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Typical pharmaceutical molecule removal behavior from water by positively and negatively charged composite hollow fiber nanofiltration membranes

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The rejection behaviors of two different charged composite hollow fiber nanofiltration (NF) membranes for six pharmaceutical molecules, primidone, carbamazepine, sulfamethoxazole, atenolol, sulfadimidine and norfloxacin, were characterized in this study. The saturation adsorption behaviors of the different pharmaceutical molecules on each membrane surface were studied and found to be related to the molecular weight, charge and hydrophilicity of the pharmaceutical molecules. After the pharmaceutical molecules reached adsorption equilibrium, the rejection rates of different NF membranes were characterized. The rejection rates of primidone, carbamazepine, sulfamethoxazole, atenolol, sulfadimidine and norfloxacin by the PEI-NF membrane were 85.6%, 91.8%, 79.9%, 98.1%, 93.3%, and 97.1%, respectively. Meanwhile, the rejection rates of the pharmaceutical molecules by the PIP-NF membrane were 82.2%, 85.4%, 91.5%, 79.1%, 87% and 93.3%, respectively. The influence of feed concentration, operation pressure, temperature, pH and ionic strength on the rejection behaviors of the different charged NF membranes were also studied.

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1. Introduction

In recent decades, pharmaceuticals and personal care products (PPCPs) have caused wide public concerns as so-called emerging contaminants.¹⁻⁴ PPCPs are primarily used in human health, veterinary medicine, agriculture, cosmetic and personal care, drugs (antibiotics, anti-inflammatory, antiepileptic, painkiller, sedative, *etc.*), fragrances, sunscreen, X-ray contrast media, *etc.*⁵ Most PPCPs are easy to dissolve in water, have high bioactivity and high polarity.⁴ PPCPs can migrate and diffuse in the environment along the water cycle and food chain.⁶ PPCPs have been detected frequently in different water areas all over the world at concentrations of ng L^{-1} to $\mu\text{g L}^{-1}$.⁶⁻¹⁰ PPCPs are called “pseudo-persistent” contaminants because their continuous discharge into the environment results in a certain concentration in the environment, though many PPCPs have a short half-life.⁵ The source of PPCPs in environmental water is closely related to human activities. The main way in which PPCPs are introduced into environmental water include individual household use, hospital discharges, the

direct discharge of agriculture, stock farming and aquaculture, and ineffective industrial wastewater treatment.^{5,11} Currently, more than 6 million varieties of pharmaceuticals are used by humans and animal in the world,¹² and the yearly output of PPCPs is up to one million tons. The persistence and high bioactivity of pharmaceuticals in the water could produce potentially damaging effects for environmental ecosystems, such as long-term antibiotic resistance on aquatic organisms and serious health effects on human and animals through enrichment along the food chain.¹³⁻¹⁵ More seriously, traditional water and wastewater treatment technology could not remove or degrade the PPCPs molecules. So, we need to seek for relatively new treatment technology to solve the more and more serious question.

Membrane separation technologies are relative new water treatment technology and have been widely applied in water treatment areas, which are not only used in industrial wastewater disposal such as electroplating wastewater, dyeing wastewater but also used in treatment of urban sewage and drinking water.¹⁶⁻²¹ Compared with the traditional water treatment technologies, membrane technologies need less space, have a relatively lower investment, are relatively easier to operate, have a lower energy consumption and produce less waste. Additionally, nanofiltration (NF) hollow fiber membranes exhibit both the advantages of hollow fiber membranes and NF membranes. Compared with flat-sheet membranes, hollow fiber membranes have the advantages of easy preparation, less land occupation, easy maintenance and the lack of a need for

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a support. NF membranes have a molecular weight cut-off of 200–2000 Da (ref. 22) and can effectively reject organic molecules with a molecular weight of approximately 200 Da. The surface charge of NF membranes can be changed according to the separation aim and they can be prepared with reactive monomers. Although both NF and reverse osmosis (RO) membranes can reject small organic molecules, the operation pressure of NF membrane is noticeably lower than that of RO membranes, which means that NF membranes can save on energy consumption. Several studies have been published investigating the mechanisms of pharmaceutical molecule rejection by NF membranes.^{23,24} However, studies about positively charged hollow fiber NF membranes are relative few. Can²⁵ prepared positively charged NF hollow fiber membranes by crosslinking polyethyleneimine (PEI) on polyimide hollow fiber substrate. The membrane showed great potential in treating highly concentrated wastewater from dye manufacture. The newly developed polyamide-imide (PAI) hollow fiber NF membrane showed satisfactory rejections (average: >90%) when it was used to treat wastewater from dye manufacture.²⁶ Wang²⁷ developed dual layer positively charge hollow fiber NF membranes by crossing PAI and the NF membranes showed relative high water permeability ($15.8 \text{ L m}^{-2} \text{ h}^{-1} \text{ bar}^{-1}$).

Compared with neutral membranes, charged membranes have become increasingly promising in energy conservation, separation efficiency and other aspects. In addition to their physical screening ability based on pore size, there also exists a unique Donnan effect for charged NF membranes. This effect can separate components by electrostatic adsorption and charge repulsion, which makes it possible to adsorb and separate small size components using relatively large pore size NF membranes or to separate components with the same particle size but different charge properties. Because of these properties, charged membranes are pervasively used in many industrial fields, such as the separation of concentrated dye or biological macromolecules, treatment of cathodic electrophoretic paint waste liquor, the removal of bacterial endotoxin in medicine liquor and even pure water.^{28,29} The hydrophilic and antifouling properties of charged NF membranes was also enhanced due to the modification of charged groups. At the same time, the permeable capacity of the charged NF membranes was also increased significantly due to the electrostatic effects of different charged groups. The separation mechanism of NF membranes is mainly steric hindrance and electrostatic repulsion, which is related with membrane pore size and membrane surface charge,²¹ respectively. So, we prepared positively and negatively charged NF membranes to investigate the effect of membrane

surface charge on the NF rejection behavior for typical pharmaceutical molecules.

In this study, both negatively charged and positively charged NF hollow fiber membranes were prepared in our lab and used to remove pharmaceutical molecules from water. The six pharmaceuticals used are primidone, carbamazepine, sulfamethoxazole, atenolol, sulfadimidine and norfloxacin. Adsorption kinetic behaviors of the six pharmaceuticals molecules on NF membranes were studied and compared. The effect of feed concentration, operation pressure, temperature, pH and ionic strength on the removal behavior of the six pharmaceuticals by both NF membranes was also investigated.

The six pharmaceuticals, which are typical PPCPs, are used widely but hard to remove from the environmental water. For example, the removal rate of carbamazepine (CBZ) in sewage treatment plants is less than 50%.³⁰ Therefore, CBZ is frequently detected in surface water, groundwater and drinking water, and its concentration is relative high. At present, CBZ has been identified as a new type of pollutant and monitoring object in Germany, and its water quality standards have also been formulated. Furthermore, the chosen six pharmaceuticals have different molecular weights and show different charges in aqueous solution.

