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The effects of calcination atmosphere on the catalytic performance of Ce-doped TiO₂ catalysts for selective catalytic reduction of NO with NH₃†

Yiqing Zeng,^a Shule Zhang,^a *^a Yanan Wang,^a Guangli Liu^b and Qin Zhong^{*a}

A series of well-reported Ce_x-Ti catalysts with a low content of Ce species were synthesized by a sol-gel method. The aim of this study was to investigate the influence of different calcination atmospheres on the formation of the Ce-O-Ti structure that comprises active sites for the selective catalytic reduction (SCR) of NO by NH₃. Catalytic activity tests showed that the Ce_x-Ti-N (calcined under a nitrogen atmosphere) catalysts exhibited a significantly higher NO removal efficiency than Ce_x-Ti-A (calcined under air). Characterization results confirmed that more Ce species could incorporate into the TiO₂ lattice when calcined under a nitrogen atmosphere, thus, more Ce-O-Ti structures were obtained over the Ce_x-Ti-N surface. This improved the NH₃ adsorption and electron transfer from Ti to Ce. Therefore, N₂ calcination increased the acid sites and improved the redox ability for Ce_x-Ti-N catalysts. In addition, it was found that the redox ability was the critical factor, which effectively promoted the low temperature SCR performance. Amongst the Ce_x-Ti-N catalysts, Ce₅-Ti-N revealed the best SCR activity, catalytic stability and resistance to H₂O and SO₂. This study demonstrated the feasibility of N₂ calcination in the syntheses of doped SCR catalysts and also explored the SCR reaction mechanism over the well-reported Ce_x-Ti catalysts. We expect that this study could shed some light on the development of feasible preparative routes for the syntheses of Metal-Ti catalysts for SCR application.

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1. Introduction

NO_x emitted from coal-fired power plants remains a major source of photochemical smog, acid rain and the depletion of tropospheric ozone.¹ At present, the selective catalytic reduction (SCR) of NO_x with NH₃ in the presence of excess oxygen on commercial V₂O₅/WO₃ (MoO₃)/TiO₂ is the most widely used technology for the removal of NO_x.² However, some critical problems, such as a high temperature window (>320 °C) and the toxicity of vanadium species, still exist in the practical applications of vanadium-based catalysts. Considering these disadvantages, many researchers focus on studies to replace the vanadium with other metal elements.³ CeO₂-TiO₂ based catalysts are considered a potential replacement of V₂O₅/WO₃-TiO₂ catalysts due to their excellent NO conversion, high N₂ selectivity in SCR and environmentally friendly features.⁴⁻⁷

The SCR mechanism of CeO₂-TiO₂ based catalysts had been widely study, and the excellent performance of cerium oxide catalysts could be attributed to their high oxygen storage

capacity, strong interaction with metals, good redox properties (redox couple of Ce³⁺/Ce⁴⁺).⁸⁻¹⁰ For Ce-doped TiO₂ catalysts, the Ce-O-Ti short-range order species with the interaction between Ce and Ti in atomic scale are considered to be the active sites.¹¹⁻¹⁶ To obtain better catalytic activity, many methods that could strengthen the interaction between Ce and Ti in atomic scale have been used to modifying the Ce-doped TiO₂ catalysts.¹⁶⁻¹⁸ Shan *et al.* has reported that Fe, Mo and W doping, especially W, could effectively improve the NO removal efficiency of Ce-doped TiO₂ catalysts, because the introduction of W species could increase the amount of active sites, oxygen vacancies, and Brønsted and Lewis acid sites over the catalyst.¹⁷ According to the studies of Liu *et al.*, the preparative routes of catalysts has significantly effects on its physical/chemical properties, and a strong metal-support interaction for Ce-doped TiO₂ catalysts could obtained by using a supercritical water synthesis route.¹⁶ Although numerous works having been conducted to strengthen the interaction between Ce and Ti, studies on calcination atmospheres seemed being given very little care. As a matter of fact, the physical/chemical properties of the catalysts are strongly relied on the calcination atmospheres. Thus, researches on the effects of calcination atmospheres on Ce-doped TiO₂ catalysts would be very necessary.

