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Revealing unusual rigid diamond net analogues in superhard titanium carbides†

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Transition metal carbides (TMCs) are considered to be potential superhard materials and have attracted much attention. With respect to titanium and carbon atoms, we confirm the pressure-composition phase diagram of the Ti–C system using structure searches and first-principles calculations. We firstly discovered stable TiC₄ which was expected to be synthesized at high pressure, as well as metastable TiC₂ and TiC₃. These layered titanium carbides are diamond net analogues due to the unusual C-layers in the form of puckered graphene-like, diamond-like and double diamond-like C-layers. The existence of diamond-like C-layers might help to understand the formation of diamond. All the studied titanium carbides could be recoverable at ambient pressure and exhibited great mechanical properties (strong ability to resist volume and shear deformations, small anisotropy, and high hardness). Moreover, we crystallized the structure of TiC₄ in other transition metal carbides and obtained five superhard TMC₄s (TM = V, Zr, Nb, Hf and Ta). Interactions between layers were revealed to be the source of the great mechanical properties and high hardness through combining detailed analyses of electronic structure and chemical bonding, namely, weak ionic interactions of neighboring Ti- and C-layers and the strong covalent interactions of C- and C-layers.

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Introduction

Strong covalent solids can be formed by combining the light elements B, C, N and O,^{1–4} which contain rigid bonding networks that can resist elastic and plastic deformation, such as diamond and cubic boron nitride.⁵ However, their synthesis conditions and sample choice are so strict that it hinders their industrial application.⁶ Subsequently, the combination of covalent and short light elements (LEs) with high valence electron density transition metals (TMs) is another way to design hard or superhard materials. Moreover, they have many excellent properties including good wear and corrosion resistance, high hardness, good superconductivity, excellent electrical and thermal conductivity, and so on.^{7,8} Accordingly, numerous scientists have been trying to find novel hard or superhard materials from TM–LE compounds that can replace diamond and cubic boron nitride.^{9–15}

Titanium is an abundant and less expensive transition metal with a regular bulk modulus, compared with most transition metals like tungsten, rhenium and platinum. The electron configuration of titanium atom is adopted as 3p⁶3d³4s¹. It is likely to produce sp³ hybridization in the reaction of titanium

and carbon (2s²2p²) atoms, which would be beneficial to mechanical properties of titanium carbides. The hardness of titanium carbide compounds is closely related to chemical bonding. There are three bonding behaviors present in principle, *viz.*, metallic Ti–Ti bonds, strong covalent C–C bonds and partial ionic Ti–C bonds. Short and covalent C–C bonds are the most important factor contributing to high hardness. Second are partially ionic Ti–C bonds. Metallic Ti–Ti bonds can introduce dislocation mobility; this is harmful for hardness. Thus the improvement of hardness can strengthen C–C and Ti–C interactions, and eliminate direct Ti–Ti interactions. Most hard TiC_n (*n* < 1) compounds have been synthesized and studied widely.^{16–29} Their high hardness only derives from partially ionic Ti–C bonds. In this work, we take full advantage of this strong Ti–C interaction, and simultaneously introduce a C–C interaction to obtain novel titanium carbides. As is known to all, high pressure can cause profound changes in the electronic orbitals and bonding behaviors, which brings about many unusual hard multifunctional materials,^{30–32} and may become an important technique to realize our idea.

Here, based on USPEX simulations, the phase diagram of titanium carbides has been established at the pressure range of 0–100 GPa. New high pressure phases of diamond net analogue titanium carbides (TiC₂, TiC₃ and TiC₄) are proposed and can stabilize dynamically at ambient pressure. Their structural stability and mechanical properties are discussed and correlated with electronic structures and chemical bonding. The

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results show that interlayer interactions are responsible for great mechanical properties and high hardness in all of the studied titanium carbides.

