Chemical Science

EDGE ARTICLE



Cite this: Chem. Sci., 2017, 8, 2309

extraordinary stability and provide a new strategy for zirconium-89-based radiopharmaceutical development[†][‡]

Zirconium tetraazamacrocycle complexes display

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We report our initial investigations into the use of tetraazamacrocycles as zirconium-89 chelators. We describe the synthesis and complete characterization of several Zr tetraazamacrocycle complexes, and definitively describe the first crystal structure of zirconium 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (Zr–DOTA) using single crystal X-ray diffraction analysis. After evaluating several radioactive analogs, we found that ⁸⁹Zr–DOTA is superior to ⁸⁹Zr–DFO, the only ⁸⁹Zr-complex to be used clinically in ⁸⁹Zr-radiopharmaceutical applications. Finally, we provide a rationale for the unanticipated and extraordinary stability of these complexes *in vitro* and *in vivo*. These results may inform the development of safer and more robust immuno-PET agents for precision medicine applications.

Received 14th September 2016 Accepted 12th December 2016

DOI: 10.1039/c6sc04128k

www.rsc.org/chemicalscience

Introduction

Zirconium-89 (⁸⁹Zr: ($t_{1/2} = 78.4$ h, β^+ : 22.8%, $E_{\beta+max} = 901$ keV; EC: 77%, $E_{\gamma} = 909$ keV)) is a positron-emitting radionuclide currently being tested in over 30 clinical trials involving monoclonal antibodies (mAbs); its radioactive half-life complements the biological half-life of a circulating antibody *in vivo.*¹ Standard practice within the radiopharmaceutical industry requires ⁸⁹Zr to be attached to an antibody through desferrioxamine (DFO) or its analogs, which are derivatives of the iron chelator desferral, a growth-promoting agent secreted by *Streptomyces pilosus.*^{2,3} Despite the widespread use of DFO in ⁸⁹Zr-immuno-PET applications, the unsaturated coordination sphere of ⁸⁹Zr–DFO is believed to be responsible for its observed instability in preclinical animal models,⁴⁻⁶ and significant effort has been expended to develop improved ⁸⁹Zr(rv)-chelators.⁷⁻²¹

Tetraazamacrocycles such as 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (DOTA) remain a largely unexplored class of ligands due to a perceived inability to form stable ⁸⁹Zr-complexes.^{20,22-24} Although only anecdotal evidence has appeared in the literature, instability is believed to arise from chelation by the four macrocycle nitrogen atoms and four oxygen atoms of the pendant arms rather than eight oxygen donors, which are believed to be preferred by the oxophilic ⁸⁹Zr⁴⁺ ion.²³ As a result, little is known regarding their Zr coordination chemistry or use in ⁸⁹Zr-radiopharmaceutical development. Despite well-reasoned arguments to the contrary,^{20,22-24} it seemed reasonable to posit that tetraazamacrocycles would be useful in ⁸⁹Zr-radiopharmaceutical applications, since several Zr-cyclam complexes have been described previously.25,26 Additionally, we reasoned that their use would be advantageous since (1) they demonstrate enhanced stability over acyclic ligands due to the macrocyclic effect; (2) various functional groups can be introduced into the macrocycle's backbone or pendant arms to modulate the ligand's stereo- and coordination chemistry; (3) bifunctional chelators derived from these ligands allow them to be conjugated to various peptides, proteins, and antibodies; and (4) they have been used successfully in a number of radiopharmaceutical applications and clinical trials.

Here we document our initial investigations into the use of tetraazamacrocycles as ⁸⁹Zr-chelators. We describe the synthesis and complete characterization of Zr-DOTA, Zr-DOTAM, and Zr-DOTP (Fig. 1), and describe the first crystal structure of Zr-DOTA, which reveals a saturated coordination sphere around the Zr^{4+} ion. Finally, we evaluate the radioactive analogs *in vitro* and *in vivo*, and show that ⁸⁹Zr-DOTA demonstrates behaviour

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 $[\]dagger$ TJW, DNP and NB have filed patents relating to this work. All other authors declare no competing financial interests exist.

[‡] Electronic supplementary information (ESI) available: Complete experimental details and supporting data. CCDC 1501174. For ESI and crystallographic data in CIF or other electronic format see DOI: 10.1039/c6sc04128k

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Fig. 1 Structures of tetraazamacrocyclic ligands, desferral (DFO), and their ⁸⁹Zr-complexes.

that is superior to ⁸⁹Zr-DFO. To the best of our knowledge, this is the first report to evaluate tetraazamacrocycles as ⁸⁹Zr-chelators and to provide a rationale for their exceptional and unpredicted in vivo behaviour.

