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WO₃–EDA hybrid nanoplates and nanowires: synthesis, characterization, formation mechanism and thermal decomposition†

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Previously the WO₃–EDA hybrid material was obtained only from solvothermal reactions. In this study this hybrid was prepared by two novel methods: a solid–gas phase heterogeneous reaction, and a wet chemical process. In the case of the solid–gas phase reaction the effects of the composition, crystal structure, and the particle size of the WO₃ powder and the presence of H₂O vapor were studied, while in the case of the wet chemical process the effect of the solvent was investigated. The structure, composition, morphology and thermal decomposition of the as-prepared WO₃–EDA hybrid were investigated by XRD, FTIR, solid-state NMR, elemental analysis, SEM, TEM and TG/DTA-MS measurements. In addition, its catalytic activity was tested in a Knoevenagel condensation model reaction. Based on the results the WO₃–EDA empiric formula was proposed to replace the current WO_x–EDA formula. From the solid–gas phase reaction WO₃–EDA nanoplates were obtained for the first time. Furthermore, a new formation mechanism was proposed for the solid–gas phase formation of this hybrid material. The thermal decomposition of the hybrid resulted m-WO₃ in air, and an amorphous tungsten oxide phase in nitrogen. During annealing, the evolved EDA transformed into a series of heterocyclic aromatic compounds in both atmospheres. The as-prepared hybrids had the same catalytic properties as the hybrids obtained previously from the solvothermal reactions.

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1. Introduction

The tungsten oxides are widely used as catalysts,^{1–3} photocatalysts,^{4–8} gas sensors^{9–16} and as electrochromic coatings.^{17–20} The tungsten trioxide has several hydrated forms (WO₃·xH₂O), which have a layered structure.^{21–23} Their structure consists of sheets of corner-sharing WO₆ octahedra, where the water molecules are intercalated between these sheets and the structure is maintained by hydrogen bonds.^{21–23} The layered structure gave the idea to several research groups to intercalate amines between these inorganic tungsten oxide sheets, forming organic–inorganic hybrid materials.^{23–29} They have great rigidity

and thermal stability thanks to the inorganic frame, and have the flexibility and functionality of the organic part.^{30,31} These materials are used in water purification,^{26,32} catalysis,²⁶ electronics^{27,33,34} and medicine.³⁵

Previously pyrazine,²⁴ 4,4-bipyridine,^{24,25} ethylenediamine (EDA) and other diamines^{23,26,27} were intercalated by hydrothermal and solvothermal reactions. Also WO₃–pyridine was prepared by heating the reactants in a furnace.²⁵ Several *n*-alkylamines (C_xH_{x+1}NH₂, x = 4, 6, 8, 10, 12, 14) were intercalated by simply stirring the solutions at room temperature.^{28,29} For the hydrothermal and solvothermal reactions and for the other methods, generally, tungstic acids and Na₂WO₄ were used as W precursor.

The composition and structure of these materials were investigated in detail. The as-obtained hybrids have a layered structure, similar to WO₃·xH₂O. In the cases of some WO₃–amine hybrids their composition and crystal structure were determined by single crystal XRD measurements.^{24,25}

In the case of the WO₃–EDA hybrid a single layer of EDA was intercalated between the tungsten oxide layers. The EDA was incorporated into the structure only in its neutral form (–NH₂), as the amine functional groups formed hydrogen bonds with the apical O groups.^{23,26,36} However, the exact composition and the nature of the crystal structure of this hybrid were not fully determined before.

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For the solvothermal reaction between W precursors and EDA two formation mechanisms were proposed previously. According to the solvent-coordination molecular template (SCMT) mechanism first the EDA molecules are adsorbed on the surface of the WO_3 particles. Then the EDA molecules are incorporated into the neighboring WO_6 octahedra layers through coordination, resulting in a layered structure.²⁷ On the other hand, Li *et al.* proposed a phase transition–dissolution–nucleation–crystal growth mechanism. According to this proposal the m- WO_3 transforms into tetragonal- WO_3 (t- WO_3), then this intermediate dissolves in the EDA and crystal nuclei of the WO_3 –EDA hybrids are formed. Continued dissolution induces further crystal growth.²⁶

Previously our research group investigated the solid–gas phase reaction between WO_3 powder, NH_3 and H_2O vapors, and prepared ammonium paratungstate, $(\text{NH}_4)_{10}[\text{H}_2\text{W}_{12}\text{O}_{42}] \cdot 4\text{H}_2\text{O}$ (APT· $4\text{H}_2\text{O}$) nanoparticles.³⁷ These results gave the idea to use EDA vapor instead of NH_3 to react with WO_3 and prepare the WO_3 –EDA hybrid this way.

The main goal of this study was the investigation of the solid–gas phase heterogeneous reaction between tungsten oxide powder, EDA and H_2O vapors with the goal of preparing the WO_3 –EDA hybrid. In addition, the same hybrid was prepared by a wet chemical process as well to seek for alternative production methods. The effects of the reaction conditions on the products were examined: the composition, crystal structure and the particle size of the WO_3 powder and the presence of H_2O vapor in the case of the solid–gas phase reactions; while in the case of the wet chemical process different solvents were used.

The other goal was to determine the exact composition of the hybrid, and to gain more information on its crystal structure. For this, the as-prepared WO_3 –EDA hybrids were characterized by powder X-ray diffraction (XRD), Fourier transform infrared spectroscopy (FTIR), solid-state nuclear magnetic resonance (NMR), elemental analysis, transmission electron microscopy (TEM) and scanning electron microscopy (SEM) measurements.

Furthermore, the thermal decomposition was investigated both in air and nitrogen atmospheres by thermal analysis (TG/DTA-MS), since to the best of our knowledge the evolved gases and the decomposition intermediates of WO_3 –EDA were not studied in detail before. The evolved gases were further analyzed by gas chromatography–mass spectrometry (GC-MS) measurements due to their complexity.

In addition, the as-prepared WO_3 –EDA hybrids were used as solid catalysts in a Knoevenagel condensation model reaction. To see, whether the preparation method influenced its catalytic properties.

