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Silica template-assisted synthesis of SnO₂@porous carbon composites as anode materials with excellent rate capability and cycling stability for lithium-ion batteries†

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In this study, a type of porous carbon-coated SnO₂ nanoparticle composite (SnO₂@PC) was produced in the presence of a silica template. The prepared SnO₂@PC composite displays a highly specific surface area (SSA) and large pore volume compared with common porous carbons. Electrochemical testing demonstrates that as an anode material the SnO₂@PC1 composite can deliver a specific capacity of 1130.1 m Ah g⁻¹ at a current density of 0.2 A g⁻¹ after 100 cycles, which is much higher than that of pure SnO₂ anodes. The specific capacity of the SnO₂@PC1 anode is as high as 770.3 m Ah g⁻¹ at a current density of 0.5 A g⁻¹ after 300 cycles, indicating excellent rate and cycling capability. The superior lithium storage performance of the SnO₂@PC1 composite can be attributed to the synergistic effect of the porous carbon and SnO₂ nanoparticles. In addition, the large specific surface area and pore volume of the SnO₂@PC1 composite can significantly shorten the diffusion path of lithium ions and provide a sufficient internal void space for volume change. The proposed synthetic approach is facile, controllable, and economical, and can be applied in producing carbon coatings for other transition metal oxide-based composite functional materials.

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1. Introduction

Lithium-ion batteries (LIBs) have attracted a great deal of attention as popular energy storage devices due to their excellent electrochemical performance, such as having a long cycle lifetime and high energy density.^{1–3} Anode materials in LIBs play a key role in modulating the lithium storage performance. Graphite, as the traditional LIB anode material, cannot meet our daily demands owing to its low theoretical specific capacity of only 372 m Ah g⁻¹.^{4,5} The development of electronic devices has presented higher energy storage requirements for LIBs. Hence, the exploitation of advanced anode materials with excellent lithium storage capabilities has become very urgent.

Currently, SnO₂ is considered as one of the most promising anode materials for next-generation LIBs due to several unique characteristics including a high theoretical capacity (*ca.* 790 m Ah g⁻¹), environmental friendliness, natural abundance, and a low cost. However, the sizable volume expansion/contraction associated with lithium insertion/extraction causes the destruction and collapse of the SnO₂ anode structure, which

further causes severe capacity fading and poor cycling stability.^{6–8} These disadvantages have severely restricted the practical application of SnO₂ in LIBs.

To our knowledge, many research groups have attempted to develop high-performance SnO₂-based anode materials with high cyclic stability for next-generation LIBs. Compared to bulk SnO₂ materials, nanostructured SnO₂ materials have been proven to be effective in buffering the volume change of SnO₂ anodes and shortening the diffusion path of lithium ions.^{9,10} SnO₂ structures such as ultrafine SnO₂ nanoparticles,¹¹ SnO₂ quantum dots,¹² hollow SnO₂ spheres,^{13,14} porous SnO₂,¹⁵ SnO₂ nanorods,¹⁶ SnO₂ nanotubes,^{17–19} SnO₂ nanosheets²⁰ and SnO₂ nanoribbons²¹ have been successfully produced *via* various synthetic approaches in recent studies. However, further improvements in the electrochemical performance of these nanostructured SnO₂ anodes are limited owing to their poor electrical conductivity.

Various conductive components such as MoS₂,²² conductive polymers,^{23–25} and conductive carbon materials (including graphene,^{26–28} carbon nanotubes,^{29,30} carbon nanofibers,^{31–34} and 3D carbon frameworks^{35–37}) have been introduced into SnO₂ materials to enhance their electrical conductivity and accelerate ion transfer. These conductive matrices can effectively accommodate the internal stress caused by the SnO₂ volume change during the charge/discharge process, which can prevent the aggregation of SnO₂ nanoparticles²⁷ and hence improve the

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cyclic stability of the SnO₂ materials. Although improved cyclic durability has been realized for these SnO₂-based composite anodes, the issue of fast capacity decay at high rates still limits the scalable application of SnO₂-based composite anodes in LIBs.

Among these conductive materials, porous carbon materials have attracted extensive interest due to their high specific surface area, low density, large pore volume, and high mass loading, so they would be an ideal support for SnO₂ nanoparticles with regard to their electrochemical performance in LIBs. The lithium storage properties of carbon-coated SnO₂ (SnO₂@PC) composites can be significantly improved by integrating a porous carbon coating layer wherein large amounts of active sites for lithium storage are supplied by the large specific surface area (SSA), which can increase the contact area with the electrolyte. The hollow internal structure provides extra void space to accommodate the structural strain and volume expansion, which can assure the integrity of the electrode structures.³⁵ The pulverization and agglomeration of the SnO₂ nanoparticles is also prevented by adding a porous carbon coating layer,³⁶ additionally, alloying and dealloying during the charge/discharge processes is effectively modulated *via* a desirable porous channel that favors the reversibility of the electrochemical reaction. These excellent porous features would ensure the realization of high capacity retention at high rates or long-term cycling.

