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# Development of a Brønsted acid Al–MIL-53 metal–organic framework catalyst and its application in [4 + 2] cycloadditions†

Ruilian Li,<sup>a</sup> Yi Jiang,<sup>b</sup> Jian Zhao,<sup>b</sup> Daniele Ramella,<sup>c</sup> Yu Peng <sup>\*a</sup> and Yi Luan <sup>\*b</sup>

Two Al–MIL-53 derived metal–organic frameworks (MOFs) were developed to serve as efficient heterogeneous Brønsted acid catalysts. Sulfonic acid functional groups were successfully incorporated into the framework by post-synthetic modification (PSM) using commercially available reagents. The synthesized Al–MIL-53–RSO<sub>3</sub>H and Al–MIL-53–ArSO<sub>3</sub>H Brønsted acid–MOF catalysts were fully characterized by SEM, powder XRD, FTIR, TGA and N<sub>2</sub> adsorption/desorption isotherms. An efficient [4 + 2] cycloaddition of 2-vinyl-substituted phenols was evaluated using the newly synthesized Al–MIL-53–RSO<sub>3</sub>H and Al–MIL-53–ArSO<sub>3</sub>H catalysts. The Al–MIL-53–RSO<sub>3</sub>H and Al–MIL-53–ArSO<sub>3</sub>H catalysts were found to be compatible with a variety of substituted substrates; finally, they can be recycled five times without compromising the yield or selectivity of the reaction.

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## 1 Introduction

Although homogeneous Brønsted acids, such as H<sub>2</sub>SO<sub>4</sub> and HCl, are widely used as cheap catalysts, they are impractical to recycle, and they cause severe equipment corrosion as well as environmental pollution.<sup>1</sup> As a result, heterogeneous Brønsted acid catalysts are highly desirable.<sup>2</sup> Solid supports, such as organic polymers<sup>3</sup> and porous materials,<sup>4</sup> have been commonly utilized as heterogeneous Brønsted acidic catalyst carriers.<sup>5</sup> Among several porous materials reported in the literature, metal–organic frameworks (MOFs) demonstrated several advantages in their highly tailorable nature, porous structure and large surface area.<sup>6</sup> MOF materials have been widely utilized as catalytic materials for a wide variety of organic transformations.<sup>7</sup> In general, Brønsted acid/MOF systems have been obtained using organic ligand bearing a pre-installed acid functional group.<sup>8</sup> However, this approach limits the variety of Brønsted acid MOFs that can be prepared and increases the cost of Brønsted acid MOFs.<sup>9</sup> More synthetic approaches to access Brønsted acid MOFs are therefore necessary for the preparation of low pK<sub>a</sub> catalytic materials.<sup>10</sup>

Post-synthetic modification (PSM) of porous MOFs is a rapid approach for the synthesis of functionalized MOF scaffolds

through stable covalent bonds.<sup>11</sup> Brønsted acidic moieties can be introduced easily and rapidly taking advantage of PSM methods.<sup>12</sup> Yaghi and co-workers<sup>13</sup> developed a PSM procedure that employs 1,3-propanesultone to synthesize IRMOF-3 derived Brønsted acid MOF; Wang and coworkers instead<sup>14</sup> applied a similar PSM strategy to the synthesis of Brønsted acid MOF catalysts. More recently, Cohen and co-workers have developed an anhydride approach for the modification of amino-functionalized MOFs using the modified MOFs for organo-catalytic reactions.<sup>15</sup> For the installation of a highly acidic sulfonic group, the choice of the PSM reagent is highly important. For example, the use of chlorosulfonic acid as sulfonating agent could lead to the complete collapse of the crystalline structure.<sup>16</sup> For this reason, a commercially available reagent for the introduction of a sulfonyl group under mild reaction condition would be highly desirable.<sup>17</sup>

Hetero-Diels–Alder (HDA) reactions are among the most useful organic transformations in heterocyclic synthesis as they can afford a broad range of structural complexity.<sup>18</sup> *ortho*-Quinone methide (*o*-QM)<sup>19</sup> is composed of a cyclohexadiene motif in conjugation with a carbonyl and a methylene group. *ortho*-Quinone methide intermediates can undergo 1,4-conjugate addition reactions with nucleophiles and [4 + 2] cycloaddition reactions, including HDA reaction, with various dienophiles.<sup>20</sup> Chromanes have been prepared by HDA reactions with an *o*-quinone methide used as dienophile.<sup>21</sup> However, only very limited examples of such reactivity<sup>22</sup> have been reported applied to the synthesis of 4*H*-chromene derivatives, which are useful in medicinal chemistry.<sup>23</sup> An unreactive alkyne is generally required to access 4*H*-chromenes *via* an HDA reaction. Alternatively, a tandem [4 + 2]/elimination reaction sequence may result in the construction of 4*H*-chromenes from