2. Experimental

2.1. Preparation of the WO_3 starting materials

The WO_3 powders were prepared from commercial ammonium paratungstate (APT· $4\text{H}_2\text{O}$) and from hexagonal ammonium tungsten bronze (HATB, $(\text{NH}_4)_{0.33-x}\text{WO}_{3-y}$). The APT was obtained from H. C. Starck GmbH, and the HATB was prepared by heating the APT at $400\text{ }^\circ\text{C}$ in H_2 for 6 h.³⁸ The precursor tungsten oxides with different compositions (oxidized or partially

reduced), structures (monoclinic, m- WO_3 or hexagonal, h- WO_3) and particle sizes (70–90 or 100–300 nm) were prepared by thermal decomposition from APT or HATB by controlling the annealing temperature and atmosphere.³⁹ The details of preparations are summarized in Table 1.

The tungsten oxides (1, 2) produced from APT consisted of ca. 100–300 nm particles (Fig. S1†), while the tungsten oxides (3, 4) obtained from HATB were built up by ca. 70–90 nm particles (Fig. S1c and d†).

2.2. Solid–gas phase reactions

The EDA was obtained from Sigma-Aldrich. The reactions between the tungsten oxide powder and the EDA and H_2O vapors were carried out at room temperature in a sealed plastic box. WO_3 powder and aqueous EDA solution were placed separately into the box, where the reagents were able to react only *via* the gas phase. For each reaction 500 mg WO_3 powder and 20 ml saturated EDA solution were used, the total vapor pressure of the saturated solution was 1.72 kPa.⁴⁰ For the investigation of the effect of the H_2O vapor presence, a reaction was carried out between 20 mg WO_3 powder (1) and anhydrous EDA. As a reference, a reaction was conducted between 20 mg WO_3 powder (1) and 20 ml saturated EDA solution. The vapor pressure of the anhydrous EDA was 1.61 kPa.⁴¹ The yield of the reactions was calculated from the mass change of the powder during the reaction.

2.3. Wet chemical process

400 mg m- WO_3 (1), 10 ml EDA and 30 ml solvent were mixed in a glass flask, and then vigorously stirred. In the case of water, most of the solvent was evaporated by using a water bath (ca. 90–95 $^\circ\text{C}$), and then the crystallized product which formed during the evaporation was filtered. In the case of using ethanol or acetone the WO_3 powder did not dissolve. The suspension was stirred until a white precipitate formed. The precipitate was filtered directly after the reaction; thus, there was no need to evaporate the solvent. The filtered product was thoroughly washed with the used solvent to remove the excess EDA, and then dried in a lab stove for 24 h at 120 $^\circ\text{C}$. The reaction without any solvent was carried out in a capped glass flask under argon atmosphere to protect the EDA from air and moisture. The temperature of the reactions, the reaction times and the used solvents are listed in Table 2. To calculate the yield of the reactions, the mass of the dried product was compared to the mass of the used WO_3 powder.

2.4. Analytical methods used for the characterization

Powder XRD patterns were recorded on a PANalytical X'pert Pro MPD X-ray diffractometer using Cu K_α radiation.

FTIR spectra were measured by an Excalibur Series FTS 3000 (Biorad) FTIR spectrophotometer in the range of 400–4000 cm^{-1} in KBr pellets.

The SEM images were recorded by a JEOL JSM-5500LV scanning electron microscope.

The TEM images were obtained by a FEI Morgagni 268D transmission electron microscope.



Table 1 Preparation conditions of WO₃ precursor powders by annealing APT or HATB starting materials

Preparing WO ₃ precursor powders for the solid-gas phase reactions					
Precursor Nr	Starting material	Atmosphere	Temperature (°C)	Particle size (nm)	Precursor powder structure
1	APT	Air	600	100–300	m-WO ₃
2	APT	Nitrogen	600	100–300	m-WO ₃ partially reduced
3	HATB	Air	600	70–90	m-WO ₃
4	HATB	Air	470	70–90	h-WO ₃

Table 2 Conditions of the wet chemical process

Solvent	Temperature (°C)	Reaction time	Yield (%)
Water	80	2 h	94
Ethanol	80	1 day	93
Acetone	60	3 days	78
—	50	6 days	—

Solid-state magic angle spinning (MAS) spectra of samples were recorded on a Varian NMR system operating at a ¹H frequency of 400 MHz with a Chemagnetics 4.0 mm narrow-bore double resonance probe. The spinning rate of the rotor was 10 kHz in all cases. For the one-dimensional ¹³C CP MAS (cross-polarization magic angle) 2000 transients were recorded with SPINAL-64 decoupling with strength of 83 kHz. The sample was measured with CP MAS (with 2 ms of contact time) with a recycle delay of 30 s was used, which is 5 times larger than *T*_{1H}. For the combined rotation and multiple-pulse spectroscopy (CRAMPS) ¹H spectra the DUMBO-1 sequence was used.⁴² ¹³C and ¹H spectra were deconvoluted with the DMFIT software.⁴³ Two dimensional FSLG HETCOR ¹H–¹³C spectra⁴⁴ were recorded with contact time of 30 and 300 μs to detect only the directly bonded C–H pairs and the close connectives respectively. The FSLG scaling factor was 0.53. FSLG HETCOR spectra were recorded with 128 transients and 384 increments in the t1 dimension with 2 s of recycle delay. The temperature of all the measurements was 25 °C. Adamantane was used as external chemical shift reference (38.55 and 29.50 ppm on the ¹³C and 1.8 ppm on the ¹H scale). The 90° pulse lengths were 3 μs for both the proton and the carbon channels for all the NMR experiments.

Elemental analysis was performed to determine the elemental composition of the as-prepared WO₃–EDA hybrids with a Vario EL III elemental analyser.

