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Insight into the significant roles of microstructures and functional groups on carbonaceous surfaces for acetone adsorption†

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To understand the roles of pore structures and functional groups on acetone adsorption, activated carbons (ACs) with different properties were obtained by surface modification. XRD, SEM, TEM and nitrogen adsorption were used to identify the structural characteristics of the ACs, while TG-DTA, FTIR, XPS and Boehm titration were applied to analyse the surface chemistries. The microporous surface areas showed a positive linear correlation to the acetone adsorption amounts, and increasing the carboxylic groups could improve the uptake of strongly adsorbed acetone. HNO_3 modified AC (AC-N) was found to exhibit an excellent adsorption capacity of 5.49 mmol g^{-1} , which might be attributed to the developed microporous structures and abundant carboxylic groups. The desorption activation energies (E_d) of strongly adsorbed acetone on AC-N and AC were both determined to be 81.6 kJ mol^{-1} , indicating the same adsorption sites on different activated carbons, suspected to be carboxylic groups. The possible adsorption mechanism of acetone on carbonaceous surfaces was also proposed.

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1. Introduction

Volatile organic compounds (VOCs) are organic compounds whose boiling points range from 50 to 260 °C according to the definition of the World Health Organization (WHO). They are precursors of photochemical oxidants and some can be harmful to the human nervous system and may even cause cancer.^{1,2} Among them, acetone is a typical compound frequently detected in medicine, pesticide and chemical industries.^{3,4} Therefore it is critical to control the concentration of acetone in the air.^{5,6} A number of technologies have been investigated, including gas adsorption,^{7,8} catalytic oxidation,^{9,10} plasma-catalytic oxidation,^{11,12} etc. Adsorption that captures acetone on the surface of adsorbents has been widely used,¹³ and activated carbon (AC) is considered as an excellent adsorbent owing to its developed pore structure, high surface area, low cost, and high degree of surface reactivity.^{14–16} However, the structural and surface chemical properties of AC can be quite complicated, which have important effects on the adsorption capacity.^{17–19} Appropriate pore size distribution provides significant advantages to mass transfer,²⁰ and specific functional groups can enhance the

interaction between the carbon surface and adsorbates.²¹ On the other hand, the strong polarity of acetone molecular can also influence the adsorption procedure.²² Therefore, it's meaningful to give a clear relationship between physicochemical properties and adsorption amount in order to facilitate acetone removal by AC modification.

Previous studies have discussed the influences of pore structures and chemistry properties of carbon surface on VOCs adsorption. Gil *et al.* obtained microporous carbon by modification with alkaline agents and found that the well-developed microporous structure could promote the adsorption of toluene from 27 mg g^{-1} to 288 mg g^{-1} .²³ Shu *et al.* introduced ultrasonic oscillation to prepare Fe-loaded activated carbon with different texture properties but similar surface functional groups, and results showed that micropores in the range of 0.7–2.0 nm could enhance adsorption significantly.²⁴ Qi *et al.* synthesized spherical porous carbons with controllable pore structure, and proposed that microporosity played a key role in the adsorption of VOCs for carbon spheres with similar surface chemical properties.¹³ Research of Almazan *et al.* found that the presence of micropores with appropriate size to the pollutant molecular played an important role, while the introduction of oxygen containing groups inhibits the adsorption of n-alkanes and benzene.²⁵ However, Ghimbeu *et al.* reported that oxygen containing groups could enhance the adsorption capacity, owing to a high-energy interaction between groups and ethanol adsorbates.²⁶ Molecular simulation study by Liang *et al.* also confirmed that acetone

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adsorption capacity increased after inserting oxygen-containing functional groups.⁴

The debate around oxygen containing groups implied complexity concerning physico-chemical properties of carbon materials, as well as those of adsorbates.²⁷ In fact, parts of pollutants are physically captured in pore channels which could easily desorbed by purging of gas flow, while others are strongly combined with functional groups as chemically adsorbed ones.^{28,29} Modification of ACs may change textural and chemical properties at the same time. Li *et al.* reported that the surface area of AC was increased while the amount of functional groups were reduced after treatment by alkalis.³⁰ Zhou *et al.* modified AC by MgO and found that increasing of MgO content could greatly enhance the chemical property but suppress the physical property.³¹ Great efforts have been made to correlate physico-chemical properties and adsorption capacities of VOCs such as toluene, xylene and alkyl halides.³²⁻³⁴ Other than aforementioned VOCs, acetone is a typical strong polar VOC, which may exhibit different adsorption property to nonpolar or weak polar ones. Previous research regarding carbon-based acetone adsorption mainly focused on the micro or molecular mechanism.^{4,35,36} Few reports have focused on the modification method of ACs for acetone uptake from a practical point of view.

To clearly address above issues, the uniform substrate, namely, activated carbon derived from coconut shell was used and treated with HNO₃, H₂O₂ or high temperature to obtain various pore structures and functional groups. The adsorption of acetone over different samples was performed and total adsorption capacity, purging desorption amount, thermal desorption amount and the residual amount of ACs were calculated separately. Based on the experimental evidence, effects of pore structures and surface functional groups of ACs on the capacities were discussed respectively. Relationships between micropores and acetone adsorption amounts were proposed. To further understand the interactions between acetone and functional groups, various characterization methods such as TG-DTA, FTIR, XPS and Boehm titration were used, combining with calculation of desorption activation energy. Carboxylic groups over carbon surface were tentatively ascribed as active sites, mainly governing the strongly adsorbed acetone.

2. Experimental

2.1 Materials preparation

Coconut shell based activated carbon from Lvlin AC Plant in Henan province of China was selected in this study. Nitric acid (65–68 wt%) and hydrogen peroxide (30 wt%) of analytical grade were purchased from Sigma-Aldrich Crop.

Before modification, the original activated carbon (denoted as AC) was washed with boiling water to remove fine particles. After dried at 383 K overnight, further treatments were carried out according to the treatment methods listed in Table 1. After modification, AC-N and AC-O were separated from the solution and rinsed with distilled water for several times until pH values reached 7, followed by drying at 383 K for 24 h.

