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Nontoxic $(\text{CH}_3\text{NH}_3)_3\text{Bi}_2\text{I}_9$ perovskite solar cells free of hole conductors with an alternative architectural design and a solution-processable approach†

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Methylammonium iodide bismuthate ($(\text{CH}_3\text{NH}_3)_3\text{Bi}_2\text{I}_9$) (MBI) perovskite was introduced as a new lead-free and air-stable absorber for hole conductor-free perovskite solar cells. The two-step soaking-assisted sequential solution (2-S) method was adopted to fabricate MBI films for the first time. We compared the formation processes and final morphologies of the MBI films fabricated using the 1-S and 2-S methods on planar and mesoporous TiO_2 layers, respectively. We also investigated the effects of the morphologies of MBI films and device architectural design on device performance. Results showed that the MBI films fabricated using the 2-S method achieved a superior coverage both on the compact TiO_2 and mesoporous TiO_2 layers. The mesoporous structure devices presented higher power conversion efficiencies than the planar structure devices. In addition, all devices exhibited excellent thermal and long-term stabilities. The presented architectural design and solution-processable approach could inspire further research and practical applications on lead-free organic–inorganic hybrid perovskite solar cells.

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1. Introduction

Organic–inorganic hybrid perovskite solar cells have recently generated considerable attention and research interest for photovoltaic applications because of their low cost, solution processability, and high-developing device efficiencies. To date, the power conversion efficiency (PCE) of hybrid lead-based perovskite solar cells (PSCs) has exceeded 22%.¹ However, lead-based PSCs are facing significant challenges of lead toxicity and intrinsic instability, which have raised great concerns on the long-term environmental impact and human health,^{2–4} seriously hindering their commercialization.³ Therefore, finding a suitable substitution for lead compounds with nontoxic analogs and comparable photovoltaic properties has been a diligent and emergent task for researchers.

Sn and Ge analogs, which are under the same group 14 as Pb, are viable alternative materials for lead perovskites. Relative to the widely used methylammonium lead triiodide (MAPbI_3) perovskites, Sn and Ge compounds show numerous similarities in optoelectronic properties and photosensitivity. The Sn perovskite $\text{CH}_3\text{NH}_3\text{SnI}_3$ has achieved a moderate PCE of over 6%.⁵ However, the intrinsic unstable Sn^{2+} ions within the material are easily oxidized to Sn^{4+} because Sn normally prefers the tetravalent state.^{5–8} Meanwhile, Ge-based perovskite displays poor ability to form a homogeneous film, and Ge analogs that contain active lone pair electrons are more easily oxidized than Sn^{2+} .⁹ As a result, Ge-based PSCs exhibit poor photocurrent densities and a PCE of 0.2%.¹⁰ These negative features decrease the reproducibility and performance of the devices, limiting their practical application. Other promising derivatives for Pb-free alternatives are Sb or Bi perovskites, which are group 15 elements. However, limited information is available about the photovoltaic properties of Sb-based compounds. Planar heterojunction solar cells based on a $(\text{CH}_3\text{NH}_3)_3\text{Sb}_2\text{I}_9$ absorber material have recently been studied,¹¹ but the $(\text{CH}_3\text{NH}_3)_3\text{Sb}_2\text{I}_9$ film provides an incomplete coverage on the substrate surface, yielding a low photocurrent density. As a result, the PCE of the device is still low (approximately 0.5%).

Recent studies have demonstrated that 0D Bi-based compounds^{12–18} with the chemical formula $(\text{CH}_3\text{NH}_3)_3\text{Bi}_2\text{I}_9$ (MBI) are suitable for photosensitive layer in solar cells.^{19–27} Bi-Based perovskites have been previously subjected to experimental and theoretical analyses.^{28,29} However, little is known about the photovoltaic properties of these Bi-based compounds.

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The potential semiconducting character, nontoxicity, and excellent stability in the humid atmosphere^{20–22} of Bi-based compounds have aroused considerable interest from researchers. Bi³⁺ cation has the outer lone pair of 6s² electrons, which can improve stability.^{30,31} Hoye *et al.*¹⁹ showed that MBI is a promising photovoltaic absorber from the experimental and theoretical perspectives. MBI is a nontoxic material and is more stable than lead-based perovskites because of the formation of a small amount of either Bi₂O₃ or BiOI on its surface layer. These properties overcome the two main bottlenecks of hybrid lead-based perovskites in future commercial application. Lyu *et al.*²⁰ fabricated MBI-based PSCs with a PCE of ~0.19%, and the devices can maintain very limited performance degradation after 21 days of storage in ambient air, exhibiting excellent long-term stability. Moreover, Singh and Zhang *et al.* conducted a comprehensive study on MBI-based PSCs with planar and mesoporous structures, obtaining PCEs of 0.2% (ref. 25) and 0.42% (ref. 27) both on TiO₂ mesoscopic architecture, respectively. However, almost all of the fabrication processes of MBI films involved the one-step spin-coating (1-S) method, and only Hoye *et al.*¹⁹ and Ran *et al.*²⁴ fabricated MBI films through using a two-step sequential spin-coating method and a two-step evaporation-spin-coating method, respectively. The former MBI films were fabricated on borosilicate glass and quartz substrates instead of assembling into any devices. In the latter case, the inverted planar heterojunction device obtained a best PCE of 0.39%.

