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1. Introduction

Methylene blue (MB) was first prepared in 1876 by Heinrich Caro, and it is a heterocyclic aromatic chemical compound with a chemical formula of $C_{16}H_{18}N_3SCl$ (see Fig. 1). It has been widely used in chemical and biological fields.¹⁻⁵ For example, it can be used as pharmaceutical drugs, chemical indicator and biological stain. Methylene blue has been described as "the first fully synthetic drug used in medicine". It is a component of

Fig. 1 Molecular structures of MB hydrates.

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Transformation and dehydration kinetics of methylene blue hydrates detected by terahertz time-domain spectroscopy†

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Methylene blue (MB) as an important dye and medicine, has several different crystalline hydrates. These MB hydrates can transform from one to another at different temperatures or humidities. Determination of these hydrates is a big challenge for traditional spectroscopic technologies like infrared spectroscopy (IR) and Raman spectroscopy due to the component and structure similarities among these hydrates. We present a terahertz (THz) spectroscopy technology to differentiate three typical MB hydrates: pentahydrate, dihydrate and anhydrate. The pentahydrate exhibits prominent THz absorption features at 0.84 and 1.68 THz, and the dihydrate exhibits a broad and weak absorption peak at 0.89 THz, while the anhydrate has no obvious characteristic absorption peak at the measured spectral range of 0.2–2.0 THz. The dehydration kinetics of MB hydrates is investigated according to the variation of one of the main THz characteristic absorption peaks of MB pentahydrate with the heating time at different heating temperatures. A clear relation between the dehydration rate and the heating temperature can be fitted by an Arrhenius equation. The fitted activation energy of 64.5 kJ mol⁻¹ is quite consistent with the enthalpy change due to the transformation of MB pentahydrate to MB anhydrate reported in a previous study. PAPER

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frequently prescribed urinary analgesic/anti-infective/antispasmodic known as "Prosed DS". Due to the existing strong hydrogen-bond interaction between MB and water, MB can easily form several stable hydrated crystalline states with different water contents at room temperature and at different humidities.⁶ Researches have shown that different crystalline forms of medicines can affect the stability, homogeneity, active pharmaceutical ingredient (API) and safety of the medicines to some degree.^{7,8} Therefore, it is significant to monitor the crystalline states of methylene blue during its applications.

A number of techniques have been used to test the crystal forms of medicines, such as X-ray diffraction (XRD) ,^{7,8} Infrared (IR),9,10 Raman,10,11 circular dichroism¹² spectra, differential scanning calorimetry $(DSC)^{13}$ thermogravimetric analysis (TGA) ,¹⁴ differential thermal analysis (DTA) ,¹⁵ solid-state nuclear magnetic resonance,¹⁶ magnetic anisotropy,¹⁷ dilatometer and polarizing microscope.¹⁸ However, each individual technique has its own limitation¹⁹ and usually need two or more techniques combined to study the crystalline states of hydrates. Also, the technique should be applicable to the online processing and manufacture if it is the ultimate intention to use the technique for process optimization. XRD is the standard method for researching crystallinity,²⁰ but in order to get accurate crystal structure data, the complicated single-crystal preparation and prudent crystal structure analysis are requisite. Furthermore, the positions of hydrogen atoms cannot be

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precisely determined by the XRD technique.²¹ The emerging requirement on process analytical technologies (PAT) has led to an increasing utilization of optical spectroscopy technologies such as IR and Raman which can potentially perform online analyses.²² However, since IR and Raman spectroscopies mainly characterize the intra-molecular vibrations including chemical bonds and atomic groups, it is difficult for them to differentiate crystalline hydrates with different water contents.

