


Cite this: *RSC Adv.*, 2017, 7, 28145

Magnetic ZnFe₂O₄@chitosan encapsulated in graphene oxide for adsorptive removal of organic dye†

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Graphene-based multifunctional composites were prepared by encapsulating of magnetic ZnFe₂O₄@chitosan (ZnFe₂O₄@CS) particles into graphene oxide (GO) layers. The obtained ZnFe₂O₄@CS/GO were characterized using scanning electron microscopy, X-ray diffraction, Fourier transform infrared spectroscopy and X-ray photoelectron spectroscopy. Adsorption of basic fuchsin (BF) onto the ZnFe₂O₄@CS/GO was investigated using pH, adsorption time, initial BF concentration and temperature. Kinetic data and adsorption isotherms were better fitted by a pseudo-second-order kinetic model and Langmuir isotherm model, respectively. The values of activation parameters such as free energy (ΔG , -14.02 to -16.56 kJ mol⁻¹), enthalpy (ΔH , 23.27 kJ mol⁻¹) and entropy (ΔS , 127.75 J mol⁻¹ K⁻¹) were calculated, suggesting that the adsorption was a spontaneous, favorable and endothermic process in nature. The results demonstrated that the ZnFe₂O₄@CS/GO composites are potentially suitable materials for the removal of organic dyes from large volumes of wastewater.

Received 11th April 2017

Accepted 13th May 2017

DOI: 10.1039/c7ra04100d

rsc.li/rsc-advances

Introduction

Dyes are a chemical product that are produced in large quantities, and are widely used in rubbers, pesticides, plastics, textiles, cosmetics, varnishes, dyestuffs and the food industry.^{1,2} Discharge of dyeing effluent into natural waters puts aquatic biota and humans at risk because of their potential mutagenic and carcinogenic effects.¹ Various methods such as adsorption, oxidation, ion exchange, biological treatments, membrane filtration, and photocatalytic degradation have been used for removal of dyes from effluent.^{3–5} Among these methods, adsorption is one of the most studied methods because of its high efficiency, simplicity, and low cost.^{6,7} Traditional adsorbents such as activated carbon (AC) have excellent adsorption abilities for organic dyes, however, their high price and low efficiency cannot meet the needs of the rapid development of modern water supplies and water treatment systems.

Graphene has been studied extensively over the past few years because of its unique properties such as large surface area, high mechanical strength and superior thermal conductivity.⁸ To date, chemically exfoliated graphene oxide (GO) obtained from graphite has been considered as a promising substrate for the preparation of all kinds of graphene-based

nanocomposites.⁹ The high surface area and tunable surface functional groups make graphene composites very good candidates as adsorbents for the removal of organic pollutants. For example, Ai *et al.* fabricated graphene/Fe₃O₄ composites and studied their applications for removal of methylene blue (MB).¹⁰ Chen *et al.* studied the application of graphene oxide–chitosan (GO–CS) composite hydrogels for the removal of organic dyes and found that the GO–CS composites showed maximal adsorption capacities towards cationic MB and anionic eosin Y with values of both being higher than 300 mg g⁻¹.¹¹ Recently, magnetic nanoparticle loaded adsorbent materials have been the subject of extensive attention because of their gentle operating conditions, easily manipulated process and high separation efficiency.¹² Decoration of graphene with magnetic nanoparticles can endow them with magnetic properties, making them promising candidates as excellent adsorbents.

Chitosan, one of the most abundant natural biopolymers, has attracted enormous interest because of its excellent properties such as biocompatibility, biodegradability and strong adhesion.^{13,14} In addition, CS it is easy to attach it chemically to other materials because of the presence of abundant amino groups and hydroxyl groups. As an environmental friendly and nontoxic material, CS has been studied extensively as an adsorbent for the removal of organic dyes and heavy metal ions.¹⁵ However, the low mechanical strength of CS hydrogel restricts its applications in adsorbents.¹⁶ A combination of CS with chemical and mechanically stable graphene may improve its mechanical properties, and at the same time increases the

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† Electronic supplementary information (ESI) available. See DOI: 10.1039/c7ra04100d



biocompatibility. Magnetic CS not only has the inherent very good candidates as adsorbents for the removal of organic advantages of CS but also exhibit its magnetic properties. Thus, the incorporation of magnetite CS with graphene sheets may lead to novel composite materials with multifunctional properties.

