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Efficient conversion of acetate into phloroglucinol by recombinant *Escherichia coli*

Xin Xu, ^{ab} Mo Xian^{*a} and Huizhou Liu^{*a}

Phloroglucinol, an important fine chemical, was attempted to be produced by a recombinant *Escherichia coli*, using acetate, a less costly feedstock, as an alternative carbon source. Phloroglucinol was significantly produced by assembling an acetate assimilation pathway and phloroglucinol biosynthetic pathway in an engineered *Escherichia coli* strain. Subsequently, the culture conditions were optimized to enhance phloroglucinol production with a maximum titer of 554 mg L⁻¹. Finally, fed-batch fermentation of phloroglucinol was evaluated using the optimized culture conditions, and reached a maximum concentration of 1.20 g L⁻¹. The productivity (0.74 g per g DCW) and yield (0.18 g per g acetate) increased by 3.20-fold and 1.64-fold, respectively, compared with the data using glucose as the carbon source. Therefore, the engineered *E. coli* cells can be directly employed for phloroglucinol biosynthesis from acetate with better atom economy and lower cost.

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1 Introduction

Phloroglucinol is an important fine chemical for multiple applications. It can be used as a medical intermediate, an antioxidant, and a smooth muscle relaxant.^{1,2} Recently, the biosynthetic pathway of phloroglucinol from sugar has been constructed in recombinant *E. coli*.^{2,3} However, with global food shortages and increasing demand for phloroglucinol, researchers have focused on non-food substrates as alternative feedstocks. Acetate has been considered as a potential low-cost carbon source, since it could be generated in both biological and chemical processes, including acidogenesis, acetogenesis, methanogenesis and syngas fermentation.⁴⁻⁷ Zhang *et al.* successfully produced phloroglucinol from acetate by *in vitro* reaction.⁸ However, the costings and nonrecycling of the enzymes used *in vitro* were the main obstacles. It is still an attractive avenue to convert acetate into phloroglucinol *in vivo*.

Escherichia coli is one of the most commonly used host in biochemical industry. Acetate metabolism pathway in *E. coli* has been basically clarified: acetate accumulated due to metabolic overflow of excess glucose, while it also could be used as a carbon source during glucose starvation.⁹ In *E. coli*, acetate is converted into acetyl-CoA via two pathways with different efficiency: the higher-efficient pathway, catalyzed by AMP-forming acetyl-CoA synthetase (*acs*), and the lower-efficient pathway, catalyzed by phosphotransacetylase/acetate kinase (*pta-ackA*). Subsequently, acetyl-CoA enters the central carbon metabolism

(citric acid cycle and glyoxylate bypass), providing energy and precursors for cell growth.^{9,10} Several chemicals, such as free fatty acids, succinic acid, and mevalonate, have been successfully produced from acetate by engineered *E. coli* strain.¹¹⁻¹³ Previous studies have provided some information of using acetate to generate acetyl-CoA pool. Nevertheless, there are still two tone challenges in the phloroglucinol biosynthesis from acetate. One is the lower energy value of acetate, compared with glucose and other carbohydrates.¹² In acetate assimilation, the flux flowing to glycolysis bypass and pentose phosphate pathway nearly shut down. However, some important cofactors, such as ATP and NAD(P)H, were generated in both of the two pathways when *E. coli* cultivated on glucose.^{12,14-16} Considering that the transformation of acetyl-CoA to phloroglucinol consumes ATP,^{2,3} the energy produced by acetate assimilation might be insufficient to maintain cell growth and product synthesis. The other is the toxicity of phloroglucinol to strains. It has been reported that phloroglucinol significantly inhibited *E. coli* cell growth at a concentration of 500 mg L⁻¹, when added externally into a culture grown in a glucose medium.¹⁷

Energy limitation and inhibitory effect of phloroglucinol might also be the reasons of poor carbon conversion. Studies have been performed to improve the energy supply and tolerance of host with glucose as the carbon source. For instance, PEPCK (ATP-forming phosphoenolpyruvate carboxykinase, encoded by *pck*) was overexpressed to harbor higher ATP concentration in *E. coli*,^{18,19} and a multiple antibiotic resistance *marA* was overexpressed to enhance phloroglucinol resistance and elevate phloroglucinol production.² However, the effects of these genes have not been verified with acetate as the carbon source. In this study, acetate assimilation pathway and phloroglucinol biosynthetic pathway were assembled in an

