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Evolution analysis of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gels for preparation of xerogels having a high specific surface area and their replicas†

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The evolution of a $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gel skeleton through the hydration of vanadium alkoxide was monitored using *ex situ* and *in situ* transmission electron microscopy and X-ray diffractometry. We successfully observed the morphological evolution of the gel skeleton by vacuum drying after replacing the pore liquid of acetone with cyclohexane. The gel skeleton comprised of nanofibers 10–20 nm wide and over 300 nm long was formed from ultrathin films 1–3 nm thick through thin fibrils 3–7 nm wide and about 100 nm long. Fixation of the thin fibrils by a simple vacuum-drying technique provided xerogels having a specific surface area as high as $\sim 320 \text{ m}^2 \text{ g}^{-1}$ at ambient temperature. Highly porous polypyrrole frameworks were obtained as replicas of the $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels.

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1. Introduction

$\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ and orthorhombic V_2O_5 crystals have been applied as semiconductors,¹ redox catalysts,² intercalation hosts for various compounds (including ions, organics, and polymers),^{3,4} and electrochromism⁵ by utilizing their layered crystal structure and redox properties of vanadium ions. The vanadium compounds have also been studied as cathode materials for lithium ion batteries (LIBs) with a high reversible capacity of 300 mA h g^{-1} (ref. 6–8) and promising cathode materials for sodium, potassium, and polyvalent batteries.^{9–12} Because of their higher surface areas and flexibility originating from layered structures, $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels have better electrochemical properties than orthorhombic V_2O_5 crystals.^{8,9} Therefore, $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels having high specific surface areas have been important in recent years.

$\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ forms a gel consisting of nanometer-wide fibers. The gel structures of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ have been well investigated by many researchers, as reviewed by Livage.¹³ Petkov *et al.* reported the detailed crystal structure of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$, which consists of V_2O_5 bilayers separated by water layers. The V_2O_5 layers, which are made up of orderly assembled VO_6 octahedral units, spread in the *a*-*b* plane and stack in the *c* direction (Fig. S1†).¹⁴

The synthesis of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gel has been explored thoroughly: pouring melted orthorhombic V_2O_5 into water;¹³ adding

hydrogen peroxide to vanadium metal;¹⁵ the ion-exchange processing of sodium meta-vanadate;^{16,17} and hydrolysis and subsequent condensation of alkoxide.^{7,8,18–20} Xerogels are produced from the wet gels through several drying methods. In the synthesis by ion-exchanging sodium meta-vanadate, the growth process of a $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ skeleton had been observed in the 1990s using cryo-transmission electron microscopy (TEM) to study the mechanism of gel formation. In previous works, two growing mechanisms were proposed: one is growth by the addition of VO^{2+} cations,¹⁶ and the other is growth by the self-assembly of small threads.^{13,21–23} In the process using alkoxide, the morphological evolution of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels has not been traced due to a high reactivity of the vanadium sources.

In general, pores in xerogels are collapsed by the surface tension during the drying process, and their surface areas are very low ($< 10 \text{ m}^2 \text{ g}^{-1}$).²⁰ Supercritical drying,^{19,20} freeze-drying, and ambient pressure drying after exchanging the pore liquid for one with small surface tension^{7,8,18,20} are used to obtain $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels having higher pore volumes and specific surface areas, which are called aerogel, cryogel, and ambigel, respectively. A high surface area of $450 \text{ m}^2 \text{ g}^{-1}$ was reported for aerogel prepared by supercritical drying.¹⁷ The specific surface areas of cryogels and ambigels are limited to within $280 \text{ m}^2 \text{ g}^{-1}$.¹⁸

In the present work, $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gels were synthesized using alkoxide as a vanadium source, and xerogels were obtained through a simple process of ambient temperature vacuum drying. The ambient temperature vacuum drying after exchanging the pore liquid for one with low surface tension successfully maintained the skeleton of the wet gel without collapse. The growing process of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gels was clarified using *ex situ* and *in situ* fluid reaction TEM observation. Examining the effect of the period of aging and the ratio of the

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solvent and alkoxide, we proposed a growing mechanism of the gel skeleton. Afterward, on the basis of the evolutional process of the gel framework, xerogels having the highest specific surface area ever reported were successfully synthesized without supercritical drying.