In this research, magnetite chitosan encapsulated into GO sheets were fabricated. The zinc iron oxide (ZnFe_2O_4)@CS/GO composites obtained were applied as a novel adsorbent for the removal of organic dyes. Basic fuchsin (BF), an organic dye which is widely used in many industries such as paper and leather printing and dyeing, paint and ink, was selected as a model pollutant to evaluate the adsorption characteristics of ZnFe_2O_4 @CS/GO under laboratory conditions. The information obtained will be useful for further research and practical applications of the novel nano-adsorbents in dyeing wastewater treatment.

Experimental section

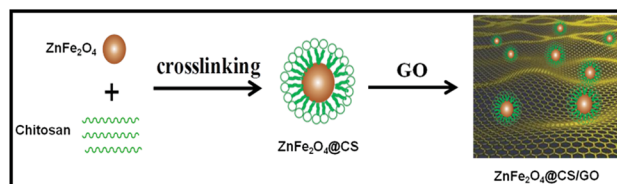
Materials and characterizations

Graphite powder (99.95%), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride, glutaraldehyde and *N*-hydroxysuccinimide were purchased from the Sigma-Aldrich Corporation. Chitosan (90%, molecular weight = 125 000 g mol^{-1}) was supplied by the China National Pharmaceutical Group (Shanghai, China). The reagents, iron(III) chloride (FeCl_3), zinc chloride (ZnCl_2) were obtained from the Zhanyun Chemical Industry Ltd. (Shanghai, China). Basic Fuchsin was purchased from the Guangfu Fine Chemical Research Institute (Tianjin, China). All the reagents used in this study were of analytical grade, and ultrapure water was used in the preparation of all solutions.

Ultraviolet-visible (UV-vis) absorption spectra of the samples were recorded on a Lambda 950 UV-vis spectrophotometer (PerkinElmer, USA). X-ray diffraction (XRD) analysis was performed on a PW3040/60 automatic powder diffractometer (Philips) using Cu K α radiation. Fourier transform infrared spectroscopy (FT-IR) was performed using a Nicolet NEXUS 670 (ThermoFisher Scientific) FT-IR spectrometer with samples in the form of potassium bromide pellets. X-ray photoelectron spectroscopy (XPS) was conducted on an ESCALAB 250 thermoelectron instrument (ThermoFisher Scientific) with Al K α X-ray radiation as the source for excitation (1486.8 eV, 500 μm). Scanning electron microscope (SEM) was performed on a S-4800 (Hitachi) scanning electron microscope.

Synthesis of ZnFe_2O_4 @CS/GO composites

Graphene oxide was prepared from purified natural graphite using the modified Hummers' method.¹⁷ The preparation of the ZnFe_2O_4 @CS/GO composite is illustrated in Scheme 1. For the preparation of ZnFe_2O_4 , 0.52 g of ZnCl_2 and 1.0 g of FeCl_3 were dissolved in 25 mL of ultrapure water, and 5 mL of ammonia solution was added dropwise into the solution under vigorous stirring. The mixture obtained was stirred in a water bath at 90 °C for 3 h. The final product was centrifuged and dried in



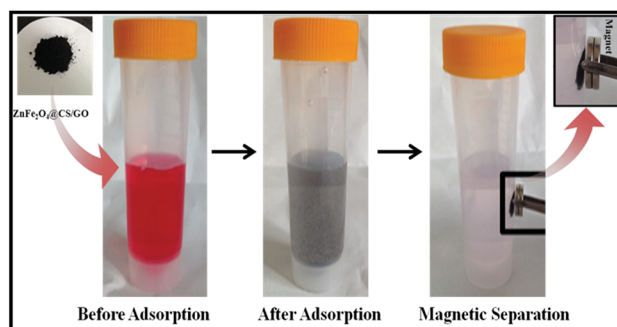
Scheme 1 Schematic representation of the formation of ZnFe_2O_4 @CS/GO.

a vacuum at 60 °C overnight. The dry powder was then ground and calcined in a muffle furnace (Thermconcept, Germany) at 650 °C for 2 h. For the preparation of CS coated ZnFe_2O_4 , 0.30 g of CS was dissolved in 30 mL acetic acid solution (v/v 3%) and 0.10 g of magnetic particles were added to the CS solution under constant stirring. Then, 2.0 mL of glutaraldehyde was added into the mixture and stirred at 60 °C for 2 h. The precipitate was washed three times with ethanol and then three times with ultrapure water. Then, the precipitate was separated using an external magnet and dried in a vacuum at 60 °C. The product obtained was denoted as ZnFe_2O_4 @CS.

