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Improving the cycling stability of lithium–sulfur batteries by hollow dual-shell coating†

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Herein, a novel hybrid S@MnO₂@C nanosphere, comprising sulfur nanoparticles encapsulated by a MnO₂@C hollow dual-shell, is reported. Benefiting from a conductive C outer layer, the S@MnO₂@C hybrid nanosphere provided highly efficient pathways for fast electron/ion transfer and sufficient free space for the expansion of the encapsulated sulfur nanoparticles. Moreover, the dual-shell composed of a MnO₂ inner layer and a C outer layer coating on S not only improved the efficacious encapsulation of sulfur, but also significantly suppressed the dissolution of polysulfides during cycling. As a result, the S@MnO₂@C electrode shows high capacity, high coulombic efficiency and excellent cycling stability. The S@MnO₂@C cathode delivered a discharge capacity of 593 mA h g⁻¹ in the fourth cycle and was able to maintain 573 mA h g⁻¹ after 100 charge–discharge cycles at 1.0C, corresponding to a capacity retention of 96.6%.

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1. Introduction

Rechargeable lithium–sulfur (Li–S) batteries show promising potential for next-generation high-energy-storage technology due to the high capacities of both the sulfur cathode and the Li metal anode.^{1,2} The sulfur cathode has a high theoretical specific capacity of 1672 mA h g⁻¹, which is much higher than that of the conventional lithium-ion battery cathodes (*e.g.*, 140 mA h g⁻¹ for LiCoO₂, 148 mA h g⁻¹ for LiMn₂O₄, and 170 mA h g⁻¹ for LiFePO₄)^{4–6} and corresponds to a specific energy of around 2600 W h kg⁻¹.³ It should also be noted that sulfur is a low-cost material because it is one of the most abundant elements on earth and hence, it is favorable for inexpensive large-scale storage devices.⁷ However, Li–S batteries suffer from poor cycling stabilities, low capacities, and low coulombic efficiencies primarily due to the defects described as follows.^{8,9} First, sulfur is reduced to high-order polysulfides and then to low-order polysulfides during the discharge process (Li₂S_{*x*}, *x* = 1–8); both sulfur and low-order polysulfides show poor ionic and electronic conductivities. Second, intermediate polysulfide ions formed at the cathode are soluble in liquid electrolytes, resulting in active-material loss. Moreover, the dissolved polysulfides travel between the electrodes during cycling and give rise to the deposition of insulating Li₂S₂ or Li₂S on the Li anode *via* a reoxidized process, which results in poor cycle stability and low coulombic efficiencies. Third, large volumetric expansion and shrinkage (~80%) of sulfur gradually

decrease the mechanical integrity and the stability of S-composite structures during charge and discharge processes.

Currently, most efforts to tackle these issues are based on S-composite cathode architectures in Li–S batteries. A commonly employed strategy is using high-surface-area carbon materials, such as hollow carbon structures, porous carbon, and graphene/graphene oxides.^{10–12} Though recognized as materials with great potential for improving electrochemical performance, C/S composite structures cannot sustain prolonged-life cycling due to the surface polarity difference between carbon and lithium polysulfides. Recently, polar materials, metal oxides and metal sulfides were employed to effectively suppress the polysulfides-shuttle *via* creating a relatively strong chemical interaction with dissolvable polysulfides, thus effectively confining them within the S-composite cathode, which significantly improved the cycling stability.^{13,14} However, despite the significant advances in the use of these polar materials, S/polar materials' composite structures cannot quickly transfer electrons and ions in the electrodes due to the increase in internal resistance of the battery, which causes rate capability decay and low specific capacity, particularly under large current densities. Recently, a new way to solve these problems of Li–S batteries using S/C/polar materials-based composites was put forward, which could result in a more stable performance.^{15–18} These S/C/polar materials-based composites not only confine the shuttle effect, but also increase the conductivity of the entire cathode, easily prolonging the cycle life of Li–S batteries. However, S/C/polar composites were always imperfectly designed as pores or open structures cannot effectively prevent the loss of polysulfides into the electrolyte, which could help obtain an improved but diminished cycle.^{15–17,19} Moreover, the outermost coating layer of polar materials often has high

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resistance compared with carbon materials, which can block the transport of electrons among active materials.^{9,20} Therefore, it is still a great challenge to design innovative nanostructures for efficacious encapsulation of sulfur to control polysulfide dissolution and obtain long life-cycling stability at high current densities.

