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# Preparation of polymethacrylate monolith modified with cysteine for the determination of Cr(III) ions

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In this study, a simple and rapid polymer monolith microextraction procedure was developed for the determination of Cr(III) ions by inductively coupled plasma-atomic emission spectrometry. A monolithic column modified with cysteine was synthesized and characterized by scanning electron microscopy, Fourier-transform infrared spectroscopy, X-ray photoelectron spectroscopy, thermal gravimetric analysis, specific surface area analysis and pore size distribution analysis. The influences of analytical parameters such as sample pH, adsorption time, eluent type, and coexisting ions were examined. The limit of detection (LOD) and limit of quantification (LOQ) for Cr(III) ions were 0.005  $\mu\text{g mL}^{-1}$  and 0.017  $\mu\text{g mL}^{-1}$ , and the relative standard deviation (RSD) was 7.4% ( $n = 5$ ). The prepared cysteine functionalized monolithic column displayed good enrichment capacity and was successfully applied to the determination of Cr(III) ions in real samples.

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## 1. Introduction

Cr(III) has long been considered a beneficial micronutrient for human health, being involved in glucose, insulin and protein metabolism.<sup>1–3</sup> Due to these properties, Cr(III) is widely used in dietary supplements marketed to reduce fat mass and increase lean body mass.<sup>4</sup> A trace level of Cr(III) is regarded as an essential nutrient, and high concentrations of Cr(III) can bind to DNA, which has a detrimental effect on cellular structures and damages cellular components as well as leading to sterility, lethal mutations and cancer in experimentation animals.<sup>5</sup> Consequently, it is significant to develop a simple method for the determination of Cr(III).

Numerous analytical techniques including inductively coupled plasma-atomic emission spectrometry (ICP-AES),<sup>4,6–8</sup> flame atomic absorption spectrometry (FAAS),<sup>1,9,10</sup> inductively coupled plasma-mass spectrometry (ICP-MS),<sup>11,12</sup> ultraviolet visible absorption spectrometry (UV-vis),<sup>13</sup> high performance liquid phase chromatography (HPLC),<sup>14</sup> gas chromatography (GC),<sup>15,16</sup> inductively coupled plasma optical emission spectrometry (ICP-OES),<sup>17</sup> spectrofluorimetry spectrophotometry,<sup>18</sup> and total reflection X-ray spectrometry (TXRF)<sup>19</sup> have been reported for Cr determination. In spite of the advancement in modern analytical instruments, complications exist with direct determination of analytes at trace and ultra-trace levels.<sup>13,20</sup> Therefore, an ideal separation/preconcentration step prior to analysis is usually necessary compared to

classical time consuming approaches which utilize large volumes of solvents and offer unsatisfactory recoveries.<sup>21</sup>

In order to obtain higher selectivity and sensitivity, the above-mentioned analytical techniques have been coupled with extraction and preconcentration methods such as liquid-liquid extraction (LLE),<sup>13,22,23</sup> solid-phase extraction (SPE),<sup>1,4,24</sup> solid phase microextraction (SPME),<sup>15,25</sup> magnetic solid phase extraction (MSPE),<sup>19</sup> cloud point extraction (CPE),<sup>26,27</sup> and electromembrane extraction (EE).<sup>28,29</sup> Although each procedure provides its own advantages, most of them suffer from different disadvantages such as large amounts of organic solvents, time consumption, tediousness or low enrichment factor.<sup>15</sup> To overcome these disadvantages, chemists have tried to develop environment-friendly and more efficient extraction methods such as polymer monolith microextraction (PMME).<sup>30</sup>