<sup>a</sup>Hunan Agricultural University, Hunan, 410128, P. R. China. E-mail: pengy7505@hunau.net; Tel: +86-731-84617022

<sup>b</sup>School of Materials Science and Engineering, University of Science and Technology Beijing, 30 Xueyuan Road, Haidian District, Beijing 100083, P. R. China. E-mail: yiluan@ustb.edu.cn

<sup>c</sup>Temple University-Beury Hall, 1901, N. 13th Street, Philadelphia, PA 19122, USA

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the corresponding  $2\pi$  partners. The elimination of a stable molecule, such as a benzylic substituent, is the common method for *o*-QM generation. It has been proposed that the mild protonation of 2-ethynylphenol might result in a benzylic carbocation intermediate. The generated benzylic carbocation would subsequently tautomerize to the desired *o*-QM intermediate.

In this work, we wish to report two Al-MIL-53 derived Brønsted acid MOFs for  $[4 + 2]$  cycloadditions/elimination catalysis tandem reaction.<sup>24</sup> The newly synthesized Al-MIL-53- $\text{RSO}_3\text{H}$  and Al-MIL-53- $\text{ArSO}_3\text{H}$  MOF catalysts bear sulfonic acid groups, and were both obtained from commercially available reagent. A variety of substituted 4*H*-chromenes was generated from different 2-vinyl-substituted phenols. Furthermore, the synthesized Al-MIL-53- $\text{RSO}_3\text{H}$  and Al-MIL-53- $\text{ArSO}_3\text{H}$  catalysts can be readily filtered and separated from the reaction solution, allowing five-time recycle and reuse of the catalyst without compromising the yield and selectivity of the reaction.

## 2 Experimental section

### 2.1 Preparations of MOF support

Al-MIL-53- $\text{NH}_2$  was prepared from 2-aminoterephthalic acid, per literature procedure.<sup>25</sup>

### 2.2 Preparations of Al-MIL-53- $\text{RSO}_3\text{H}$

1.85 g of Al-MIL-53- $\text{NH}_2$  (0.85 mmol based on a MW of  $2181.28 \text{ g mol}^{-1}$ ) was suspended in 20 mL of  $\text{CHCl}_3$ ; then, 2.0 equiv. of 1,3-propanesultone (207 mg, 1.7 mmol) were added. The mixture was stirred slowly at  $25^\circ\text{C}$  for 12 h, after which the solvent was decanted. Fresh DMF (10 mL) was added once a day for three days;  $\text{CHCl}_3$  was then used to rinse the crystals once a day for two days. The crystals were dried under vacuum at  $40^\circ\text{C}$  before use.

### 2.3 Preparations of Al-MIL-53- $\text{ArSO}_3\text{H}$

1.85 g of Al-MIL-53- $\text{NH}_2$  (0.85 mmol based on a MW of  $2181.28 \text{ g mol}^{-1}$ ) were suspended in 20 mL of  $\text{CHCl}_3$ ; 2.0 equiv. of *o*-sulfobenzoic acid anhydride (313 mg, 1.7 mmol) were then added. The mixture was stirred slowly at  $25^\circ\text{C}$  for 12 h, after which the solvent was decanted. Fresh DMF (10 mL) was added once a day for three days;  $\text{CHCl}_3$  was then used to rinse the crystals once a day for two days. The crystals were dried under vacuum at  $40^\circ\text{C}$  before use.

### 2.4 $[4 + 2]$ cycloaddition reaction conditions

In a general catalytic reaction, 1 mol% of the Al-MIL-53- $\text{NH}_2$  derived MOF acid was added to 1.00 mL of chlorobenzene in an oven-dried round-bottom reaction vessel. 2.0 mmol of organic substrate was added then. The solution was stirred at  $40^\circ\text{C}$  for 3 h. The reaction mixture was passed through a silica gel plug and eluted with 5 mL of dichloromethane. Then, the filtrate was concentrated under reduced pressure and the residue was purified by flash chromatography over silica gel to afford the dimeric product. The yield was calculated based on the isolated product.