Here, we produced replicas of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels with a functional polymer. Kuwabara *et al.* used several crystals of oxidizing agents with a nanostructure as templates for the polymerization of conductive polymers having enhanced electrochemical properties.²⁴ $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels were applied for an oxidizing agent and template to utilize their oxidizability and high surface areas at the same time. We tried to synthesize replicas of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels with polypyrrole. This is a novel application of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels.

2. Experimental

2.1. Synthesis of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels

All reagents were used as purchased without purification. $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gels were prepared by the hydrolysis of vanadyl triisopropoxide ($\text{VO}(\text{O}i\text{Pr})_3$, Tokyo Chemical Industry) in a water/acetone solution. The volume of $\text{VO}(\text{O}i\text{Pr})_3$ was 1.2 cm^3 , and the molar ratio of $[\text{VO}(\text{O}i\text{Pr})_3]/[\text{H}_2\text{O}]$ varied from 1/5 to 1/40, while the molar ratio of $[\text{VO}(\text{O}i\text{Pr})_3]/[\text{acetone}]$ was fixed at 1/20. Prior to mixing, both alkoxide and the water/acetone mixture were cooled separately in an ice bath for 20 min. After cooling, the water/acetone mixture was poured into $\text{VO}(\text{O}i\text{Pr})_3$, and the color of the solution became deep red. The resultant deep red solution was shaken vigorously from 0.5 to several minutes until gelation occurred. The gelation time increased with the decreasing ratio of water to alkoxide. The wet gels were aged at 25°C for a period from 0.5 to 192 h. After aging, water, acetone, isopropanol, and unreacted $\text{VO}(\text{O}i\text{Pr})_3$ as pore liquids were replaced with acetone and cyclohexane in order. The exchange for acetone was performed 4 times for samples of the ratio $[\text{VO}(\text{O}i\text{Pr})_3]/[\text{H}_2\text{O}] = 1/5$ and $1/10$ and 6 times for samples of $[\text{VO}(\text{O}i\text{Pr})_3]/[\text{H}_2\text{O}] = 1/40$ in 4 days, and then the replacement with cyclohexane was made 4 times in 4 days. Xerogels were obtained by vacuum drying of the wet gels at ambient temperature or freeze-drying using liquid nitrogen.

2.2. Synthesis of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogel replicas

Replicas of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels were synthesized with polypyrrole (PPy). The synthesis was conducted based on the synthesis method reported by Kuwabara *et al.*²⁴ A vial with 2.0 cm^3 of pyrrole (Py, Tokyo Chemical Industry) and a Petri dish with 100 mg of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels were placed in a 600 cm^3 sealed container. The container was kept standing at 60°C for a predetermined time (4–72 h). The color of the $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels changed from green to black during standing. This implied the polymerization of PPy on the surface of the $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels. The $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels were removed from the complex by immersion into 1 mol dm^{-3} HCl_{aq} . After filtration and washing with water and ethanol, the sample was dispersed in acetone and cyclohexane in this order. The PPy

replicas of the $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels were then obtained by drying at 60°C at ambient pressure.

2.3. Characterization

Identification and analysis of the crystal structure were conducted using X-ray powder diffraction (XRD, Rigaku MiniFlex II). The scan range was $2\theta = 3\text{--}60$ degrees, and the scan rate was 2 degrees per min. Specific surface areas were evaluated using the Brunauer–Emmett–Teller (BET) method from the results of nitrogen physisorption (Shimadzu 3Flex-3MP) at 77 K . The morphologies of xerogels were observed with scanning electron microscopy (SEM, Hitachi S-4700, operated at 5 kV) and TEM (FEI Tecnai F20, operated at 200 kV). The dispersion was dropped on a copper grid with a cellulose acetobutyrate microgrid for TEM observation. Composition analysis was performed using the energy-dispersive X-ray (EDX) spectroscopy attached to the Tecnai F20.