Terahertz (THz) wave lying between the infrared and microwave regions of the electromagnetic waves, has received considerable attention because of its potentially important applications.23,24 THz spectroscopy is capable of characterizing the intra- and inter-molecular vibrations. The unique fingerprints of crystalline compounds at THz frequencies, mainly originating from the inter-molecular low-frequency coherent motions, make terahertz spectroscopy a very sensitive technique in differentiating crystalline polymorphs,²⁵ hydrates²⁶⁻³⁰ and cocrystals³¹⁻³³ and also allow the observation of phase transformations between solid state modifications.³⁴ Terahertz time-domain spectroscopy (THz-TDS), as a relatively new technology, has been developed to study inter-molecular vibrational modes,^{35,36} hydrogen-bond stretching, van der Waals interaction, $26,31,37$ and torsion vibrations in many chemical and biological compounds, including small biomolecules, pharmaceutical materials, and explosives,^{38,39} to explore the conformational and structural dynamics of biomolecules,40,41 to identify isomers of amino acids such as L-, D -, and DL -alanine, L -serine and DL -serine, α - and γ -glycine⁴²⁻⁴⁴ and to investigate the dehydration kinetics of crystalline hydrates.^{28,29} The dehydration kinetics of crystalline hydrates could be investigated by analyzing the changes of their terahertz spectra under different states and reaction processes. BSC Advances Section do 25 August 2018 (access Article on 26 August 2017. The Common Conservation Distribution on 25 August 2017. Do 26 August 2017. Do 26 August 2017. Do 26 August 2017. Do 26 August 2018 2017. The common

In this work, the MB pentahydrate is first purchased and two other stable hydrates of MB dihydrate and MB anhydrate are prepared from the pentahydrate in experiment. THz spectroscopy technology is then presented to differentiate these three MB hydrates. For comparison, the IR and Raman spectroscopy measurements are also performed. Lastly, the dehydration kinetics of the MB pentahydrate transforming into MB anhydrate is investigated according to the variation of one of the characteristic THz absorption peaks of MB pentahydrate with the heating time. This work clearly illustrates the advantages of THz spectroscopy in differentiating the crystalline hydrates and investigating the dehydration kinetics.

2. Experimental

2.1 Chemicals and materials

Methylene blue pentahydrate (CAS-number 7220-79-3, Fig. 1) was purchased from Aladdin (Shanghai, China) in HPLC grade and used without further purification. All solvents were purchased from SCR (Shanghai, China) in analytical grade and were used as received without further purification.

2.2 Sample preparation

Firstly, the three methylene blue hydrates were prepared referring to the reported recrystallization method.⁶ MB pentahydrate

was obtained by recrystallization in HCl aqueous. MB dihydrate was prepared by a suspension equilibration of the pentahydrate in a 10-fold excess of 2-PrOH with 0.5% $H₂O$ and dried in an oven at 40 \degree C for 3 h. MB anhydrate was directly from the product of the pentahydrate dried at 60 \degree C for overnight. For subsequent measurements, these MB hydrates were grinded into powder by using agate mortar and then the pure powders were pressed into pallets with a diameter of 15.0 mm and a thickness of around 0.5 mm using a manual tablet press. Crystalline structures of these three MB hydrates were analyzed by X-ray powder diffraction patterns (XRPD) (Fig. S1 in the ESI†) and their water contents were determined by thermogravimetric analysis (TGA) (Fig. S2 in ESI†). From Fig. S1,† it can be seen that there is prominent difference between the XRPD patterns of the three MB hydrates due to their different crystal structures. In addition, the X-ray diffraction intensity from the MB pentahydrate is obviously higher than those of MB dehydrate and anhydrate, indicating the crystallinity of the former is better than the latter two ones.

XRPD patterns of the samples were recorded with PANalytical (Holland) X'Pert3 Powder. Measurements were performed with Cu K α radiation ($\lambda \approx 0.154$ nm) at 40 kV/40 mA. Data points were collected with a step size of 0.02 \degree in 2 θ and an accumulation time of 37 s per step. The samples were prepared on a glass holder with a depth of 1.0 mm and a diameter of 12 mm. All samples were rotated at a speed of 30 rpm during the XRPD measurement.

The TGA analysis was performed using a thermobalance TGA/DSC from METTLER-TOLEDO Instruments (Switzerland). The samples were placed in a ceramic crucible and heated up in a flow of N_2 (25 mL min⁻¹) with a heating rate of 10 K min⁻¹.

