


Cite this: *RSC Adv.*, 2017, 7, 44309

# Emission characteristics and relationships among PCDD/Fs, chlorobenzenes, chlorophenols and PAHs in the stack gas from two municipal solid waste incinerators in China†

Tianjiao Wang,  Tong Chen,\* Binbin Lin, Xiaoqing Lin, Mingxiu Zhan and Xiaodong Li

An extensive investigation was conducted to understand polychlorinated dibenzo-*p*-dioxin and furan (PCDD/F) formation mechanisms and their relationships with chlorobenzenes (CBzs), chlorophenols (CPhs) and polycyclic aromatic hydrocarbons (PAHs) in the stack gas from two fluidized bed municipal solid waste incinerators in China. The toxic equivalent quantity (TEQ) value and the concentration of target compounds changed with the incinerator operating conditions. CPhs and PAHs were much more sensitive to operation conditions and were affected more easily by change. Only 2-monochlorophenol revealed a negative linear correlation ( $R^2 \geq 0.7$ ). More than half of the PAHs revealed an adequate correlation model with PCDD/F concentration ( $R^2 > 0.6$ ), while CBzs showed almost perfect correlations with PCDD/Fs ( $R^2 \geq 0.8$ , significance level  $\alpha \leq 0.05$ ). 123-Trichlorobenzene, 1234-tetrachlorobenzene and pentachlorobenzene revealed the best positive linear correlation ( $R^2 > 0.9$ ). PCDFs were revealed to be the best target compounds for indication due to the similar formation variation trend to that of other precursors. Unary and multiple linear regression equations with high coefficients of determination between several CBz, PAHs and PCDD/Fs, TEQ and PCDFs were established. The detailed relationships among PCDD/F homologues, isomers and other compounds and their formation mechanism were also discussed.

Received 12th April 2017  
Accepted 1st August 2017

DOI: 10.1039/c7ra04168c

rsc.li/rsc-advances

## 1. Introduction

Large amounts of organic pollutants are produced and emitted from municipal solid waste incineration. Most of them are toxic, hazardous, and harmful to human beings. Polychlorinated dibenzo-*p*-dioxins and polychlorinated dibenzofurans are considered the most toxic and most worrying. Besides PCDD/Fs, other common organic pollutants such as chlorobenzenes (CBzs), chlorophenols (CPhs) and polycyclic aromatic hydrocarbons (PAHs) are also studied, typical precursors in the formation of PCDD/Fs.

Numerous research studies have been conducted to understand how PCDD/Fs are formed and have suggested many kinds of mechanisms. The widely known and accepted conclusions are the formation from precursors and *de novo* synthesis from carbon.<sup>1–3</sup> Investigations into formation mechanisms have found the relationship between PCDD/Fs and other compounds, such as CBzs, CPhs and PAHs. They maybe co-

formed by similar mechanisms or may serve as reactants to form PCDD/Fs.

Generally there are two ways to form PCDD/Fs from precursors in different temperature ranges. One is the rearrangement reactions of chlorinated precursors, CPhs and CBzs in the gas named high-temperature homogeneous reactions, in the temperature range of 500–800 °C. Other is the low-temperature heterogeneous reactions, in the temperature range of 200–400 °C.<sup>4,5</sup> Among the most abundant aromatic compounds found in incinerator emissions, CPhs have the most similar structure with PCDD/Fs, thought to be the easiest to form PCDD/Fs.<sup>6,7</sup> High-temperature, gas-phase reactions of 2,4,6-trichlorophenol were found to form rather high yields of polychlorinated dibenzo-*p*-dioxins (PCDDs).<sup>8</sup> The oxidation of dichlorophenols at 600 °C could also produce large yields of PCDFs. Different structure had different results. 3,4-DCP produced the largest yields of PCDFs with two or more chlorine substituents, while 2,6-DCP did not produce tri- or tetrachlorinated PCDF congeners.<sup>9</sup> Apart from the homogeneous reactions of CPhs, the heterogeneous reactions are very important for PCDD/Fs formation. Many studies found several CPhs could produce PCDD/Fs on the surface of supported metal oxides with significant yields over the temperature range 200–500 °C.<sup>10–13</sup> There is also a thought that the PCDDs are

State Key Laboratory of Clean Energy Utilization, Institute for Thermal Power Engineering, Zhejiang University, Hangzhou 310027, People's Republic of China.  
E-mail: chentong@zju.edu.cn

† Electronic supplementary information (ESI) available. See DOI: 10.1039/c7ra04168c

mainly formed by chlorophenol condensation, while the PCDFs are formed from a non- or a low-chlorinated precursor followed by further chlorination reactions.<sup>14</sup> Several catalytic and condensation reaction models from CP to PCDD/Fs have already been reported to understand the mechanism.<sup>3</sup> Apart from CPhs, CBzs are also investigated to generate PCDD/Fs at proper temperature with catalysts. However the formation rate and yield from CBzs are poorer than that from CPhs.<sup>15–17</sup>

Besides chlorination as a dominant route for PCDF formation, PAHs were also observed to form PCDFs and the incorporation of oxygen from the outside of PAH molecules resulted in PCDFs.<sup>18</sup> PCDF can be formed directly from fluorenone, biphenyl and fluorene.<sup>19</sup> Anthracene and chlorinated anthracenes can generate PCDD/Fs.<sup>20</sup> Under the same conditions, several PAHs generate PCDFs and its derivatives even more than activated carbon.<sup>18,21</sup> Furthermore, CPhs, polychlorinated naphthalene, and CBzs were found to come from PAHs.<sup>22</sup>

These PCDD/F mechanistic studies have also made efforts for the possibility of establishing indicator compounds for faster and less costly predictive monitoring of PCDD/F concentrations and TEQs. As concerned it's difficult to directly monitor PCDD/Fs with such a low level of concentrations, on-line monitoring indicators to obtain PCDD/F emissions through a mechanistic relationship between the indicators and PCDD/Fs has become a prospective technology to detect PCDD/Fs. Vacuum ultra-violet single-photon ionization ion trap time-of-flight mass spectrometer (TOFMS), Resonance-Enhanced Multiphoton Ionization (REMPI) TOFMS and Laser Induced Breakdown Spectroscopy have already been applied to monitoring air toxic emissions from diesel generators, aircraft ground equipment and municipal solid waste incinerators (MSWIs).<sup>23–30</sup> Many studies on potential indicator compounds were performed. Chlorinated hydrocarbons (*e.g.*, CPhs, CBzs), polychlorinated biphenyls (PCBs), PAHs, low-volatile organohalogen compounds (LVOH), CO and some specific PCDD/Fs were all investigated as toxic equivalent quantity (TEQ) indicator compounds, and revealed good correlations with PCDD/Fs especially CBzs and PAHs.<sup>31–47</sup>

Since emissions and formations of PCDD/Fs from waste incineration are really complicated, and varieties of obvious and potential factors (*e.g.* incinerator types, air pollution control devices, capacities of incinerators) may also affect results, there is no agreement on use of a single, “universal” TEQ indicator and TEQ model. Among existing research a single indicator compound is usually used to establish a good relationship. And the correlation studies are always confined to the total concentration of TEQ of PCDD/Fs. Advanced research on relationship with potential indicator and detailed analysis are still needed, especially in China with current lack of successful and useful correlation model for online monitoring dioxins, not only in the case of standard emissions, but also in diagnostic cases with old MSWI improvement.

This paper investigated multiple potential indicator compounds, such as CBzs, CPhs, PAHs, and PCDD/Fs emission characteristics from two fluidized bed municipal solid waste incinerators at the same time.

