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1. Introduction

Energy storage technologies have attracted global attention emanating from the ever-growing demands for renewable energy and the environmental crisis. Supercapacitors, as an essential energy storage device, have been studied because of their high-power density, long cycle life and fast charge/ discharge rate.¹⁻³ Typically, supercapacitors can be classified as electric double-layer capacitors (EDLCs) and pseudocapacitors.⁴–⁶ Pseudocapacitors with metal oxide or conducting polymer electrodes offer a better capacitive behavior, and store energy by employing a fast-reversible redox reaction at the interfaces between the electrodes and electroactive species in the electrolyte.⁷–⁹ In general, the most important factor is the electrode materials, which influence the capacitive behavior of supercapacitors. Various transition-metal oxides have been studied as electrode materials for pseudocapacitors, such as MoO_3 ,¹⁰ MnO_2 ,¹¹ Fe_2O_3 ,¹² VO_2 ,¹³ and Co_3O_4 .¹⁴

Among various oxides, vanadium oxides has been suggested as one of the most promising pseudocapacitance electrode materials due to its high energy density, low cost, and wide potential windows, arising from vanadium multivalent states

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Lightweight, interconnected $VO₂$ nanoflowers hydrothermally grown on 3D graphene networks for wide-voltage-window supercapacitors†

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Highly stable and interconnected VO₂ nanoflowers were uniformly grown on flexible three dimensional graphene networks, which directly served as a lightweight and high conductivity supercapacitor electrode (VO₂ NF@3DG). The uniform VO₂ NF@3DG hybrid provided direct and stable pathways for rapid electron and ion transport. The hybrid produced an improved areal specific capacitance of 466 mF cm^{-2} and 283.2 mF cm⁻² for the three- and the two-electrode configurations, respectively. A capacitance retention of 63.5% after 3000 cycles showed that the VO₂ NF@3DG hybrid had a stable cycling performance at a high specific capacitance. A high energy density of 279.6 mW h m^{-2} and a high power density of 60 000 mW m^{-2} were achieved in symmetrical supercapacitors. The effective strategy could be applied to improve the performance of supercapacitors with high efficiency, wide potential windows and long life. PAPER
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 $(V^{2+}, V^{3+}, V^{4+},$ and V^{5+}).^{15,16} Based on the basic principle of energy storage, the nanostructures of vanadium oxides become an inevitable way to improve the performance of supercapacitors. The various nanostructures of vanadium oxides for supercapacitors had been realized, such as nanobelts, 17 nanoflakes, 18 nanowires,¹⁹ nanotextiles.²⁰ However, vanadium oxides did not usually deliver ideal specific capacitance behavior because of its low electrical conductivity and the poor structural stability.²¹ Therefore, a strategy has been employed to be a hybrid by introducing excellent conductive materials with high structure stability into vanadium oxides, such as graphene. Graphene has a unique superior electrical conductivity, large specific surface area, high mechanical flexibility and chemical stability.²²

In this work, three dimensional graphene (3DG) networks grown by chemical vapor deposition (CVD) acted as a current collector, $VO₂$ nanoflowers were hydrothermally anchored on 3DG networks (VO₂ NF@3DG) using dodecylamine as a reducing agent. As a binder-free, conductive-agent-free and self-supported supercapacitor electrode, the $VO₂$ NF@3DG hybrid had been investigated the electrochemical performances in detail. The results showed that the $VO₂ NF@3DG$ electrode possessed high areal specific capacity (466 mF cm^{-2}), outstanding cycling stability (the retention of 63.5% after 3000 cycles) and high energy densities (279.6 mW h m^{-2}).