Herein, a rational design and hybrid structure with sulfur nanoparticles filled in MnO₂@C hollow dual-shell spheres to form S@MnO₂@C hybrid nanospheres is reported. This S@MnO₂@C hybrid nanosphere has several apparent advantages. First, hollow C nanospheres with high conductivity provide highly efficient pathways for fast electron/ion transfer during long-term cycling. Second, the dual-shell composed of an internal MnO₂ coating layer and an external hollow C coating layer can provide chemical adsorption to polysulfides and effectively prevent polysulfides from rapidly dissolving into the electrolyte. Third, the additional void after sulfur introduction provides sufficient free space for the expansion of encapsulated sulfur nanoparticles. The special material composition and structure design endows the S@MnO₂@C electrode with a much improved capacity, high coulombic efficiency and an excellent cycling stability.

2. Experimental

2.1 Materials synthesis

All chemical agents used in this experiment were commercially purchased and used without further purification.

2.1.1 Synthesis of SiO₂ nanospheres. SiO₂ nanospheres were prepared by the hydrolysis of TEOS with the help of NH₄OH. First, 10 mL NH₄OH (28 wt%), 20 mL distilled water and 20 mL absolute ethanol were thoroughly mixed through magnetic stirring for 30 min. Then, 60 mL ethanol containing 5 mL TEOS was added into the mixture and then, this mixture was vigorously stirred for 12 h. The white turbid suspension was centrifuged with ethanol for 3 times and with water for the final time to obtain the SiO₂ spheres.

2.1.2 Synthesis of SiO₂@MnO₂. The freshly prepared SiO₂ nanospheres were re-dispersed into 30 mL 0.03 M KMnO₄ aqueous solution in a round-bottom flask. After agitating for one night, the flask was placed at 70 °C in water bath for 6 h. SiO₂@MnO₂ were collected by washing with distilled water for 3 times.

2.1.3 Synthesis of MnO₂@C hollow spheres. Initially, 100 mg SiO₂@MnO₂ powder was uniformly dispersed into Tris-HCl buffer solution (100 mL, pH = 8.5) and then, dopamine (DA) (50 mg) was added into the suspension and stirred for 6 h. The precipitate obtained on centrifugation with water and drying at 60 °C was denoted as SiO₂@MnO₂@PDA. Dried SiO₂@MnO₂@PDA powder was carbonized under H₂ atmosphere at 700 °C for 3 h to form SiO₂@MnO₂@C. The SiO₂ core of SiO₂@MnO₂@C was then removed by agitating at 80 °C with 4 M NaOH aqueous solution for 4 h. MnO₂@C hollow spheres were obtained by centrifuging several times with distilled water and drying at 60 °C in a vacuum oven.

2.1.4 Synthesis of S@MnO₂@C. Sublimed sulfur and dried MnO₂@C powder were mixed with a desired weight ratio and

sealed in a Teflon reactor full of argon. The reactor was heated to 155 °C and kept at this temperature for 36 h.

2.1.5 Synthesis of MnO₂/S. Initially, 426.6 mg KMnO₄ was dissolved in 90 mL distilled water. After sufficiently dissolving KMnO₄, 1 mL absolute ethanol was added into the solution and stirred for 12 h. MnO₂ nanoflowers were obtained by centrifuging with water for several times. Then, the dark brown sediments were dispersed into 4 M NaOH aqueous solution and stirred at 80 °C for 4 h, followed by washing with sufficient amount of water. After drying in a vacuum oven, MnO₂/S was prepared by the same method with S@MnO₂@C.

2.1.6 Synthesis of S@MnO₂. The freshly prepared SiO₂@MnO₂ nanospheres were dispersed into 4 M NaOH aqueous solution and stirred at 80 °C for 4 h, followed by washing with sufficient amount of water. MnO₂ hollow spheres-powder was obtained after vacuum freeze-drying the SiO₂@MnO₂ nanospheres. S@MnO₂ was prepared by the same method with S@MnO₂@C.

2.1.7 Synthesis of S@C. Dried SiO₂ nanospheres were dispersed into Tris-HCl buffer solution (100 mL, pH = 8.5) and then, dopamine (DA) (50 mg) was added into the suspension and stirred for 6 h. A black powder was obtained on centrifugation with water and drying at 60 °C. Following this, the black powder was carbonized under H₂ atmosphere at 700 °C for 3 h to form SiO₂@C. Then, SiO₂@C powder was re-dispersed into 4 M NaOH aqueous solution at 80 °C to remove SiO₂. Carbon hollow spheres were obtained by centrifuging several times with distilled water and drying at 60 °C in a vacuum oven. S@C was prepared by the same method using S@MnO₂@C.