^aCAS Key Laboratory of Biobased Materials, Qingdao Institute of Bioenergy and Bioprocess Technology, Chinese Academy of Sciences, Qingdao 266101, China. E-mail: xianmo@qibebt.ac.cn; Liuhuizhou@qibebt.ac.cn; Fax: +86 532 80662765; Tel: +86 532 80662765

^bUniversity of Chinese Academy of Sciences, Beijing, 100049, China



engineered *E. coli* strain, and *pckA* and *marA* were overexpressed to enhance the production of phloroglucinol from acetate. Then, culture conditions were optimized, and the dual inhibitory effect of acetate and phloroglucinol on cells was investigated. Finally, pH-couple fed fermentation was carried out, reached a titer of 1.2 g L⁻¹, with increased productivity (0.74 g per g DCW) and yield (0.18 g per g acetate), compared with the data using glucose as the carbon source. Therefore, this study provided a strategy with better atom economy and lower cost for phloroglucinol biosynthesis.

2 Materials and methods

2.1 Strains construction

All plasmids and strains used in this study are listed in Table 1. *E. coli* W3110 genomic DNA was amplified by PCR as a template to obtain the *pckA* gene using primers *pckA*-F (5'-CCGGATC-CATGCGCGTTAACAAATGGT-3') and *pckA*-R (5'-TTGCTGCAGT-TACAGTTTCGGACCAGCC-3'). The PCR product was cloned into the pCOLADuet-*acs* between the *Bam*HI and *Pst*I sites, resulting in pCOLADuet-*acs-pckA*. The *acc* and *phlD* genes were cloned into pACYCDuet-1, resulting in plasmid pAZRB. The *marA* gene was cloned into plasmid pAZRB, resulting in plasmid pZRB. Subsequently, pCOLADuet-1 and pAZRB were transformed into *E. coli* BL21 (DE3) to generate *E. coli* XU150. pCOLADuet-1 and pZRB were transformed into *E. coli* BL21 (DE3) to generate *E. coli* XU151. Plasmids pCOLADuet-*acs* and pZRB were transformed into *E. coli* BL21 (DE3) to generate *E. coli* XU152. Plasmids pCOLADuet-*acs-pckA* and pZRB were transformed into *E. coli* BL21 (DE3) to generate *E. coli* XU153.

2.2 Media

Primary seed cultures of XU153 were grown in LB medium containing 10 g L⁻¹ tryptone, 5 g L⁻¹ yeast extract, and 10 g L⁻¹ NaCl. The fermentation minimal medium contained (per liter): 2.5 g of KH₂PO₄, 3 g of (NH₄)₂SO₄, 1 g of citric acid·H₂O, 1.86 g of KCl, 0.08 g of FeSO₄·7H₂O, 0.24 g of MgSO₄·7H₂O, 1 g of

betaine, 2 g of beef powder, and 1 mL of trace elements solution. As the carbon source, the initial concentrations of sodium acetate in shake-flask and fed-batch fermentation were 8.2 g L⁻¹ and 2 g L⁻¹, respectively. The trace elements stock solution contained (per liter): 2.9 g of ZnSO₄·7H₂O, 3.7 g of (NH₄)₆-Mo₇O₂₄·4H₂O, 24.7 g of H₃BO₃, 2.5 g of CuSO₄·5H₂O, and 15.8 g of MnCl₂·4H₂O. Kan (100 μg mL⁻¹) and Cm (34 μg mL⁻¹) were added when necessary.

2.3 Analytical methods

Biomass was determined by measuring the optical density of the culture sample at 600 nm (1 OD unit = 0.43 DCW per L). Acetate concentration was determined by performing HPLC with an aminex HPX-87H ion exclusion column (Bio-Rad, USA). The concentration of phloroglucinol in the fermentation supernatant was quantified from the 446 nm value using the colorimetric reaction at between cinnamaldehyde and phloroglucinol.²⁰

2.4 Optimization of culture conditions

Optimization of culture conditions was performed in shake-flask experiments in triplicate series of 500 mL shake flasks containing 100 mL of culture medium incubated with the strain XU153. *E. coli* strains were cultured in a shaker incubator at 37 °C and 180 rpm firstly. When the OD₆₀₀ reached 0.6–0.8, IPTG was added to a final concentration of 150 μM, and the culture was further incubated at 30 °C for 24 h. Then, samples were withdrawn to determine cell mass and metabolite concentrations.