2. Methodology

2.1. Materials

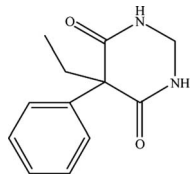
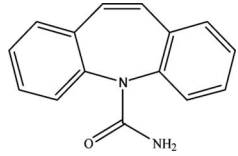
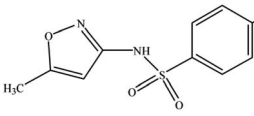
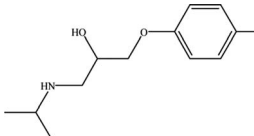
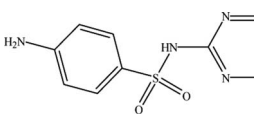
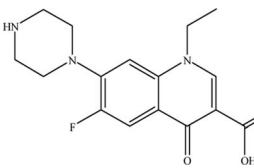
The charged NF hollow fiber membranes of PEI-NF membrane and PIP-NF membrane were prepared in our lab^{20,21} by interfacial polymerization. The PEI-NF membrane was prepared using polyethylenimine (PEI) and trimesoyl chloride (TMC) as active monomers on polysulfone/polyethersulfone (PS/PES) ultrafiltration hollow fibers membranes. The PIP-NF membrane was prepared using piperazine (PIP) and TMC as reactive monomers on PS/PES supporting membranes. First, PEI or PIP (0.75 wt% PEI aqueous solutions or 2.0 w/v% PIP with 1.0 w/v% Na_3PO_4 as the acid acceptor) was infused into the inner surface of the PS/PES UF membranes and left to sit for 10 min. Next, a 0.5 wt% TMC solution in *n*-hexane was poured into the inner surface of the support hollow fibers and left for 20 s (for PIP-NF membrane it is 50 s). After removing the excess solution, the resultant NF membrane underwent heat treatment in a drying oven at 60 °C for 10 min to complete the interfacial polymerization reaction. Thus, a virgin NF membrane was obtained. The characteristics of the PEI-NF and PIP-NF membrane are shown in Table 1. Table 2 shows the characteristics of target pharmaceuticals studied. The pharmaceuticals, primidone, carbamazepine, sulfamethoxazole, atenolol, sulfadimidine and norfloxacin, were

Table 1 Characteristics of the hollow fiber NF membranes used in this study^{20,21}

Membrane	Material	MWCO (Da)	Pure water flux ($\text{L m}^{-2} \text{ h}^{-1}$)	IEP	pH	Contact angle (°)
PEI-NF	Polyamide	500	42	8.2	2–11	50.1
PIP-NF	Polyamide	520	47.5	6.6	2–11	71.1



Table 2 Main property parameters of the pharmaceuticals used in the study

Pharmaceuticals	Chemical structures	Molecular formula	Molecular weight	pK _a	log K _{ow}
Primidone		C ₁₂ H ₁₄ N ₂ O ₂	218.25	13.0	0.91
Carbamazepine		C ₁₅ H ₁₂ N ₂ O	236.27	2.3, 13.9	2.45
Sulfamethoxazole		C ₁₀ H ₁₁ N ₃ O ₃ S	253.28	1.6, 5.7	0.89
Atenolol		C ₁₄ H ₂₂ N ₂ O ₃	266.34	9.6	0.16
Sulfadimidine		C ₁₂ H ₁₄ N ₄ O ₂ S	278.33	2.65, 7.65	0.89
Norfloxacin		C ₁₆ H ₁₈ FN ₃ O ₃	319.33	6.34, 8.75	0.46

purchased from Aladdin Reagent Co., Shanghai, China, with more than 99% purity. The pharmaceuticals have different molecular weights, structures and varied charge at different pH values. HPLC-grade *n*-hexane, methanol, acetonitrile and ethanol were obtained from Aladdin Reagent Co., Shanghai, China. All other chemicals are analytic grade and supplied by Aladdin Reagent Co., Shanghai, China. Deionized water (DI) used in the experiment was treated with reverse osmosis membranes and ion exchange resin.

2.2. Membrane performance evaluation

The rejection behavior of different pharmaceutical molecules by NF membranes was evaluated by a lab-scale cross-flow filtration apparatus at a constant flow rate of 1.1 L min⁻¹ in a batch circular mode. Both the concentrated and permeated solution recycled back to a feed tank to keep the feed concentration constant. For different NF membranes modules, the effective area is approximately 23 cm². Prior to the NF properties evaluation, all NF hollow fiber membranes were pre-pressurized under 0.5 MPa for 1 h with DI water to make sure the membranes were in a stable state. Then the performances of

different NF membranes were studied under 0.4 MPa unless noted especially.

Adsorption experiments were carried out at the conditions of 25 °C, pH = 7 and 0.4 MPa without electrolyte. Both the feed and permeate concentrations of the pharmaceuticals were measured at specified intervals of filtration time. After reaching adsorption equilibrium, the permeate flux and rejection rates of the six pharmaceuticals by both the PEI-NF and PIP-NF membranes at different operation conditions (feed concentration, temperature, pressure, pH and ionic strength) were also investigated to research the rejection mechanism of the different charged membranes. All experiments were carried out at least three times, and a mean was calculated to reduce any discrepancies.

The stability of the NF membrane performance was studied at 0.4 MPa, 25 °C with a neutral solution under continuous filtration for 7 days using a 1000 µg L⁻¹ carbamazepine solution as the feed.

2.3. Characterization of the membranes

2.3.1. Surface zeta potential measurement. Surface charge properties of the PEI-NF and PIP-NF membranes were studied



by measuring streaming potentials of the membranes at various pH values using a SurPASS electrokinetic analyzer (Anton Paar GmbH, Austria) to determine the isoelectric point (IEP). Measurements were performed under 0.4 MPa, 25.0 °C with 0.001 mol L⁻¹ aqueous KCl solutions, and the pH ranged from 5 to 12 and 3 to 10 for the PEI-NF and PIP-NF membranes, respectively. When the streaming potential was obtained, the surface zeta potential was determined according to the Helmholtz-Smoluchowski equation.

2.4. Analytical method

All samples were determined by an Agilent Technologies 1200 series HPLC with an Agilent Eclipse XDB-C18 150 mm × 4.6 mm, 5 μm column. The detector of HPLC is DAD. Each pharmaceutical had its own sampling methods, which are described as follows.

Primidone. Detection wavelength of 215 nm, sample injection volume of 20 μL, mobile phase composed of deionized water and methyl alcohol (35 : 65, v/v) at a constant flow rate of 1 mL min⁻¹, LOD of 1.28 μg L⁻¹, LOQ of 5.12 μg L⁻¹.