2.2 Characterization

2.2.1 Morphology and texture. Power X-ray diffraction (XRD) was done by using a PANalytical X'Pert PRO diffractometer with Cu-K α light source (40 kV, 40 mA) with step size of 0.02°, wavelength of 0.15406 nm and time step of 50 s. The tested 2 θ range of wide angle XRD was 10–90°. Small-angle XRD was also performed for 2 θ between 1° and 10° to study the order of structure.

Field emission scanning electron microscopy (FE-SEM) images were recorded on a Hitachi SU8010 field emission microscope by depositing samples on the specimen-stubs with conductive sticky tapes.

Transmission electron microscopy (TEM) images were obtained using a JEM-2100 microscope operated with an acceleration voltage of 200 kV. The samples were prepared by a suspension in ethanol, followed by evaporating onto a carbon-coated copper grid.

Nitrogen sorption analysis was taken at 77 K using a Micromeritics Instrument Corporation (Norcross, Georgia) ASAP 2020 system. The total specific surface areas were calculated by Brunauer–Emmett–Teller (BET) equation at $p/p_0 = 0.01$ –0.09, while the micropore surface areas were measured using the *t*-plot method. Total pore volume was determined from the amount of adsorbed N₂ at $p/p_0 = 0.95$, and the micropore volume was determined by Horvath Kawazoe (HK) methods. The pore size distribution was calculated using the Density Functional Theory (DFT).

2.2.2 Surface chemistry. Thermal behaviours of carbon surface were examined by thermal gravimetry and derivative thermogravimetry (TG-DTA) analysis. The instrument SDT Q600 V8.2 Build 100 was utilized in N₂ atmosphere, and a temperature programming from 323 to 1273 K was taken with a heating rate of 10 K min⁻¹.

Fourier transform infrared spectroscopy (FTIR) was carried out to analyse the surface functional groups using a Nicolet 5700 spectrometer. The samples were mixed with KBr by a mass ratio of 1 : 700 and ground into fine powers in an agate mortar. The background was subtracted automatically and the spectrum was obtained with the frequency ranging from 4000 to 400 cm⁻¹.

The surface chemical composition was collected by X-ray photoelectron spectroscopy (XPS) with a Thermo ESCALAB 250Xi using Al K α X-ray source ($h\nu = 1486.6$ eV). To compensate for surface charge, the binding energies of C 1s were calculated in reference to the C 1s of hydrocarbon with peak centering at 284.6 eV.

Amount of surface functional groups such as phenolic group (–OH), lactonic group (C=O), carboxylic group (COOH) and basic groups were determined by Boehm titration.³⁷ The bases used were NaOH, Na₂CO₃, NaHCO₃, and the acid used was HCl. Acidic sites number was determined with the assumptions that carboxylic group neutralized by NaOH, Na₂CO₃, and NaHCO₃, lactonic group neutralized by NaOH and Na₂CO₃, and phenolic group only neutralized by NaOH. Basic sites number was calculated from the amount of neutralized HCl.



Table 1 Different treatment methods of ACs

Treatment	Sample	Treatment method
HNO ₃ modification	AC-N	5 g AC was soaked in 40 ml 30 wt% HNO ₃ solution under stirring at 333 K for 2 h
H ₂ O ₂ oxidation	AC-O	5 g AC was soaked in 40 ml 30 wt% H ₂ O ₂ solution under stirring at 333 K for 2 h
Heat treatment	AC-T	5 g AC was heated in N ₂ at 1073 K for 2 h with a heating rate of 5 K min ⁻¹

2.3 Acetone adsorption/desorption test

To study the roles of structural characteristics and surface chemistries on acetone removal, the adsorption/desorption curves were evaluated using a fixed-bed reactor with a quartz flow tube (8 mm inner diameter). For a typical adsorption process, 200 mg of sample (30–60 meshes) was placed in the quartz tube with a reaction temperature of 300 K. The total flow rate was 250 ml min⁻¹, corresponding to a gas hourly space velocity (GHSV) of 30 000 h⁻¹. The inlet gas mixture was consisted with 500 ppm of acetone and a balance of N₂, controlled by mass flow controllers. Before each test, the sample was purged with N₂ for 2 h. The outlet flow was continuously analysed with a FTIR gas analyser (Gasmex DX-4000) to obtain the acetone breakthrough curve.

After the outlet concentration of acetone reached equilibrium, the gas mixture was replaced by N₂ until the outlet concentration of acetone reached zero. Then, temperature programmed desorption of acetone was carried out in the temperature range from 300 K to 600 K, with a heating rate of 10 K min⁻¹. In parallel tests, the procedure followed the above protocol except N₂ purge.

For a typical temperature programmed process, the relationship between time *t* (min) and temperature *T* (K) could be described by eqn (1):

$$t = \frac{T - T_0}{b} \quad (1)$$

where *T* was the desorption temperature (K) at time *t* (min), *T*₀ was initial temperature (K), *b* was the heating rate (K min⁻¹).

Accordingly, the total adsorption amount of acetone was calculated by the integration of breakthrough curves, as shown in eqn (2):

$$q_{\text{tot}} = \frac{Q_0}{22.4} \int_0^t (c_0 - c_1) dt \quad (2)$$

The thermal desorption amount of strongly adsorbed acetone was calculated by the integration of desorption curves after N₂ purging, as shown in eqn (3):

$$q_{\text{ther}} = \frac{Q_0}{22.4} \int_0^t c_2 dt = \frac{Q_0}{22.4b} \int_{T_0}^T c_2 dT \quad (3)$$

The purging desorption amount of acetone was calculated by the difference between integration of desorption curves with or without N₂ purging, as shown in eqn (4):

$$q_{\text{pur}} = \frac{Q_0}{22.4} \int_0^t c_3 dt - q_{\text{ther}} = \frac{Q_0}{22.4b} \int_{T_0}^T (c_3 - c_2) dT \quad (4)$$

The residual amount of acetone in ACs was calculated as eqn (5):

$$q_{\text{res}} = q_{\text{tot}} - q_{\text{ther}} - q_{\text{pur}} \quad (5)$$

where *q*_{tot}, *q*_{ther}, *q*_{pur} and *q*_{res} were the total adsorption, thermal desorption, purging desorption and residual amount (mmol) of acetone, respectively. *Q*₀ was the flow rate of carrier gas (ml min⁻¹). 22.4 (L mol⁻¹) was the molar volume of gas at standard temperature and pressure. *c*₀ was the inlet concentration of acetone (ppm), *c*₁ was the outlet concentration (ppm) at time *t* of the breakthrough curves, *c*₂ was the outlet concentration (ppm) at time *t* of desorption curves for saturated ACs after N₂ purging, and *c*₃ was the outlet concentration (ppm) at time *t* of desorption curves for saturated ACs without N₂ purging.