Experimental methods

Full experimental details are presented in the ESI.[‡]

Results and discussion

During initial syntheses of the nonradioactive complexes, we observed poor reactivity when the respective ligands were reacted with zirconium oxalate $(Zr(ox)_2)$, which demonstrates poor solubility in a variety of solvents. Thus, we used either Zr(rv) acetylacetonate $(Zr(AcAc)_4)$ or $ZrCl_4$ as zirconium sources with subsequent synthetic strategies modified from the literature.11,16,27 Accordingly, nonradioactive Zr-DOTA (Scheme S1‡), Zr-DOTP (Scheme S2[‡]) and Zr-DOTAM (Scheme S3[‡]) were prepared in excellent yields and all were fully characterized by HPLC, NMR spectroscopy, and HR-MS analyses (Fig. S1-S20[‡]). While single crystals of all complexes were obtained, only those of Zr-DOTA were suitable for single crystal X-ray diffraction analysis.

In our hands, single crystal X-ray diffraction of Zr-DOTA revealed 2 crystallographically-independent molecules in the asymmetric unit with C₄ symmetry. One of the Zr sites is disordered (68%/32%) over 2 sites along the 4-fold axis. The ordered site at Zr1 is depicted in Fig. 2 and complete crystallographic parameters, data collection and refinement information are included in the ESI.[‡] All four macrocycle nitrogen atoms and acetate pendant arms participate in Zr⁴⁺ ion coordination to form an octa-coordinate complex, which may be the key to the relationship between the complex's structure and its unanticipated in vivo behaviour (vide infra). The Zr-DOTA complex exhibits a compressed, square anti-prismatic geometry. This is not unusual, since Zr tetraazamacrocycle complexes exhibit varying geometries dictated by the additional ligands that occupy the coordination sites not occupied by the nitrogen atoms of the macrocycle.25,26,28 The perpendicular distance from the metal center to the plane described by the 4 acetate-containing pendant arms of the macrocycle is 1.004(3) Å, and the perpendicular distance from



Fig. 2 Crystal structure of Zr-DOTA.[‡] Thermal ellipsoids are drawn at the 50% probability level; only one of the crystallographically-independent Zr centers is shown and a partial atomic labeling scheme is provided. The disordered Zr center, disordered solvent molecules, and hydrogen atoms are omitted for clarity.

the metal center to the plane described by the 4 nitrogens of the macrocycle is 1.310(4) Å. The DOTA ligand displays a lowsymmetry saddle-like conformation similar to that of metaldibenzotetramethytetraaza[14]annulene complexes described by De Angelis and co-workers.²⁹ This conformation is most pronounced with metal complexes demonstrating d⁰ electron configurations, which lack crystal-field stabilization.29 The average Zr-ligand bond lengths and bond angles are comparable to those observed in structurally characterized Zr complexes containing hydroxamate, phenoxyamine, salophen, or cyclam ligands.^{25,26,28,30-33}

After completing synthesis and characterization of the reference complexes, we attempted to radiolabel each ligand using ⁸⁹Zr(ox)₂ and procedures established for preparation of ⁸⁹Zr-DFO.⁵ However, radiochemical yields were poor (Scheme S4) and Table S6[‡]). Thus, we used ⁸⁹ZrCl₄ as a radioactive precursor,⁵ and observed that DOTA, DOTAM, and DOTP were quantitatively radiolabeled within 45 minutes at 90 °C (Scheme S5[‡]). Optimized radiochemical synthesis conditions are presented in Table S7.1 The radiochemical yield and purity of all ⁸⁹Zr complexes were confirmed by radio-TLC (Fig. S25, S27 and $S29^{\ddagger}$) or radio-HPLC (Fig. S26 and S28^{\ddagger}). The specific activity (A_s) for each radiometal complex is in good agreement with the A_s of other ⁸⁹Zr-complexes reported in the literature.^{9,15} The surprising differences in reactivity observed for ⁸⁹Zr(ox)₂ and ⁸⁹ZrCl₄ with tetraazamacrocycles are most likely dictated by the ⁸⁹Zr species present in solution. Nonradioactive Zr(ox)₂ is a highly stable complex, even under highly acidic conditions and at very low molar concentrations.³⁴ Accordingly, the oxalate anion's ability to form a stable ⁸⁹Zr-complex in aqueous media effectively competes with the tetraazamacrocycle ligand, resulting in reduced ⁸⁹Zr-tetraazamacrocycle complex formation. On the other hand, natural ZrCl₄ (like other highly charged, oxophilic metal halides) readily undergoes aquation in solution to form hydroxo- and oxo-bridged species.³⁵ It is reasonable that ⁸⁹ZrCl₄ would demonstrate a similar behaviour.34 Thus, in the absence of an oxalate ligand, 89Zr-tetraazamacrocycle complex formation

is favoured over the formation of ⁸⁹ZrOH species when ⁸⁹ZrCl₄ is added to a buffered solution of the macrocycle.