Carbamazepine. Detection wavelength of 230 nm, sample injection volume of 20 μL, mobile phase composed of deionized water and methyl alcohol (10 : 90, v/v) at a constant flow rate of 1 mL min⁻¹, LOD of 0.76 μg L⁻¹, LOQ of 3.04 μg L⁻¹.

Sulfamethoxazole. Detection wavelength of 270 nm, sample injection volume of 20 μL, mobile phase composed of deionized water and acetonitrile (80 : 20, v/v) at a constant flow rate of 1 mL min⁻¹, LOD of 1.85 μg L⁻¹, LOQ of 7.40 μg L⁻¹.

Sulfadimidine. Detection wavelength of 270 nm, sample injection volume of 20 μL, mobile phase composed of deionized water and acetonitrile (80 : 20, v/v) at a constant flow rate of 1 mL min⁻¹, LOD of 1.61 μg L⁻¹, LOQ of 6.44 μg L⁻¹.

Atenolol. Detection wavelength of 275 nm, sample injection volume of 50 μL, mobile phase composed of deionized water and methyl alcohol (70 : 30, v/v) at a constant flow rate of 1 mL min⁻¹, LOD of 1.62 μg L⁻¹, LOQ of 6.48 μg L⁻¹.

Norfloxacin. Detection wavelengths of 278 nm, sample injection volume of 50 μL, mobile phase composed of deionized water (buffered 0.025 mol L⁻¹ phosphoric acid and adjusted pH to 3 by triethylamine) and acetonitrile (87 : 13, v/v) at a constant flow rate of 1 mL min⁻¹, LOD of 1.10 μg L⁻¹, LOQ of 4.40 μg L⁻¹.

3. Results and discussion

3.1. Surface charge property analysis

The surface charge properties of the PEI-NF and PIP-NF membranes were further investigated using the zeta potential. The surface zeta potential of the PEI-NF and PIP-NF membranes are shown in Fig. 1. The isoelectric point (IEP) of the PEI-NF and PIP-NF membranes were at a pH value of approximately 8.2 and 6.6, respectively. The surface zeta potential measurements indicate that the PEI-NF and PIP-NF membranes will present positive charges and negative charges, respectively, during filtration operation at neutral pH.

3.2. Adsorption kinetics of pharmaceuticals on NF membranes

The adsorption experiments were carried out at 0.4 MPa and 25 °C with a neutral solution of 1000 μg L⁻¹. Fig. 2(a) and 3(a) show the relation of permeate concentration of different pharmaceuticals with filtration time for the PEI-NF and PIP-NF membranes. The permeate concentration of pharmaceuticals was low at the initial stage of adsorption and then increased rapidly until the adsorption reached equilibrium as the filtration time continued. Both NF membranes attained the adsorption equilibrium within 30 min. The volume of the feed solution is 2 L. At the initial stage of adsorption, large concentration differences in the feed solution and membrane phase led to a rapid diffusion of pharmaceutical molecules from the bulk solution to the membrane surface. The adsorption equilibrium time of the six pharmaceuticals for both the PEI-NF membrane and PIP-NF membrane was short and close. This may be related to the hydrophilicity of pharmaceutical molecules. From Table 1 we can see that all the pharmaceuticals used in this study are hydrophilic (log *k*_{ow} < 3),³¹ so the adsorption properties of pharmaceuticals on membrane was weak. Fig. 2(b) and 3(b) show that the rejection rate of each pharmaceutical declined gradually until it reached equilibrium with the filtration time prolonging. After the pharmaceuticals reached adsorption equilibrium, the rejection rate of primidone, carbamazepine, sulfamethoxazole, atenolol, sulfadimidine and norfloxacin by the PEI-NF membrane was 86.5%, 91.8%, 79.9%, 98.1%, 93.3% and 97.1%, respectively. In addition, the rejection rate of primidone, carbamazepine, sulfamethoxazole, atenolol, sulfadimidine and norfloxacin for the PIP-NF membrane was 82.2%, 85.4%, 91.5%, 79.1%, 87% and 93.3%, respectively. The rejection of neutral molecules increased as the molecular weight increased. Steric hindrance played an important role in the rejection. The PEI-NF membrane is positively charged and the PIP-NF membrane is negatively charged in a neutral pH solution. For positively charged atenolol, the rejection by the PEI-NF membrane was higher than that by the PIP-NF membrane. In addition, the

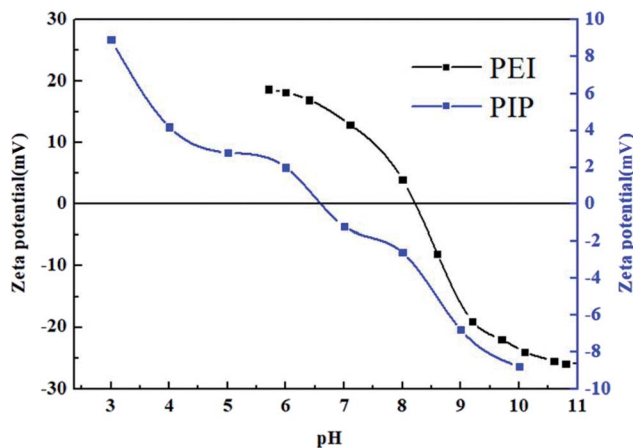


Fig. 1 Surface zeta potential of PEI-NF membrane and PIP-NF membrane with different pH values.



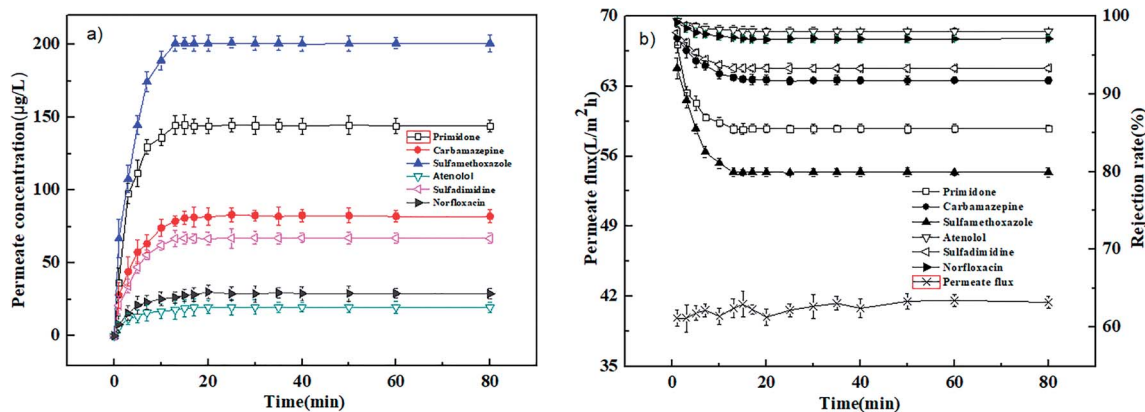


Fig. 2 (a) Permeate concentration changes with a prolonged filtration time for PEI-NF membranes and (b) rejection and permeate flux of PPCPs as a function of filtration time for PEI-NF membranes (25 °C, pH = 7 and 0.4 MPa).

