RSC Advances



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Cite this: RSC Adv., 2018, 8, 29607

Received 22nd January 2018 Accepted 22nd July 2018

DOI: 10.1039/c8ra00671g

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Introduction

The two-dimensional ultrathin metal oxide and hydroxide nanostructures, such as nanosheets, have received attention in recent years, due to their outstanding properties resulting from their small thickness and large surface area.^{1,2} As a result, metal oxide (hydroxide) nanosheets have shown intriguing and exciting properties for use as ferromagnetic materials,³ photodetectors,⁴ photocatalysts,⁵ gas sensors^{6,7} and also as electrode materials for energy storage devices, including supercapacitors^{8,9} and battery^{10,11} energy storage devices.

The battery-supercapacitor hybrid (BSH) energy storage devices based on a battery electrode and a supercapacitor electrode, offer a promising way to construct devices with merits of both secondary batteries and supercapacitors.¹² Electric double-layer capacitors (EDLCs) type supercapacitors utilize the electric double layer mechanism to store ions, which enables fast charge carrier kinetics but offers limited capacity. In batteries use electrochemical reactions for storage charge and providing high specific capacity, but this suffer from slow ion transport.^{13,14} The most intuitive approach to combine high energy and high power density within a single device is to combine the different types of energy storage sources, namely hybridization between EDLCs and battery

Synthesis of 2D Zn–Co LDH nanosheets by a successive ionic layer deposition method as a material for electrodes of high-performance alkaline battery–supercapacitor hybrid devices

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In recent years, increasing attention directed at creating novel two-dimensional graphene-like materials, in particular materials based on oxides or hydroxides of transition metals, as they have a number of unique properties, which determine the perspective of their application in various fields of electronics and electrical engineering, as well as in energy storage devices. In this paper we propose a novel promising route for the synthesis of nanolayer layered double hydroxides on the basis of zinc and cobalt by a successive ionic layer deposition method. The obtained nanolayers were characterized by SEM, EDX, XRD, HRTEM, XPS and FT-IR. The results show the synthesized nanolayers were formed from two-dimensional nanocrystals with the thickness of about 6–9 nm and the morphology of the so-called "nanosheets" with the hydrotalcite-like crystal structure of an LDH. In addition, the obtained nanolayers were investigated as electrode materials for alkaline battery–supercapacitor hybrid devices and demonstrated a high specific capacitance (270 mA h g^{-1} at 1 A g^{-1}) and excellent electrochemical stability (3% drop in capacity after 1000 charge–discharge cycles).

type electrodes.¹⁵ This hybridization is indispensable to meet with the demands of both higher energy and power densities for powering future multifunctional electronics, hybrid electric vehicles, mobile electronics devices and industrial equipment.¹⁶

As electrodes for alkaline BSHs employ is carbon materials or electrodes is based on transition metal oxides/hydroxides (Ni, Co, Mn and Fe-based)and aqueous alkaline solution used as electrolytes.¹⁷ The transition metal compounds in basic aqueous electrolytes exhibit high capacity performance, higher than aqueous Li- or Na-ion battery or supercapacitors electrodes. In last years, many different electrode materials were developed to pursue high energy densities and specific capacitance of alkaline BSHs.^{12,18}

In the development of high-performance BSHs, the batterytype electrode materials play a key role. The transition metal oxides are widely used as electroactive materials for alkaline BSH electrodes, because they provide high values power density, for instance NiO,¹⁹ Ni(OH)₂,²⁰ SnO₂,²¹ Fe₃O₄,¹⁸ NiMoO₄ (ref. 22) and CoMoO₄,²³ Co₃O₄,²⁴ Bi₂O₃ (ref. 25) *etc.*

The layer double hydroxides (LDHs) nanosheets of transition metals have been demonstrated as prospective candidates for energy storage, in view of their nanoscale thickness high surface area, capability of alleviating the volume change during the charge/discharge process, increased energy density, and also their relatively low cost and environmentally friendly.^{26,27} Recently, a number of LDHs have been reported as