2.3 Attenuated total reflection infrared spectroscopy

Infrared spectra were measured by a Agilent Cary 630 FTIR Spectrometer (Agilent, The United States) equipped with a single reflection diamond attenuated total reflectance (ATR) accessory, which did not require sample preparation. A highquality spectrum was obtained simply by placing the sample on a diamond sensor, and pressing the sample to ensure good contact. Spectral data were recorded in a wavenumber range from 4000 to 400 cm^{-1} with a resolution of 2 cm^{-1} and an average over 100 scans.

2.4 Raman spectroscopy

Raman measurements were performed by using a Renishaw (The United Kingdom) inVia micro-Raman spectroscopy system, equipped with three laser excitations (532 nm DPSS laser, 50 mW; 633 nm He–Ne laser, 17 mW; 785 nm diode laser, 250 mW). A Leica microscope with $50 \times$ objective was employed to focus the incident laser on the samples for collection of back-scattered Raman signals. Before the Raman spectra were measured, the wavenumber of the Raman band of silicon at 520 cm^{-1} was calibrated, and all data were collected under the same conditions. The spectral range was from 400 to 3000 cm^{-1} , the acquisition time of each spectrum was fixed at 10 s, and power on the sample was 0.05% of the laser power using 532 nm DPSS laser.

2.5 THz spectroscopy

THz spectroscopy measurements were performed using a Picometrix T-ray 5000 fiber-coupled spectrometer (Advanced Photonix, Inc., MI, USA) in transmission mode. The spectrometer used femtosecond near-infrared laser pulses and LT-InGaAs photoconductive antenna (PCA) chips to generate and coherently detect the electric field of ultrashort THz electromagnetic pulses in the time domain. All of THz spectroscopy measurements were performed at a relative humidity of <2.0% with the purge of nitrogen gas. The room temperature measurements were conducted at an ambient temperature of 21.0 \pm 0.4 °C. For the variable temperature measurements, to control the temperature, a variable temperature cell holder (Specac Inc., Orpington, UK) was used and the testing temperature range was from 20 to 160 °C with an accuracy of ± 0.2 °C. The heating rate was 10 $^{\circ}$ C min⁻¹ for the temperature varying from 20 $^{\circ}$ C to 160 \degree C. For the dehydration kinetics measurement of the pentahydrate, all of the heating rates were the same to be 15 °C min⁻¹ for the sample temperature increasing from 20 °C to the target temperatures of 45 °C, 50 °C, 55 °C, 60 °C and 75 \degree C, respectively. After reaching the target temperature, heating was maintained for about 40 minutes at each target temperature to observe the dehydration process. Paper Were the system on 25 THz spectroscopy measurements were performed using a Pice and The system and the system and the system of the

THz time-domain waveforms of the sample and the reference without sample (air) were measured under the same experimental conditions. The frequency-domain spectra of measured signals were obtained by Fourier transform (FT). The effective frequency region is 0.2 to 2.0 THz for THz-TDS measurements. Spectral frequency resolution of the spectrometer is 12.5 GHz. Measurements were performed three times at different days for each sample to eliminate the influence of the instrument performance.

The THz optical refractive index of the MB sample is calculated using the equation^{45,46}

$$
n(\omega) = \frac{|\varphi_{\rm s}(\omega) - \varphi_{\rm ref}(\omega)|c}{2\pi\omega d} + 1 \tag{1}
$$

where $\varphi_s(\omega)$, $\varphi_{ref}(\omega)$ are the phase angles of the Fourier transforms of the power transmissions of the MB sample, I_s , and the reference (air), I_{ref} , respectively, and c the light speed, ω the frequency and d the thickness of the MB sample. For the solid measurement, the absorption coefficient of a free-standing sample is calculated as⁴⁶

$$
\alpha(\omega) = \frac{2}{d} \ln \left[\frac{4n(\omega)}{\rho(\omega)[n(\omega) + 1]^2} \right]
$$
 (2)

where $\rho(\omega)$ is the amplitude ratio of the Fourier transforms of I_s and I_{ref} .