Since tetraazamacrocycles are considered poor ⁸⁹Zr-chelators,^{20,22-24} we evaluated the *in vitro* stability of ⁸⁹Zr-DOTA, ⁸⁹Zr-DOTAM, and ⁸⁹Zr-DOTP by challenging them with excess EDTA, high concentrations of biologically relevant metal ions, or human serum proteins. ⁸⁹Zr-DOTA did not undergo transchelation, with a 100-, 500-, and 1000-fold excess of EDTA at pH 5 or pH 7 over 7 days. In contrast, ⁸⁹Zr-DFO completely lost metal ions after 3 h incubation, with a 1000-fold excess of EDTA at pH 5. Based upon our EDTA challenge studies, the order of 89 Zr-complex stability can be described as 89 Zr-DOTA \gg 89 Zr–DOTP > 89 Zr–DOTAM > 89 Zr–DFO (Table S8⁺).

Tetraazamacrocycles can chelate numerous, biologically relevant metal cations, and this property can potentially create a second mechanism for ⁸⁹Zr⁴⁺ ion dissociation from its chelator in vivo.1 To assess the ability of the Zr complexes to resist demetallation by another metal cation, we performed metal competition studies, in which we mixed the radiometal complex with an excess concentration of metal salts in aqueous buffer. We observed no demetallation of ⁸⁹Zr-DOTA over the 7 day experiment (Table S9[‡]). In contrast, ⁸⁹Zr–DFO remained only 33.9% and 72.6% intact, respectively, when challenged with Fe³⁺ ions or Ga³⁺ ions. The overall order of ⁸⁹Zr-complex stability based upon these studies mirrored our results in the EDTA challenge experiments, further demonstrating the robust stability of Zr-tetraazamacrocycle complexes.

We then evaluated the *in vivo* behaviour of ⁸⁹Zr-DOTA, ⁸⁹Zr-DOTP, and ⁸⁹Zr-DOTAM in acute biodistribution studies. Results are shown in Tables S12-S14.[‡] Mice receiving 89Zr-DOTAM retained elevated levels of radioactivity in liver and spleen tissues, which was not excreted over the 72 h experiment. In vitro, ⁸⁹Zr-DOTAM aggregated and precipitated out of solution unless a low concentration of surfactant was included to stabilize the complex. While surfactant was used in the injection formulation for biodistribution studies, it is hypothesized that once in the blood stream, ⁸⁹Zr-DOTAM aggregates with serum proteins, which are deposited in these tissues during circulation. We could not identify the radioactive species, and thus we did not evaluate ⁸⁹Zr-DOTAM further.

Mice intravenously injected with ⁸⁹Zr-DOTA retained significantly less radioactivity in their liver, kidney, and bone tissue compared to mice injected with ⁸⁹Zr-DOTP at 72 h postinjection (⁸⁹Zr-DOTA *vs.* ⁸⁹Zr-DOTP: % ID per $g \pm SD$, *p* value) (blood, 0.0003 \pm 0.001 vs. 0.0005 \pm 0.001, 0.39; liver, 0.021 \pm $0.002 \, \nu s. \, 0.036 \pm 0.002$, <0.0001; kidney, $0.078 \pm 0.009 \, \nu s. \, 0.32 \pm$ 0.045, <0.0001; bone, 0.025 \pm 0.009 vs. 2.63 \pm 0.12, <0.0001). Higher retention of ⁸⁹Zr-DOTP was predicted by the in vitro kinetic stability results, and may suggest transchelation to serum proteins or reduced stability in the presence of the lower pH environments that may exist in Kupffer cell lysosomes or the kidney.36,37 Retention of radioactivity in bones of mice receiving ⁸⁹Zr-DOTP may be caused by a number of factors, *e.g.* residualization of ⁸⁹Zr transchelated by hydroxylapatite, or adsorption of the intact complex in the bone matrix due to the influence of the four phosphate-containing pendant arms of the ⁸⁹Zr-DOTP complex. The latter phenomenon was observed with other

radiometal-DOTP complexes.1 Fewer phosphate-containing pendant arms may reduce bone retention, and studies of ⁶⁴Cu-tetraazamacrocycle complexes phosphate-containing show that this strategy reduces the amount of radioactivity retained in bone tissue.38