rejection of negatively charged sulfamethoxazole by the PEI-NF membrane was lower than that by the PIP-NF membrane. This was due to the electrostatic interaction between sulfamethoxazole and the membrane surface. The electrostatic repulsion between PIP-NF membrane and sulfamethoxazole resulted in a higher rejection rate. In addition, the PEI-NF membrane had electrostatic attraction to sulfamethoxazole, which led to a relative lower rejection.³²

3.3. Stability test of NF membranes

Fig. 4(a) and (b) show the permeate flux and rejection rate stability of carbamazepine with filtration time for the PEI-NF and PIP-NF membrane during 7 days operation. The results indicate that the PEI-NF and PIP-NF membranes exhibited good rejection stability. The PEI-NF and PIP-NF permeation flux were stable at $41 \text{ L (m}^2 \text{ h)}^{-1}$ and $46 \text{ L (m}^2 \text{ h)}^{-1}$, respectively. One of the factors which affect permeation flux is the hydrophilicity of the membranes. The contact angle of PEI-NF and PIP-NF membranes are 50.1° and 71.1° , respectively (Table 1). Generally speaking, the better the hydrophilicity of the membrane was, the higher of the permeation flux would be.^{20,21} Because it

would be easier for the water molecules penetrate through the membrane. However, the flux of the membranes also be affected by the material of the membranes, the roughness of the membrane surface *etc.* From Fig. 5 we can see the surface of PIP-NF membranes is rougher than that of PEI-NF membrane. Combining the hydrophilicity and the surface roughness, PIP-NF shows relative higher permeation flux. The rejection rate fluctuated slightly, at approximately 91.8% and 85.6% for PEI-NF and PIP-NF, respectively, under the experimental conditions.

3.4. Effect of operation conditions on nanofiltration performance

3.4.1. Effect of pharmaceutical concentration. Fig. 6 shows the influence of feed concentration of the pharmaceuticals on the permeate flux and rejection rates for both the PEI-NF membrane and PIP-NF membranes at the pressure of 0.4 MPa. The permeate flux of the PEI-NF membrane stabilized at approximately $40 \text{ L (m}^2 \text{ h)}^{-1}$, and the flux of the PIP-NF membrane stabilized at $45 \text{ L (m}^2 \text{ h)}^{-1}$. When the concentration of pharmaceuticals was 1000 µg L^{-1} , the rejection rates for

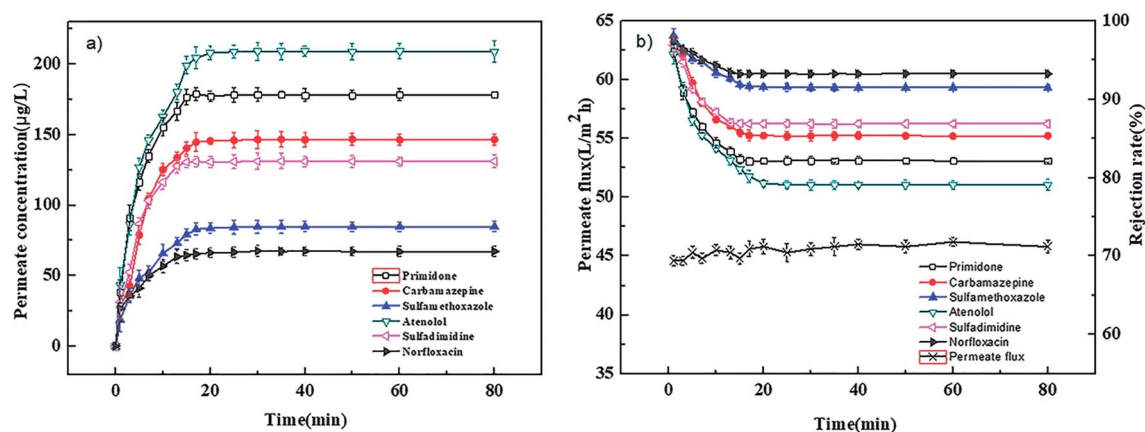


Fig. 3 (a) Permeate concentration changes with a prolonged filtration time for PIP-NF membranes and (b) rejection and permeate flux of PPCPs as a function of filtration time for PIP-NF membranes (25 °C, pH = 7 and 0.4 MPa).



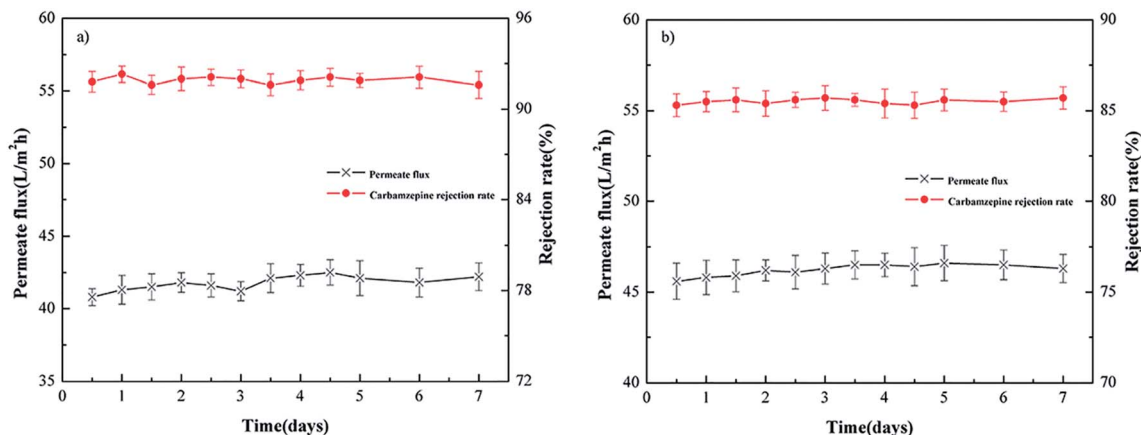


Fig. 4 Rejection stability of different NF membranes. (a) PEI-NF membrane and (b) PIP-NF membrane performance (25 °C, pH = 7 and 0.4 MPa).

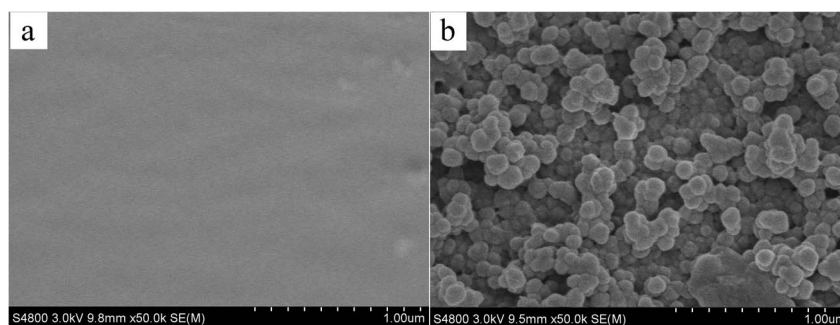


Fig. 5 Surface morphology of (a) PEI-NF membrane and (b) PIP-NF membrane.