2. Experimental section

A schematic diagram of preparation process for the $VO₂$ NF@3DG hybrid electrode was illustrated in Fig. 1. Above all, 3DG was synthesized by CVD technique, which had been

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described in our previous reports.^{23,24} In brief, Ni foam slice (110) pores per inch, \sim 380 g m⁻² and \sim 1.5 mm thick, pressed to \sim 0.5 mm) was heated up to 1000 °C in a tube furnace under H_2/Ar ambience. Ethanol was introduced by flowing H_2/Ar (20 sccm/ 100 sccm) gas to the furnace under atmospheric pressure. After 20 min reaction, the quartz tube was quickly cooled down to room temperature, 3DG grown on Ni foam slice was obtained. Afterwards, the samples were eliminated by 3 M HCl aqueous solution for 6 h at 60 \degree C to gain lightweight freesupported 3DG networks.

 $VO₂$ nanoflowers were synthesized on 3DG networks by a simple hydrothermal method. Initially, 0.5 g of V_2O_5 was dissolved in 25 ml deionized water followed by slow addition of 25 ml hydrogen peroxide (30%) solution with strongly string for 3 h at 0 °C. The resultant solution $(V_2O_5 \cdot nH_2O)$ was obtained after standing at ambient temperature for 12 hours. In this process, the chemical reactions was as follows:

$$
V_2O_5 + H_2O_2 \rightarrow 2HVO_4 + H_2O \tag{1}
$$

$$
HVO4 + (n - 1)H2O \to V2O5·nH2O + O2
$$
 (2)

Then, 0.255 g of dodecylamine was dissolved in 2 ml ethanol with strongly string for 1 h and added drop wise to the aboveprepared solution. The resultant solution was stirred for 24 hours at 0 $^{\circ}$ C, and then transferred into a 50 ml Teflon-liner autoclave within a piece of 3DG networks. The reaction was completed at 180 °C for different time (12, 24, 36, 48 h). Finally, the samples were washed with deionized water for several times, dried at 60 °C for 8 h. The lightweight $VO₂ NF@3DG$ hybrid were obtained.

The morphology of the samples was characterized by field emission scanning electron microscopy (FE-SEM, TESCAN MIRA3 XMU). The microstructure was characterized using high resolution transmission electron microscopy (HRTEM, FEI Tecnai F30, operated at 300 kV). The crystal structures were examined by X-ray diffraction (XRD, Philips, X'pert pro, Cu Ka, 0.154056 nm) and Raman spectroscopy (JY-HR800 micro-Raman, using a 532 nm wavelength YAG laser with a laser spot diameter of \sim 600 nm). The mass of active materials was

Fig. 1 The schematic diagram of preparation process for $VO₂$ NF@3DG hybrid.

measured by a microbalance (Mettler Toledo, XSE) with an accuracy of 0.01 mg. The loaded quantity was obtained by the mass difference of the samples between the before and the after hydrothermal reaction. The mass of $VO₂$ nanoflowers on 3D graphene was around 0.91 mg cm $^{-2}$. 3DG has the mass density of \sim 8.22 mg cm⁻². Electrochemical measurements (CHI 660E) were accomplished in three-electrode and two-electrode configurations at room temperature in a 0.5 M K_2SO_4 aqueous electrolyte. A platinum sheet was used as counter electrode, and a saturated calomel electrode (SCE) was used as reference electrode. The $VO₂ NF@3DG$ hybrid was directly utilized as the working electrode. The nominal area of the $VO₂ NF@3DG$ hybrid immersed into the electrolyte was controlled to be around 1 cm \times 1 cm. Electrochemical impedance spectroscopy (EIS) was applied with 5 mV AC perturbation amplitude in the frequency range from 1 MHz to 0.01 Hz. The areal-specific capacitance $(C_{\rm a}$, mF cm⁻²) of the three-electrode configuration was calculated by the following equation. Paper

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$$
C_{\rm a} = \frac{It}{S\Delta V} \tag{3}
$$

where, I is the charge–discharge current (A), t is the discharge time (s), S is the electrode area and ΔV is the potential (V).