PMME, based on capillary monolithic column, is an effective method to preconcentrate trace analytes from environmental and biological samples before the analysis step.<sup>31</sup> However, some modified techniques are conducted due to monolithic column does not provide satisfactory selectivity for some metal ions. Cysteine is a sulfur-containing amino acid with three functional groups (–SH, –NH<sub>2</sub>, –COOH), which exhibit fascinating properties, such as nucleophilicity, redox activity, and metal-binding affinity.<sup>32</sup> Electroactive mercapto group have a strong tendency to coordinate with heavy metal ions through Lewis acid-based interaction.<sup>21</sup> Muralikrishna *et al.* reported a L-cysteine functionalized graphene oxide for simultaneous electrochemical determination of four heavy metal ions with low detection limits.<sup>33</sup> Both –SH and –NH<sub>2</sub> functional groups could be used to form cross-linked networks

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with epoxy groups to provide the chemical stability and surface property.<sup>34</sup> Moreover,  $-\text{NH}_2$ ,  $-\text{SH}$ , and  $-\text{COOH}$  groups could also provide a good bio-compatibility and solubility, and participated well in the aqueous removal of metal ions by forming various complexes.<sup>35–37</sup> Therefore, the introduction of cysteine will be a good choice to meet the needs of improving the stability of materials and enhancing the sensitivity and selectivity of adsorption materials toward heavy metal ions.

In this paper, L-cysteine functionalized polymer monolithic column (L-cys@poly(GMA-MAA-EDMA)) was synthesized, characterized, and successfully applied for the preconcentration and determination of Cr(III) ions. Extraction conditions affecting the extraction efficiency were investigated and optimized. To demonstrate the validation of the developed method, the detection limit, anti-interference, and precision were also studied in detail.

## 2. Experimental section

### 2.1 Chemicals and instruments

Glycidyl methacrylate (GMA), ethylene dimethacrylate (EDMA),  $\alpha$ -methacrylic acid (MAA),  $\gamma$ -methacryloxypropyltrimethoxysilane ( $\gamma$ -MAPS), cyclohexanol, dodecanol, azobisisobutyronitrile (AIBN), and L-cysteine (L-cys) were purchased from Macklin Reagent (Shanghai, China). Methanol, sodium dihydrogen phosphate ( $\text{NaH}_2\text{PO}_4$ ), sodium hydrogen phosphate ( $\text{Na}_2\text{HPO}_4$ ), trifluoroacetic acid (TFA), and acetone were obtained from Jiangsu Qiangsheng Chemical Co., Ltd. (Changshu, China). Chromic nitrate ( $\text{Cr}(\text{NO}_3)_3$ ) were purchased from Chinese Chemical Reagent Co., Ltd (Shanghai, China).

Fused-silica capillaries (530  $\mu\text{m}$  id  $\times$  690  $\mu\text{m}$  od) were purchased from Hebei Yongnian Optical Conductive Fiber Plant (Handan, China). The extraction driving force was provided by a GenieTouch syringe pump from Kent Scientific (San Francisco, USA). An H1650-W centrifuge (Hunan Xiangyi, China) was used for centrifuging. A pH-3E digital pH meter (Shanghai INESA Electron Co., Ltd., China) was used for pH measurements of sample solutions.

An Optima 2100DV inductively coupled plasma-atomic emission spectrometry (Perkin Elmer Instruments, Shelton, CT, USA) was used. The operation conditions and the wavelength of emission lines were summarized in Table 1. Scanning electron microscope (SEM) images were recorded on a S-

3400N analyzer (JEOL Company, Japan). X-ray photoelectron spectroscopy (XPS) data were obtained with an Escalab 250Xi electron spectrometer (Thermo Fisher Scientific, UK). Fourier transform infrared spectra (FT-IR) were performed using IR200 FT-IR spectrometer (Thermo Corporation, USA). Thermal gravimetric analysis (TGA) were carried out on a Q500 apparatus (TA, USA) from 30 to 800  $^\circ\text{C}$  with a heating rate of 10  $^\circ\text{C}$   $\text{min}^{-1}$  under air atmosphere. Specific surface area values were determined by the Brunauer–Emmett–Teller (BET) method and the pore size distribution was evaluated from the desorption branches of isotherms based on the Barrett–Joyner–Halenda (BJH) model.

