Co_3O_4 and RuO₂, and those of the bare Co_3O_4 electrodes were based on the weight of Co_3O_4 . Cyclic voltammetry



(CV) measurements were conducted on an electrochemical workstation (AMETEK Solartron 1260/1287) within a potential range of 2.0–4.3 V at a scan rate of 0.1 mV s⁻¹. Electrochemical impedance spectroscopic (EIS) measurements were taken at the initial state, 1st-discharged state and 1st-charged state at a fixed specific capacity of 500 mA h g⁻¹. The AC voltage was 10 mV in amplitude and the frequency range used was between 10 mHz and 100 kHz.

Results and discussion

3D web Co₃O₄ nanowires grown on Ni foam (Co₃O₄/NiF) were synthesized through a mild hydrothermal route followed by annealing of the material in an air atmosphere. RuO₂-Co₃O₄ nanowires were prepared by simply steeping Co₃O₄/NiF in a RuCl₃ aqueous solution, followed by annealing in an air atmosphere. The crystal structure of the as-prepared RuO₂-Co₃O₄/NiF was characterized by powder X-ray diffraction (PXRD), as shown in Fig. 1a, using RuO₂-Co₃O₄ exfoliated from RuO₂-Co₃O₄/NiF. All of the diffraction peaks correspond to crystalline Co₃O₄ (PDF # 42-1467). There is no obvious peak for RuO₂ due to the small loading amount. X-ray photoelectron spectroscopy (XPS) was used to study the oxidation state of RuO₂-Co₃O₄ (Fig. 1b and c). The XPS spectrum of Co 2p, as shown in Fig. 1b, consists of two primary peaks with binding energies of 779.8 and 795.0 eV,^{44,45} which were assigned to Co 2p_{3/2} and 2p_{1/2}, respectively. The 15.2 eV spin-energy separation of the two binding energies is a feature of Co₃O₄.⁴⁶ The small peaks observed at 788.20 and 805.20 eV close to the main peaks are common satellite peaks. The binding energies of Ru 3p_{3/2} and 3p_{1/2} in RuO₂-Co₃O₄ can be observed at 462.2 eV and 486.9 eV, respectively (Fig. 1c),^{8,47} and were assigned as Ru(IV) species. The PXRD and XPS results confirmed the formation of RuO₂-Co₃O₄ on the Ni foam.

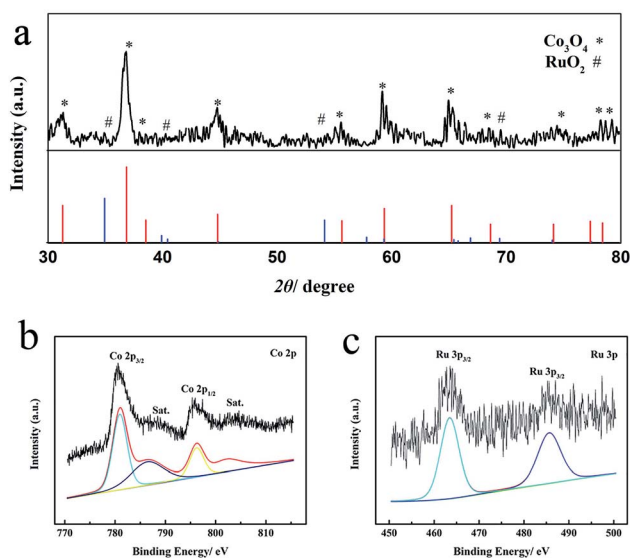


Fig. 1 (a) PXRD patterns of RuO₂-Co₃O₄ exfoliated from the Ni foam, (b) Co 2p XPS spectrum and (c) Ru 3p XPS spectrum of RuO₂-Co₃O₄ on Ni foam.