For the preparation of ZnFe_2O_4 @CS/GO composites, A solution of 0.05 M EDC and 0.05 M NHS was added to the GO dispersion with continuous stirring for 2 h in order to activate the carboxyl groups of GO. The pH of the resulting solution was maintained at 7.0 using dilute sodium hydroxide. 0.1 g of magnetic chitosan and the activated GO solution were added in a flask and dispersed in distilled water by ultrasonic dispersion for 10 min. After ultrasonic dispersion, the mixed solutions were stirred at 60 °C for 2 h. The precipitate was washed with 2% (w/v) NaOH and distilled water in turn until pH was about 7. Then, the obtained product was collected by using an external magnet and dried in vacuum over night at 60 °C.

Adsorption experiments

The black ZnFe_2O_4 @CS/GO was used directly as an adsorbent for the removal of BF. As shown in Scheme 2, the ZnFe_2O_4 @CS/GO powder can be easily dispersed in the dye solution. At the same time, the BF was adsorbed onto the ZnFe_2O_4 @CS/GO. After the adsorption process, the dark red dye solution turned to very light red, indicating that most of the BF was absorbed by



Scheme 2 The application of ZnFe_2O_4 @CS/GO for the removal of BF and the magnetic separation.



the adsorbent. All the adsorption experiments were performed on a SHA-C shaking water bath (Changzhou, China). For the water bath experiments, 25 mL of BF solution with a known concentration and 0.050 g of $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ were added into a 50 mL poly(ethylene) tube. The mixture was shaken at 30 °C for different time intervals. After that, the solid in the suspension was separated immediately with the aid of a magnet and the concentration of the residual BF in the supernatant was determined using UV-vis spectrophotometry at a wavelength of 542 nm. For the adsorption isotherms, the concentrations of BF are in range of 10 to 200 mg L^{-1} and the suspensions were shaken for 24 h to achieve the adsorption equilibrium. It should be noted that the $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ have good dispersion and can be easily separated from aqueous solution using a permanent magnet. There is no difference in the BF concentrations between the supernatant after centrifugation and the one after magnetic separation under the experimental uncertainties, suggesting that the $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ can be separated by using magnetic separation technique in real applications. The adsorbed amount of BF on the $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ was calculated using the difference of BF concentration in solution before and after adsorption, according to the following equation:

$$Q = \frac{(C_0 - C_e)V}{W}$$

where C_0 and C_e are the initial and equilibrium concentrations of BF (mg L^{-1}), respectively, V is the volume of the BF solution (L), and W is the weight of the $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ used (g). The previous adsorption experiments were conducted in triplicate to obtain reproducible results with an error of <5%. For deviations larger than 5%, more experiments were carried out. The experimental data could be reproduced with an accuracy greater than 95%.

Results and discussions

Characterization of $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$

Fig. 1A shows the typical SEM images of GO obtained using a modified Hummers' method. The GO presents the sheet-like structure with a smooth surface and wrinkled edge. Fig. 1B and C show the SEM images of the $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ composites. It can be seen that a spherical protuberance appeared in the GO sheets with a wrinkled surface, revealing that the magnetic CS had been successfully encapsulated into the GO layers. The XRD patterns of pure ZnFe_2O_4 and $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ are shown in Fig. 1D. Four characteristic peaks of ZnFe_2O_4 ($2\theta = 30.1^\circ, 35.5^\circ, 57.2^\circ$ and 62.5°) were observed, corresponding to the four different crystal planes [(220), (311), (511), and (440)] of ZnFe_2O_4 .¹⁸ The results of the XRD patterns also confirmed the successfully fabrication of the ZnFe_2O_4 encapsulated GO composites.