### 2.2 Synthesis of poly(GMA-MAA-EDMA) and L-cys@poly(GMA-MAA-EDMA) monolithic columns

Prior to the polymerization, the fused-silica capillary was vinylized with  $\gamma$ -MAPS to enable covalent attachment of the monolithic column according to our published procedure.<sup>38</sup> Subsequently, the polymerization mixture for preparing the poly(GMA-MAA-EDMA) monolith, consisting of monomer (160 mg GMA + 40 mg MAA), cross-linker (123 mg EDMA), porogen (900 mg cyclohexanol + 100 mg dodecanol), and initiator (4 mg AIBN), was degassed by ultrasonication for about 30 min. Then the homogeneous solution was filled into the pretreated capillary and sealed at both ends with rubber stoppers. The polymerization was initiated at 50  $^\circ\text{C}$  for 24 h. Finally, the prepared capillary was washed with methanol to remove the unreacted components.

L-cys@poly(GMA-MAA-EDMA) monolithic column was prepared as follows. 2  $\mu\text{g}$   $\text{mL}^{-1}$  L-cys aqueous solution was pumped through the poly(GMA-MAA-EDMA) monolith at a flow rate of 0.005  $\text{mL}$   $\text{min}^{-1}$  for 3 h. The column was sealed with rubber septum at both ends, and placed in an oven for 4 h at 70  $^\circ\text{C}$ . The column was rinsed with water to remove excess reagents and then obtained L-cys@poly(GMA-MAA-EDMA) monolithic column.

### 2.3 Standard solutions and separation conditions

The stock solutions were prepared for Cr(III) ions by dissolving the appropriate amount of  $\text{Cr}(\text{NO}_3)_3$  in concentrated  $\text{HNO}_3$ . Test solutions of Cr(III) ions were prepared by appropriate dilution of the prepared stock standard solutions. Deionized water was used for the preparation of solutions.

The extraction procedure included preconditioning, sampling, evacuation, and desorption. Prior to extraction, 0.3 mL methanol was passed through the polymer monolithic column for 3 min at 0.1  $\text{mL}$   $\text{min}^{-1}$ , and then the sample solution was injected to realize the adsorption at 0.02  $\text{mL}$   $\text{min}^{-1}$  for 15 min. Subsequently, an empty and clean syringe was employed for driving out the residual solution in the polymer monolithic column. For the desorption step, Cr(III) ions adsorbed on the monolithic column were eluted with 0.05 mL 1.5 mol  $\text{L}^{-1}$   $\text{HNO}_3$  at 0.02  $\text{mL}$   $\text{min}^{-1}$ , and the eluent was collected into a vial for ICP-AES analysis.

Table 1 Operating conditions of the ICP-AES instrument

Parameters	
Incident power (W)	1300
Plasma gas (Ar) flow rate ( $\text{L}$ $\text{min}^{-1}$ )	15
Auxiliary gas (Ar) flow rate ( $\text{L}$ $\text{min}^{-1}$ )	0.2
Nebulizer gas (Ar) flow rate ( $\text{L}$ $\text{min}^{-1}$ )	0.8
Observation height (mm)	15
Integration time (s)	3
Solution pump rate ( $\text{mL}$ $\text{min}^{-1}$ )	1.5
Wavelength (nm)	Cr(III) 267.7



### 3. Results and discussion

#### 3.1 Characteristics of L-cys@poly(GMA-MAA-EDMA) monolith

The amount of L-cys was investigated by the perviousness of the monolith, which was determined by flow rate, *i.e.*, the volume was determined when the solution passed through the monolith within a certain time. An optimized polymer monolith should afford good perviousness and enrichment performance. Based on preliminary results, we found that the excessive amount of L-cys in water solution was passed through flow resistance and poor perviousness. Finally,  $2 \mu\text{g mL}^{-1}$  L-cys was selected for the monolith in subsequent experiments. SEM images were usually used to reflect the morphology feature of monolithic materials. SEM images (Fig. 1) clearly indicated that the L-cys@poly(GMA-MAA-EDMA) monolith was composed of a heterogeneous surface, fully filled in the capillary having bi-continuous structure and through-pores, and tightly anchored to the capillary wall.<sup>39</sup> That guaranteed fast dynamic transport and high efficient enrichment in applications.

