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1. Introduction

Lithium-ion batteries (LIBs) have been widely used as power sources for portable electronic devices, and are being developed for high-power applications, such as electric vehicles and hybrid electric vehicles.^{1,2} In this context, further improvements in the energy and power densities, safety, and lifetime of LIBs are urgently required. The development of new and improved electrode materials is very crucial for the production of high performance LIBs.3 There has been much progress in the exploration of different anode materials for LIBs.^{4,5} In contrast, the capacity of the cathode is usually far below that of the anode, which limits the development of high power and energy density LIBs.6,7 Among the potential cathode materials for the next generation LIBs, orthorhombic vanadium pentoxide (V₂O₅) has been attracting great attention due to its very high theoretical capacity (294 mA h g^{-1} when storing two Li^+), good safety, low cost, and abundant sources.⁸⁻¹¹ However, drawbacks such as poor structural stability, low electronic and ionic conductivity, and slow electrochemical kinetics drastically reduce its cycling stability and rate capability. To overcome these drawbacks, numerous efforts have been carried out. Some groups prepared V₂O₅ with various nanostructures, such as nanorods,^{12,13} nanoribbons,^{14,15} nanowires,¹⁶⁻¹⁸ nanosheets,19-22 porous/hollow spheres,23-25 and even hierarchical/ heterogonous nanostructures.26,27 These nanostructured materials showed enhanced electrochemical kinetics, specific

Y-doped V₂O₅ with enhanced lithium storage performance

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Y-doped V_2O_5 was prepared by the sol-gel method combined with the freeze drying technique followed by annealing in air. The microstructure of the Y-doped V_2O_5 was analyzed by XRD, SEM, XPS, and firstprinciples calculations. The electrochemical performance of the Y-doped V_2O_5 was characterized by CV, EIS, and charge-discharge tests. The results demonstrated that Y doping had great influence on the morphology and crystalline orientation of the prepared V_2O_5 sample. In particular, Y formed covalent bonds with the adjacent O atoms within the V_2O_5 layers and decreased the bond orders of the neighboring V-O bonds. Compared with undoped V_2O_5 , Y-doped V_2O_5 showed much improved rate capability, higher lithium ion diffusion coefficient, lower electrochemical reaction resistance, and greatly enhanced cycling stability. Y-doped V_2O_5 could be a promising cathode material for lithium ion batteries.

> capacity, and rate performance than the pristine V_2O_5 due to their small size and large surface area, which could greatly increase the contact area between active materials and electrolyte, shorten the diffusion pathways of Li⁺, and relax the associated Li⁺ intercalation/deinmechanical stress tercalation.²⁸⁻³⁰ However, it should be noted that these nanostructured V2O5 still suffered from poor cycling stability because of the intrinsic poor electronic conductivity and/or structural fracture during Li⁺ intercalation/ crystal deintercalation process. In order to improve the capacity retention of V₂O₅, some guest cations, such as Cu²⁺,³¹ Mn²⁺,³² Fe^{3+} , $\mathrm{^{33} Cr}^{3+}$, $\mathrm{^{34} Al}^{3+}$, $\mathrm{^{35} and Sn}^{4+}$, $\mathrm{^{36,37} has been introduced into the$ material matrix. It has been demonstrated the dopant cations increase the structural stability of V₂O₅, resulting in improved electrochemical performance. Rare earth elements, which have been regarded as an 'industrial vitamin' are widely applied in modern industries. The chemistry of rare earth differs from transition metals because of the nature of the 4f orbitals, which are 'buried' inside the atom and are shielded from the atom's environment by the 4d and 5p electrons.³⁸ These unique properties can be exploited to accomplish new types of applications that are not possible with transition and main group metals.³⁹⁻⁴¹ However, there are few reports about the influence of rare earth element doping on the electrochemical performance of V2O5. In particular, the action mechanism of dopant cations has not been well understood till now. Herein, we prepared Y-doped V₂O₅ material by a facile sol-gel method combined with freeze drying technique followed with annealing in air. The effect of Y doping on the microstructure of V2O5 was analyzed by physical characterizations combined with first-principles calculations, and the electrochemical properties of the Y-doped V2O5 were evaluated as potential cathode materials for LIBs.

