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1 Introduction

Core-shell nanomaterials have attracted significant attention due to their various unique properties, including optical,¹ electrical,² magnetic,³ thermal,⁴ and mechanical⁵ properties. The applications of these core-shell particles are very broad because they often exhibit improved physical and chemical properties over their single-component counterparts, and include biomedical applications, catalysts and electronics.6-9 Most core and shell materials are composed of polymers, inorganic solids and metals.¹⁰⁻¹² SiO₂ has been widely used to fabricate core-shell materials as a core due to its good properties.13,14 When SiO2 was used as the core material, the Si-OH groups and external hydrogen bonds on the surface of SiO₂ had a very strong affinity, which makes the SiO₂ bond easily with a variety of materials through chemical bonds and electrostatic adsorption interactions. SiO₂ core-shell nanomaterials can be used as important functional materials through various modifications with rare-earth compounds. For example, as reported in our previous work on $SiO_2(@Dy(MABA-Si)L(L = Phen or Dipy))$

Controlled synthesis of EuPO₄ nano/ microstructures and core-shell SiO₂@EuPO₄ nanostructures with improved photoluminescence[†]

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Cluster-like, flower-like and sphere-like EuPO₄ nano/microstructures and uniform core-shell SiO₂@EuPO₄ nanostructures have been controllably synthesized by the hydrothermal route and co-precipitation method, respectively. The as-synthesized products are characterized by means of X-ray diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM), energy-dispersive spectroscopy (EDS), X-ray photoelectron spectroscopy (XPS) and infrared spectroscopy (IR). The possible formation mechanism of the as-synthesized products is proposed. The photoluminescence properties demonstrate that the locations of the strongest peaks of nano/microstructured EuPO₄ and core-shell nanostructures SiO₂@EuPO₄ are different. In the emission spectrum of the core-shell SiO₂@EuPO₄ nanostructures, the ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ transition is much stronger than the ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$ transition, indicating that Eu³⁺ ions occupy low symmetry sites in the EuPO₄ lattice. Furthermore, the core-shell SiO₂@EuPO₄ nanostructures have stronger emission intensity than the flower-like and sphere-like EuPO₄ nano/microstructures.

core-shell nanometer luminescent composites, the emission intensity of the nanomaterials can be greatly enhanced by the formation of the core-shell structure.15 The silica-coated coreshell Y2O3:Eu3+, Co2+ composite particles as fluorescent contrast agents in cell imaging have been prepared by a precipitation method, and the particles with a silica core fluoresced more strongly.¹⁶ Besides, the emission intensity of core-shell SiO₂@Y₂O₃:Eu³⁺ particles can be tuned by the SiO₂ core size and the number of coating cycles.17 It can be also mentioned that SiO₂@LaVO₄:Eu³⁺ with tuned emission in the visible region and promising applications as color television and the high-pressure mercury lamp were obtained via sol-gel process.18 The SiO₂ core-shell nanomaterials can not only significantly save the cost of expensive rare earth materials by covering them on cheap cores, but also improve the luminescence intensity of phosphor.

Recently, rare earth phosphate is considered as an important family of phosphors, due to its easy synthesis, low cost, high thermal and chemical stability over a wide range of temperature.^{19,20} In addition, rare earth phosphate nanomaterials have potential applications in the LCD displays, plasma display panels (PDPS), field emission displays, new generation fluorescent lamps, and so on.^{21–24} Many preparation methods have been used to fabricate nanostructured rare earth phosphates such as nanowires, nanotubes, nanoplates, and nanorods to improve the luminescence emission intensity.^{25–28} So far, much

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Paper

research effort has been devoted to synthesize the core-shell $SiO_2@REPO_4$ phosphor materials. However, the approaches to fabricate core-shell structured rare earth orthophosphates are not mature. Yu *et al.* have synthesized $SiO_2@LaPO_4:Ce^{3+}/Tb^{3+}$ particles by sol-gel method, and the emission intensity of Tb^{3+} increases with the increasing of SiO_2 core particles size and the annealing temperature.²⁹ The emission intensity of $SiO_2@-LaPO_4:Eu^{3+}$ core-shell phosphors also increases with increasing the coating cycles.³⁰ Therefore, it is desirable to explore feasible and easily controllable methods for the synthesis of core-shell $SiO_2@REPO_4$ nanomaterials.