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electrode materials for BSH device including Co–Al LDH,²⁸ Ni– Al LDH,²⁹ Co–Mn LDH,³⁰ Zn–Co LDH³¹ and Ni–Co LDH³² *etc.*

The LDHs of transition metals with nanosheets morphology usually have been obtained using hydrothermal33,34 and solvothermal35 method, CBD method, 36,37 precipitation,38 microwave radiation39 and electrodeposition.40-42 New possibilities for obtain two-dimensional ultrathin metal oxide and hydroxide open the synthesis by Successive Ionic Layer Deposition (SILD) method, also called the Successive Ionic Layer Adsorption and Reaction (SILAR).43 This method is based on multiple and successive treatment of substrate by solutions of reagents which enter into reaction at its surface and form a layer of poorly soluble substance that makes possible to deposit nanolayers of controlled thickness on the surface of parts of any shape, which are exactly the requirements to the methods of synthesis of the nanolayers on the surface of electrodes for supercapacitors or batteries and to be used previously for the synthesis of nanolayers of oxides,⁴⁴ fluorides,⁴⁵ and also noble metal nanoparticles.^{46,47} Earlier, we published the work48 in which was shown obtaining by SILD method of electrodes for supercapacitor based on the nickel oxide nanolayers with the morphology of nanosheets, which demonstrated high electrochemical stability and specific capacitance. Also of this method was used for obtaining electrode materials for aqueous batteries and supercapacitors based on LDH Ni₂Al(OH)_{7-2x}(CO₃)_x·nH₂O⁴⁹ and LDH Co₂Al(OH)_{7-2x}(CO₃)_x·nH₂O,⁵⁰ respectively, allowed to achieve relatively high values of specific capacitance. In this work, we present a novel synthetic route by SILD method to prepare ultrathin 2D Zn-Co LDH nanosheets and investigation their electrochemical properties as battery-type electrode material for alkaline BSH devices.

Experimental

Preparation of the reagents

The single-crystal silicon wafers with $\langle 100 \rangle$ orientation and size $10 \times 20 \times 0.35$ mm, and polycrystalline nickel foam (NF) plates (porosity 110 PPI, size 5×30 mm, trademark AO (JSC) ECAT) were used as substrate for synthesis and carried out physical characterization and electrochemical experiments, respectively. Silicon wafers were cleaned in an ultrasonic bath filled with acetone for 10 minutes. Afterward, plates were sequentially treated for 10 minutes in concentrated HF, then washed with deionized water for several times and further in 0.1 M KOH and again washed water. NF plates were treated according to the technique described in⁴⁸ for 15 minutes in 6 M HCl solution, then several times rinsed by water and dried on air at 120 °C for 30 min.

For the synthesis of nanolayers as precursors were used a queous solution of cobalt acetate (C = 0.01 M) and also aqueous solution of mixed salts zinc sulfate and potassium persulfate as oxidizer. The last solution (pH = 12) was prepared by dissolving dry analytical grade salts ZnSO₄ (C = 0.01 M) and K₂S₂O₈ (C = 0.01 M) in deionized water. The pH value of the solution was achieved by the addition of 1 M KOH.

Synthesis of 2D Zn-Co LDH nanolayers

On first step of SILD synthesis the substrate plates were immersed into solution of cobalt acetate (I) and then washed from excess reagent in distilled water (II). On the second step, plates were immersed in solution of mixture zinc sulfate and potassium persulfate (oxidizer) with (III), and again washed in water (IV) (Fig. 1). This sequence corresponds to one SILD cycle, which is repeated 30 times to obtain desired film thickness. The time of treatment in solutions of reagents and in washing in water was 30 s. The synthesis was carried out at room temperature and atmospheric pressure. Finished the sample was calcined on air at 150 $^{\circ}$ C for 30 minutes at a heating rate of 5 $^{\circ}$ C min⁻¹.