Recently, various SnO₂@porous carbon-based anode architectures have been developed to provide enhanced electrochemical performance in LIBs. For example, Zhou *et al.* prepared SnO₂ quantum dots encapsulated by a three-dimensional porous carbon network (NSGC@SnO₂) based anode material, which can deliver a specific capacity of 1118 m Ah g⁻¹ at a current density of 0.2 A g⁻¹ after 100 cycles.³⁸ Chen *et al.* synthesized ultrafine SnO₂ nanoparticles embedded in carbon networks as an anode material that can exhibit a discharge specific capacity of 597.3 m Ah g⁻¹ at a current density of 0.1 A g⁻¹ after 220 cycles.³⁹ Jin *et al.* reported that SnO₂ nanoparticles@CMK-3 composite-based anodes can deliver a discharge specific capacity of 1054 m Ah g⁻¹ at a current density of 0.1 A g⁻¹.⁴⁰ Although the electrochemical performance of the above mentioned SnO₂@porous carbon-based anodes has been improved in LIBs, their absolute electrochemical capacity remains unsatisfactory and still suffers capacity decay during the initial ten or twenty cycles. In other words, the fabrication of SnO₂@porous carbon composite electrode materials with simultaneous high rate capability and stable cycling performance remains elusive. Moreover, the synthetic processes involved in obtaining such composites are relatively complex, thus limiting their large-scale applications in LIBs. As a result, there is sizable demand for producing high-performance SnO₂@porous carbon composite anodes *via* a facile and economical synthetic approach.

In this work, we synthesized a type of porous carbon-coated SnO₂ (SnO₂@PC) based composite with the assistance of a silica template under mild conditions. The PC was generated by a facile sol-gel route followed by a calcination treatment process. The prepared SnO₂@PC1 composite displayed a high

specific surface area of 246.2 m² g⁻¹ and a large pore volume of 0.505 cm³ g⁻¹. Due to the synergic effect of the SnO₂ nanoparticles and the porous carbon network, as an advanced anode material the prepared SnO₂@PC1 composite delivers an initial specific capacity of 1803 m Ah g⁻¹, remarkable cycling stability and outstanding rate capability. More importantly, the unique porous carbon-coated metal oxide-based composite structure could possess potential applications in chemical, adsorption, catalytic, and biological engineering fields.

2. Experimental section

Analytical grade tin(IV) chloride pentahydrate (SnCl₄·5H₂O), sodium hydroxide (NaOH), concentrated hydrochloric acid (HCl, 37 wt%), glucose and sodium silicate (Na₂SiO₃·9H₂O) were used without any further purification.

2.1 Synthesis of SnO₂@PC

First, the SnO₂ nanoparticles were produced according to a previously reported synthetic method.⁴¹ Then, SnO₂@PC1 was synthesized by the following procedures. 0.5 g of SnO₂ NPs was dispersed in 25 mL of water by ultrasonic treatment for 2 h, and then 1 mL of concentrated hydrochloric acid, 0.4 g of glucose and 2.4 g of sodium silicate were added into the above suspension under vigorous stirring. A gel-like product was formed several minutes later and subsequently dried in air at 80 °C in an oven overnight. The resulting product was ground into a powder and transferred to a corundum crucible. The corundum crucible was put into a tubular furnace under a N₂ atmosphere and heated to 550 °C with a ramp rate of 5 °C min⁻¹. After it cooled to room temperature, the resulting powder was etched in a hydrofluoric acid solution, followed by washing with water and ethanol several times. Finally, the product was obtained *via* drying treatment in an oven at 80 °C for 5 h. For comparison, SnO₂@PC2 (0.3 g glucose), SnO₂@PC3 (0.5 g glucose), and SnO₂@PC4 (0.1 g glucose) samples were synthesized by a similar synthetic procedure, only changing the weight of glucose. In addition, SnO₂@C was synthesized by a similar procedure without the addition of hydrochloric acid and sodium silicate.

2.2 Characterization

The morphology and crystal structures of all the samples were characterized by a field-emission scanning electron microscope (FE-SEM, Hitachi, S-4800), a high-resolution transmission electron microscope (HRTEM, FEI Tecnai G2 F20) and a Bruker D8 advance X-ray powder diffractometer. The surface electron state of SnO₂@PC1 was identified by an X-ray photoelectron spectroscopy (XPS, Model VG ESCALAB). The specific porous structures of all the samples were determined by a Brunauer-Emmett-Teller (BET) surface analyzer (Tri Star-3020, Micromeritics, USA). Component identification of the samples was performed *via* a Raman spectrometer (Jobin Yvon Co., France) model HR800 employing a 10 mW helium/neon laser at 632.8 nm. The carbon content in the samples was measured *via* thermogravimetric analysis (TGA, Netzsch-Sta 449) in an air



atmosphere, over a temperature range of 25–1000 °C with a heating rate of 10 °C min⁻¹.

2.3 Electrochemical performance evaluation

CR2032 coin-type cells were used to test the electrochemical performance of all the samples. The working electrode was prepared by mixing the synthesized materials, acetylene black and sodium alginate at a weight ratio of 7 : 1.5 : 1.5 in a water solvent. The obtained slurry was cast on Cu foil and dried under vacuum at 80 °C for 8 h. The electrode was cut into circular disks of 12 mm with an average mass loading of 0.8 mg cm⁻². The LIBs were assembled in an argon-filled glove box. 1 M LiPF₆ in ethylene carbonate (EC) and diethyl carbonate (DEC) (1 : 1, v/v) was used as the electrolyte, Celgard 2400 microporous polypropylene membrane as the separator and Li foil as the counter electrode. The electrochemical properties of the assembled cells were measured by a LAND-CT2001A battery test system within a voltage range of 0.005 to 3 V. Cyclic voltammetry (CV) was carried out by a CHI660e electrochemical workstation at a scan rate of 0.2 mV s⁻¹ within a voltage window of 0.005 to 3 V (vs. Li/Li⁺).