TG/DTA measurements were performed on an STD 2960 Simultaneous DTA/TGA (TA Instruments Inc.) thermal analyzer using a heating rate of 10 °C min⁻¹ and Pt crucibles. The furnace was purged either with air or nitrogen (130 ml min⁻¹). Evolved gas analytical (EGA) curves were recorded by a Thermostar GSD 300 (Balzers Instruments) quadrupole mass spectrometer (MS). A mass range between *m/z* = 1–64 was monitored through 64 channels in Multiple Ion Detection Mode (MID) with a measuring time of 0.5 s per channel. Further details of the TG/DTA-MS setup are described in other studies.^{45,46}

For further analysis and confirmation of the evolved gases the WO₃–EDA samples were decomposed in a TGA 2050 (TA Instruments Inc.) Thermogravimetric Analyzer using a heating rate of 10 °C min⁻¹ and Pt crucibles. The furnace was purged either with air or nitrogen atmospheres (80 ml min⁻¹). The evolved gases were trapped in a mixture of *n*-hexane/methanol (1 : 3), and then they were analyzed with a Shimadzu GC-MS-QP2010 gas chromatograph-mass spectrometer with a capillary column (Rxi-1MS, 30 m × 0.32 mm × 1.0 μm).

The products of the Knoevenagel condensation model reaction were analyzed with the same gas chromatograph-mass spectrometer with a different capillary column (Rxi-5MS, 30 m × 0.32 mm × 1.0 μm).

2.5. Catalysis of the Knoevenagel condensation reaction

The catalytic effects of the as-prepared WO₃–EDA hybrids produced from both the solid-gas phase reaction and the wet chemical process were tested in a Knoevenagel condensation model reaction. Benzaldehyde (0.5 mmol), ethyl α-cyanoacetate (0.5 mmol), toluene (4 ml) and WO₃–EDA nanoplates/nanowires or m-WO₃ (1) were added to a capped glass vessel. The mixture was vigorously stirred for 24 h at room temperature.²⁶ The WO₃–EDA catalyst was filtered, washed with ethanol, dried in a lab stove at 120 °C overnight and reused in the next reaction.

3. Results and discussion

3.1. Synthesis of the WO₃–EDA hybrid

3.1.1. Solid-gas phase reaction. In the case of the solid-gas phase reactions the effects of the composition, crystal structure and the particle size of the tungsten oxides were investigated by four reactions, using precursors 1–4. All the reactions yielded the same products, and there were no significant differences between the courses of the reactions. Thus, only the XRD patterns for using precursor 1 are shown here (Fig. 1), because this precursor was used for the wet chemical process as-well. The XRD patterns for applying precursors 2–4 are shown in Fig. S2.† The crystal structure started to change only after 3 weeks; the reflections of the WO₃–EDA hybrid appeared in the XRD pattern at 11.91 and 16.12°. After 4 weeks the intensity of these two peaks increased, then after 8 weeks the tungsten oxide precursor transformed into the WO₃–EDA hybrid with a yield of almost 100%. The reactions were monitored by FTIR measurements (Fig. 2) as-well. After 1 week the bands of water appeared at 3400 and 1614 cm⁻¹.³⁶ This was probably physically adsorbed



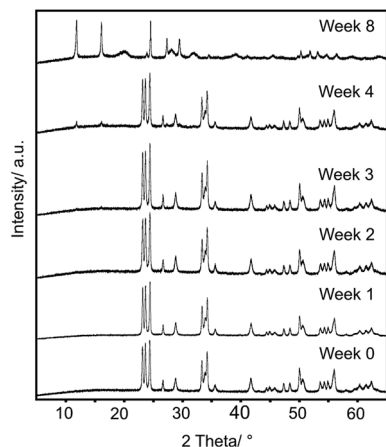


Fig. 1 XRD patterns of intermediate samples obtained from precursor 1 at different reaction times.

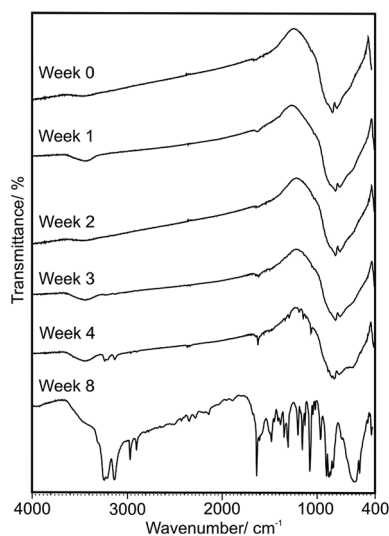


Fig. 2 FTIR spectra of intermediate samples obtained from precursor 1 at different reaction times.

water, since the intensity of these peaks remained the same as the reaction progressed, and according to the XRD patterns (Fig. 1) the structure was unchanged. The peaks of the product appeared after 3 weeks, as in the case of the XRD patterns. First the bands of the amine functional group appeared between 3310 and 3120 and at 1600 cm^{-1} . After 4 weeks the intensity of these bands increased, then after 8 weeks all peaks of the product appeared, and matched the spectra from previous studies.^{23,27,36} The as-obtained WO_3 -EDA hybrid was not in the ICDD database, but the XRD pattern corresponded to the ones from previous studies.^{23,26,27}

According to Li *et al.* the solvothermal reaction between m-WO_3 and EDA takes place through a tetragonal- WO_3 intermediate, which was confirmed by *in situ* synchrotron-radiation XRD (SR-XRD) measurements. The solvothermal reaction between $\text{APT}\cdot 4\text{H}_2\text{O}$ and EDA also have an unknown intermediate phase, which is probably a kind of tungstate-EDA

complex.²⁶ In our study, neither the XRD patterns, nor the FTIR spectra did not show any intermediates; the WO_3 -EDA hybrid formed directly from the starting materials.

The composition, crystal structure and the particle size of the WO_3 powder had no effects on the product. According to the XRD patterns (Fig. 1 and S2†) there was no significant difference in the position of the peaks, only their relative intensities differed slightly. This indicated that the reaction did not depend on the properties of the WO_3 powder.

The amount of the WO_3 powder (1) was decreased from 500 mg to 20 mg for the reactions where the influence of H_2O vapor was examined. In the presence of H_2O vapor the most intense peak of the product (11.88°) appeared after 1 day. The WO_3 powder (1) transformed completely into the hybrid after 2 weeks (Fig. S3a†). However, in the absence of H_2O vapor the structure started to change after 4 weeks as the peak of the product appeared at 11.88° in the XRD patterns (Fig. S3b†). These results showed that the reaction time was decreased by decreasing the amount of the WO_3 powder. Furthermore, the H_2O vapor may have some catalytic role in the reaction.