In the present work, the two-step soaking-assisted sequential solution (2-S) method was introduced for the first time to fabricate MBI films. We compared the formation processes and final morphologies of the MBI films fabricated using the 1-S and 2-S methods on planar and mesoporous TiO₂ layers, respectively. Results confirmed that the compact TiO₂ layer (cp-TiO₂) plays a vital role in charge transporting, collecting photoelectrons, and inhibiting the recombination of electron and hole effectively.³² Therefore, the cp-TiO₂ layer is an important component of the MBI-based PSCs. In the present study, magnetron sputtering was used to prepare the cp-TiO₂ layer, which can facilely achieve the uniformity of TiO₂ thin films and improve the reproducibility of device performance. The MBI films fabricated using the 2-S method achieved a superior coverage both on the cp-TiO₂ and mesoporous TiO₂ (mp-TiO₂)

layers. In addition, MBI-based PSCs based on free-hole-transporting material architecture have not been reported. Thus, we fabricated a commercial carbon paste to form a counter electrode by the blade coating method, thereby enhancing the stability and reducing the overall costs of the devices.^{33–36} We assembled these MBI films into hole conductor-free PSCs in ambient air with the structures of FTO/cp-TiO₂/MBI/C and FTO/cp-TiO₂/mp-TiO₂/MBI/C, and then investigated the effects of the morphologies of MBI films and device architecture on device performance.

2. Experimental details

2.1 MBI films fabrication

A 1-S MBI precursor solution was formed by BiI₃ (99.99%, Aladdin) and CH₃NH₃I (MAI, 99%, MaterWin) mixture with a molar ratio of 1 : 1.5 in 1 mL of *N,N*-dimethylformamide (DMF, 99.8%, Sigma-Aldrich) solvent. A 1 mol L^{−1} 1-S MBI precursor solution was deposited on top of the TiO₂ film (cp-TiO₂ or mp-TiO₂ layers) by spin coating at 6000 rpm for 30 s, followed by heating at 100 °C for 30 min on an annealing plate.

The 2-S method was conducted similar to the formation of CH₃NH₃PbI₃. First, a 1 mol L^{−1} BiI₃ solution in DMF was spin coated at 6000 rpm for 30 s on the cp-TiO₂ or mp-TiO₂ layers, obtaining a BiI₃ film transformed from reddish into black after heating at 100 °C for 10 min. Then, the black BiI₃ film was soaked in a 10 mg mL^{−1} MAI solution dissolved in isopropanol (99.5%, Sigma-Aldrich), followed by heating at 100 °C for 30 min on an annealing plate. After a while, the film changed to reddish immediately, indicating the formation of the MBI perovskite film (Fig. 1).

2.2 Fabrication of solar cell

FTO-coated glass (sheet resistance 14 Ω cm^{−1}, Jinge) substrates were cleaned by ultrasonication for 20 min in detergent, deionized water, acetone, ethanol, and isopropanol, successively. The cp-TiO₂ layer was deposited onto the cleaned FTO substrates by direct-frequency magnetron sputtering (DFMS). The TiO₂ target (with 99.99% purity) was sputtered under a power of 100 W for 30 min. DFMS was performed with the TRP-450 system (SKY Technology Development Co., Ltd., CAS) in pure Ar gas (99.999%). The coated TiO₂ films were annealed

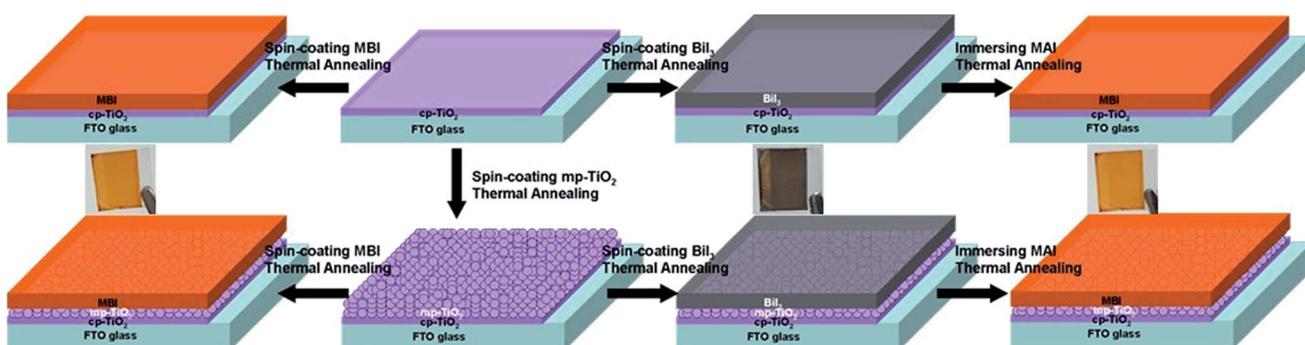


Fig. 1 Scheme of the fabrication process of the MBI layer based on cp-TiO₂ and mp-TiO₂.



at 500 °C for 15 min. For the preparation of the mp-TiO₂ layer, the commercial TiO₂ paste (18-NRT, MaterWin) was also deposited by spin coating at 3000 rpm on top of the cp-TiO₂ layer for 30 s followed by annealing at 550 °C for 1 h. The MBI layer was fabricated as described above. On the basis of the cp-TiO₂ (mp-TiO₂) substrate, the BiI₃ thin films fabricated using the 2-S method were termed cp-BiI₃ and mp-BiI₃. Similarly, the MBI thin films fabricated using the 1-S (2-S) method were termed 1-cp-MBI (2-cp-MBI) and 1-mp-MBI (2-mp-MBI). Finally, the counter electrode of carbon (JELCON CH-8 carbon ink, sheet resistance 10 Ω cm⁻¹, JUJO Printing Supplies & Technology (Pinghu) Co., Ltd., China) was fabricated by a blade-coating method on top of the reddish MBI films.