2.4.1 Effect of initial pH. The shake-flask culture was incubated in 100 mL medium of different pH (6.0, 7.0, 7.5, and 8.0) and cultured with shaking at 180 rpm. When OD₆₀₀ of the bacterial culture reached 0.6–0.8, the cells were induced by IPTG at a final concentration of 150 μM for 24 h and the phloroglucinol products were measured.

2.4.2 Effect of induction temperature. The *E. coli* strain XU153 was inoculated in 100 mL medium and cultured with

Table 1 Strains and plasmids used in this study

Strains and plasmids	Characteristic	Reference
Strains		
<i>E. coli</i> W3110	DNA template for amplification	TIANGEN
<i>E. coli</i> DH5α	Host for general cloning	TIANGEN
<i>E. coli</i> BL21 (DE3)	Host for protein expression	Novagen
XU150	<i>E. coli</i> BL21(DE3)/pCOLADuet/pAZRB	This study
XU151	<i>E. coli</i> BL21(DE3)/pCOLADuet/pZRB	This study
XU152	<i>E. coli</i> BL21(DE3)/pCOLADuet- <i>acs</i> /pZRB	This study
XU153	<i>E. coli</i> BL21(DE3)/pCOLADuet- <i>acs-pckA</i> /pZRB	This study
Plasmids		
pCOLADuet TM -1	Cola origin, Kan ^r	Novagen
pACYCDuet-1	p15A (pACYC184), Cm ^r	Novagen
pCOLADuet- <i>acs</i>	pCOLADuet-1 carrying <i>acs</i> from <i>E. coli</i> W3110	X. Xu, <i>et al.</i> ¹²
pCOLADuet- <i>acs-pckA</i>	pCOLADuet-1 carrying <i>acs</i> from <i>E. coli</i> W3110	This study
pAZRB	pACYCDuet-1 carrying <i>acc</i> and <i>phlD</i>	This study
pZRB	pACYCDuet-1 carrying <i>acc</i> , <i>marA</i> and <i>phlD</i>	This study



shaking at 180 rpm. The shake-flask cultures were incubated at different induction temperatures (25 °C, 27 °C, 30 °C, and 32 °C), when the OD₆₀₀ of the bacterial culture reached 0.6–0.8, for 24 h in a final concentration of 150 μM IPTG, and the phloroglucinol products were quantified.

2.4.3 Effect of IPTG concentration. The shake-flask culture was incubated in different inducer (IPTG) concentrations (25 μM, 50 μM, 75 μM, 100 μM, 150 μM and 200 μM) at the optimized temperature 30 °C for 24 h, and the phloroglucinol products were measured.

2.5 Toxicity of commercial phloroglucinol to *E. coli*

The shake-flask culture was incubated in 100 mL fermentation medium and cultured at a temperature of 30 °C (180 rpm). When OD₆₀₀ of the bacterial culture reached 0.6–0.8, IPTG was added. Then the different concentrations of commercial phloroglucinol (0 g L⁻¹, 0.5 g L⁻¹, 1 g L⁻¹ and 2.0 g L⁻¹) were fed respectively to the test samples. The growth of the bacterial was determined by measuring the OD₆₀₀ with a spectrophotometer (Cary 50 UV-Vis, Varian) at 8 h, 14 h, 20 h, 32 h and 38 h. The inhibition rate (IR) was calculated by the following equation:

$$IR = (OD_{600C} - OD_{600s})/OD_{600C} \times 100\%$$

where IR = inhibition rate (100%); OD_{600s} = OD₆₀₀ of sample; OD_{600C} = OD₆₀₀ of control at the same time as the sample.

2.6 Fed-batch fermentation

The strain XU153 harboring pCOLADuet-*acs-pckA* and pZRB was inoculated to 5 mL of LB medium (primary seed culture), and then 100 mL fresh fermentation medium was inoculated with the 5 mL overnight primary seed cultures (second seed culture). The overnight second seed culture were inoculated a 5 L fermentor (BIOSTAT Bplus MO5L, Sartorius, Germany) containing 2 L fermentation medium. The temperature was maintained at 37 °C firstly, and then 30 °C after induced. During the fermentation process, pH was automatically maintained at 7.0 with ammonia and sulfuric acid, and stirring speed was first set at 400 rpm and then linked to the dissolved oxygen (DO) concentration to maintain a 20% saturation of DO (air flow velocity of 1.5 L min⁻¹). To initiate heterogenous genes expression, IPTG was added, at a final concentration of 50 μM, as OD₆₀₀ was around 0.75. When initial carbon source was depleted, feeding medium (3 M sodium acetate) was fed continuously to maintain an acetate concentration below 1.5 g L⁻¹ in fermentation broth. Samples were withdrawn to determine cell mass and concentration of acetate and phloroglucinol. The productivity of phloroglucinol to dry cell weight was calculated by the following equation:

$$Q_p = G_p/G_{DCW}$$

where Q_p = productivity (gram to dry cell weight); G_p = weight of phloroglucinol (g); G_{DCW} = dry cell weight (g).