2.2 Materials characterization

The morphologies and microstructures were characterized by FE-SEM (Field Emission Scanning Electron Microscope, Hitachi S-4800 equipped with an energy-dispersive X-ray spectrometer) and FE-TEM (Field Emission Scanning Electron Microscope, JEM-2100F). The spectrum recorded using an X-ray Diffractometer (D/MAX-2550VB+) was used to confirm the ingredients and the phase of the compositions. XPS data were obtained using an EALA Lab MKII spectrometer with an excitation source of Mg-K α radiation. The weight ratio of sulfur was examined by TGA (Thermal Gravimetric Analyzer TG 209 F1) under nitrogen flow with a heating rate of 20 °C min⁻¹. The carbon content of the MnO₂@C hollow sphere was evaluated by Elemental Analysis (Vario EL III).

2.3 Electrochemical measurements

Powder composed of active material (S@MnO₂@C, MnO₂/S), carbon black and poly(vinylidene fluoride) (PVDF) binder with a weight ratio of 7 : 2 : 1 was sufficiently mixed in an appropriate amount of *N*-methyl-2-pyrrolidone (NMP) to form a homogeneous slurry. The typical loading density of active materials of S@MnO₂@C was 1.2–1.4 mg cm⁻². The slurry was then coated onto the aluminum foil uniformly before drying in a vacuum oven of 60 °C for 12 h to form the working electrode. In an argon-filled glove box, 2032-type coin cells were assembled and lithium foil was used as the counter electrode. Then, 1 M



LiPF_6 dissolved in 1 : 1 v/v DOL and DME containing 0.5 M LiNO_3 was used as the electrolyte and Celgard 2400 was the separator. Galvanostatic discharge–charge tests were carried out on a LANDHE Measurement System (Landhe, Wuhan, China) between cutoff voltages of 2.8 V and 1.7 V (*vs.* Li/Li^+). Current densities and specific capacities were both calculated based on the sulfur loading on the working electrode ($1\text{C} = 1672 \text{ mA h g}^{-1}$). Electrochemical impedance spectroscopy was conducted by testing at 5 mV ac oscillation amplitude over the frequency range of 100 kHz to 100 mHz. CV measurements were conducted at the scan rate of 0.1 mV s^{-1} over the potential range of 1.7–2.8 V on an electrochemical workstation (Metrohm Autolab).

3. Results and discussion

The synthesis of the $\text{S@MnO}_2\text{@C}$ hybrid nanosphere is illustrated in Fig. 1a (see the Experimental section for the details). Uniform SiO_2 nanospheres were prepared by the hydrolysis of TEOS with the assistance of $(\text{NH}_3)\cdot\text{H}_2\text{O}$. The SiO_2 nanospheres were coated with a thin MnO_2 layer, which acts as a chemical adsorption layer and prevents the polysulfides from diffusing

into the electrolyte. Then, a thin PDA layer was coated on $\text{SiO}_2\text{@MnO}_2$ nanospheres as the carbon precursor. After carbonization under H_2 atmosphere and removal of SiO_2 with NaOH , hollow MnO_2 nanospheres coated with a hollow carbon layer to form $\text{MnO}_2\text{@C}$ dual-shell hollow spheres were obtained. Finally, sulfur was introduced into the $\text{MnO}_2\text{@C}$ *via* a melt-diffusion strategy to fabricate the $\text{S@MnO}_2\text{@C}$ hybrid nanosphere. As shown in Fig. 1b, SiO_2 nanospheres were obtained and with uniform size of $\sim 310 \text{ nm}$. After coating with MnO_2 layer as a polar chemical adsorption layer, the average diameter of the $\text{SiO}_2\text{@MnO}_2$ hybrid nanosphere increased to $\sim 330 \text{ nm}$ (Fig. 1c), indicating that a thin layer of MnO_2 was formed. The $\text{SiO}_2\text{@MnO}_2\text{@PDA}$ maintained its spherical shape after PDA-layer coating as shown in Fig. 1d. After carbonization and SiO_2 etching by NaOH , the hollow dual-shell $\text{MnO}_2\text{@C}$ still retained their spherical morphology (Fig. 1e). The elemental analysis suggests that the carbon content in $\text{MnO}_2\text{@C}$ was $\sim 43.78\%$. The TEM image also reveals that the diameter of the $\text{MnO}_2\text{@C}$ hollow sphere is $\sim 370 \text{ nm}$, which can provide sufficient free-space for high loading of sulfur. Sulfur was introduced into the $\text{MnO}_2\text{@C}$ to form $\text{S@MnO}_2\text{@C}$ hybrid nanospheres through a traditional melt-diffusion method as shown in Fig. 1f and S1.† The $\text{S@MnO}_2\text{@C}$ hybrid nanosphere effectively retained its morphology after the melt-diffusion reaction, exhibiting the firmness of the structure (Fig. S1†). The apparent brightness contrast observed in Fig. 1f demonstrates the extra space available after the infiltration of S, which effectively buffers the volume expansion of sulfur during lithiation and delithiation.²¹ Thermogravimetric analysis curve is presented in Fig. S2,† which shows high sulfur loading ($\sim 60\%$) in the $\text{S@MnO}_2\text{@C}$ hybrid nanosphere. The high magnification TEM image further uncovers the detailed structure and clearly distinguishes uniform hollow dual-shell of carbon and MnO_2 layer coated on the S-core for the $\text{S@MnO}_2\text{@C}$ hybrid nanosphere (Fig. 1g). The elemental distribution of the $\text{S@MnO}_2\text{@C}$ hybrid nanosphere was detected through X-ray mapping with a matching TEM image, which revealed that C, Mn, O and S are uniformly distributed in the core (S) and the shell (C, Mn, O) regions, which is in accordance with the TEM image (Fig. S3†). The thickness of the dual-shell layer is $\sim 20 \text{ nm}$. As shown in Fig. 1h, the high resolution transmission electron microscope (HRTEM) image of the MnO_2 layer shows a lattice spacing of 0.22 nm , which can be indexed to the (201) planes of birnessite $\delta\text{-MnO}_2$.