3.1.2. Formation mechanism for the WO_3 -EDA hybrid.

Based on our results we propose a new formation mechanism for the solid-gas phase formation of WO_3 -EDA. According to our proposal the H_2O vapor molecules condense and adsorb on the surface of the WO_3 particles, creating a thin H_2O layer. Then the EDA vapor molecules dissolve in the coating, and build into the structure of the WO_3 . The intercalated EDA molecules are subsequently incorporated into the neighboring layers of WO_6 octahedra through coordination.

The absorbed H_2O was visible in the FTIR spectra even after one day (Fig. 2). Furthermore, the TEM measurements (see in Chapter 3.2.) revealed that on the surface of the particles a thin layer was present, presumably H_2O and excess EDA. Thermal analytical measurements (see in Chapter 3.4.) showed that the mass of the WO_3 -EDA hybrid slowly decreased until *ca.* 300°C . The XRD patterns of the decomposition intermediates proved that until *ca.* 300°C only adsorbed H_2O and excess EDA evolved, as the structure remained intact. Based on the mass loss values and the DTA peaks most of the film evaporated below 100°C . However, some of the film was still present above 100°C , indicating a stronger bond to the WO_3 -EDA particles, which would explain why the layer was visible during the TEM measurements.

The reaction did not depend on the properties of the WO_3 powder, as there was no significant difference in the position of the peaks, only their relative intensities differed slightly in the XRD patterns of the products (Fig. 1 and S2†). Furthermore, the morphology of the hybrid resembled the morphology of the precursor WO_3 (Fig. S1†) indicating that the reaction may have occurred through the surface of the WO_3 particles. This suggested that EDA had a crucial role in the reaction. All of these results supported our proposed formation mechanism.

3.1.3. Wet chemical process. In the case of the wet chemical process, the effect of the used solvent was studied. The XRD results indicated (Fig. 3) that the same WO_3 -EDA hybrid product was obtained from both the solid-gas phase reaction



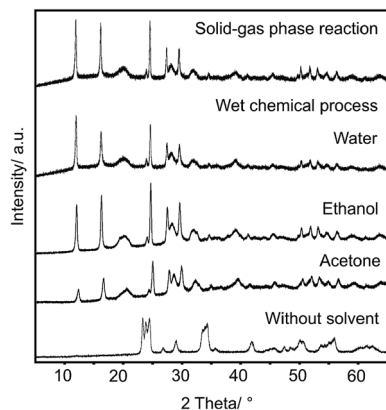


Fig. 3 XRD patterns of the WO_3 -EDA hybrids obtained from different methods and solvents.

and the wet chemical process. Furthermore, in the case of the different solvents the same product was obtained; however, there were some differences in the reaction time and the structural order of the product. Using water as solvent the m-WO_3 dissolved after *ca.* 10 minutes, and after the reaction most of the solvent was evaporated by using a water bath (*ca.* 90–95 °C). The crystallized product (92% yield) had a well-ordered crystal structure, as the XRD pattern showed well defined peaks with high intensity. The WO_3 -EDA hybrid was insoluble in organic solvents.²⁶ Thus, to avoid the evaporation of the solvent, water was replaced with ethanol and acetone, which are low-cost, widely used and non-toxic organic solvents. In the case of ethanol the reaction time was 1 day (93% yield) (Table 2). This product had the most ordered crystal structure. Using acetone a less-ordered structure was obtained after 3 days (78% yield). Based on these results ethanol was the most beneficial solvent, as the most ordered structure with a high yield was obtained with it.

Similar to the solvothermal reactions^{26,27} a reaction was carried out in EDA without any solvent. After 6 days the WO_3 powder was still not dissolved. Based on the XRD pattern (Fig. 3) the structure of the m-WO_3 (PDF 43-1035) was a little distorted but remained intact, the peaks of the product were not detected. The results indicated that for the reaction at atmospheric pressure and between 60 and 80 °C a solvent was necessary, in contrast to the solvothermal reactions. During the solvothermal reactions probably the higher pressure and temperature (140–180 °C) accelerate the intercalation of the EDA, while at milder conditions the solvent helps the intercalation.

3.2. Morphology of the as-prepared WO_3 -EDA hybrids

The WO_3 -EDA hybrid obtained from the solid-gas phase reactions (Fig. 4a and b) consisted of *ca.* 100–200 nm particles, which aggregated into 100–200 μm blocks. According to the TEM images, which gave more detail (Fig. 4c and d), the product consisted of 120–150 nm long and 50 nm wide plates. This result is remarkable, because previously only WO_3 -EDA hybrid nanowires and nanobelts were reported.^{23,26,27} The morphology of the as-obtained hybrid resembled the morphology of the

precursor WO_3 (Fig. S1†) indicating that the reaction may occurred through the surface of the WO_3 particles. Furthermore, on the surface of the nanoplates a thin film could be seen (Fig. 4c), presumably a mixture of water and excess EDA.

The WO_3 -EDA hybrid crystallized from water (Fig. 5a and b) consisted of wires, which aggregated into 10–200 μm blocks. According to the TEM images (Fig. 5c and d) the nanowires were 20–40 nm wide and 500–1000 nm long. The morphology of the hybrid was the same, when ethanol or acetone was used as solvent (Fig. S4†).

3.3. Composition and structure of the WO_3 -EDA hybrid

The as-prepared WO_3 -EDA hybrid was thoroughly investigated by FTIR, solid-state NMR and elemental analysis measurements to gain more information about its composition and structure. The solid-state NMR and elemental analysis measurements were carried out by using the WO_3 -EDA hybrid obtained from the wet chemical process using ethanol solvent, due to the large sample quantity requirements.

In the FTIR spectrum (Fig. 2) all peaks could be assigned either to the EDA, or to the inorganic WO_3 framework.^{23,27,36,47} The N-H deformation and stretching vibrations of the $-\text{NH}_2$ group were visible at 1612 cm^{-1} and 3120–3310 cm^{-1} (3130, 3207 and 3238 cm^{-1}). The peaks in the region of 2840–2970 cm^{-1} (2895, 2963 cm^{-1}) were related to the C-H stretching vibrations. The $-\text{CH}_2-$ deformation vibrations appeared at 1280–1520 cm^{-1} and at 860 cm^{-1} , while the bands at 1061 and 450 cm^{-1} were assigned to the C-N stretching and bending vibrations. The bending vibration of the N-C-C-N skeleton could be seen at 537 cm^{-1} . The peaks at 885 and 950 cm^{-1} were assigned to the W=O vibrations, while the bands at 580–900 cm^{-1} (585, 724, 817, 841 and 860 cm^{-1}) were explained by the W-O vibrations. The absence of a broad peak at 2100 cm^{-1} ($-\text{NH}_3^+$ vibration) revealed that the EDA was incorporated into the structure only in its neutral form. The absence of the O-H vibrations showed that there was no water in the structure.