2.3 Characterization

The X-ray diffraction (XRD) data of the BiI₃ and MBI films based on the cp-TiO₂ and mp-TiO₂ substrates were collected with a Bruker-AXS D8 Advance using Cu K α radiation ranging from 10° to 60° (2 θ) at room temperature. The cross-section of the cells and the morphologies of the BiI₃, MBI, cp-TiO₂, and mp-TiO₂ films were observed *via* field-emission scanning electron microscopy (FE-SEM, Jeol JEM 6510LV) and atomic force microscopy (AFM, Nanoscope-IIIa). The roughness of the films was determined by AFM. The absorption of the MBI film was recorded using UV-vis spectrophotometry (UV-3600, Shimadzu). X-ray photoelectron spectroscopy (XPS, Thermo Fisher) was conducted on a Scientific Escalab 250Xi instrument with

monochromatized Al K-Alpha radiation. Thermo gravimetric analysis (TGA) of the MBI powder sample was performed using Discovery TGA (PERKIN ELMER, USA). The current–voltage (*I*–*V*) curves of the devices were measured under simulated AM 1.5G (100 mW cm⁻² irradiance) using the solar simulator (Oriel, model 91192-1000) and the model digital source meter (Keithley 2400, USA). Electrochemical impedance spectroscopy (EIS) was conducted by an electrochemical workstation (Zennium, IM6, Germany) over the frequency from 10 mHz to 2 MHz under simulated AM 1.5G (100 mW cm⁻² irradiance). The surface-wetting properties of carbon surfaces in a full cell were evaluated *via* the static contact angles measurement employing a Dataphysics OCA 30 (Dataphysics, Germany) contact angle system at room temperature.

3. Results and discussion

X-ray photoelectron spectroscopy (XPS) was performed on the MBI monocrystal powder to confirm the elemental composition and valence of the near-surface atoms. Fig. S1(a)† shows the prospective peaks of Bi, I, N, C, and O. As shown in Fig. 2(a), two XPS peaks were observed, which originated from the methyl-ammonium cation (MA⁺) at binding energies of 286 and 284.58 eV, which corresponded to C–N and C–C bonds.^{23,26} The N 1s (402 eV) signal originating from the MA⁺ is shown in Fig. 2(b). The peaks for I 3d_{3/2} (630.68 eV) and 3d_{5/2} (619.18 eV) (Fig. 2(c)), Bi 4f_{5/2} (164.18 eV) and Bi 4f_{7/2} (158.88 eV) (Fig. 2(d))

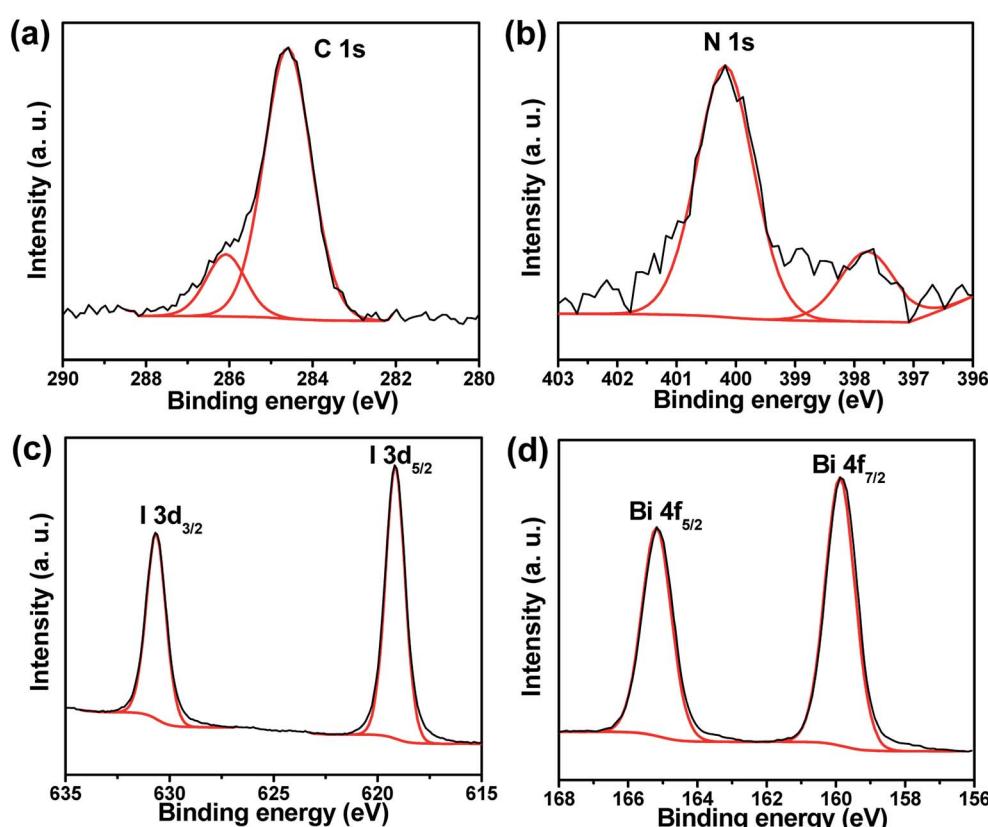


Fig. 2 The high resolution XPS spectra of (a) C 1s, (b) N 1s, (c) I 3d, and (d) Bi 4f for MBI monocrystal powder.