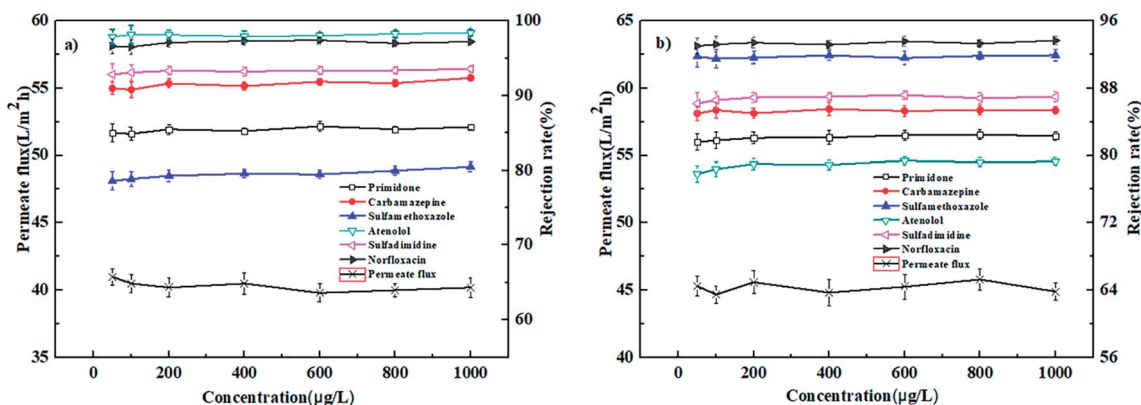


Fig. 6 Effect of feed concentration on the flux and rejection rates of PPCPs for (a) PEI-NF membrane and (b) PIP-NF membrane (25 °C, pH = 7 and 0.4 MPa).

both the PEI-NF membrane and PIP-NF membrane have no significant changes compared to the concentration of $50 \mu\text{g L}^{-1}$. So, the whole irregular trend of rejection rate is not obvious in Fig. 6(a) and (b). This illustrated that the relative low concentration of pharmaceutical molecules had little effect on the permeate flux and rejection rate for the two charged NF membranes,³³ which is attributed to the fact that the distribution coefficient of the target pollutant between the host solution

and the membrane is constant. The PEI-NF membrane and PIP-NF membrane had a stable permeate flux and rejection rate when the feed concentration changed from $50 \mu\text{g L}^{-1}$ to $1000 \mu\text{g L}^{-1}$. The pharmaceutical concentration in different environmental waters is different. For surface water and groundwater, the pharmaceutical concentration is in the ng L^{-1} to $\mu\text{g L}^{-1}$ range. However, the concentration of pharmaceuticals in wastewater and landfill leachate is relatively higher and may



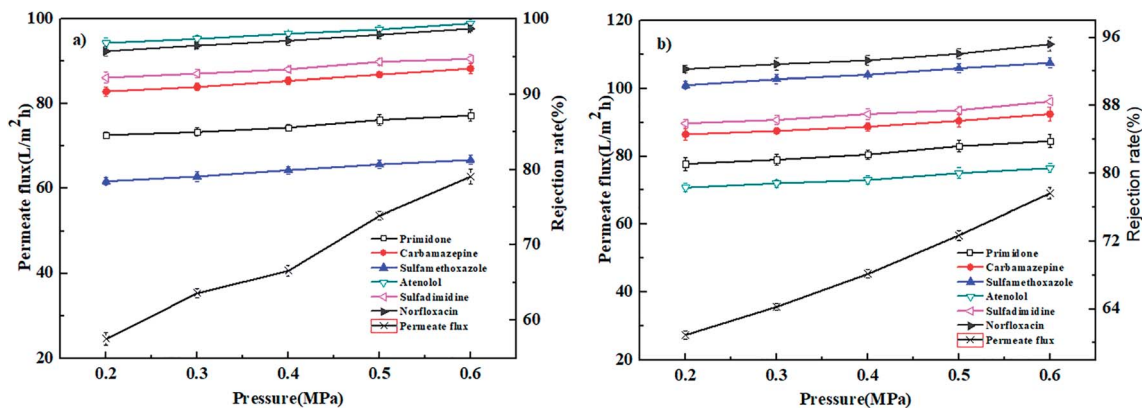


Fig. 7 Effect of operation pressure on the permeate flux and rejection rates of PPCPs for (a) PEI-NF membrane and (b) PIP-NF membrane (25 °C, 0.4 MPa).

reach to the $\mu\text{g L}^{-1}$ to mg L^{-1} range. For ease of characterization, the feed concentration of $1000 \mu\text{g L}^{-1}$ was chosen in this study.

3.4.2. Effect of operation pressure on NF performance.

Fig. 7(a) and (b) show the effects of operation pressure on the permeate flux and pharmaceutical rejection for both NF membranes. When the pressure rose from 0.2 MPa to 0.6 MPa, the flux of the PEI-NF membrane rose from $24.5 \text{ L (m}^2 \text{ h)}^{-1}$ to $62.8 \text{ L (m}^2 \text{ h)}^{-1}$ and the flux of the PIP-NF membrane rose from $27.3 \text{ L (m}^2 \text{ h)}^{-1}$ to $69.1 \text{ L (m}^2 \text{ h)}^{-1}$. The permeate flux of the NF membranes increased linearly as the pressure increased. NF is a pressure-driven membrane process for separation. According to the water flux equation based on the dissolution-diffusion model: $J_w = -A(\Delta P - \Delta\pi)$, where J_w is the water flux, A is the water permeability constant, ΔP is the hydraulic pressure difference across the membrane, and $\Delta\pi$ is the osmotic pressure differential across the membrane, the membrane flux increases with pressure increasing. Fig. 7(a) shows that the rejection rates of the six pharmaceuticals by the PEI-NF membrane rose slowly with increasing operation pressure, as did the rejection rates of the PIP-NF membrane. This can be explained by the salt flux equation based on the dissolution-diffusion model: $J_s = -B\Delta C_s$, where J_s is the solute flux, B is the solute permeability constant, and ΔC_s is the solute concentration differential across the membrane. The solute flux is the function of the solute concentration differential across the membrane and has no direct relationship with pressure. The volume of water through the membrane increased and the pharmaceutical molecules permeate through the membrane was mostly unchanged with increasing pressure. Additionally, the increased pressure may compact the membrane structure, which may hinder the ability of the pharmaceutical molecules to pass through the membranes.³⁴ Fig. 8 shows the cross-section (Fig. 8a–d) and the surface morphology (Fig. 8e–h) images of the NF membranes after they were used under 0.2 MPa and 0.6 MPa. As it can be seen from Fig. 8a–d, the thickness of the selective layer for PIP-NF and PEI-NF operated at 0.6 MPa are thinner than that of operated at 0.2 MPa. The results indicated that the selective layer of the NF membranes would become