Computational details

We used the universal structure predictor USPEX,^{33–35} interfaced with the VASP code, to explore the new titanium carbides. These simulations, for all considered stoichiometries (8 : 7, 8 : 5, 6 : 5, 5 : 4, 5 : 3, 4 : 3, 3 : 2, 2 : 1, 1 : 1, 1 : 2, 1 : 3, and 1 : 4), were performed at pressures of 0–100 GPa. The total energy calculations and local structural relaxations were carried out within the generalized gradient approximation and the exchange–correlation functional of Perdew, Burke and Ernzerhof.³⁶ We described the interactions between the ions and the electrons by using the pseudo-potential plane-wave method. The electronic configurations of titanium, zirconium, hafnium, vanadium, niobium, tantalum and carbon are Ti: $3p^6 3d^3 4s^1$, V: $3p^6 3d^4 4s^1$, Zr: $4s^2 4p^6 5s^2 4d^2$, Nb: $4p^6 5s^1 4d^4$, Hf: $5p^6 6s^2 5d^2$, Ta: $5p^6 6s^2 5d^3$, and C: $2s^2 2p^2$. The tested cutoff energy of 850 eV and the Monkhorst–Pack k -point meshes with a grid of $2\pi \times 0.03 \text{ \AA}^{-1}$ were chosen to achieve a total energy convergence of less than 1 meV per atom. To verify the mechanical and dynamical stabilities of the predicted structures, we calculated elastic constants and the phonon using the strain–stress method and a supercell approach³⁷ implemented in the PHONOPY code,³⁸ respectively. The mechanically stable structures should satisfy the generalized elastic stability criteria.³⁹ The bulk modulus B , shear modulus G , Young's modulus Y , B/G and Poisson's ratio ν were estimated *via* the Voigt–Reuss–Hill (VRH) approximations.⁴⁰ The theoretical Vickers hardness was estimated by using Gao's model.⁴¹ The Mulliken bond population was calculated *via* the supercell method with the CASTEP code.^{42,43} The ultra-soft Vanderbilt pseudo-potential (USPP)⁴⁴ with PBE-GGA was chosen. The cutoff energy and k -mesh were same as the setting in VASP calculations. The Reflex Tools of Materials Studio code was used to simulate the X-ray diffraction data.⁴⁵ The Ti–C bonding information is analyzed by calculating the crystal orbital Hamilton population (COHP). The calculation is based on the PW method, and is performed by re-extracting atom-resolved information from the delocalized PW basis sets, which is named “projected COHP” (pCOHP).^{46,47}

Results and discussion

We have used the *ab initio* evolutionary algorithm USPEX to explore the Ti–C system. In this paper, we only discuss TiC_n ($n \geq 1$) compounds; other TiC_n ($n < 1$) phases will be discussed in other papers. By evaluating the formation enthalpy ΔH for each composition at 0 K and different pressures, the convex hull at different pressures is obtained (Fig. 1). Hexagonal titanium metal (α -Ti)⁴⁸ and graphite were used as reference structures. In Fig. 1a, TiC has a stable composition for all considered pressures. However, metastable phases of TiC_2 and TiC_3 are energetically favorable above 60 GPa and deserve to be studied. Fortunately, we found a stable high-pressure phase of TiC_4 located on the convex hull in the pressure range of 60–100 GPa