The FT-IR spectra of GO and $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ are shown in Fig. 2. The peaks at 1060 and 1630 cm^{-1} correspond to the C–O–C stretching vibrations and the C=C stretching of the aromatic carbons. The C=O stretching of COOH and O–H groups, at edges of GO sheets, are observed at 1730 and 3420 cm^{-1} , respectively.¹⁹ In the FT-IR spectrum of $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$,

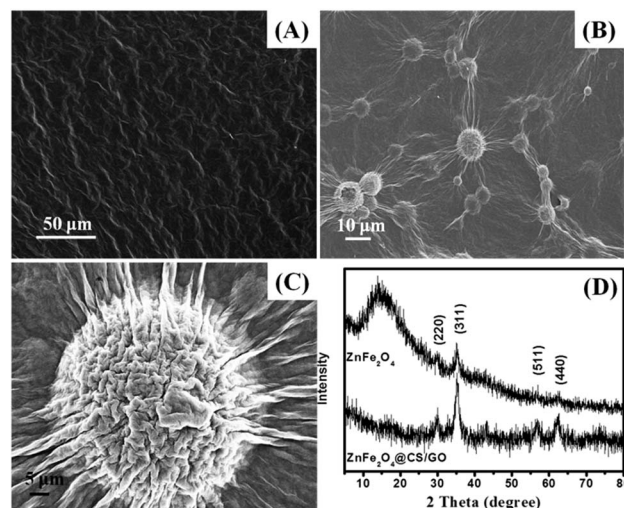


Fig. 1 SEM images of GO (A) and $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ (B and C), XRD pattern of ZnFe_2O_4 and $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ (D).

the characteristic absorbance bands centered at about 1630 cm^{-1} are attributed to the stretching vibration of C–O–C or –NHCO– (amide I).^{19,20} The in-plane N–H bending vibrations (at about 1530 and 1570 cm^{-1}) cannot be observed in the FT-IR spectrum of $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$,²¹ indicating that the –NH₂ groups on the CS chains have reacted with the –COOH groups of GO. In addition, two small peaks are observed at 2920 and 2960 cm^{-1} which correspond to –CH₂ vibration in the CS polymer chain.²¹ The results indicated that magnetic CS was successfully grafted on to GO.

The $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$ sample was analyzed using XPS with a range of binding energies of 0–1300 eV (Fig. 3). The XPS survey (Fig. 3a) shows the photoelectron lines at binding energies of 284.9, 531.1, 709.2 and 975.5 eV which are attributed to C 1s, O 1s, Fe 2p, Zn 2p, respectively. The Zn 2p XPS spectrum is shown in Fig. 3b. Two peaks at a binding energies of 1021.7 eV (Zn 2p_{3/2}) and 1044.8 eV (Zn 2p_{1/2}) correspond to Zn²⁺ in the

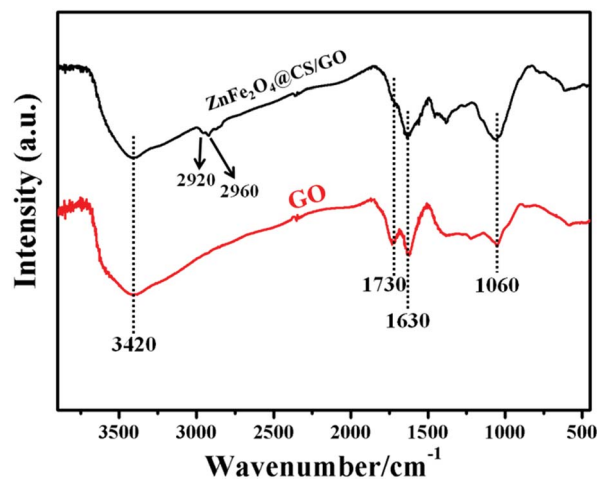


Fig. 2 FT-IR spectra of GO and $\text{ZnFe}_2\text{O}_4@\text{CS}/\text{GO}$.