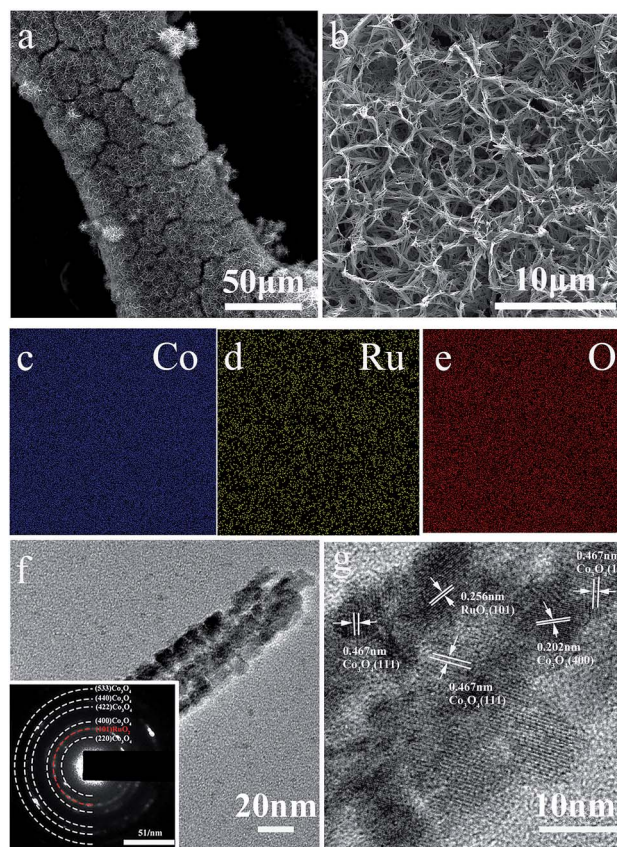


Fig. 2 (a and b) SEM images and (c–e) EDX mapping of RuO₂-Co₃O₄ nanowires on Ni foam, (f) TEM image with an inset showing the selected area electron diffraction (SAED) pattern and (g) the HRTEM image of RuO₂-Co₃O₄ exfoliated from the Ni foam.

Scanning electron microscopy (SEM) and transmission electron microscopy (TEM) were used to further study the morphology and structure of the as-prepared RuO₂-Co₃O₄/NiF cathode. The SEM images of RuO₂-Co₃O₄/NiF (Fig. 2a) show the nanowires growing on the surface of the Ni foam, presenting a 3D web-like morphology. Fig. 2b shows a magnified SEM image where the nanowires are evenly distributed and randomly leaning on the Ni foam with a porous structure. It is noted that this morphology is the same as that without RuO₂ nanoparticle loading (the morphology of Co₃O₄/NiF is shown in Fig. S2†). The distance between each nanowire is measured as *ca.* 1 μm and could allow for the transportation of O₂ or electrolyte. The architecture of the catalyst-cathode is of paramount importance for Li-O₂ cells, since the cathode should provide enough channels for the transportation of Li⁺ ions or oxygen and guarantee enough space for the deposition of discharge products from the electrochemical reactions. Fig. 2c–e show the elemental mapping of Fig. 2a (the as-prepared RuO₂-Co₃O₄/NiF cathode). It is easy to observe that Co and Ru are uniformly distributed on the surface of NiF, which might be beneficial for both the ORR and OER processes in Li-O₂ cells. The energy dispersive spectrometer (EDS) results of RuO₂-Co₃O₄ reveal that only a small amount of RuO₂ is loaded on the Co₃O₄ nanowires and that the weight percentage of RuO₂ in RuO₂-Co₃O₄ is 2.4% (Fig. S1†).



From the TEM images of RuO₂-Co₃O₄/NiF (Fig. 2f), it can be seen that the width of the Co₃O₄ nanowires measures about 40 nm. The particles (measuring less than 10 nm) were uniformly distributed on the surface of the Co₃O₄ nanowires and could be confirmed as RuO₂ from a lattice spacing measurement of 0.256 nm that corresponds to the (101) planes of RuO₂ in the HRTEM image (Fig. 2g). It is noteworthy that a lattice spacing of 0.467 nm corresponding to that of Co₃O₄ (111) planes can also be observed in the HRTEM image. According to previous literature, Co₃O₄ (111) planes have an excellent electrocatalytic performance, and can increase the cycling performance of Li-O₂ batteries by reducing the charge and discharge overpotential.^{46,48,49} The related selected area electron diffraction (SAED) pattern of RuO₂-Co₃O₄/NiF is shown in Fig. 2f. The diffraction rings can be indexed to the (220), (400), (422), (440) and (533) planes of Co₃O₄ as well as the (101) plane of RuO₂, indicating well-defined crystallinity.