## 3 Results and discussion

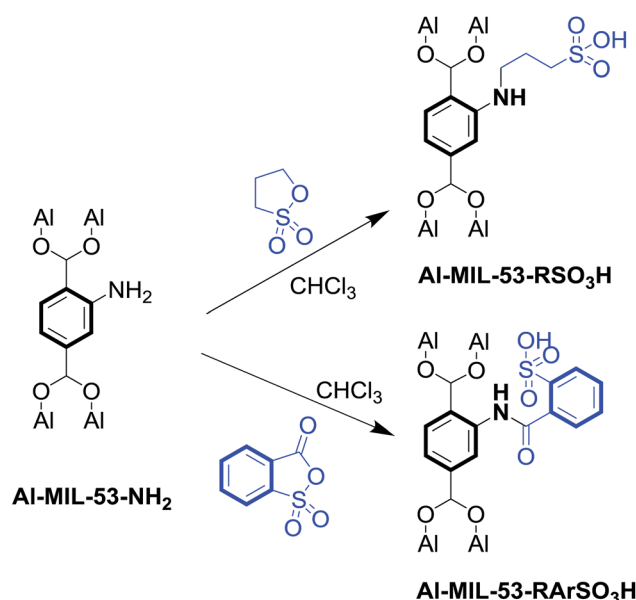
Al-MIL-53- $\text{NH}_2$  was synthesized using 2-amino-1,4-benzenedicarboxylate ( $\text{NH}_2\text{-H}_2\text{BDC}$ ) as the organic linker.

Subsequently, Al-MIL-53- $\text{RSO}_3\text{H}$  and Al-MIL-53- $\text{ArSO}_3\text{H}$  were modified post-synthetically using the corresponding reagent in chloroform solvent (Scheme 1).

The Al-MIL-53- $\text{NH}_2$  crystals appeared to be uniform nanorods 35 nm wide and 210 nm long (Fig. 1a). The synthesis of the Al-MIL-53- $\text{RSO}_3\text{H}$  catalyst was achieved by treating Al-MIL-53- $\text{NH}_2$  crystals with 1,3-propanesultone in chloroform solution (Scheme 1). As evidenced by scanning electron microscopy, the structural morphology was maintained during the post-synthetic modification of the Al-MIL-53- $\text{NH}_2$  crystals (Fig. 1b). Similarly, the structural morphology of Al-MIL-53- $\text{ArSO}_3\text{H}$  was also maintained (Fig. 1c).

Powder X-ray diffraction (PXRD) studies were performed to confirm the successful synthesis of Al-MIL-53- $\text{NH}_2$  MOF and its sulfonated derivative.<sup>17</sup> Post-synthetic modification with 1,3-propanesultone did not cause the decomposition of the Al-MIL-53- $\text{NH}_2$  crystalline structure, underlining the stability of the Al-MIL-53- $\text{NH}_2$  derived Brønsted acid (Fig. 2b). Moreover, treatment with *o*-sulfobenzoic acid anhydride also maintained the crystalline structure of Al-MIL-53- $\text{NH}_2$  (Fig. 2c).

The modification ratio of aromatic sulfonic moiety on Al-MIL-53- $\text{RSO}_3\text{H}$  and Al-MIL-53- $\text{ArSO}_3\text{H}$  was measured by  $^1\text{H}$  NMR, by comparing the spectra of the modified materials with that of Al-MIL-53- $\text{NH}_2$  (Fig. 3). Al-MIL-53- $\text{NH}_2$  digested in the presence of HF clearly showed three peaks. The singlet proton represents the aromatic proton adjacent to the amino functional group. The two doublets instead belong to the protons in the *para* and *meta* positions with respect to the amino group. Proton nuclear magnetic resonance studies of the digested



Scheme 1 Schematic illustration of the post-synthetic modification of Al-MIL-53- $\text{NH}_2$ .



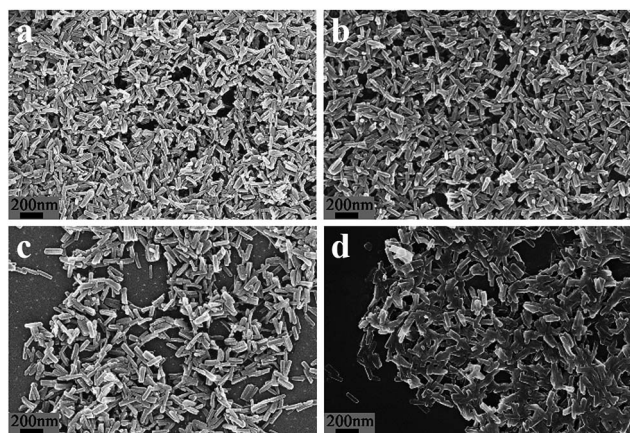


Fig. 1 SEM of (a) Al-MIL-53-NH<sub>2</sub>, (b) Al-MIL-53-RSO<sub>3</sub>H, (c) Al-MIL-53-ArSO<sub>3</sub>H and (d) recycled Al-MIL-53-ArSO<sub>3</sub>H.