(Fig. 1b) for the first time. The ground state configurations of Ti_2C , Ti_3C_2 , Ti_6C_5 and TiC are in good agreement with pre-existing theoretical^{25,27,49} and experimental results.^{21,50} Furthermore, the simulated X-ray diffraction of cubic structures of Ti_2C ⁵¹ and TiC ⁵² is in accordance with experimental results (Fig. S1†). These results suggest our methodology is credible. The crystallographic parameters of Ti_2C , Ti_3C_2 , Ti_6C_5 , and TiC-TiC_4 are listed in Table S1.† Fig. 2 shows the crystal structures of TiC-TiC_4 . In the predicted structures, the rock-salt-type TiC (SG: $Fm\bar{3}m$) consists of Ti–C bonds (Fig. 2a). The Ti–C bond length of 2.168 Å is in good agreement with the experimental value of 2.164 Å. Interestingly, three unusual diamond net analogues with various C-layers were plainly observed in TiC_n ($n > 1$) compounds. In the trigonal TiC_2 (SG: $R\bar{3}m$) structure, the puckered graphene-like C-layers are separated by Ti-layers (Fig. 2b). The C–C bond length is 1.600 Å, which is smaller than that of $\text{RhN}_2\text{-OsC}_2$ (1.242 Å).⁵³ What is more, the introduction of the puckered graphene-like C-layers can cause the quasi-3D effect, which usually emerges in transition metal borides,⁵⁴ but has for the first time been obtained in transition metal carbides. The TiC_3 structure (SG: $R\bar{3}m$) has one type of Ti atom and three types of C atom. Its lattice parameter c (30.670 Å) is so long that we have only presented its partial structure. In Fig. 2c, each C1 atom is coordinated with four C atoms, including three C3 atoms stabilized in a plane and one C1 atom, forming diamond-like C-layers along the c -axis. The puckered graphene-like C-layers between two Ti-layers consist of shared C1 atoms and C3 atoms, and bridge the diamond-like C-layers. The bond lengths of C1–C1, C1–C3 and C2–C2 are 1.586 Å, 1.584 Å and 1.567 Å, respectively. These C–C lengths are similar to those of RuC_2 (ref. 55) and OsC_2 .^{53,55,56} The shortest C–C bond length is comparable to that in diamond (1.544 Å). With an additional C atom in the lattice, there is one type of Ti atom and four types of C atom in the structure of TiC_4 (SG: $P\bar{3}m1$). The bonding environment within TiC_4 is similar to that of TiC_3 , namely, C1 atoms construct the puckered graphene-like C-layers, and C2, C3 and C4 atoms construct the double diamond-like C-layers, and bridge the puckered graphene-like C-layers. These C-layers sandwich two Ti-layers (see Fig. 2d). In comparison to TiC_3 , the different C–C bond lengths in TiC_4 (C1–C1 = 1.559 Å, C2–C2 = 1.576 Å, C2–C3 = 1.560 Å and C3–C4 = 1.581 Å) are closer to those of diamond. Diamond-like C-layers have been reported in Ru–C and Os–C systems;^{53,55,56} here for the first time they appear in the thermodynamically stable phases of TiC_3 and TiC_4 . Thus, these new titanium carbides can be considered as diamond net analogues due to the unusual C-layers along the c -axis. These titanium carbides may exhibit the characteristics of diamond, that is to say, they may possess excellent mechanical properties and high hardness. With unusual C-layers in TiC_n ($n > 1$) compounds, when $n = 2$, the puckered graphene-like C-layers appear in titanium carbides; when $n \geq 3$, titanium carbides begin to exhibit single and double diamond-like C-layers; when $n \sim \infty$, there is a reasonable assumption of obtaining pure diamonds, where transition metal Ti atoms are the catalyst components, similar to the powerful elemental catalysts Co, Fe, Mn, Ni and Cr which are used to synthesize diamond under high pressure.⁵⁷ This can



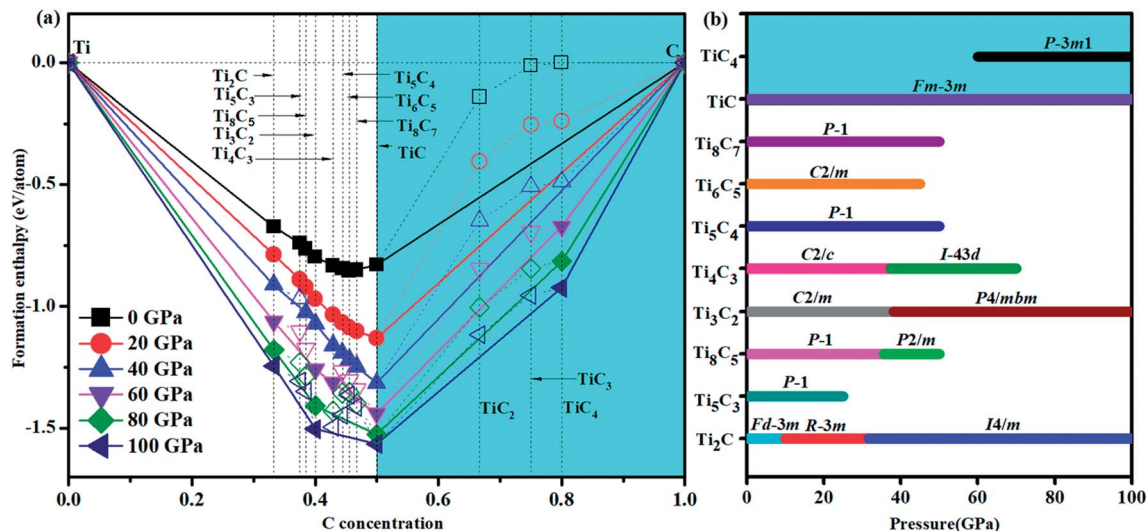


Fig. 1 (a) Convex hull of the Ti–C system. The convex hulls connecting stable phases (solid shapes) are shown by solid lines. Metastable phases (open shapes) are shown by dashed lines. (b) Pressure–composition phase diagram of the Ti–C system. The stable TiC_n ($n \geq 1$) phases are highlighted by cyan shadows.