Herein, a series of Ce-doped TiO₂ catalysts calcined under air or nitrogen atmosphere were prepared by sol-gel method. Catalytic performance test proposed that the Ce-doped TiO₂

^aSchool of Chemical Engineering, Nanjing University of Science and Technology, Nanjing 210094, PR China. E-mail: shulezhang@163.com; Fax: +86 25 84315517; Tel: +86 25 84315517

^bLanzhou Petrochemical Research Center, PetroChina, Lanzhou 730060, PR China

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catalysts calcined in nitrogen atmosphere displayed a higher NO removal efficiency than that calcined under air. To elucidate the effect of calcination atmosphere, XRD, BET, NH₃-TPD, H₂-TPR, XPS and *in situ* DRIFT were used to study the structure, surface acidity, redox properties and surface composition of samples. It was found that more Ce species could dope into the TiO₂ lattice when calcined under nitrogen atmosphere, thus, more Ce–O–Ti structure were obtained over the Ce_x-Ti–N surface. This effect could improve the surface area, surface acidity and redox ability. In addition, we made clear the relationship the surface area, surface acidity and redox ability for the SCR activity and found that redox ability was the critical factor, which effectively promoted its SCR performance at low temperature. This information would contribute to a better way to prepare the Ce–Ti catalyst and a better understanding of the SCR processes over Ce system SCR catalysts.

2. Experimental

2.1 Catalysts preparation

The catalysts were prepared by a sol-gel method. A certain nitrate hexahydrate was dissolved into 80 mL ethanol, then 20 mL tetrabutyl titanate were dropped into under vigorous stirring, and then stirring at room temperature for 30 min to obtain solution A. Subsequently, a mixed solution of 20 mL ethanol, 8 mL deionized water and 8 mL acetic acid were dropped into solution A. After stirring at room temperature for 2 h, the solution heat in a water bath at 60 °C to obtain transparent sol. The transparent sol kept at room temperature overnight. Then the gel was dried at 120 °C to form xerogel, and half them calcined at 500 °C in air and N₂ atmosphere for 3 h, respectively. Finally, Ce_x-Ti–A (calcined under air atmosphere, *x* represent the CeO₂ contents in weight) and Ce_x-Ti–N (calcined under N₂ atmosphere) samples were obtained.

2.2 Catalytic activity tests

The SCR of NO_x was carried out at 120–300 °C in a fixed-bed flow reactor (i.d. 6.8 mm) using 0.2 mL catalyst with 100–120 mesh under atmospheric pressure. The typical reactant gas composition was as follows: 500 ppm NO, 500 ppm NH₃, 5% O₂ and N₂ as the balance gas. Total flow rate was 150 mL min⁻¹, corresponding to a space velocity of about 45 000 h⁻¹. The concentration of NO_x, N₂O in the inlet and outlet gas was measured by *in situ* FT-IR gas analyzer SERVOPRO 4900. The values of NO conversion can be calculated by:

$$\text{NO conversion (\%)} = ([\text{NO}]_{\text{in}} - [\text{NO}_x]_{\text{out}}) / [\text{NO}]_{\text{in}} \times 100\%$$

where NO_x = NO + NO₂.

2.3 Characterization

The crystal phase composition of samples was determined by X-ray diffraction measurements (Purkinje General Instrument Cu, Ltd, China, XD-3) at room temperature. The Brunauer–Emmett–Teller (BET) surface areas of the products were determined using a nitrogen adsorption analyzer (Quadrasorb-S1, Quantachrome,

USA) and the pore-size distribution was estimated by the Barrett–Joyner–Halenda method. X-ray photoelectron spectroscopy (XPS) was carried out on a RBD upgraded PHI-5000C ESCA system (Perkin Elmer) with Mg Kα radiation ($h\nu = 1253.6$ eV), calibrated by the C 1s peak at 284.6 eV with an accuracy of ± 0.2 eV.