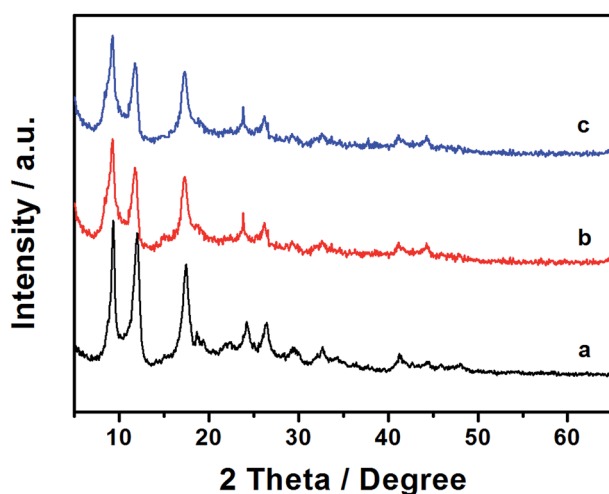


Fig. 2 Powder XRD of (a) Al-MIL-53-NH<sub>2</sub>, (b) Al-MIL-53-RSO<sub>3</sub>H and (c) Al-MIL-53-ArSO<sub>3</sub>H.

sample indicated that 20% of Al-MIL-53-RSO<sub>3</sub>H amino groups were post-synthetically functionalized (Fig. 3b). This observation was similar to results previously reported in literature; similarly, partial NH<sub>2</sub> group conversion has also been reported.<sup>26</sup> In a similar fashion, Al-MIL-53-ArSO<sub>3</sub>H showed a modification ratio of 21% (Fig. 3c). These results clearly demonstrated the successful post-synthetic modification of amino functional groups, as well as the new installation of new acidic moieties. Additional evidence for sulfonic acid modification was obtained *via* FT-IR spectra of Al-MIL-53-NH<sub>2</sub> and Al-MIL-53-RSO<sub>3</sub>H (Fig. S2†). The 1254 cm<sup>-1</sup> peak corresponding to the free amine group was significantly reduced, which suggests the conversion of free amino groups to alkyl sulfonic groups (Fig. S2b and c†). However, FT-IR provided limited information in terms of detailed structure, since the peak of SO<sub>3</sub><sup>-</sup> is not significant on FT-IR spectra.

The specific surface areas of the products were analyzed by N<sub>2</sub> adsorption-desorption measurements at 77 K. As shown in Fig. 4, the trace of the Al-MIL-53-NH<sub>2</sub> was a type-I isotherm. Al-

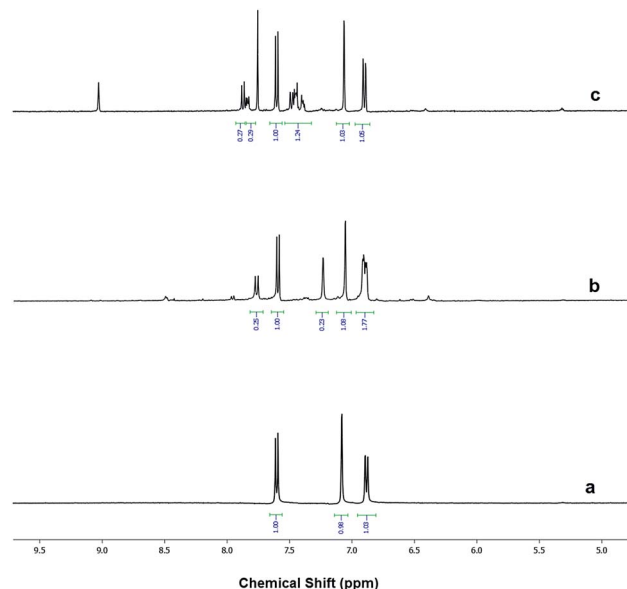


Fig. 3 <sup>1</sup>H NMR spectra of (a) digested Al-MIL-53-NH<sub>2</sub>, (b) digested Al-MIL-53-RSO<sub>3</sub>H and (c) digested Al-MIL-53-ArSO<sub>3</sub>H.