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2. Materials and methods

Synthesis of Y-doped V₂O₅ 2.1

All the chemical reagents were of analytical purity and used without further purification. The synthesis of Y-doped V₂O₅ follows three main processes. Firstly, V₂O₅ gel was prepared using the method derived from the one initially developed by Fontenot et al.⁴² In brief, 0.25 g V₂O₅ powder was added into 3.85 mL de-ionized (DI) water and 1.15 mL H₂O₂ (30 wt% in H₂O) to form a yellow suspension. The above suspension was stirred for 15 min and sonicated for 15 min respectively while kept in water bath at room temperature for reactions to form a transparent red solution. Then 20 mL DI water was added in the red solution and sonicated for about 1 h to form a brownish red V₂O₅ gel. Secondly, Y(NO₃)₃·6H₂O was added into the V₂O₅ gel, dispersed and diluted by adding DI water to form a homogenous solution with $C_{V_2O_5} = 0.03$ M and the n(Y) : n(V)of 3%. This solution was pre-frozen in a refrigerator for 1 day and then the solvent (water) in the frozen sample was removed using a freeze dryer (FD-1A-50, Boyikang Corp., Beijing, China) under a vacuum at -50 °C for 2 days to get the Y-doped V₂O₅ precursor. Thirdly, the Y-doped V₂O₅ precursor was annealed in air at 400 °C for 1 h to form Y-doped V₂O₅. For comparison, pure V2O5 was also prepared under the same condition described above but without adding $Y(NO_3)_3 \cdot 6H_2O$.

2.2 Computational method

The geometric and electronic structures of the samples were calculated using plane-wave based density functional theory with a CASTEP program package.43 The super cell (V16O40) was used to model pure V_2O_5 (Fig. 1a) and Y-doped V_2O_5 ($V_{16}O_{40}Y$) was constructed by inserting one Y atom in between two adjacent V_2O_5 layers (Fig. 1b). The two models are shown in Fig. 1. The exchange-correlation function is PBEsol of the generalized gradient approximation (GGA).44 The interaction between valence electrons and the ionic core was described by the ultrasoft pseudopotential.45 A plane-wave cutoff energy of 400 eV and a k-point mesh of $1 \times 2 \times 2$ were used for the geometry optimizations. The threshold for self-consistent field iterations is 5×10^{-7} eV per atom. The convergence tolerance parameters of optimized calculation were the energy of 5 \times

Fig. 1 Computational models of (a) pure V_2O_5 supercell ($V_{16}O_{40}$) and (b) Y-doped V₂O₅ (V₁₆O₄₀Y).

 10^{-6} eV per atom, the maximum force of 0.01 eV Å, the maximum inner stress of 0.02 GPa and the maximum displacement of 5×10^{-5} nm.

2.3 Material characterization

The crystal structure of the prepared samples was determined on X'Pert3 diffractometer (PANalytical, Netherlands) with a Cu-Ka radiation source ($\lambda = 1.54056$ Å). The morphology of the prepared samples was characterized on a field-emission scanning electron microscopy (FE-SEM) (Hitachi, SU-5000). The content of Y and the valent state of V in the prepared samples were analyzed by XPS spectrometer (ESCALAB 250Xi) using monochromic AlK_{α} excitation. The pressure in the analytical chamber during spectral acquisition was 10×10^{-10} mbar. To evaluate the exact amount of Y actually present in the synthesized material, inductively coupled plasma atomic emission spectroscopy (ICP-AES, Perkin-Elmer Optima 2000 DV) was also carried out in addition to the XPS analysis.

2.4 Electrochemical measurements

The electrochemical performances of the samples were tested using CR 2016 coin-type cell with metallic lithium as the anode and polypropylene (PP) film as the separator. The cathodes were fabricated by mixing Y-doped V₂O₅, super P carbon black, and poly(vinyldifluoride) (PVDF) with a weight ratio of 70:20:10 in *n*-methyl-2-pyrrolidone (NMP) solvent. The resulting slurry was then uniformly spread on an aluminium foil current collector. The cathodes were dried at 80 °C for 12 h in an oven and then punched into small disks with a diameter of 15 mm. The thickness of the electrode was about 15 µm and the mass loading of the active material was about 1.0 mg cm^{-2} . The electrolyte solution was made of 1 M LiPF₆ in EC/DMC/DEC (1:1:1 by weight). The cells were galvanostatically charged and discharged between 2.0 V and 4.0 V (vs. Li/Li⁺) using LAND-CT2001A battery tester at room temperature. Cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) measurements were carried out on an electrochemical workstation (CHI 760). The CV test was performed between 2.0 and 4.0 V at scan rates ranging from 0.1 to 0.5 mV s⁻¹. The EIS was measured in the frequency range from 0.01 Hz to 100 kHz at the open circuit voltage (OCV) after given discharge/charge cycles with 5 mV voltage amplitude.