3. Results and discussion

Fig. 1 shows the schematic diagram of preparation for $VO₂$ NF@3DG hybrid, which demonstrates the two procedures, including the growth of lightweight self-supported 3DG networks by combining CVD and HCl corrosion, and the anchoring of $VO₂$ nanoflowers by hydrothermal process. Fig. 2 shows the typical SEM and TEM images of $VO₂$ nanoflowers, which are interconnected and distributed on 3DG networks. (1) The nanoflowers were made of small VO₂ nanobelts. Fig. $S1^+$ shows the SEM images of $VO₂$ nanoflowers grown at different hydrothermal time. More details can be seen in the highresolution TEM image in Fig. 2d. The lattice fringe with a spacing distance of 0.186 nm was indexed to the (312) crystal planes of $VO₂$ phase (JCPDS card no. 31-1438). Fig. 2e shows the crystal phase and structure information of the $VO₂ NF@3DG$ hybrid, $VO₂ NF$ and 3DG. The XRD peaks of $VO₂ NF$ were all indexed to $VO₂$ phase (JCPDS card no. 31-1438). A sharp diffraction peak located at 49.496° was clearly visible and assigned to $VO₂$ (312) reflections, which was consistent with the HRTEM result. Therefore, $VO₂$ NF@3DG hybrid has been prepared successfully. The micro-zone Raman spectra of $VO₂$ NF@3DG hybrid, $VO₂$ NF and 3DG have been shown in Fig. 2f. The Raman spectrum of $VO₂$ NF displayed the bending vibrations of V=O, the triply coordinated oxygen of V_3 –O, the doubly coordinated oxygen of V_2 –O and terminal V=O bond, which were identified to the Raman-shift peaks of 183, 265, 527, 693 and 923 cm^{-1} .^{13,25} The Raman spectrum of 3DG networks shows a G peak at 1580 $\rm cm^{-1}$ and a 2D peak at 2716 $\rm cm^{-1}.$ The G peak originated from the vibration of carbon atoms in the hexagonal graphene lattice, and the 2D peak corresponded to the second order of zone-boundary phonons. The lack of D peak for graphene suggested few defects and the high quality 3DG

Fig. 2 (a, b) SEM and (c, d) TEM images of VO₂ NF@3DG hybrid. (e) XRD pattern and (f) micro-zone Raman spectrum of VO₂ NF@3DG hybrid, VO₂ NF and 3DG.

networks, which could shorten transport paths for ions and electrons, amplify the contact area with electrolyte, and then elevate the utilization of VO₂ pseudo-capacitance materials.^{26,27}

A typical XPS spectrum for the VO₂ NF@3DG hybrid (Fig. 3a) indicates the existence of C, O and V elements. The highresolution XPS spectrum for C can be deconvoluted into three peaks (Fig. 3b), where the peaks at 284.8, 286 and 288.5 eV correspond to the reported binding energy for C-O $(sp^2$ hybridized carbon), C–O and C= $O^{28,29}$ The corresponding O1s spectrum is shown in Fig. 3b. The O1s spectrum is broad and asymmetric, which can be deconvoluted into three peaks, indicating the existence of three different oxygen species. The peaks located at the binding energy of 530, 531 eV are attributed to the V–O linkage of VO_2 and V_2O_5 , while the peaks at 532.2 is due to OH^{-} .^{30,31} The V2 $p_{3/2}$ spectrum can be deconvoluted into two peaks (Fig. 3d), where the peaks at 516.3 and 517.2 eV correspond to the reported binding energy of V2 $p_{3/2}$ for V^{4+} and V^{5+} , respectively.³² The V2p_{1/2} peak is located at 524.1 eV. The existence of V^{5+} might result from the surface oxidation of the samples in air. The same phenomenon had also been reported

Fig. 3 XPS spectra of VO₂ NF@3DG hybrid. (a) Survey spectrum. High-resolution XPS spectra of (b) C, (c) O and (d) V element.

Fig. 4 (a) CV and (b) GCD curves of VO₂ NF@3DG hybrid electrodes prepared at different hydrothermal time (12, 24, 36 and 48 h).

by other groups.^{31,33} These results further proved that the nanostructures of $VO₂$ had been successfully grown on the surface of graphene.

