Introduction

Supported nanocatalysts exploiting robust metal-oxide structures have been effectively used for various heterogeneous catalytic processes. In particular, mesoporous silica supports have been widely used as catalyst support based on their high thermal stability and controllable surfaces as well as their high pore volumes and large surface areas. For example, many types of metal/silica nanocatalysts, such as metal@silica yolk–shell and core–shell catalysts, have been developed to enhance the catalytic activity and stability against sintering or agglomeration problems of active metal sites.

In recent years, silica- and alumina-based egg-shell-type catalysts in millimeter scale have been prepared in order to avoid the diffusion restrictions of the reactants for some catalytic reactions, such as Fischer–Tropsch synthesis. Simply, fast reactant diffusion to the active sites would occur, especially when the active metal sites are selectively located on the outer part of the support, i.e., the outer region of the egg shell. In solvent-free Sonogashira reactions for the synthesis of ynones from acyl chlorides and terminal alkynes, this catalyst exhibited a very high catalytic activity. The excellent catalytic performance can be attributed to the synergistic advantages of mesoporous structure and monodispersed Cu2O nanoparticles.

Experimental

Materials

Copper(II) nitrate trihydrate (Cu(NO3)2·3H2O, ≥98%), tetraethyl orthosilicate (TEOS, 98%) and hexadecyltrimethylammonium bromide (C16TAB, ≥98%) were purchased from Aldrich. Ammonium hydroxide (NH4OH, 28% in water) and ethanol (99.9%) were obtained from Junsei and Baker, respectively. The reagents were used as received without further purification.

Synthesis of mSiO2 egg-shell support

NH4OH aqueous solution (2.5 mL) was added to a mixture of ethanol (100 mL) and distilled water (8.0 mL), and then stirred for 5 min. TEOS (10 mL) was added to the prepared solution and stirred for 2 h at room temperature. The resulting silica particles were precipitated by centrifugation at 8000 rpm for 20 min, then washed thoroughly with ethanol (100 mL). The dispersed...
silica in ethanol (100 mL) was diluted with distilled water (200 mL). A solution of C16TAB (1.2 g, 3.3 mmol) dissolved in a solvent mixture of distilled water (20 mL) and ethanol (10 mL) was injected into the diluted silica solution. This mixture was vigorously stirred under ambient conditions for 30 min. After 30 min, TEOS (2.15 mL, 9.6 mmol) was added to the reaction solution and stirred for 12 h. The resulting mSiO2 egg-shell nanoparticles were precipitated by centrifugation at 8000 rpm for 10 min, and then washed thoroughly with ethanol (150 mL) and acetone (150 mL). After drying at 100 °C in a drying oven, the white powder was placed in an alumina boat in a tube-type furnace, heated at a ramp rate of 4 °C min⁻¹ to 500 °C, and calcined at 500 °C for 8 h in air.

Synthesis of nano-sized Cu2O/SiO2 egg-shell catalyst

For synthesis of the Cu2O/SiO2 egg-shell nanocatalyst containing 10 wt% Cu, aqueous copper nitrate solution (8.74 M, 0.1 mL) was added dropwise onto the mSiO2 egg-shell support (0.5 g). Infiltration was performed by grinding the mixture under ambient conditions for 10 min until the powder was homogeneously pale blue. Next, the mixed powder was placed in an autoclave reactor and aged in an oven at 120 °C. After aging for 24 h, the sample was cooled in ambient atmosphere and transferred into an alumina boat in a tube-type furnace. Finally, the copper-incorporated silica powder with pale blue color was slowly heated under H2 flow of 200 mL min⁻¹, at a ramp rate of 2.7 °C min⁻¹, to 350 °C. The sample was thermally treated under continuous H2 flow at 350 °C for 4 h. After calcination, the resulting powder with pale green color was cooled down to room temperature.