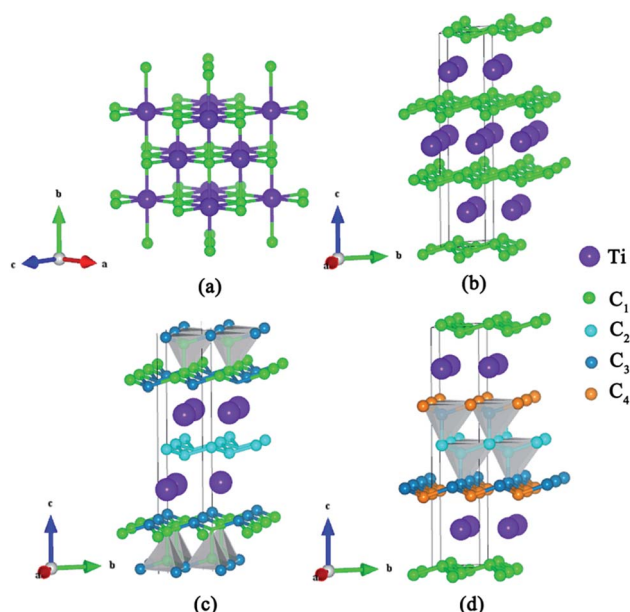


Fig. 2 Crystal structures of titanium carbides. (a) TiC (SG: $Fm\bar{3}m$), (b) TiC_2 (SG: $R\bar{3}m$), (c) the partial structure of TiC_3 (SG: $R\bar{3}m$) and (d) TiC_4 (SG: $P\bar{3}m1$). The big balls represent titanium atoms, and the small balls represent carbon atoms.

widen the understanding and production of diamond. In Fig. S2,[†] there are no imaginary frequencies in the whole Brillouin zone of all new phases for titanium carbides at 0 and 100 GPa, indicating that all the studied high pressure phases in titanium carbides could be quenchable under ambient conditions.

For materials, the useful information of mechanical properties and hardness can be obtained from accurate elastic constants. To test the mechanical stability of the studied

titanium carbides, we calculated their elastic constants using the strain–stress method. These results are listed in Table 1. Based on the elastic constants, the obtained bulk modulus B , shear modulus G , Young's modulus Y , B/G , and Poisson's ratio ν are tabulated in Table 1. For comparison, the elastic properties of diamond have been calculated. According to our calculated results, all elastic constants meet the mechanical stability criteria,³⁹ which indicates their elastic stability. The calculated elastic constants of TiC and diamond are in excellent agreement with the experiment values,^{58,59} suggesting the credibility of our calculations. Among these titanium carbides, TiC_4 has the highest C_{11} value of 844 GPa due to the shortest C1–C1 bond (1.559 Å) in the puckered graphene-like C-layers, similar to that of OsC_4 (866 GPa)⁵³ and larger than that of RuC_4 (610 GPa),⁵⁵ indicating a strong ability to resist elastic deformation in TiC_4 along the a -axis. From TiC to TiC_4 , the increasingly large values of C_{33} indicate that they are difficult to compress along the c -axis. Moreover, the C_{11} and C_{33} values of TiC_3 are larger by 17.7% and 9.8% than those of TiC_2 , respectively. This shows the evident influence of the puckered graphene-like C-layer and diamond-like C-layer. The shear constants of C_{44} range from 255 GPa to 302 GPa in TiC_n ($n > 1$) compounds, which are larger than those of RuC_2 – RuC_4 (below 200 GPa),⁵⁵ suggesting these TiC_n ($n > 1$) compounds may possess strong shear strength and high hardness.