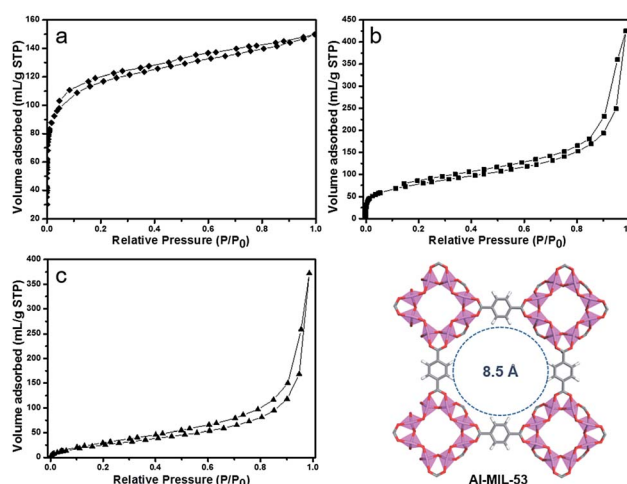


Fig. 4 Nitrogen adsorption/desorption isotherms of (a) Al-MIL-53-NH<sub>2</sub>, (b) Al-MIL-53-RSO<sub>3</sub>H and (c) Al-MIL-53-ArSO<sub>3</sub>H.

MIL-53-NH<sub>2</sub> is a highly porous MOF material with a BET surface area of 540 m<sup>2</sup> g<sup>-1</sup>, calculated by collected nitrogen adsorption isotherms (Fig. 4a). The surface area was reduced to 351 m<sup>2</sup> g<sup>-1</sup> for Al-MIL-53-RSO<sub>3</sub>H upon post-synthetic modification, presumably due to the pore structure filling by aromatic sulfonic groups (Fig. 4b). Similarly, the BET surface area for Al-MIL-53-ArSO<sub>3</sub>H was calculated to be 312 m<sup>2</sup> g<sup>-1</sup> (Fig. 4c). However, both Al-MIL-53-RSO<sub>3</sub>H and Al-MIL-53-ArSO<sub>3</sub>H with reduced BET surface area performed well in our catalysis study, likely because the highly porous structure and the flexibility of the newly installed organic functional group allows the free entry and exit of the reaction substrate. Such a reduction in surface area was also observed in several post-synthetic modifications of MOFs reported in literature.<sup>27</sup>





Additionally, thermal and structural stabilities of the parent Al-MIL-53-NH<sub>2</sub>, as well as of the modified Al-MIL-53-RSO<sub>3</sub>H and Al-MIL-53-ArSO<sub>3</sub>H catalysts were examined by thermal gravimetric analysis (TGA). The weight loss of Al-MIL-53 began around 200 °C, proving its high thermal stability during organic catalysis. The weight loss of the modified Al-MIL-53-RSO<sub>3</sub>H and Al-MIL-53-ArSO<sub>3</sub>H sample began around almost identical temperatures (Fig. 5). The TGA results proved the high thermal stability of the Al-MIL-53-RSO<sub>3</sub>H and Al-MIL-53-ArSO<sub>3</sub>H materials, which ensures their stability in the reaction as a heterogeneous sulfonic acid catalyst. It is important to note that the stability of the material is high enough to prevent the loss of SO<sub>3</sub> and other sulfur anhydrides, even in relatively harsh conditions.

Compound **1a** was prepared following a previously reported literature procedure; the *o*-quinone methide intermediate was obtained through tautomerization of the benzylic carbocation.<sup>28</sup> As reported in Table 1, cycloaddition reactions were run in the absence of catalyst (Table 1, entry 1) and with the basic Al-MIL-53-NH<sub>2</sub> (Table 1, entry 2) as control reactions, affording no yield of **2a**. Homogeneous acids were evaluated for the synthesis of 4*H*-chromene **2a** (Table 1, entries 3–5) also affording no or poor yields and selectivity. Furthermore, hydrochloric acid and acetic acid only showed minimal reactivity at 40 °C after 3 h, presumably because of the low acidity in terms of their p*K*<sub>a</sub> (Table 1, entries 3–4). Only strong Brønsted acid *p*-TsOH functioned as an efficient catalyst in the [4 + 2] cycloaddition reaction, which gave 4*H*-chromene **2a** a yield of 56% (Table 1, entry 5). The unsatisfactory yield was due to the incompleteness of the chromene formation reaction pathway, which left significant amount of reaction intermediate **3**. The turnover-number (TON) was calculated based on the total conversion of 4*H*-chromene **2a**. **2a** was then subjected to the reaction in presence of 1 mol% Al-MIL-53-RSO<sub>3</sub>H, yielding 89% of product (Table 1, entry 6). Remarkably, Al-MIL-53-ArSO<sub>3</sub>H gave the desired 4*H*-chromene product **2a** in almost quantitative yield after 3 h in toluene (Table 1, entry 7). The TON of Al-MIL-53-ArSO<sub>3</sub>H under the optimized reaction conditions was calculated to be 98. This