can be attributed to the characteristic signals from I^- and Bi^{3+} species, respectively. Scans of the Bi 4f indicated that Bi was mainly in the 3+ oxidation state. In addition, the binding energy of the Bi 4f_{7/2} peak can be attributed to both $\text{Bi}-\text{O}$ and $\text{Bi}-\text{I}$ bonds. The surface O 1s spectrum of MBI fitted with a 530.5 eV binding energy peak corresponding to O-Bi, and another peak at 531.58 eV originated from the adsorbed surface species (Fig. S1(b)†).¹⁹ These results indicated that O-Bi occurred on the MBI surface after a period of air exposure, thus forming a surface oxygen-based species.¹⁹

The XRD patterns of different BiI_3 and MBI films onto the mp-TiO₂ or cp-TiO₂ substrate are shown in Fig. 3(a). Four main peaks of cp-BiI₃ and mp-BiI₃ films at 2θ from 10° to 60° were observed. In the XRD patterns of MBI films, all samples of the diffraction peaks were consistent with literature reports,^{20,27} suggesting that MBI belongs to the hexagonal system with the $P6_3/mmc$ space group.^{20,37} The results agreed well with the hexagonal morphology of MBI single crystals as shown in Fig. S2.† In addition, other diffraction peaks of BiI₃ were not detectable in all the MBI film samples, indicating that almost all BiI₃ has been transformed completely into MBI.

The optical absorption spectra showed an edge at approximately 600 nm in all MBI samples (Fig. 3(b)), and the 1-cp-MBI samples exhibited the highest absorption. The absorptions of the MBI thin films based on planar TiO₂ substrates (1-cp-MBI and 2-cp-MBI) were both higher than those of the mesoporous MBI samples (1-mp-MBI and 2-mp-MBI) because of the thinner corresponding TiO₂ layers. The transmission-mode absorption

spectrum of the MBI thin films displayed as Tauc plots (inset) suggests an indirect band gap of 2.17 eV.

Fig. 4 shows the surface morphology of the MBI perovskite layer fabricated by different methods on the planar and mesoporous TiO₂ layers. As shown in Fig. 4(a)–(d), all the hexagonal MBI crystals displayed irregular orientation on top of the TiO₂ layer. The surface morphologies of the MBI thin films spin coated using the 1-S method (Fig. 4(a) and (b)) differed from those of the MBI thin films spin coated using the 2-S method. For the MBI thin films fabricated using the 2-S method (Fig. 4(c) and (d)), hexagonal MBI crystalline grains with sizes of hundreds of nanometers were randomly stacked, whereas MBI crystalline grains closely conjoined with a mass of unfilled holes for the MBI thin films fabricated with the 1-S method. The morphological differences can be attributed to the different crystallization rates and fabrication processes of the MBI thin films under the 1-S and 2-S methods. The MBI layer fabricated by the 2-S method was transformed from the BiI₃ thin film, which contributed to the morphology of the MBI layer. The surface morphology of the BiI₃ layer is shown in Fig. S3.† The BiI₃ thin film exhibited non-uniform coverage along with consecutive cracks on top of the TiO₂ layer.

This study compared the planar and mesoporous architecture of solar cells and the morphologies of the 1-S and 2-S methods for fabricating MBI films. AFM was used to characterize the topography and surface roughness of the perovskite film. Fig. 5(a)–(h) show typical AFM 2D images of the TiO₂, BiI₃, and MBI films based on the planar and mesoporous architecture by the 1-S and 2-S methods. The root-mean-square roughnesses (R_{rms}) of the cp-TiO₂ and mp-TiO₂ substrates were calculated to be 10.456 and 20.080 nm, respectively, indicating that the surface of the mp-TiO₂ layer was bumpier than that of the cp-TiO₂ layer. In theory, the topography of TiO₂ nanoparticles with a bumpy surface affects the surface uniformity of MBI films. As a result, the mp-BiI₃ (20.615 nm) and 2-mp-MBI (43.269 nm) films were bumpier than the cp-BiI₃ (17.863 nm)

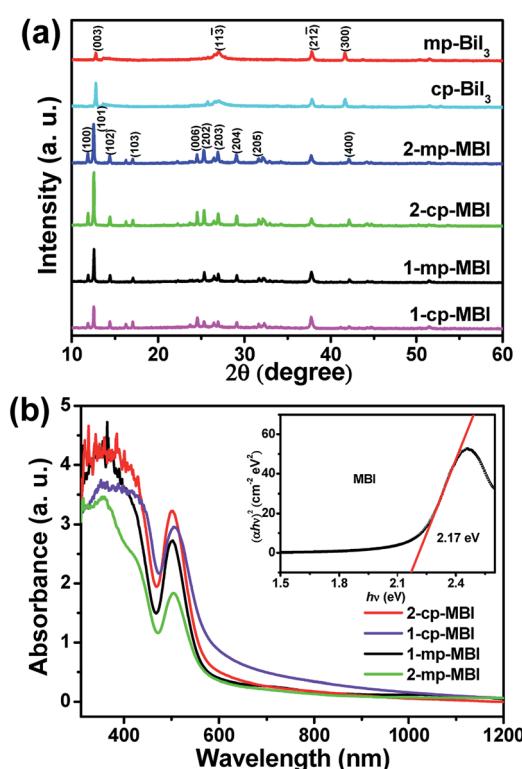


Fig. 3 (a) XRD patterns of different BiI_3 and MBI films. (b) Absorption spectrum of different MBI films. Inset: Tauc plots for the MBI thin film.