We directly observed the morphological evolution of gel skeletons in the wet gel using *in situ* fluid reaction TEM (*in situ* FR-TEM, JEOL JEM-2100F, operated at 200 kV). For the observation, we used a “Poseidon” fluid reaction cell holder (Proto-chips). The fluid reaction cell consists of a pair of semiconductor-based plates with an amorphous silicon nitride window and 150 nm -thick spacer. For the *in situ* FR-TEM observation, gel was synthesized with 0.6 cm^3 of $\text{VO}(\text{O}i\text{Pr})_3$, 7.2 cm^3 of water, and 7.5 cm^3 of acetone ($[\text{VO}(\text{O}i\text{Pr})_3]/[\text{H}_2\text{O}]/[\text{acetone}] = 1/160/40$ (molar ratio)). In order to minimize the effect of the electron beam on the growth of gel skeletons, the electron beam was irradiated only at shooting at the interval of 10 min.

3. Results and discussion

3.1. Morphological evolution of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gel skeletons

We explored the morphological evolution of the gel skeleton of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ by increasing the aging time. Fig. 1 shows XRD patterns, SEM and TEM images, and the schematic illustration of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels synthesized at $[\text{VO}(\text{O}i\text{Pr})_3]/[\text{H}_2\text{O}] = 1/40$. Two-dimensional ultrathin films were initially formed as shown in SEM and TEM images (first stage). One-dimensional fibrils (second stage) and, finally, smoother nanofibers were then produced (third stage) with the disappearance of the ultrathin films (Fig. 1b–d).

In the XRD patterns of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels (Fig. 1a), all the samples exhibited broad signals at around $2\theta = 7^\circ$, 26° , and 51° . According to the literature,^{17,18} the first band corresponds to the 001 direction giving an interlayer spacing, while the other peaks originate from the internal layer structure spreading in the $a\text{--}b$ plane. A single sheet of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ consists of a bilayer structure similar to that of orthorhombic V_2O_5 , with interlayer water (Fig. S1†). As the aging time increased, the structures observed in the electron micrographs (Fig. 1b–d) thickened upon increasing the intensity of the 001 signal. Ultrathin films $1\text{--}3 \text{ nm}$ thick (0.5 h) evolved to nanofibers $10\text{--}20 \text{ nm}$ wide (48 h). This indicates that the stacking of the bilayers in the c direction proceeds through the transition from ultrathin films to thick fibers by the aging of the gel.

