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Niobium-doped titanium dioxide on a functionalized carbon supported palladium catalyst for enhanced ethanol electro-oxidation†

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Pd nanoparticles anchored on Nb-doped TiO₂ with functionalized carbon support (denoted as Pd/Nb–TiO₂–C) is synthesized through a controllable hydrolysis and impregnation method. The as-synthesized catalyst is characterized by X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), and transmission electron microscopy (TEM). Pd nanoparticles exhibit a uniform distribution with an average particle size of 3 nm. The electrochemical performance is tested by cyclic voltammetry (CV) and chronoamperometry (CA). Compared with Pd supported by functionalized carbon (Pd/C), Pd/Nb–TiO₂–C demonstrates 15.7% higher metallic Pd content, 23% higher electrochemical active surface area, 75% higher current density in ethanol electro-oxidation, 5% higher durability, and better tolerance of carbonaceous species. The performance enhancement is attributed to the increased conductivity from Nb-doping and the synergistic effect between Pd and TiO₂.

1. Introduction

The direct ethanol fuel cell (DEFC) is a clean energy generation device in terms of environmental benignity compared with fossil fuel based energy sources. As a type of direct alcohol fuel cell, DEFCs have advantages over other renewable fuel sources. Ethanol, with a relatively higher H/C ratio in its molecules, presents higher energy density (26.4 MJ kg^{−1}) compared with methanol (19.7 MJ kg^{−1}). Fewer health issues are recorded for ethanol in either electro-oxidation processes or daily contact.¹ Large quantities of ethanol can be obtained from biomass fermentation,² giving it incomparably wide availability. These factors ensure ethanol as a suitable fuel in clean renewable energy devices. Among all the catalysts for ethanol electro-oxidation, noble metals *i.e.* platinum (Pt),^{3–5} palladium (Pd),^{6,7} ruthenium (Ru),^{8,9} rhodium (Rh)^{9,10} and iridium (Ir)^{11,12} along with their combinations have been widely investigated because of their superior performance. Compared with Pt, Pd has higher abundance and shows much more active electrocatalytic ability in basic solutions due to its higher oxophilicity and relatively

inert nature.^{13,14} Bi-metallic and tri-metallic catalyst usually have higher electrochemical activity and better stability over single noble metal because of their increased ability of breaking C–C bonds and its blocking effect of further oxidation of poisoning species.¹⁵

To fully utilize and maintain their catalytic ability of precious metals, catalyst support with large surface area is required to uniformly disperse catalysts. Carbon black has been identified as a classic alcohol cell catalyst support due to its high electroconductivity¹⁶ and large surface area.¹⁷ Typically, functionalized carbon is acid-treated carbon, where oxidative functional groups¹⁸ are introduced, and this support can further increase solubility and density of catalyst reaction sites.¹⁶ Carbon alone however suffers from fast degradation and low electrochemical stability, especially at high potential in alkaline media. Carbon oxidation reaction in high pH environment is shown below:¹⁶



Therefore, the search of a catalyst support with corrosion resistance in electrolyte, during alcohol electro-oxidation, is demanded. To tackle the corrosion problem, transition metal oxides such as TiO₂,^{19–21} WO₃,^{22–24} and V₂O₅ (ref. 25–27) offer high stability in both acidic and alkaline media. TiO₂ stands out as a dominating candidate for electro-catalyst support due to their superiorities in many aspects. Corrosion resistant TiO₂ can dramatically increase cycle numbers and catalyst efficiency in the long run. Also, TiO₂-based material is noted for its contribution to strong metal-support interaction (SMSI) and three-phase junction,²⁸ *i.e.* junction of carbon, TiO₂ and Pd/Pt. Pt immobilized on high niobium content rutile titania and