We decorated the Co₃O₄ nanowires with RuO₂, which has been demonstrated to be effective for producing a cathode for ORR and OER to enhance the cycling properties of Li-O₂ batteries. The electrochemical performance of the Co₃O₄/NiF and RuO₂-Co₃O₄/NiF catalysts was then tested in assembled Li-O₂ cells. Fig. 3a and b show the first discharge/charge curves for these Li-O₂ batteries at different current densities of 100 mA g⁻¹, 150 mA g⁻¹ and 200 mA g⁻¹ in a voltage window of 2.0–4.2 V. In these rate studies, the overpotential of both catalysts was almost the same, while there was a huge difference observed in their specific capacities. The discharge capacity of the Co₃O₄/NiF electrode was found to be 2406.6 mA h g⁻¹ at 100 mA g⁻¹, which was much lower than that of the RuO₂-Co₃O₄/NiF electrode (9620 mA h g⁻¹ under the same conditions), indicating the better ORR catalytic performance of RuO₂-Co₃O₄ than that of Co₃O₄. The rate performances of the RuO₂-Co₃O₄/NiF and Co₃O₄/NiF electrodes were further studied at higher discharge/charge current densities of 150 mA g⁻¹ and 200 mA g⁻¹. The discharge capacity of the RuO₂-Co₃O₄/NiF

based battery reached 9186.5 mA h g⁻¹ and 5882.3 mA h g⁻¹ at current densities of 150 mA g⁻¹ and 200 mA g⁻¹, respectively, while the Co₃O₄/NiF based battery only reached 1657.3 mA h g⁻¹ and 1010.7 mA h g⁻¹ under the same conditions. The high specific capacity indicated that the passivation of the electrode could be slowed due to the controllable 3D web structure and uniformly distributed RuO₂.

Cyclic voltammograms (CVs) were recorded to study the ORR and OER properties of the RuO₂-Co₃O₄/NiF and Co₃O₄/NiF electrodes. As shown in Fig. 3c and d, the CV curves of RuO₂-Co₃O₄ and Co₃O₄ were measured in a voltage window of 2.0–4.3 V. Both the RuO₂-Co₃O₄/NiF and Co₃O₄/NiF electrodes displayed a reduction peak during the cathodic scan and the ORR onset potentials of both electrodes were measured to be about 2.90 V, indicating the excellent catalytic performance for ORR. It is worth noting that the reduction peak current density of the RuO₂-Co₃O₄ electrode was a bit higher than that of the Co₃O₄ electrode, which is related to the higher electrochemical activity and conductivity of the RuO₂-doped catalyst. During the succeeding anodic scan process, a relatively strong oxidation peak could be observed at 3.60 V for RuO₂-Co₃O₄ and the intensity of the following peaks was reduced. For the Co₃O₄/NiF electrode, the OER peak appeared until the second cycle. This phenomenon indicated that the RuO₂-Co₃O₄/NiF electrode might have a better OER performance, and in general, the overall CV results demonstrated the much better catalytic activity of RuO₂-Co₃O₄/NiF electrode.

Fig. 4a shows the voltage profiles of the Co₃O₄-catalyzed Li-O₂ battery with a fixed specific capacity of 500 mA h g⁻¹ under a current density of 100 mA g⁻¹ in the voltage range of 2.0–4.3 V. Although the discharge plateau of the battery was higher at 2.75 V and the charge plateau remained lower at 3.60 V in the first cycle, indicating an overpotential of 0.85 V, the cycling performance could only be maintained by up to 18 cycles, with a rapid voltage decrease below 2 V being observed at the 19th cycle, as shown in Fig. 4c. The cyclic performance of the battery