FT-IR spectra of L-cys@poly(GMA-MAA-EDMA) and poly(GMA-MAA-EDMA) monoliths were illustrated in Fig. 2. The characteristic bands at  $1730 \text{ cm}^{-1}$  which was due to C=O stretch of the monolith.<sup>40</sup> The broad vibration centered at  $3500 \text{ cm}^{-1}$  was assigned to O-H and/or N-H stretching vibrations.<sup>41</sup> In addition, the bands at  $2980 \text{ cm}^{-1}$  corresponded to C-H stretching vibration. The characteristic absorption peaks at  $1060 \text{ cm}^{-1}$  to C-N,  $1640 \text{ cm}^{-1}$  to C=C, and  $2550 \text{ cm}^{-1}$  to S-H

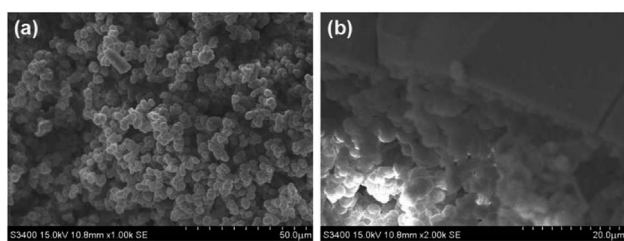


Fig. 1 SEM images of L-cys@poly(GMA-MAA-EDMA) monolith.

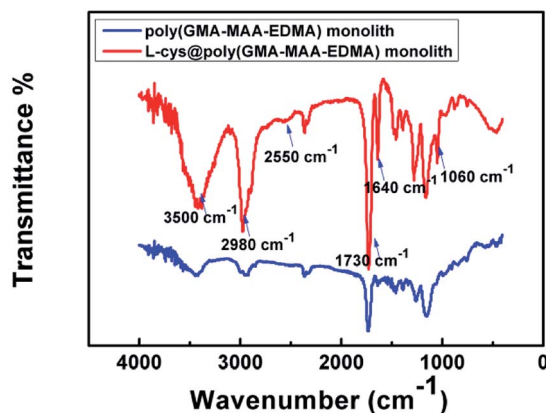


Fig. 2 FT-IR spectra of L-cys@poly(GMA-MAA-EDMA) and poly(GMA-MAA-EDMA) monoliths.

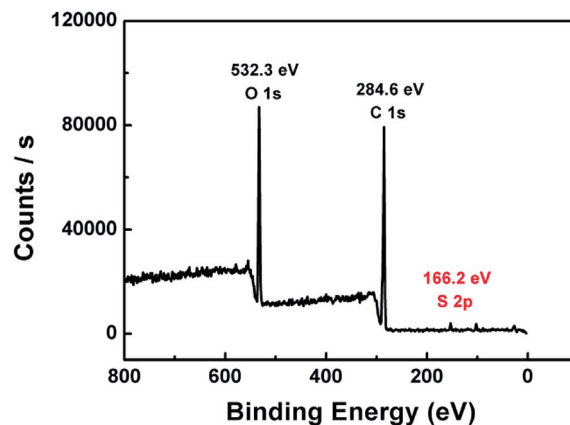


Fig. 3 XPS spectra for O, C, and S element of L-cys@poly(GMA-MAA-EDMA) monolith.

stretching vibrations.<sup>42</sup> The above FT-IR results demonstrated that L-cys was introduced into poly(GMA-MAA-EDMA) monolith.