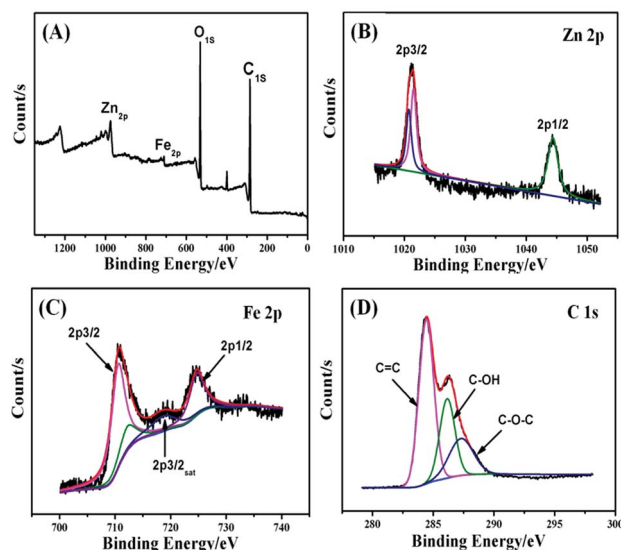


Fig. 3 XPS spectra of a $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ sample: (A) survey, (B) Zn 2p, (C) Fe 2p and (D) C.

ZnFe_2O_4 phase.¹⁸ The Fe 2p XPS spectrum (Fig. 3c) shows two distinguishable main peaks at binding energies of about 711.0 and 724.9 eV, corresponding to Fe 2p_{3/2} and Fe 2p_{1/2}, respectively. A satellite peak for Fe 2p_{3/2} which is visible at a binding energy of around 718.9 eV, is indicative of the presence of Fe³⁺ in the ZnFe_2O_4 phase.¹⁸ The deconvoluted C 1s spectra centered at the binding energies of 287.5, 286.3, and 284.7 eV were assigned to C–O–C, C–OH and C=C, respectively, (Fig. 3d). The results demonstrate that most carbon atoms were sp² hybridized (C=C) and a large number of oxygenated functional groups exist (HO–C=O, C–O–C, and C–OH) in $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$.

Effect of pH on adsorption

Solution pH is an important control parameter in the adsorption process. The chemical structure of BF is shown in Fig. S1 (ESI[†]). As can be seen, the BF is a cationic dye with three amino functional groups. The pH dependent adsorption of BF on $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ nanocomposites is shown in Fig. 4. The adsorption percentage of MB is gradually increased as the solution pH increases from 3 to 9. The kinetic and isotherm experiments were carried out at pH 9.0 in this study. At lower pH, the surface of the adsorbents is positively charged because of the protonation of the imine and amine groups in CS, whereas BF is an typical cationic dye, and this leads to a strong electrostatic repulsive effect between the adsorbents and the positively charged BF molecules. Furthermore, as the solution pH decreases, more and more H⁺ ions are competing with the positive charged BF, and occupying the surface active sites of the adsorbents. As the pH increased, more binding sites are released and there is less competition between the H⁺ ions and the cationic dye. In addition, the deprotonated carboxyl groups of $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ can provide strong electrostatic attractions toward BF at a higher pH, which is also favorable for the BF adsorption. These result verified that the adsorption of BF on $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ is pH dependent.

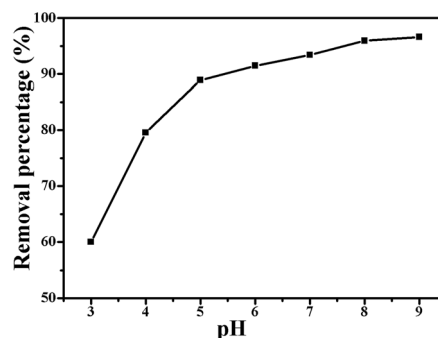


Fig. 4 Effect of solution pH on the adsorption of BF (initial concentration, 50 mg L⁻¹; temperature, 303 K; contact time, 60 min).

Adsorption kinetics

The adsorption process is a physicochemical process which describes the mass transfer of molecules/ions from the liquid phase to the adsorbent's surface.¹ A kinetic study provides important information about the mechanism of BF adsorption onto $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$. Adsorption kinetics at different initial BF concentrations are shown in Fig. 5. The amount of adsorption increased rapidly in the initial stage, and then slowed down until the adsorption reached equilibrium. The equilibrium time with initial BF concentrations of 10, 25 and 50 mg L⁻¹ were about 20, 40 and 120 min, respectively. The initial rapid step of BF sorption is from the surface physical sorption which is because of the existence of a large number of sorption sites (–COOH, –OH) on the surface of the $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ nanocomposites. The subsequent slow step is attributable to the limited active adsorption sites available on the surface of the adsorbents, and the BF adsorbed on the surface would further hamper the diffusion of other BF molecules, resulting in a longer time to reach equilibrium.²² As shown in Fig. 5, the adsorption capacity of BF onto $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ increases as the BF concentrations increase. At higher BF concentrations,