denser with the increase of operation pressure. As a result, the pharmaceutical rejection rates increased. During the operation process, some pharmaceutical molecules were deposited onto the inner surfaces of NF membranes which lead the membranes were fouled. The results indicated that PIP-NF membranes is fouled more serious than that of PEI-NF membranes due to PEI shows better hydrophilicity than that of PIP-NF membranes (Table 1). And it was found that NF membranes operated at 0.2 MPa was fouled more seriously than that of operated at 0.6 MPa (Fig. 8e–h). It is because the NF membrane was compressed, which make the membrane surface become smooth under relative higher pressure. On the other hand, the deposited pharmaceutical molecules could be washed away easier by the cross-flow force at 0.6 MPa than that of at 0.2 MPa. However, the concentration polarization caused by the increasing pressure can result in the decrease of rejection. Combining these two effects, the pharmaceutical rejection rates by the two NF membranes increased slowly.

In conclusion, the PEI-NF and PIP-NF membrane showed relatively stable rejection behavior when the operation pressure rose from 0.2 MPa to 0.6 MPa. Considering the energy consumption and economic life of the membrane, 0.4 MPa was chosen in the following NF processes.

3.4.3. Effect of temperature on NF performance. The effect of temperature (25–45 °C) on the permeate flux and rejection rates for the PEI-NF and PIP-NF membranes were also investigated. Fig. 9 shows that the increase of permeate flux for both the PEI-NF and PIP-NF membrane was accompanied with a decrease of rejection rates when the operation temperature increased. The flux of the PEI-NF membrane rose from $40.6 \text{ L (m}^2 \text{ h)}^{-1}$ to $59.2 \text{ L (m}^2 \text{ h)}^{-1}$, and the flux of the PIP-NF membrane rose from $45.2 \text{ L (m}^2 \text{ h)}^{-1}$ to $66.3 \text{ L (m}^2 \text{ h)}^{-1}$. This increase was caused by the increase of the membranes' effective pore diameter due to the temperature increase.^{35,36} In general, the adsorption of water on the pore walls may reduce the effective pore diameter of the membranes.³⁷ With rising temperature, the adsorption water layer would be thinner and the pore diameter would be larger. Some research results show that the actual pore size of NF membranes is not affected by



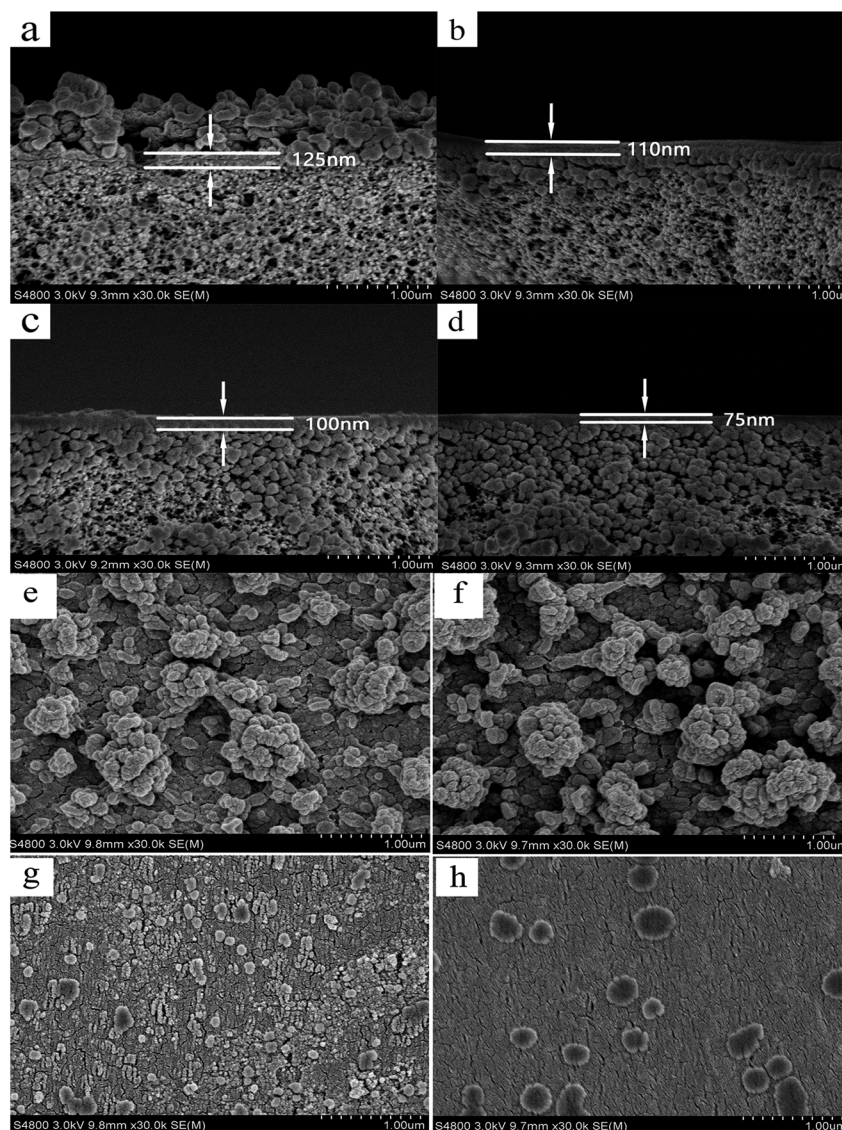


Fig. 8 Cross-section image under different operation pressure. (a) PIP-NF under 0.2 MPa, (b) PIP-NF under 0.6 MPa, (c) PEI-NF under 0.2 MPa, (d) PEI-NF under 0.6 MPa; surface morphology under different operation pressure. (e) PIP-NF under 0.2 MPa, (f) PIP-NF under 0.6 MPa, (g) PEI-NF under 0.2 MPa, (h) PEI-NF under 0.6 MPa.

temperature due to the effective pore diameter being larger for a thinner adsorption water layer.³⁷ On the other hand, the bulk water viscosity and the intrapore viscosity may reduce with the rising temperature. Both effects would endow the NF membrane with a relatively higher flux. It can be seen from Fig. 9(a) and (b) that all the rejection rates of the pharmaceuticals for both NF membranes decreased to some extent with increasing temperature. The pharmaceutical permeation process is an activated process. The thermal energy supplied by relative high temperature could increase the diffusivity of the pharmaceutical molecules which help the molecules to overcome the pore wall frictional forces, making the pharmaceutical molecules pass through the NF membrane more easily.³⁸ However, the rejection rates of the norfloxacin with higher MW decreased slightly.^{39,40} The decline of the pharmaceutical rejection rate was different for the PEI-NF and PIP-NF

membrane. This phenomenon may be attributed to the intrapore viscosity of the pharmaceutical molecules varying with the membrane structure and pharmaceutical conformation.