3. Results and discussion

3.1 Structure characterizations

Fig. 2 presents the XRD patterns of the pure V₂O₅ and Y-doped V₂O₅ samples. Both pure V₂O₅ and Y-doped V₂O₅ samples show a single orthorhombic V_2O_5 phase (JCPDS card no. 41-1426) without detectable secondary phase. The lattice constants of the samples were calculated based on the Pmmn space group, which were a = 11.493 Å, b = 3.562 Å, c = 4.369 Å for pure V₂O₅ and a =11.515 Å, b = 3.566 Å, c = 4.373 Å for Y-doped V₂O₅. The results suggest that the Y doping causes slight lattice expansions in V₂O₅. From this changes of lattice constants, it can be deduced that the doped Y is likely to locate between the VO₅ slabs and



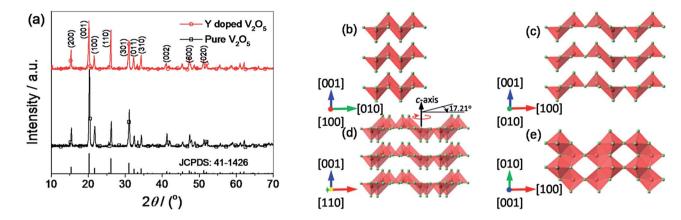


Fig. 2 (a) XRD patterns of the pure V_2O_5 and Y-doped V_2O_5 . The vertical lines on the x-axis correspond to the standard XRD reflections of orthorhombic V_2O_5 . (b–e) The refined structural model of the orthorhombic V_2O_5 viewed along the [100] (b), [010] (c), [110] (d), and [001] (e) directions. The V atoms and O atoms are colored by light red and light green, respectively.

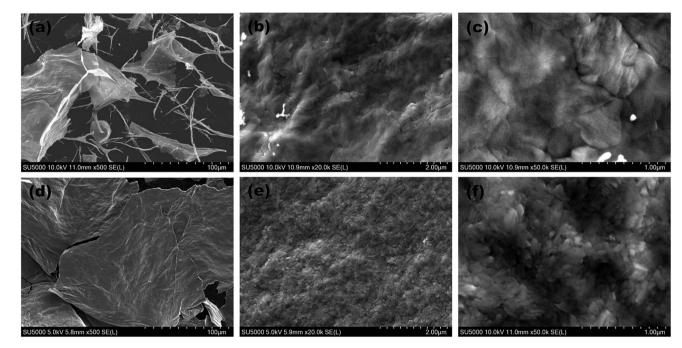


Fig. 3 SEM images of the (a-c) pure V_2O_5 and (d-f) Y-doped V_2O_5 .

forming the [YO₆] octahedral with oxygen atoms in the V₂O₅ structure.⁴⁶ By careful observation, it can be found that there is obvious difference of the relative intensities of (001) and (110) diffraction peaks for the two samples. For Y-doped V₂O₅, the intensity ratio between (110) and (001) diffractions is 0.81, which is significantly larger than that (0.31) of pure V₂O₅. This indicates that the Y-doped V₂O₅ exposed more facets than the pure V₂O₅. As illustrated in Fig. 2c and d, the (010) crystal plane that has the two-dimensional diffusion path is presented when the (110) crystal plane is turned 17.21° along the *c* axis. Clearly, this unique crystal orientation of the Y-doped V₂O₅ can facilitate lithium ion intercalation and deintercalation.

Fig. 3 gives the SEM images of the pure V_2O_5 and Y-doped V_2O_5 samples. There is significant difference between the

morphologies of the two samples. The pure V_2O_5 shows mixed sheet-like and fibrous morphologies. The lateral size of the sheets in pure V_2O_5 ranges from several to several ten microns. Moreover, these sheets have a rather smooth surface. The diameter of the fibers in pure V_2O_5 is a few tens to a few hundreds of nanometers. In contrast, the Y-doped V_2O_5 presents only sheet-like morphology and the lateral size (few hundreds of microns) of these V_2O_5 sheets are much larger than that of the pure V_2O_5 . In addition, the V_2O_5 sheets consist of interconnected nanoparticles and show a rather coarse and porous surface. This indicates that Y dopant could greatly modify the morphology of V_2O_5 . For the Y-doped V_2O_5 , this nano-sized building blocks (nanoparticles) and porous 2D sheet-like structure are anticipated to offer fast transport of Li-