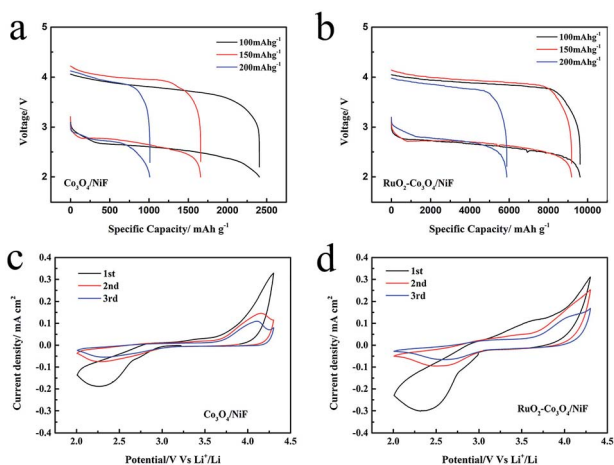


Fig. 3 (a and b) First discharge/charge curves of the Co₃O₄-catalyzed and RuO₂-Co₃O₄-catalyzed Li-O₂ batteries at different current densities with a terminal voltage of 2.0–4.2 V. (c and d) CV curves of the Co₃O₄-catalyzed and RuO₂-Co₃O₄-catalyzed Li-O₂ batteries at 2.0–4.3 V.

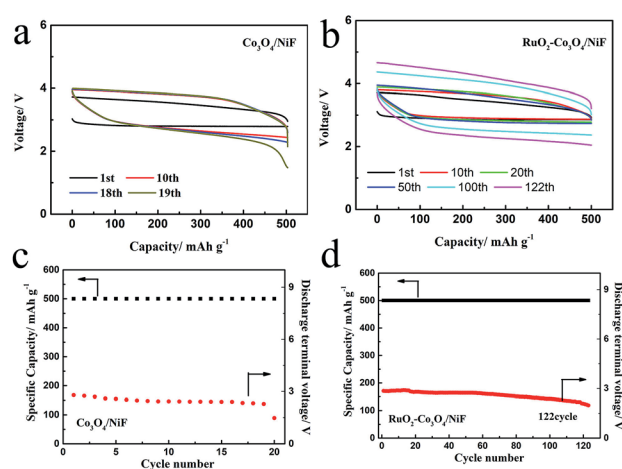


Fig. 4 Voltage profiles and cycling performances of (a and c) Co₃O₄-catalyzed as well as (b and d) RuO₂-Co₃O₄-catalyzed Li-O₂ batteries at a current density of 100 mA g⁻¹ with limited capacities of 500 mA h g⁻¹.



could be greatly increased by using the $\text{RuO}_2\text{-Co}_3\text{O}_4/\text{NiF}$ catalyst. In Fig. 4b it can be seen that the $\text{RuO}_2\text{-Co}_3\text{O}_4/\text{NiF}$ based Li-O_2 battery exhibits a lower overpotential of 0.7 V in the first cycle, which is much better than the performance of $\text{Co}_3\text{O}_4/\text{NiF}$. When the specific capacity is limited to 500 mA h g^{-1} at the same current density, the battery incorporating $\text{RuO}_2\text{-Co}_3\text{O}_4/\text{NiF}$ achieved a durable cycling performance of 122 cycles before the cut-off voltage at below 2 V (Fig. 4d). This result proves that the $\text{RuO}_2\text{-Co}_3\text{O}_4/\text{NiF}$ electrode could significantly increase the cycle life of a Li-O_2 battery. A comparison of reported works and this work is shown in Table S1,[†] proving the superiority of the electrode synthesized in this work. We also studied the effects of Ru loading. $\text{Ru-Co}_3\text{O}_4/\text{NiF}$ -catalyzed batteries were also used under these conditions, and the charge/discharge curves of the 40th cycles are shown in Fig. S3.[†] The $\text{Ru-Co}_3\text{O}_4/\text{NiF}$ based Li-O_2 battery exhibits an overpotential of 0.73 V in the 1st cycle, indicating the good catalytic performance brought about by the Ru loading. However, the overpotential increases to 1.24 V in the 40th cycle, which is much larger than that of $\text{RuO}_2\text{-Co}_3\text{O}_4/\text{NiF}$ (0.95 V, Fig. S4[†]). These results indicate that even though $\text{Ru-Co}_3\text{O}_4/\text{NiF}$ has an electrocatalytic activity as high as that of $\text{RuO}_2\text{-Co}_3\text{O}_4/\text{NiF}$, its cyclability is unsatisfactory. Therefore, RuO_2 modified $\text{Co}_3\text{O}_4/\text{NiF}$ was considered to be the best choice for improving the performance of the Li-O_2 battery in this system.