3. Results and discussion

The SnO₂@PC fabrication procedure is illustrated schematically in Fig. 1. The three SnO₂-based samples were obtained *via* a facile synthetic approach, as described above. The structural features of the SnO₂ nanoparticles, SnO₂@C, and SnO₂@PC1 were characterized by XRD. As shown in Fig. 2a, the diffraction peaks of the three samples correspond to those of rutile SnO₂ (JCPDS card no. 41-1445), while the main diffraction peaks at 26.6°, 33.8°, 37.9°, 51.8°, and 54.8° are ascribed to (110), (101), (200), (211), and (220) facets, respectively, indicating the good crystalline nature of the SnO₂ component. The broad peak at 20–25° can be ascribed to the amorphous carbon.⁴⁰ In contrast to the XRD patterns of pure SnO₂, no other impurity peaks were detected in the XRD patterns of SnO₂@PC1 or SnO₂@C. By comparison, SnO₂@PC2, SnO₂@PC3, and SnO₂@PC4 samples were produced by modulating the glucose content in the same reaction system. These samples displayed similar structure and morphology features to SnO₂@PC1 (Fig. S1†).

The morphologies of SnO₂@PC1 and SnO₂@C were observed *via* FESEM, and it was found that the SnO₂@C displays a large aggregate structure, which is approximately several microns in size (Fig. 2b). The SnO₂@PC1 presents a porous, network-like structure with many interconnected pores. The SnO₂ nanoparticles are uniformly coated with a carbon layer, exhibiting a marked difference compared with the SnO₂@C (Fig. 2c–d). TEM was performed to further observe the microstructure of the SnO₂@PC1 (Fig. 2e–f). The SnO₂ nanoparticles were uniformly anchored on a porous carbon framework and had a mean size of about 10–20 nm, as shown in Fig. 2f. The SnO₂ nanoparticles displayed well-defined crystal lattice stripes, and the spacing was measured to be 0.33 nm, corresponding to the (110) plane. The components of the SnO₂@PC1 sample were also confirmed *via* EDS analysis, as shown in Fig. 2g. The sole presence of C, O,

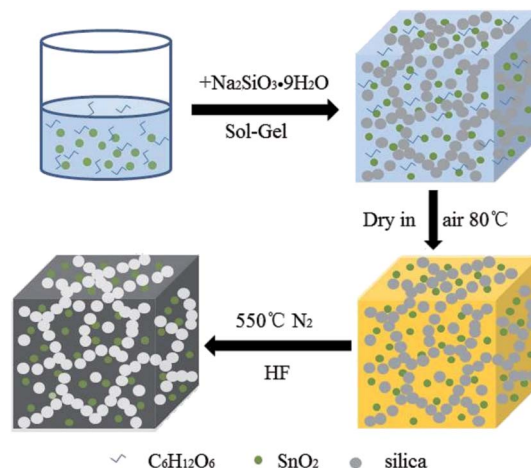


Fig. 1 A schematic illustration of the synthesis of SnO₂@PC.

and Sn in the sample indicates the successful formation of a carbon-coated SnO₂-based composite.

In order to confirm the presence of a carbon component in the sample, Raman spectroscopy was performed at room temperature, as shown in Fig. 3a. The SnO₂@PC1 displays two broad peaks at about 1350 and 1591 cm⁻¹, assigned to the D band and G band, respectively, which are characteristic of carbon species.⁴² The peak intensity ratio between the D band and G band ($I_D/I_G \sim 0.837$), indicates high defect concentrations in the porous carbon. In addition, the carbon content of the four SnO₂@PC-based samples was quantified *via* TGA testing, and the corresponding carbon content in SnO₂@PC1, SnO₂@PC2, SnO₂@PC3, and SnO₂@PC4 was calculated to be 14.1, 9.3, 15.7, and 2.6 wt%, respectively, as shown in Fig. 3b and S2.†

Isothermal N₂ adsorption–desorption analysis was employed to investigate the porous features of SnO₂@PC1 and SnO₂@C. The N₂ adsorption–desorption isotherms acquired at 77 K and the Barrett–Joyner–Halenda (BJH) adsorption pore size distribution plots of the samples are shown in Fig. 4. The nitrogen adsorption isotherms of the samples are typical type IV curves and the loop nature of the nitrogen adsorption isotherms suggests the presence of the mesoporous structure of the samples. According to the corresponding Barrett–Joyner–Halenda (BJH) calculation, the SSA and pore volume of the as-prepared SnO₂@PC1 were measured as 246.2 m² g⁻¹ and 0.505 cm³ g⁻¹, respectively, and the pore size was focused at 11.8 nm. For comparison, the SSA, pore volume and pore size of SnO₂@C were calculated as 83.25 m² g⁻¹, 0.048 cm³ g⁻¹ and 3.9 nm, respectively. Additionally, we also examined the porous features of the SnO₂@PC2, SnO₂@PC3, and SnO₂@PC4 samples. The obtained N₂ adsorption–desorption isotherms and the pore-size-distribution curves of the three SnO₂@PC-based samples are shown in Fig. S3.† As a result, it is believed that the larger specific surface area and pore volume of SnO₂@PC were generated by removal of the silica template.