With these results, the implications for determining formation mechanisms were addressed. The detailed investigation of existed relationships among PCDD/Fs, different precursors and indicators was performed. Multiple data statistical analysis methods were used to reveal the detailed relationships between PCDD/Fs and other pollutants. Some good correlation models of indicators were also established, including single and multiple linear relationships.

## 2. Materials and methods

### 2.1 Sampling and treatment

Thirteen samples were collected from the stack gas of two typical municipal waste solid incinerators (MSWIs), just after the fabric filter. The two incinerators are both the circulating fluidized bed (CFB) furnaces of the same plant in the eastern city of China. They have the same set furnace temperature, 700–900 °C, and the same air pollution control device (APCD). The APCDs both include selective non-catalytic reduction (SNCR) for NO<sub>x</sub> control, semi-dry scrubber for acid gas control, and fabric filter for particulate matter (PM) control. The obvious difference affecting pollution emissions between MSWI 1 and 2 may be is the addition of coal to waste. The mass ratio of waste and added coal of MSWI 1 is 4 while that of MSWI 2 is 9. Coal added is a common condition for better waste incineration in CFB furnaces and also makes a significant effect on formation and emission of varieties of pollutants.<sup>48–50</sup> A detailed comparison of two incinerators is shown in ESI S1.†

All samples were taken for 2–3 h for approximately 2.0–4.0 m<sup>3</sup> in volume using U.S. Method 23a.<sup>51</sup> The filter part was analyzed for particle-phase targets and the XAD-2 resin for gas-phase targets. The collected water in the sampling trains was also analyzed for CBzs, CPhs and PAHs. Collected samples were extracted stepwise with methylene chloride and toluene and the extracts were concentrated separately to avoid losses of semi-volatile compounds.<sup>52,53</sup> After extraction, aliquots of the samples were taken for the target compounds analysis. The PCDD/Fs cleanup procedure and analysis were performed according to US EPA Method 23a, by HRGC/HRMS on a 6890 Series gas chromatograph (Agilent, USA) and coupled to a JMS-800D mass spectrometer (JEOL, Japan). The mean recoveries of standards for PCDD/Fs range from 55 to 125%, which are all within the acceptable 25 to 150% range. GC-ECD (GC 6890N, Agilent, USA) is used to analyze CBzs. Agilent 6460 triple quadrupole liquid chromatography/mass spectrometer (LC/MS) were used to detected CPhs. Agilent 6890N GC/5975B MSD is used for PAHs analysis. Detailed information on this MSWI was described in a previous study.<sup>54,55</sup>

There were several boiler shutdowns during the sampling due to feed clogging problems. The operating conditions and continuous emission monitor (CEM) data from the plant during the sampling are shown in the Table 2.

### 2.2 Statistical analysis

The relationships between CBzs, CPhs, PAHs, PCDD/F isomers and the TEQ values were analyzed. Parsons coefficients and



coefficients of determination ( $R^2$ ) were calculated. And effective correlation models were established including unary linear regression and multiple linear regression analysis. In order to evaluate homologue and isomer distribution patterns according to sample types and to determine the relationship among these compounds, principal component analysis (PCA) and cluster analysis were used. PCA and cluster analysis are multivariate statistical analyses that allow evaluation of the absolute and relative importance of variables, as well as graphical representation of the same. All the statistical analysis was performed with SPSS 22.0 software.

### 3. Results and discussions

#### 3.1 PCDD/F, CBz, CPh and PAH emission levels with operating conditions

The operating conditions during the sampling periods and the concentrations of target compounds are presented in Table 1. The concentrations of CBzs, CPhs and PAHs were much higher than those of PCDD/Fs, consistent with previous studies.<sup>53,56–59</sup> And all the compounds fluctuated with changes in operating conditions. The average concentration of PCDD/Fs from MSWI 2 was higher than that from MSWI 1, maybe due to the higher waste capacity and less added coal.<sup>48–50,58</sup> The organic pollutant emission levels in the former 4 samples of MSWI 1 (sample 1-1, 1-2, 1-3, 1-4) were obviously different from the last 2 samples (sample 1-5, 1-6). Since the last 2 samples were collected after an overhaul of incinerator, incineration conditions affecting chlorinated pollutants perhaps became better. For instance ashes with metals attached to the flue and furnace inner surfaces were removed and the high temperature was more stable, which could destruct the formation of chlorinated organic compounds.<sup>1,60–63</sup> However common pollutants such as  $\text{SO}_2$ ,  $\text{NO}_x$ , were affected more by APCD. So the two parts revealed different levels especially for PCDD/Fs, while  $\text{SO}_2$  and  $\text{NO}_x$  changed little. Sample 2-2, which had a shut-down and a start-up process, had the highest PCDD/F TEQ value. Sample 2-6, which was collected after a 30 minute shutdown and then startup, also revealed rather high concentrations of PCDD/Fs and TEQ values, and other compounds such as CBzs, CPhs and PAHs also presented an obvious increase in concentrations compared to the other data. Several previous studies<sup>52,64–68</sup> also reported increased concentration of PCDDs/Fs and other related compounds during shut-down and startup processes. The advanced and detailed relationships on these compounds were described below.

#### 3.2 Relationships between CBzs, CPhs, PAHs, PCDD/Fs, and TEQ

Linear relationships are the most common and convenient indication models. And most of our data scatter diagrams also presented the trends. To compare and find the optimal situations, the coefficients of determination ( $R^2$ ) among CBzs, CPhs, PAHs, toxic chlorinated PCDD/Fs, and TEQ values were obtained from MSWI 1 and MSWI 2 samples and from a combined dataset of all MSWI 1 and MSWI 2 data, shown in Table 2. On

Table 1 Operating conditions and the concentrations of analyzed compounds

Position	Sample number	Operation condition	Concentration						CEM data				
			PCDD, $\text{ng N}^{-1} \text{ m}^{-3}$ (11% $\text{O}_2$ )	PCDF, $\text{ng N}^{-1} \text{ m}^{-3}$ (11% $\text{O}_2$ )	PCDD/Fs, $\text{ng N}^{-1} \text{ m}^{-3}$ (11% $\text{O}_2$ )	TEQ, $\text{ng N}^{-1} \text{ m}^{-3}$ (11% $\text{O}_2$ )	CBZs $\mu\text{g N}^{-1} \text{ m}^{-3}$	CPhs $\mu\text{g N}^{-1} \text{ m}^{-3}$	PAHs $\mu\text{g N}^{-1} \text{ m}^{-3}$	$\text{SO}_2$ $\text{mg N}^{-1} \text{ m}^{-3}$	$\text{NO}_x$ $\text{mg N}^{-1} \text{ m}^{-3}$	$\text{O}_2\%$	Boiler temperature $^{\circ}\text{C}$
MSWI 1	1-1	Normal	4.79	83.4	88.2	24.6	50.4	141.0	2129.9	38.3	187.0	14.7	898.9
	1-2	Normal	3.51	57.7	61.2	17.3	39.8	54.8	2648.8	15.4	144.6	14.1	932.7
	1-3	Normal	4.62	56.0	60.6	12.2	32.1	89.3	4986.5	12.0	201.9	15.3	851.2
	1-4	Normal	7.09	92.6	99.7	17.8	67.4	23.1	1903.0	2.8	210.2	17.5	729.2
	1-5	After overhaul	9.39	8.34	17.7	1.21	13.8	0.604	148.6	32.2	256.3	15.8	808.9
	1-6	Normal	3.08	5.93	9.01	1.05	10.9	21.7	520.5	15.4	233.7	14.9	838.8
MSWI 2	2-1	Normal	211.8	1384.8	1596.6	231.4	577.1	338.8	4989.6	57.7	80.6	11.5	827.7
	2-2	Shut down (40 min) and start up	276.8	1276.1	1552.9	266.6	376.9	47.3	1937.8	30.0	150.1	14.3	776.9
	2-3	Normal	106.3	551.1	657.4	101.1	229.6	68.2	2102.8	12.7	161.1	15.1	783.5
	2-4	Normal	10.8	64.3	75.1	12.3	29.5	9.28	162.9	5.9	156.7	14.9	822.1
	2-5	Normal	20.7	127.9	148.6	27.7	18.7	165.1	801.2	9.6	125.5	13.4	867.0
	2-6	Start up (shut down before sampling)	57.3	398.7	456.0	118.4	186.8	716.8	3069.3	7.1	185.2	14.6	800.3
2-7	Normal	21.6	114.8	136.5	25.6	98.5	45.4	101.2	3.4	235.8	15.6	753.3	