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carbon nanotubes shows smaller particle size, narrower and more uniform distribution.⁵ Produced by either photoreduction method²⁹ or hydrothermal synthesis,³⁰ the three-phase junction effect on the electrochemical performance is beneficial owing to more catalyst exposure, less agglomeration of catalyst nanoparticles, and extended catalyst life span. However, TiO₂ has relatively low surface area³¹ and low electro-conductivity.³² One way to increase its conductivity is utilizing sub-stoichiometric TiO_{2-x}, but it can be oxidized to TiO₂ in fuel cell operation condition.^{33,34} Another method to lower impedance is to dope with a donor type metal.³⁵ Typically, Nb has one free electron in the outer shell when it is doped into TiO₂ lattice.^{16,36} It has been reported that doping 10 at% Nb into TiO₂ would increase its conductivity by ~1600 fold.¹⁶ Besides, Nb-doping decreases the particle size of TiO₂ and increases its surface area. However, increasing the doping amount by over 30% would damage the crystal structure of TiO₂, thus reducing the stability of catalyst support.¹⁶ We herein report Nb-doped TiO₂ on functionalized carbon supported Pd catalyst for electro-oxidation of ethanol in alkaline media. As compared with the functionalized carbon supported Pd catalyst, it shows higher ethanol electro-oxidation current density and higher durability, thanks from the increased conductivity from Nb-doping and the synergistic effect between Pd and TiO₂.

2. Experimental

2.1 Material synthesis

Functionalized carbon. Functionalized carbon was prepared by acid treatment of XC-72 carbon black (FUELCELL). 200 mg XC-72 carbon was dissolved in 30 ml nitric acid (ACS reagent, 70%, Sigma-Aldrich) and 90 ml sulfuric acid (ACS reagent, 95–98%, Sigma-Aldrich) for 2 h with continuous sonication. Black solution was diluted with 180 ml DI water. Functionalized carbon was collected by centrifuge, washed with DI water and dried in vacuum oven at 50 °C overnight.

Nb-TiO₂-C support. Nb-TiO₂-C support was prepared through decomposition of titanium(IV) isopropoxide (97%, Sigma-Aldrich) and niobium(V) ethoxide (99.95%, Sigma-Aldrich) with DI water. 50 mg functionalized carbon was dissolved and sonicated in 20 ml ethanol with 1 ml DI water. 100 µl titanium isopropoxide(IV) was dissolved in 10 ml ethanol and 10 µl niobium(V) ethoxide was dissolved in 1 ml ethanol. The mixture of these three solutions underwent stirring for 4 h. The sample was then filtrated, washed with ethanol and vacuum dried at 50 °C overnight.

Pd/Nb-TiO₂-C catalyst. 4 mg sodium tetrachloropalladate(II) (98%, Sigma-Aldrich) was dissolved in 10 ml DI water with 20 mg Nb-TiO₂-C support. The solution was then stirred and heated at 100 °C until water was evaporated. After filtration, washing and drying of the sample, forming gas (6% H₂ and 94% argon) was used at 450 °C to reduce palladium oxides to metallic Pd and also to activate Nb-doped anatase TiO₂. Similarly, Pd on functionalized carbon (Pd/C) was synthesized according to procedures above without addition of titanium(IV) isopropoxide and niobium(V) ethoxide.

2.2 Materials characterization

Phase and crystal structure of Pd/Nb-TiO₂/C and Pd/C were analyzed with X-ray diffraction (XRD) on a MINIFlex II, Rigaku, using filtered Cu K α radiation ($\lambda = 1.54005$ Å) at 30 kV and 15 mA. The morphology was investigated by transmission electron microscopy (TEM) on H-7650, Hitachi High-Technologies Corp. The TEM used an accelerating voltage at 80 kV with an integrated, side-mounted CCD digital image camera system. EDS mapping was conducted on a S-3400N Type II scanning electron microscope (Hitachi High-Technologies Corp.). X-Ray photoelectron spectroscopy (XPS) was tested on an AXIS ULTRA X-ray Photoelectron Spectrometer with Al monochromatic X-ray by Kratos Analytical. C 1s peak was used as a reference.

2.3 Electrochemical characterization

The glassy carbon electrode was polished with 5, 0.3, and 0.05 µm Al₂O₃ solution (Allied) in sequence. It was then cleaned by sonication and dried with compressed air. To prepare catalyst ink, 10 mg Pd/Nb-TiO₂-C was dissolved in 2 ml 0.05 wt% Nafion solution, which was ~5 wt% Nafion® 117 solution (Sigma-Aldrich) diluted 100 times by DI water. After sonication, 20 µl catalyst ink was dropped onto the glassy carbon electrode of 5 mm diameter with micropipette. The loading of Pd for both catalysts on the electrode is around 0.035 mg cm⁻². The electrode was dried at room temperature overnight. Electrochemical tests were carried out with MSR Rotator, PINE research and CHI 600 electrochemical workstation. Three electrodes setup, *i.e.* working electrode, Pt coil counter electrode and silver chloride Ag/AgCl (4 M) reference electrode were used at room temperature.