To further investigate the state of the elements within the SnO₂@PC1, XPS analysis was implemented and the



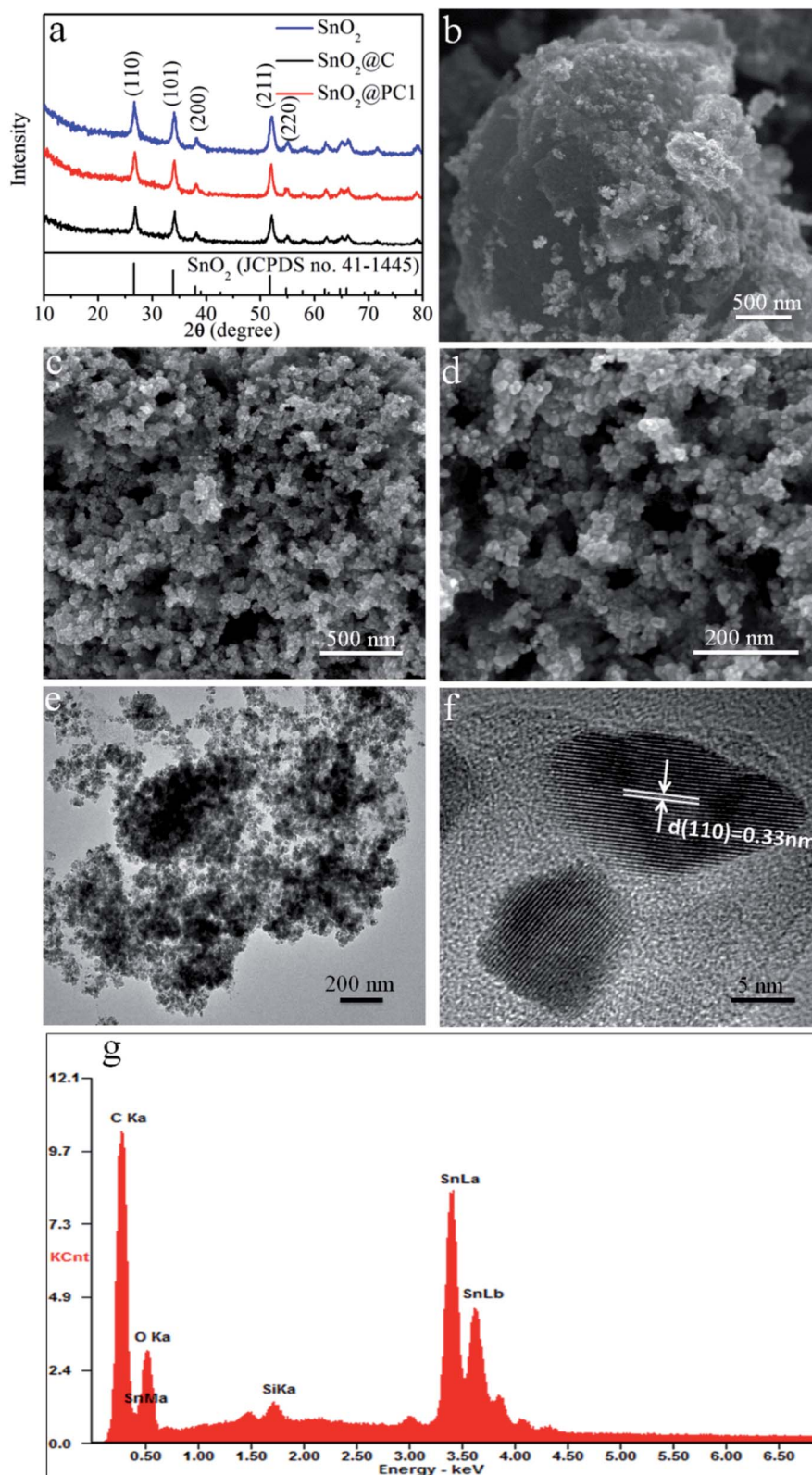


Fig. 2 (a) XRD patterns of SnO₂, SnO₂@C and SnO₂@PC1. (b) FE-SEM images of SnO₂@C; (c and d) FE-SEM images of SnO₂@PC1 at different resolutions; (e) TEM image and (f) HRTEM image of SnO₂@PC1; (g) EDS pattern of SnO₂@PC1.

corresponding results are presented in Fig. 5. The survey XPS spectrum of SnO₂@PC1 (Fig. 5a) indicates the presence of Sn, O, and C species in the sample. As shown in Fig. 5b, it was seen

that three major peaks at binding energies of 285 eV, 286 eV and 287.32 eV are ascribed to the C-C, C-O and C=O bonds, respectively.⁴⁰ The XPS spectra of the O 1s species split into



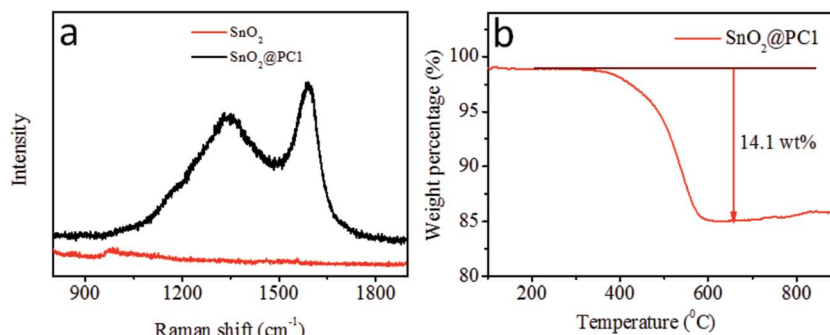


Fig. 3 (a) Raman spectra of SnO₂ and SnO₂@PC1; (b) the TGA curve of SnO₂@PC1.

three distinct peaks centred at binding energies of 531.6, 532.7, and 533.5 eV, corresponding to Sn–O, C=O, and C–O bonds, respectively, indicating the presence of O²⁻ (Fig. 5c). Two peaks at binding energies of 487.6 eV (Sn 3d_{5/2}) and 496 eV (Sn 3d_{3/2}) can be clearly seen from the high-resolution Sn 3d XPS spectra, as illustrated in Fig. 5d, which confirms the presence of Sn⁴⁺ in the sample. These XPS results confirm the presence of SnO₂@PC1.