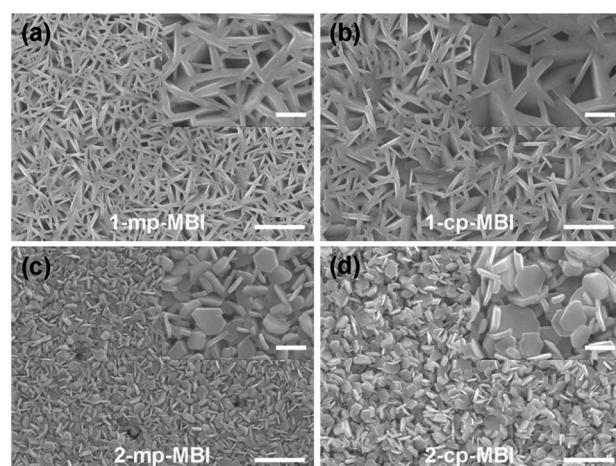


Fig. 4 Top-view FE-SEM images of the MBI perovskite layer: (a) 1-mp-MBI, (b) 1-cp-MBI, (c) 2-mp-MBI and (d) 2-cp-MBI. The insets are the high resolution images, and the scale bars on the images and the insets are 2 μm and 500 nm, respectively.



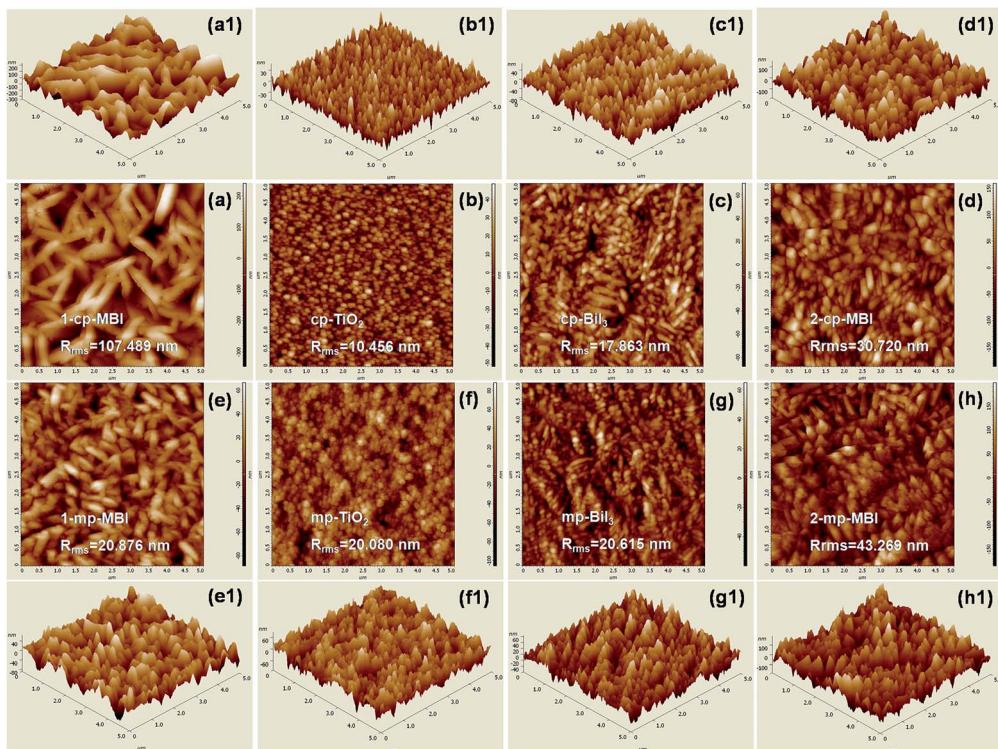


Fig. 5 (a) to (h) AFM 2D topography images and (a1) to (h1) 3D views of the TiO_2 , BiI_3 , and MBI films.

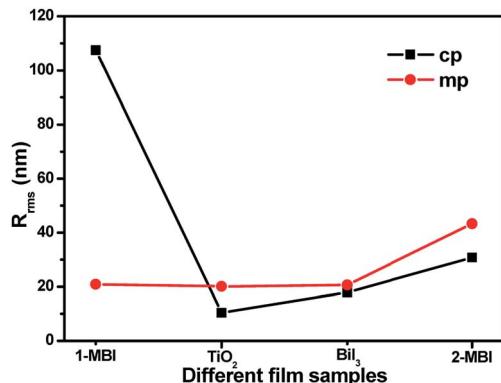


Fig. 6 Dependence of R_{rms} of different thin films on planar and mesoporous structure.

and 1-mp-MBI (30.720 nm) films (Fig. 6), respectively. However, an exception exists for this case. The surface roughness of the 1-cp-MBI film fabricated using the 1-S method based on the planar TiO_2 substrate reached a maximum value of R_{rms} (107.489 nm), which was in accordance with the result shown in Fig. 4(b).

Fig. 7(a) shows the energy level diagram of the device. All the energy levels were obtained from aforementioned studies.^{27,32} MBI exhibited a p-type semiconductor characteristic and a colossal potential as an absorber in solar cell. The energy levels for the conduction band (CB) and valence band (VB) edges of MBI were at -3.8 and -5.9 eV, with a good match of the TiO_2 energy levels of CB (-4.1 eV) and VB (-7.3 eV), respectively.