We then compared the performance of ⁸⁹Zr-DOTA and ⁸⁹Zr–DFO (Fig. S37[‡]). Each had similar blood excretion profiles, but animals injected with ⁸⁹Zr-DOTA had lower radioactivity retention in liver, kidney, and bone tissue at 72 h post-injection (⁸⁹Zr–DOTA vs. ⁸⁹Zr–DFO: % ID per g \pm SD, p value) (blood. $0.0003 \pm 0.0008 \, vs. \, 0.0003 \pm 0.0005, 1.00;$ liver, $0.021 \pm 0.002 \, vs.$ 0.066 ± 0.009 , <0.0001; kidney, $0.078 \pm 0.009 \nu s$. 0.69 ± 0.098 , <0.0001; bone, 0.025 \pm 0.009 vs. 0.079 \pm 0.014, <0.0001). Interestingly, while radioactivity retention in bone tissue of mice injected with ⁸⁹Zr-DFO increases over time, radioactivity retention in bone tissue of mice receiving ⁸⁹Zr–DOTA remained low, with no statistically significant changes at any time point. One possible explanation for these observations may be the tetraazamacrocycle's ability to form an octa-coordinate complex with the ⁸⁹Zr⁴⁺ ion. The saturated coordination sphere plus the four hard oxygen donor groups are believed to produce a complex that remains resistant to chemical, biological, and physical factors that may destabilize a radiometal complex in vivo. However, it is unknown if resistance to these forces will be maintained when ⁸⁹Zr-DOTA is incorporated into an antibody conjugate. These studies are currently underway in our laboratory.

Normal mice were injected with ⁸⁹Zr-DFO and ⁸⁹Zr-DOTA and dynamic PET imaging done from 0-60 minutes, followed by static imaging at 2, 4, and 24 h after injection. Both radiometal complexes exhibited a similar excretion profile based on the amount of radioactivity in the blood pool and the liver during first 60 minutes (Fig. 3, S38, and S39[‡]). Radioactivity in the kidney and bone was much lower in mice receiving 89Zr-DOTA compared to ⁸⁹Zr-DFO, suggesting a better excretion profile from these tissues (see Fig. 3 and S38[‡]). Both ⁸⁹Zr-DFO and ⁸⁹Zr-DOTA are excreted renally, with elevated levels of radioactivity in the kidneys and bladder at early time points. However, by 4 h, nearly all the radioactivity was excreted from mice that received ⁸⁹Zr-DOTA, and after 24 h, radioactivity was barely above background levels. By contrast, more radioactivity accumulated in the kidneys of mice injected with ⁸⁹Zr-DFO at 4 h, and they were still visible in static images acquired after 24 h. Results of region-of-interest analysis on the data acquired during the static imaging sessions further corroborate our biodistribution studies, which suggest that the in vivo behavior of ⁸⁹Zr–DOTA is superior to ⁸⁹Zr–DFO (Table S16‡). However, only metabolism studies will provide definitive proof of the radioactive species retained or excreted. Accordingly, we are currently performing such studies to examine the fates of ⁸⁹Zr-oxalate, ⁸⁹ZrCl₄, ⁸⁹Zr–DFO, and ⁸⁹Zr–DOTA in mouse tissues.

Based on these unexpected observations, we attempted to place our results in context by comparing them with published studies of other ⁸⁹Zr-chelators (Tables S17-S19[‡]). Variability in study designs or unreported data prevented direct comparisons among all ligand classes, but comparisons were made when possible.

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Fig. 3 PET maximum-intensity projection images comparing ⁸⁹Zr–DOTA and ⁸⁹Zr–DFO. ⁸⁹Zr–DOTA undergoes more efficient renal excretion than ⁸⁹Zr-DFO. By 4 h post-injection, most activity associated with ⁸⁹Zr-DOTA was excreted into the bladder; by 24 h post-injection, very little activity remained. Mice injected with ⁸⁹Zr-DFO retained significantly more radioactivity in their kidneys at 4 h and 24 h post-injection.