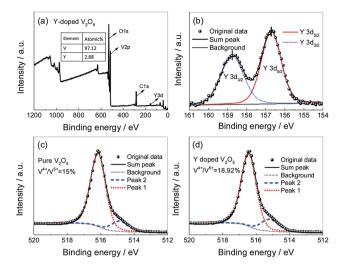


Fig. 4 (a) XPS survey spectrum of the Y-doped V₂O₅; (b) high-resolution spectra for Y 3d performed on the Y-doped V₂O₅; (c) high-resolution spectra for V $2p_{3/2}$ performed on the pure V₂O₅; (d) high-resolution spectra for V $2p_{3/2}$ performed on the Y-doped V₂O₅.

ions and electrons, large material-electrolyte contact area, and easy penetration and diffusion of electrolyte, which are crucial for the improvement of rate performance of electrode materials. Moreover, the pores could also effectively relax the mechanical strain generated upon the lithium ion intercalation/ deintercalation cycles.

To investigate the oxidation state of vanadium, XPS measurements were carried out on the pure V₂O₅ and Y-doped V₂O₅. Fig. 4a shows the XPS survey spectrum of Y-doped V₂O₅. The line belongs to Y is observed in the spectra and the calculated atomic ratio of n(Y) : n(V) is of 2.96%. Furthermore, ICP-AES measurement revealed that the n(Y) : n(V) in the Y-doped V₂O₅ sample is 2.99%. The results from XPS and ICP-AES measurements were consistent and almost equal to the theoretical value of 3%, suggesting that Y was successfully doped in V₂O₅. Fig. 4b depicts the XPS spectra take from the Y 3d regions. Two intense peaks at 156.7 and 158.8 eV correspond to the binding energy of Y 3d_{5/2} and Y 3d_{3/2}, respectively. The energy difference between Y 3d_{5/2} and Y 3d_{3/2} is 2.1 eV, which is identical to the standard energy difference value for Y2O3,47 indicating that the oxidation state of Y ions in Y-doped V₂O₅ is mainly trivalent. Fig. 4c and d present the V 2p3/2 core peak spectra of the pure V₂O₅ and Y-doped V₂O₅, respectively. Both of them composes of two components located at 516.4 eV and 515.2 eV, which can be associated with two formal oxidation degree, V⁵⁺ and V⁴⁺, respectively. The calculated molar ratios of $V^{4+}/(V^{4+} + V^{5+})$ in the pure V_2O_5 and Y-doped V_2O_5 are 15% and 19%, respectively. These increased low valence state V^{4+} in the Y-doped V₂O₅ are necessary to balance the net charge in the crystal structure of V2O5 matrix due to the accommodation of Y^{3+} ions. The low valence state V^{4+} could enhance the conductivity of V₂O₅ and accordingly facilitate the Li⁺ intercalation/ deintercalation process in V2O5.48

To further understand the effect of Y doping on the geometric and electronic structures of V_2O_5 , first-principles

calculations were performed on both the pure V2O5 and Ydoped V2O5. Table 1 presents the selected bond orders and bond lengths of the two model systems. For pure V₂O₅, the calculated V-O bond lengths are in very good agreement with the available experimental values.49 After Y doping, the length of these V-O bonds (V1-O1, V1-O2, V1-O3) adjacent to Y atom was elongated obviously and their corresponding bond orders decrease, suggesting the covalent character of these V-O bonds were weakened.⁵⁰ Moreover, the Y dopant shows noticeable interaction with the adjacent O atoms in the VO₅ slabs. The bond orders of the Y-O1 and Y-O2 are 0.20 and 0.18, respectively; the bond order of the Y-O3 is up to 0.33, implying that these Y-O bonds have a covalent character. Fig. 5 presents the isosurface of the electron density difference of the pure V₂O₅ and Y-doped V₂O₅. In this plot a loss of electrons is indicated in yellow, while electron enrichment is indicated in green. As shown in Fig. 5, the bonding O atoms are surrounded by enriched electrons, while the corresponding V atoms are surrounded by fewer electrons. Notably, there is an obvious redistribution of electrons near the doped Y atoms. The Y atom loses

Table 1 The bond lengths and corresponding bond orders of selected V–O and Y–O bonds for the pure V_2O_5 and Y-doped V_2O_5 calculated by first-principles calculations

System	Selected bond	Bond order	Length/Å
Pure V ₂ O ₅	V1-01	0.46	1.776
			1.780^{a}
	V1-O2	0.34	1.871
			1.881^{a}
	V2-O3	0.81	1.588
			1.581^{a}
Y-doped V_2O_5	V1-01	0.39	1.834
	V1-O2	0.30	1.936
	V2-O3	0.70	1.641
	Y-01	0.20	2.436
	Y-O2	0.18	2.520
	Y-O3	0.33	2.420

^a Experimental values from ref. 49.