Table 1 HDA reaction of 2-ethenylphenol with different catalysts<sup>a</sup>

Entry	Catalyst	Solvent	Yield <sup>b</sup> of 2a		
			Yield <sup>a</sup> of 2a	Yield <sup>b</sup> of 3	Conv. of 1
1	—	PhCH <sub>3</sub>	0%	0%	—
2	Al-MIL-53-NH <sub>2</sub>	PhCH <sub>3</sub>	0%	0%	—
3	HCl	PhCH <sub>3</sub>	<5%	<5%	—
4	AcOH	PhCH <sub>3</sub>	<5%	<5%	—
5	<i>p</i> -TsOH	PhCH <sub>3</sub>	56%	42%	98%
6	Al-MIL-53-RSO <sub>3</sub> H	PhCH <sub>3</sub>	85%	11%	96%
7	Al-MIL-53-ArSO <sub>3</sub> H	PhCH <sub>3</sub>	98%	<1%	99%
8	Al-MIL-53-ArSO <sub>3</sub> H	CH <sub>2</sub> Cl <sub>2</sub>	92%	<1%	93%
9	Al-MIL-53-ArSO <sub>3</sub> H	THF	47%	9%	56%
10	Al-MIL-53-ArSO <sub>3</sub> H	CH <sub>3</sub> CN	90%	<1%	91%
11	Al-MIL-53-ArSO <sub>3</sub> H	EtOH	36%	6%	42%

<sup>a</sup> Reaction conditions: **1a** (2.0 mmol), 1 mol% catalyst based on acid group, solvent (5 mL) at 40 °C for 3 h. <sup>b</sup> Isolated yield.

observation strongly demonstrated the unique property of the Al-MIL-53 derived Brønsted acid catalyst. Only the Al-MIL-53 derived acid catalyst achieved the desired cycloaddition product in high yield and high selectivity. Further screening indicated that aprotic solvents (*e.g.* PhCH<sub>3</sub>, CH<sub>2</sub>Cl<sub>2</sub>, THF, was calculated based on the amount of isolated product CH<sub>3</sub>CN) appeared to be more compatible (Table 1, entries 7–10), while protic solvents such as ethanol only gave very poor yields of the desired product **2a** (Table 1, entry 11). The optimized reaction condition was set to use 1 mol% solid acid catalyst. Chapman reported a homodimerization of carpanone and only 46% yield was achieved using Pd<sup>2+</sup> catalyst.<sup>29</sup> Wan has developed a photo initiated dimerization of phenol type compound and 88% yield was achieved after 3 h.<sup>30</sup> Schaus also reported an iron-catalyst dimerization of 2*H*-chromenes; 85% yield and 3 : 1 diastereoselectivity were achieved after 12 h.<sup>31</sup> Our strategy effectively assemble two *o*QM precursor, furnished a dimeric structure in high yield and selectivity, while the catalyst loading was low. Our methodology demonstrated high industrial practical use in terms of low catalyst usage, high yield and high selectivity, when compared with literature reports.

Under the optimized conditions, a broad range of 1,1-diphenylethylenes (**1a–1h**) was tested. The reaction showed good tolerance toward electron-rich and electron neutral functional groups. A wide range of functional groups, such as methoxy, methyl, and dioxo, performed well (Table 2, entries 1–6). The non-substituted ethylene (**1b**) and methyl substituted ethylene (**1c**) also afforded the desired products **2b** and **2c** in good yield (Table 2, entries 2–3). *meta*-Substitution patterns were also tested using methoxy groups, which provided the desired product in good yield (**2d**, 85% yield). In addition, very electron-rich aromatic rings, such 3,4-benzodioxole also