The bulk modulus and shear modulus quantify the ability to resist volume, shear and tension changes. The values of bulk moduli for TiC_3 (317 GPa) and TiC_4 (332 GPa) are greater than 300 GPa, indicating their better ability to resist volume deformation. It is widely believed that hardness has a closer relation to shear modulus than bulk modulus. TiC_3 and TiC_4 possess relatively larger shear moduli of 297 GPa and 326 GPa, which are larger than those of RuC_4 (ref. 55) and OsC_4 .^{53,55,56} Furthermore, Poisson's ratio can describe the degree of directionality of



Table 1 Calculated elastic constants C_{ij} (GPa), bulk modulus B (GPa), shear modulus G (GPa), Young's modulus Y (GPa), B/G and Poisson's ratio ν for TiC_n ($n > 1$) compounds

	Phase	C_{11}	C_{33}	C_{44}	C_{66}	C_{12}	C_{13}	B	G	B/G	Y	ν
TiC	$Fm\bar{3}m$	515		167		120		252	178	1.41	433	0.21
	Exp	513 (ref. 58)		178 (ref. 58)		106 (ref. 58)		240 (ref. 58)				
TiC_2	$R\bar{3}m$	667	559	255	262	144	131	299	252	1.19	590	0.17
	$R\bar{3}m$	785	602	280	326	133	110	317	297	1.07	679	0.14
TiC_3	$P\bar{3}m1$	844	664	302	362	120	105	332	326	1.02	738	0.13
Diamond	$Fm\bar{3}m$	1054		562		125		435	520	0.84	1116	0.07
	Exp	1081 (ref. 59)		579 (ref. 59)		125 (ref. 59)		442 (ref. 59)				

covalent bonding. Low Poisson's ratio (~ 0.2) materials often have strong covalence. Specifically, TiC_3 and TiC_4 possess the lowest Poisson's ratio (0.14 and 0.13) for known transition metal carbides.^{53,55,56} A B/G ratio value higher (lower) than 1.75 indicates the material is ductile (brittle). All these titanium carbides have B/G values smaller than 1.75, suggesting their brittle nature. It is not hard to see that high elastic constants and moduli, and small Poisson's ratios and B/G values, imply great mechanical properties and the potential possibility of titanium carbides becoming hard or superhard materials. The elastic anisotropy is highly related with the microcracks in materials.⁶⁰ So we quantitatively calculated anisotropic properties using the ELAM (Elastic Anisotropy Measures) code.⁶¹ As an example, the result of TiC_2 is shown in Fig. 3, and the others are included in Fig. S3–S5.† For a real material, the three-dimensional directional dependence exhibits a perfect spherical shape. The deviation degree from the spherical shape reflects the amount of anisotropy. According to our simulated results, they all exhibit small elastic anisotropy, which is favorable to their mechanical properties and hardness.

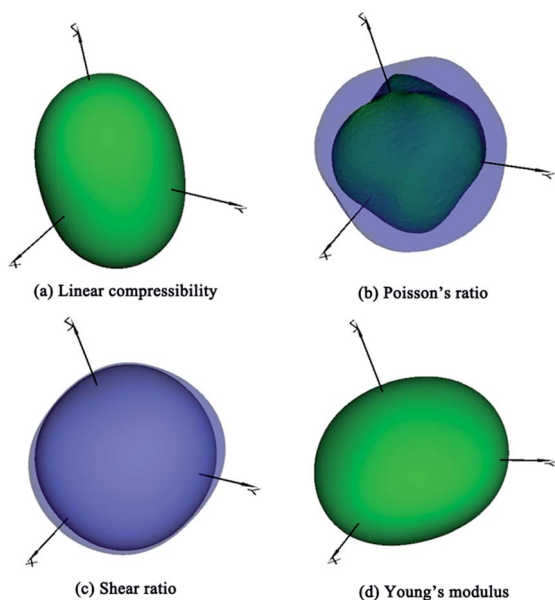


Fig. 3 The calculated three-dimensional representations of (a) linear compressibility, (b) Poisson's ratio, (c) shear ratio, and (d) Young's modulus for the TiC_2 structure.