Conversion efficiency (gram to gram) of acetate to phloroglucinol was calculated by the following equation:

$$Y_p = G_p/G_s$$

where Y_p = conversion efficiency (gram to gram); G_p = weight of phloroglucinol (g); G_s = weight of acetate/glucose (g).

3 Results and discussion

3.1 Pathway construction for phloroglucinol production from acetate

As shown in Fig. 1, acetate can be converted to acetyl-CoA through acetyl-CoA synthase (encoded by *acs*) pathway, which is driven by ATP (upper pathway).¹⁰ Four acetyl-CoA carboxylase subunits (encoded by *accADBC*) catalyze acetyl-CoA to form malonyl-CoA, and then to phloroglucinol by polyketide synthase (encoded by *phlD*) (lower pathway).^{2,3} To construct lower pathway, *accADBC* from *Escherichia coli*, and *phlD* from *Pseudomonas fluorescens*, were chosen, as these genes were verified to be key genes of phloroglucinol biosynthesis. The engineered strain was named XU150. Since *marA* gene might improve the resistance of *E. coli* to phloroglucinol,² it was also overexpressed in XU150, resulting in XU151. To strengthen the upper pathway, the gene *acs* from *Escherichia coli*, which was widely used in previous studies, was introduced into XU151, resulting in the engineered strain XU152. Further, gene *pckA* was also overexpressed in XU152, causing it previously shown to be more efficient for ATP generation.^{17,18} The engineered strain XU153 was constructed with assembly in of *acs*, *pckA*, *accADBC*, *marA* from *Escherichia coli*, and *phlD* from *Pseudomonas fluorescens*.

All of the engineered strains showed phloroglucinol titers in flask cultivation using acetate as the sole carbon source. Due to overexpressing *marA*, 147 mg L⁻¹ phloroglucinol was obtained from *E. coli* strain XU151, while the data of the control strain XU150 was only 106 mg L⁻¹ after 48 h cultivation. And overexpression of *acs* and *pckA* in XU153 increased the phloroglucinol titer to 263 mg L⁻¹. The phloroglucinol production efficiency in XU153 was approximately 2.5-fold greater than that of XU150. The strain XU153 also exhibited a drastic increase in phloroglucinol yield compared to XU150: the yield reached 0.12 g per g acetate, a 2.4-fold increase (Fig. 2). These results provided that overexpressing *marA* was beneficial for phloroglucinol synthesis from acetate. This may be due to that MarA, a general resistance transcriptional activator, might improve the resistance of *E. coli* to phloroglucinol – the positive effect has been verified when cultured in a glucose medium.² The results also indicated co-expression of *acs* and *pckA* causing an apparent increase in acetate-derived phloroglucinol biosynthesis. The importance of *acs* gene in acetate assimilation has been verified in previous studies.^{9,11} The positive effect of overexpression of *pckA* gene may be described to two reasons. First, the reaction catalyzed by PEPCK generates ATP,^{17,18} and ATP is essential for phloroglucinol biosynthesis from acetate. Second, the increased level of PEPCK improved the activity of anaplerotic pathway.^{16,17} Such a response seems to benefit ATP regeneration and PEP utilization – and is also favorable to phloroglucinol production.