Table 2  $R^2$  values between CBzs, CPhs, PAHs and PCDD/F concentration and TEQ values<sup>c</sup>

Coefficients with PCDD/F concentrations				Coefficients with TEQ			
CBz isomers	MSWI 1	MSWI 2	MSWI 1 + 2	CBz isomers	MSWI 1	MSWI 2	MSWI 1 + 2
(a) CBz							
13	0.06	0.79 <sup>a</sup>	0.82 <sup>a</sup>	13	0.15	0.63 <sup>a</sup>	0.70 <sup>a</sup>
14	0.61 <sup>b</sup>	0.52 <sup>b</sup>	0.62 <sup>a</sup>	14	0.41	0.36	0.49 <sup>a</sup>
12	0.72 <sup>a</sup>	0.85 <sup>a</sup>	0.81 <sup>a</sup>	12	0.48	0.77 <sup>a</sup>	0.75 <sup>a</sup>
DCBzs	0.72 <sup>a</sup>	0.84 <sup>a</sup>	0.84 <sup>a</sup>	DCBzs	0.51 <sup>b</sup>	0.73 <sup>a</sup>	0.75 <sup>a</sup>
135	0.40	0.79 <sup>a</sup>	0.83 <sup>a</sup>	135	0.16	0.71 <sup>a</sup>	0.77 <sup>a</sup>
124	0.46	0.84 <sup>a</sup>	0.89 <sup>a</sup>	124	0.30	0.76 <sup>a</sup>	0.83 <sup>a</sup>
123	0.52 <sup>b</sup>	0.92 <sup>a</sup>	0.94 <sup>a</sup>	123	0.35	0.86 <sup>a</sup>	0.90 <sup>a</sup>
TrCBzs	0.52 <sup>b</sup>	0.89 <sup>a</sup>	0.92 <sup>a</sup>	TrCBzs	0.34	0.83 <sup>a</sup>	0.88 <sup>a</sup>
1235 + 1245	0.74 <sup>a</sup>	0.89 <sup>a</sup>	0.89 <sup>a</sup>	1235 + 1245	0.90 <sup>a</sup>	0.81 <sup>a</sup>	0.84 <sup>a</sup>
1234	0.75 <sup>a</sup>	0.93 <sup>a</sup>	0.94 <sup>a</sup>	1234	0.93 <sup>a</sup>	0.84 <sup>a</sup>	0.90 <sup>a</sup>
TeCBzs	0.74 <sup>a</sup>	0.92 <sup>a</sup>	0.94 <sup>a</sup>	TeCBzs	0.92 <sup>a</sup>	0.83 <sup>a</sup>	0.90 <sup>a</sup>
5	0.52 <sup>b</sup>	0.93 <sup>a</sup>	0.94 <sup>a</sup>	5	0.21	0.88 <sup>a</sup>	0.92 <sup>a</sup>
6	0.77 <sup>a</sup>	0.22	0.01	6	0.65 <sup>a</sup>	0.24	0.00
Total CBzs	0.96 <sup>a</sup>	0.91 <sup>a</sup>	0.93 <sup>a</sup>	Total CBzs	0.75 <sup>a</sup>	0.81 <sup>a</sup>	0.88 <sup>a</sup>
CPh isomers	MSWI 1	MSWI 2	MSWI 1 + 2	CPh isomers	MSWI 1	MSWI 2	MSWI 1 + 2
(b) CPh							
2	0.70 <sup>b</sup>	0.07	0.33 <sup>b</sup>	2	0.85 <sup>a</sup>	0.06	0.33 <sup>b</sup>
3/4	0.22	0.07	0.02	3/4	0.41	0.14	0.06
MCP	0.15	0.19	0.23 <sup>b</sup>	MCP	0.31	0.23	0.27 <sup>b</sup>
26	—	0.00	—	26	—	0.01	—
23	—	0.56	—	23	—	0.44	—
25	—	0.25	—	25	—	0.13	—
24	—	0.00	—	24	—	0.01	—
34	—	0.00	—	34	—	0.01	—
DCP	0.18	0.00	0.04	DCP	0.42	0.02	0.09
234/246	0.50	0.01	0.01	234/246	0.40	0.00	0.04
245	0.56	0.01	0.00	245	0.42	0.00	0.00
TrCP	0.54	0.01	0.00	TrCP	0.41	0.00	0.02
2356	0.41	0.07	—	2356	—	0.01	—
2346	0.07	—	—	2346	0.27	0.14	0.03
TeCP	0.11 <sup>b</sup>	0.07	0.07	TeCP	0.25	0.01	0.03
PCP	0.10	0.06	0.07	PCP	0.00	0.02	0.09
Total Cphs	0.46	0.08	0.16	Total Cphs	0.55 <sup>b</sup>	0.05	0.15
PAH isomers	MSWI 1	MSWI 2	MSWI 1 + 2	PAH isomers	MSWI 1	MSWI 2	MSWI 1 + 2
(c) PAH							
NAP	0.45	0.07	0.02	NAP	0.23	0.12	0.03
ANY	0.17	0.73 <sup>a</sup>	0.29 <sup>b</sup>	ANY	0.18	0.66 <sup>a</sup>	0.24 <sup>b</sup>
ANA	0.08	0.69 <sup>a</sup>	0.26 <sup>b</sup>	ANA	0.16	0.61 <sup>a</sup>	0.23 <sup>b</sup>
FLU	0.07	0.57 <sup>a</sup>	0.11	FLU	0.17	0.52 <sup>b</sup>	0.10
PHE	0.12	0.67 <sup>a</sup>	0.24 <sup>b</sup>	PHE	0.13	0.64 <sup>a</sup>	0.23 <sup>b</sup>
ANT	0.04	0.67 <sup>a</sup>	0.17	ANT	0.09	0.55 <sup>b</sup>	0.14
FLT	0.09	0.67 <sup>a</sup>	0.12	FLT	0.18	0.61 <sup>a</sup>	0.11
PYR	0.08	0.65 <sup>a</sup>	0.12	PYR	0.16	0.57 <sup>a</sup>	0.10
BaA	0.03	0.46 <sup>b</sup>	0.40 <sup>a</sup>	BaA	0.04	0.32	0.29 <sup>a</sup>
CHR	0.03	0.63 <sup>a</sup>	0.57 <sup>a</sup>	CHR	0.04	0.47 <sup>b</sup>	0.45 <sup>a</sup>
BbF	0.01	0.44 <sup>b</sup>	0.50 <sup>a</sup>	BbF	0.02	0.29	0.37 <sup>a</sup>
BkF	0.06	0.64 <sup>b</sup>	0.69 <sup>a</sup>	BkF	0.03	0.46 <sup>b</sup>	0.55 <sup>a</sup>
BaP	0.42	0.62 <sup>b</sup>	0.68 <sup>a</sup>	BaP	0.20	0.45 <sup>b</sup>	0.55 <sup>a</sup>
IPY	0.00	0.18	0.09	IPY	0.07	0.12	0.08
DBA	0.00	0.19	0.09	DBA	0.08	0.12	0.08
BghiP	0.00	0.18	0.08	BghiP	0.07	0.12	0.08
PAHs	0.25	0.57 <sup>a</sup>	0.20	PAHs	0.25	0.56 <sup>b</sup>	0.19

<sup>a</sup> Means  $p$  value  $\leq 0.05$ . <sup>b</sup> Means  $0.05 < p$  value  $\leq 0.1$ ; no marks means  $p$  value  $> 0.1$ . <sup>c</sup> 0.00 means the value less than 0.005; — means the value couldn't be calculated due to undetected isomer concentrations in samples.