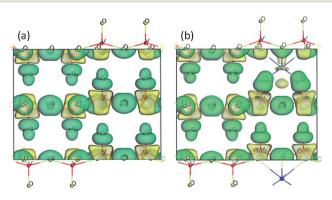


Fig. 5 Electronic density difference isosurfaces for the (a) pure V_2O_5 and (b) Y-doped V_2O_5 . The green region shows the electron accumulation, while the yellow region shows the electron loss. (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

electrons and the adjacent O atoms gain electrons. The interaction between Y atom and O atoms is also supported by the distortion of the V–O bond near Y atoms, where the four apical vanadyl oxygen atoms (O3 as labeled in Fig. 1) move closer to the Y atoms.

It is known that the Li_rV₂O₅ will undergo various phase transitions (α , ε , δ , and γ) depending on the degree of lithium ion intercalation.⁵¹ In particular, when the lithium intercalation increases up to the range of 1 < x < 2, a structural modification to γ -phase Li_xV₂O₅ occurs, in which the layer puckering becomes more pronounced than in δ-phase Li_xV₂O₅ and the VO₅ pyramids alternate up and down individually, easily resulting collapse of the layer structure and poor cycling stability of V₂O₅. Based on the above theoretical calculation results, it can be deduced that the Y dopant could have two favorable impacts for improving the cycling stability of V₂O₅. First, the chemical interaction between Y atom and the adjacent O atoms in the VO₅ slabs could stabilize the layer structure of V₂O₅ phase during electrochemical interaction of Li⁺, allowing better structure stability during electrochemical cycling. Second, since the V-O bonds adjacent to Y atom were weakened, these local

structural defects caused by Y dopant may serve as possible nucleation centers for phase transformation during Li^+ intercalation/deintercalation process, which could also enhance the cycling performance of V₂O₅.

3.2 Electrochemical studies

Fig. 6a and b show the cyclic voltammetry (CV) profiles of the first four cycles at a scan rate of 0.1 mV s⁻¹ for the pure V₂O₅ and Y-doped V₂O₅ electrodes, respectively. For the pure V₂O₅, three reduction peaks at 3.35 V, 3.10 V, and 2.20 V are observed, which correspond to the α/ϵ , ϵ/δ , and δ/γ phase transitions, respectively.^{21,52} However, after this first intercalation process, the electrochemical behavior of the pure V₂O₅ is not completely reversible as indicated by the emergence of new redox systems. For example, two additional weak reduction peaks (at 2.35 V and 2.42 V) appear in the low potential region and a new redox couples (3.58/3.64 V) appear in the high potential region. This suggests that the pure V₂O₅ undergoes a permanent structural change during the first cycle as reported previously.^{21,34,53–56} In contrast, the Y-doped V₂O₅ exhibited three well reversible cathodic/anodic redox couples (3.38/3.46 V, 3.16/3/27 V, and

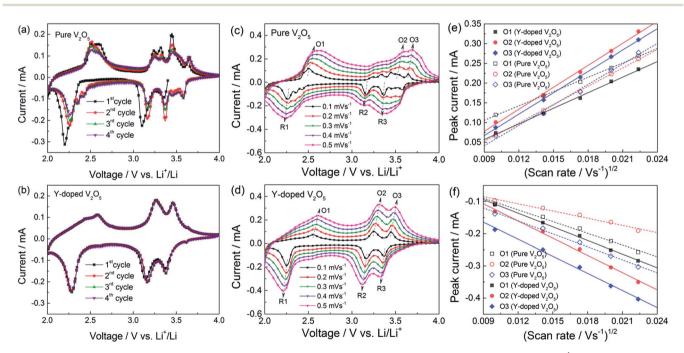


Fig. 6 (a, b) Cyclic voltammetry (CV) profiles of the pure V_2O_5 and Y-doped V_2O_5 electrodes as a scan rate of 0.1 mV s⁻¹. (c, d) CV profiles of the pure V_2O_5 and Y-doped V_2O_5 electrodes at various scan rates. (e, f) Relationship of the peak current (i_p) and the square root of scan rate ($v^{1/2}$) for the pure V_2O_5 and Y-doped V_2O_5 electrodes. Symbols and lines represent the experimental data and fitted linear lines, respectively.