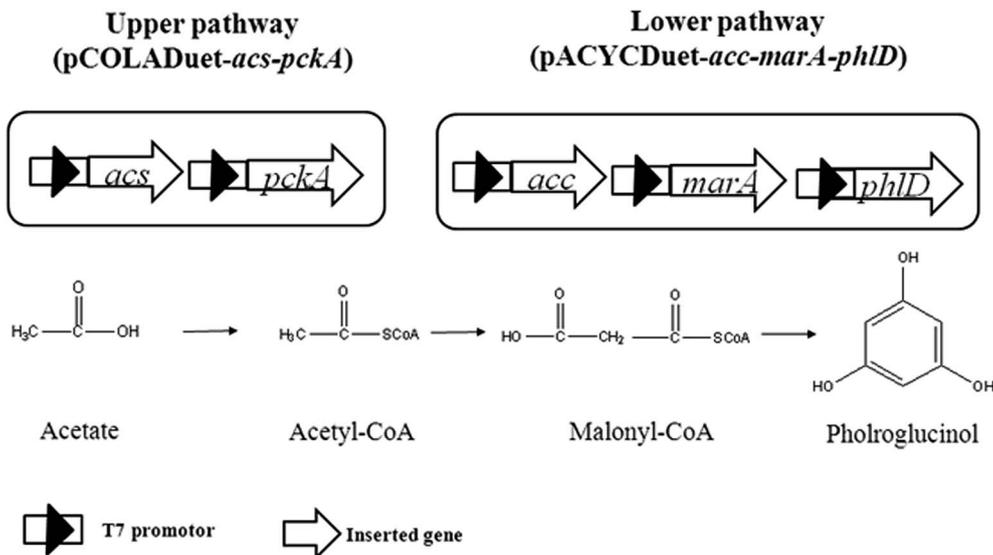


Fig. 1 The metabolic pathways of phloroglucinol biosynthesis from acetate. Genes in upper pathway: *acs*, encoded for acetyl-CoA synthase from *Escherichia coli*; *pckA*, encoded for phosphoenolpyruvate carboxykinase from *Escherichia coli*. Genes in lower pathway: *acc*, encoded for four acetyl-CoA carboxylase subunits from *Escherichia coli*; *phlD*, encoded for polyketide synthase from *Pseudomonas fluorescens*; *marA*, encoded for transcriptional activators from *Escherichia coli*.

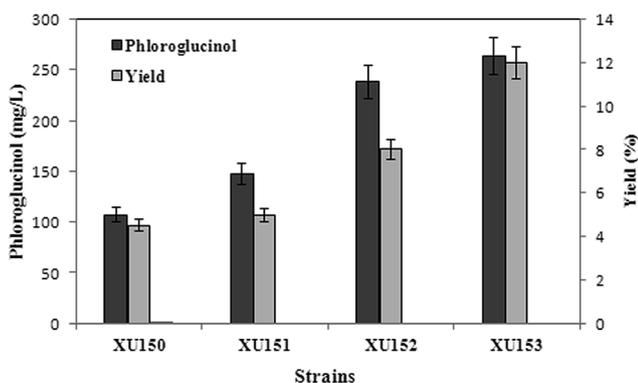
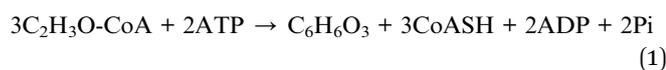


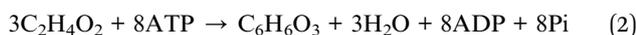
Fig. 2 Phloroglucinol production of different strains using acetate as carbon source when cultured in shaking flasks. All the experiments were performed in triplicates. Strains: XU150, *E. coli* BL21(DE3)/pCOLADuet/pAZRB; XU151, *E. coli* BL21(DE3)/pCOLADuet/pZRB; XU152, *E. coli* BL21(DE3)/pCOLADuet-*acs*/pZRB; XU153, *E. coli* BL21(DE3)/pCOLADuet-*acs-pckA*/pZRB. Strain XU153 harboring upper pathway and lower pathway increased the phloroglucinol concentration to approximately 2.5-fold than that of strain XU150.

3.2 Investigating the theoretical phloroglucinol yields

The stoichiometry of phloroglucinol synthesis (lower pathway) is calculated with eqn (1).^{2,3}



We assume that 2 mole of ATP are required for producing 1 mole of acetyl-CoA from acetate,¹⁰ thus eqn (2) was deduced.

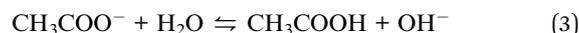


1 mole of phloroglucinol synthesis requires 8 moles of ATP that can be produced by oxidizing 0.8 moles of acetate.¹⁰ Thereby, 1 mole of phloroglucinol production consumes 3.8 moles of acetate, resulting in the theoretical phloroglucinol yield of 0.55 g per g acetate, which is higher than the data of glucose as the carbon source (0.46 g per g glucose).² That is due to the metabolism difference between glucose and acetate. Glucose is converted into pyruvic acid *via* glycolysis. Subsequently, pyruvic acid combines with CoASH to form acetyl-CoA, leading to loss of carbon dioxide. However, the metabolic flux through the above pathways, as well as the carbon loss, could be negligible in acetate assimilation.^{12,14,15} According to the result, it is expected to achieve better atom economy and higher productivity of phloroglucinol biosynthesis from acetate.