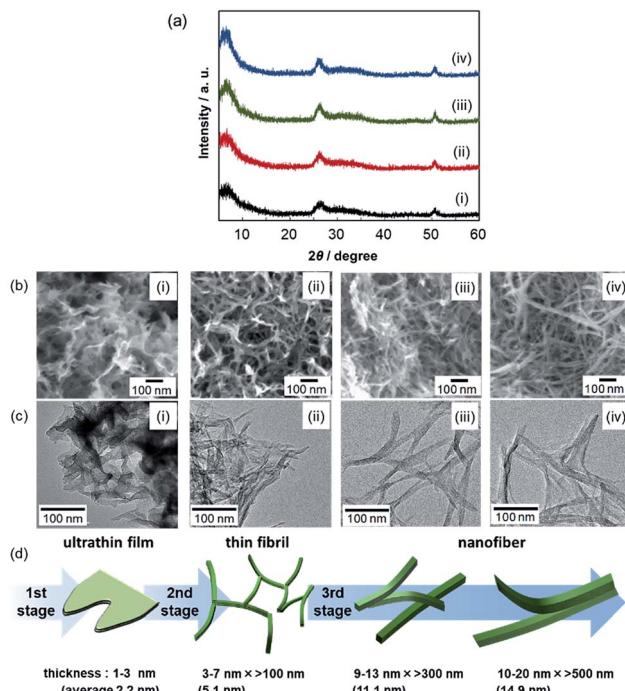


Fig. 1 XRD patterns (a) and SEM (b) and TEM (c) images of $\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$ xerogels ($[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}]/[\text{acetone}] = 1/40/20$) after aging for 0.5 (i), 2.0 (ii), 24 (iii), and 48 h (iv). Schematic illustration of the evolution of a $\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$ gel skeleton (d).

The ultrathin films 1–3 nm thick (Fig. 1(i)) produced in the first stage (<0.5 h at $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}]/[\text{acetone}] = 1/40/20$) are inferred to be constructed by the stacking of a few V_2O_5 layers along the *c*-axis. The direct observation using *in situ* FR-TEM was conducted in order to research the dynamic morphological evolution in the early stages of the sol-gel reaction (Fig. 2). For the *in situ* FR-TEM observation, gel was synthesized at $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}]/[\text{acetone}] = 1/160/40$ (molar ratio). The formation of ultrathin films was observed within 2.0 h (Fig. 2a).

In the second stage (0.5–2.0 h at $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}]/[\text{acetone}] = 1/40/20$), thin fibrils, 3–7 nm wide and ~100 nm long, were produced (Fig. 1(ii)). In *in situ* FR-TEM observation, the networks of thin fibrils with films were observed over 4.0 h at $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}]/[\text{acetone}] = 1/160/40$ (Fig. 2b and c). As the reaction time increased, growth of the fibrils proceeded in the surrounding films.

In the third stage (>2.0 h at $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}]/[\text{acetone}] = 1/40/20$), nanofibers 9–13 nm wide and >300 nm long (24 h) and 10–20 nm wide and >500 nm long (48 h) were produced (Fig. 1(iii and iv)). Y-Shaped nanofibers seen in the TEM images

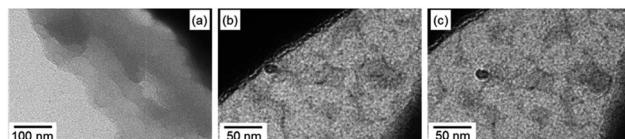


Fig. 2 *In situ* FR-TEM images of a $\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$ wet gel ($[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}]/[\text{acetone}] = 1/160/40$) after aging for 2.0 (a), 4.0 (b), and 6.5 h (c).

imply the stacking or side-by-side attachment of thin fibrils. The growth in the direction of stacking (*c*-axis) was supported by an increase in the 001 signal intensity. This indicates that the stacking is an “oriented attachment”. The oriented attachment of multiple fibrils also contributes to the growth in the direction of length (*b*-axis).

We explored the effect of water on the growth of the gel skeleton. The XRD patterns and SEM and TEM images of $\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$ xerogels synthesized with various ratios of water after the same aging period of 48 h are shown in Fig. 3. The 001 peak intensity increased as the ratio of water increased. Thus, growth in the direction of the *c*-axis is accelerated by water. As discussed above, nanofibers 10–20 nm wide and >500 nm long were observed at $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}] = 1/40$ (Fig. 3(iii)). In contrast, thin fibrils 4–9 nm wide and ~100 nm long and ultrathin films 2–3 nm thick were observed at $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}] = 1/10$ (Fig. 3(ii)) and 1/5 (Fig. 3(i)), respectively. The structural evolution from ultrathin films to thin fibrils and nanofibers occurs in the aging process. The evolution was accelerated by increasing the ratio of water ($[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}] = 1/5, 1/10$, and $1/40$) at the same aging period.