3.4.4. Effect of pH on NF membrane performance. Fig. 10 shows the influence of pH value on permeate flux and pharmaceutical rejection by the NF membranes. In this study, NaOH/HCl solution was used to adjust the feed solution pH from 3 to 9. Fig. 10(a) shows that the permeate flux of the PEI-NF membrane increased first and then decreased after reaching the maximum flux of $41 \text{ L (m}^2 \text{ h)}^{-1}$ at $\text{pH} = 8$. For the PIP-NF membrane, the permeate flux also increased first and then decreased with pH increasing, reaching a maximum of $45 \text{ L (m}^2 \text{ h)}^{-1}$ at $\text{pH} = 7$. The results may be due to the effect of varying pH value on the pore size of the membrane.⁴¹ The IEP value of the PEI-NF membrane is 8.2, and the IEP value of the PIP-NF membrane is approximately 6.6. When the pH value is higher



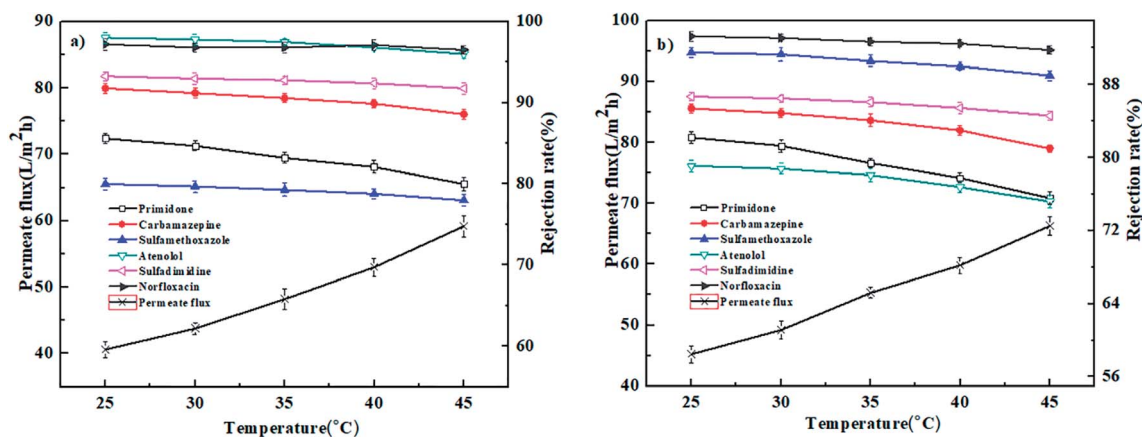


Fig. 9 Effect of temperature on the permeate flux and rejection rates of PPCPs for (a) PEI-NF membrane and (b) PIP-NF membrane (pH = 7, 0.4 MPa).

or lower than the IEP, the H^+/OH^- in the solution and the co-ion on the membrane surface are mutually exclusive, which causes the membrane to swell and reduce the membrane pore size. When the pH value is similar with to the IEP value of the membrane, the membrane surface presents no charge and the pore size is the largest. Therefore, the permeate flux of the two NF membranes achieved the maximum permeate flux at a pH near their IEP value.⁴²

As shown in Fig. 10(a), the rejection rates of primidone, carbamazepine, sulfamethoxazole, sulfadimidine and norfloxacin by the PEI-NF membrane first decreased and then increased with increasing pH, reaching its minimum at approximately pH = 8. For primidone and carbamazepine, which are neutrally charged at the experimental pH, the retention is governed by steric hindrance between the membrane pore size and different molecules. The results indicated that the change of rejection rate for primidone and carbamazepine are not very obviously compared to other pharmaceuticals. Sulfamethoxazole ($pK_a = 1.6, 5.7$) and sulfadimidine ($pK_a = 2.65, 7.65$) transformed from a neutral species to negatively charged as the pH increased from 3 to 9. The rejection rate of sulfamethoxazole decreased quickly when the pH increased from 6 to 8. At the pH

range, sulfamethoxazole was negatively charged and was easily transported to the positively charged membrane surface due to electrostatic attraction. When pH increased from 8 to 9, the positively charged PEI-NF membrane presented a negative charge, and the electrostatic repulsion between the pharmaceutical molecules and membrane surface resulted in the relative higher rejection rate. The positively charged norfloxacin turned to a slightly negative charge as the pH value increased. When the pH increased from 3 to 8, the electrostatic repulsion was weakened between norfloxacin and membrane surface, which led to a slight decrease in the rejection rate. From Fig. 10(a), we can see that the rejection rate of atenolol decreased with the increasing pH. Atenolol is positively charged at the pH range of the experiment. The rejection decrease can be attributed to a decrease in the electrostatic repulsion and increase in the electrostatic attraction between atenolol and the membrane surface as the pH increased.

Fig. 10(b) shows the effect of pH on pharmaceutical rejection for the PIP-NF membrane. The rejection rates of primidone, carbamazepine, sulfadimidine and norfloxacin increased when the pH increased from 3 to 7 and decreased when the pH increasing from 7 to 9. The membrane pore size is largest at the

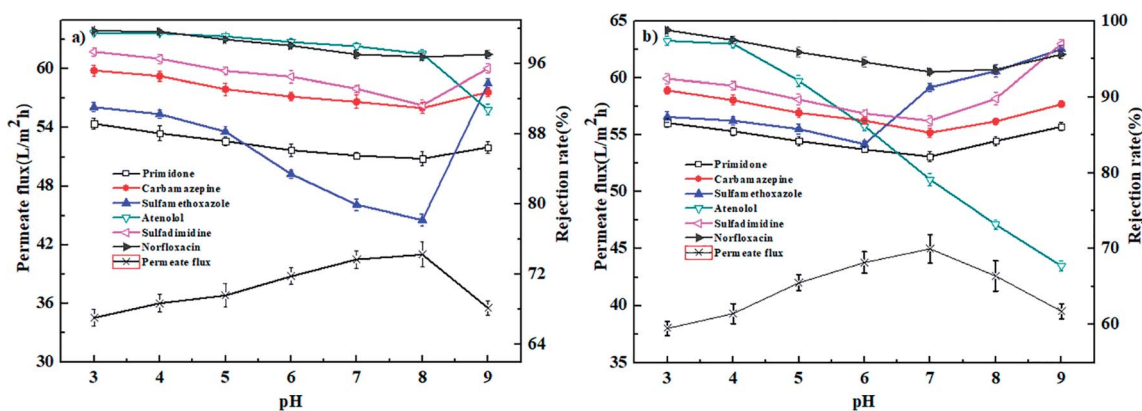


Fig. 10 Effect of pH value on the permeate flux and rejection rates of PPCPs for (a) PEI-NF membrane and (b) PIP-NF membrane (25 °C, 0.4 MPa).