In vitro data suggest that ⁸⁹Zr-DOTA was more resistant to EDTA challenge than ⁸⁹Zr-TAFC,³⁹ which was 97% intact after 7 days exposure to 1000 fold EDTA (pH 7). Additionally, metal ion competition studies suggest that ⁸⁹Zr-DOTA was more resistant to exogenous metal challenge than either 89Zr-HOPO or ⁸⁹Zr-CP256.^{9,14} When exposed to Fe³⁺ ions, only 83% of the ⁸⁹Zr-HOPO complex was still intact after 7 days, and only 14% of ⁸⁹Zr-CP256 remained intact after 20 minutes. Finally, in vivo biodistribution data were also examined at 24 h post-injection. Mice injected with ⁸⁹Zr-TAM-1, ⁸⁹Zr-TAM-2, and ⁸⁹Zr-2,3-HOPO retained 26, 145, and 92 fold more radioactivity, respectively, in kidney tissue than mice injected with ⁸⁹Zr-DOTA.^{15,19} In the same ligand series, mice injected with the corresponding radiometal chelates retained 2.6, 7.6 and 7.6 fold more radioactivity, respectively in bone tissue than did animals receiving ⁸⁹Zr-DOTA.^{15,19} Also, approximately 5 and 16 fold more radioactivity was observed in the bone tissue of animals injected with ⁸⁹Zr-HOPO and ⁸⁹Zr–L4, respectively.^{9,10} This limited comparison of *in vitro* and *in* vivo behaviour suggests that 89Zr-DOTA is the most stable ⁸⁹Zr-complex reported to date, and its apparent resilience to perturbation in vitro and in vivo is remarkable and unexpected.

Although the elevated temperature needed to synthesize ⁸⁹Zr tetraazamacrocycle complexes may be considered a limitation of this work, it should not prohibit exploration of these radiometal chelates in immuno-PET applications, since various methods can be used to circumvent this temperature requirement and prepare useful ⁸⁹Zr-radiopharmaceuticals.⁴⁰⁻⁴² Furthermore, the use of ⁸⁹ZrCl₄ as a ⁸⁹Zr-source allows access to ultra-stable ⁸⁹Zr-complexes, previously believed to be inaccessible or unstable. The synthetic methodologies we describe here can facilitate systematic study of ⁸⁹Zr coordination chemistry using inorganic chemistry, radiochemistry and molecular imaging techniques to elucidate how to create ⁸⁹Zr-radiopharmaceuticals with excellent stability in vivo. While many ligands have been developed to chelate ⁸⁹Zr, a systematic study among ligand classes has not been described in the literature. Just as a systematic study of tetraazamacrocycles benefited 64Cu radiopharmaceutical development and led to the ultra-stable

cross-bridged chelators,43-46 similar advances could be accomplished based on systematic study of these ⁸⁹Zr-tetraazamacrocycle complexes. Finally, clinicians are increasingly using ⁸⁹Zr–DFO–mAbs in dosimetry and therapeutic planning before targeted systemic radiotherapy.47-51 Since DOTA can effectively chelate ⁸⁹Zr and other therapeutic radionuclides,⁵²⁻⁵⁴ it is plausible to imagine that one DOTA-mAb conjugate would be needed to accomplish dosimetry and radiotherapy with ⁸⁹Zr and a therapeutic radionuclide, respectively. This approach may increase dosimetric accuracy, reduce regulatory burden, and minimize costs associated with cGMP-compliant radiopharmaceutical development, so that these precision medicine applications may be used more effectively in the future.

Conclusions

This report is the first to describe the structural characterization of Zr-DOTA using single-crystal X-ray diffraction and the use of tetraazamacrocycles as ⁸⁹Zr-chelators. In all studies, ⁸⁹Zr-DOTA demonstrated superior in vivo behaviour compared to ⁸⁹Zr-DFO, which is considered the "gold standard" in clinical ⁸⁹Zr-radiopharmaceutical development. These results refute current thinking regarding the use of tetraazamacrocycles as ⁸⁹Zr-chelators, and may provide a way to enhance development of radiolabeled agents for precision medicine applications.

Acknowledgements

The authors acknowledge support from Wake Forest University Health Sciences, a Commercialization Pathway Award from Wake Forest Innovations, Wake Forest Baptist Medical Center and the North Carolina Biotechnology Center (2016-BIG-6524). PET Imaging was provided by the Small Animal Imaging Core facility at the University of North Carolina Biomedical Research Imaging Center, which is supported by a Comprehensive Cancer Center grant (P30CA016086). High-resolution mass spectrometry was provided by the Mass Spectrometry Core Laboratory at the University of North Carolina at Chapel Hill.

X-ray facilities at Wake Forest University are supported in part by the National Science Foundation (CHE-0234489). We also acknowledge the editorial assistance of Karen Klein, MA, in the Wake Forest Clinical and Translational Science Institute (UL1 TR001420; PI: McClain).

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