The effects of water for the evolution from the thin films to nanofibers were investigated by changing $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}]$. At $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}] = 1/5$, the film morphology did not change to fibrils or fibers even at aging period of 192 h (Fig. S2†). At $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}] = 1/10$, the evolution needed a longer aging period (96 h) (Fig. S3†). These results support the acceleration of morphological evolution by water.

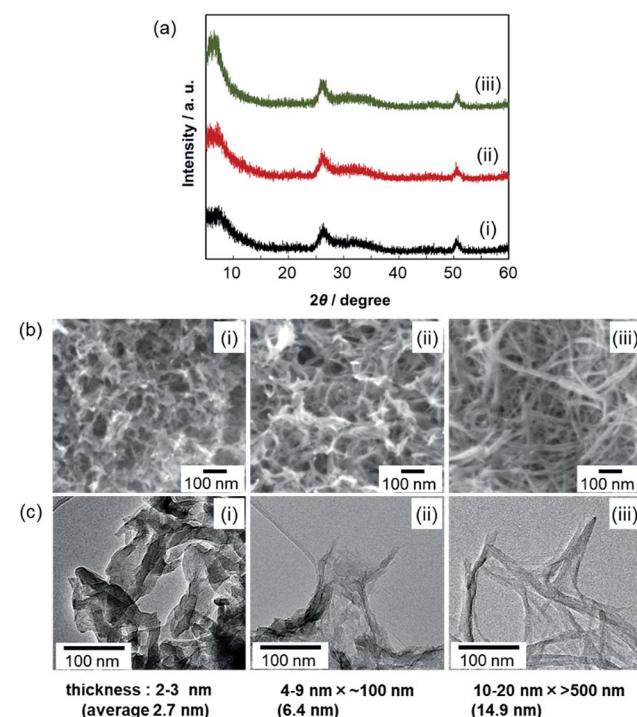


Fig. 3 XRD patterns (a) and SEM (b) and TEM (c) images of $\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$ xerogels after aging for 48 h. $[\text{VO(OiPr)}_3]/[\text{H}_2\text{O}] = 1/5$ (i), 10 (ii), and 40 (iii).

3.2. Growth mechanism of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gel skeletons

Based on the *in situ* FR-TEM images (Fig. 2), the $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ wet gel showed the same evolution process as shown in the *ex situ* TEM observation of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogel (Fig. 1c); two-dimensional films changed to the networks of one-dimensional fibrils. This indicates that xerogels obtained from ambient temperature vacuum drying after replacing the pore liquid with one with low surface tension maintain the gel skeleton of wet gels. Thus, the morphological evolution of the gel skeleton can be discussed from the *ex situ* TEM observation of xerogels. Because supercritical drying, which is the common method to obtain high surface area xerogels, has risks of changing the crystal structure and morphology due to high temperature and high pressure,²⁵ the ambient drying method is preferable to study the evolution of the gel skeleton. Two growth mechanisms of the $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gel skeleton have been already proposed for synthesis by the ion exchange of sodium metavanadate on the basis of direct observation using cryo-TEM: small particles ~ 3 nm wide and $30\text{--}40$ nm long are initially formed and then grow to fibers ~ 3 nm \times ~ 25 nm \times >1 μm due to the supply of VO^{2+} from solution;¹⁶ nanometer-scale threads ~ 2 nm wide and ~ 100 nm long are formed and then evolve into ribbons ~ 10 nm wide and >1 μm long *via* self-assembly of the threads.¹³ However, on the formation of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gels by the hydrolysis of alkoxides, the morphological evolution is much different from that in the ion-exchange method. Thus, we must discuss the growing mechanism for $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gels from alkoxides as a source of vanadium.