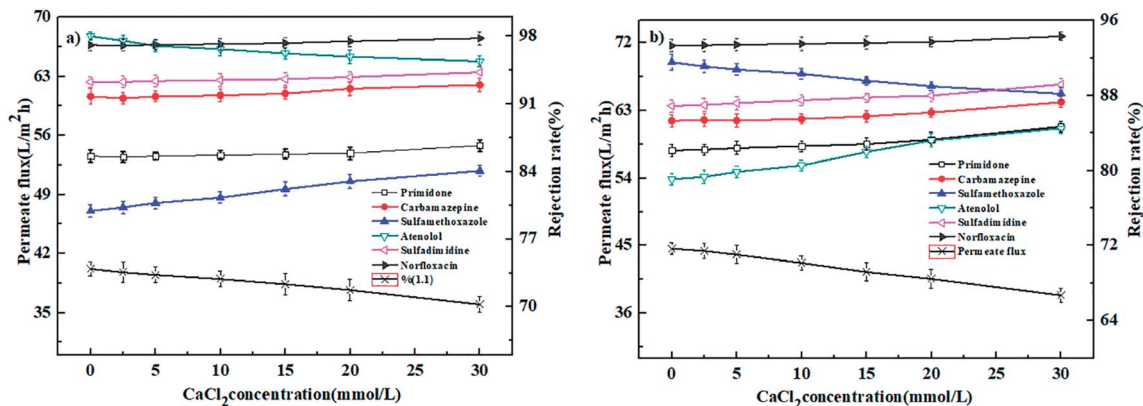


Fig. 11 Effect of ionic strength on the permeate flux and rejection rates of PPCPs for (a) PEI-NF membrane and (b) PIP-NF membrane (25 °C, pH = 7 and 0.4 MPa).

pH of the IEP (the IEP of the PIP-NF membrane is 6.6). For uncharged pharmaceutical molecules, the rejection rate is controlled by steric hindrance. When pH increased from 8 to 9, a more negatively charged sulfadimidine was generated in the solution. The strengthened electrostatic repulsion between sulfadimidine and the PIP-NF membrane surface led the NF membrane to show a relatively higher rejection rate. For norfloxacin, when the pH decreased below its pK_a value of 6.34 or increased above 8.75, the electrostatic repulsion between norfloxacin and the membrane surface was enhanced, which resulted in a higher rejection rate. The rejection rate of sulfamethoxazole for PIP-NF decreased first and then increased with an increase in the solution pH, reaching the minimum at pH = 6. Sulfamethoxazole ($\text{pK}_a = 1.6, 5.7$) transformed from uncharged to negatively charged as the pH increased from 3 to 9. When the pH = 6, the negatively charged sulfamethoxazole was easily adsorbed onto the positively charged membrane surface because of electrostatic adsorption.⁴³ When the solution pH increased to above 6, the negatively charged sulfamethoxazole molecules were excluded by the negative charges on the PIP-NF membrane surface, which resulted in a higher rejection rate by the NF membrane. The rejection rate of atenolol for the PIP-NF membrane decreased quickly because the electrostatic repulsion between atenolol and the membrane surface was eliminated with the increasing solution pH.

When the solution pH was 3 to 5, the rejection rate of the uncharged carbamazepine was higher than the uncharged sulfamethoxazole for both the PEI-NF and PIP-NF membranes (Fig. 10), even though sulfamethoxazole has the higher molecular weight. Similar results were also reported in ref. 17 and 44. This phenomenon can be explained by the effect of the dipole moments of molecules with similar molecular weights. The molecules in the feed solution move to the membrane surface along a certain direction due to the attraction between polar molecules and charged groups in the membrane. The carbamazepine with a lower dipole moment of 3.6 D exhibits a relatively larger three-dimensional structure than that of sulfamethoxazole with a higher dipole, which gives carbamazepine a higher rejection rate.^{45,46}

3.4.5. Effect of ionic strength on NF performance. Fig. 11(a) and (b) show the effect of ionic strength on the permeate flux and pharmaceutical rejection by the PEI-NF membrane and PIP-NF membrane. Different concentrations of CaCl_2 were added to change the ionic strength of the solution. Both the permeate flux of the PEI-NF membrane and PIP-NF membrane were decreased with increasing CaCl_2 concentration.^{47,48} In addition, the rejection rates of the uncharged pharmaceuticals increased slightly for the two NF membranes. This is due to the higher salt concentration in the solution, which increased the membrane compactness reduced the porosity and pore size, resulting in a lower flux and higher rejection rate for the uncharged pharmaceuticals. Another explanation is that higher salt concentration increased the concentration polarization, which restrained the permeate flux. For PEI-NF membranes, the rejection rate of the negatively charged sulfamethoxazole increased and the rejection rate of positively charged atenolol decreased. In contrast, the rejection rate of sulfamethoxazole decreased and the rejection rate of atenolol increased for the PIP-NF membrane. For the PEI-NF membrane, the Cl^- in the solution might shield the positive charge on the membrane surface and lead to a decrease of electrostatic repulsion between the membrane surface and positively charged atenolol. Additionally, the electrostatic attraction between the negatively charged sulfamethoxazole and membrane surface would be weaker. The negative charge on the PIP-NF membrane surface was shielded by the addition of Ca^{2+} , which decreases the electrostatic interactions between charged pharmaceuticals and the membrane surface.⁴⁹

4. Conclusion

The results indicated that both the PEI-NF and PIP-NF membrane showed a very fast adsorption rate at the initial adsorption stage and then reached adsorption equilibrium. The saturation adsorption time of the different pharmaceutical molecules on the two membrane surfaces did not show obvious differences as a result of the molecular weight, charge and hydrophilicity of the pharmaceutical molecules. The steric



hindrance effect played a dominant role for the NF membrane removal of neutral pharmaceutical molecules. For the charged pharmaceutical molecules, the removal behavior of the two different charged hollow fiber NF membranes was determined by the collaborative effect of steric hindrance and electrostatic repulsion. Generally, the rejection rate of the charged NF membrane for the same kind of charged pharmaceutical molecules is higher than the oppositely charged pharmaceutical molecules.

The effect of feed concentration, operation pressure, and temperature on the rejection rates of pharmaceuticals was not very obvious. With the change of pH value and ionic strength, the rejection rates of the pharmaceutical molecules by the two NF membranes changed noticeably. The results were attributed to the pharmaceuticals' chemical properties, the membrane pore size and the surface charge. The interaction between the pharmaceutical molecules and membrane surface changed due to the changes of operation parameters. This study suggests the impressive potential for charged NF membranes for applications in the field of trace pollutants removal from drinking water sources.

Conflicts of interest

There are no conflicts to declare.

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