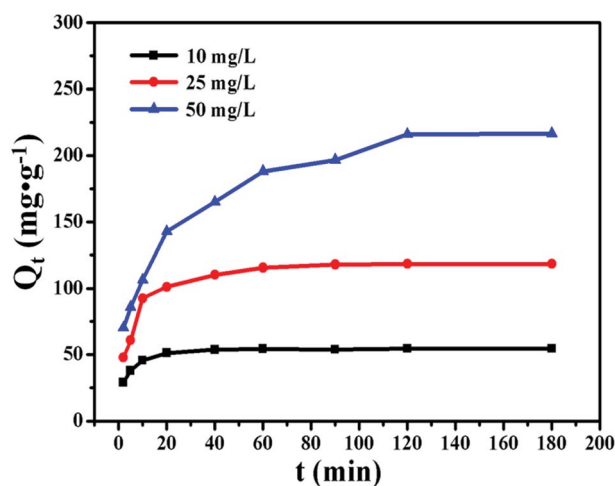


Fig. 5 Effect of adsorption time on the adsorption of BF (initial concentration, 50 mg L⁻¹; temperature, 303 K).



more BF molecules are available which provide a higher driving force to overcome the mass transfer resistance of the dye molecules from the aqueous phase to the adsorbent's surface, resulting in more collisions between BF molecules and the active sites on the adsorbent.²² It is seen that the adsorption rate is extraordinarily high, which is confirmed by the fact that the adsorption percentage of BF onto ZnFe₂O₄@CS/GO reaches 53% within a contact time of 2 min. The fast adsorption rate could be attributed to the strong electrostatic attraction between the negatively charged surface oxygen containing groups of the ZnFe₂O₄@CS/GO and cationic BF as well as the π - π interactions between the BF molecules and the aromatic rings of GO.²²

The pseudo-first-order and pseudo-second-order models, and the intra-particle diffusion model were applied to fit the experimental kinetics data (Fig. S2; ESI†). The pseudo-first-order model, one of the most widely used kinetic models, describes the adsorption processes between the liquid and solid phase based on the solid capacity.²³ The pseudo-first-order kinetic model is expressed as:

$$\ln(Q_e - Q_t) = \ln Q_e - K_1 t$$

where Q_e (mg g⁻¹) and Q_t (mg g⁻¹) are the amount of BF adsorbed onto ZnFe₂O₄@CS/GO at the equilibrium time and time ' t ' (min), and K_1 (min⁻¹) is the adsorption rate constant. Plots of the pseudo-first-order kinetic model fitted experimental data are shown in Fig. S2A (ESI†). The rate constant is estimated to be 0.033 min⁻¹ for 10 mg L⁻¹ BF, 0.023 min⁻¹ for 25 mg L⁻¹ BF and 0.012 min⁻¹ for 50 mg L⁻¹ BF (Table S1; ESI†), which indicates that the adsorption rates are decreased with the increase of BF concentrations. This is consistent with the experimental data shown in Fig. 5. The values of the correlation coefficient (R) are in range from 0.976 to 0.992, and the values of Q_e obtained from the pseudo-first-order model are 3.79, 5.98 and 8.71 mg g⁻¹ for 10, 25 and 50 mg L⁻¹ BF (Table S1; ESI†), respectively, which are much smaller values than the values obtained experimentally. The pseudo-second-order model can be expressed by:

$$\frac{t}{Q_t} = \frac{1}{K_2 Q_e^2} + \frac{t}{Q_e}$$

where K_2 represents the rate constant of the pseudo-second-order model. The pseudo-second-order model fitted experimental data is shown in Fig. 6. The calculated Q_e values obtained for the linear plots of t/Q_t versus t show good agreement with the experimental data (Table S1; ESI†). The R values obtained from the pseudo-second-order model are all larger than 99% and larger than the one obtained from the pseudo-first-order model, suggesting that the adsorption kinetics are better described by the pseudo-second order model.