One- and two-dimensional solid-state NMR measurements were carried out to investigate the structure of the WO_3 -EDA hybrid (Fig. 6). All the ^1H and ^{13}C signals could be assigned to the EDA. ^{13}C CPMAS spectrum was composed of two signals with equal intensity, suggesting two $-\text{CH}_2-$ positions with the same population. These two signals could be originated either from two separate EDA molecules which have different positions in the crystal structure or from the same molecule in which the two $-\text{CH}_2-$ groups have different positions. Deconvolution of the ^1H CRAMPS spectrum resulted three signals with chemical shifts of 4.9, 4.2 and 3.3 ppm, with integral values of 4 : 2 : 2 respectively. Two-dimensional ^1H - ^{13}C HETCOR NMR spectra were recorded with short contact time (30 μs) to assign the directly bonded C-H pairs and with longer contact time (300 μs) to identify the longer C-H connectivity. Both the carbon signals show cross peaks with their two hydrogen atoms at shorter contact time suggesting that the hydrogen atoms are not equivalent in a $-\text{CH}_2-$ group. ^1H signal with chemical shift of 4.9 ppm gave cross peak only with longer contact time, so this signal could be attributed to the NH_2 groups. The CRAMPS



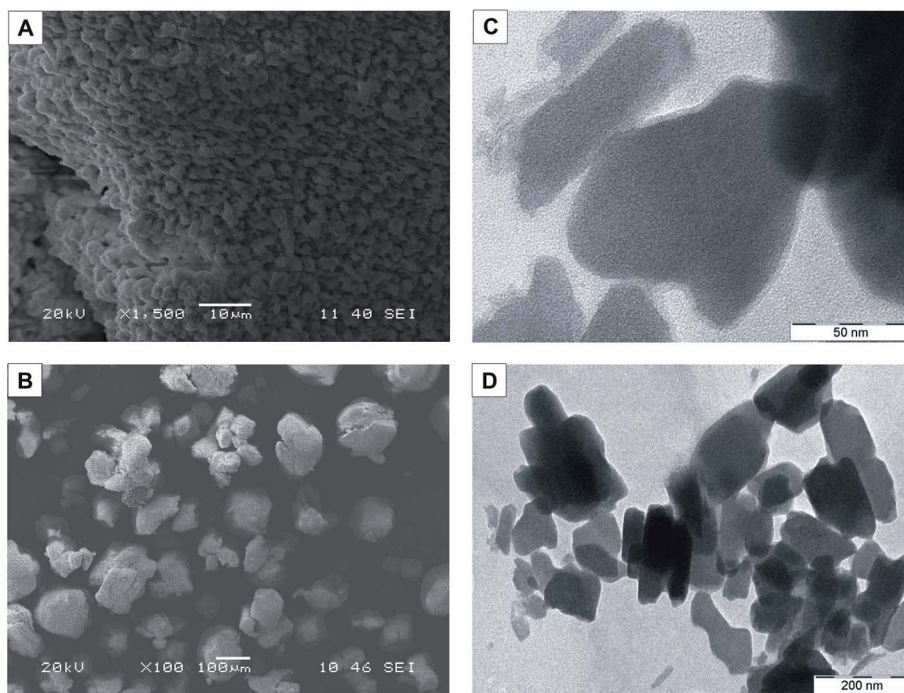


Fig. 4 SEM (A, B) and TEM (C, D) images of the WO_3 -EDA hybrid obtained from the solid-gas phase reaction.

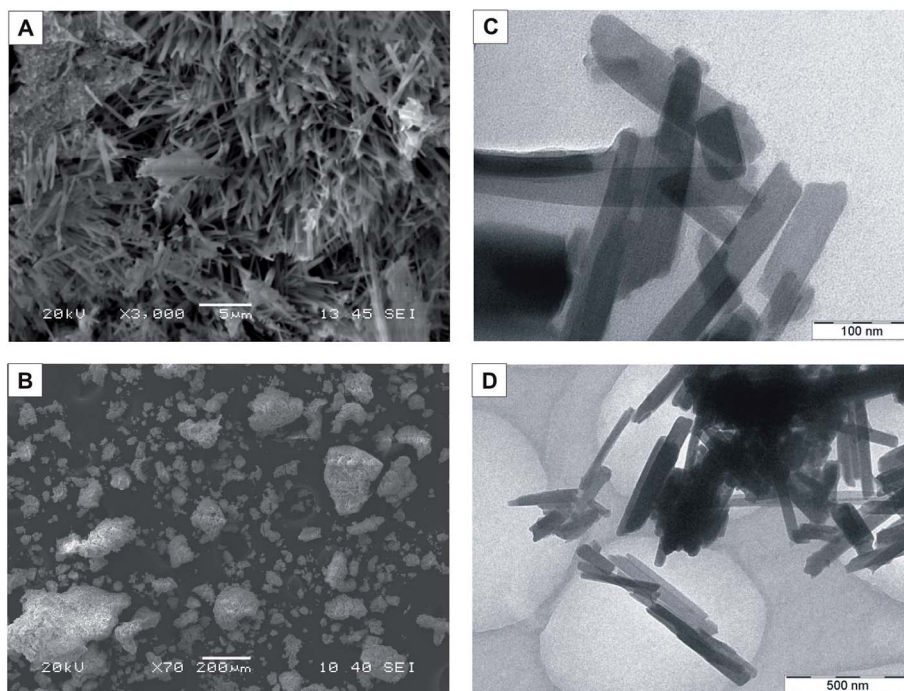


Fig. 5 SEM (A, B) and TEM (C, D) images of the WO_3 -EDA hybrid crystallized from water.

spectra can be integrated only with restrictions, but in this case the presence of the water molecules in the crystal structure could be excluded.