In this paper, we report the synthesis of cluster-like, flower-like and spherical-like $EuPO_4$ nano/microstructures materials by a simple hydrothermal process, in combination with the coprecipitation method to controllably synthesize the core-shell $SiO_2@EuPO_4$ nanostructures. The possible formation mechanisms of the synthesized materials were proposed. Moreover, the photoluminescence properties of the as-synthesized products were compared. It is demonstrated that the core-shell $SiO_2@EuPO_4$ nanostructures showed improved photoluminescence properties. The core-shell $SiO_2@EuPO_4$ nanostructures showed improved photoluminescence properties. The core-shell $SiO_2@EuPO_4$ nanostructures phosphors can lower the cost of precious phosphors, which are promising for applications in the field of emission displays, lamps for lighting, and plasma display panels.

2 Experimental

2.1 Material and reagents

 Eu_2O_3 (99.99%), triethyl phosphate (TEP), ammonia and orthophosphate acid were all provided by Sinopharm Chemical Reagent Limited Corporation. Tetraethoxysilane (TEOS) was provided by Beijing Industry of Fine Chemical Limited Corporation. All reagents were analytical grade and used as received without further purification. The europium nitrate was prepared by dissolving Eu_2O_3 was dissolved in 10% nitric acid, followed by evaporation and drying in vacuum.

2.2 Synthesis of EuPO₄ nano/microstructures

For the synthesis of cluster-like and flower-like EuPO₄ nano/ microstructures, a certain amount of europium nitrate was dissolved in 10 mL of deionized water, and added into $6.0 \text{ mol } \text{L}^{-1} \text{ H}_3\text{PO}_4$ solution under stirring. Meanwhile, the reactant PO₄/Eu molar ratio was changed from 60 to 200 by decreasing the amount of europium nitrate. Then the mixture solution was transferred into a 50 mL-capacity Teflon-lined stainless steel autoclave and heated at 100 °C for 12 h. After cooling down the autoclave to room temperature, the precipitation was separated by centrifugation, washed with deionized water and ethanol several times, and finally dried in air at 60 °C for 8 h.

The synthesis of spherical-like $EuPO_4$ nanostructures was achieved by setting the PO_4/Eu molar ratio to be 200. The pH value of the system was adjusted from 2.0 to 4.0 with ammonia (25%) under stirring, and then transferred into a 50 mL-capacity Teflon-lined stainless steel autoclave at 100 °C for 12 h.

2.3 Synthesis of the core-shell SiO₂@EuPO₄ nanostructures

The highly monodispersed SiO₂ submicro-spheres were fabricated following the well-known Stöber method.³¹ First, deionized water and absolute ethanol were mixed, followed by the addition of aqueous ammonia and tetraethoxysilane. A white silica colloidal suspension was formed and stirred with 3.5 h. The SiO₂ submicro-spheres were centrifugally separated from the suspension and washed with ethanol and deionized water several times, prior to drying in air at 60 °C for 12 h. After that, a certain amount of SiO₂ submicro-spheres is mixed with the prepared 0.1 mol L⁻¹ europium nitrate solution. Then, 0.5 mL triethyl phosphate (TEP) was added under magnetic stirring at 70 °C for 3 days. The resulting solution was centrifuged and washed with ethanol and deionized water several times, respectively.

2.4 Characterization

The size and morphology of the products were characterized by scanning electronic microscopy (SEM; Hitachi S-4800, Japan and LEO1530, Germany) and transmission electron microscopy (TEM; FEI Tecnai F20, USA). XRD patterns were measured by a 21 kW extra power X-ray diffractometer (Model M21XVHF22, MAC science Co. Ltd., Japan) using Cu K α radiation (k = 0.1541 nm) over a 2 θ range of 10–60° at room temperature. Infrared spectra (IR) of powders were examined in the range of 400–4000 cm⁻¹ by the KBr pressed disc method on a Nicolet NEXUS 670 FT-IR. The photoluminescence spectra were determined on a FLS980 fluorescence photometer with the slit width of 2.0 nm at room temperature.