Material characterization

The morphology and compositional analyses of the samples were characterized by scanning electron microscope (SEM) at accelerating voltage 4 kV on Zeiss Merlin microscope and energy-dispersive X-ray spectroscopy (EDX) used detector Oxford INCA 350, and also XPS used ESCALAB 250Xi electron spectrometer, with Al K α radiation (14 866 eV). X-ray diffraction (XRD) patterns were recorded using a diffractometer Rigaku-Miniflex II with a Co K α radiation ($\lambda = 0$, 179026 nm). High-resolution transmission electron microscopy (HRTEM) (Zeiss Libra 200FE, 200 kV) are applied to evaluate the morphologies and microstructures of the prepared samples. The structural characterization was carried out by using FTIR spectroscopy

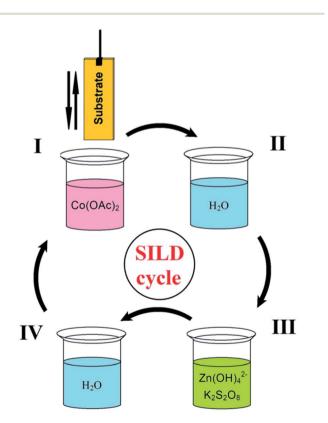


Fig. 1 Schematic presentation of SILD technique for production of Zn–Co LDH nanolayers.

(FCM 2201 spectrophotometer) using differential technique with respect to spectra of bare silicon plate.

Electrochemical measurements

Paper

The electrochemical measurements of the samples was tested on a Elins P-30I potentiostat with cyclic voltammetry and galvanostatic charge–discharge functions using a three-electrode cell where platinum foil serves as the counter electrode and a Ag/AgCl (aq. KCl sat.) as the reference electrode. The working electrode was prepared by deposition Zn–Co LDH nanolayers on Ni foam surface as result 30 treatment cycles by SILD method. The specific capacitance *C* (mA h g⁻¹) at different current densities can be calculated *via* eqn (1):⁴⁹

$$C = \left(\int I \,\mathrm{d}t \right) \middle/ m,\tag{1}$$

where *I* (mA) is a galvanostatic current, Δt (h) is the discharge time of a cycle and *m* (g) is the mass of the active material in the film electrode. The loading mass of active material on nickel foam (1.8 mg) was measured by weight difference method using OHAUS PioneerTMPA54C precise balance.

Results and discussion

The morphology of samples was characterized by SEM method (Fig. 2). It can be seen that the nanolayers formed by twodimensional nanocrystals with sheet-like morphology with thickness of about 6–9 nm and they were mainly vertically grown on the substrate surface. As can be seen from the Fig. 2, the morphology of the nanolayers varies insignificantly as a result of carried out charge–discharge cycles.

The chemical composition and chemical state of the elements in the nanolayer were identified by energy dispersive X-ray spectroscopy (EDX) and X-ray photoelectron spectroscopy (XPS). The EDX spectrum shown in Fig. 3(a) indicates the presence of Zn and Co elements with the atomic ration 1.0 and 0.9, respectively, which is coincident of the survey spectrum of XPS (Fig. 3(b)). Average content of K and S in nanolayer was no more than few percent. As shown in Fig. 3(c), two major peaks with binding energy 780.6 eV and 795.7 eV are corresponding to Co $2p_{1/2}$ and Co $2p_{3/2}$, indicating that element Co is the

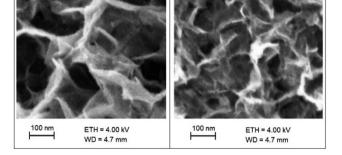


Fig. 2 SEM images of Zn–Co LDH nanolayers before (a) and after 1000 charge–discharge cycles (b).