The results of the elemental analysis showed that the as-prepared WO_3 -EDA hybrid consisted of 7.39% C and 9.37% N. These results and the 62.64% W content, calculated

from the TG results in air, indicated that the C : N : W ratio is 1.96 : 1.81 : 1, thus the EDA : W ratio is 1 : 1. According to previous X-ray photoelectron spectroscopy (XPS) results^{26,27} the W is mainly in the VI oxidation state (W^{6+}), hence we propose the WO_3 -EDA empiric formula instead of the previously used WO_x -EDA formula.



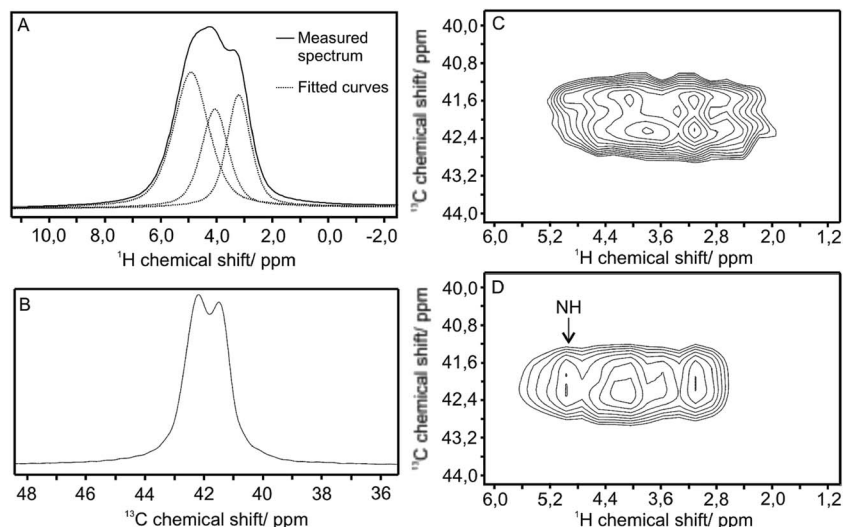


Fig. 6 Solid-state NMR spectra of the WO_3 -EDA hybrid: ^1H CRAMPS (A). ^{13}C CP MAS (B). ^1H - ^{13}C HETCOR with 30 μs (C) and 300 μs contact time (D).

3.4. Thermal decomposition of the WO_3 -EDA hybrid

To the best of our knowledge, previous thermal analytical measurements were used only to determine the organic content of the WO_3 -EDA hybrids,^{23,26,27} while the evolved gases and the decomposition intermediates were not characterized in detail before. Due to the large sample quantity requirements of these measurements, the WO_3 -EDA hybrid obtained from the wet chemical process (using ethanol solvent) was used for the study of the thermal decomposition and for preparing the decomposition intermediates. In addition, the TG and DTA curves of the WO_3 -EDA hybrids obtained from the different methods was compared. The TG and DTA curves of the WO_3 -EDA hybrid obtained from the solid-gas phase reactions are presented in Fig. S5 and S6.†

3.4.1. Thermal decomposition in nitrogen. In the first decomposition step (55–100 °C), the mass decrease was 1.2% (Fig. 7). In this step the structure remained intact, only traces of physically adsorbed water evaporated from the surface of the particles, because there was no change in the XRD patterns (Fig. 8) and in the FTIR spectra (Fig. 9). This evaporation was accompanied by an endothermic peak at 65 °C. Probably the water was adsorbed on the surface of the particles during storage.

The structure of the hybrid remained intact until 300 °C, then in the second decomposition step (300–360 °C) the structure collapsed, resulting in an amorphous phase (Fig. 8). This decomposition was accompanied by an endothermic peak at 333 °C. Based on the final mass loss (Fig. 7) and the FTIR spectrum (Fig. 9), this amorphous phase was tungsten oxide.

During the second decomposition step several evolved gases could be identified. Some of the organic fragments ignited with the traces of oxygen, hence a small amount of H_2O and CO_2 were detected. From the $-\text{NH}_2$ groups a small amount of NH_3 evolved. Instead of evaporation and decomposition the EDA transformed into a series of heterocyclic aromatic compounds. Due to the complexity of these compounds and the overlap

between their masses, GC-MS measurements were carried out to identify these gases, and to determine their relative quantity (Fig. S7†). The results of these measurements and the assignment of the ion masses are in Table 3 for both nitrogen and air atmospheres. Based on the results, in nitrogen the EDA transformed mostly to 3-methylpyridine, 2-ethylpyrazine and 2-methylpyridine. 2,3-Diethylpyrazine, pyrazine, 2-methylpyrazine, 2,3-dimethylpyrazine, pyrrole and pyridine were detected as well in smaller quantities.

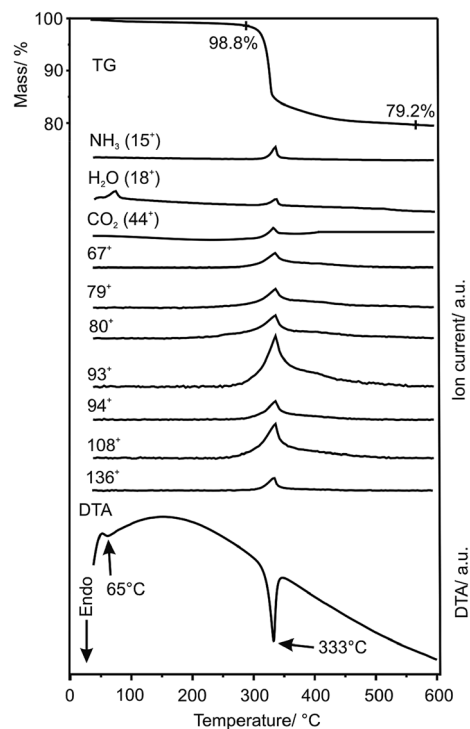


Fig. 7 TG/DTA and evolved gas analytical MS ion current curves of the WO_3 -EDA hybrid in nitrogen.