In sol-gel synthesis using alkoxides, growth of the gel skeleton during aging generally proceeds with the condensation of clusters or monomers and modification of the gel network structure by subsequent condensation of M-OH or M-OR (M: metal) groups.²⁶ These growth mechanisms are suggested mainly based on the silica gel. The dissolution of precipitated particles is not considered in the growth of the silica gel skeleton. On sol-gel synthesis of ZnO_2 , water was reported to accelerate the particle growth by increasing the concentration of Zn^{2+} ions.²⁷ Whereas silica and ZnO_2 particles form a random accumulation of isotropic particles, $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ fibrils accumulate anisotropically. The growth mechanism of anisotropic fibrils in sol-gel methods has not been discussed sufficiently. Here, we suggest a growth mechanism of the oriented attachment assisted by water which promotes the partial dissolution and reprecipitation and stacking of layers.

Fig. 4 illustrates the growth mechanism of a $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gel skeleton based on our observation in the current work. According to direct observation by *in situ* FR-TEM, ultrathin films are formed in the first stage. The V_2O_5 layers expand through deposition of $\text{VO}(\text{OH})_3$, which is produced by hydrolysis of $\text{VO}(\text{O}i\text{Pr})_3$, at the edges of the ultrathin films (Fig. 4a and S4†).

In the second stage, ultrathin films change into thin fibrils. Because the growth is accelerated by water, this change from ultrathin films to thin fibrils proceeds through the partial dissolution and reprecipitation of ions enhanced by the presence of water (Fig. 4b and S4†). When the pH of the pore liquid

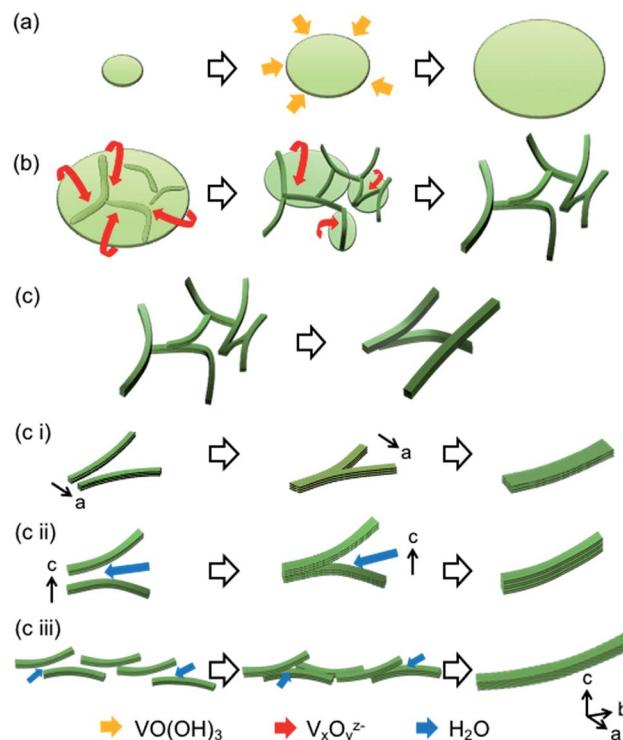


Fig. 4 Schematic illustrations of the growth mechanism of the $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ gel skeleton. Formation of ultrathin films in the first stage (a), change from ultrathin films to thin fibrils in the second stage (b) and growth of fibrils to nanofibers in the third stage (c). Growth modes in several directions in the third stage (c(i–iii)): side-by-side attachment of fibrils in the *a* direction by partial dissolution and reprecipitation (c(i)), stacking of V_2O_5 layers in the *c* direction with interlayer water molecules (c(ii)), and elongation in the *b* direction by side-by-side oriented attachment of multiple fibrils (c(iii)). Orange, red, blue arrows indicate movements of $\text{VO}(\text{OH})_3$, $\text{V}_x\text{O}_y^{2-}$ polyanion, and H_2O , respectively.

was 3–5, $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ dissolved in water as some kinds of polyvanadate anions ($\text{V}_x\text{O}_y^{2-}$).¹³ The variation of the growth mode from two-dimensional expansion of the thin film to the stacking of V_2O_5 layers with interlayer water is ascribed to change of the growth units from $\text{VO}(\text{OH})_3$ to polyvanadate anions.