3 Results and discussion

3.1 Adsorption properties of acetone

The adsorption and desorption behaviours of acetone were examined on all of the ACs investigated, as shown in Fig. 1A–C. In order to verify the accuracy of adsorption experiment, variation of acetone adsorption amount on AC-N during repetitive tests were further shown in Fig. S1.† It could be noticed that the adsorption amounts were in a small range of 5.484 to 5.495 mmol g⁻¹, so the results were credible. The desorption peaks of total adsorbed acetone in Fig. 1B were around 384 K, which were higher than the boiling point of acetone (329 K). Therefore, it was implied that condensation of acetone was not the only way for its adsorption. The difference of curves in Fig. 1B and C was due to the purging desorption amount of acetone, and thermal desorption curves after N₂ purging in Fig. 1C could be mainly ascribed to strongly adsorbed acetone.²⁷ Amounts of purging desorption, thermal desorption and the residual acetone of ACs were further summarized in Fig. 1D and Table 2. Modification by HNO₃ increased the total adsorption amount by 62.3% compared with original AC, from 3.39 mmol g⁻¹ to 5.49 mmol g⁻¹. Heat treatment expanded the value to 4.35 mmol g⁻¹, which was larger than 4.18 mmol g⁻¹ stored on H₂O₂ treated one. Concerning thermal desorption amount of strongly adsorbed acetone, promoting effect was found for HNO₃ modification and H₂O₂ oxidation. However, there was a slight decrease after heat treatment. It was interesting to notice that AC-T showed the lowest thermal desorption amount, while its total adsorption amount was in the second place. The contributions of thermal desorption to total adsorption followed the order AC-N > AC-O > AC > AC-T. The reusability of AC-N was also studied by thermal treatment in N₂ after adsorption



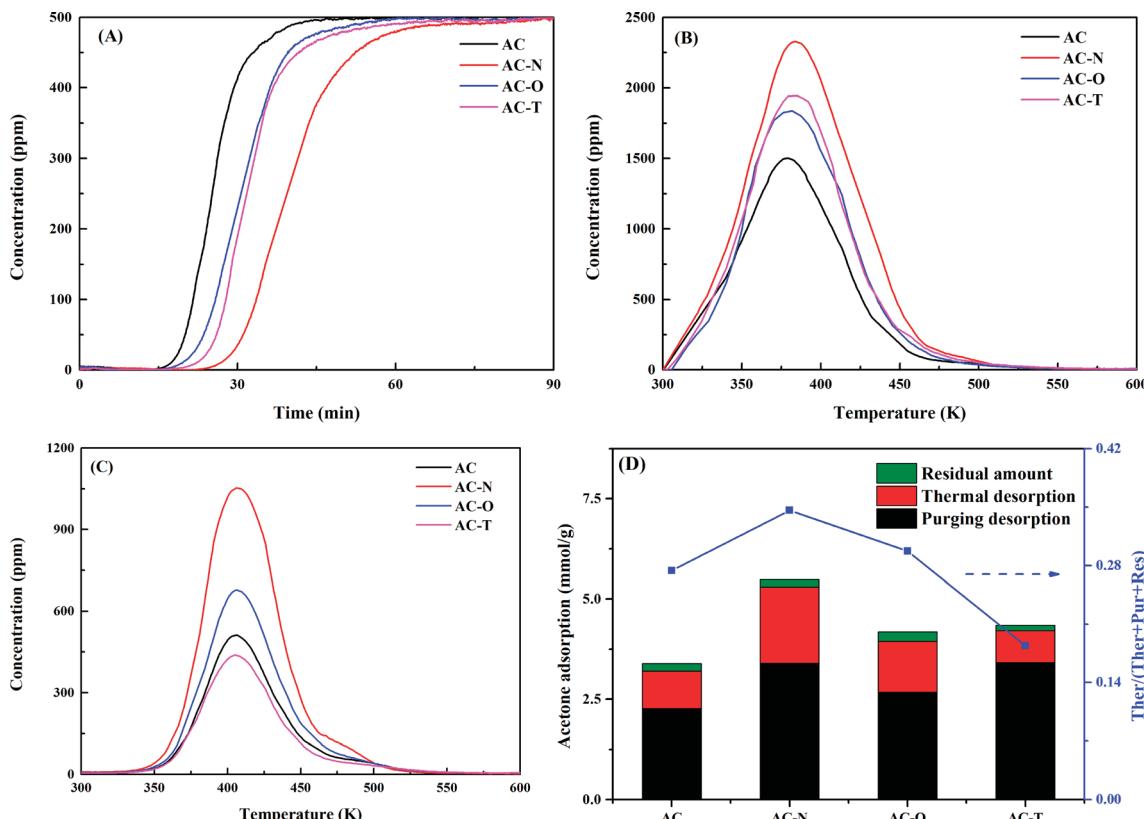


Fig. 1 Adsorption/desorption of acetone: (A) breakthrough curves, (B) total desorption of adsorbed acetone without purging, (C) thermal desorption of strongly adsorbed acetone after purging, and (D) contribution of the purging desorption, thermal desorption and the residual amount in ACs to the total adsorption capacity.