Electrochemical measurements were carried out to verify the potential application of $VO₂ NF@3DG$ electrode materials. Fig. 4a shows typical cyclic voltammetry (CV) curves of $VO₂$ NF@3DG hybrids prepared at different hydrothermal time (12, 24, 36, and 48 h). It can be clearly seen that the CV curves, at the scan rate of 5 mV s $^{-1}$, exhibit an approximate rectangular shape with small redox peaks. Fig. $S2\dagger$ shows the CV curves of VO₂ NF@3DG hybrids and 3DG electrodes. These indicated the faradaic pseudocapacitance behaviors of the hybrid electrodes, which were caused by the electrochemical K^+ insertion procedure as follows:^{13,34}

$$
VO_2 + xK^+ + xe^- \leftrightarrow 4K_xVO_2 \tag{4}
$$

In terms of the area of CV curves, related to the capacitance value, the $VO₂ NF@3DG$ synthesized for 24 h had the larger, which represented the more excellent capacitance behavior. Fig. 4b showed galvanostatic charge–discharge (GCD) curves of VO2 NF@3DG electrodes synthesized at different hydrothermal time with a current density of 3 mA cm^{-2} . The areal specific capacitances of $VO₂ NF@3DG$ hybrid electrodes at different hydrothermal time (12, 24, 36, and 48 h) were 11.3, 466.5, 277.5, 192.5 mF cm^{-2} respectively. All the results indicated that the VO2 NF@3DG hybrid with hydrothermal 24 h had the most excellent electrochemical performance. So the $VO₂ NF@3DG$ hybrid grown for 24 h was further investigated in the following.

Fig. 5a showed the CV curves of $VO₂ NF@3DG$ hybrid prepared for 24 h at different sweep rates. The capacitive current was enhanced with the increased scan rate, indicating an excellent electrochemical reversibility and the fast diffusion of the electrolyte ions into the $VO₂ NF@3DG$ hybrid electrode. The GCD was carried out at different current densities (Fig. 5b).

Fig. 5 (a) CV and (b) GCD curves of VO₂ NF@3DG hybrid electrode, (c) the areal specific capacitance of VO₂ NF@3DG as a function of current density. (d) Electrochemical cycling performance, and (e) the charge-discharge curves during electrochemical cycling process of VO₂ NF@3DG hybrid. (f) Nyquist plot and equivalent circuit diagram (the inset) of $VO₂ NF@3DG$ hybrid.

The calculated areal capacitance Ca of $VO₂ NF@3DG$ hybrid was 466 mF cm $^{-2}$ (507 F g $^{-1}$), 278 mF cm $^{-2}$ (302 F g $^{-1}$), 240 mF cm $^{-2}$ $(261 \,\, {\rm F}\,\, {\rm g}^{-1}),\, 191 \,\, {\rm mF}\,\, {\rm cm}^{-2} \, (208 \,\, {\rm F}\,\, {\rm g}^{-1})$ at 3, 5, 8, 10 mA ${\rm cm}^{-2},\,$ respectively (Fig. 5c). The \sim 41% Ca was remained with the increasing current density from 3 to 10 mA cm^{-2} . The rate performance was better than the reported results. Nie et al. obtained 27.3% rate capability of $VO₂@PANi$ coaxial nanobelts (from 0.5 A $\rm g^{-1}$ to 5.0 A $\rm g^{-1})$, 25 Zheng *et al.* fabricated V₂O₃@C core–shell composites and get 32.3% rate performance (0.1 A $\rm g^{-1}$ to 10 A $\rm g^{-1}$).³⁵ Li *et al.* obtained the rate of 39% for rGO coated V₂O₅ microspheres (from 1 A g^{-1} to 20 A g^{-1}) as the supercapacitor electrodes.³⁶