Meanwhile, carbon had a Fermi level at -5.0 eV, and served as the hole collection layer. The cross-section FE-SEM images (Fig. 7(d) and (e)) of the devices illustrate unfilled voids partially emerged on the MBI/C interface because of the bumpy surface morphology of the MBI film and layered carbon material, which resulted in a weak attachment of the MBI perovskite layer to the carbon counter electrode. The thickness of the MBI layer based on planar structure was approximately 600 nm (Fig. 7(d)), whereas the total thickness of the mp- TiO_2 layer and MBI capping layer was approximately 1 μm (Fig. 7(e)). A carbon counter electrode with a thickness of approximately 5.2 μm can be observed (Fig. S4†). We employed the commercial carbon paste (Fig. S5(a)†) to form a counter electrode (CE) by blade coating method and its composition is shown in the Table S1.† In addition, the surface of the carbon is hydrophobic

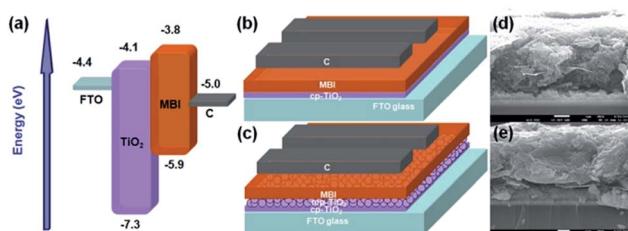


Fig. 7 (a) Energy level diagram of the HTM-free PSCs. (b) and (c) Schematic illustration of devices with the planar and mesoporous structures. (d) and (e) Cross-sectional FE-SEM image of the overall planar and mesoporous devices, both of the scale bars on the images are 1 μm .

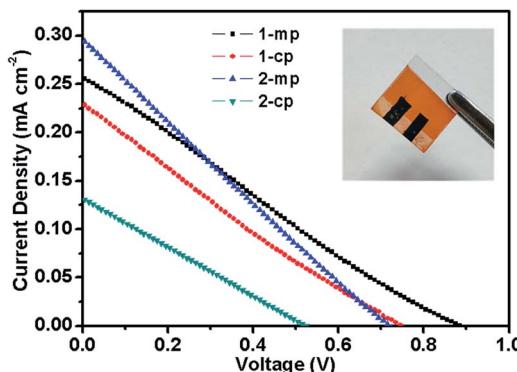


Fig. 8 J - V characteristics of PSCs based on different device architecture and MBI-fabricated method under simulated AM 1.5G (100 mW cm^{-2}) irradiance. The inset is an actual image of a device.

(Fig. S5(b)†). The contact angle for H_2O on carbon surfaces in a full cell was 101° , implying that the hydrophobic carbon surface may be conducive to prevent the moisture from reaching the underlying MBI layer. Thus this approach can further improve the long-term stability of the whole devices without encapsulation.

The photovoltaic performance of the devices based on different MBI films and device architecture was tested under AM 1.5G irradiation (100 mW cm^{-2}). Compared with MAPbI_3 , MBI exhibited a superior stability in ambient atmosphere. Thus, we conducted all material and device processing in ambient air. The J - V curves of these PSC devices are shown in Fig. 8, and the corresponding photovoltaic parameters are summarized in Table 1. On the one hand, the mesoporous structure devices (1-mp and 2-mp) presented higher PCEs at around 0.05% compared with the planar structure devices (1-cp and 2-cp). Notably, the 1-mp devices exhibited the best PCE of 0.054%, which was attributed to the high open-circuit voltage (V_{oc}) of 895 mV. On the other hand, the planar structure device (1-cp) fabricated by the 1-S method exhibited a higher PCE at 0.039% compared with that (2-cp) fabricated by the 2-S method. The 2-cp device presented a low PCE of 0.017% as the results of the low short-circuit current density (J_{sc}) (0.131 mA cm^{-2}) and V_{oc} (514 mV). The low photocurrent of the devices possibly resulted from the large intrinsic indirect band gap of MBI,²⁷ which limits the improvement of device performance.^{20,27} In addition, the PSC device with a hole conductor-free layer and a carbon counter electrode exhibited a relatively low fill factor (FF), which can be attributed to the weakened attachment of the MBI layer to the carbon counter electrode.

Table 1 Summarized the best device parameters of PSCs based on different device architecture and MBI-fabricated method under simulated AM 1.5G (100 mW cm^{-2}) irradiance

Samples	V_{oc} (mV)	J_{sc} (mA cm^{-2})	FF (%)	PCE (%)
1-mp	895	0.255	24.0	0.054
1-cp	755	0.230	23.0	0.039
2-mp	715	0.298	24.2	0.052
2-cp	514	0.131	25.8	0.017

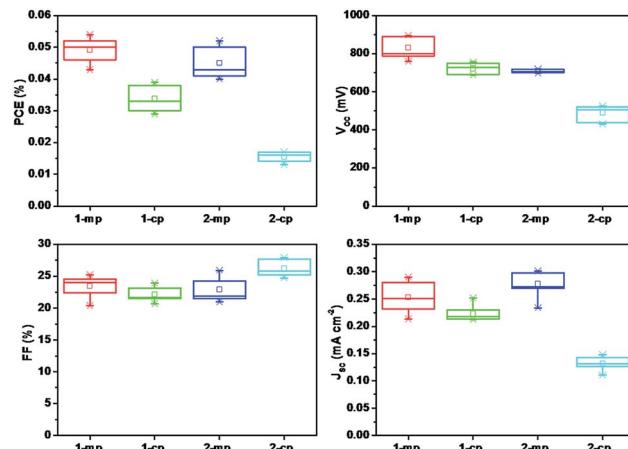


Fig. 9 Histograms of photovoltaic parameters for 7 devices based on different device architecture and MBI-fabricated method under simulated AM 1.5G (100 mW cm^{-2}) irradiance.