To investigate the growth mechanism of the discharge products of these two batteries equipped with different cathodes, ex-SEM characterization of the catalytic cathodes was implemented in both the discharged and charged states. Fig. 5 shows a schematic illustration of the formation of the discharge products on the surfaces of the Co_3O_4 nanowires and $\text{RuO}_2\text{-Co}_3\text{O}_4$ nanowires, which exhibit different growth mechanisms of Li_2O_2 and briefly describe the following ex-SEM observations. Fig. 6 shows the SEM images of the Co_3O_4 -catalyzed and $\text{RuO}_2\text{-Co}_3\text{O}_4$ -catalyzed cells in their initial states, and after discharging and charging, respectively. Fig. 6b shows an SEM image of the discharged Co_3O_4 electrode. It can be seen that Li_2O_2 grows on the surface of the Co_3O_4 nanowires, as well as between the nanowires. The knitted 3D web structure of the nanowires is fully covered by Li_2O_2 . After charging, most of the intermediates remained undecomposed. Only a few decompose as the size of the ball-like intermediates decreased from $\sim 8 \mu\text{m}$ to $\sim 3 \mu\text{m}$ (Fig. 6c). For $\text{RuO}_2\text{-Co}_3\text{O}_4$, its knitted 3D web structure was maintained after Li_2O_2 deposition (Fig. 6e), which was indicated by the Raman results shown in Fig. S5.[†] Four characteristic

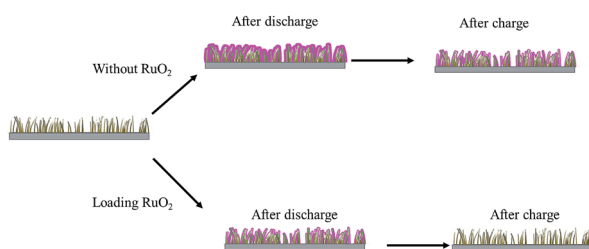


Fig. 5 Schematic illustrations of the formation of discharge products on the surfaces of Co_3O_4 nanowires and $\text{RuO}_2\text{-Co}_3\text{O}_4$ nanowires.

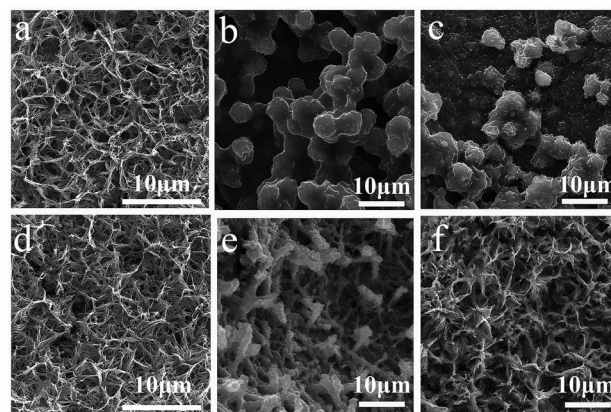


Fig. 6 SEM images of Co_3O_4 (a) at the initial state, (b) after the 10th discharge and (c) after the 10th charge. SEM images of $\text{RuO}_2\text{-Co}_3\text{O}_4$ (d) at the initial state, (e) after the 10th discharge and (f) after the 10th charge.

peaks from Co_3O_4 located at 189, 471, 514 and 678 cm^{-1} correspond to the $2F_{2g}$, $1E_g$, and $1A_{1g}$ Raman active modes of the Co_3O_4 nanocrystals, respectively.⁵⁰ The other two peaks correspond to the stretching mode of O_{2-2} (*vs.* Li_2O_2) at 798 cm^{-1} and the lattice modes at 267 cm^{-1} .^{51,52} An enlarged SEM image can be found in Fig. S6,[†] showing that the Ru-doped Co_3O_4 nanowires were evidently covered with Li_2O_2 sheets. According to Lee's work, during discharge, Li_2O_2 grows on the surface of the nanowires little by little until the whole surface of the nanowires is covered with Li_2O_2 .⁵³ Our results are similar to theirs. In contrast to the pristine Co_3O_4 nanowires, the knitted 3D web nanowires remained unbroken after charging (Fig. 6f), suggesting enhanced mechanical strength and a better performance.