In order to further understand the structure characterization, X-ray diffraction (XRD) and X-ray photoelectron spectroscopy (XPS) were utilized to analyze the synthesized hybrid nanospheres. As shown in Fig. 2a, the XRD pattern of the as-prepared $\text{MnO}_2\text{@C}$ hierarchical microspheres is characterized (higher panel of Fig. 2a). Three sharp and intense peaks at around 35.1° , 40.9° and 59.1° can be respectively well-indexed to the (111), (200) and (220) planes of birnessite MnO_2 (JCPDS-43-1456, lower panel of Fig. 2a). No impure phase of other manganese oxides was detected, indicating that phase pure birnessite MnO_2 was obtained. The absence of carbon diffraction peaks may result from its low content and crystallization structure.^{16,22} As shown in Fig. 2b, diffused sulfur in the

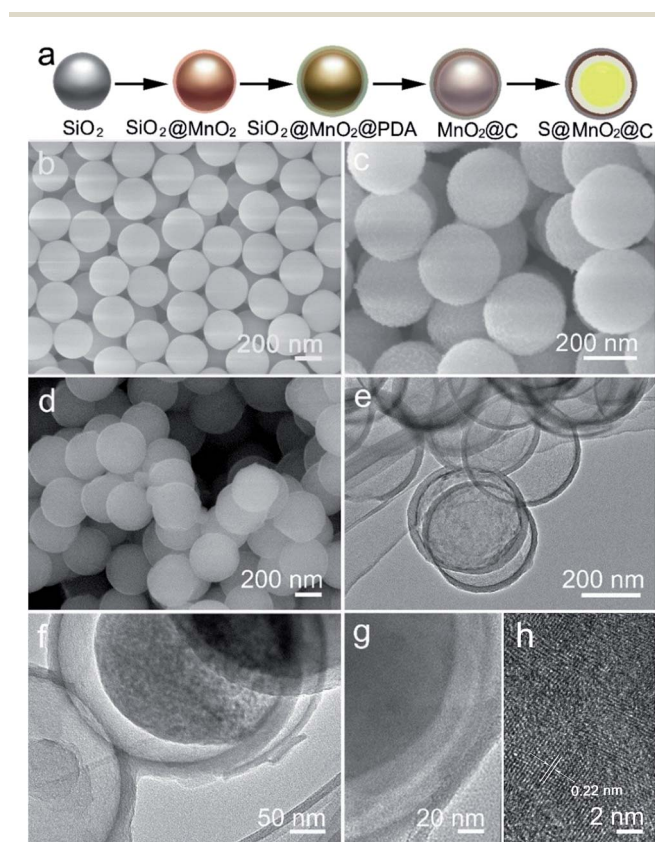


Fig. 1 (a) Schematic illustrations showing the fabrication of the $\text{S@MnO}_2\text{@C}$ hybrid nanosphere. (b) SEM image of SiO_2 nanospheres. (c) SEM image of the $\text{SiO}_2\text{@MnO}_2$ hybrid nanosphere. (d) SEM image of the $\text{SiO}_2\text{@MnO}_2\text{@PDA}$ hybrid nanospheres. (e) TEM image of the $\text{MnO}_2\text{@C}$ hybrid nanospheres. (f) TEM image of the $\text{S@MnO}_2\text{@C}$ hybrid nanospheres. (g) High magnification TEM image of the $\text{S@MnO}_2\text{@C}$ hybrid nanospheres. (h) HRTEM image of the $\text{S@MnO}_2\text{@C}$ hybrid nanospheres.