Electrochemical cycle of $VO₂ NF@3DG$ hybrid electrode was further carried out, which was shown in Fig. 5e, with the increase of cycles, the areal-specific capacitance remained 63.5% after 3000 cycles, compared to the initial Ca (466 mF $\rm cm^{-2})$, which reflected a good cycling performance of VO₂ NF@3DG hybrid electrode. The increase of the Ca at first 500 cycles could be due to the improved wettability and activation process of the electrodes. In Table 1, our results are compared with other results on the electrochemical performances of supercapacitor electrodes.^{13,25,36-40} It can be clearly seen that the capacitance and cycle stability of the $VO₂$ NF@3DG hybrid electrode are comparable or better than those in other works. What's more, as seen from the EIS curve (Fig. 5f), the intersection of the curve at the real axis indicates the resistance of the electrochemical system at the high frequency, and the semicircle diameter reflects the charge-transfer resistance $(R_{\rm ct})$.^{41,42} Through calculating, the equivalent series resistance (R_s) was a low value of 2.918 Ω , and the R_{ct} value was 0.468 Ω . In the low BSC Advances **The calculated area Constrained** Constrained on 17 Support and the mean of the total Particle is the mean of the total Particle is likely the state of the total Particle is likely the state of the total Supp

frequency range, the slope of the curve approaching 90° suggests negligible diffusive resistance for the $VO₂ NF@3DG$ hybrid. Therefore, these results confirms that the VO₂ NF@3DG hybrid as the supercapacitor electrode has excellent electrochemical performances.

To check the practical electrochemical behaviors of the $VO₂$ NF@3DG hybrid in devices, a symmetrical supercapacitor was assembled by using two pieces of $VO₂ NF@3DG$ hybrids. Fig. 6a shows typical CV curves of two-electrode configuration at various scan rates for potentials between -0.6 and 0.6 V. The obtained CV curves exhibit rectangular-like shapes without obvious redox peaks, indicating an ideal capacitive behavior. The GCD measurements at different current densities were measured and shown in Fig. 6b. Herein, the areal-specific capacitance $(C_{\text{as}}, \text{mF cm}^{-2})$, energy density (E) , and power density (P) of the two-electrode configuration were calculated according to the eqn $(5)-(7)$, respectively.^{43,44}

$$
C_{\rm as} = \frac{It}{S\Delta V} \tag{5}
$$

$$
E = \frac{1}{2} C_{\text{as}} (\Delta V)^2 \tag{6}
$$

$$
P = \frac{E}{t} \tag{7}
$$

The supercapacitor device exhibited an areal specific capacitance of 70.8 mF cm^{-2} at 0.5 mA cm^{-2} . The calculated results are shown in the Ragone plots (Fig. 6c). It is found that the symmetrical supercapacitors exhibits a high energy density of

Fig. 6 (a) CV curves, (b) GCD curves and (c) Ragone plot of the symmetrical supercapacitor device assembled by two pieces of VO₂ NF@3DG hybrids.

279.6 mW h m⁻² at a power density of 6000 mW m⁻² and a high power density of 60 000 mW m^{-2} at a energy density of 102 mW h m^{-2} . Therefore, the measurement results in twoelectrode configuration have proved the possibility of the practical application for the $VO₂$ NF@3DG hybrid as the supercapacitor electrode.

4. Conclusions

In this work, the lightweight, flexible and interconnected $VO₂$ nanoflowers was successfully grown on 3DG networks with high specific surface area and high conductivity, directly served as supercapacitor electrodes. The large specific capacitance (466 $\rm mF~cm^{-2}$), long cycling stability (63.5% after 3000 cycles), high energy density (279.6 mW h m^{-2}) and high power density $(60 000 \text{ mW m}^{-2})$ were achieved in the VO₂ NF@3DG hybrid electrodes. This study provides an effective strategy to improve the performance of electrode materials for supercapacitors with a wide potential windows and long life, which makes them promising candidates for future energy-storage applications. Paper

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