The L-cys@poly(GMA-MAA-EDMA) monolith was characterized by XPS in order to explore the S composition of the column surface. As shown in Fig. 3, typical O1s, C1s, and S2p XPS spectra of the monolith were shown at 532.3, 284.6, and 166.2 eV, respectively. Notably, the existence of S elements indicated that poly(GMA-MAA-EDMA) monolith was bonded with L-cys successfully.

Thermal properties of poly(GMA-MAA-EDMA) and L-cys@poly(GMA-MAA-EDMA) monoliths were analyzed by TGA measurement, which were carried out under  $\text{N}_2$  with a heating rate of  $10 \text{ }^\circ\text{C min}^{-1}$  over the temperature range of  $30\text{--}800 \text{ }^\circ\text{C}$ . As shown in Fig. 4, the degradation curve of the prepared L-cys@poly(GMA-MAA-EDMA) monolith materials indicated a three-stage process. The first weight loss existed in the range of  $30\text{--}100 \text{ }^\circ\text{C}$  because of the evaporation of the adsorbed water and the decomposition of labile oxygen. Furthermore, it could be observed that the residual mass of 5.5% might be due to the L-cys decomposition of L-cys@poly(GMA-MAA-EDMA) monolith. The third weight loss in the range of  $360\text{--}450 \text{ }^\circ\text{C}$  might be corresponding to the monolithic material. TGA curve tended to

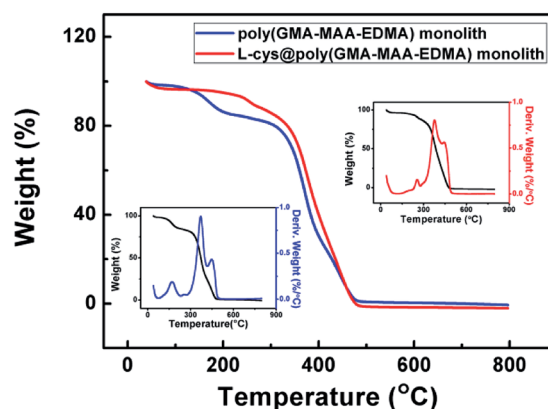


Fig. 4 TGA curves of poly(GMA-MAA-EDMA) and L-cys@poly(GMA-MAA-EDMA) monoliths.



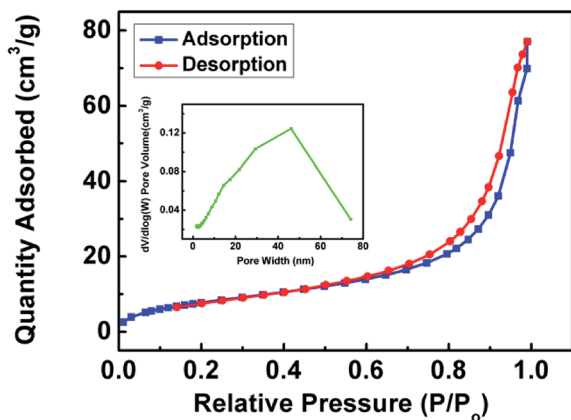


Fig. 5  $N_2$  adsorption-desorption isotherm and pore size distribution plot (inset) of L-cys@poly(GMA-MAA-EDMA) monolith.

be constant when the temperature was higher than 450 °C, indicated the complete decomposition of the monolithic material.

The specific surface area and pore size distribution of L-cys@poly(GMA-MAA-EDMA) monolith was investigated with  $N_2$  adsorption-desorption analysis. As shown in Fig. 5, the hysteresis in the adsorption-desorption isotherm of the monolith implied the presence of mesoporosity.<sup>43</sup> The hysteresis loop was associated with the capillary condensation taking place in mesopores.<sup>44</sup> Furthermore, the BET specific surface area of monolith was calculated 30.31  $m^2 g^{-1}$ . The above results showed that the prepared L-cys@poly(GMA-MAA-EDMA) monolith could provide relatively larger surface area and more accessibilities of reactive sites, which might improve the loading capacity.