3 Result and discussion

3.1 Structure and morphology of EuPO₄ nano/ microstructures

The crystal structure and the phase purity of the products were identified by the XRD. Fig. 1 shows the typical XRD patterns of



Fig. 1 XRD pattern of EuPO₄ nano/microstructures prepared with the different reactant PO₄/Eu molar ratios of (a) 60, (b) 200, and different pH values (c) pH = 2.0, (d) pH = 4.0 (PO₄/Eu molar ratio of 200).

the as-synthesized products prepared with the different reactant PO_4/Eu molar ratios and different pH values. The typical XRD pattern of the products prepared at the reactant PO_4/Eu molar ratio of 60 (pH value of 0.70) is shown in Fig. 1a. All the diffraction peaks agree well with hexagonal phase EuPO₄ (JCPDS 20-1044). The diffraction peaks are very strong and sharp, indicating that the samples have a good crystallinity. While the reactant PO_4/Eu molar ratio is 200 and the pH value is 0.85, the diffraction peaks still agree well with hexagonal phase EuPO₄ (Fig. 1b). When the reactant PO_4/Eu molar ratio is 200, using ammonia (25%) to adjust the pH values from 2.0 to 4.0, all reflection peaks in Fig. 1c and d can be indexed to hexagonal phase EuPO₄.

The morphology of the as-synthesized products prepared with different reactant PO₄/Eu molar ratios and different pH values were investigated using SEM. As can be seen from Fig. 2a, the product synthesized with the reactant PO₄/Eu molar ratio of 60 is uniform cluster-like nanostructures composed of nanowires, which has a diameter of about 80-90 nm and a length of about 1 μ m. When the PO₄/Eu molar ratio increased to 200, the as-synthesized EuPO₄ exhibits uniform flower-like microcluster morphology (Fig. 2b). The flower-like microstructures are actually composed of a self-assembly of the similar hexagonal prisms with a diameter of about 250 nm and a length of about 1.5 µm, which radiated out from the centers and formed uniform flower-like aggregates. Obviously, the concentration of phosphoric acid might be responsible for the morphologies formation of the as-synthesized nano/microstructured EuPO₄. When phosphoric acid is excessive, the pH value of the reaction solution will decrease. To investigate the influence of pH values on the morphology, the products subjected to different pH values were studied by SEM (Fig. 2c and d). When the reactant PO_4 /Eu molar ratio is 200, the pH value was adjusted to 2.0 by adding ammonia (25%), the flower-like nanostructures composed of a large number of nanowires with a diameter of about 90-100 nm and a length of about 1-2 µm were observed in

the product (Fig. 2c). Subsequently, the pH values increased to 4.0, the morphology of the product changed into uniform sphere-like nanostructures, which have a diameter of about 80-100 nm (Fig. 2d). In our system, when the pH value of the reaction solution is lower 2.0, the flower-like nanostructures composed of a large number of nanowires were obtained. When the pH values increased to 4.0, uniform sphere-like nanostructures were obtained. Fang et al.32 reported that the hexagonal crystal structures are characteristic of highly anisotropic growth, a higher growth rate along the c axis and a lower one perpendicular to the c axis to form LnPO₄ nanowires/nanorods. Our experimental results indicate that the pH value of the reaction solution is lower 2.0, the growth rate of EuPO₄ along c axis is faster than that in other directions, which results in the formation of LnPO₄ nanorods/nanowires. When the pH values increased to 4.0, the c axis direction of growth and the anisotropy is inhibited, and the formed nanorods/nanowires started to break up, and started to form nanoparticles.33