The evolution from thin fibrils to nanofibers in the third stage is ascribed to the oriented attachment according to TEM images of $\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$ xerogels at $[\text{VO}(\text{O}i\text{Pr})_3]/[\text{H}_2\text{O}] = 1/40$ (Fig. 1c(iii and iv)). The acceleration of the evolution by water implies that water assists the oriented attachment. The mechanism of the attachment assisted by water is considered as follows. Side-by-side attachment of the fibrils in the *a* direction is promoted by partial dissolution and reprecipitation (Fig. 4c(i)). In contrast, for another side-by-side attachment in the *c* direction, thin fibrils stack with interlayer water molecules (Fig. 4c(ii)). Thin fibrils grow in the *b* direction by water-assisted side-by-side oriented attachment of multiple fibrils in the direction of both *a*- and *c*-axes (Fig. 4c(iii)). The formation of nanofibers with different widths and lengths can be explained using these mechanisms.

Some previous reports have shown the oriented attachment of nanofibrils on the formation of vanadate nanofibers by



adding orthorhombic V_2O_5 powder to a H_2O_2 aqueous solution^{21,22} or pouring melted orthorhombic V_2O_5 into water.²³ The former reports showed that side-by-side attachment of nanofibrils occurs on the growth process of $V_2O_5 \cdot nH_2O$ under a hydrothermal condition. On the other hand, the elongation mechanism of the fibrous forms has not been explained sufficiently by the side-by-side mode. In the latter report, ultralong nanobelts of anhydrous V_2O_5 was found to be formed through the oriented attachment of the nanofibrils under a hydrothermal condition. The elongation process of the nanobelts with a staggered side-by-side attachment mode similar to Fig. 4c(iii) was proposed. However, these processes were promoted only at a high temperature above 100 °C. In the present study, we have shown the oriented attachment of $V_2O_5 \cdot nH_2O$ thin fibrils under the ambient condition. The characteristic growth mode on the sol-gel process from alkoxides as a vanadium source proceeds easily at room temperature and is assisted by water.

3.3. Fabrication of $V_2O_5 \cdot nH_2O$ xerogels having a high specific surface area

Thin fibrils easily produce finest branching structures in the whole growing process. Ultrathin films are relatively likely to stack with each other due to the capillary force of the pore liquid. Basically, nanofibers have a thicker structure than thin fibrils. The structure of gel skeletons was maintained by ambient temperature vacuum drying after replacing the pore liquid with cyclohexane. The key to obtaining $V_2O_5 \cdot nH_2O$ xerogels having a high specific surface area is halting the evolution of thin fibrils in the gel skeleton. The specific surface areas of obtained xerogels are listed in Table S1.† When $[VO(OiPr)_3]/[H_2O] = 1/40$, the highest surface area of $320 \text{ m}^2 \text{ g}^{-1}$ was obtained with thin fibrils by aging for 2.0 h (Fig. S5†). By aging for 48 h, the xerogel from $[VO(OiPr)_3]/[H_2O] = 1/10$ obtains the finest fibril structure, with 4–9 nm width (Fig. 3(ii)), and the higher surface area. The surface area of xerogels obtained by a normal drying method is generally below $10 \text{ m}^2 \text{ g}^{-1}$.²⁰ Aerogels obtained by a supercritical drying method exhibited high specific surface areas of $420\text{--}450 \text{ m}^2 \text{ g}^{-1}$.^{17,19} Cryogels and ambigels were reported to have specific surface areas of $280 \text{ m}^2 \text{ g}^{-1}$ and $210 \text{ m}^2 \text{ g}^{-1}$, respectively.¹⁸ This is the first report to obtain $V_2O_5 \cdot nH_2O$ xerogels with a specific surface area over $300 \text{ m}^2 \text{ g}^{-1}$ without supercritical drying, on the basis of the growth mechanism of the gel skeleton.