In order to further investigate the variation of the intermediates (Li_2O_2) formed in Li-O_2 batteries at different discharge/charge stages, the electrochemical impedance spectra (EIS) of Li-O_2 batteries with $\text{Co}_3\text{O}_4/\text{NiF}$ and $\text{RuO}_2\text{-Co}_3\text{O}_4/\text{NiF}$ catalysts were measured. The Nyquist plots containing a semicircle and a sloping line were fitted by employing the equivalent circuit, as shown in the insets in Fig. 7, and the fitting results are summarized in Table 1. It is obvious that the impedance of both Li-O_2 batteries increased for the poor electronic conductive discharge products (Li_2O_2) formed during discharging. After the charging process, the impedance of the Li-O_2 batteries with the

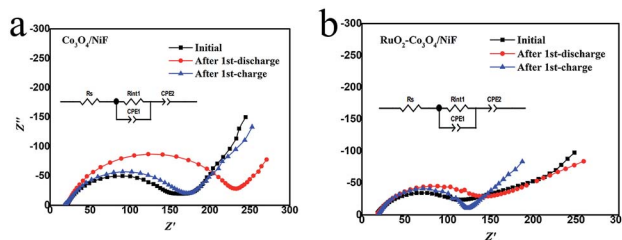


Fig. 7 Nyquist plots of the (a) Co_3O_4 -catalyzed and (b) $\text{RuO}_2\text{-Co}_3\text{O}_4$ -catalyzed Li-O_2 batteries at the initial, 1st discharge and 1st charge states. For both tests, the charge and discharge capacities were 500 mA h g^{-1} at a current density of 100 mA g^{-1} .



Table 1 Fitting results of the Nyquist plots using the equivalent circuit

Co ₃ O ₄ -catalyzed Li–O ₂ batteries			C _{dl}	
	R _o (Ω)	R _{ct} (Ω)	Y	n
Initial	18.60	131.6	2.16 × 10 ^{−5}	0.79
After discharge	19.74	224.1	8.34 × 10 ^{−5}	0.81
After charge	18.86	152.7	7.48 × 10 ^{−5}	0.77
RuO ₂ -Co ₃ O ₄ -catalyzed Li–O ₂ batteries			C _{dl}	
	R _o (Ω)	R _{ct} (Ω)	Y	n
Initial	17.14	102.8	3.38 × 10 ^{−5}	0.71
After discharge	17.80	130.1	2.85 × 10 ^{−4}	0.74
After charge	19.04	107.5	2.19 × 10 ^{−4}	0.80

Co₃O₄/NiF cathode increased (Fig. 7a), indicating that the discharge products were not fully decomposed upon charging. On the contrary, the Li–O₂ batteries with the RuO₂-Co₃O₄/NiF cathode almost recovered the initial impedance after the charge process (Fig. 7b). This indicated that the generated discharge products were almost completely decomposed after charging, which is consistent with the SEM results. Hence, the EIS results confirmed the microstructure observation and electrochemical experiments and further confirmed the unique properties of the Li–O₂ batteries with a RuO₂-Co₃O₄/NiF catalyst.

Conclusions

In summary, RuO₂-Co₃O₄ with a 3D web microstructure was prepared *via* a simple hydrothermal method followed by impregnation and an annealing treatment. The 3D web free-standing Co₃O₄ nanowires growing on the surface of NiF offer a porous structure for O₂ diffusion, and provide a large surface space for the loading of RuO₂ nanoparticles, as well as Li₂O₂ formation and decomposition. The uniformly distributed RuO₂ particles boost the catalytic activity of the Li–O₂ batteries. Hence, the 3D porous structure of the freestanding Co₃O₄ nanowires loaded with RuO₂ was maintained after Li₂O₂ deposition and the discharge products were fully decomposed after charging. Therefore, Li–O₂ batteries with the freestanding RuO₂-Co₃O₄/NiF cathode achieved a higher specific capacity and advanced cycling performance. When measurements were conducted at a limited specific capacity of 500 mA h g^{−1} at a current density of 100 mA g^{−1}, the RuO₂-Co₃O₄/NiF based Li–O₂ battery achieved 122 stable cycles. In other words, this excellent catalytic cathode material is worthy of further investigation in the field of Li–O₂ batteries.

Conflicts of interest

The authors declare no conflict of interest.

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