Table 2Comparison of the Li ⁺ diffusion coefficients (D_{Li}) in the pure V_2O_5 and Y-doped V_2O_5 electrodes									
System	$\mathrm{Li^+}$ diffusion coefficients, $D_{\mathrm{Li}} \times 10^{-12}/\mathrm{cm^2}~\mathrm{s^{-1}}$								
	Peak O1	Peak O2	Peak O3	Peak R1	Peak R2	Peak R3			
Y-doped V ₂ O ₅ Pure V ₂ O ₅	2.227 1.188	4.430 3.082	4.190 3.827	2.567 1.889	4.086 0.713	4.025 2.326			

2.28/2.59 V) in the whole scanning process as shown in Fig. 6b, implying that the irreversible phase transitions of V_2O_5 are greatly depressed by Y doping. Similar results have also been observed for the Al doped V2O5 (ref. 57) and Cr doped V₂O₅.^{34,55,58} Due to the less number of phase transition during the redox process, this Y-doped V₂O₅ is expected to show better cycling performance than the pure V_2O_5 . Moreover, the CV profiles of Y-doped V₂O₅ show good repeatability with cycling, implying that the material has good electrochemical and structural reversibility. To understand the kinetics of Li⁺ diffusion in the pure V₂O₅ and Y-doped V₂O₅ electrodes, CV measurements were performed at various scan rates ranging from 0.1 to 0.5 mV s^{-1} and the results are presented in Fig. 6c and d. The oxidation peaks are labeled as O1 to O3, while the reduction peaks as R1 to R3. The good linear relationship (Fig. 6e and f, all the correlation coefficients of linear fit are higher than 0.99) between the peak current (i_p) and the square root of the scan rate $(v^{1/2})$ indicates a diffusion-controlled process. In this case, the apparent Li⁺ diffusion coefficient $(D_{\rm Li})$ can be evaluated base on the Randles-Sevcik equation:^{33,36}

$$i_{\rm p} = (2.06 \times 10^5) n^{3/2} A D_{\rm Li}{}^{1/2} C_{\rm Li} v^{1/2} \tag{1}$$

where i_p is the peak current (A), *n* is number of electron involved in the redox process, *A* is the electrode area (cm²), C_{Li} is the concentration of Li⁺ in the cathode (mol cm⁻³), and *v* is the scan rate (V s⁻¹). Table 2 summarized the calculated D_{Li} values for the pure V₂O₅ and Y-doped V₂O₅ electrodes. Obviously, all the D_{Li} values of Y-doped V₂O₅ are larger than those of pure V₂O₅. Similar results were also observed in Sn-doped V₂O₅ and Cudoped V₂O₅.^{31,36} The larger Li⁺ diffusion coefficient of the Ydoped V₂O₅ can be attributed to the unique (110) crystal orientation, which could provide two-dimensional diffusion paths for ${\rm Li}^{\scriptscriptstyle +}$ intercalation as illustrated in Fig. 2d.

Fig. 7a gives the cycling response of the pure V₂O₅ and Y-doped V_2O_5 electrodes at a current density of 200 mA g⁻¹. Obviously, the Y-doped V₂O₅ electrode exhibits much better cycling stability than the pure V_2O_5 electrode. In the case of the pure V_2O_5 electrode, the discharge capacity reaches a maximum of 251 mA h g^{-1} at the 2^{nd} cycle, which is 31 mA h g^{-1} higher than that (220 mA h g^{-1}) of the Y-doped V_2O_5 electrode; but with the increase in cycle number, the discharge capacity of the pure V_2O_5 electrode declines rapidly and at 100th cycle the discharge capacity decreases to 128 mA h g^{-1} . This change of discharge capacity is in accordance with the CV results (Fig. 6a). Compared to the 2nd cycle, the capacity retention of the pure V_2O_5 electrode at 100th cycle is only 51.0%. While for the Y-doped V₂O₅ electrode, the discharge capacity reaches a maximum of 224 at the 10th cycle and then decreases very slowly with the increase in cycle number; at 100th cycle, the Ydoped V₂O₅ electrode can still deliver a specific discharge capacity of 203 mA h g^{-1} , which is 75 mA h g^{-1} higher than that (128 mA h g^{-1}) of the pure V₂O₅ electrode. Compared to the maximum capacity in 10th cycle, the capacity retention of the Y-doped V₂O₅ electrode in 100th cycle is 90.6%. The capacity retention capability of this Y-doped V₂O₅ is superior to those of the previously reported Cu-doped V2O5, Fe-doped V2O5, Cr-doped V2O5, Al-doped V₂O₅, and Sn-doped V₂O₅ as summarized in Table 3. Fig. 7b and c show the corresponding discharge/charge voltage profiles of the pure V₂O₅ and Y-doped V₂O₅ electrodes at different cycles. Both electrodes show a typical multi-stage discharge/charge profile, which agrees well with the redox peaks shown in the CV curves (Fig. 6a and b). With the cycle number increasing from 2 to 100, the pure V_2O_5 electrode shows a significant increase