### 3.2 Optimization of PMME conditions

Various parameters affecting extraction efficiency, including sample pH, adsorption time, and eluent type were investigated. The intensity of Cr(III) ions were used to evaluate the extraction efficiency under various experimental conditions.

To achieve efficient desorption of Cr(III) ions from monolith, various eluent solvents, including 1.5 mol  $L^{-1}$   $HNO_3$ , 1.0 mol  $L^{-1}$   $HNO_3$ , and 1% TFA aqueous solution were adopted to investigate the desorption efficiency at the flow rate of 0.03  $mL min^{-1}$ , as shown in Fig. 6(a). The intensity using 1.5 mol  $L^{-1}$   $HNO_3$  as the elution solvent was slightly higher than those of the others. However,  $HNO_3$  with too high concentration may damage the monolithic column. Therefore, 1.5 mol  $L^{-1}$   $HNO_3$  was chosen as the eluent in this experiment.

To investigate the extraction ability of L-cys@poly(GMA-MAA-EDMA) monolith for Cr(III) ions, the extraction equilibrium profiles were constructed by increasing the adsorption time in the range of 5–30 min at a constant flow rate of 0.02  $mL min^{-1}$ . Results were demonstrated in Fig. 6(b), illustrated that the intensity showed a significant increasing tendency and the extraction equilibrium did not reach a maximum. Taking the time of experiment into consideration, 15 min was selected for further adsorption experiments.

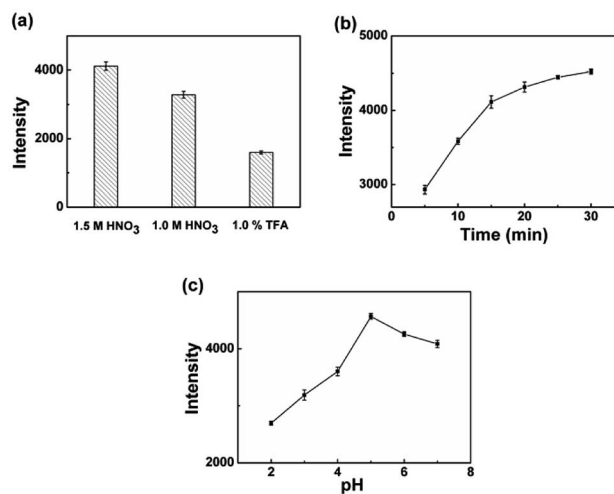


Fig. 6 Effects of (a) type of eluent; (b) adsorption time; (c) pH.

Table 2 Effect of coexisting ions

Coexisting ions	Tolerance limit/ $\mu g mL^{-1}$
Na <sup>+</sup>	1000
Mg <sup>2+</sup>	1000
Fe <sup>3+</sup>	100
Zn <sup>2+</sup>	100
Ni <sup>2+</sup>	500
Al <sup>3+</sup>	500
SO <sub>4</sub> <sup>2-</sup>	1000
Cl <sup>-</sup>	1000

Sample pH plays an important role in the separation and preconcentration of Cr(III) ions because pH value not only decides the form of active sites on the polymer monolithic column surface but also influences the adsorption capacity. The effect of pH on the adsorption of Cr(III) ions was investigated in the range of 2–7. As can be seen from Fig. 6(c), the quantitative adsorption of Cr(III) ions were increased with the increase of pH values from 2 to 5 and the intensity reached maximum at nearby pH 5.0. The above results could be explained by the different adsorption mechanism of Cr(III) ions on L-cys@poly(GMA-MAA-EDMA) monolith. The surface charge on monolith turned to positively charged in acidic aqueous solution, that should result in electrostatic repulsion with potentially Cr(III) ions which was still positively charged.<sup>33</sup> Thiol-functionalized monolith could coordinate with heavy metal ions due to the specific property of soft base at the same time.<sup>45</sup> Once pH increased, the concentration of hydrated hydrogen ions ( $H_3O^+$ ) would decrease, resulting the adsorption of Cr(III) ions got increased. Furthermore, the amino group and carboxyl group were deprotonated,<sup>1</sup> which maybe coordinate with Cr(III) ions through nitrogen atoms and oxygen atoms or sulfur atoms and oxygen atoms of L-cys@poly(GMA-MAA-EDMA) monolith.<sup>5,25</sup>