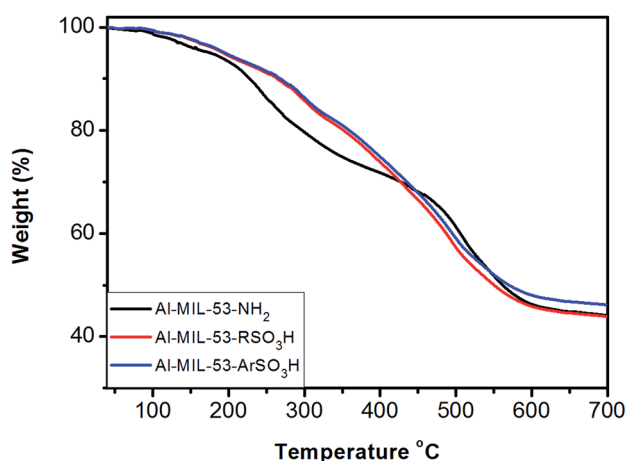


Fig. 5 TGA of (a) Al-MIL-53-NH<sub>2</sub>, (b) Al-MIL-53-RSO<sub>3</sub>H and (c) Al-MIL-53-ArSO<sub>3</sub>H.



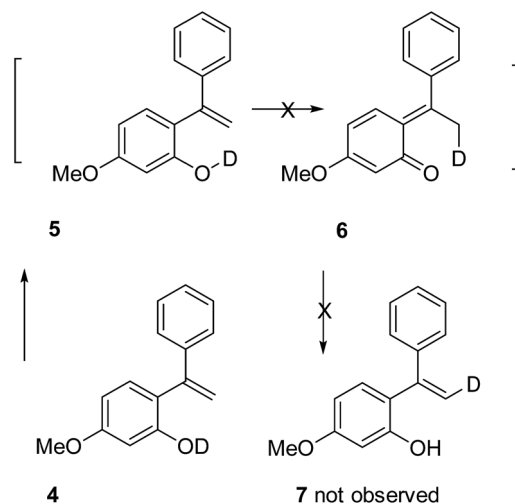
**Table 2** Substrate scope of the Al-MIL-53-ArSO<sub>3</sub>H catalyzed cycloaddition reaction<sup>a</sup>

Entry	R	Ar	Product	Yield
1	5-OMe		2a	98%
2	5-OMe		2b	94%
3	5-OMe		2c	86%
4	5-OMe		2d	85%
5	5-OMe		2e	76%
6	4,5-(OCH <sub>2</sub> O)		2f	95%
7	5-OMe		2g	72%
8	5-OMe		2h	70%

<sup>a</sup> 2.0 mmol of substrate **1** and 0.02 mmol of Al-MIL-53-ArSO<sub>3</sub>H were dissolved in 2.0 mL of toluene and stirred at 40 °C for 3 h. The yield was calculated based on the amount of isolated product.

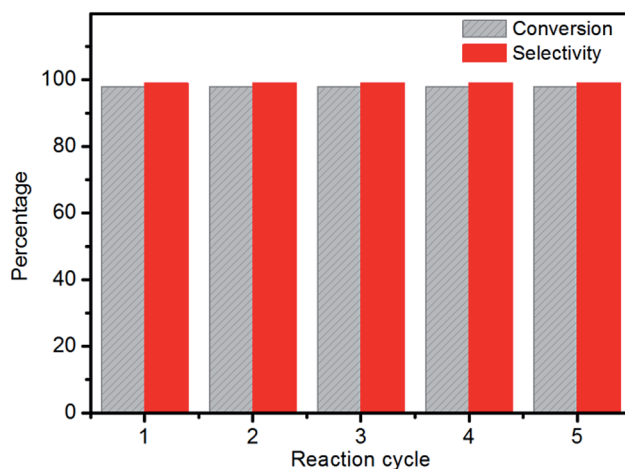
afforded good yields (**2e**, 76% yield). Generally, more electron-rich functional groups provide increased yields in only 3 hours. The decreasing yield of **2e** is likely due to the instability of the methylenedioxy moiety under acidic condition (Table 1, entry 5). Highly electron-rich substrate **1f** provided almost quantitative yield of cycloaddition product **2f** (Table 1, entry 6). Furthermore, an electron-deficient aromatic group also worked well (Table 2, entry 7). A sterically more hindering substrate was also tested affording a compromised yield **2h** (Table 2, entry 8).