Table 2 Structural properties, acetone adsorption capacities and desorption amounts of ACs with different treatments

Samples	AC	AC-N	AC-O	AC-T
Total BET surface area ($\text{m}^2 \text{ g}^{-1}$)	283	382	301	399
Microporous surface area ($\text{m}^2 \text{ g}^{-1}$)	221	329	270	294
Total pore volume ($\text{cm}^3 \text{ g}^{-1}$)	0.157	0.228	0.203	0.239
Micropore volume ($\text{cm}^3 \text{ g}^{-1}$)	0.113	0.167	0.133	0.150
Adsorption amount (mmol g^{-1})	3.39	5.49	4.18	4.35
Purging desorption amount (mmol g^{-1})	2.27	3.4	2.68	3.41
Thermal desorption amount (mmol g^{-1})	0.93	1.90	1.27	0.80
Residual amount (mmol g^{-1})	0.19	0.19	0.23	0.14
Adsorption rate constant (min^{-1})	0.063	0.032	0.047	0.041

saturation. As illustrated in Fig. S2,† AC-N could afford 85.4% of the initial adsorption capacity for the second run. Although the adsorption capacity appeared to decrease after the first cycle, the second to fourth cycles showed little effect on the adsorption capacities. Finally, 85% of the initial adsorption capacity could be reached after four cycles.

Dynamic adsorption curves of acetone were further shown in Fig. S3† to investigate the adsorption kinetics on various activated carbons. The liner driving force (LDF) model was used to fit the adsorption kinetics of acetone, which was the most

widely used uptake rate approximation model for activated carbon and other porous materials.^{38,39} The LDF model could be described as follow:¹³

$$\frac{M_t}{M_e} = 1 - \exp(-kt) \quad (6)$$

where M_t was the adsorption capacity at time t , M_e was the equilibrium adsorption capacity, and k was the rate constant.

Eqn (6) can be further represented as follow:

$$\ln\left(1 - \frac{M_t}{M_e}\right) = -kt \quad (7)$$

Based on the plot of $\ln(1 - M_t/M_e)$ and t showed in Fig. S1B,† the rate constant (k) of various activated carbons were summarized in Table 2. All samples presented a good linear relationship with $R^2 > 0.97$. The results showed that AC had the greatest rate constant of 0.063 min^{-1} , while the rate constant of AC-N was only 0.032 min^{-1} . AC-O and AC-T exhibited rate constants of 0.047 and 0.041 min^{-1} , respectively. The adsorption rate constants followed the same order with adsorption amounts, which was in accordance with the breakthrough curves in Fig. 1A. This might be caused by the more complexity of porous structures after surface modification, which might slow down the diffusion and transport of acetone in the pore channels. The relationships between adsorption behaviours

and the surface characteristics of ACs would be discussed in the later section.

3.2 Effects of pore structures on acetone adsorption

The crystallinity of ACs were characterized by wide-angle XRD patterns as shown in Fig. 2. The diffraction shoulder at $2\theta = 20\text{--}30^\circ$ and the broad diffraction peak at around 43° of all samples could be indexed as aromatic layers.⁴⁰ For AC without treatment, diffraction peaks at 20.8° and 26.6° were corresponding to (1 0 0) and (1 0 1) direction of SiO_2 (JCPDS 46-1045), respectively. While for AC-N and AC-O, diffraction peaks of SiO_2 disappeared. As HNO_3 and H_2O_2 were commonly used in the demineralization of activated carbons, this might be contributed to the reaction between mineral substance and the chemical reagents.⁴¹ It could also be seen that the intensity of diffraction peaks at 20.8° and 26.6° increased after heat treatment for AC-T, and more diffraction peaks representing SiO_2 (at 39.5° , 42.5° , 50.1° , 54.9° , 60.0° , JCPDS 46-1045) were found, illustrating the greater crystallinity degree of AC-T than AC.⁴² Small-angle XRD was also performed to study the order of structure, as shown in Fig. S4.[†] No obvious peaks were found at $2\theta = 1\text{--}10^\circ$ for all samples, indicating that the pore structures of ACs were disordered.

The micromorphology of ACs was viewed by SEM and TEM. SEM images at 5 K times were displayed in Fig. 3A-D. It could be seen that the surface of original AC was relatively smooth without large cavities from except for some occasional cracks, while all modified ACs showed external surfaces covered with irregular holes of different sizes and shapes. The cavities on the surface of carbons might be resulted from the reaction between AC and chemical agents or high temperature treatment. TEM images in Fig. 3E-H showed the presence of dense micropores on the surface of activated carbons. Abundant disordered nanopores were observed for all samples. It was also noticed that no lattice fringes of carbon skeletons were found, indicating the amorphous phase of carbon. While for AC after heat treatment, the crystalline particles could be attributed to the SiO_2 crystal according to XRD results.

The structural characteristics of ACs were calculated from nitrogen adsorption isotherms at 77 K. Nitrogen adsorption-desorption isotherms and the corresponding DFT pore size distributions were presented in Fig. S5,[†] and the results were further summarized in Table 2. All of the samples showed typical Type I isotherm according to IUPAC classification, implying the developed microporous texture of ACs. In all cases, the surface areas and pore volumes were increased after modification. AC-T exhibited the largest BET surface area (S_{BET}) of $399 \text{ m}^2 \text{ g}^{-1}$ and total pore volume (V_{tot}) of $0.239 \text{ cm}^3 \text{ g}^{-1}$, followed by AC-N with $382 \text{ m}^2 \text{ g}^{-1}$ of S_{BET} and $0.228 \text{ cm}^3 \text{ g}^{-1}$ of V_{tot} . While for microporous parameters, the largest surface area (S_{mic}) of $329 \text{ m}^2 \text{ g}^{-1}$ and micropore volume (V_{mic}) of $0.167 \text{ cm}^3 \text{ g}^{-1}$ were obtained by AC-N, indicating the well-developed microporous structure after HNO_3 treatment. The S_{mic} and V_{mic} of AC-T were slightly smaller than AC-N.