3. Results and discussions

3.1 IR and Raman characterization

The ATR-FTIR and the Raman spectra of these three MB hydrates are shown in Fig. 2 and 3, respectively. From Fig. 2 we can see that there are obvious spectral differences around 2000 and 3300 cm^{-1} between the MB pentahydrate or dihydrate and

Fig. 2 ATR-IR spectra of MB pentahydrate, dihydrate and anhydrate.

Fig. 3 Raman spectra of MB pentahydrate, dihydrate and anhydrate.

the MB anhydrate due to the absence of water in the MB anhydrate. While the difference in ATR-FTIR spectra observed between the pentahydrate and the dihydrate are much less pronounced, which leads to the feasibility to identify MB hydrates by infrared spectroscopy is very limited.

As for the Raman measurements between 400 and 3000 cm^{-1} , since the Raman spectroscopy is not sensitive to water, there is no obvious difference in Raman vibration modes between all of these three hydrates (see Fig. 3). Therefore, it would be difficult to make a distinction between MB hydrates by Raman spectroscopy at this frequency range of 400-3000 cm^{-1} . We notice that the recently appeared THz-Raman spectroscopy system which extends the traditional Raman spectroscopy into the THz-frequencies (lower than 200 cm^{-1}) has been used to investigate the low-frequency lattice vibrations of pharmaceutical molecules and their amorphous–crystalline transformations.47,48 It is interesting to use this THz-Raman spectroscopy system to detect MB hydrates and their transformation in future.

3.2 THz spectroscopy characterization

To test the capability of THz spectroscopy in differentiating these hydrates, we measured the THz absorption spectra of

Fig. 4 THz spectra of MB pentahydrate, dihydrate and anhydrate. (a) Absorption coefficient; (b) refractive index.

these three MB hydrates. The room temperature THz absorption spectra of these three MB hydrates from 0.2 to 2.0 THz are shown in Fig. 4a. For MB pentahydrate, there are four absorption peaks at 0.36, 0.54, 0.84, and 1.68 THz and the latter two absorption peaks are much stronger than the former two ones. For MB dihydrate, a broad and weak absorption peak appears at 0.89 THz and another two weaker absorption peaks at 0.31 and 1.50 THz could also be found with careful observation. While for the MB anhydrate, there is no obvious absorption peak at the measured frequency range. The featuring THz absorption of these hydrates showed in Fig. 4a is associated with the crystalline states of the MB molecules. Such difference in THz absorption spectra caused by crystalline water had also been observed in the THz spectra of the monohydrated and anhydrous glucose.28,29 In addition, there are also notable difference in the refractive index between these three MB hydrates as shown in Fig. 4b. These results demonstrated the advantage of THz spectroscopy in molecular identification, especially for crystalline hydrates. **PSC Advances** Applies $\frac{1}{2}$ and $\$

Although XRD can differentiate these three MB hydrates seen from Fig. S1† due to the crystal structure difference between these hydrates, for the XRD measurement, there is a prerequisite that the measured sample has a good crystallinity, which will limit the detection of non-crystalline samples. While the THz spectroscopy technique does not have the limit and it can not only detect the crystalline samples,⁴⁹ but also the amorphous samples including biological solutions⁵⁰ and

glass-state materials⁵¹ in a non-destructive way and without complicated sample preparation.

It is worth noting that in the present work, we only show THz spectroscopy technique is capable of detecting MB hydrates from the single or pure sample. As for the unknown sample, especially for the mixture detection in practice, once the THz spectrum of its each component is obtained, the unknown or mixture sample can be determined by combining the THz spectroscopy and the chemometric analysis.^{52,53}

To observe the temperature effect on the THz spectrum of the MB hydrate, Fig. 5 displays the THz absorption spectra of the MB pentahydrate heated from 20 \degree C to 160 \degree C at a heating rate of 10 °C per minute. With the elevation of the temperature, the intensities of the absorption peaks of MB pentahydrate at 0.84 and 1.68 THz decrease gradually and at the temperature higher than 75 \degree C, both of these absorption peaks begin to disappear, which indicates that crystalline state of MB pentahydrate changes upon heating. Furthermore, the positions of these absorption peaks shifted slightly to lower frequencies from 20 \degree C to 75 \degree C as shown in Fig. 5b. These shifts arise from the temperature dependence of the vibrational modes of the MB pentahydrate crystal due to the anharmonicity of vibrational potentials.²⁸