3. Results and discussion

3.1 Structure and morphology

Fig. 1 shows the XRD pattern of the as-synthesized Pd/Nb-TiO₂-C. Peaks of face centered cubic Pd and Anatase TiO₂ can be

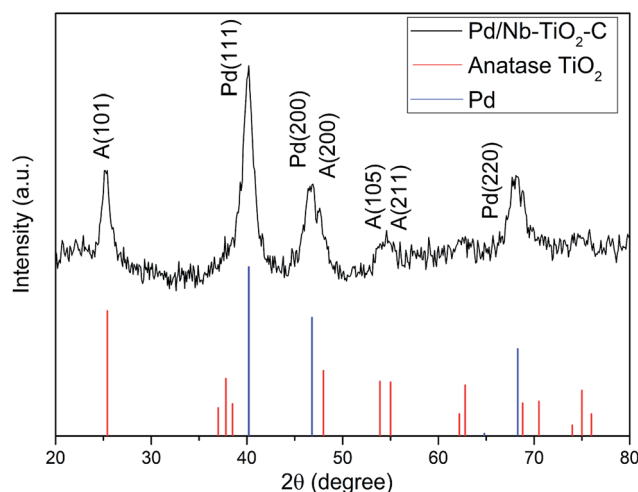


Fig. 1 XRD pattern of Pd/Nb-TiO₂-C and PDF cards of anatase TiO₂ and fcc Pd.



indexed by PDF#98-000-0344 and PDF#98-000-0081, respectively. No peaks of niobium oxides or metallic Nb can be found. Lattice parameters of TiO_2 are $a = 3.798 \text{ \AA}$ and $c = 9.547 \text{ \AA}$. Since the ionic size of Nb^{4+} is 82 pm, 10.1% bigger than that of Ti^{4+} , the enlarged lattice parameters (+0.34% for a and +0.35% for c) compared with ref. 37 indicate Nb incorporation into TiO_2 . Pd (111), (200) and (220) surfaces reveal face centered cube (fcc) structure. Using Sherrer's equation on (111) plane shows that Pd in $\text{Pd/Nb-TiO}_2\text{-C}$ has a crystallite size of $\sim 6.0 \text{ nm}$, with lattice parameter of $a = 3.88 \text{ \AA}$, close to 3.86 \AA in ref. 38.

Morphology and Pd particle size were investigated by TEM. Fig. 2 shows the TEM images of Nb-TiO₂-C support, Pd/Nb-TiO₂-C, and Pd/C. In Fig. 2(a) Nb-TiO₂-C shows multilayer structure with thickness around 40 nm. It can be seen that the Pd nanoparticles exhibit uniform dispersion on both supports Nb-TiO₂-C and C, with average diameter of 2.8 nm and 3.2 nm (14% bigger), respectively. The finer Pd nanoparticle formation in the former sample can be explained by the three-phase junction, (three-phase means Pd, TiO₂ and C) which prevents the catalyst from agglomeration.³⁹ HRTEM, Energy-dispersive X-ray spectroscopy (EDS) and elemental mapping of Pd/Nb-TiO₂-C were conducted to further investigate the microstructure and element distribution, as shown in Fig. S1-S3.† The EDS mapping demonstrates that Pd, Nb, Ti, O, and C elements were uniformly distributed in the sample and the weight percentages of elements are listed in Table 1. The numbers are consistent

Table 1 Element weight percentages by EDS mapping

Element line	Element wt%	wt% error
C K	60.77	±6.77
O K	14.37	±0.83
Ti K	13.26	±0.72
Nb L	4.47	±0.45
Pd L	7.13	±1.04

with theoretical values of 6.7 wt% Pd and 33 wt% Nb-TiO₂. Metal oxide with carbon not only facilitate Pd deposition on the catalyst support during preparation,²⁹ but also hinder catalyst migration in electrochemical reactions.⁴⁰