3.3 Optimization of culture conditions

Fermentation culture conditions have a vital effect on the formation, concentration and yield of the end-product.²¹⁻²³ In this study, the three most important factors, pH, induction temperature, and inducer concentration were optimized to improve phloroglucinol production from acetate through single factor test.

3.3.1 Effect of pH on phloroglucinol production. With hydrolysis reaction of sodium acetate, once acetate acid was consumed as the carbon source by *E. coli*, OH^- was left in the medium, increasing pH to above 7.



pH of 6, 7, 7.5, and 8 were assessed to investigate the effect of pH on phloroglucinol production (Fig. 3A). pH of the medium is important as it couples transmembrane pH gradient. It also could induce complex regulatory responses of *E. coli*, including



gene expression pattern, enzymes activities and metabolic flux shift. Strain XU153 did not grow with the initial pH of 6.0, possibly because the acidic environments negatively affected internal osmotic pressure.^{9,10} Therefore, the optimal pH for phloroglucinol production from acetate was around 7.0.

3.3.2 Effect of induction temperature on phloroglucinol production. The optimum temperature for *E. coli* growth is 37 °C. However, higher temperature may cause more stresses on cells and reduce final biosynthesis productivity.¹⁰ Therefore, a lower induction temperature need to be chosen. In this study, the induction temperatures of 25 °C, 27 °C, 30 °C and 32 °C were tried to increase phloroglucinol production from acetate. As shown in Fig. 3B, the maximum phloroglucinol production was observed at 30 °C. The reason may lie in that low induction temperatures could enhance activities of recombinant enzymes and change fermentation characteristics (27 °C or 30 °C).^{24,25} Causing the negative influence on cell growth by low temperature, the balance of enzyme expression, cell growth and product formation in a suitable cultivation temperature was necessary. Hence, the optimal induction temperature for phloroglucinol production was around 30 °C.

3.3.3 Effect of inducer concentration on phloroglucinol production. IPTG is a commonly used gratuitous inducer for protein expression. It binds the lac repressor and consequently releases the operator allowing DNA transcription.²⁶ Higher concentration of IPTG might cause serious burden of cell metabolism, with negative effect on cell growth, plasmid stability and protein expression.^{27–29} Therefore, the level of IPTG should be adjusted to a suitable concentration. To optimize the inducer concentration, various IPTG concentrations, ranging from 25 μM to 200 μM, were tested. The production of phloroglucinol reached a maximum of 554 mg L⁻¹ at the IPTG concentration of 50 μM, which was about 2.1 times greater than those observed at 150 μM (Fig. 3C).

Therefore, the optimal culture condition for phloroglucinol production was pH of 7.0 and temperature of 30 °C at the concentration of 50 μM IPTG using the engineered strain XU153.

3.4 Inhibitory effect of phloroglucinol to *E. coli* in the acetate medium

Inhibitory effect of products to the hosts is common in biosynthesis of chemicals.^{30,31} The toxicity of phloroglucinol to *E. coli* cell growth in a glucose medium has been verified.¹⁷ Considering the stresses on cells caused by acetate, the potential dual inhibition of substrate and product needs to be investigated. The commercial phloroglucinol imparts toxicity to *E. coli* when added exogenously to the acetate medium after induction (Fig. 4). *E. coli* cell growth was comparable at 0 g L⁻¹ and up to 2 g L⁻¹ of exogenously added phloroglucinol. The strain can grow in 2 g L⁻¹ phloroglucinol with inhibiting rates of 58% after inoculation and cultured for 36 hours (Fig. 4). The results indicated that phloroglucinol resistance of XU153 might be enhanced by overexpressed *marA* gene, compared with the reported inhibition concentration in a glucose medium (500 mg L⁻¹ phloroglucinol).¹⁷ However, toxicity of phloroglucinol still cannot be neglected, especially at high