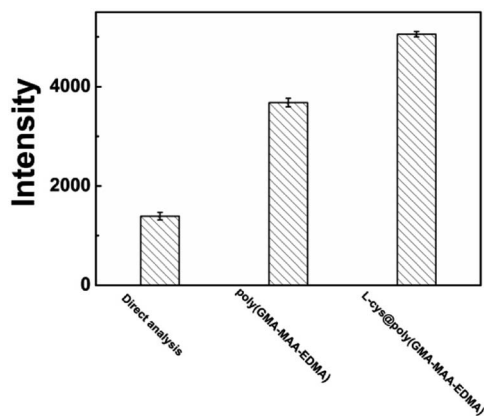


**Table 3** Analytical results of Cr(III) ions in water samples (mean  $\pm$  sd,  $n = 3$ )

Sample	Added ( $\mu\text{g mL}^{-1}$ )	Found ( $\mu\text{g mL}^{-1}$ )	Recovery (%)
S1	—	n.d.	—
	0.05	$0.051 \pm 0.002$	102.0%
	0.1	$0.094 \pm 0.003$	94.0%
S2	—	n.d.	—
	0.05	$0.049 \pm 0.003$	86.0%
	0.1	$0.113 \pm 0.005$	107.0%
S3	—	n.d.	—
	0.05	$0.054 \pm 0.007$	108.0%
	0.1	$0.097 \pm 0.005$	97.0%
	1.0	$0.857 \pm 0.030$	85.7%

### 3.3 Effect of coexisting ions

Preconcentration methods for trace determination of metal ions can be strongly affected by the matrix constituents of the samples. To demonstrate the reliability of the developed method, quantities of prepared coexisting ions solutions were added to standard solutions containing  $0.1 \mu\text{g mL}^{-1}$  Cr(III) ions according to the recommended procedure for monitoring intensities by PMME-ICP-AES. The tolerance limit of interfering



**Fig. 7** Comparison of the analytical performance of Cr(III) ions enrichment by direct ICP-AES analysis, poly(GMA-MAA-EDMA) and L-cys@poly(GMA-MAA-EDMA) monoliths under the optimized conditions.

ions was defined as a 5% decrease in signal intensity. Results in Table 2 showed that coexisting ions caused no significant interference with the determination of  $0.1 \mu\text{g mL}^{-1}$  of Cr(III) ions. This is probably the result of L-cys functionalized monolith inherent selectivity that can provide the ligand groups arranged in a suitable way required for coordination of Cr(III) ions. The above results suggested that the PMME-ICP-AES method has great potential to be employed for the analysis of Cr(III) ions in various samples.

### 3.4 Method validation

Under the optimized experimental conditions, the analytical performance of the proposed method was evaluated and summarized. The developed method exhibited good linearity within the range of  $0.01\text{--}5 \mu\text{g mL}^{-1}$ . Correlation coefficients ( $R^2$ ) were always better than 0.9900. The limit of detection (LOD) and limit of quantification (LOQ) were  $0.005 \mu\text{g mL}^{-1}$  and  $0.017 \mu\text{g mL}^{-1}$ , respectively, determined as signal to noise ratios of three and ten. The relative standard deviation (RSD) was 7.4% which was evaluated through the intensity of standard solutions using five replicates.