As discussed previously, the adsorption kinetics showed a two stage process including an initial fast step and subsequent slow step. The fast adsorption rate at the initial stage was governed by the rate of the adsorption reactions occurring between the BF molecules and the surface active sites in the ZnFe₂O₄@CS/GO composites. As the surface active sites were

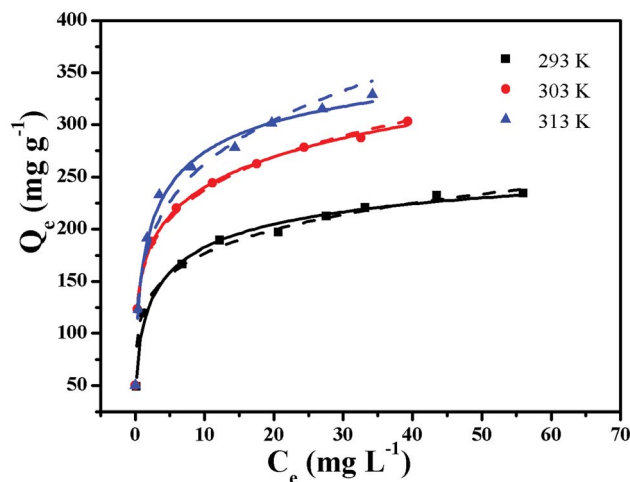


Fig. 6 Adsorption isotherms of BF onto ZnFe₂O₄@CS/GO at temperatures of 293, 303 and 313 K (the symbols are the experimental data, the solid line and dashed line are the Langmuir and Freundlich model fitted lines, respectively).

occupied, the adsorption processes slowed down and the adsorption kinetics were mainly dominated by the diffusion of BF molecules from the liquid phase to the phase of the ZnFe₂O₄@CS/GO. The mass transport of the adsorbate from the liquid phase to solid phase can be described by the intraparticle diffusion model.²⁴ The intraparticle diffusion model is expressed by the following equation:

$$Q_t = K_i t^{0.5}$$

In the equation above, K_i is the diffusion rate constant. Plots of Q_t versus $t^{0.5}$ and the linearly fitted lines are shown in Fig. S3; ESI†. The R values obtained from the fitted lines are 0.57, 0.66 and 0.91 for 10, 25 and 50 mg L⁻¹ BF, respectively. This suggests that the intraparticle diffusion model better describes the adsorption process at higher BF concentrations. At high dye concentrations, the driving force is enough to overcome the diffusion resistance for the molecular dye to diffuse in to the pore of the adsorbent particle. With the decrease of the dye concentration, the diffusion rate slows down and finally reaches the diffusion equilibrium. The intercept of the linearly fitted lines were 36.8, 62.8 and 69.2 for 10, 25 and 50 mg L⁻¹ BF, respectively. The K_i values obtained from the slope of the fitted lines were 1.74, 5.36 and 12.92 mg g⁻¹ min^{0.5} for 10, 25 and 50 mg L⁻¹ BF, respectively. The fitted lines do not pass through the origin and this suggests that the intraparticle diffusion model may not be the dominant mechanism for the adsorption of BF onto ZnFe₂O₄@CS/GO.

Adsorption isotherms and thermodynamics

Adsorption isotherms are very important for investigating the adsorption properties of adsorbents. In order to determine the effect of temperature on BF adsorption, adsorption experiments at temperatures of 293, 303 and 313 K were carried out. Two



isotherm models, Langmuir²⁵ and Freundlich,²⁶ were applied to fit the experimental data (Fig. 6). The Langmuir adsorption isotherm, first introduced by Irving Langmuir, is based on the assumption that adsorption takes place on a homogeneous surface.²² The Langmuir model can be expressed by the following equation:

$$Q_e = \frac{bq_{\max}C_e}{1 + bC_e}$$

The Freundlich isotherm model can be expressed by the following formula:

$$Q_e = kC_e^{1/n}$$

where C_e is the equilibrium concentration of BF in the supernatant (mg L^{-1}); Q_e is the amount of BF adsorbed by the $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ (mg g^{-1}) after adsorption has been reached equilibrium; b is the Langmuir adsorption constant (L g^{-1}); Q_{\max} represents the maximum adsorption capacity of BF on the $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ (mg g^{-1}); k is the Freundlich constant (mg g^{-1}); and $1/n$ is the adsorption intensity.