Table 3  $R^2$  values between CBzs, CPhs, PAHs and PCDD and PCDF concentrations<sup>c</sup>

Coefficients with PCDD concentrations				Coefficients with PCDF concentrations			
Isomers	MSWI 1	MSWI 2	MSWI 1 + 2	Isomers	MSWI 1	MSWI 2	MSWI 1 + 2
<b>(a) CBz</b>							
13	0.22	0.66 <sup>a</sup>	0.73 <sup>a</sup>	13	0.08	0.81 <sup>a</sup>	0.84 <sup>a</sup>
14	0.18	0.41	0.52 <sup>a</sup>	14	0.56 <sup>b</sup>	0.54 <sup>b</sup>	0.63 <sup>a</sup>
12	0.00	0.68 <sup>a</sup>	0.68 <sup>a</sup>	12	0.72 <sup>a</sup>	0.87 <sup>a</sup>	0.83 <sup>a</sup>
DCBzs	0.00	0.68 <sup>a</sup>	0.71 <sup>a</sup>	DCBzs	0.72 <sup>a</sup>	0.87 <sup>a</sup>	0.86 <sup>a</sup>
135	0.09	0.60 <sup>a</sup>	0.70 <sup>a</sup>	135	0.37	0.81 <sup>a</sup>	0.86 <sup>a</sup>
124	0.08	0.68 <sup>a</sup>	0.76 <sup>a</sup>	124	0.44	0.87 <sup>a</sup>	0.90 <sup>a</sup>
123	0.08	0.79 <sup>a</sup>	0.85 <sup>a</sup>	123	0.49 <sup>b</sup>	0.93 <sup>b</sup>	0.95 <sup>a</sup>
TrCBzs	0.09	0.75 <sup>a</sup>	0.82 <sup>a</sup>	TrCBzs	0.49 <sup>b</sup>	0.91 <sup>b</sup>	0.94 <sup>a</sup>
1235 + 1245	0.10	0.73 <sup>a</sup>	0.78 <sup>a</sup>	1235 + 1245	0.77 <sup>a</sup>	0.91 <sup>a</sup>	0.90 <sup>a</sup>
1234	0.11	0.79 <sup>a</sup>	0.85 <sup>a</sup>	1234	0.78 <sup>a</sup>	0.95 <sup>a</sup>	0.95 <sup>a</sup>
TeCBzs	0.10	0.77 <sup>a</sup>	0.85 <sup>a</sup>	TeCBzs	0.78 <sup>a</sup>	0.94 <sup>a</sup>	0.96 <sup>a</sup>
5	0.08	0.86 <sup>a</sup>	0.90 <sup>a</sup>	5	0.49 <sup>b</sup>	0.94 <sup>a</sup>	0.94 <sup>a</sup>
6	0.01	0.09	0.00	6	0.75 <sup>a</sup>	0.25	0.01
Total CBzs	0.00	0.75 <sup>a</sup>	0.83 <sup>a</sup>	Total CBzs	0.95 <sup>a</sup>	0.92 <sup>a</sup>	0.95 <sup>a</sup>
<b>(b) CPh</b>							
2	0.22	0.00	0.20	2	0.71	0.10	0.36 <sup>a</sup>
3/4	0.24	0.03	0.01	3/4	0.25	0.07	0.03
MCP	0.38	0.08	0.13	MCP	0.19	0.21	0.25 <sup>b</sup>
26	—	0.02	—	26	—	0.00	—
23	—	0.37	—	23	—	0.60 <sup>b</sup>	—
25	—	0.34	—	25	—	0.22	—
24	—	0.01	—	24	—	0.00	—
34	—	0.02	—	34	—	0.00	—
DCP	0.02	0.01	0.01	DCP	0.19	0.00	0.04
234/246	0.18	0.03	0.00	234/246	0.52 <sup>b</sup>	0.01	0.01
245	0.22	0.03	0.01	245	0.58 <sup>b</sup>	0.01	0.00
TrCP	0.20	0.03	0.00	TrCP	0.56 <sup>b</sup>	0.01	0.00
2356	—	0.11	—	2356	—	0.06	—
2346	0.01	0.10	0.10	2346	0.12	0.06	0.06
TeCP	0.01	0.10	0.10	TeCP	0.11	0.06	0.06
PCP	0.70	0.12	0.19	PCP	0.43	0.08	0.15
Total Cphs	0.19	0.00	0.04	Total Cphs	0.33	0.01	0.09
<b>(c) PAH</b>							
NAP	0.04	0.04	0.00	NAP	0.46 <sup>b</sup>	0.08	0.02
ANY	0.07	0.54 <sup>b</sup>	0.18	ANY	0.19	0.76 <sup>a</sup>	0.28
ANA	0.22	0.49 <sup>b</sup>	0.17	ANA	0.10	0.73 <sup>a</sup>	0.28
FLU	0.24	0.57	0.06	FLU	0.09	0.61 <sup>a</sup>	0.12
PHE	0.06	0.47 <sup>b</sup>	0.17	PHE	0.13	0.70 <sup>a</sup>	0.26
ANT	0.21	0.48 <sup>b</sup>	0.11	ANT	0.05	0.71 <sup>a</sup>	0.18
FLT	0.22	0.47 <sup>b</sup>	0.07	FLT	0.11	0.71 <sup>a</sup>	0.13
PYR	0.21	0.44 <sup>b</sup>	0.07	PYR	0.10	0.68 <sup>a</sup>	0.13
BaA	0.15	0.27	0.26	BaA	0.03	0.49 <sup>a</sup>	0.43 <sup>a</sup>
CHR	0.16	0.44 <sup>b</sup>	0.43 <sup>a</sup>	CHR	0.03	0.66 <sup>a</sup>	0.60 <sup>a</sup>
BbF	0.03	0.25	0.34 <sup>a</sup>	BbF	0.01	0.48	0.53 <sup>a</sup>
BkF	0.04	0.45	0.55 <sup>a</sup>	BkF	0.07	0.67 <sup>a</sup>	0.71 <sup>a</sup>
BaP	0.00	0.42	0.53 <sup>a</sup>	BaP	0.41	0.65 <sup>a</sup>	0.71 <sup>a</sup>
IPY	0.15	0.20	0.09	IPY	0.00	0.18	0.08
DBA	0.15	0.21	0.09	DBA	0.00	0.18	0.08
BghiP	0.15	0.20	0.09	BghiP	0.00	0.17	0.08
PAHs	0.14	0.39	0.12	PAHs	0.27	0.60 <sup>a</sup>	0.22 <sup>b</sup>

<sup>a</sup> Means  $p$  value  $\leq 0.05$ . <sup>b</sup> Means  $0.05 < p$  value  $\leq 0.1$ ; no marks means  $p$  value  $> 0.1$ . <sup>c</sup> 0.00 means the value less than 0.005; — means the value couldn't be calculated due to undetected isomer concentrations in samples.