The roles of structural properties on acetone adsorption were further investigated by correlating pore structure parameters (S_{BET} , S_{mic} , V_{tot} , and V_{mic}) with adsorption amounts, as shown in Fig. 4. Both the surface area and pore volume presented linear relationship with adsorption capacity of acetone for all cases. S_{mic} and V_{mic} had higher linear coefficients (R^2) with adsorption amount than those of S_{BET} and V_{tot} . Based on these evidences, we inferred that micropores might be the crucial factor for acetone adsorption over activated carbons.

3.3 Effects of functional groups on acetone adsorption

Another factor which may play a significant role for adsorption is the surface chemistry of carbon surface.⁴³ Modifications can introduce or remove functional groups of activated carbon, including carboxylic, lactone, phenolic hydroxyl and so on.⁴⁴ In view of the pyrolysis of functional groups, thermal weigh losses of ACs were investigated by TG-DTA analysis to illustrate the surface chemistry properties. As shown in Fig. S6,[†] the initial weight loss of all samples except AC-T occurred at 365 K, which could be due to the loss of free or bound water.⁴⁵ For AC-N, the maximum weight loss appeared in the range of 473–603 K, corresponding to the decomposition of carboxylic groups.⁴⁶ Due to the pyrolysis of lactone groups, weight loss at 623–793 K occurred for AC-O and AC.⁴⁷ While for AC-T, as the functional groups had been removed during the heat treatment, there was no obvious weight loss. Among the samples, AC-N exhibited the largest weight loss, indicating the largest amount of functional groups after HNO_3 treatment.

FTIR transmission spectra offered further evidence for various contents of oxygen functional groups on ACs with different modification, as shown in Fig. 5. Spectrums of original AC showed bands at 3423 cm^{-1} and 1574 cm^{-1} , which could be due to C-OH stretch band and C=C group, respectively.^{48–50} Weak peaks of $-\text{CH}_2$ (2922 cm^{-1}), C-O-C (1072 cm^{-1}) and C-H (881 cm^{-1}) were also found.^{48,51} The band at 1700 cm^{-1} appeared on AC-N and AC-O, which was due to vibration of C=O from carboxyl or carbonyl group introduced by HNO_3 and H_2O_2 .²⁷ AC-N also showed characteristic peaks at 1620 cm^{-1} and 1538 cm^{-1} , corresponding to bend band of C-OH and $-\text{CONH}-$, respectively.^{52–54} The AC-T curve shows that after thermal

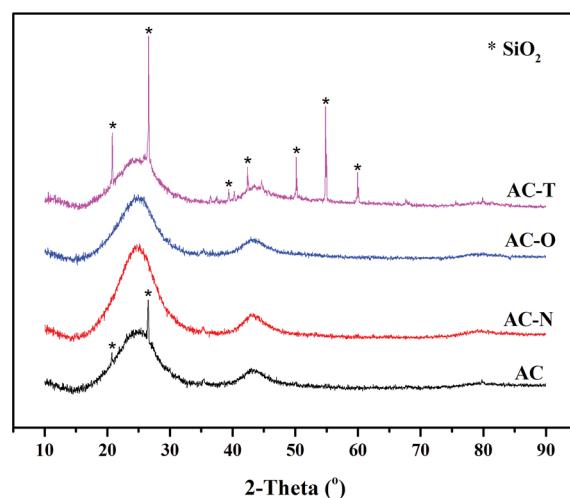


Fig. 2 Wide-angle XRD patterns of ACs with different treatments.