Hardness

In order to verify our hypothesis of the intrinsic hardness, we calculated the hardness of these titanium carbides by using Gao's model⁴¹ which includes the role of the metallic bond to evaluate intrinsic hardness. The expressions and detailed parametric descriptions of the complex transition metal compounds have been previously reported in ref. 62. Using this formula, the related bond parameters and hardness values of diamond and the titanium carbides are listed in Table 2. Our calculated Vickers hardness values of diamond and TiC agree well with experimental data,^{63,64} demonstrating the reliability of the hardness model we have used. The obtained hardness values of TiC, TiC_2 , TiC_3 and TiC_4 are 32.7, 32.4, 40.8 and 49.1 GPa, respectively. TiC and TiC_2 could be classified as potential hard materials, while TiC_3 and TiC_4 are potential superhard materials. Based on the predicted stable TiC_4 , we constructed five TMC_4 ($\text{TM} = \text{V}, \text{Zr}, \text{Nb}, \text{Hf}$ and Ta) structures, and also calculated their mechanical properties and hardness. These structures are reasonable in terms of their thermodynamical, mechanical and dynamical stabilities, which are shown in Tables S2, S3 and Fig. S6.† Their optimized lattice parameters and atomic coordinates at ambient pressure are listed in Table S4.† The related bond parameters of these TMC_4 structures are listed in Table S5.† Using the same hardness model, the obtained Vickers hardness of VC_4 , ZrC_4 , NbC_4 , HfC_4 , and TaC_4 are 50.3 GPa, 41.9 GPa, 43.9 GPa, 49.3 GPa, and 59.2 GPa, respectively. Therefore, these new TMC_4 compounds are potential superhard materials and have great mechanical properties, which could broaden the range of promising superhard materials.

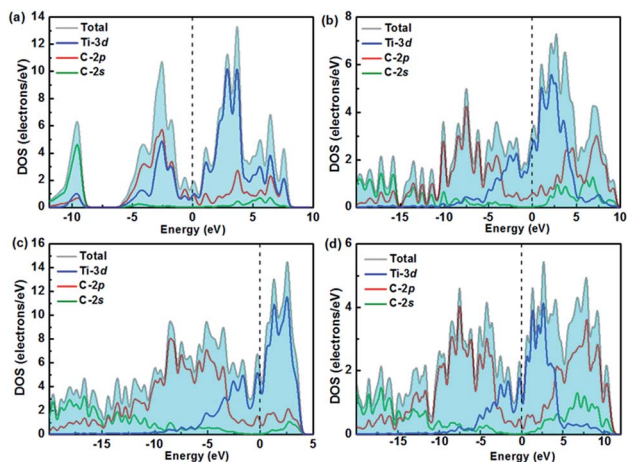
Electronic structures and chemical bonding

The desire to explore the mechanism of the great mechanical properties and high hardness from the perspective of interlayer interactions motivates us to analyze the electronic structure and chemical bonding of titanium carbides, *viz.*, the total and partial density of states (DOS), the crystal orbital Hamilton population (COHP), Bader charge,⁶⁵ and the electron localization function (ELF).⁶⁶ All four structures are metals due to their finite DOS at the Fermi level, which mainly originates from the high electron occupations in the Ti 3d orbitals as seen in Fig. 4. There are pronounced pseudogaps (a sharp valley around the Fermi level to divide the bonding and antibonding states) in their DOSs. The small electronegativity difference between Ti



Table 2 Calculated bond parameters and Vickers hardness of titanium carbides

Crystals	Bond type	d^{μ} (Å)	v_b^{μ} (Å ³)	P	f_m ($\times 10^{-4}$)	$H_{v \text{ Gao}}$ (GPa)	$H_{v \text{ Exp}}$ (GPa)
TiC	Ti–C	2.168	3.396	0.37	6.240	32.7	24.7 (ref. 63) 30 ± 2 (ref. 64)
TiC ₂	C–C	1.600	1.124	0.85	0	32.4	
	Ti–C	2.331	3.475	0.1	8.121		
TiC ₃	C–C	1.567	1.193	0.88	0	40.8	
	C–C	1.584	1.232	0.89	0		
	C–C	1.586	1.236	0.75	0		
	Ti–C	2.327	3.905	0.09	7.995		
	Ti–C	2.357	4.058	0.08	7.995		
TiC ₄	C–C	1.559	1.299	0.89	0	49.1	
	C–C	1.560	1.302	0.79	0		
	C–C	1.576	1.342	0.86	0		
	C–C	1.581	1.355	0.88	0		
	Ti–C	2.328	4.327	0.08	6.143		
	Ti–C	2.350	4.451	0.08	6.143		
Diamond	C–C	1.544	2.836	0.82	0	100.9	96 (ref. 63) 96 ± 5 (ref. 64)

Fig. 4 Calculated total and partial densities of states for (a) TiC, (b) TiC₂, (c) TiC₃, and (d) TiC₄.

(1.5) and C (2.5) atoms suggest hybridization effects, leading to the formation of pseudogaps,⁶⁷ which will surely increase the stability of the compounds.