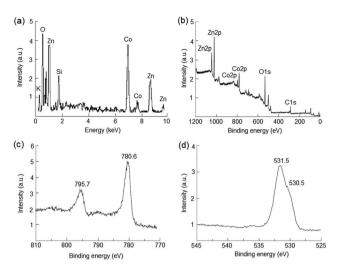


Fig. 3 EDX spectrum (a) and XPS survey spectrum (b), high-resolution spectra of Co 2p (c) and O 1s (d) of Zn–Co LDH nanolayers synthesized by the SILD method.

chemical state of 3+ in the sample.⁵¹ The O 1s spectra (Fig. 3(d)) reveal the presence bands of hydroxide (530.5 eV) and water molecules (531.5 eV).⁵²

The crystal structure of synthesized nanolayers was investigated by XRD. The XRD patterns (Fig. 4) of the synthesized nanolayers show characteristic reflections crystal planes (012), (015), (018), (110) and (113) which can be corresponding to a layered hydrotalcite-like phase of LDH.^{53,54}

Fig. 5 shows the FT-IR spectra of synthesized sample. The signal at 3380 cm⁻¹ is the O–H stretching band from water molecules.⁵⁵ The band at 2950 cm⁻¹ can were attributed the stretching vibrations of bonds C–H,⁵⁵ and absorption bands at 1480 and 1390 cm⁻¹ – to the C=O vibration bond of acetate anions.⁵⁵ The band at 1115 cm⁻¹ and the broad peak at 575 cm⁻¹ can be assigned to the vibration bond of SO₄^{2–} anions in nanolayer.⁵⁶

The HRTEM image (Fig. 6) reveals the polycrystalline structure of nanolayers with nanosheets morphology synthesized by

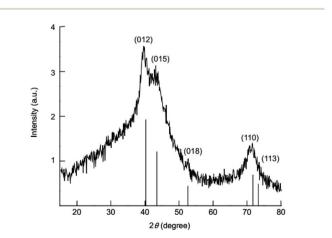


Fig. 4 $\,$ XRD pattern of Zn–Co LDH nanolayers synthesized by the SILD method.

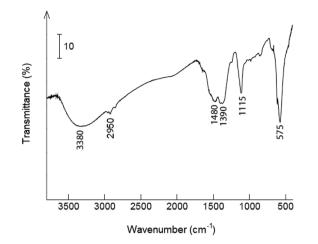


Fig. 5 FT-IR spectrum of Zn–Co LDH nanolayers synthesized by the SILD method.

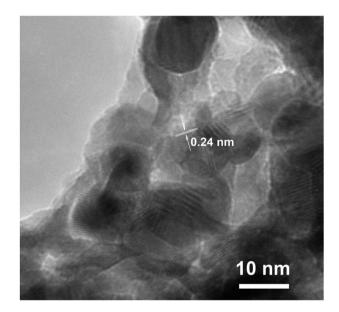


Fig. 6 TEM image of Zn–Co LDH nanolayers synthesized by the SILD method.

SILD method. The clearly resolved lattice fringes show that the d-spacing of 0.24 nm marked in the pattern could be indexed to the (012) crystal planes of the ZnCo-LDH phase, which well agreed with the result of XRD data.

The based on result of XRD, HRTEM, FT-IR, EDX and XPS methods the chemical formula of the prepared product was briefly determined as Zn–Co LDH.

The scheme of the chemical processes occurring on the surface at SILD synthesis was illustrated in Fig. 7. At the first step after dipping in the solution of $Co(OAc)_2$ on the surface adsorption occurs of cations of $Co^{2+}aq$ (2). Then substrate treatment in excess solution of mixture $ZnSO_4$ and $K_2S_2O_8$ salts. At pH 12 zinc exists in solution mainly in form of $[Zn(OH)_4]^{2-}$ complex. The cations of cobalt(II) oxidized to cobalt(III) as result occurring redox reaction with $K_2S_2O_8$. Finally, cations of



Fig. 7 Schematic illustration of the process formation of nanocrystals $Zn-Co\ LDH$ with nanosheets morphology on the substrate surface.

cobalt(III) react with complex $[Zn(OH)_4]^{2-}$ and form Zn–Co LDH (3):

 $-Ni-OH + Co(OAc)_2 + H_2O \rightarrow -NiOCoOH + 2HOAc$ (2)

$$-\text{NiOCoOH} + S_2 O_8^{2-} + [Zn(OH)_4]^{2-}$$

+ H₂O \rightarrow -NiOZnCo(OH)₄ + 2HSO₄⁻ (3)