3.4. Application of $V_2O_5 \cdot nH_2O$ gel skeletons for fabrication of porous polymer

We applied $V_2O_5 \cdot nH_2O$ xerogels having a high specific surface area as an oxidizing agent and template for the fabrication of porous polymer frameworks. PPy was synthesized with $V_2O_5 \cdot nH_2O$ xerogels ($[VO(OiPr)_3]/[H_2O] = 1/10$ after aging for 48 h) as a template. From EDX analysis, almost all vanadium was confirmed to be removed by dissolution of the gel skeleton (Fig. S6†). SEM images and FT-IR spectra of PPy replicas of $V_2O_5 \cdot nH_2O$ xerogels are shown in Fig. 5.²⁸ The synthesized PPy reflected the structure of the $V_2O_5 \cdot nH_2O$ xerogel when the

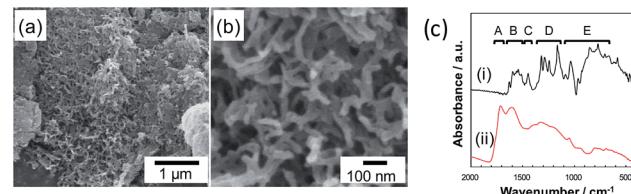


Fig. 5 SEM images of PPy replicas of $V_2O_5 \cdot nH_2O$ xerogels prepared by aging for 24 h (a, b). FT-IR spectra of PPy samples (c); a PPy specimen (i) and a PPy replica (ii). The absorption bands (A–E) correspond to the following characteristic vibrations in PPy:²⁷ C=O stretching (A), C=C stretching (B), C≡N stretching (C), C=H in-plane bending (D), and C=H out-of-plane bending (E).

reaction time was longer than 24 h (Fig. 5a and b). The specific surface area of the PPy replicas of $V_2O_5 \cdot nH_2O$ xerogels was $465 \text{ m}^2 \text{ g}^{-1}$ when the reaction time was 24 h. PPy has been mainly synthesized by electropolymerization. The specific surface area of the PPy specimen (Sigma-Aldrich) and PPy chemically polymerized in water (the preparation procedure is described in the ESI†) is about $5 \text{ m}^2 \text{ g}^{-1}$. PPy with a high specific surface area of $90 \text{ m}^2 \text{ g}^{-1}$ is reported by using porous coordination polymers as a template.²⁹ The PPy replicas of $V_2O_5 \cdot nH_2O$ xerogels have the highest surface area ever reported. The width of the fibril-like structures of PPy replicas was about 20 nm. The high specific surface area suggests that the fibrils of PPy were hollow. Strong signals of C=O and O=H bonds in the FT-IR spectrum (Fig. 5c) are attributed to the overoxidation reaction. Thus, unfortunately, the electrical conductivity of the PPy replicas would be relatively low due to their poorly conjugated system.^{30–32}

4. Conclusions

The evolution of the $V_2O_5 \cdot nH_2O$ gel skeleton was investigated in the sol-gel method using vanadium alkoxide as a precursor. Ultrathin films a few nanometers thick were initially formed and then evolved into nanofibers 10–20 nm wide and >500 nm long through thin fibrils 3–7 nm wide and ~100 nm long. The evolution of the $V_2O_5 \cdot nH_2O$ gel skeleton is ascribed to side-by-side oriented attachment with partial dissolution and reprecipitation enhanced by the presence of water. By adjusting the reaction and the drying condition, $V_2O_5 \cdot nH_2O$ gels with a surface area as high as $320 \text{ m}^2 \text{ g}^{-1}$ were obtained under the ambient condition. Highly porous polypyrrole was fabricated using the gel skeleton as an oxidizing agent and template.

Conflicts of interest

There are no conflicts of interest to declare.

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