To check the reproducibility of the device performance, one batch of devices (seven separate devices) based on different MBI films as absorbers were obtained under the same experimental conditions. The distribution of the corresponding photovoltaic parameters are exhibited in Fig. 9 and the average values summarized in Table S2.† The PCEs of the best device (1-mp) ranged from 0.046% to 0.054% with a average value of 0.049%, and most of the devices had a V_{oc} value greater than 750 mV. Meanwhile, all 1-mp devices had a V_{oc} value greater than 750 mV. In addition, the average PCEs of 2-mp, 1-cp and 2-cp were 0.045%, 0.034% and 0.015%, respectively. These results indicated the good reproducibility of the devices.

In order to further understand the relationship between architecture effect and charge transport behavior in the hole conductor-free PSCs, we performed electrochemical impedance spectroscopy (EIS) measurements on these devices over the frequency range of 10 mHz to 2 MHz at 0.2 V bias under

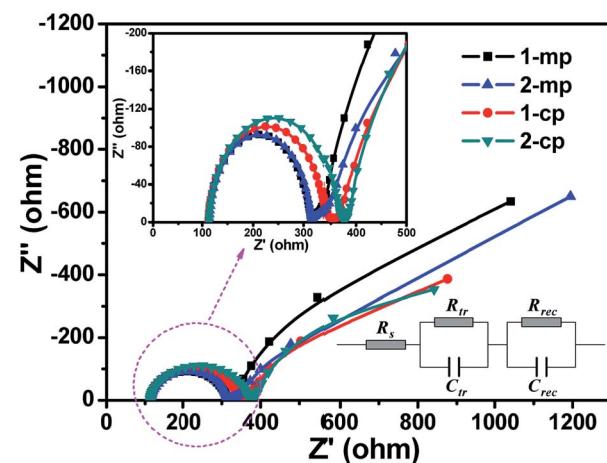


Fig. 10 Nyquist curves of the PSCs based on different device architecture and MBI-fabricated method under simulated AM 1.5G (100 mW cm^{-2}) irradiance with a bias of 0.2 V. The inset is a equivalent circuit.



Table 2 Summary of electrochemical impedance spectroscopy parameters of PSCs based on different device architecture and MBI-fabricated method. The corresponding parameters indicated are series resistance (R_s), charge transfer resistance (R_{tr}), and recombination resistance (R_{rec})

Samples	R_s (Ω)	R_{tr} (Ω)	R_{rec} (Ω)
1-mp	114.5	230.5	1085.0
1-cp	114.3	270.4	701.7
2-mp	115.9	232.5	1107.0
2-cp	115.7	290.0	656.3

simulated AM 1.5G (100 mW cm⁻² irradiance). In a typical hole conductor-free PSC device with an architecture of TiO₂/perovskite/CE, there are two contact interfaces: TiO₂/perovskite and perovskite/CE, respectively.³² In our study, two interfaces of TiO₂/MBI and MBI/C were taken into account and a equivalent circuit model is shown in the inset of Fig. 10. As shown in Fig. 10, two arcs can be observed for all of these devices: the first arc at the high-frequency region corresponds to the charge transfer resistance (R_{tr}) at the MBI/C interface, while the second arc at the low-frequency region is associated with the recombination resistance (R_{rec}) at the MBI/TiO₂ interface. The fitting parameters of the experimental data are given in Table 2. The series resistance (R_s) of the four devices were basically close to around 115 Ω , in good agreement with the similar value of FF.³⁸ The mesoporous devices (1-mp and 2-mp) had a similar R_{tr} value of about 230 Ω , and were smaller than that of planar devices (1-cp: 270.4 Ω , 2-cp: 290.0 Ω). This indicates that the MBI nanocrystal filling into mp-TiO₂ layer probably enhanced the interface attachment of MBI layer to the C layer that is

closely related to the MBI morphology, thus increasing the efficiency of collection or extraction of photogenerated holes at the MBI/C interface. Furthermore, the mesoporous devices had both larger R_{rec} (1-mp: 1085.0 Ω , 2-mp: 1107.0 Ω) compared to the planar devices (1-cp: 701.7 Ω , 2-cp: 656.3 Ω), which can reduce the rate of electron–hole recombination at the MBI/TiO₂ interface. As a result, the mesoporous devices with low R_{tr} and high R_{rec} reached superior performance matching the *J*–*V* characteristics (Fig. 8 and 9).

To explore the cause of the thermodynamic stability of MBI, thermo gravimetric analysis (TGA) was performed on MBI, BiI₃, and CH₃NH₃I powders in a nitrogen atmosphere (Fig. 11(a) and (b)). As shown in the TGA curve of CH₃NH₃I, the onset of mass loss emerged at \sim 250 °C followed by 100% mass loss at 320 °C, in which the decomposition products were HI and CH₃NH₂. BiI₃ underwent a sharp mass loss at 350–400 °C, suggesting the sublimation of BiI₃. Therefore, the TGA curve of MBI indicated that the initial mass loss at 250 °C can be attributed to the vaporization of CH₃NH₂ and decomposition of HI because of the 5.61% and 23.18% mass losses of MBI, respectively.^{19,39} Moreover, MBI exhibited the remaining mass loss at 350–400 °C during the sharp transition of the second step because of the sublimation of BiI₃. Another TGA measurement in an inert atmosphere showed a similar feature with parallel trends, thus proving the excellent thermal stability of MBI absorbers.