It is obvious that acetate and sulfate anions also can be included in the composition of the nanolayer when treatment in solutions of the precursors as evidenced by FT-IR spectra. After treatment in the solution of $Co(OAc)_2$ on the second SILD cycle surface of nanocrystals a positive charge is gained and for account of the mutual repulsion are mainly oriented vertically to the substrate surface to formation so-called 2D "nanosheets". The distortion of the planar geometry of nanocrystals can also occur during treatment in solution of mixture ZnSO₄ and $K_2S_2O_8$ salts.

The electrochemical performance of electrode for alkaline BSH based on Zn–Co LDHnanosheets grown directly on Ni foam have been examined in a three-electrode configuration using 1 M KOH aqueous solution by cyclic voltammetry (CVA) and galvanostatic charge–discharge (CD).

The cyclic voltammograms of the Zn–Co LDH NF electrode were recorded in potential window from 0 to 600 mV vs. Ag/ AgCl electrode at scanning rates of 5, 10 and 15 mV s⁻¹ (Fig. 8a). The CVA curves show two strong redox peaks in which the anodic peak is due to the oxidation of Co^{2+} to Co^{3+} (from 450 to 530 mV) and cathodic peak is for the reverse process (150–215 mV).⁵⁷ The specific capacitance of the Zn–Co LDH NF electrode is calculated from charge–discharge curves (Fig. 8b) by eqn (1) and to be 270 mA h g⁻¹, 125 mA h g⁻¹ and 42 mA h g⁻¹ at the current densities of 1, 2 and 5 A g⁻¹, respectively.

The capacity retention of Zn–Co LDH NF electrode after 1000 charge–discharge cycles at current density 5 A g^{-1} was kept 97% of its initial capacity (Fig. 9) that show excellent cycling stability of this material. High cycling stability can be explain "nano-sheets" morphology of ultrathin nanocrystals of Zn–Co LDH which provide fast diffusion of ions on electrode surface and while not being destruction.

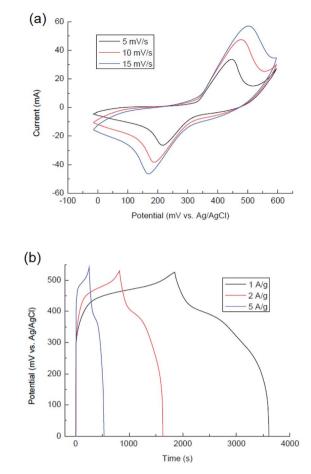


Fig. 8 CVA curves of the Zn–Co LDH NF electrode at different scan rates (a) and charge–discharge curves of the Zn–Co LDH NF electrode at different current densities (b).

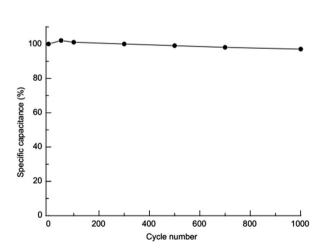


Fig. 9 The cycling stability at 5 A g^{-1} for the Zn–Co LDH NF electrode.

Conclusions

In summary, we propose a novel promising route for the synthesis of nanolayers Zn–Co layered double hydroxides with nanosheets morphology by successive ionic layer deposition method. Obtained nanolayers exhibited good capacitance and electrochemical stability properties to be used as the electrode for alkaline BSH devices. The results show that the obtained Zn–Co LDH nanolayers exhibited high specific capacity of 270 mA h g^{-1} at a current density of 1 A g^{-1} and excellent cycling stability (97% after 1000 charge–discharge cycles) that allows their used as an electrode material for high-performance BSH devices. We believe this novel method can be extended to prepare other ultrathin 2D materials, in particular for application in charge storage devices.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

The authors gratefully acknowledge to the Centers for X-ray diffraction studies, PMSI and nanotechnology of St. Petersburg State University. We are also grateful to Dr Sc O. V. Levin for useful advice in carrying out of electrochemical measurements.

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