the whole MSWI 2 showed a better correlation with PCDD/Fs for all of the target isomers. The most probable cause was the overhaul of MSWI 1. This operation possibly changed the

incinerator greater and decreased the target compounds (sample 1-5, 1-6) so drastically, which could be found in Table 2. As to the target indicators, most of CBzs revealed a really good





relationship with PCDD/Fs, as shown in previous studies.<sup>3</sup> Nearly all CBz isomers except 14-dichlorobenzenes (14-DCBzs) and hexachlorobenzenes (HCBzs), had a good correlation with PCDD/F concentrations ( $R^2 \geq 0.8$ , significance level  $\alpha \leq 0.05$ ). 123-Trichlorobenzene (123-TrCBz), 1234-tetrachlorobenzene (1234-TeCBz), and pentachlorobenzene (PCBz) revealed the best positive linear correlation,  $R^2 > 0.9$ , from MSWI 2 data. High chlorinated chlorobenzenes had a better correlation than low chlorinated ones, such as 1234-tetrachlorobenzene (1234-TeCBz), PCBzs. Even in the conditions of MSWI 1, in which most compounds showed a rather poor correlation, TeCBzs also revealed high correlation with PCDD/F TEQ ( $R^2 > 0.9$ ). Due to the limitation of ionizing power in online monitoring dioxin systems, trichlorobenzenes (TrCBzs) were a better choice for indication. In previous studies 135-TrCBz was found to be the best<sup>69</sup> and 124-TrCBz was used to indicate PCDD/Fs in the experiments of near-online REMPI TOFMS.<sup>30</sup> While in this study 123-TrCBz had the highest concentration among TrCBz isomers and revealed the best correlation with PCDD/Fs, the highest  $R^2 = 0.94$  in the combined dataset.

PAHs were the next significant indicators according to the results. In MSWI 2 more than half of PAHs had a relative obvious correlation with PCDD/Fs. Acenaphthylene (ANY) showed a positive linear correlation with PCDD/F concentrations, the highest  $R^2 = 0.73$ , significance level  $\leq 0.05$ , which was

different from previous studies on naphthalene, phenanthrene and fluoranthene.<sup>32</sup> It was also found the reason inducing poorer correlations of PAHs than that of CBzs both in MSWI 2 was the shut-down and start-up process during sample 2-2 collection. This operating condition varied caused obviously different changes in concentrations of different compounds. The PCDD/Fs concentration increased by 3% and the concentration of CBzs increased by 35%. However the concentrations of CPhs and PAHs increased by 86% and 61%, respectively. The drastic changes of CPhs and PAHs caused large deviation from the other data, and made an obvious effect on correlation analysis with PCDD/Fs. It could also be found CPhs and PAHs were much more sensitive to the condition changes and higher volatility also affected the data collection and statistics analysis.

Compared with CBzs and PAHs, CPhs had a really poor correlation with PCDD/Fs. Most of the coefficients were lower than 0.5. Maybe the samples collection process from stack gas and the pretreatment process caused relative large losses of some CPh isomers. However, 2-monochlorophenol (2-MCP) still revealed a negative linear correlation, of which the  $R^2$  value was 0.70 with PCDD/F concentrations and  $R^2$  value was up to 0.85 with TEQ.

In previous studies researchers focused much more on the total PCDD/Fs concentrations of TEQ. In order to find a more proper way to establish correlation models, we also investigated

**Table 4** Pearson coefficients between PCDD/Fs concentrations, TEQ, PCDDs concentrations, PCDF concentrations and each CBz, PAH homologue<sup>a</sup>

	PCDD/Fs concentration	TEQ	PCDDs concentration	PCDFs concentration
<b>(a) CBz</b>				
13-DCBz	0.908**	0.836**	0.852**	0.915**
14-DCBz	0.787**	0.702**	0.723**	0.796**
12-DCBz	0.901**	0.865**	0.823**	0.912**
135-TrCBz	0.913**	0.879**	0.834**	0.925**
124-TrCBz	0.941**	0.909**	0.874**	0.951**
123-TrCBz	0.970**	0.950**	0.924**	0.975**
1235/1245-TeCBz	0.941**	0.919**	0.885**	0.948**
1234-TeCBz	0.970**	0.947**	0.922**	0.976**
PCBz	0.962**	0.951**	0.939**	0.963**
HCBz	-0.073	-0.057	-0.039	-0.079
<b>(b) PAH</b>				
NAP	0.140	0.184	0.067	0.153
ANY	0.515	0.490	0.428	0.530
ANA	0.509	0.478	0.417	0.525
FLU	0.332	0.315	0.240	0.348
PHE	0.494	0.483	0.409	0.508
ANT	0.409	0.368	0.329	0.423
FLT	0.345	0.328	0.264	0.359
PYR	0.342	0.317	0.257	0.356
BaA	0.631*	0.541	0.506	0.652*
CHR	0.757**	0.671*	0.656*	0.774**
BbF	0.699**	0.603*	0.581*	0.719**
BkF	0.824**	0.737**	0.738**	0.838**
BaP	0.820**	0.738**	0.722**	0.835**
IPY	-0.292	-0.288	-0.295	-0.290
DBA	-0.291	-0.287	-0.295	-0.290
BghiP	-0.288	-0.284	-0.292	-0.286

<sup>a</sup> \*\*Significant at 0.01 level (two-tailed); \*significant at 0.05 level (two-tailed).



the correlations with PCDDs and PCDFs, respectively, shown in Table 3. For all these target compounds, the correlation with PCDFs was the best, compared with the results of PCDDs, PCDD/Fs and TEQ. Maybe these indicators and PCDFs have the similar variation trend of amounts, and these precursors were more closely correlated with PCDFs formation.<sup>33,61</sup>

Linear regression was the most widely used and convenient method. According to the analysis results, CBzs and PAHs were found to be the useful indicators to establish linear regression models for monitoring PCDD/Fs. The whole data set of MSWI 1 and MSWI 2 were found better to be analyzed for obtaining the significant linear regression models. Pearson coefficients between PCDD/Fs concentrations, TEQ, PCDDs concentrations, PCDFs concentrations and each CBz, PAHs were supplemented in Table 4. This result correspond with the former analysis in Tables 2 and 3. Nearly all CBzs and several PAH compounds, such as benzo(*k*)fluoranthene (BkF), benzo(*a*)pyrene (BaP), chrysene (CHR) and benzo(*b*)fluoranthene (BbF), showed a rather good significant level at 0.01 (two-tailed).

Both unary and multiple linear regression models were established. For unary linear regression analysis, 123-TrCBz, 1234-TrCBz and PCBz were chosen to establish easy indicating models for use with the highest  $R^2$ , 0.94 with PCDD/Fs concentrations and 0.9 with TEQ. Several PAH isomers could also be used for indication. Detailed correlation figures were shown in the ESI S2.†

Then the multiple linear regression analysis was also performed. The whole data of all CBz and PAHs were introduced as variables. The target variables were PCDD/Fs concentration, TEQ and PCDFs concentration, respectively. Several final multiple linear regression equations were obtained as follow. All the equations had good fitting degree of sample data and  $R^2$  was obviously advanced. Coefficients of regression equations were significant at 0.05 level. The collinearity of variables was weak and residual errors were independent. It was better to take advantage of diversified indicators in establishing correlation models. For instance, the coefficient became higher, 0.97 when 123-TrCBz and 135-TrCBz both introduced in correlation models, compared with the situations in which only one kind of chlorobenzenes used. Indication capacity made much progress. The same conclusion could also be found for PAHs. Compared with single indicator, varieties of indicators used at the same time benefits to the achievement of the aim of real online monitoring PCDD/Fs.