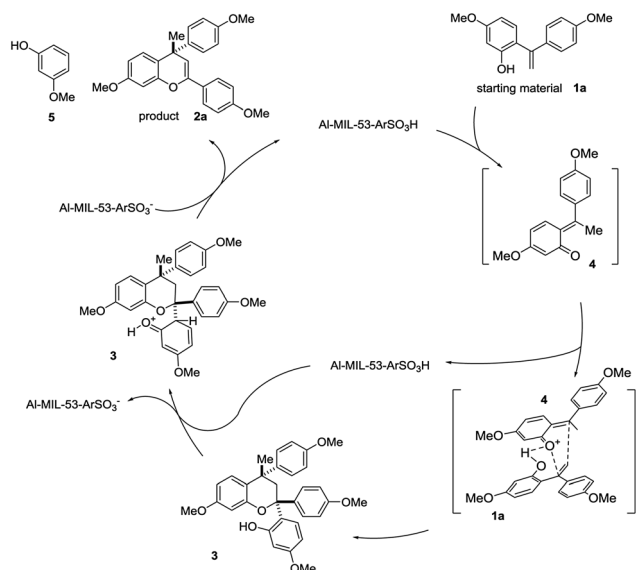
A deuterium exchange experiment was performed to further study the quinone methide mechanism (Scheme 2). Deuterated phenol **4** was synthesized and subjected to 60 °C thermal condition. However, there was no deuterium migration to the vinyl position in **7**. This observation allows us to exclude the possibility of a 1,5-hydride shift mechanism for the generation of the quinone methide species.

**Scheme 2** A deuterium exchange test.

In order to examine its recyclability, the Al-MIL-53-ArSO<sub>3</sub>H catalyst was isolated and reused in five reaction cycles. The catalyst was centrifuged from the reaction solution and washed with chloroform. The strong covalent bond between the aromatic sulfonic acid moiety and amino group on Al-MIL-53-ArSO<sub>3</sub>H ensures the chemical stability of the active sites, which remains good, affording up to 98% yield after five reuses of the same batch of catalyst (Fig. 6). Furthermore, the supernatant liquid of the toluene suspension showed no catalytic reactivity toward the vinyl phenol substrate, which is evidence for no leakage of Al-MIL-53-ArSO<sub>3</sub>H catalyst. The SEM spectra and X-ray powder diffraction pattern of the Al-MIL-53-ArSO<sub>3</sub>H catalyst were characterized after five reuses.

These data were indistinguishable from those collected from a batch of fresh catalyst (Fig. 1d and S1†). The catalytic reaction solution was analyzed by ICP-AES and showed no detectable amounts of alumina ions. These facts clearly demonstrate that there was no catalyst decomposition or leakage over the cycloaddition process.

**Fig. 6** The catalyst recycling of Al-MIL-53-ArSO<sub>3</sub>H in cycloaddition reaction of **2a**.



Scheme 3 Proposed mechanism for the Al-MIL-53-ArSO<sub>3</sub>H promoted cycloaddition reaction.

On the basis of the aforementioned experimental results and mechanistic findings, a possible mechanism is proposed in Scheme 2. 1,1-Diphenylethylene **1a** equilibrates to form quinone methide **4** (Scheme 3). Then quinone methide **4** reacts with another equivalent of **1a** through a concerted hetero-Diels-Alder reaction, to afford dimeric compound **3**. Driven by steric effects, the fully substituted C-2 eliminates to generate the desired product **2a** under acidic catalytic condition. The conversion of **3** to **2a** was also tested using the synthesized Al-MIL-53-ArSO<sub>3</sub>H and quantitative yield was obtained for the aromatic group elimination.

## 4 Conclusions

In conclusion, heterogeneous Al-MIL-53-RSO<sub>3</sub>H and Al-MIL-53-ArSO<sub>3</sub>H catalysts bearing an aromatic sulfonic acid group were synthesized. The structural morphology of both Al-MIL-53-RSO<sub>3</sub>H and Al-MIL-53-ArSO<sub>3</sub>H were well retained after post-synthetic modification using commercial available reagents. Al-MIL-53-RSO<sub>3</sub>H and Al-MIL-53-ArSO<sub>3</sub>H showed good to high activity and selectivity in the [4 + 2] cycloaddition at only 1 mol% catalyst loadings. Our methodology demonstrated higher reaction efficiency and higher selectivity than other literature reported dimerization system, while only low catalyst loading was utilized. Al-MIL-53-ArSO<sub>3</sub>H demonstrated superior catalytic activity over its non-aromatic partner Al-MIL-53-RSO<sub>3</sub>H. The Al-MIL-53-ArSO<sub>3</sub>H catalyst was chemically stable, possibly due to its strong covalent bonds and it did not show any leaching during cycloaddition catalysis. Further studies involving new applications of the Al-MIL-53 derived catalysts are in progress.

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