X-ray photoelectron spectroscopy was carried out to evaluate the functional groups on carbon and to better understand the synergistic effect between TiO₂ and Pd. Fig. 3(a) is C 1s XPS spectrum with peak fitting in Pd/Nb-TiO₂-C. Peaks from the low to the high binding energies can be attributed to C-C sp², C-C sp³, C-OH, C-O-C, >C=O and COOH functional groups.⁴¹ The hydrophilic groups not only increase solubility, but also give more anchoring and reactive sites for the catalyst. Fig. 3(b and c) show XPS spectra of Pd 3d of Pd/Nb-TiO₂-C and Pd/C, each deconvoluted into three pairs of doublets, *i.e.* metallic Pd⁰, Pd²⁺ and Pd⁴⁺ species. Pd/C shows 25.1% Pd⁰ at 335.0 eV, 13.4% Pd²⁺ at 335.8 eV and 61.4% Pd⁴⁺ at 336.6 eV, while 40.8% Pd⁰, 27.7% Pd²⁺ and 31.4% Pd⁴⁺ are found for Pd/Nb-TiO₂-C. The 30% decrease of Pd⁴⁺ and 15.7% increase of metallic Pd⁰ shift Pd 3d_{5/2} peaks to weaker binding energy levels, resulting in the improved metallic catalyst surface area and the decreased adsorption of carbonaceous poisoning chemicals on catalyst surface.⁴²

3.2 Electrochemical performance

Cyclic voltammetry (CV) was performed in 1 M KOH solution for Pd/Nb-TiO₂-C and Pd/C. The similar CV patterns in Fig. 4(a) for both samples show typical Pd activity in alkaline media.⁴³ In the cathodic scan, peak at -0.35 V (vs. Ag/AgCl) reflects the reduction of palladium oxide into Pd; the stronger reduction peak for Pd/Nb-TiO₂-C suggests higher Pd catalyst activity and larger electrochemical active surface area (ECSA) due to the reduced Pd oxidation state and smaller particle size of catalyst, consistent with XPS analysis and TEM observation. Increased ECSA is fundamental for high power energy device considering density of reaction sites. The small peaks at -0.18 V for both catalysts could be attributed to the reduction of dissolved oxygen by carbon. With the small reduction peak taken into consideration, electrochemical active surface areas of Pd/C and Pd/Nb-TiO₂-C are calculated by the charge integration of the reduction peak in CV as 0.96 mC cm^{-2} and 1.17 mC cm^{-2} , respectively.

To unveil ethanol electro-oxidation activity, CVs for catalysts in 1 M KOH in ethanol were tested. As a comparison, CVs of functionalized carbon, Nb-TiO₂-C support and ethanol concentration effect on Pd/Nb-TiO₂-C are presented in Fig. S4.† No oxidation peak was observed in the low concentration of ethanol of 0.001 M. Peaks can be identified in the 0.01 M

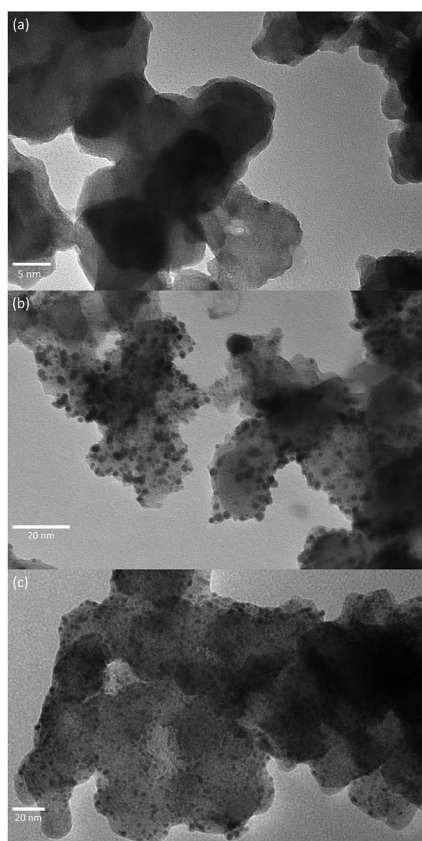


Fig. 2 TEM images of (a) Nb-TiO₂-C support, (b) Pd/Nb-TiO₂-C, and (c) Pd/C (scale bars: 5 nm, 20 nm, and 20 nm, respectively).