Characterization

High-resolution transmission electron microscopy (HRTEM) was performed using a Tecnai TF30 ST and a Titan double Cs-corrected TEM instrument (Titan cubed G2 60-300). Energy-dispersive X-ray spectroscopy (EDS) elemental mapping data were collected using a higher-efficiency detection system (Super-X detector). High-power X-ray powder diffraction (XRD) (Rigaku D/MAX-2500, 18 kW) was also used for the analysis. N2 sorption isotherms were measured at 77 K with a Tristar II 3020 surface area analyser. Before the measurement, the sample was degassed under N2 flow at 300 °C for 4 h.

Activity tests

In a typical run of the solvent-free Sonogashira coupling reaction,29 0.50 mmol phenylacetylene, 0.75 mmol benzoyl chloride, 4.0 equiv. triethylamine (base) and 1.0 mol% Cu2O/SiO2 egg-shell nanocatalyst were mixed in a 25 mL oven-dried Schlenk reaction tube. After reacting in argon atmosphere at 80 °C for 12.0 h, the reaction mixture was filtered and extracted with dichloromethane, then analyzed using a gas chromatograph (SHIMADZU, GCMS-QP2010 SE).

Results and discussion

Preparation of Cu2O/SiO2 egg-shell nanocatalyst

Fig. 1 shows a brief synthetic scheme for the Cu2O/SiO2 egg-shell nanocatalyst. The solid SiO2 cores within mesoporous SiO2 shells (mSiO2 egg-shell supports) were prepared by a modified sol–gel method as reported in the literature.22 The transmission electron microscopy (TEM) images show uniform silica nanospheres with average diameter of 305 ± 18 nm (Fig. 2a and b). Mesoporous silica shells were coated onto the silica nanospheres using the cationic surfactant C16TAB, both as a structure-directing agent and a sacrificial porogen. The TEM images show mSiO2 egg-shell supports around 435 nm, larger than the initial SiO2 nanospheres (Fig. 2c). The thickness of the uniformly coated mesoporous silica shell on the solid silica core was observed as approximately 65 nm in the HRTEM image (Fig. 2d). Ordered mesoporous channels in the silica shell could be generated by thermal removal of C16TAB.

Next, the copper(i) oxide/silica catalyst (designated as CuO/SiO2 egg-shell nanocatalyst), with controlled Cu content of 10 wt% on the basis of Cu converted from the copper nitrate salt after thermal treatment, was prepared by incorporating CuO particles formed inside the pores of mSiO2 egg-shell supports. Impregnation of copper nitrate and subsequent hydrogen reduction yielded small and uniform CuO particles in channel-like SiO2 pores. The chemical reaction for the thermal decomposition of Cu(NO3)2 and Cu2O formation is proposed to be:

\[
2\text{Cu(NO}_3\text{)}_2(s) + \text{H}_2(g) \rightarrow \text{Cu}_2\text{O}(s) + 4\text{NO}_2(g) + \text{H}_2\text{O}(g) + \text{O}_2(g)
\]

The TEM image indicates that the Cu2O nanoparticles were incorporated well into the mesopores of silica (Fig. 3a). The
high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) image also shows regions of varying brightness. Relatively bright spots correspond to Cu$_2$O nanoparticles (Fig. 3b). In the elemental mapping, Cu (green) and Si (red) are confirmed (Fig. 3c–e). The magnified TEM image shows black dots in channel-like pores, indicating small Cu$_2$O crystals (Fig. 3f). The HRTEM image and the corresponding Fourier-transform (FT) pattern indicate the single crystalline nature of the Cu$_2$O particle (Fig. 3g). The inside particle size was observed to be between 2 and 3 nm. The lattice distance of 0.246 nm between neighbouring fringes corresponds to the (111) lattice spacing in cubic phase Cu$_2$O. In the XRD pattern, Cu$_2$O/SiO$_2$ egg-shell nanocatalyst is also well matched with cuprite (Fig. 3h, space group: Pn$_3$m, JCPDS no. 77-0199). The broad peak at 2$\theta$ = 36.5$^\circ$ corresponds to the (111) plane of Cu$_2$O. The mean particle size was estimated to be 2.0 nm using the Debye–Scherrer equation from the full width at half maximum (fwhm) of the (111) peak.