The electrochemical performance of the bare SnO₂, SnO₂@PC, and SnO₂@C anodes was investigated. The reaction mechanism of the SnO₂@PC1 electrode for the initial several cycles was measured *via* cyclic voltammetry in the voltage range of 0.005–3.0 V (*vs.* Li/Li⁺) at a scan rate of 0.2 mV s⁻¹, as shown in Fig. 6a. In the first cycle, two cathodic peaks were observed at 0.58 V and 0.06 V. The peak at 0.58 V disappeared in subsequent cycles, corresponding to the formation of an SEI layer, the conversion of SnO₂ into Sn and the formation of amorphous Li₂O, while the peak at 0.06 V is attributed to the formation of Li_xSn. The peaks at 0.4–1 V in the anodic curves are a result of dealloying of Li_xSn, and the anodic peaks at 1.28 and 1.86 V are attributed to the partial oxidation of Sn into SnO_x. Two cathodic peaks can be observed at 0.88 and 1.18 V after the first cycle that correspond to the reduction of SnO_x into Sn, indicating the partial reversibility in eqn (1) that is responsible for the excess capacity. The reduction peak potential is shifted from 0.58 to 1.18 V, suggesting the partial reduction of SnO_x into Sn after the first cycle, which can be confirmed in Fig. S4.† All curves can be overlapped after the first cycle, which indicates the superior reversibility and cycling durability of the SnO₂@PC1

electrode.^{18,38} The whole reaction process is represented by the following equations:

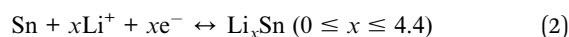
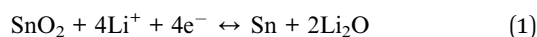


Fig. 6b shows the discharge–charge curves of the SnO₂@PC1 electrode for different cycles at a current density of 0.2 A g⁻¹ in the voltage range of 0.005–3.0 V (*vs.* Li/Li⁺). The first discharge curve of the SnO₂@PC1 electrode exhibited a voltage platform at 0.8 to 1 V that was apparently different from the rest curves, which can probably be ascribed to the formation of an SEI layer and the conversion of SnO₂ into Sn. The charge–discharge specific capacities of the SnO₂@PC1 electrode in the initial cycles were 1255 m Ah g⁻¹ and 1803.5 m Ah g⁻¹, respectively. The capacity loss during the first cycle results from the formation of the SEI layer, which is a common phenomenon for most anode materials. The initial capacity is much higher than the theoretical capacity of pure SnO₂ owing to the good reversibility in eqn (1). In addition, the decomposition of the electrolyte in the low-potential region and the simple adsorption of Li⁺ on the surface of the supporting carbon matrix are also responsible for the enhanced capacity.⁴³ The discharge–charge curves exhibit little change from the 2nd to the 100th cycle, and then the coulombic efficiency can reach 99%, indicating the excellent reversibility and cycling stability of the SnO₂@PC1 electrode.

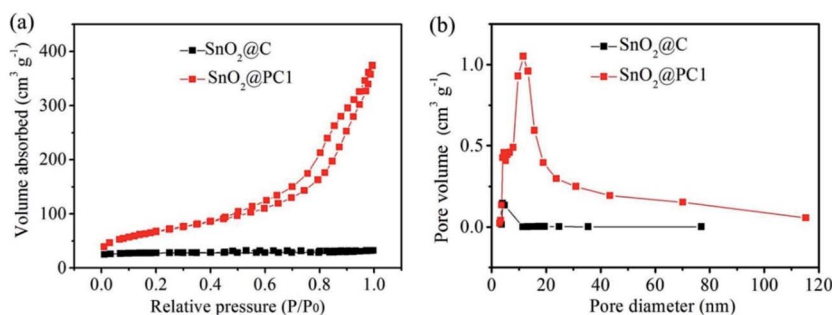


Fig. 4 (a) Nitrogen adsorption–desorption isotherms and (b) pore size distribution plots of SnO₂@C and SnO₂@PC1.



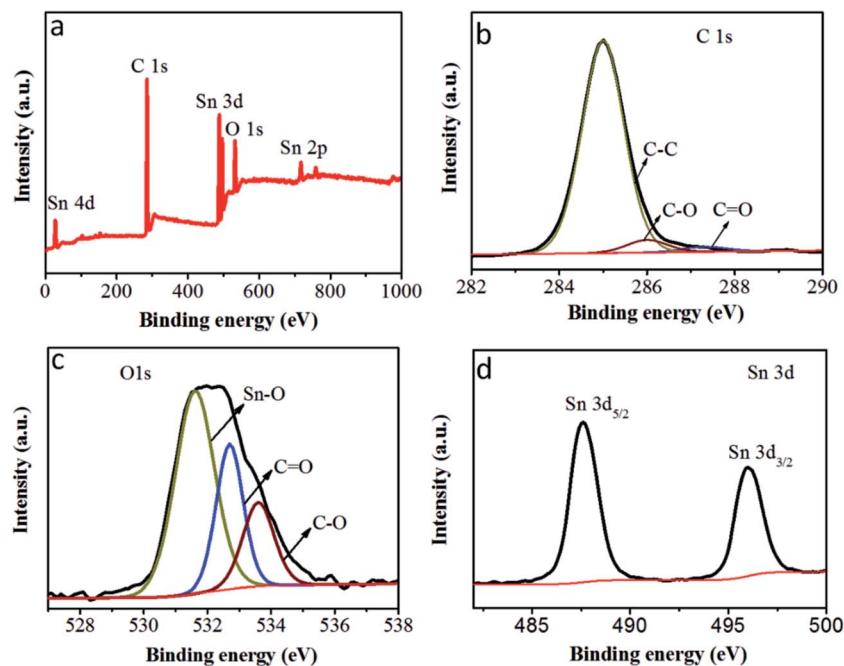


Fig. 5 (a) The XPS survey scan of SnO₂@PC1, (b) the XPS spectra of C 1s peaks of SnO₂@PC1, (c) the XPS spectra of O 1s peaks of SnO₂@PC1 and (d) the XPS spectra of Sn 3d peaks of SnO₂@PC1.