The DOS profiles in the energy range below -10 eV show nearly pure-carbon regions which correspond to strong C–C interactions. Crystal orbital Hamilton population (COHP) can be used to understand the bonding/antibonding states of metals and nonmetals from the point of view of bonding energy. Fig. 5 shows the results of $-p\text{COHP}$ as a function of energy for different Ti–C bonds (corresponding to those in Table S6[†]) for TiC–TiC₄. The negative contributions to the right represent bonding energy regions and positive to the left represent antibonding energy regions. According to Fig. 5, the (nearly) full-filling of the Ti–C bonding and antibonding states suggest the formation of strong Ti–C bonding. The integrated crystal orbital Hamilton population (ICOHP) values of different Ti–C and C–C bonds, which is a quantitative evaluation of bonding strength,

were calculated and are listed in Table S6.[†] From the $-\text{ICOHP}$ values it can be concluded that the strongest Ti–C interaction occurs in TiC. TiC has the shortest bond length of 2.168 Å and the largest $-\text{ICOHP}$ value of 2.99 eV. For other titanium carbide compounds, most $-\text{ICOHP}$ values decrease with a more extended bond length of Ti–C, suggesting weaker bond strength. To further determine the nature of Ti–C and C–C bonding of the titanium carbides, the ELFs in the specific plane (110) have been calculated and are shown in Fig. 6. There being hardly any electron localization and moderate charge transfer between Ti and C atoms reflects the partially ionic Ti–C bonding. Hence, one can see that the interactions of the neighboring Ti- and C-layers are still partially ionic, which inevitably induces slippage on the layers and harms the hardness. However, charge transfer for TiC₂, TiC₃ and TiC₄ gradually diminishes (Table S7[†]), demonstrating the gradually decreasing ionicity of Ti- and C-layers. This is in agreement with the changes in $-\text{COHP}$ values between Ti and C atoms. According to Fig. 6d, f and h, it is clearly seen that the electron density is mainly located at the center of C–C bonds, mirroring strong covalent bonding. Especially for TiC₃ and TiC₄, electronic channels are formed by C atoms along the [110] direction. These results may explain the high values of shear moduli and incompressibility. In one puckered graphene-like C-layer, each C atom has one electron lone pair and three C–C bonds resembling a diamond unit, without delocalized π bonds (Fig. 6c). There is obviously sp^3 hybridization of C atoms. The C1 atoms in TiC₃ and the C2 and C3 atoms in TiC₄ all formed tetrahedral C–C bonds (Fig. 6e and g), which is characterized by typical sp^3 hybridization, leading to the formation of a diamond-like C-layer. The calculated large $-\text{ICOHP}$ values between C–C atoms also support strong covalent bonding between C atoms. These strong covalent C- and C-layers contribute towards titanium carbides becoming diamond net analogues. In a word, the weak ionic interactions of neighboring Ti- and C-layers and the strong covalent interactions of