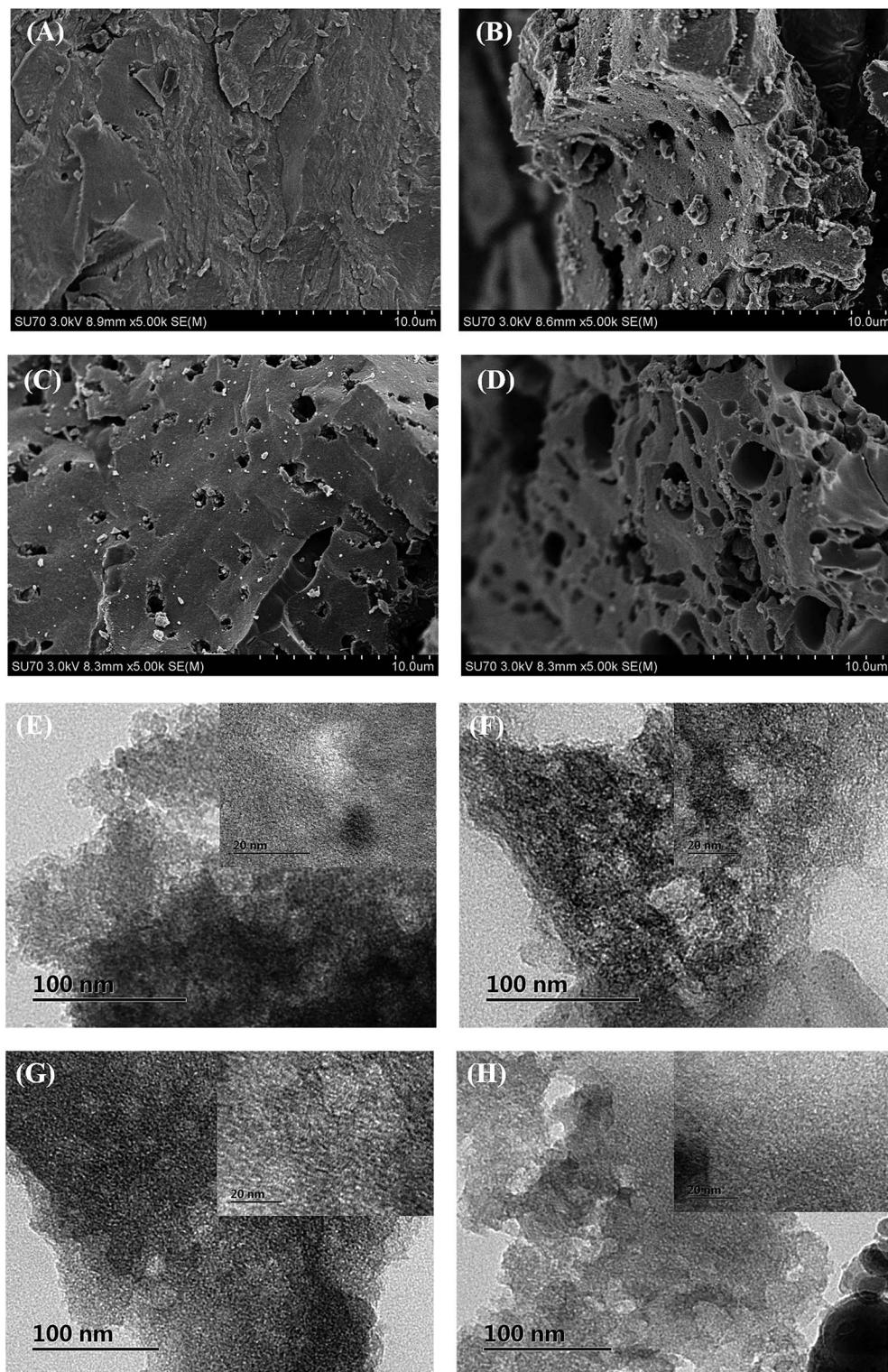


Fig. 3 SEM images of (A) AC, (B) AC-N, (C) AC-O, (D) AC-T and TEM images of (E) AC, (F) AC-N, (G) AC-O, and (H) AC-T.

treatment, bands at 2922 cm^{-1} and 1574 cm^{-1} decreased as most of the surface groups were removed.

XPS has also shown to be a useful tool for analysing the surface groups of activated carbons,³⁷ which provide valuable information by examining the C 1s core region. The C 1s

spectrum could be divided into five single peaks corresponding to C-C (284.6 eV), C-O (285.7–286 eV), C=O (286.6–287.3 eV), $-\text{COOH}$ (288.2–288.8 eV), and $\pi-\pi^*$ (290.4 eV), as shown in Fig. 6.^{55,56} Classification of the functional groups give $-\text{COOH}$ and C-O as acidic, while C=O and $\pi-\pi^*$ as basic.⁵⁶ The area

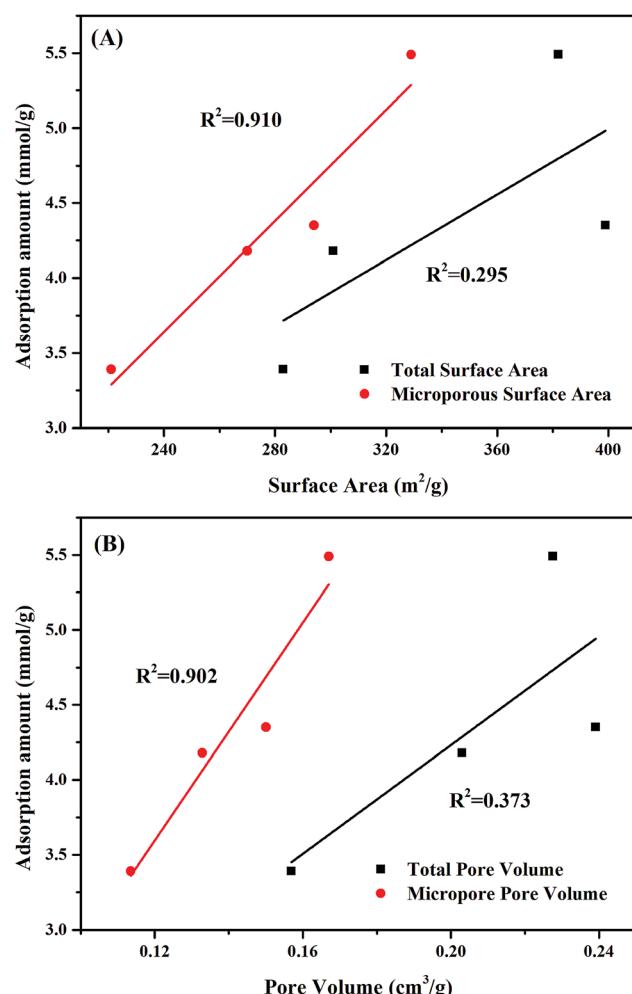


Fig. 4 Relationship between the adsorption amount of acetone and the structural properties of ACs with different treatments: (A) surface areas, and (B) pore volumes.

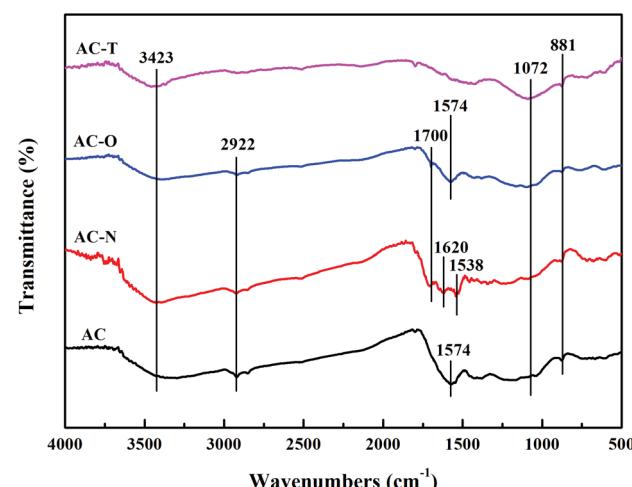


Fig. 5 FTIR spectra of ACs with different treatments.