3.3 Dehydration kinetics of MB pentahydrate

To investigate the dehydration kinetics, variations of THz absorption spectra of MB pentahydrate samples which kept

Fig. 5 (a) Variation of absorption coefficient of MB pentahydrate with frequency at 20-160 °C; (b) THz absorption spectra of MB pentahydrate at $20 - 75$ °C.

to be heated at 45, 50, 55, 60 and 75 \degree C with heating time at 0.7–1.0 THz were studied and shown in Fig. 6a–e, respectively. We also checked the variation of THz spectra around the absorption peak at 1.68 THz. However, since the decreased signal-to-noise ratio accompanied by the increased frequency reduced the accuracy in quantitative analysis of the dehydration kinetics, we focused on the variation of the characteristic absorption peak at lower frequency of 0.84 THz. When the MB pentahydrate sample keeps heating, the absorption peak area between 0.7 and 1.0 THz decreases continuously with the heating time until zero at each heating temperature as shown in Fig. 6f, which indicates the MB pentahydrate has experienced a transformation into MB anhydrate. As seen from this figure, higher temperatures brought faster rates of losing crystalline water. The relation between the normalized absorption peak area and the heating time was linearly fitted and the dehydration rates at different heating temperatures were obtained from the fittings.

In line with the general Arrhenius equation, the dehydration rate, k , is related with the heating temperature as

$$
k = A \exp(-E_A/RT) \tag{3}
$$

where A is a prefactor, $E_{\rm A}$ is the activation energy (kJ mol $^{-1}$), R is the ideal gas constant (8.314 J mol⁻¹ K⁻¹), and *T* is the heating temperature in unit of K. Using this equation, the activation energy of the dehydration of MB pentahydrate transforming into MB anhydrate was derived to be 64.5 kJ mol $^{-1}$ according to the linear fitting result illustrated in Fig. 7, which is in good agreement with the reported result of 60.9 kJ mol⁻¹ by the solution calorimetry and DCS measurement.⁶ Therefore, the present investigation indicates that THz-TDS is an accurate and effective technique to characterize the dehydration kinetics of crystalline hydrates.

Fig. 6 THz absorption spectra of MB pentahydrate at 0.7–1.0 THz heated at 45 °C (a), 50 °C (b), 55 °C (c), 60 °C (d) and 75 °C (e) with the same heating rate of 15 °C min⁻¹ and variation of the normalized absorption peak area at 0.7-1.0 THz with the heating time at the different heated temperatures (f).

Fig. 7 Plot of ln k vs. 1000/T. The scatter symbols are the experimental data and the solid.

4. Conclusions

The discovery of pharmaceutical application of methylene blue has given renewed impetus to studies on the crystalline states of this compound. The presented novel study on the crystalline transformation of methylene blue due to the temperature change by THz spectroscopy had led to the identification of three different hydrates with clearly distinct spectral features. The crystalline state changes of MB hydrates during the heating process was confirmed through the observation of the changes of characteristic THz absorption peaks. These continuous changes were analyzed and used to determine the transformation (dehydration) kinetics of methylene blue at different temperatures.

To compare with the THz technique, the detection capability of IR and Raman spectroscopy techniques is limited since the MB hydrates (penta- and di-hydrates) have the same functional groups. Although the TGA and the XRD methods may also be used to detect the crystalline states of hydrates as shown in this work, the former needs to destroy the structure of crystalline hydrates upon heating and the latter needs the complicated crystal preparation. Therefore, THz spectroscopy technique is entitled with advantages in investigating the crystalline states of materials in a nondestructive and simple way and may help to monitor the manufacturing process, dosing, storage stability and bioavailability of medicinal substances.

Conflicts of interest

There are no conflicts of interest to declare.

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