Meanwhile, at the same charge–discharge testing conditions, the initial discharge capacity of the bare SnO₂ anode was 939 m Ah g⁻¹, thus the coulombic efficiency for the first cycle was 62.5%. In the second cycle, it delivered a discharge capacity of 780 m Ah g⁻¹ with a coulombic efficiency of 90.7% (Fig. S5b[†]), which is in accord with the CV result in Fig. S5a.† Meanwhile, the SnO₂@C electrode exhibited a similar discharge–charge feature with the bare SnO₂ nanoparticles, as shown in Fig. S6.† These results indicate that the bare SnO₂ NPs and SnO₂@C undergo a large capacity loss during the initial discharge–charge cycles, which can probably be ascribed to the formation of unstable SEI film and the irreversibility of the reaction described by eqn (1).

To further study the cycling durability of the three anodes, they were cycled at a voltage window of 0.005 to 3 V under a current density of 0.2 A g⁻¹ (results are shown in Fig. 6c). The bare SnO₂ anode delivered a charge specific capacity of 321 m Ah g⁻¹ after 100 cycles, with a capacity retention of 47.1%. It was noted that the pure carbon anode delivered a low charge specific capacity of 107.46 m Ah g⁻¹ after 50 cycles (Fig. S7[†]). Moreover, the SnO₂@C anode delivered a charge specific capacity of 414 m Ah g⁻¹ after 100 cycles, with a capacity retention of 51.0%. The rapid capacity decay for the pure SnO₂ and SnO₂@C anodes after 100 cycles may have resulted from the electrode structure collapse and pulverization of the SnO₂ active material. In contrast, the SnO₂@PC1 electrode exhibited superior cycling stability compared with SnO₂@C and bare SnO₂. For the SnO₂@PC1 electrode, the charge specific capacity of SnO₂@PC1 after 100 cycles could reach 1130 m Ah g⁻¹, with a capacity retention of 90.0%, which is much higher than that of bare SnO₂ and SnO₂@C. These results demonstrated that the

novel porous carbon structures directed by the silica template can effectively enhance the structural stability and cycling performance, which can be evidenced in previous literature.⁴⁴

Herein, the complete carbon enclosure and the large void space between the core and shell can physically restrict the SnO₂ core and buffer its volume expansion, preventing it from pulverization and detaching from the current collector, which can favor a high specific capacity after long-time cycling. It should be noted that the discharge specific capacity of the SnO₂@PC1 electrode can deliver 1130 m Ah g⁻¹ at 0.2 A g⁻¹ after 100 cycles, which is much higher than the theoretical capacity of SnO₂ (~790 m Ah g⁻¹). The extra capacity may result from the reversible formation of an organic polymeric gel-like layer caused by electrolyte decomposition at low potential and the electro-catalytic reversible conversion of some components from SEI films.^{36,45} The partially reversible conversion between Sn and SnO_x at the initial cycle process can also contribute additional capacity. In addition, previous work also suggested that a nanostructure with a porous structure may improve the number of Li⁺ storage sites and contribute extra capacity.⁴⁶

The rate performance of the bare SnO₂, SnO₂@C, and SnO₂@PC1 electrodes was investigated at current densities ranging from 0.1 to 3 A g⁻¹. As shown in Fig. 6d, the specific capacities of the bare SnO₂, SnO₂@C, and SnO₂@PC1 anodes at a current density of 0.1 A g⁻¹ after 10 cycles were 781, 761, and 1247 m Ah g⁻¹, respectively. As the current density was increased to 0.5 A g⁻¹, the specific capacities of the bare SnO₂, SnO₂@C, and SnO₂@PC1 anodes were 633, 671, and 1039 m Ah g⁻¹, respectively. Further increasing the current density to 3 A g⁻¹ gave specific capacities of the bare SnO₂, SnO₂@C, and SnO₂@PC1 anodes of 366, 413, and 692 m Ah g⁻¹ after 70 cycles,