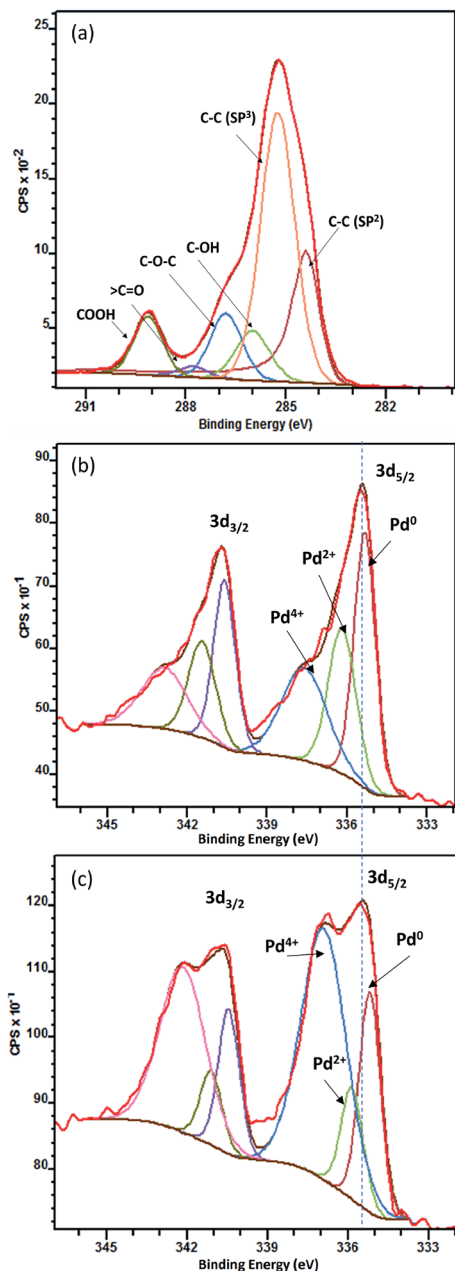


Fig. 3 XPS of C 1s of Pd/Nb-TiO₂-C (a), Pd 3d of Pd/Nb-TiO₂-C (b) and Pd/C (c).

ethanol and peaks are of similar shape in 0.1, 1 and 2 M ethanol solutions, indicative of practical ethanol electro-oxidation range from 0.1 to 2 M. In the following experiments, 1 M KOH and 1 M ethanol solution was chosen. First, scan rate influence of ethanol electro-oxidation was investigated on Pd/Nb-TiO₂-C catalyst. As shown in Fig. 4(b), both the anodic current density and cathodic current density increase when the scan rate increases from 10 to 200 mV s⁻¹. The insert figure demonstrates a linear relationship between the anodic current density and the square root of scan rate, indicative of diffusion controlled reaction kinetics. Further ethanol electro-oxidation results are shown in ECSA and electrode area normalized CV in Fig. 4(c)