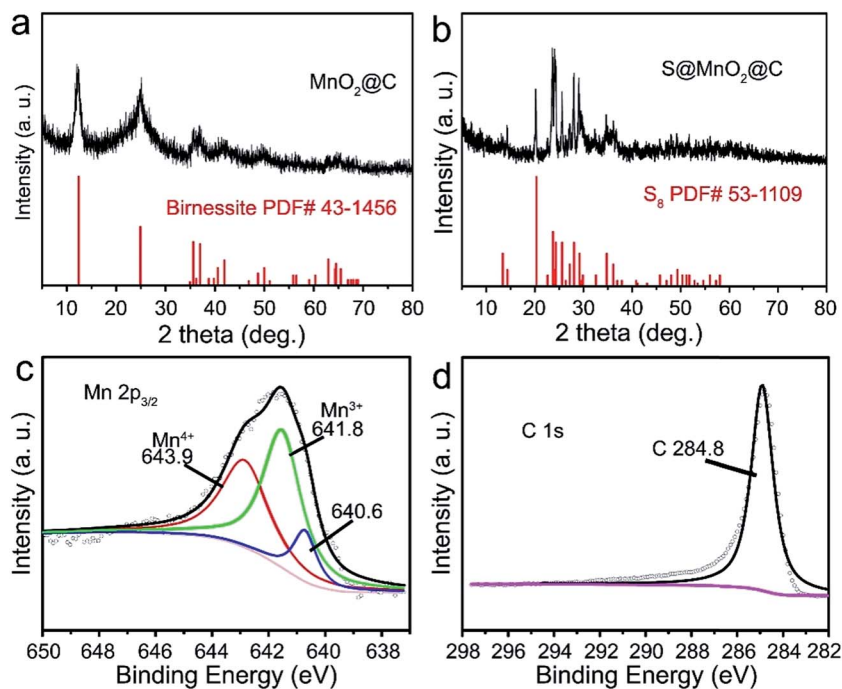


Fig. 2 (a) XRD patterns of $\text{MnO}_2@\text{C}$ hybrid nanospheres (upper panel) and JCPDS card (MnO_2 , no. 43-1456) (lower panel). (b) XRD patterns of $\text{S}@\text{MnO}_2@\text{C}$ hybrid nanospheres (upper panel) and JCPDS card (S_8 , no. 53-1109) (lower panel). XPS spectra of $\text{S}@\text{MnO}_2@\text{C}$ hybrid nanospheres: (c) $\text{Mn } 2p_{3/2}$ and (d) $\text{C } 1s$.

$\text{S}@\text{MnO}_2@\text{C}$ hybrid nanospheres (higher panel of Fig. 2b) showed the same crystal structure of sulfur indexed in JCPDS-53-1109 as displayed in the XRD pattern (lower panel of Fig. 2b). XPS survey assured the existence of Mn (Fig. 2b) and C (Fig. 2c). Binding energies at 643.9 eV and 641.8 eV were ascribed to the chemical state of Mn^{4+} and Mn^{3+} , respectively.^{23,24} In addition, a peak appeared in the lower binding energy region, which can be attributed to the Mn–S bonds.²⁵ There is no new peak in the C 1s spectra, indicating no interaction between C and S.