3.2 Structure and morphology of core-shell SiO₂@EuPO₄ nanostructures

The SEM images of the as-synthesized SiO₂ submicro-spheres and core-shell SiO₂@EuPO₄ nanostructures are shown in the Fig. 3. The uniform-size SiO₂ with an extremely smooth surface is first successfully prepared, which has a diameter of about 200 nm (Fig. 3a and b). Then the core-shell SiO₂@EuPO₄ were prepared using TEP and Eu^{3+} ions as precursor. The $EuPO_4$ nanoparticles were absorbed on the surface of the SiO₂ submicro-spheres by the interactions between the Si-OH and EuPO₄. The surface of the core-shell SiO₂@EuPO₄ is rough and has obvious granular substances, which might be caused by the inhomogeneous crystals of EuPO₄ coating on the surface of SiO₂ submicro-spheres. The core-shell SiO2@EuPO4 nanostructures was further characterized by TEM analysis. The typical TEM images are shown in Fig. 4, which reveals that SiO₂@EuPO₄ has a "core-shell" structure and present a uniform spherical morphology. Besides, SiO₂@EuPO₄ has a SiO₂ sphere with



Fig. 2 SEM images of EuPO₄ nano/microstructures prepared with the different reactant PO₄/Eu molar ratios of (a) 60, (b) 200, and different pH values (c) pH = 2.0, (d) pH = 4.0 (PO₄/Eu molar ratio of 200).



Fig. 3 SEM images of SiO_2 submicro-spheres (a, b), core-shell SiO_2@EuPO_4 nanostructures (c, d).



Fig. 4 TEM images of core-shell SiO₂@EuPO₄ nanostructures.

diameter about 200 nm and a thin EuPO₄ surface. Further observation (Fig. 4d) indicated that the EuPO₄ surface layer is composed by a number of small nanoparticles with a diameter of about 4 nm, which accounts for the rough surface of SiO₂@EuPO₄ spheres. The EDS spectrum of core-shell SiO₂@-EuPO₄ nanostructures is plotted in Fig. 5, which confirm the presence of Eu, O, P and Si in the thin layer of submicrospheres. The EDX mapping images are presented in Fig. S1.[†] As evidenced by the EDX mapping images, the elements of Eu, P, O, and Si are distributed uniformly in the single SiO₂@EuPO₄ submicro-spheres. Further elemental analysis of the SiO₂(a)-EuPO₄ surface was performed by X-ray photoelectron spectroscopy (XPS). Fig. S2[†] shows the XPS spectrum of the core-shell SiO₂@EuPO₄ nanostructures. The binding energies are calibrated using the carbon peak (C 1s) at 284.8 eV as reference. As shown in the XPS spectrum, Eu, P, O, Si and C elements are detected. The peaks that located at 1135.0, 532.5, 284.8, 136.2,



Fig. 5 EDS spectrum of core-shell SiO₂@EuPO₄ nanostructures.

and 103.0 eV can be attributed to the binding energy of Eu 3d, O 1s, C 1s, P 2p, Si 2p of the SiO₂@EuPO₄ core-shell nanostructures, respectively.^{30,34} The structures of the core-shell SiO₂@EuPO₄ were further analyzed by the IR spectra (Fig. S3⁺). Fig. S3a[†] is IR spectrum of the SiO₂ submicro-spheres. The broad band located at 3423 cm⁻¹ is assigned to the O-H stretching vibrations, and the peak at 1630 cm^{-1} is assigned to the bending vibrations of O-H bond, which indicate that high content OH groups exist on the surface of the SiO₂ submicrospheres. The surface Si-OH groups play an important role in the formation of EuPO₄ layer on the SiO₂ submicro-spheres surfaces. The strong and wide absorption band located at 1104 cm⁻¹ is attributed to the asymmetrical stretching vibration of Si-O-Si, and the peak located at 798 cm⁻¹ is assigned to symmetrical vibration of Si-O-Si bond. The peaks at 946 cm⁻¹ and 465 cm⁻¹ are assigned to symmetrical stretching vibration, and bending vibrations of Si-O bond, respectively. IR spectrum of the core-shell SiO₂@EuPO₄ nanostructures is showed in Fig. S3b.[†] The peaks of OH groups on the surface of the SiO₂ submicro-spheres also located at 3429 cm⁻¹ and 1631 cm⁻¹. However, the peak intensity is greatly weakened, which should result from the EuPO₄ surface coating on the SiO₂ submicro-spheres. Furthermore, a sharp peak at 1103 cm⁻¹ appeared, which is the typical P–O stretching vibrations originating from the thin shell layer of EuPO₄ nanostructures. The other new peak at 470 cm^{-1} is assigned to Eu–O bond.35 The above results indicate that the EuPO4 are successfully coated on the SiO₂ submicro-spheres.