and ECSA and Pd mass normalized CV in Fig. 4(d). In the forward scan, ethanol chemisorbed on the catalyst surface is oxidized, whereas in the reverse sweep, oxidation of carbonaceous species occurs. The ratio of the forward sweep peak current i_f to the reverse scan peak current i_b represents the tolerance of catalyst poisoning, and a higher i_f/i_b indicates more complete oxidation of ethanol and less accumulation of carbonaceous chemicals.⁴³ Though with a 0.04 V positively shifted ethanol oxidation peak, Pd/Nb-TiO₂-C shows i_f of 0.088 A cm⁻², 47% higher than 0.06 A cm⁻² of Pd/C. The massive increase in ethanol oxidation current density is mainly explained by 23% higher ECSA of metallic Pd catalyst and the synergistic effect between Pd and Nb-TiO₂. Strong metal-support interaction is responsible for higher metallic catalyst content and immobilized catalyst during electro-oxidation. Besides, the i_f/i_b ratio of Pd/Nb-TiO₂-C reaches 0.7, while the value of Pd/C is only 0.44. The ratio raise can be explained by the reduced noble metal bonding energy with adsorbed carbonaceous chemicals,⁴⁴ which is the reason of 0.02 V positively shifted backward scan peak in Pd/Nb-TiO₂-C. A lower i_f/i_b ratio in Pd/C causes accumulation of poisoning species in electrolyte, leading to inefficient oxidation of irrelevant organics, degradation of catalyst, power loss and energy waste. Due to varying operating conditions such as catalyst content and electrolyte concentration, it is difficult to directly compare i_f/i_b ratio of catalysts among different works. Based on similar Pd/C catalysts, comparing the i_f/i_b ratio could help to eliminate effects of interfering factors. In our work, Pd/Nb-TiO₂-C has ~60% i_f/i_b increase, much higher than 23% from Pd on carbon-doped TiO₂,⁴³ 46% from Ni@Pd core-shell nanoparticles on multi-walled carbon nanotubes,⁴⁵ and few works with decreased i_f/i_b .^{16,46} The high i_f/i_b ratio increase could be attributed to the synergistic effect with high TiO₂ : Pd molar ratio around 6.2 : 1 in our work, which reduces Pd²⁺ and Pd⁴⁺ dramatically. In Fig. 4(d), Pd/Nb-TiO₂-C reaches 2.6 A mg_{Pd}⁻¹ in the forward scan, 45% higher than that of Pd/C, which is consistent with the result in Fig. 4(c), and the current density scale matches that in literature.⁴³ It is noted that the same origin was reported for the forward oxidation peak and backward oxidation peak by methanol electro-oxidation reaction with Pt-based catalysts in acidic media.⁴⁷ In this work ethanol electro-oxidation with Pd-based catalysts was conducted in alkaline media. Since similar principles might apply even in different conditions, the origin of the forward scan current and backward scan current in ethanol and alkaline media needs detailed investigation.

Stability of Pd/C and Pd/Nb-TiO₂-C was tested by chronoamperometry in a solution containing 1 M KOH and 1 M ethanol at -0.2 V vs. Ag/AgCl. Results indicate that Pd/C lost 50% initial current density after 150 s, while Pd/Nb-TiO₂-C lasted another 100 s before it lost half of its catalytic ability. Besides, Pd/Nb-TiO₂-C catalyst could possibly degrade faster than Pd/C considering much higher initial current density at -0.2 V in Fig. 5(a), because intensive surface reactions usually cause severe particle aggregation on the working electrode. After 3000 s, ~94% ethanol oxidation current lost for Pd/C catalyst in Fig. 5(b), and ~5% higher current retention was observed for Pd/Nb-TiO₂-C. The better reserved activity of Pd/