The electrochemical test of the electrodes was performed in a coin-type cell and the lithium foil was used as the counter electrode. The cell was tested between the cut-off voltage of 1.7–2.8 V (vs. Li/Li^+). Fig. 3a shows the cyclic voltammetry (CV) curves of the $\text{S}@\text{MnO}_2@\text{C}$ cathode for the first five cycles at 0.1 mV s^{-1} . The CV curves show two reduction peaks appearing at 2.3 and 2.05 V. The broad reduction peak at 2.3 V is attributed to the reduction of S_8 to intermediate polysulfides (Li_2S_x , $4 \leq x \leq 8$) and further reduction to insoluble Li_2S_2 or Li_2S .^{26,27} A strong oxidation peak at 2.38 V corresponds to the delithiation process from $\text{Li}_2\text{S}/\text{Li}_2\text{S}_2$ to Li_2S_x and eventually to S_8 .^{28,29} In the following cycles, the intensities of reduction and oxidation peaks remain almost unchanged, suggesting an excellent reversibility of the cycling process. Moreover, compared with the $\text{S}@\text{C}$ cathode in previous reports,^{29–32} the CV curve of the $\text{S}@\text{MnO}_2@\text{C}$ cathode shows a distinct positive shift in the reduction peaks and a negative shift in the oxidation peaks. This implies a strong electrocatalytic effect and an improved polysulfide redox kinetics resulting from the MnO_2 layer inside the $\text{S}@\text{MnO}_2@\text{C}$ hybrid nanospheres,^{33,34} indicating the

successful creation of relatively strong chemical interactions with Li_2S_x ($x = 4–8$). Fig. 3b shows the first cycle discharge–charge voltage profile of the $\text{S}@\text{MnO}_2@\text{C}$ cathode at the current density of 0.2C. In the discharge–charge cycle, two potential plateaus are presented in the discharge process and one potential plateau is observed in the charge process. The charge/discharge profiles show similar features and are well-consistent with the CV curves.

Fig. 3c and d show the rate performances of the $\text{S}@\text{MnO}_2@\text{C}$ cathode under various current rates. The capacities decreased from ~ 820.2 to 703.3, 602.3, and 510.1 mA h g^{-1} when the current density was increased from 0.2 to 0.5, 1.0, and 2.0C, respectively. It should be noted that a capacity of $\sim 510.1 \text{ mA h g}^{-1}$ was still retained at a high current density of 2.0C, which is clearly higher than that of the $\text{S}@\text{MnO}_2$ and $\text{S}@\text{C}$ cathodes reported previously.^{35,36} After cycling at the high current density of 2.0C for 10 cycles, the capacity of about 784.8 mA h g^{-1} was recovered as the current density was switched back to 0.2C, corresponding to a capacity retention of $\sim 95.7\%$, which indicates a high stability as well as an excellent reversibility of the electrode. Moreover, a distinct discharging plateau was still obtained at high rates (Fig. 3d), indicating the facile mass transport and reaction kinetics of the $\text{S}@\text{MnO}_2@\text{C}$ cathode. The cycling stabilities of the $\text{S}@\text{MnO}_2@\text{C}$ cathodes were tested by carrying out the discharge–charge measurements up to 100 cycles as shown in Fig. 3e. It should be noted that the test was performed at a low rate of 0.2C in the initial three cycles for the slow activation of $\text{S}@\text{MnO}_2@\text{C}$. As shown in Fig. 3e, the $\text{S}@\text{MnO}_2@\text{C}$ cathode delivered the discharge capacity of 593 mA h g^{-1} for the fourth cycle and it was able to maintain