### 3.3 Relationship among PCDD/Fs homologues and other compounds and their formation mechanism

The relationship among these CEM data and target compounds was investigated with PCA (Fig. 1). Boiler temperature,  $\text{NO}_x$ ,  $\text{O}_2$  and  $\text{SO}_2$  were common parameters. Boiler temperature and  $\text{O}_2$  affect waste combustion conditions and have complicated influences on PCDD/Fs formation.<sup>1,3,60,62</sup> Low temperature and poor oxygen content usually induce amounts of uncompleted combustion pollutants.  $\text{SO}_2$  is known as a common suppressor of PCDD/F formation, and in previous studies<sup>3,70,71</sup> a negative relationship was revealed between  $\text{SO}_2$  concentrations with

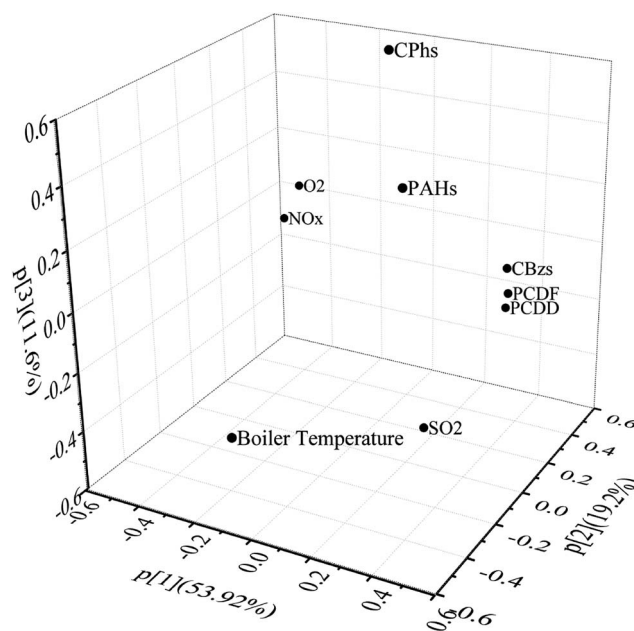


Fig. 1 PCA results of target compounds and CEM data.

PCDD/Fs. In this PCA result boiler temperature and  $\text{O}_2$  stated more far away from PCDD/Fs. Maybe in this experimental data all the combustion conditions had enough high temperature and excess oxygen content. The slight changes made little effects on PCDD/Fs formation. As concerned, chlorinated compounds are usual precursors of PCDD/Fs. In the appropriate conditions especially temperature and atmosphere considered, several CBzs and CPhs could be catalyzed to generate PCDD/Fs by fly ashes containing metals oxides and chlorinates such as  $\text{CuCl}_2$ ,  $\text{CuO}$ ,  $\text{FeCl}_3$  *et al.*<sup>10,11,13,15–17</sup> In the PCA result of this study CBz concentrations were closely related to PCDDs and PCDFs, while PAHs and CPhs were located far away from PCDD/Fs, different from the previous finds that CPhs play a more sensitive role in formation of PCDD/Fs than CBzs.<sup>15,16</sup> Besides, the key factors influencing dioxin formation, including temperature, moisture, metal catalyst, chlorine source and oxygen concentration, were investigated to have similar effect on CBzs formation,<sup>60</sup> which might be the main reason or mechanism of the great correlation between CBzs and PCDD/Fs. In the PCA result it was also be found CBzs related more closely to PCDFs than PCDDs, which was also proved in correlation coefficient calculation.

To get further analysis, PCA and cluster analysis were performed using the homologue concentrations. Hierarchical cluster analysis was conducted with Ward's method and the data were standardized by z-score. Dibenz(*a,h*)anthracene (DBA), benzo(*g,h,i*)perylene (BghiP), indeno(1,2,3-*cd*)pyrene (IPY), HCBz, tetrachlorophenol (TeCPs) and pentachlorophenol (PCP) were extracted from the cluster analysis because these compounds were located far away from other target compounds in the PCA analysis result (Fig. 2). In the dendrogram (Fig. 3) cluster one is comprised of parts of PAHs. Cluster two contains CBzs, PCDD/Fs and other parts of PAHs while cluster three contains most CPhs and naphthalene (NaP).



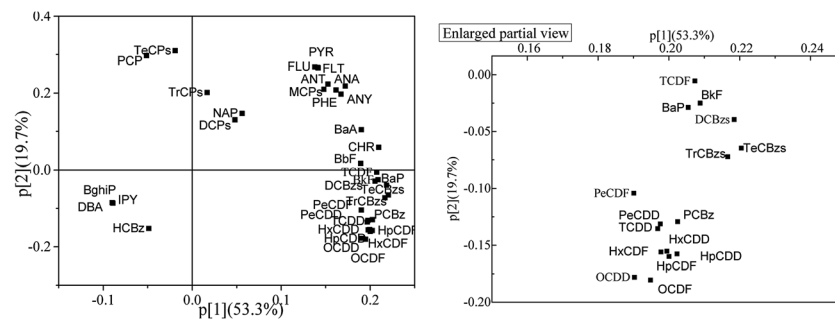


Fig. 2 Relationship between PCDD/Fs and other target compounds.

Although the total PAHs and total CPh concentrations were far away from PCDD and PCDF (shown in Fig. 1), BkF, BaP and BbF concentrations were related to TCDF concentration, more close than CBzs, and in the cluster analysis dendrogram there was the shortest rescaled distance between TCDF and BbF, which showed BbF had the best correlation with TCDF concentration. Among CBz homologues, HCBz revealed poor correlation with all PCDD/Fs. PCBz, DCBzs, TrCBzs, TeCBzs and most of PCDD/F homologues were located closely in the bottom in Fig. 2, and PCBz had the most close relationship with PCDD/Fs especially with PeCDD and TCDD.

The detailed correlations between PAHs, SO<sub>2</sub> and 17 toxic PCDD/F isomers were also analyzed using Pearson coefficients calculated. 2378-TCDF has rather significant correlation with most of PAHs at 0.05 level, even at 0.01 level for benzo(a)anthracene (BaA), CHR, BbF, BkF and BaP. CHR, BbF, BkF and BaP had good correlations with most of toxic PCDD/F isomers.

However the correlation with the most toxic 2378-TCDD (TEF = 1) was much poor. And the correlation with 23478-PeCDF (TEF = 0.5), which occupies the major TEQ contribution, was also not good. That may be the reason why the correlation between indicators with TEQ values was poorer compared with the results of concentrations. SO<sub>2</sub> had significant correlations with 123678-HxCDD, 1234678-HpCDD, OCDD (at 0.05 level) and 2378-TCDF (at 0.01 level), especially 2378-TCDF, which was consistent with the studies on effects of SO<sub>2</sub> on PCDD/F formation.<sup>70,72</sup> Detailed results could be found in S3.†

## 4. Conclusion

An extensive investigation and analysis of pollutants emitted from two typical fluidized bed municipal solid waste incinerators in China and their relationships were performed. These useful correlations help achieve a comprehensive study on MSWIs, monitor and diagnose the operation condition and cleanup systems.

More suitable and careful pretreatments were used to obtain more accurate data. CBzs, PAHs and CPhs were common indicators for monitoring PCDD/F emissions. Among all CPhs and PAHs were much more sensitive to operation conditions and affected more easily by changes. While CBzs were revealed rather perfect correlations with PCDD/Fs, correlation coefficients nearly all up to 0.8 and significant at 0.05 level (two-tailed). 123-TrCBz, 1234-TrCBz, and PCBz revealed the best positive linear correlation ( $R^2 > 0.9$ ). CBzs were more proper indicators for near online monitoring PCDD/Fs.