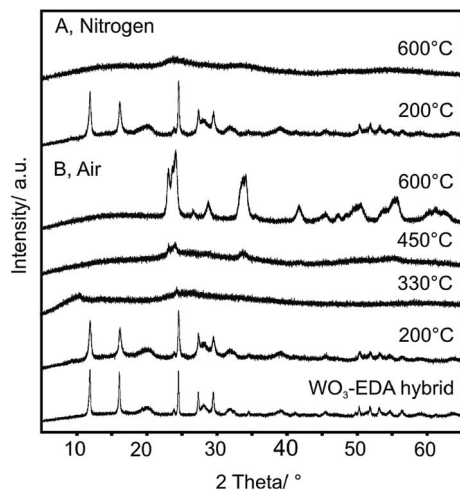


Fig. 8 XRD patterns of the thermal decomposition products of the WO₃-EDA in nitrogen (A) and in air (B).

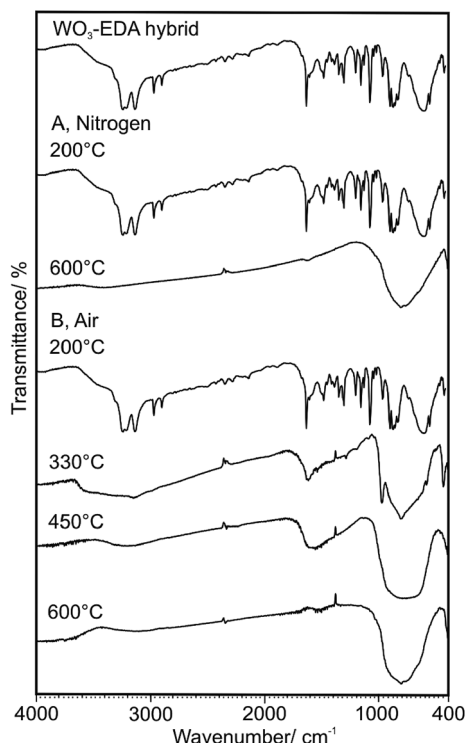


Fig. 9 FTIR spectra of the thermal decomposition products of the WO₃-EDA in nitrogen (A) and in air (B).

The thermal decomposition sequence of the WO₃-EDA hybrid obtained from the solid-gas phase reaction was essentially the same in nitrogen (Fig. S5†). The mass losses were slightly greater (3.8 and 21.8% instead of 1.2 and 19.6%), as water and excess EDA were adsorbed on the surface of the particles (Fig. 4c).

3.4.2. Thermal decomposition in air. Similar to the thermal decomposition in nitrogen, in the first decomposition step (55–110 °C), the structure remained intact, since the XRD

Table 3 Name, ion mass and the relative quantity of the confirmed heterocyclic aromatic compounds in nitrogen, and in air atmosphere based on the GC-MS results

Name	Ion mass	Area%	
		Nitrogen	Air
Pyrrole	67 ⁺	3.7	3.2
Pyridine	79 ⁺	2.9	6.3
Pyrazine	80 ⁺	7.9	45.6
2-Methylpyridine	93 ⁺	12.8	5.9
3-Methylpyridine	93 ⁺	29.2	4.5
2-Methylpyrazine	94 ⁺	5.6	15.2
2-Ethylpyrazine	108 ⁺	23.1	15.3
2,3-Dimethylpyrazine	108 ⁺	5.1	4.0
2,3-Diethylpyrazine	136 ⁺	9.0	—

patterns (Fig. 8) and the FTIR spectra (Fig. 9) were unchanged. A tiny amount of adsorbed water evolved; however, it was less visible than in the case of nitrogen atmosphere. The water evolution was accompanied by an endothermic peak at 98 °C (Fig. 10).

In the second decomposition step (280–330 °C) an amorphous phase was obtained (Fig. 8). According to the FTIR spectrum (Fig. 9) this intermediate still had some organic content (broad peaks at 1600 and 3100–3300 cm⁻¹). The W–O bonds (below 1000 cm⁻¹) changed significantly compared to the WO₃-EDA hybrid. Some of the evolved gases ignited, resulting in H₂O and CO₂. This burning generated enough heat to overturn the endothermic DTA peak at 284 °C to an exothermic peak (312 °C). NH₃ evolution was detected as well. Although, while in

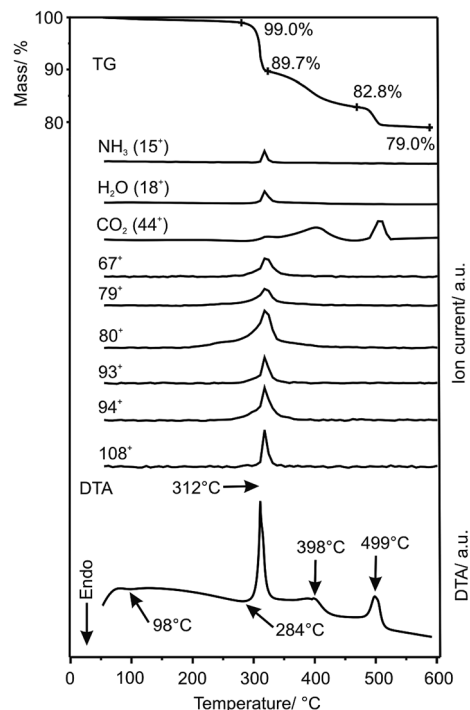


Fig. 10 TG/DTA and evolved gas analytical MS ion current curves of the WO₃-EDA hybrid in air.



the case of heating ammonium tungstates and ammonium thiotungstates in air at this temperature the evolved NH_3 burnt into nitrous oxides;^{48–50} in this case no such products were detected.

Most of the EDA transformed into a series of heterocyclic aromatic compounds in air as well (Fig. S8†). In contrast to the results in nitrogen, the main product was pyrazine in air. The quantities of 2-methylpyrazine and pyridine were larger than in nitrogen, while the amounts of 2-ethylpyrazine, 2-methylpyridine and 3-methylpyridine were smaller. The quantity of pyrrole and 2,3-dimethylpyrazine were *ca.* the same as in nitrogen, and 2,3-diethylpyrazine was not detected in air. Based on these results in nitrogen mainly pyridine derivatives, and in air mostly pyrazine derivatives were the main products, while 2-ethylpyrazine was present in great quantities in both atmospheres (Table 3).