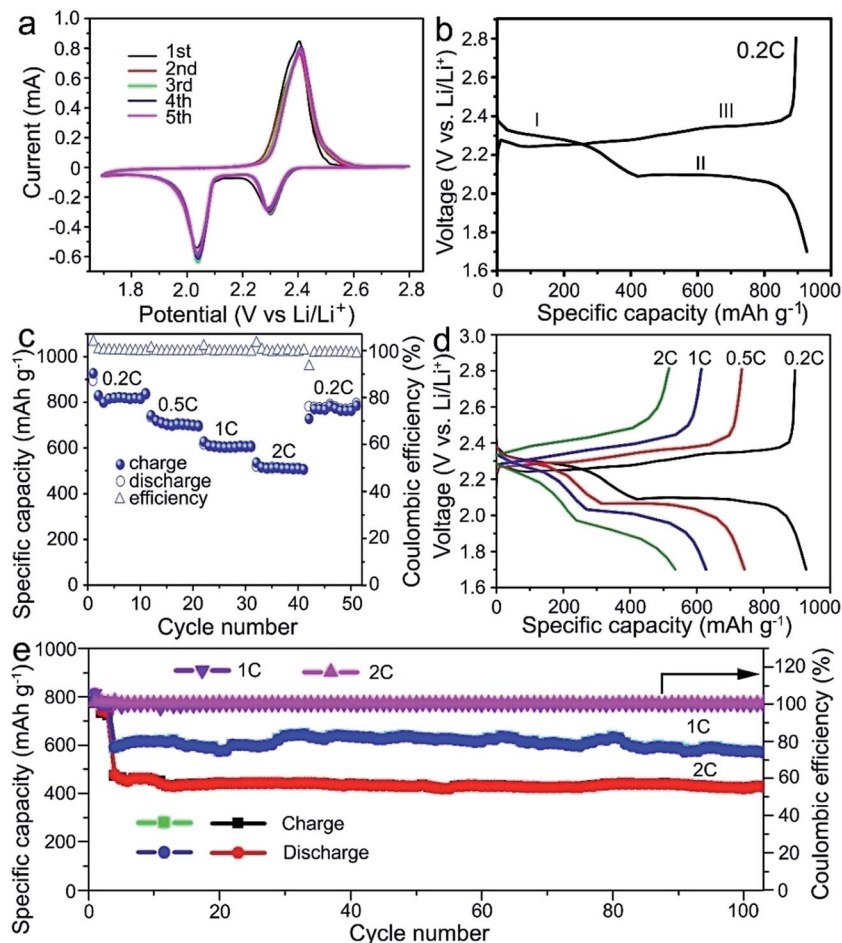


Fig. 3 (a) CV profiles of the S@MnO₂@C electrode between the cut-off voltages of 1.7 V and 2.8 V. (b) Charge and discharge curves of the S@MnO₂@C electrode under the current density of 0.2C. (c) Rating performance the S@MnO₂@C electrode under different current rates. (d) Charge and discharge curves of the S@MnO₂@C electrode under different current rates. (e) Cycling performance of the S@MnO₂@C electrode under the current density of 1.0C and 2.0C.

574.1 mA h g⁻¹ in the 100th charge–discharge cycle at 1.0C, corresponding to a capacity retention of 96.8%. In particular, at a high current density of 2.0C, the discharge capacity of the S@MnO₂@C cathode was 476.7 mA h g⁻¹ in the first cycle and it was able to maintain 426.9 mA h g⁻¹ after 100 charge–discharge cycles at 2.0C. On average, the S@MnO₂@C cathode showed a capacity fading rate of only 0.1% per cycle, which is clearly smaller than those of previously reported S@MnO₂ or S@C-based cathodes.^{37,38} During the entire cycling at 2.0C, the coulombic efficiency was higher than 99.7%. As a control sample, S/MnO₂ composite cathodes were synthesized (Fig. S4†) and the rate performance and cyclic stability were also tested. The capacity of the S/MnO₂ composite decreased from 651.5 to 515.5, 444.6, and 382.4 mA h g⁻¹ when the current density was increased from 0.2 to 0.5, 1.0, and 2.0C, respectively, which is significantly lower than those for the S@MnO₂@C cathode. After cycling at the high current density of 2.0C, the capacity recovered to about 531 mA h g⁻¹ as the current density was switched back to 0.2C, corresponding to a capacity retention of ~81.5%, which indicates low reversibility of the electrode. In a sharp contrast to the S@MnO₂@C composite cathode, the

capacity of the S/MnO₂ electrode declined drastically from ~497.6 mA h g⁻¹ in the fourth cycle to 381.6 mA h g⁻¹ in the 100th cycle, corresponding to a capacity retention of ~76.6%. Moreover, the coulombic efficiency of the cell was only 99.1–99.6%, indicating its low electrochemical reversibility. The electrochemical results of the two electrodes clearly revealed that only the interaction of polysulfides with MnO₂ nano-materials is not enough to improve the sulfur cathode performance.^{18,39,40} Furthermore, MnO₂ hollow spheres and carbon hollow spheres were synthesized (Fig. S5†) and S@MnO₂ and S@C cathodes were formed to demonstrate the advantage of S@MnO₂@C. The sulfur contents of the two samples were almost the same as that of the S@MnO₂@C electrode (Fig. S6†). In addition, the cycling performance of the S@MnO₂ and S@C electrodes was also investigated (Fig. S7†). The capacities of the S@MnO₂ and S@C electrodes declined drastically from ~415.7 mA h g⁻¹ and ~584.9 mA h g⁻¹ in the fourth cycle to 373.2 mA h g⁻¹ and 311.6 mA h g⁻¹ in the 100th cycle under the current density of 1.0C, respectively (Fig. S7†). The performances of both S@MnO₂ and S@C electrodes were worse than that of S@MnO₂@C.