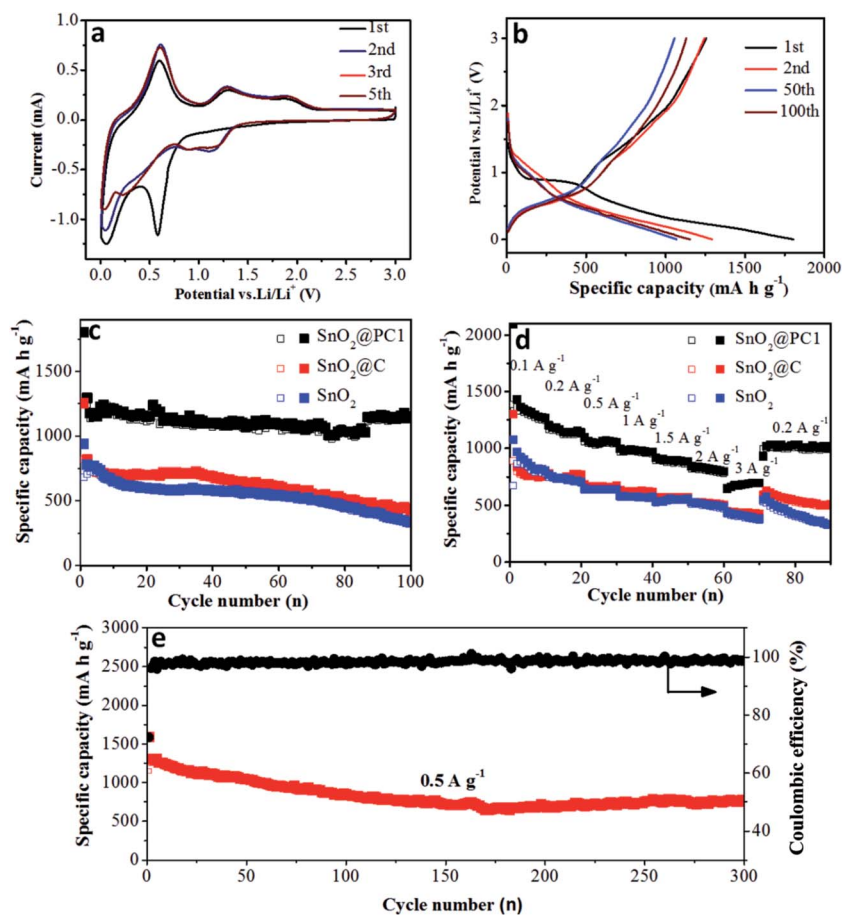


Fig. 6 The electrochemical performance evaluation of bare SnO_2 , $\text{SnO}_2@C$, and $\text{SnO}_2@PC1$ anodes; (a) CV curves of $\text{SnO}_2@PC1$; (b) charge/discharge curves of $\text{SnO}_2@PC1$; (c) cycling performance curves at 0.2 A g^{-1} ; (d) the rate performance of bare SnO_2 , $\text{SnO}_2@C$; $\text{SnO}_2@PC1$ and (e) the long term cycling performance curve of $\text{SnO}_2@PC1$ at a current density of 0.5 A g^{-1} .

respectively. The $\text{SnO}_2@PC1$ anode was found to retain a relatively high specific capacity of 698 m Ah g^{-1} at high rate testing conditions, which highlights its potential as an advanced anode material for next-generation LIBs. When the current density was returned back to 0.2 A g^{-1} , the specific capacities of the bare SnO_2 , $\text{SnO}_2@C$, and $\text{SnO}_2@PC1$ were 321, 492, and 1002 m Ah

g^{-1} , respectively. The specific capacities of the $\text{SnO}_2@C$ and $\text{SnO}_2@PC1$ anodes were close to their initial values, implying their excellent rate capability and cyclic reversibility. In addition, electrochemical impedance spectroscopy of the SnO_2 -based anodes was conducted, as shown in Fig. S8.† It was found that $\text{SnO}_2@PC1$ displays low charge transfer resistance

Table 1 A comparison of the electrochemical properties in $\text{SnO}_2@$ carbon-based composite anodes

| $\text{SnO}_2@$ carbon-based composite anodes | Current density (A g^{-1}) | Initial charge capacity (m Ah g^{-1}) | Final capacity/cycle number (m Ah g^{-1}) | Capacity retention (%) | Reference |
|---|---------------------------------------|--|--|------------------------|------------------|
| $\text{SnO}_2@C$ yolk-shell nanospheres | 0.1 | 1236 | 630 (100) | 51.0 | 47 |
| Carbon coated SnO_2 /graphene | 0.1 | 955 | 770 (70) | 80.6 | 48 |
| $\text{SnO}_2@C$ nanocomposites | 0.1 | 1208 | 900 (50) | 74.5 | 49 |
| $\text{SnO}_2@OMC$ | 0.05 | 943 | 646 (50) | 68.5 | 40 |
| $\text{SnO}_2 \text{ SMCs}@C$ | 0.05 | 1220.3 | 870.9 (120) | 71.4 | 15 |
| $\text{SnO}_2@voids@C$ | 0.2 | 1246 | 986 (50) | 79.1 | 34 |
| $\text{SnO}_2 \text{ NPs}@carbon networks$ | 0.1 | 945 | 597 (220) | 63.2 | 39 |
| $\text{SnO}_2 \text{ nanotube}@C$ | 0.5 | 947 | 596 (200) | 62.9 | 50 |
| $\text{SnO}_2\text{-NPs}/EG$ | 0.1 | ~1160 | 976 (100) | 84.1 | 45 |
| $NSG/CNTs@SnO_2$ | 0.2 | 1296 | 1118 (100) | 86.3 | 51 |
| $F-G/SnO_2@C$ | 0.1 | 889 | 820 (100) | 92.2 | 52 |
| $\text{SnO}_2@PC1$ | 0.2 | 1255 | 1130 (100) | 90.0 | This work |
| | 0.5 | 1150 | 770 (300) | 67.0 | |



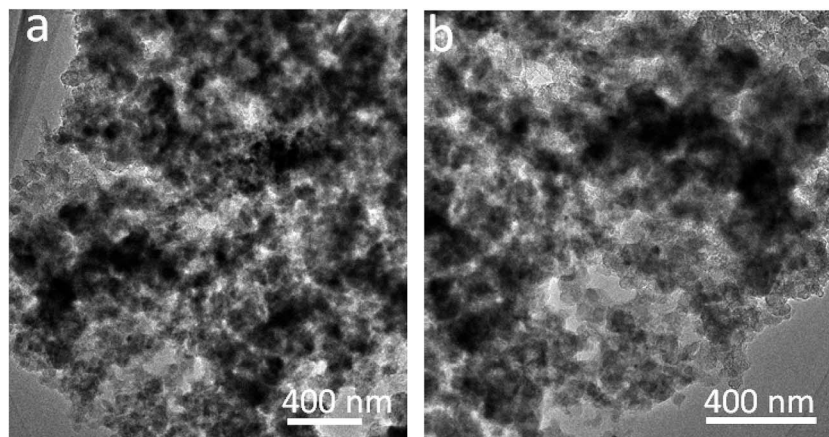


Fig. 7 TEM images of SnO₂@PC1 before (a) and after (b) 300 cycles.