The calculated parameters obtained from the two models are listed in Table 1. The values of the correlation coefficient obtained from the Langmuir model are all larger than 0.99, indicating that the adsorption data are better fitted by the Langmuir model rather than by the Freundlich model. The calculated values of Q_{\max} were 243.9 mg L^{-1} at 293 K, 307.69 mg L^{-1} at 303 K and 335.57 mg L^{-1} at 313 K. The results demonstrate that BF adsorption onto $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ is an endothermic process. The maximum adsorption capacity of $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ for BF at 293 K is close to that of Fe(III) and Mn(II) modified ACs (238.10 mg g^{-1}),²⁷ higher than AC/ferrospinel composite (101.0 mg g^{-1})⁵ and hydroxy-aluminum pillared bentonite (45.54 mg g^{-1}).²⁸ The high adsorption capacity could be, because of the synergistic effect from both the $\text{ZnFe}_2\text{O}_4\text{@CS}$ particles and the GO sheets. However, the encapsulated $\text{ZnFe}_2\text{O}_4\text{@CS}$ in the GO sheets can prevent the GO from aggregating in solution, but the $\text{ZnFe}_2\text{O}_4\text{@CS}$ were hybridized with mechanically and chemically stable graphene materials, providing an accessible diffusion pathway in the macropore domain.⁸ The high adsorption capacity and magnetic property of the $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ composites make them promising candidates as efficient adsorbents for the removal of pollutants from large volumes of aqueous solution. The Freundlich constant n was found to be 5.68 ($n > 1$), indicating that BF adsorption onto $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ was a favorable process.

Table 1 Langmuir and Freundlich isotherm parameters for the removal of BF at different temperatures

<i>T</i> (K)	Langmuir			Freundlich		
	Q_{\max} (mg L^{-1})	b (L mg^{-1})	R^2	k	n	R^2
293	243.90	0.022	0.995	118.12	5.68	0.952
303	307.69	0.053	0.994	157.03	118.25	0.952
313	335.57	0.065	0.995	160.10	216.52	0.889

Table 2 Thermodynamic parameters at different temperatures

<i>T</i> (K)	ΔG (kJ mol^{-1})	ΔH (kJ mol^{-1})	ΔS (J mol K^{-1})
293	−14.03	23.27	127.75
303	−15.71		
313	−16.56		

The Van't Hoff equation was applied to describe the adsorption thermodynamics. The Van't Hoff equation is expressed as follows:

$$\ln\left(\frac{Q_e}{C_e}\right) = \frac{-\Delta H}{RT} + \frac{\Delta S}{R}$$

where R is the universal gas constant ($8.314 \text{ J mol K}^{-1}$) and T is the absolute temperature (K). The values of $-\Delta H/R$ and $\Delta S/R$ can be obtained from the slope and intercept of the plot of $\ln(Q_e/C_e)$ against $1/T$, respectively.²² The positive value of ΔH (Table 2) indicates the endothermic nature of the adsorption process. The Gibbs free energy (ΔG) was calculated according to the following relationship:

$$\Delta G = \Delta H - T\Delta S$$

The negative values of ΔG (Table 2) indicate that the adsorption reaction is spontaneous at temperatures of 293, 303 and 313 K.

Conclusions

In summary, a novel multifunctional nanocomposite was fabricated by encapsulating magnetite CS into GO sheets. The adsorption properties of the $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ composites towards cationic dyes were investigated by using $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ as adsorbent and BF as adsorbate. $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ showed a high adsorption capacity towards BF with a maximum adsorption capacity of 243.9 mg L^{-1} at 293 K, 307.69 mg L^{-1} at 303 K and 335.57 mg L^{-1} at 313 K. The adsorption of BF on $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ was pH dependent, indicating that there were strong electrostatic interactions between BF and $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$. The adsorption followed pseudo-second-order kinetics, and the equilibrium data were modeled well by the Langmuir isotherms. The negative ΔG indicated that the adsorption was a spontaneous process. The results demonstrated the $\text{ZnFe}_2\text{O}_4\text{@CS/GO}$ could be a suitable adsorbent for the preconcentration and removal of organic dyes from large volumes of aqueous solutions.

Acknowledgements

This work was financially supported by National Natural Science Foundation of China (No. 21607135), Zhejiang Environmental Protection Bureau (No. 2013A025).



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