N$_2$ sorption experiments for the pristine mSiO$_2$ egg-shell support and the Cu$_2$O/SiO$_2$ egg-shell nanocatalyst show type IV adsorption–desorption hysteresis (Fig. 4a). The Brunauer–Emmett–Teller (BET) surface areas were calculated to be 481.2 m$^2$ g$^{-1}$ for the pristine mSiO$_2$ egg-shell support and 228.9 m$^2$ g$^{-1}$ for the Cu$_2$O/SiO$_2$ egg-shell nanocatalyst, respectively. The total pore volume of the Cu$_2$O/SiO$_2$ egg-shell nanocatalyst was found to be 0.19 cm$^3$ g$^{-1}$, which is about 54% of the pristine mSiO$_2$ egg-shell support (0.35 cm$^3$ g$^{-1}$). The significant decrease in pore volume of the Cu$_2$O/SiO$_2$ egg-shell nanocatalyst was attributed to the occupied copper oxide nanoparticle in the silica pore. The pore size distributions of the initial mSiO$_2$ egg-shell support and Cu$_2$O/SiO$_2$ egg-shell nanocatalyst were identically observed in the range of 2–3 nm, well reflecting the embedded Cu$_2$O crystallite size (Fig. 4b).

Sonogashira coupling reactions

We explored the catalytic performance of the synthesized Cu$_2$O/SiO$_2$ egg-shell nanocatalyst toward Sonogashira coupling reactions. It was found that supported copper nanoparticles efficiently catalyzed the synthesis of ynones of acyl chlorides and alkynes.$^{33,34}$ In this type of reaction, Cu$_2$O nanoparticles activate phenylacetylene to form copper(I) acetylide compounds, which subsequently react with acyl chloride.$^{35,36}$ In addition, this reaction does not require any ligand and palladium source under solvent-free conditions.

The effect of several factors, such as reaction time, temperature, base, and amount of catalyst, was studied. The results are listed in Table 1. Initially, it was demonstrated that changes in the catalyst loading have marked impacts on the conversions. It was shown that increasing the amount of catalyst loading from 1 mol% to 1.5 mol% resulted in higher conversion (86%) (Table 1, entries 1 and 2). In order to improve the conversion of the reaction, we increased the temperature to 80 °C, which resulted in higher conversion than at 40 °C (Table 1, entries 3 and 4). Thereafter, when the reaction time was extended to 12 h, the conversion of 99% was achieved (Table 1, entry 5). In addition,
when the amount of base was increased (4.0 equiv.), the conversion was 100% (Table 1, entry 8), and the selectivity was 99% owing to Cu₂O/SiO₂ egg-shell nanocatalyst hindering the homocoupling of benzoyl chloride and phenylacetylene. Subsequently, the optimized reaction conditions were

![Diagram](image)

**Table 1** Solvent-free Sonogashira reactions for the synthesis of ynones from acyl chlorides and terminal alkynes catalyzed by Cu₂O/SiO₂ egg-shell nanocatalyst

<table>
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<th>Base (eq.)</th>
<th>Time (h)</th>
<th>Conv. (%)</th>
<th>Select. (%)</th>
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<sup>a</sup> Reaction conditions: phenylacetylene (0.50 mmol), benzoyl chloride (0.75 mmol), base Et₃N, cat. Cu₂O/SiO₂ egg-shell nanocatalyst, Ar atmosphere. Determined by using gas chromatography-mass spectrometry (GC-MS). <sup>b</sup> Cat. commercial Cu₂O powder purchased from Aldrich (no. 208825). <sup>c</sup> Cat. conventional SiO₂-supported Cu₂O catalyst.