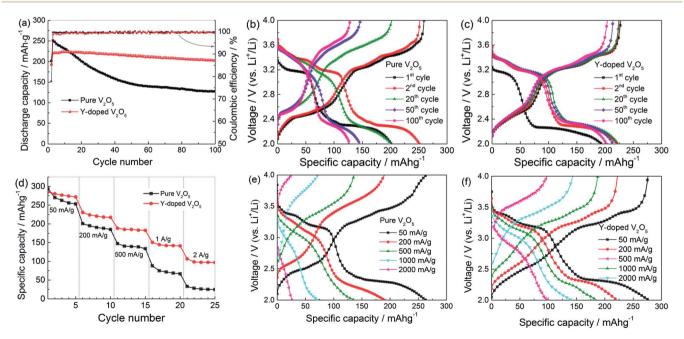


Fig. 7 (a) Cycling performance and (b, c) selected discharge/charge profiles at different cycles for the pure V_2O_5 and Y-doped V_2O_5 electrodes at a current density of 200 mA g⁻¹. (d) Rate performance, and (e, f) the corresponding discharge/charge profiles at various current densities for the pure V_2O_5 and Y-doped V_2O_5 electrodes.

Table 3 The summarization of electrochemical performance of the Y-doped V_2O_5 in this work and other doped V_2O_5 materials reported previously in the literatures

V ₂ O ₅ materials	Voltage range/V	Current density/mA g^{-1}	Maximum capacity/mA h g^{-1}	Capacity retention/%	Ref.
Y-doped V ₂ O ₅	2.0-4.0	200	224	91.6 (after 100 cycles)	This work
Cu-doped V ₂ O ₅	2.0 - 4.0	58.8	242	69.0 (after 50 cycles)	31
Fe-doped V ₂ O ₅	2.0 - 4.0	58.8	244	80.0 (after 48 cycles)	33
Cr-doped V_2O_5 2.0	2.0 - 4.0	150	196	86.7 (after 50 cycles)	34
		300	159	76.0 (after 50 cycles)	34
Al-doped V ₂ O ₅	1.75-4.0	35	350	85.0 (after 20 cycles)	35
1		350	208	70.0 (after 50 cycles)	35
Sn-doped V ₂ O ₅	2.0 - 4.0	259	200	82.0 (after 50 cycles)	37

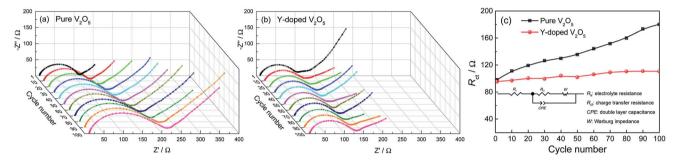


Fig. 8 Nyquist plots of the (a) pure V_2O_5 and (b) Y-doped V_2O_5 electrodes after various discharge/charge cycles. (c) Variations of R_{ct} as a function of discharge/charge cycle number of the pure V_2O_5 and Y-doped V_2O_5 electrodes at a current density of 200 mA g⁻¹. The electrical equivalent circuit is shown as an inset.