In this study most of CPhs didn't perform enough good indicative value. Only 2-MCP revealed a negative linear correlation, of which the  $R^2$  value was 0.70 with PCDD/F concentrations and  $R^2$  value was up to 0.85 with TEQ. More than half of PAHs revealed a adequate correlation with PCDD/F concentration ( $R^2 > 0.6$ ). Apart from the correlations with total PCDD/Fs, the correlations with PCDDs and PCDFs were also investigated respectively. PCDFs revealed to be the best target for indication due to the similar formation variation trend to that of these precursors. Unary linear regression equations with high coefficients of determination between several CBz, PAHs and PCDD/Fs, TEQ and PCDFs were established for later online monitoring application. Furthermore, the multiple linear regression analysis was also performed to obtain advanced correlation models.

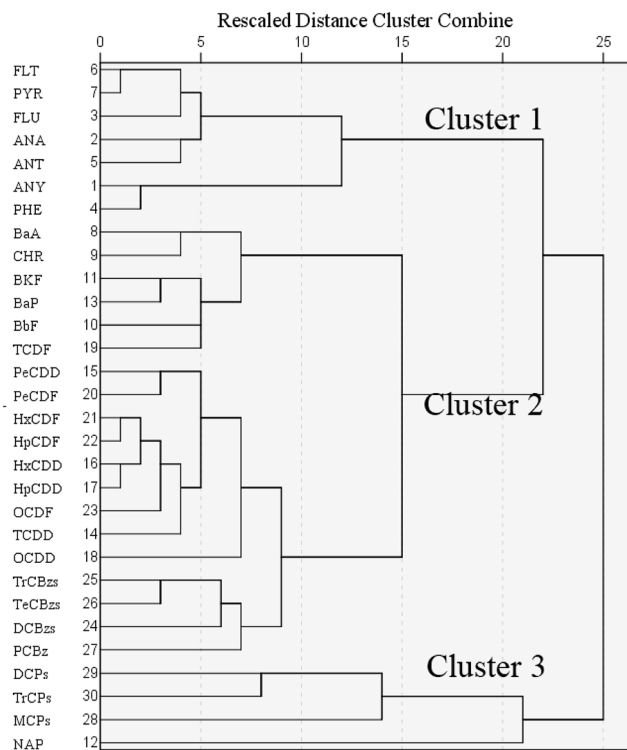


Fig. 3 Cluster analysis result of target compounds.





The relationships among PCDD/F homologues, isomers and other compounds and their formation mechanism were discussed. It was found that CBzs related more closely to PCDFs than PCDDs. PCBz had the most close relationship with PCDD/Fs especially with PeCDD and TCDD. BkF, BaP and BbF concentrations were related to TCDF concentration, more close than CBzs. 2378-TCDF had rather significant correlation with most of PAHs. CHR, BbF, BkF and BaP had good correlations with most of toxic PCDD/F isomers. SO<sub>2</sub> had significant correlations with 123678-HxCDD, 1234678-HpCDD, OCDD (at 0.05 level) and 2378-TCDF (at 0.01 level), especially 2378-TCDF.

## Conflicts of interest

There are no conflicts of interest to declare.

## Abbreviation

MCBz	Monochlorobenzene
DCBz	Dichlorobenzene
TrCBz	Trichlorobenzene
TeCBz	Tetrachlorobenzene
PCBz	Pentachlorobenzene
HCBz	Hexachlorobenzene
MCP	Monochlorophenol
DCP	Dichlorophenol
TrCP	Trichlorophenol
TeCP	Tetrachlorophenol
PCP	Pentachlorophenol
NAP	Naphthalene
ANY	Acenaphthylene
ANA	Acenaphthene
FLU	Fluorene
PHE	Phenanthrene
ANT	Anthracene
FLT	Fluoranthene
PYR	Pyrene
BaA	Benzo(a)anthracene
CHR	Chrysene
BbF	Benzo(b)fluoranthene
BkF	Benzo(k)fluoranthene
BaP	Benzo(a)pyrene
IPY	Indeno(1,2,3-cd)pyrene
DBA	Dibenzo(a,h)anthracene
BghiP	Benzo(g,h,i)perylene

## Acknowledgements

This research was supported by the National Natural Science Foundation of China (NSFC51476138).

## References

- G. McKay, *Chem. Eng. J.*, 2002, **86**, 343–368.
- B. Stanmore, *Combust. Flame*, 2004, **136**, 398–427.
- H. Zhou, A. Meng, Y. Long, Q. Li and Y. Zhang, *Waste Manag.*, 2015, **36**, 106–118.
- I. Vermeulen, J. Van Caneghem and C. Vandecasteele, *J. Mater. Cycles Waste Manage.*, 2014, **16**, 167–171.
- R. Addink and K. Olie, *Environ. Sci. Technol.*, 1995, **29**, 1425–1435.
- W. Pan, D. Zhang, Z. Han, J. Zhan and C. Liu, *Environ. Sci. Technol.*, 2013, **47**, 8489–8498.
- F. Xu, W. Yu, R. Gao, Q. Zhou, Q. Zhang and W. Wang, *Environ. Sci. Technol.*, 2010, **44**, 6745–6751.
- L. Khachatryan, A. Burcat and B. Dellinger, *Combust. Flame*, 2003, **132**, 406–421.
- D. H. Kim, J. A. Mulholland and J.-Y. Ryu, *Chemosphere*, 2007, **67**, S135–S143.
- S. Lomnicki and B. Dellinger, *Proc. Combust. Inst.*, 2002, **29**, 2463–2468.
- S. Nganai, S. Lomnicki and B. Dellinger, *Chemosphere*, 2012, **88**, 371–376.
- J. A. Mulholland and J.-Y. Ryu, *Combust. Sci. Technol.*, 2001, **169**, 107–126.
- K. Hell, L. Stieglitz, E. Altwicker, R. Addink and R. Will, *Chemosphere*, 2001, **42**, 697–702.
- E. Wikström, M. Tysklind and S. Marklund, *Environ. Sci. Technol.*, 1999, **33**, 4263–4269.
- G. Yin, C. Tong, Y. A. N. Jianhua, L. I. Xiaodong, L. U. Shengyong and C. E. N. Kefa, *J. Combust. Sci. Technol.*, 2006, **12**, 253–256.
- S. B. Ghorishi and E. R. Altwicker, *Chemosphere*, 1996, **32**, 133–144.
- Z. H. Du Yongguang, C. Jiping, F. Yun and N. Yuwen, *Environ. Sci.*, 2010, **31**, 2774–2779.
- F. Iino, T. Imagawa, M. Takeuchi and M. Sadakata, *Environ. Sci. Technol.*, 1999, **33**, 1038–1043.
- A. Fullana and S. S. Sidhu, *J. Anal. Appl. Pyrolysis*, 2005, **74**, 479–485.
- M. H. Schoonenboom and K. Olie, *Environ. Sci. Technol.*, 1995, **29**, 2005–2009.
- F. Iino, T. Imagawa, M. Takeuchi, M. Sadakata and R. Weber, *Chemosphere*, 1999, **39**, 2749–2756.
- R. Weber, F. Iino, T. Imagawa, M. Takeuchi, T. Sakurai and M. Sadakata, *Chemosphere*, 2001, **44**, 1429–1438.
- S. Kuribayashi, H. Yamakoshi, M. Danno, S. Sakai, S. Tsuruga, H. Futami and S. Morii, *Anal. Chem.*, 2005, **77**, 1007–1012.
- B. Gullett, *Opt. Soc. Am.*, 2004.
- L. Oudejans and B. K. Gullett, *Opt. Soc. Am.*, 2004.
- B. K. Gullett, A. Touati, L. Oudejans and S. P. Ryan, *Atmos. Environ.*, 2006, **40**, 4037–4047.
- L. Oudejans, A. Touati and B. K. Gullett, *Anal. Chem.*, 2004, **76**, 2517–2524.
- B. Gullett, A. Touati and L. Oudejans, *Atmos. Environ.*, 2008, **42**, 2117–2128.
- H. Heger, R. Zimmermann, M. Blumenstock and A. Kettrup, *Chemosphere*, 2001, **42**, 691–696.
- B. K. Gullett, L. Oudejans, D. Tabor, A. Touati and S. Ryan, *Environ. Sci. Technol.*, 2011, **46**, 923–928.
- N. Watanabe, K. Kawamoto, S. Asada, H. Fujiyoshi, H. Miyata, G. Watanabe and S. Suzuki, *J. Mater. Cycles Waste Manage.*, 2010, **12**, 254–263.