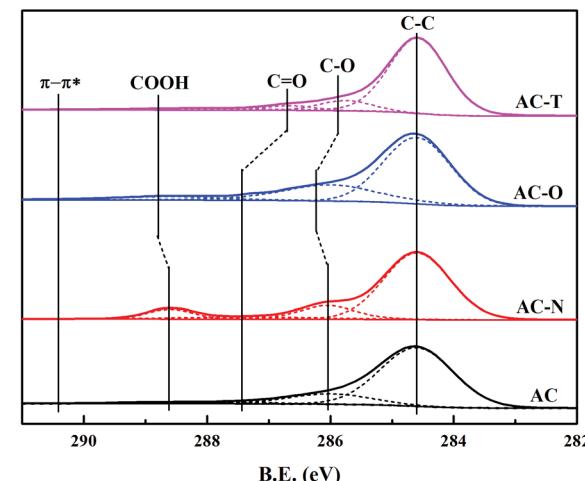


Fig. 6 XPS spectra for C 1s peak and fitting curves of ACs with different treatments.

percentages of different groups were summarized in Table 3. We could found that AC-N had the largest proportion of $-\text{COOH}$ and C-O groups which might be caused by the oxidation effect of HNO_3 . Abundant C=O groups were introduced to the surface through H_2O_2 oxidation, together with C-O and COOH groups. AC-T exhibited the lowest content of C-O and COOH groups as a result of pyrolysis at high temperature. These trends for the four samples agree with the FTIR spectra, illustrating the various functional groups on ACs by different modification.

To determine the functional groups quantitatively, Boehm titration was carried out. The results of basic groups, phenolic, lactonic, and carboxylic for various activated carbons were shown in Fig. S7[†] and Table 4. For original AC, the total functional groups were $0.708 \text{ mmol g}^{-1}$ with $38.3\% (0.271 \text{ mmol g}^{-1})$ basic groups, $13.4\% (0.095 \text{ mmol g}^{-1})$ phenolic, $14.7\% (0.104 \text{ mmol g}^{-1})$ lactonic, and $33.6\% (0.238 \text{ mmol g}^{-1})$ carboxylic. It should be noticed that the thermal treatment of AC-T reduced the number of all functional groups, whereas the carboxylic and phenolic groups of AC-N and AC-O were significantly increased. The change was consistent with TG-DTA, FTIR and XPS results. As far as carboxylic groups were concerned, AC-N exhibited the highest amount of $0.855 \text{ mmol g}^{-1}$, followed by AC-O of $0.528 \text{ mmol g}^{-1}$. While there only existed $0.005 \text{ mmol g}^{-1}$ on the surface of AC-T. Fig. 7 links thermal desorption amount of strongly adsorbed acetone with surface carboxylic groups. AC-N containing largest carboxylic groups presented highest amount of strongly adsorbed acetone. Therefore,

Table 3 Area percentages of functional groups on ACs by deconvolution of XPS C1s spectra

Samples	Relative peak areas (%)				
	C-C	C-O	C=O	$-\text{COOH}$	$\pi-\pi^*$
AC	78.2	15.6	1.9	2.5	1.8
AC-N	61.1	25.1	0.6	8.3	4.9
AC-O	73.9	18.6	2.1	4.5	0.9
AC-T	80.0	6.7	1.8	0.8	9.7
AC-N-A	72.2	18.4	5.6	2.3	1.5

Table 4 Amount of surface functional groups of ACs with different treatments

Samples	AC	AC-N	AC-O	AC-T
Basic groups (mmol g ⁻¹)	0.271	0.057	0.133	0.244
Phenolic (mmol g ⁻¹)	0.095	0.434	0.272	0.057
Lactonic (mmol g ⁻¹)	0.104	0.093	0.148	0.065
Carboxylic (mmol g ⁻¹)	0.238	0.855	0.528	0.005

carboxylic group might be the main active site for combination with acetone, which played an important role in acetone adsorption. We also compared thermal desorption amount of acetone with other functional groups, and no clear trend was observed.

3.4 Identification of active site for strongly adsorbed acetone

TPD after adsorption and purging was carried out at different heating rates, for comparison of active sites on AC-N and original AC. As shown in Fig. 8A, the desorption peaks of both AC-N and AC moved to higher temperature with the increase of heating rate. It could also be noticed that the peak temperatures of AC at different heating rates almost coincide with AC-N, indicating the same desorption mechanism of acetone on AC-N and AC. According to the desorption peak temperatures and the heating rates, the activation energy for acetone desorption was deduced according to eqn (8):⁵⁷

$$\ln\left(\frac{T^2 R}{b}\right) = \frac{E_d}{R} \left(\frac{1}{T}\right) + \ln\left(\frac{E_d}{k_0}\right) \quad (8)$$

where T (K) is the temperature of desorption peak, b (K min⁻¹) is the heating rate, E_d (J mol⁻¹) is the activation energy for desorption, R (J mol⁻¹ K⁻¹) is the gas constant of 8.314, and k_0 is the desorption rate coefficient.

Eqn (8) can be further represented as follow:

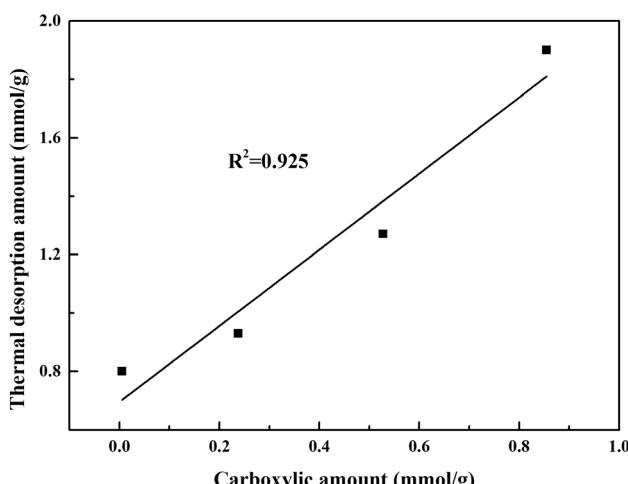


Fig. 7 Relationship between thermal desorption amount of strongly adsorbed acetone and the carboxylic amount of ACs with different treatments.