We further assessed the air stability of the MBI film based on the cp-TiO₂ or mp-TiO₂ layer through XRD measurements. The MBI films were stored in ambient air (approximately 40% humidity) for 0, 32, 201 days. The MBI films remained reddish after 32 days, only becoming slightly brighter after storage for 201 days. Fig. 11(c) shows that the XRD patterns of MBI

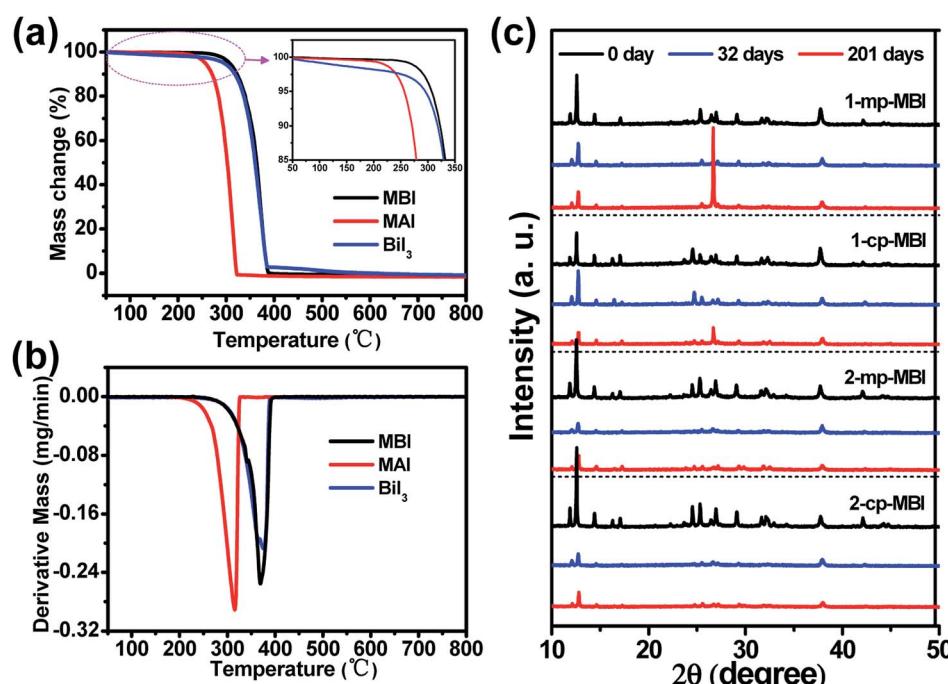


Fig. 11 (a) TGA and (b) DTG heating curves of MBI, MAI and BiI₃ powders. (c) XRD patterns of different MBI films after storage in ambient air for 0 day, 32 days and 201 days, respectively.



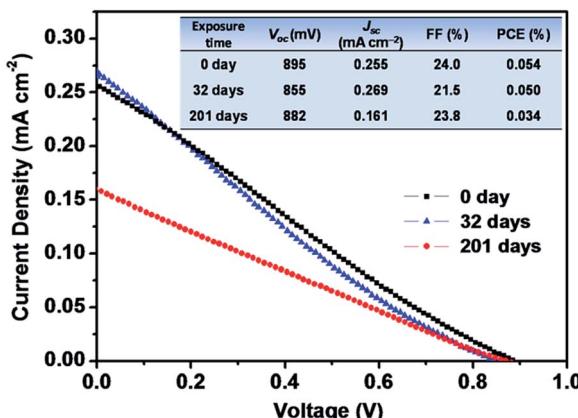


Fig. 12 J – V characteristics of PSCs based on 1-mp device under simulated AM 1.5G (100 mW cm⁻² irradiance), which was measured after 0, 32, and 201 days, respectively.

remained mostly unchanged instead of degrading to diffraction peaks of BiI₃. These results suggest that MBI is in a superior stable phase after long-term exposure to ambient air.¹⁹ Importantly, the PCE decay measurements were carried out on the devices, and further revealed that the MBI film played a pivotal role in the device stability. As shown in Fig. 12, the champion device (1-mp) still yielded a PCE of 0.05% (*i.e.*, it maintained 92.6% of its initial PCE) after stored in ambient air for 32 days. On continuous exposure to ambient air for 201 days, the 1-mp device exhibited 63.0% of its initial PCE, which was attributed to the drop of J_{sc} from 0.255 to 0.161 mA cm⁻². Other cell samples exhibited parallel trends of PCE decay. Therefore, all results indicate that these PSCs exhibited excellent long-term stability.

4. Conclusions

MBI perovskite was introduced as a new lead-free absorber for hole conductor-free PSCs. The 2-S method was adopted to fabricate MBI films for the first time. The MBI films fabricated using the 2-S method achieved a superior coverage both on the cp-TiO₂ and mp-TiO₂ layers. Furthermore, the performance of PSCs was found to depend on MBI film morphology and device architectural design. The mesoporous structure devices presented higher PCEs at around 0.05% than the planar structure devices. All the devices exhibited excellent thermal and long-term stabilities. Creating high-quality, homogeneous, and compact MBI thin films is an effective strategy to further improve device performance. With this lead-free and nontoxic MBI perovskite, the low-temperature solution methods developed in this study could be used to prepare MBI thin films on planar and mesoporous TiO₂ substrates, which may stimulate further research and practical applications.

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