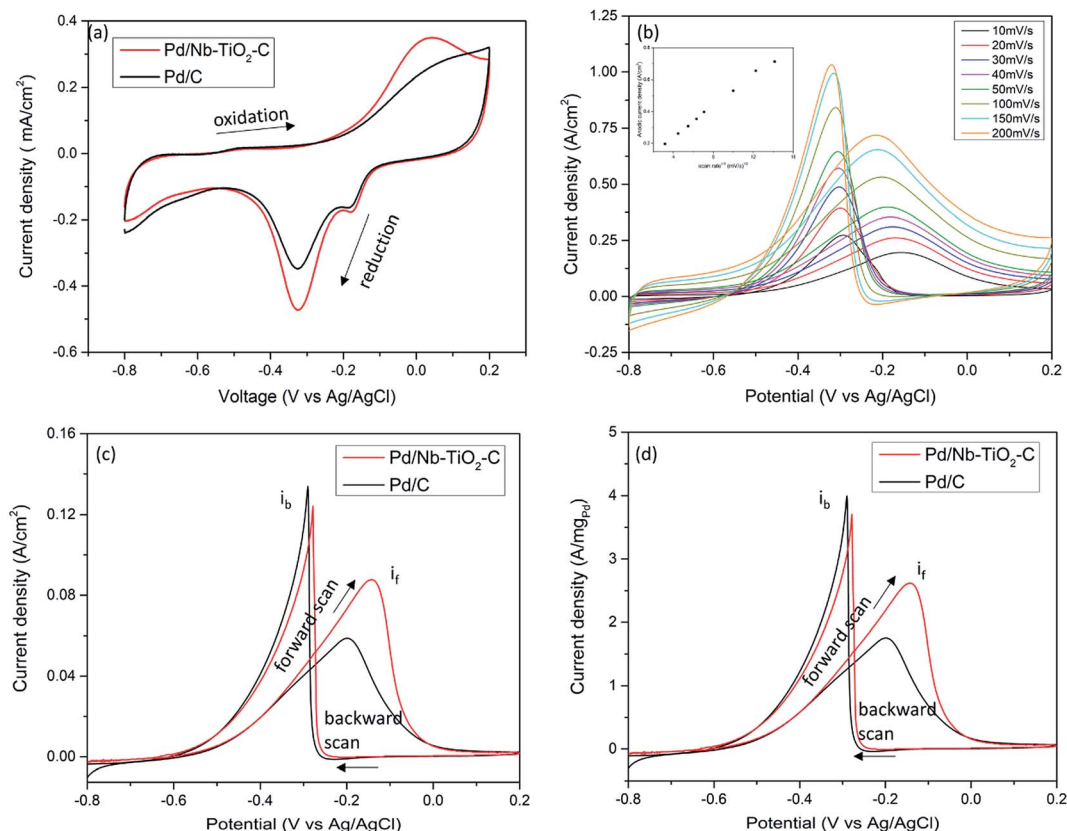


Fig. 4 (a) CV of Pd/Nb-TiO₂-C and Pd/C in 1 M KOH with a scan rate of 20 mV s⁻¹; (b) CV of Pd/Nb-TiO₂-C in 1 M KOH and 1 M ethanol solution with different scan rates. Insert of (b) is anodic scan current density vs. scan rate^{1/2}; (c) ECSA and electrode area normalized CV of Pd/Nb-TiO₂-C and Pd/C in 1 M KOH and 1 M ethanol solution with a scan rate of 20 mV s⁻¹; and (d) ECSA and palladium mass normalized CV of Pd/Nb-TiO₂-C and Pd/C in 1 M KOH and 1 M ethanol solution with a scan rate of 20 mV s⁻¹.

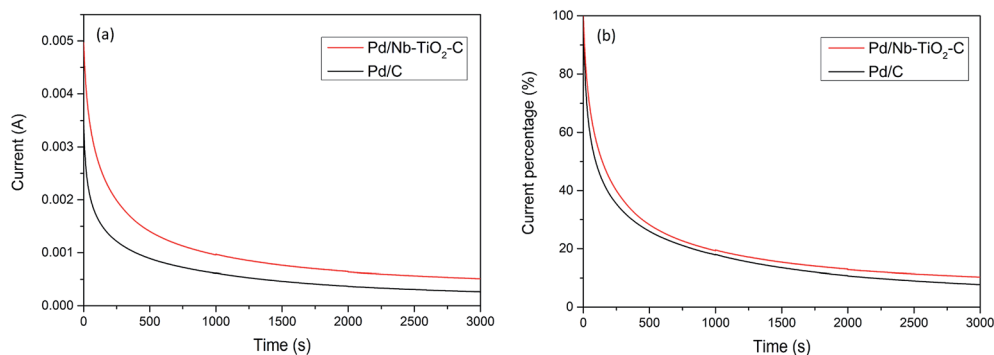


Fig. 5 Chronoamperometry (CA) of Pd/Nb-TiO₂-C and Pd/C in 1 M KOH and 1 M ethanol solution at -0.2 V for 3000 seconds for (a) current-time curve and (b) current percentage-time curve.

Nb-TiO₂-C after long period of reaction can be attributed to the synergistic effect between the catalyst and the support. It was assumed that the size of Pd nanoparticles gradually grows after reactions.⁴⁸ Loss of electrochemical active surface area during reaction and dissolution of active materials are two direct reasons for the slow oxidation rate. It is inferred that TiO₂ and functionalized carbon around Pd nanoparticles prevent catalyst from agglomeration, which helps to preserve Pd catalytic ability in the durability test.

4. Conclusions

In this work, Nb-doped TiO₂ on functionalized carbon supported Pd catalyst is synthesized and tested against Pd/C. Pd/Nb-TiO₂-C catalyst shows 14% smaller Pd particle size, 23% higher electrochemical active surface area, 75% higher ethanol electro-oxidation current density and 5% more catalyst stability after chronoamperometry. The synergistic effect including electron transfer from TiO₂ to Pd and the three-phase junction



by C, TiO₂ and Pd account for higher metallic catalyst ECSA, finer catalyst size, and less sample degradation leading to better electrochemical performance.

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