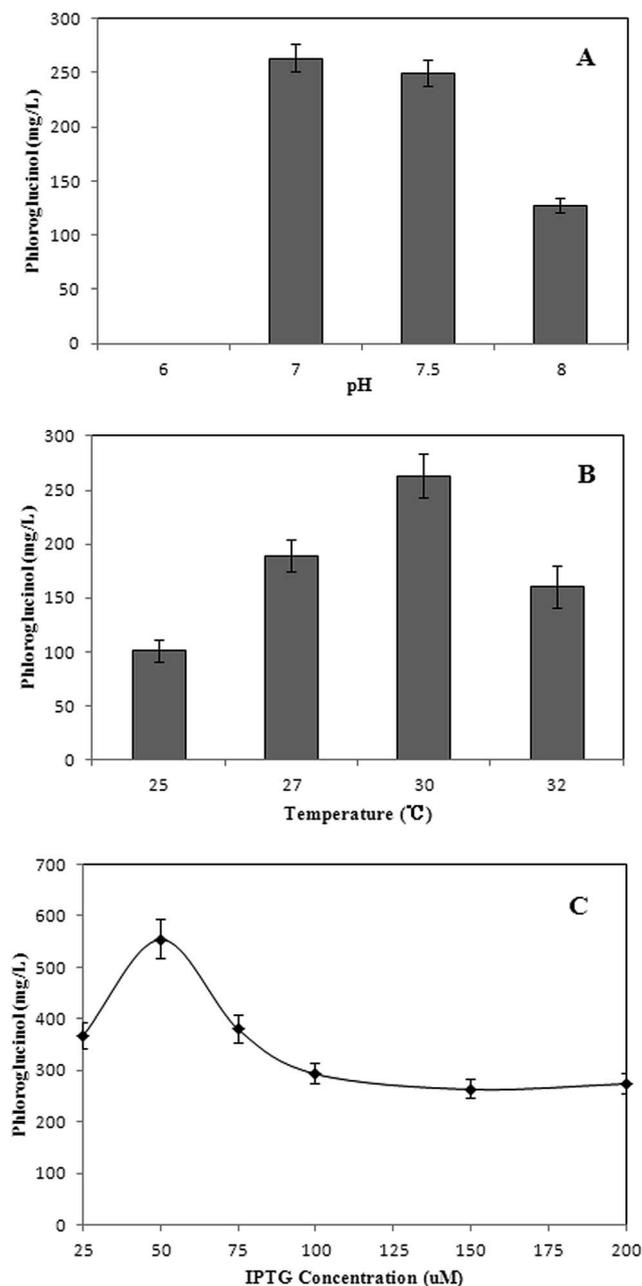


Fig. 3 Effects of culture conditions on phloroglucinol production by strain XU153. (A) Effect of pH on phloroglucinol production; (B) effect of induction temperature on phloroglucinol production; (C) effect of inducer concentration on phloroglucinol production. When OD₆₀₀ reached 0.6–0.9, cultures were induced for 24 h using IPTG in shake-flasks. All the experiments were performed in triplicates. Optimized conditions: pH, 7.0; induction temperature, 30 °C; IPTC concentration, 50 μM.

concentrations. There have been several effective efforts on the fermentation process to get high titers, including membrane technology and *in situ* product removal.²⁵ Furthermore, construction of end-product export systems, activation of general stress response genes, and expression of heat shock proteins, also can be used to improve the tolerance of the hosts.^{31–33}



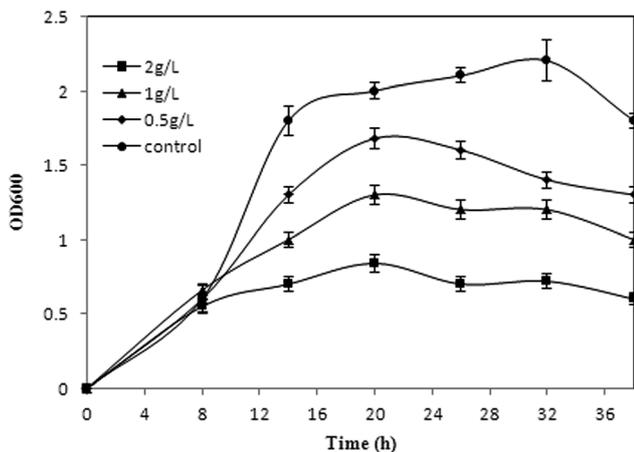


Fig. 4 The growth of *E. coli* in acetate medium with different concentration of commercial phloroglucinol. The growth of the bacterial culture was determined by measuring the OD₆₀₀ with a spectrophotometer at 8 h, 14 h, 20 h, 26 h, 32 h and 38 h. All the experiments were performed in triplicates. The concentrations of phloroglucinol were added to the acetate medium as follows: 0 g L⁻¹ (●), 0.5 g L⁻¹ (◆), 1 g L⁻¹ (▲), 2 g L⁻¹ (■).