To evaluate the reliability of the present method for extraction and preconcentration of Cr(III) ions from real samples, some water samples were spiked with standard solutions of Cr(III) ions at three concentration levels, Level 1 ( $0.05 \mu\text{g mL}^{-1}$ ), Level 2 ( $0.1 \mu\text{g mL}^{-1}$ ), and Level 3 ( $1.0 \mu\text{g mL}^{-1}$ ) respectively. As shown in Table 3, the recovery values demonstrated that sufficient recoveries were achieved in the range of 81.7–108.0% ( $n = 3$ ). The above results showed that the accuracy, precision, stability, and recoveries of proposed method were favorable.

Comparison studies between direct ICP-AES analysis and PMME using poly(GMA-MAA-EDMA) and L-cys@poly(GMA-MAA-EDMA) monoliths were performed under the optimum conditions. Definitely, as shown in Fig. 7, the intensity with L-cys@poly(GMA-MAA-EDMA) monolith was significantly higher than those with the other two methods, which may be due to the following. For poly(GMA-MAA-EDMA) monolith, the increased enrichment capacity was based on several weak interactions (such as ion-exchange interactions, electrostatic interactions, and hydrophilic interaction) between Cr(III) ions and monolith. When L-cys was introduced into the column, L-cys@poly(GMA-MAA-EDMA) monolith demonstrated the preferable extraction

**Table 4** Comparison of the proposed method with other methods applied for the determination of Cr(III) ions

Target ions	Method of extraction	Instrument	LOD	Reference
Cr(III)	Plasmonic ELISA	—	$6.25 \text{ ng mL}^{-1}$	5
Cr(III)	SPE	ICP-OES	$0.28 \text{ ng mL}^{-1}$	20
Cr(III)	SPE	ICP-AES	$0.25 \text{ ng mL}^{-1}$	46
Cr(III)	SPE	FAAS	$1.90 \mu\text{g mL}^{-1}$	10
Cr(III)	SPME	GC	$2 \text{ ng mL}^{-1}$	15
Cr(III)	CPE	FAAS	$0.08 \mu\text{g L}^{-1}$	26
Cr(III)	EE	HPLC	$5.4 \mu\text{g L}^{-1}$	29
Cr(III)	LLE	FAAS	$5.7 \mu\text{g L}^{-1}$	23
Cr(III)	PMME	ICP-AES	$0.005 \mu\text{g mL}^{-1}$	This work



ability. The three functional groups (–SH, –NH<sub>2</sub>, –COOH) of L-cys provided a good bio-compatibility and solubility.<sup>35</sup> Furthermore, –SH, –NH<sub>2</sub>, and –COOH functional groups could coordinate with Cr(III) ions through nitrogen atoms, sulfur atoms, and oxygen atoms of L-cys@poly(GMA-MAA-EDMA) monolith.<sup>1</sup>

A comparison of the developed method with other reported methods for Cr(III) ions were summarized in Table 4. Although it could not provide the best LOD level, the PMME-ICP-AES method can offer several other advantages, including that it does not require any expensive instruments and complex preparation steps and the operation is much easier. Furthermore, compared with these methods mentioned above, the solvent-free characteristics of PMME method can prevent itself from consuming a large volume of organic solvents, which makes it environmental friendly. The comparable advantages entitle the PMME technique to search further applications in other real samples.

## 4. Conclusions

In this work, the L-cysteine functionalized polymer monolithic column was successfully synthesized and characterized. Based on the novel functional polymer materials, the PMME-ICP-AES method was developed and applied for the extraction and determination of Cr(III) ions in water samples. Optimal extractive conditions were obtained by optimizing experimental parameters. Compared with the traditional poly(GMA-MAA-EDMA) monolith, the functional monolith displayed good enrichment capacity of Cr(III) ions *via* ion-exchange, electrostatic, hydrophilic, and chelation interactions. Due to the satisfactory precision and accuracy, the present PMME-ICP-AES method proved itself to be sensitive and accurate, and has promising applications for Cr(III) ions determination in real samples.

## Conflicts of interest

There are no conflicts to declare.

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