(decrease) of charge (discharge) voltage and the capacity gets reduced sharply. It is noticeable that the capacity loss with the plateau of about 3.2 V (corresponding to ε/δ transition) is much larger than those of others. Therefore, it can be inferred that the pure V₂O₅ processes relatively poorer reversibility for Li intercalation with the voltage plateau of about 3.2 V (ε/δ transition), which is considered a main reason for the fast capacity fading. In contrast, for the Y-doped V2O5 electrode, the discharge/charge voltage profile was well maintained since the second cycle, indicating an excellent capacity retention capability. Fig. 7d compares the rate performance of the pure V₂O₅ and Y-doped V₂O₅ electrodes with discharge/charge rates from 50 to 2000 mA g^{-1} . As low rates, for example 50 mA g^{-1} , the pure V_2O_5 displays a stable discharge capacity of 256 mA g^{-1} , while the Y-doped V₂O₅ electrode displays a stable discharge capacity of 274 mA h g^{-1} , indicating the specific capacity was improved by Y-doping. At higher rates, the superior capacity characteristics of the Y-doped V₂O₅ electrode are even clearer. For example, at 1000 mA g^{-1} , the discharge capacity of the Y-doped V2O5 electrode retains a capacity of 142 mA h g^{-1} in contrast to only 68 mA h g^{-1} for the pure V₂O₅ electrode. Fig. 7e and f present the selected discharge/ charge profiles of the pure V2O5 and Y-doped V2O5 electrodes are various current densities. With the increase of current density, the discharge voltage decreases and the charge voltage increases due to the increasing polarization effect. For the Y-doped V₂O₅ electrode, good reversible plateau regions can be observed at all the current densities. However, for the pure V2O5 electrodes,

reversible plateau regions almost disappear when the current density is higher than 500 mA g^{-1} .

Fig. 8a and b give the Nyquist plots of the pure V₂O₅ and Ydoped V2O5 electrodes after every ten discharge/charge cycles at the current density of 200 mA g^{-1} , respectively. The depressed semicircle observed at high frequency region is due to the charge transfer resistance (R_{ct}) ; the inclined line at low frequency region relates to the Warburg impedance.⁵⁹ The R_{ct} values were determined by plot fitting with the equivalent circuit depicted in the inset in Fig. 8c. A constant phase element (CPE) is used in the equivalent circuit instead of a pure capacitance due to the inhomogeneous surface of the working electrode. Fig. 8c compares the evolutions of R_{ct} of the pure V₂O₅ and Y-doped V₂O₅ electrodes with cycling. Clearly, the R_{ct} of the pure V₂O₅ electrode increases rapidly with cycling, while that of the Y-doped electrode increases very slowly. After one discharge/charge cycle, the R_{ct} values for the pure V_2O_5 electrode (98.0 Ω) is slightly higher than that (95.3) for the Y-doped V_2O_5 electrode. The R_{ct} value for the pure V_2O_5 electrode enlarges drastically from 98.0 Ω at the first cycle to 180.1 Ω at the 100th cycle, whereas the $R_{\rm ct}$ value for Ydoped V_2O_5 increase slowly from 95.3 Ω at the first cycle to 110.5 Ω at the 100th cycle, indicating that Y-doping has a positive effect on the depressing the charge transfer resistance during the process of discharge/charge cycles. The lower increase of impedance during cycling means smaller polarization and faster kinetics, which indicates good cycling stability and rate capability. These results are consistent with the superior electrochemical performance of Y-doped V2O5.

4. Conclusions

Y-doped V₂O₅ was prepared by a facile sol-gel method combined with freeze drying technique followed with annealing in air. FE-SEM and XRD analysis revealed that this Y-doped V₂O₅ has a sheet-like morphology and consists of small nanoparticles with the (110) preferred orientation. XPS tests demonstrated that Y doping induced more low valence state V⁴⁺ in V₂O₅. Firstprinciples simulation indicated that Y dopant forms covalent bond with the adjacent O atoms within V2O5 layers and decreases the strength of the neighbored V-O bonds. When used as cathode material for Li-ion batteries, the Y-doped V₂O₅ exhibited much enhanced rate capability and cycling stability as compared to the pure V₂O₅ counterpart. The superior lithium storage performance of the Y-doped V₂O₅ could be ascribed to the following reasons: the nano-sized primary particles in Ydoped V₂O₅ reduce the diffusion path of both Li⁺ and electrons, which benefits the improvement of rate capability; furthermore, the predominantly exposed (110) crystal planes of Y-doped V₂O₅ provide channels for facile Li⁺ intercalation and deintercalation, which also contributes to the enhanced rate capability; the increased low valence state V⁴⁺ may improve the conductivity of Y-doped V2O5 and decrease electrochemical reaction resistance; the chemical interaction between Y atom and the adjacent O atoms in the VO₅ slabs could stabilize the layer structure of V₂O₅ phase during electrochemical interaction of Li⁺, allowing better structure stability during electrochemical cycling; the local structural defects caused by Y dopant may serve as possible nucleation centers for phase transformation during Li⁺ intercalation/deintercalation process and accordingly improve the kinetics of Li⁺ intercalation/deintercalation in Y-doped V_2O_5 as well as its cycling performance.

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