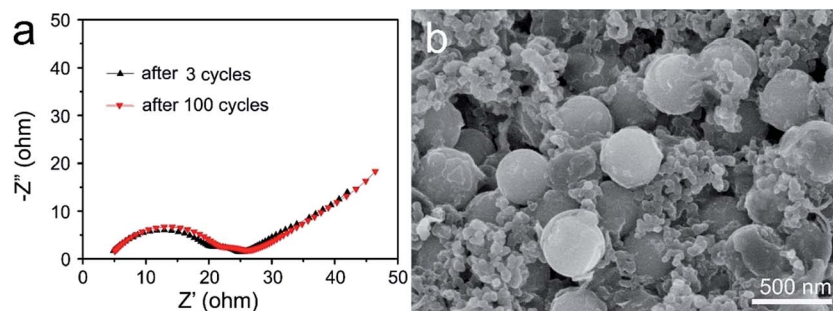


Fig. 4 (a) Nyquist plots of the S@MnO₂@C hybrid nanospheres electrode measured at an amplitude of 5 mV over a frequency range from 100 kHz to 0.01 Hz after 3 cycles and 100 cycles. (b) SEM image of the S@MnO₂@C hybrid nanospheres-based electrode after 100 cycles at 2.0C.

To understand the significant increase in the electrochemical performance, the electrochemical impedance spectra (EIS) of the S@MnO₂@C electrode was first collected before and after 100 cycles as shown in Fig. 4a. The Nyquist plots of both samples depict a semicircle in the high-to-medium frequency region and an inclined line at the low frequency region. The semicircle is attributed to the charge transfer process at the electrode/electrolyte interface and the inclined line corresponds to the lithium ion-diffusion process into the bulk of the electrode, which is known as the Warburg diffusion.⁴¹ The impedance parameter of the S@MnO₂@C electrode shows a minimum change between values before and after 100 cycles, indicating good electrochemical kinetics of these composite electrodes. Such minor change in charge transfer resistance upon cycling indicated a relatively stable electrode–electrolyte interface and provided significant advantages of rapid electron transport and fast faradic reaction during the electrochemical lithium insertion/extraction processes, which is favorable for increased capacity and good cycle performance. In addition, the morphologies of the S@MnO₂@C hybrid nanospheres before and after 100 cycles at 2.0C were also examined by SEM (Fig. 4b and S8†). It was found that the S@MnO₂@C electrode was well preserved without any apparent destruction, crack and joint points as compared to that before cycling, demonstrating the advantages of rapid charge transfer among active materials, conductive carbon and binders during the electrochemical lithium insertion/extraction processes as shown in Fig. S8.†⁴² Moreover, it was also found that the S@MnO₂@C hybrid nanospheres were well preserved without any apparent destruction as indicated by the high magnification SEM image (Fig. 4b), indicating that the insertion and extraction of the lithium ion had no distinct impact on the composite structures because sufficient free space was available for the expansion of the loaded S nanoparticles inside the S@MnO₂@C hybrid nanospheres. Finally, the thin MnO₂ layer between the S nanoparticles and C hollow spheres is an efficient sulfur adsorption layer, which can provide a much larger contact area for the mitigation of polysulfide dissolution owing to the strong interactions between MnO₂ and the polysulfides and promote stable redox activity to suppress the shuttle effect during the cycling. In addition, encapsulation of sulfur of the porous carbon layer also prevents intermediate product polysulfides from outflowing into the electrolyte. Therefore, the hollow dual-

shell sphere of MnO₂ layer and C layer spheres increases the effectiveness of preventing polysulfide dissolution, accommodates volumetric expansion in discharge cycling and also facilitates ion and electron transport, which improves cycle stability. The unique material composition, morphology and structure of the S@MnO₂@C hybrid nanospheres-based electrode resulted in its good specific capacity, excellent cycling stability and high rate performance.

4. Conclusion

In summary, we demonstrated a facile and effective method for the synthesis of S@MnO₂@C hybrid nanospheres. The hollow C nanospheres not only provide highly efficient pathways for fast electron/ion transfer, but also prevent rapid dissolution of polysulfides into the electrolyte. The MnO₂ layer offers chemical adsorption to polysulfides and restricts the polysulfides from dissolving into the electrolyte. Moreover, the sufficient voids provide extra space for the expansion of the encapsulated sulfur nanoparticles. With this advanced design, the S@MnO₂@C electrode shows high capacity, high coulombic efficiency and an excellent cycling stability. At a high current density of 1.0C, the capacity of the S@MnO₂@C cathode was 593 mA h g⁻¹ in the fourth cycle and it was able to maintain 574.1 mA h g⁻¹ in the 100th cycle at 1.0C, corresponding to a capacity retention of 96.6%. The obtained results of the S@MnO₂@C cathode make it a promising cathode material for lithium–sulfur batteries for power-intensive energy storage applications.

Conflicts of interest

There are no conflicts to declare.

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