3.5 Phloroglucinol production by XU153 using acetate as the sole carbon source in fed-batch fermentation

pH-coupled fed-batch fermentation was carried out with XU153 using acetate as the sole carbon source in the optimized culture conditions. Sodium acetate was added continuously when the initial carbon source was exhausted which was indicated by the sharp rise of DO. Biomass, phloroglucinol accumulation and

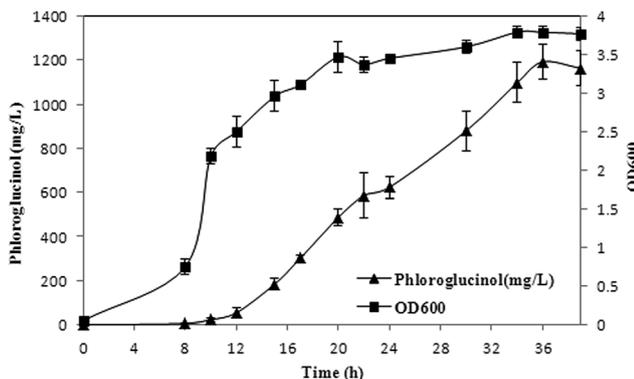


Fig. 5 Phloroglucinol production by XU153 using acetate as the sole carbon source in fed-batch fermentation. Induction was carried out at 8 h at the OD₆₀₀ of 0.6–0.9. The experiments were performed in triplicates. Phloroglucinol accumulation (▲) and cell growth (■). The maximum concentration of phloroglucinol was 1.20 g L⁻¹ with a productivity of 0.74 g per g DCW, and the yield was 0.18 g per g acetate.

acetate consumption were monitored over the course of fermentation. As is shown in Fig. 5, phloroglucinol production increased rapidly from 2 h to 28 h after induction. After the cultures were induced for 28 h, phloroglucinol reached a maximum concentration of 1.20 g L⁻¹. Simultaneously, the yield of 0.18 g per g acetate was 1.64-fold of the corresponding data using glucose as a carbon source. Phloroglucinol production from acetate was also much higher (0.74 g per g DCW) than that achieved with glucose (0.23 g per g DCW), a 3.2-fold increased (Table 2).³ The results consisted with the calculation of theoretical phloroglucinol yield discussed above. Therefore, with increased atom economy and higher productivity, it is a significant pathway of phloroglucinol biosynthesis from acetate by XU153.

The maximum cell density of the engineered strain was only about 3.79 (OD₆₀₀), with a phloroglucinol concentration of 1.20 g L⁻¹. Both of the biomass and the titer were rather low for the fed-batch fermentation of *E. coli* strains. The main reason might lie in the dual inhibition of the substrate and product, which was proved by the experiment of inhibitory effect. Meanwhile, the burden of cell metabolism caused by over-expression of heterologous genes may be another reason. Several possible improvements can be achieved to enhance cell growth and phloroglucinol production. One approach is to optimize the fermentation process by reducing the toxicity of substrate and product, such as *in situ* product removal, membrane technology and a two-stage fermentation using different substrates.^{12,34,35} Genetic modification of the host is another possible approach: chromosome integration technique to decrease burden of cell metabolism,³⁶ construction of end-product export systems, activation of general stress response genes, and expression of heat shock proteins to improve the tolerance of the host.^{30–32}

4 Conclusions

In this study, phloroglucinol was produced by assembling acetate assimilation pathway and phloroglucinol biosynthetic pathway in an engineered *E. coli* strain, using acetate as the sole carbon source. Subsequently, the culture process conditions were optimized to enhance phloroglucinol production. Finally, we also evaluated the fed-batch fermentation of phloroglucinol using the optimized culture process conditions, and phloroglucinol reached a maximum concentration of 1.20 g L⁻¹. The productivity (0.74 g per g DCW) and yield (0.18 g per g acetate) increased by 3.20-fold and 1.64-fold, respectively, compared with the data using glucose as the carbon source. In summary, this study provided a strategy to enhance atom economy of phloroglucinol biosynthesis in *E. coli* with low-cost acetate as the feedstock.

Table 2 A comparison of phloroglucinol fermentation parameters among different carbon sources

Carbon source	DCW _{max} (g L ⁻¹)	Phloroglucinol (g L ⁻¹)	Q _p (g per g DCW)	Y _p (g per g substrate)	Reference
Acetate	1.63 ± 0.05	1.20 ± 0.08	0.74 ± 0.03	0.18 ± 0.04	This study
Glucose	~16.5	~3.8	~0.23	~0.11	Y. Cao, <i>et al.</i> ²



Conflicts of interest

There are no conflicts to declare.

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