In the third decomposition step (340–440 °C) from the amorphous phase m-WO_3 started to crystallize (Fig. 8). The FTIR spectrum still showed some organic content (broad peak at 1600 cm^{-1}), while the peaks of m-WO_3 appeared in the region below 1000 cm^{-1} . In this decomposition step only CO_2 was detected, *i.e.* some of the remained organic content combusted. This combustion and the crystallization of the m-WO_3 were both exothermic processes, which explained the exothermic peak at 398 °C in the DTA curve.

In the fourth decomposition step (470–520 °C) the m-WO_3 crystallization continued (Fig. 8), and the final decomposition product was identified as m-WO_3 (PDF 43-1035). Similar to the third decomposition step only the evolution of CO_2 was detected; in this step all of the remaining organic content combusted. In the FTIR spectrum (Fig. 9) the broad peak at 1600 cm^{-1} disappeared completely, confirming that there was no organic content present after this decomposition step. The combustion and the crystallization of the m-WO_3 were accompanied by an exothermic peak at 499 °C. The observed mass loss (20.0%) corresponded to the theoretical mass loss (20.6%) confirming the WO_3 -EDA formula.

In the case of the WO_3 -EDA hybrid obtained from the solid-gas phase reaction (Fig. S6†) the mass loss in the first decomposition step was slightly greater (2.8% instead of 1.0%), due to the absorbed water and excess EDA. The mass loss in the second decomposition step was the same (9.3% in both cases). The combustion of the remaining organic content took place at a higher temperature, resulting in an additional exothermic peak at 564 °C. Because of this in the third and fourth decomposition steps the mass losses were somewhat different (5.4 and 5.2% instead of 8.9 and 3.8%).

As reference, without the inorganic frame the EDA completely evaporated until 150 °C in both atmospheres (Fig. S9†). Based on the GC-MS results only EDA evolved, none of the heterocyclic aromatic compounds was detected. Previously in the case of several Co-EDA and Ni-EDA complexes the thermal decomposition took place between 200 and 300 °C, and in this temperature range EDA and its fragments were detected by MS measurements.^{51–53} It is known that at higher temperatures amines can recombine into heterocyclic compounds.⁵⁴ In our case the cause of the recombination of the EDA was

Table 4 Recycling of the WO_3 -EDA hybrid catalyst

Cycle Nr	Conversion (%)
1	98.7
2	93.4
3	91.1

probably the higher stability of the WO_3 -EDA (the decomposition started above 300 °C), and not the presence of W atoms and WO_3 .

3.5. Catalytic effects of the WO_3 -EDA hybrid

It was previously described that the WO_3 -EDA hybrid could act as a solid base catalyst in a Knoevenagel condensation reaction, due to its amino groups.²⁶ The conversion of the model reactions were *ca.* 90% both in the cases of the WO_3 -EDA hybrid²⁶ and the SBA-15, and MCM-48.^{55–57} However, the WO_3 -EDA hybrid has a higher stability, than the amino-modified silica gel catalysts, making it a promising catalyst.

In our study the same model reaction was carried out to see, how the preparation method influenced the hybrids catalytic properties. The as-prepared hybrids had the same efficiency as the hybrid obtained from the solvothermal reaction, and the modified silica gels. The conversion was 92.0% when WO_3 -EDA hybrid nanoplates obtained from the solid-gas phase reaction were used. In the case of WO_3 -EDA hybrid nanowires prepared by the wet chemical process the conversion was 98.7%. For reference m-WO_3 (1) was used, in this case the conversion was only 1.0%. Furthermore, the recycling of the catalyst was studied (Table 4.) as well. In each cycle the conversion slightly decreased; however, even in the third cycle the conversion was above 90%. This decrease was caused probably by the losses during the filtration.

4. Conclusions

Previously the WO_3 -EDA hybrid material was obtained only from solvothermal reactions. In this study this hybrid was prepared by two novel methods at milder reaction conditions: a solid-gas phase heterogeneous reaction (room temperature, atmospheric pressure), and a wet chemical process (60–80 °C, atmospheric pressure). The effects of the reaction conditions on the products were examined in detail: the composition (oxidized or partially reduced), crystal structure (monoclinic or hexagonal), particle size (100–300 nm or 70–90 nm) of the WO_3 powder during the solid-gas phase reactions; while the effect of the solvent was investigated in the case of the wet chemical process.

The composition, crystal structure and the particle size of the tungsten oxide had no significant effects on the product, in each solid-gas phase reaction the same product was obtained. Unlike in the case of the solvothermal reactions, no intermediates were detected during the reactions. The WO_3 precursors completely transformed to the hybrid after 8 weeks. Based on our results we



proposed a novel forming mechanism for the solid–gas phase reactions.

In the case of the wet chemical process water, ethanol and acetone were used as solvent. Using ethanol solvent was the most beneficial, as the most ordered structure with a high yield was obtained by using this solvent.

The two methods yielded the same products, the only difference was in their morphology. From the solid–gas phase reaction WO₃–EDA hybrid nanoplates were obtained for the first time, as previously only nanowires and nanobelts were reported. The wet chemical process yielded nanowires, similar to the previous solvothermal reactions.

The as-prepared WO₃–EDA hybrid were thoroughly examined by solid-state NMR and elemental analysis measurements to determine its composition, and to gain more information on its crystal structure. Two different positions of –CH₂– groups could be identified in the crystal structure by NMR measurements; also within the –CH₂– group the two hydrogen atoms were not equivalent. Based on the elemental analysis and the TG results in air, the WO₃ : EDA ratio was 1 : 1, thus the WO₃–EDA empiric formula was suggested.

The evolved gases and the decomposition intermediates of the WO₃–EDA hybrid were characterized in detail for the first time, as previous thermal analytical measurements were used only to determine the organic content of the hybrid. In nitrogen atmosphere the decomposition product of WO₃–EDA was an amorphous tungsten oxide phase, while in air m-WO₃ was obtained. According to the GC-MS measurements the EDA transformed into a series of heterocyclic aromatic compounds in both atmospheres.

In addition, catalytic properties of the hybrid was tested in a Knoevenagel model reaction. The as-prepared hybrids had the same efficiency as the hybrids obtained from the solvothermal reaction, and the modified silica gels.

Conflicts of interest

There are no conflicts to declare.

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