Therefore, we suggest a possible formation mechanism of the core-shell SiO₂@EuPO₄ nanostructures (Fig. 6) based on the above results. First, the PO_4^{3-} ions were formed in the solution via the hydrolysis of TEP. EuPO₄ were then formed by reaction of PO_4^{3-} ions with europium ions. Finally, the EuPO₄ were slowly absorbed on the surface of SiO₂ submicro-spheres through a hydrogen bond or electrostatic adsorption interactions. It is assumed that TEP has two effects in the core-shell nanostructure formation process. On the one hand, it was a PO_4^{3-} precursor by slowly hydrolyzing to provide PO₄³⁻ ions. On the other hand, the slow release of PO_4^{3-} ions can decrease the reaction rate of PO_4^{3-} ions reacting with Eu³⁺ ions. It is quite possible that the EuPO₄ nanoparticles are absorbed on the surface of the SiO2 submicrospheres at the early stage of the reactions, due to the weak interactions between the Si-OH and PO₄³⁻. With the extension of the reaction time, the EuPO4 nanoparticles gradually deposit on and coat on the surface of SiO₂ submicro-spheres.

3.3 Photoluminescence properties

The photoluminescence (PL) spectra were measured at room temperature. Fig. $S4^{\dagger}$ and 7 are the excitation and emission



Fig. 6 The formation mechanism of the core-shell ${\rm SiO}_2 @{\rm EuPO}_4$ nanostructures.



Fig. 7 Emission spectra of EuPO₄ nano/microstructures prepared with a different reactant PO₄/Eu molar ratios of (a) 60, (b) 200, and different pH values (c) pH = 2.0, (d) pH = 4.0 (PO₄/Eu molar ratio of 200).

spectra of the cluster-like, flower-like and spherical-like EuPO₄ nano/microstructures, respectively. The excitation peak centered at 393 nm could be contributed to the $f \rightarrow f$ transitions of the europium ions.³⁶ The emission spectra shown in Fig. 7 is made up of four sharp peaks at 587, 610, 651, and 699 nm, which correspond to the ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{3}$, and ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$ optical transitions of Eu^{3+} , respectively. And the photoluminescence intensity of the magnetic-dipole transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$ was stronger than that of the electronic-dipole transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$. When the trivalent europium ion lies on an inversion center, it is well known that the electric-dipole transitions would be strictly forbidden due to the parity selection rules. In consequence, the magnetic-dipole transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$ dominated (587 nm). 37,38 By contrast, due to the perturbation of the crystal field and the change of the local site symmetry, the degeneracy of ${}^{7}F_{I}$ (I = 1-4) energy level was resolved, and then the emission peaks split to multi-peaks. The transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$ can split at most to three emission peaks, and ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ can split to five peaks at most.³⁹