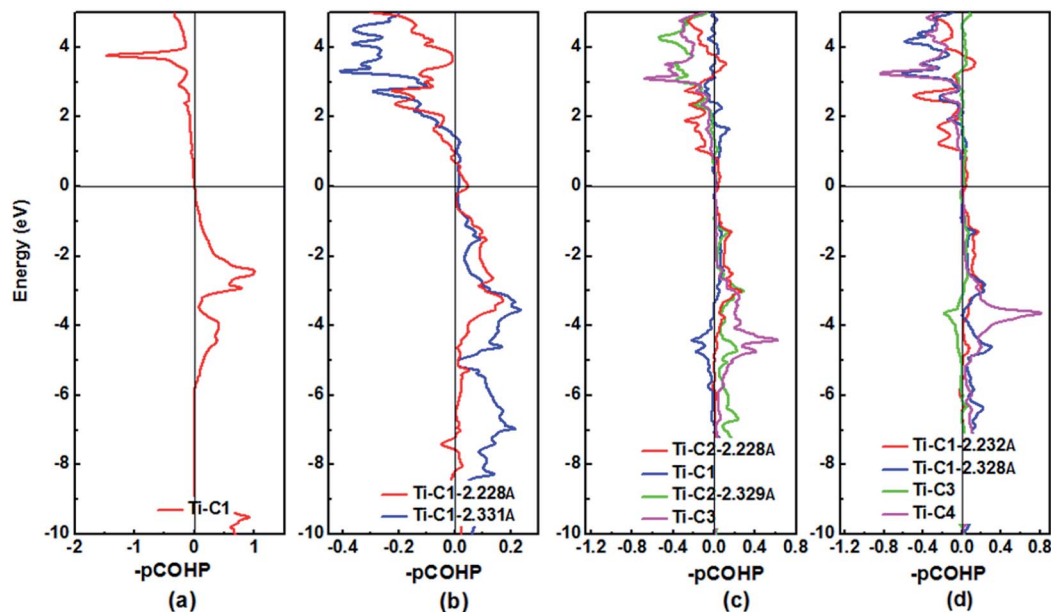


Fig. 5 Plots of the Crystal Orbital Hamilton Population (COHP) for (a) TiC, (b) TiC₂, (c) TiC₃ and (d) TiC₄ using the pCOHP method. The horizontal line at zero is the Fermi level.

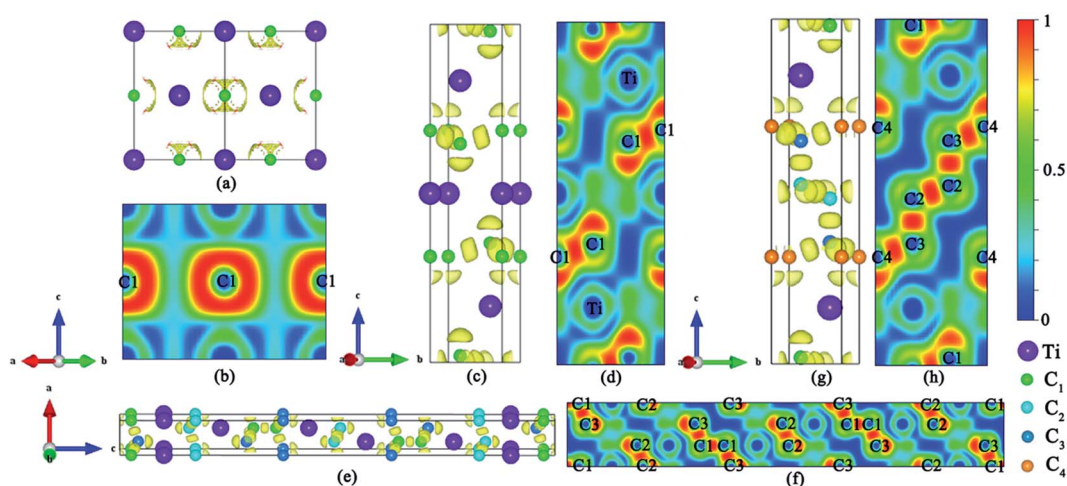


Fig. 6 Calculated ELF of (a) TiC, (b) TiC in the (110) plane, (c) TiC₂, (d) TiC₂ in the (110) plane, (e) TiC₃, (f) TiC₃ in the (110) plane, (g) TiC₄, and (h) TiC₄ in the (110) plane. The calculated ELF isosurface is 0.8.

C- and C-layers may be firstly used to explain the great mechanical properties and high hardness of these layered titanium carbides.

Conclusions

In summary, we first proposed layered titanium carbides and obtained a phase diagram under high pressure using structure searches and first-principles calculations, for metastable TiC₂ and TiC₃, and stable TiC₄. The novel TiC₄ was located on the convex hull and would be easy to synthesize in experiment. These predicted titanium carbides are diamond net analogues due to different C-layers. The appearance of diamond-like

C-layers enhances the formation and understanding of diamond. These titanium carbides all have great mechanical properties. The estimated values of hardness indicate that TiC and TiC₂ are potential hard materials, and that TiC₃ and TiC₄ are potential superhard materials. By replacing the Ti atom in the structure of TiC₄, we obtained five potential superhard TMC₄ (TM = V, Zr, Nb, Hf and Ta) compounds and extended the opportunities of finding novel superhard materials. The calculated results of electronic structures and chemical bonding were analyzed to determine the nature of the interlayer interactions. Furthermore, the weak ionic interactions of neighboring Ti- and C-layers, and the strong covalent interactions of C- and C-layers are firstly used to explain the great mechanical properties and



high hardness of these layered titanium carbides. We hope our results will provide guidance for further confirmatory research under high pressure, which is very useful to further explore new hard or superhard materials.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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