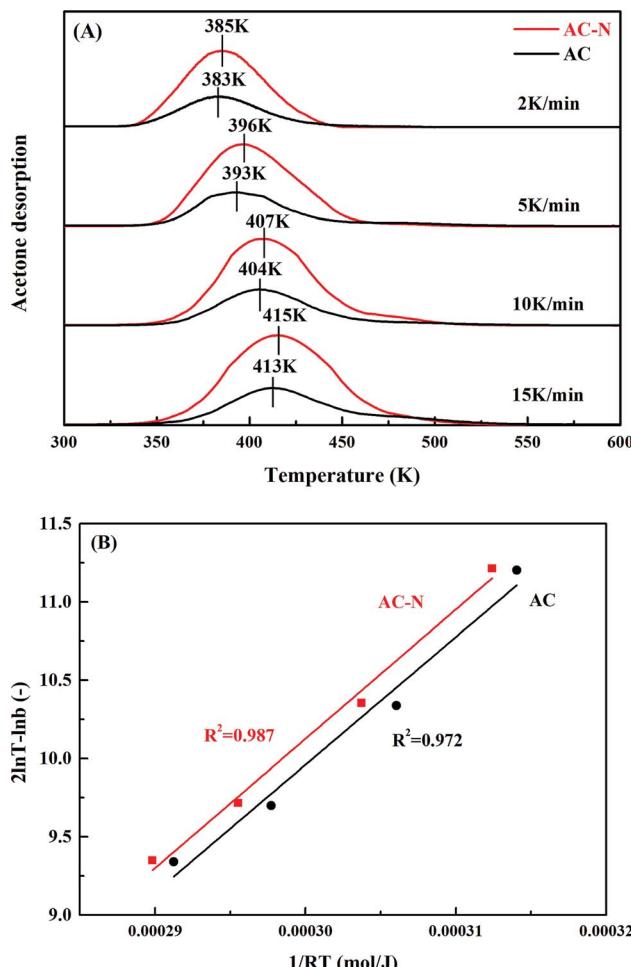


Fig. 8 (A) TPD spectra of strongly adsorbed acetone on AC and AC-N at different heating rates, and (B) relationship between desorption peak temperature and heating rate.

$$2 \ln T - \ln b = E_d \left(\frac{1}{RT}\right) + \ln\left(\frac{bE_d}{k_0}\right) \quad (9)$$

Based on the plot of $(2 \ln T - \ln b)$ and $(1/RT)$ showed in Fig. 8B, the desorption activation energies (E_d) of acetone on AC-N and AC were both 81.6 kJ mol⁻¹, indicating the same combining energy between acetone and carbon surface. From an energy point of view, the active site for strongly adsorbed acetone on AC-N and AC was of the same kind.

To further clarify the interactions between acetone molecules and carbon surface, FTIR and XPS spectra of AC-N after adsorption were studied (denoted as AC-N-A), as shown in Fig. S8.† FTIR peak at 1700 cm⁻¹ of AC-N disappeared after adsorption, indicating the importance of -COOH in acetone adsorption process. While new peaks at 1755 cm⁻¹ and 1437 cm⁻¹ were observed in AC-N-A, which could be ascribed to C=O and -CH₃ from acetone, respectively.^{58,59} Therefore, although part of acetone was strongly adsorbed by -COOH, the molecular structure of acetone might not change during the process. The results of C 1s XPS summarized in Table 3 also

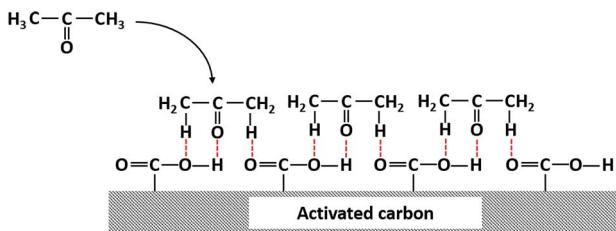


Fig. 9 Adsorption mechanism of interaction between acetone and carboxylic groups on activated carbon.

proved that the $-\text{COOH}$ groups decreased after acetone adsorption for AC-N-A, while $\text{C}-\text{C}$ and $\text{C}=\text{O}$ groups increased. Similar conclusions were obtained by Dimotakis and Kwon, finding that acetone adsorption was enhanced on oxidized carbonaceous surfaces.^{60,61}

The slope of fitting equation between thermal desorption amounts and carboxylic amounts was closing to 1. Combined with molecular simulation study by Liang of hydrogen-oxygen interactions between acetone molecule and neighbouring carboxyl groups,⁶² the possible adsorption mechanism of acetone on carbonaceous surface was proposed in Fig. 9. As discussed above, carboxyl group could be the main active site which was likely to combine with acetone. The main difference among different samples could be the amount of active sites. Therefore, the excellent thermal desorption amount of AC-N might be contributed to the largest amount of carboxyl groups.

4. Conclusions

Pore structures and functional groups on carbon surface, obtained by different treatments of activated carbon, have been studied to find the crucial factors on acetone adsorption performance. Microporous surface area showed positive linear correlation to the total adsorption amount, and the increasing of carboxylic groups on ACs could favour the strongly adsorbed acetone. Acetone adsorption was enhanced by treatment with HNO_3 , which exhibited the highest total adsorption amount of 5.49 mmol g^{-1} with strongly adsorbed one accounting for 38.1%. This might be contributed to the developed microporous structures ($329 \text{ m}^2 \text{ g}^{-1}$ of microporous surface area) and the abundant carboxylic groups ($0.855 \text{ mmol g}^{-1}$).

TPD of strongly adsorbed acetone with different heating rates was carried out, for comparison of active sites on AC-N and original AC. The desorption activation energies (E_d) of AC-N and AC were both determined to be 81.6 kJ mol^{-1} , indicating the same type of active sites on different carbonaceous surface. To further clarify the interactions between acetone molecules and carbon surface, FTIR and XPS spectra of AC-N after adsorption were studied, revealing that $-\text{COOH}$ was most likely the active site, and the molecular structure of acetone might not change during the process. The possible adsorption mechanism of acetone on carbonaceous surface was also proposed.

Conflicts of interest

There are no conflicts to declare.

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