Fig. S5[†] and 8 presented the excitation and emission spectra of the core-shell SiO₂@EuPO₄ nanostructures. When the coreshell SiO2@EuPO4 nanostructures were excited in the UV (393 nm), the spectrum displays four characteristic emission lines ascribed to ${}^{5}D_{0} \rightarrow {}^{7}F_{I}$ (I = 1-4) transitions of Eu³⁺. Interestingly, the photoluminescence intensity of electronic-dipole transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ was stronger than the magneticdipole transition of ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$. It is well-known that the ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ transition is more sensitive to the symmetry than the ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$ transition. The symmetry around the Eu³⁺ ions of the core-shell SiO₂@EuPO₄ nanostructures decreases leading to the enhancement of the ${}^5D_0 \rightarrow {}^7F_2$ transition. 37 The size of EuPO₄ on the surface of as-synthesized SiO₂ submicro-spheres is ultra small, which might result in the Eu³⁺ ions cannot occupy a lattice site with inversion symmetry. Yan et al.40 reported that when the size of the REPO4:Eu nanocrystals decreased, the ratio of surface Eu³⁺ ions increased and therefore, the symmetry around the Eu³⁺ ions decreases, leading to the increase in I_{610}/I_{590} . It's more remarkable that the emission



Fig. 8 Emission spectrum of the core-shell ${\rm SiO}_2 @{\rm EuPO}_4$ nanostructures.

intensity of the core-shell SiO2@EuPO4 nanostructures is 245 600 a.u., which is 56.79 times higher than that of the flower-like EuPO₄ nanostructures. Comparing to the cluster-like, flower-like and spherical-like EuPO₄ nano/microstructures, the core-shell SiO₂@EuPO₄ nanostructures have excellent photoluminescence properties. The photoluminescence properties are affected by many factors including morphologies, sizes and crystal structures. The emission intensity of cluster-like morphologies composed by nanowires is stronger than that of spherical-like morphologies. In our previous work, it was found that the emission intensity of 1D nanorods/nanowires is stronger than that of nanoparticles.⁴¹ In this study, when the EuPO₄ nanoparticles coated on the surface of SiO₂ submicro-spheres, the emission intensity of Eu³⁺ is stronger than that of EuPO₄ particles with different morphology nano/ microstructures. We contribute this enhancement to the unique core-shell structure, in which the SiO₂ cores greatly enhance the physical stability of EuPO₄ and decrease the energy loss of EuPO₄ molecular vibration.

The photoluminescence fitting curve of the core-shell SiO_2 @EuPO₄ nanostructures was also recorded, as shown in Fig. S6.† It is noted that the decay curve can be fitted well with a biexponential function.

$$I(t) = I_0 + A_1 \exp(-t_1/\tau_1) + A_2 \exp(-t_2/\tau_2)$$

Two lifetimes of 238.828 μs and 432.030 μs are detected. Therefore, the average lifetime (τ) is calculated using the following equation.

$$(\tau) = (A_1 \tau_1^2 + A_2 \tau_2^2) / (A_1 \tau_1 + A_2 \tau_2)$$

Herein, the calculated average lifetime (τ) is 374.494 µs of Eu³⁺ ion for the core–shell nanostructures. And these core–shell SiO₂@EuPO₄ nanostructures with improved photoluminescence have possible applications for making optical devices namely upconvertors, LEDs, optical bioprobes, and so on.

4 Conclusions

The cluster-like, flower-like and spherical-like EuPO₄ nano/ microstructures, and the uniform core-shell SiO₂(a)EuPO₄ nanostructures have been successfully synthesized by a hydrothermal route and a simple co-precipitation method, respectively. The cluster-like, flower-like and spherical-like EuPO₄ nano/microstructures can be synthesized in a controlled manner by adjusting the reactant PO4/Eu molar ratios and the solution pH values. The core-shell SiO2@EuPO4 nanostructures were achieved by using TEP and Eu³⁺ ions as precursors by the interactions between the Si-OH and EuPO₄. In addition, the photoluminescence properties demonstrate that the core-shell SiO₂@EuPO₄ nanostructures have stronger emission intensity than the cluster-like, flower-like and spherical-like EuPO₄ nano/ microstructures. Moreover, the electronic-dipole transition ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ was stronger than the magnetic-dipole transition ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$, which indicates that the symmetry around the Eu³⁺ ions occupy low symmetry sites after the formation of the coreshell structures. This research has opened new opportunities not only in lowing the waste of precious phosphors by coating the rare earth phosphate on the SiO₂, and but also in developing advanced luminescence materials with improved photoluminescence properties.

Conflicts of interest

There are no conflicts to declare.

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