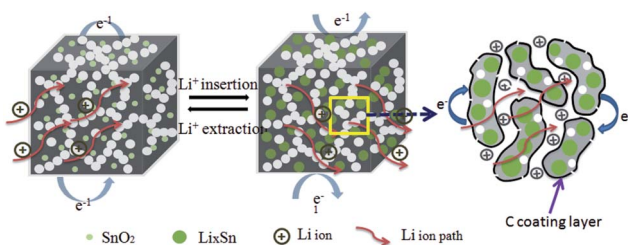


Fig. 8 A schematic illustration of the Li⁺ insertion/extraction processes of the SnO₂@PC anode.

compared with pure SnO₂, indicating the good electrical conductivity of SnO₂@PC1. These results altogether demonstrate that porous carbon as a support for SnO₂ plays a significant role in improving the electrochemical performance of the SnO₂@PC anodes.

To better highlight the generality of the porous carbon structure, the rate capability of the SnO₂@PC2, SnO₂@PC3, and SnO₂@PC4 anodes was tested, as shown in Fig. S9.† At the same rate testing conditions, when the current density was returned back to 0.2 A g⁻¹, the specific capacities of SnO₂@PC2, SnO₂@PC3, and SnO₂@PC4 remained at 921.8, 743.2 and 461.5 m Ah g⁻¹, respectively, which is lower than that of SnO₂@PC1. This case proved that a desirable carbon coating layer thickness is a key factor for improving the lithium storage performance of SnO₂@PC-based anodes in LIBs, in which the relatively thin carbon shell layer could be destroyed by the repeated volume change, leading to the release of SnO₂ active material from the carbon loading layer during the repeated charge–discharge processes. It can also be concluded that the lithium storage performance of SnO₂@PC_x (*x* = 2, 3, 4) is inferior compared with SnO₂@PC1.

Next, in order to further investigate the structural integrity of the SnO₂@PC anodes, the long term cycling performance of SnO₂@PC1 at a current density of 0.5 A g⁻¹ was examined. The charge specific capacity of SnO₂@PC1 could reach up to 770.3 m Ah g⁻¹ after 300 cycles, with a capacity retention of 67.0%. For comparison, the cycling performance of the other SnO₂@PC-

based anodes was tested, as shown in Fig. S10.† The specific capacities of the SnO₂@PC2, SnO₂@PC3, and SnO₂@PC4 anodes after 200 cycles at 0.5 A g⁻¹ were 573.6, 457.1, and 68.3 m Ah g⁻¹, respectively, and their capacity retentions were calculated to be ~51.3, 50.2, and 9.31%, respectively. These electrochemical data are much lower than that of SnO₂@PC1 and so these results fully demonstrate that the prepared SnO₂@PC1 anode displays optimal lithium storage capability compared with similar SnO₂@PC_x (*x* = 2, 3, 4) anodes. Moreover, the cycling and rate performance of the SnO₂@PC1 anode in LIBs is superior to most previously reported results in literature, and a detailed performance comparison can be seen in Table 1. Herein, capacity fading occurs in the initial cycling process that may be owing to the partial destruction of the anode structure. The morphology and microstructural changes of the SnO₂@PC1 before and after long cycles are shown in Fig. 7 and S11.† After the charge/discharge cycles, the SnO₂@PC1 anode material displays a similar structure to the as-synthesized sample, and it was seen that after long cycles the SnO₂@PC1 composite structure was not destroyed, but only partly aggregated compared to the fresh sample. The above results indicate that the SnO₂@PC1 has a relatively robust structure.

The electrochemical reaction process of Li⁺ insertion/extraction of the SnO₂@PC electrode is illustrated in Fig. 8. The superior cycling and rate performance of the SnO₂@PC1 electrode is due to the rational design of the novel carbon coating structure. In this work, the porous carbon plays an important role in enhancing the electrochemical performance. The porous carbon of SnO₂@PC offers pathways for fast electron/ion transportation, preventing the pulverization and aggregation of SnO₂ nanoparticles and promoting the formation of a stable SEI film, the high SSA of SnO₂@PC provides many more active sites for lithium storage to facilitate the transportation of ions and electrons, and the larger pore volume provides extra void space to buffer volume expansion/contraction during the cycling process. The above results and analysis fully demonstrate that effective combination of the high theoretical capacity of SnO₂ and the unique porous carbon



coating structure can synergistically enhance the lithium storage performance, especially the cycling and rate capability of the SnO₂@PC anode in LIBs.

4. Conclusion

In summary, this work demonstrated that a type of novel porous carbon-coated SnO₂-based composite could be successfully produced in the presence of a silica template. The prepared SnO₂@PC composite possesses a large specific surface area and a high pore volume, which can significantly shorten the diffusion path of lithium ions and provide a sufficient internal void space for the volume change of SnO₂. Benefiting from unique structural features, the prepared SnO₂@PC composite anodes exhibit high specific capacity, excellent cycling durability and remarkable rate capability in LIBs. In addition, the synthetic strategy proposed here can be extended to produce similarly structured electrode materials for high-performance LIBs.

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