when the amount of base was increased (4.0 equiv.), the conversion was 100% (Table 1, entry 8), and the selectivity was 99% owing to Cu₂O/SiO₂ egg-shell nanocatalyst hindering the homocoupling of benzoyl chloride and phenylacetylene. Subsequently, the optimized reaction conditions were

**Table 2** Substrate study for the coupling reaction of alkynes and acyl chlorides

<table>
<thead>
<tr>
<th>Entry</th>
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<th>Alkyne</th>
<th>Product</th>
<th>Conv. (%)</th>
<th>Select. (%)</th>
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<td>100</td>
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</table>

<sup>a</sup> Reaction conditions: alkyne (0.5 mmol), acyl chloride (0.75 mmol), Et₃N (4.0 equiv.), 1.0 mol% Cu₂O/SiO₂ egg-shell nanocatalyst, 80 °C, 12.0 h.
be attributed to the synergistic advantages of the mesoporous high catalytic activity. The excellent catalytic performance can be observed in the Sonogashira reactions for the synthesis of ynones from acyl reaction kinetics. In palladium-free, ligand-free and solvent-free conditions, the Cu2O/SiO2 egg-shell nanocatalyst was obtained due to decomposed catalyst structures (Table 1, entries 13 and 14). The Cu2O/SiO2 egg-shell nanocatalyst was recycled up to three times without any loss of its initial high activity (>94%) in subsequent experiments (Table 1, entries 9–11). Therefore, this indicates that the high dispersion and excellent accessibility of the Cu2O NPs cause the high efficiency of the Cu2O/SiO2 egg-shell nanocatalysts. Moreover, they showed enhanced catalytic activity and facilitated considerably positive synergistic effects with nanosized porous support substrates,† as compared to Cu2O nanoparticles without the mesoporous support. All reactions are carried out in the void inside the shell. In other words, the egg-shell structure acts as a “nanoreactor framework”, which contains enough space between the core and shell. Each of the active nanoparticles experiences a homogeneous environment in a void surrounded by the silica shell. We also studied the role of solvent system under the optimized conditions (ESI, Table S1†). In addition, when we carried out the reactions with dipolar aprotic solvents such as dimethylformamide (DMF) and tetrahydrofuran (THF), results were inferior because of the formation of the corresponding anhydride as a by-product. However, the reaction under nonpolar solvent, such as toluene, gave 84% conversion. Therefore, all reactions were performed neat under anhydrous conditions. Encouraged by the above results, with these optimized reaction conditions, the scope of the developed protocol was extended for the synthesis of ynone derivatives using different substrates (Table 2). As shown in Table 2, most of the substrates gave good conversions despite electron-donating substituents (methyl, tert-butyl and methoxy groups) and electron-withdrawing substituents (fluoro, cyano groups). Furthermore, benzoyl chloride substituted with a nitro group still gave the corresponding ynones with good conversion rate (Table 2, entry 6).

Conclusions

In this paper, egg-shell-type mesoporous silica-supported copper nanoparticle catalyst was prepared. The obtained Cu2O/SiO2 egg-shell nanocatalyst had a large surface area and narrow pore size distribution. In addition, most of the Cu2O nanoparticles, with sizes around 2.0 nm, were highly dispersed in the mesoporous silica. Accordingly, fast reactant diffusion to the active sites would occur, especially when the active metal sites are selectively located on the outer part of the support, i.e., the outer region of the egg shell. As a result, they enhanced the reaction kinetics. In palladium-free, ligand-free and solvent-free Sonogashira reactions for the synthesis of ynones from acyl chlorides and terminal alkynes, this catalyst exhibited a very high catalytic activity. The excellent catalytic performance can be attributed to the synergistic advantages of the mesoporous structure and the monodispersed Cu2O nanoparticles. The egg-shell structure acts as a “nanoreactor framework”, which contains sufficient space and catalytically active surface within its structure. The egg-shell nanoparticles have potential for application as nanoreactors and catalysts, drug delivery carriers, and surface-enhanced Raman scattering substrates.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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