- 32 M. Yan, X.-D. Li, X.-X. Zhang, K. Liu, J.-H. Yan and K.-F. Cen, *J. Zhejiang Univ., Eng. Sci.*, 2010, **6**, 017.
- 33 L. X.-D. Y. Xue-Feng, L. S.-Y. G. Yue-Ling, Y. J.-H. N. Ming-Jiang and C. Ke-Fa, *J. Eng. Thermophys.*, 2006, **4**, 049.
- 34 K. Yoneda, T. Ikeguchi, Y. Yagi, Y. Tamade and K. Omori, *Chemosphere*, 2002, **46**, 1309–1319.
- 35 H. Oser, R. Thanner and H.-H. Grotheer, *Chemosphere*, 1998, **37**, 2361–2374.
- 36 T. Streibel, H. Nordsieck, K. Neuer-Etscheidt, J. Schnelle-Kreis and R. Zimmermann, *Chemosphere*, 2007, **67**, S155–S163.
- 37 R. Zimmermann, H. J. Heger, M. Blumenstock, R. Dorfner, K. W. Schramm, U. Boesl and A. Kettrup, *Rapid Commun. Mass Spectrom.*, 1999, **13**, 307–314.
- 38 R. Weber, T. Sakurai, S. Ueno and J. Nishino, *Chemosphere*, 2002, **49**, 127–134.
- 39 K. Tuppurainen, M. Aatamila, P. Ruokojärvi, I. Halonen and J. Ruuskanen, *Chemosphere*, 1999, **38**, 2205–2217.
- 40 M. Yamada, I. Waki, M. Sakairi, M. Sakamoto and T. Imai, *Chemosphere*, 2004, **54**, 1475–1480.
- 41 M. Kato, K. Urano and T. Tasaki, *Environ. Sci. Technol.*, 2000, **34**, 4071–4075.
- 42 M. Kato and K. Urano, *Waste Manag.*, 2001, **21**, 55–62.
- 43 F. Iino, T. Takasuga, A. Touati and B. K. Gullett, *Waste Manag.*, 2003, **23**, 729–736.
- 44 B. K. Gullett and E. Wikström, *Chemosphere*, 2000, **40**, 1015–1019.
- 45 J.-E. Oh, A. Touati, B. K. Gullett and J. A. Mulholland, *Environ. Sci. Technol.*, 2004, **38**, 4694–4700.
- 46 P. Lemieux and E. Stewart, *Environ. Eng. Sci.*, 2004, **21**, 3–9.
- 47 A. Kaune, D. Lenoir, K.-W. Schramm, R. Zimmermann, A. Kettrup, K. Jaeger, H. Rückel and F. Frank, *Environ. Eng. Sci.*, 1998, **15**, 85–95.
- 48 J. Yan, T. Chen, X. Li, J. Zhang, S. Lu, M. Ni and K. Cen, *J. Hazard. Mater.*, 2006, **135**, 47–51.
- 49 S.-Y. Lu, J.-H. Yan, X.-D. Li, M.-J. Ni and K.-F. Cen, *J. Environ. Sci.*, 2007, **19**, 762–767.
- 50 B. K. Gullett, J. E. Dunn and K. Raghunathan, *Environ. Sci. Technol.*, 2000, **34**, 282–290.
- 51 US EPA, *Method 23: Determination of polychlorinated dibenzo-p-dioxins and polychlorinated dibenzofurans from municipal waste combustors*, U.S. EPA, Washington, DC, 1995.
- 52 K. Neuer-Etscheidt, H. O. Nordsieck, Y. Liu, A. Kettrup and R. Zimmermann, *Environ. Sci. Technol.*, 2006, **40**, 342–349.
- 53 J.-E. Oh, B. Gullett, S. Ryan and A. Touati, *Environ. Sci. Technol.*, 2007, **41**, 4705–4710.
- 54 T. Chen, J. Yan, S. Lu, X. Li, Y. Gu, H. Dai, M. Ni and K. Cen, *J. Hazard. Mater.*, 2008, **150**, 510–514.
- 55 M. Yan, *Inhibition of PCDD/Fs Formation during Medical Waste incineration and Research of Environmental Impact of Incinerator*, Doctoral Dissertation, Zhejiang University, 2012.
- 56 T. Chen, M.-X. Zhan, X.-Q. Lin, Y.-Q. Li, J. Zhang, X.-D. Li, J.-H. Yan and A. Buekens, *Environ. Sci. Pollut. Res.*, 2016, 1–10.
- 57 Y. Li, Y. Yang, G. Yu, J. Huang, B. Wang, S. Deng and Y. Wang, *Chemosphere*, 2016, **158**, 17–23.
- 58 Y. Ni, H. Zhang, S. Fan, X. Zhang, Q. Zhang and J. Chen, *Chemosphere*, 2009, **75**, 1153–1158.
- 59 M. Takaoka, P. Liao, N. Takeda, T. Fujiwara and K. Oshita, *Chemosphere*, 2003, **53**, 153–161.
- 60 M. Yan, X. Li, T. Chen, S. Lu, J. Yan and K. Cen, *J. Environ. Sci.*, 2010, **22**, 1637–1642.
- 61 M. Yan, Z. F. Qi, X. D. Li, T. Chen, S. Y. Lu, A. G. Buekens, K. Olie and J. H. Yan, *Environ. Eng. Sci.*, 2012, **29**, 890–896.
- 62 J. Vehlouw, *Dioxins in Waste Combustion—Conclusions from 20 Years of Research*, 2005.
- 63 B. Stanmore, *Chemosphere*, 2002, **47**, 565–573.
- 64 M. Blumenstock, R. Zimmermann, K.-W. Schramm and A. Kettrup, *Chemosphere*, 2000, **40**, 987–993.
- 65 R. Zimmermann, M. Blumenstock, H. Heger, K.-W. Schramm and A. Kettrup, *Environ. Sci. Technol.*, 2001, **35**, 1019–1030.
- 66 H. Tejima, M. Nishigaki, Y. Fujita, A. Matsumoto, N. Takeda and M. Takaoka, *Chemosphere*, 2007, **66**, 1123–1130.
- 67 H. C. Wang, J. F. Hwang, K. H. Chi and M. B. Chang, *Chemosphere*, 2007, **67**, S177–S184.
- 68 L.-C. Wang, H.-C. Hsi, J.-E. Chang, X.-Y. Yang, G.-P. Chang-Chien and W.-S. Lee, *Chemosphere*, 2007, **67**, 1346–1353.
- 69 G. Ying, C. Tong, Y. Jie, C. Xuan, L. Shengyong and L. Xiaodong, *Chin. J. Environ. Eng.*, 2014, 3524–3529.
- 70 Y. Hajizadeh, J. A. Onwudili and P. T. Williams, *Waste Manag.*, 2012, **32**, 1378–1386.
- 71 H. Hunsinger, H. Seifert and K. Jay, *Environ. Eng. Sci.*, 2007, **24**, 1145–1159.
- 72 S. P. Ryan, X.-D. Li, B. K. Gullett, C. Lee, M. Clayton and A. Touati, *Environ. Sci. Technol.*, 2006, **40**, 7040–7047.