Ammonia temperature-programmed desorption (NH₃-TPD) and hydrogen temperature-programmed reduction (H₂-TPR) experiments were carried out in quartz U-tube reactor on an automated chemisorption analyzer (Quantachrome Instruments). Each catalyst was preheated at 120 °C for 24 h before TDP and H₂-TPR experimental and about 100 mg of sample was used. The TDP experimental began with NH₃ adsorption under a flow rate of 60 mL min⁻¹ at room temperature for 1 h. Then the gas was switch to He for 0.5 h. Subsequently, TPD was performed by ramping the temperature at 10 °C min⁻¹ to 800 °C in He (60 mL min⁻¹). In the H₂-TPR experimental, the sample was purged with 60 mL min⁻¹ He at 50 °C for 0.5 h and then heating the sample to 800 °C at a rate of 10 °C min⁻¹ after switched to a H₂/N₂ gas mixture (10% H₂, v/v) at a flow rate of 60 mL min⁻¹. The consumption of H₂, NH₃ was detected by a thermal conductivity detector (TCD).

In situ FTIR experiments were carried out by a Nicolet IZ10 FTIR spectrometer, equipped with a liquid-nitrogen cooled MCT detector. Prior to each experiment, background was taken by recording the IR spectrum of KBr in a N₂ stream at 300 °C, and had been deducted for each spectrum. During the experiment, 32 scans were averaged for each IR spectra, which were recorded at a resolution of 4 cm⁻¹. The reaction conditions were as follows: 500 ppm NO, 500 ppm NH₃, 5% O₂, N₂ as the balance gas and a 35 mL min⁻¹ flow rate. Each catalyst was preheated at 300 °C for 60 min in N₂, and then cooled to 240 °C in 10 °C min⁻¹. After 30 min, the spectra were recorded as initial spectra. Then the NH₃/(NO + O₂) were introduced to the gas chamber and the spectra were recorded at the desired time.

3. Result and discussion

3.1 SCR catalytic activity

NH₃-SCR performances of Ce–Ti–N and Ce–Ti–A catalysts with 2–10% CeO₂ were measured as a function of temperature, and the results are shown in Fig. 1. It was obvious that the SCR activity of Ce_x-Ti–A and Ce_x-Ti–N increased with the increase of

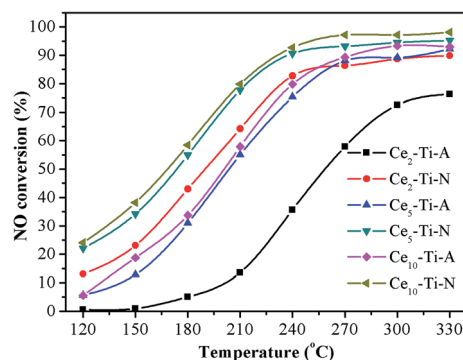


Fig. 1 NO conversion of Ce_x-Ti–A and Ce_x-Ti–N catalysts.



Ce content. Additionally, the NO conversion of Ce_x-Ti-N catalysts was much more prominent than that of Ce_x-Ti-A . The NO conversion of Ce_5-Ti-N catalyst was 54.9%, 77.8% and 90.7% at 180, 210 and 240 °C, respectively, and it increased by 24.0%, 22.8% and 15.4% compared with Ce_5-Ti-A at the same reaction temperatures. Interestingly, the NO removal efficiency over Ce_2-Ti-N was even higher than $Ce_{10}-Ti-A$ when the reaction temperature below 240 °C, indicating that content of CeO_2 was not the critical factor in determining the catalytic activity of Ce-Ti. According to the previous studies, the Ce-O-Ti short range structure is the active sites for Ce-Ti catalyst in the SCR reaction.^{11,12,19,20} Hence, more Ce-O-Ti structures might exist in Ce_2-Ti-N in comparison with $Ce_{10}-Ti-A$ catalyst. This would be discussed in next sections. The remarkable point was that only a slight amount of N_2O (<5 ppm) appeared over all of the catalysts during experiments, indicating that all the prepared catalysts showed a good N_2 selectivity.

3.2 The durability and stability

Ce_5-Ti-N was chosen as representative for investigating the catalytic stability of Ce_x-Ti-N catalysts. Fig. 2 shows the durability test results of Ce_5-Ti-N . It was clear that no deactivation occurred during 70 h at 240 °C. After that, four SCR reaction cycles at 120–240 °C was carried out. As shown in illustration, the NO conversion was almost same at each cycle. Therefore, the active sites of Ce_5-Ti-N catalyst were stable. The resistance to H_2O , SO_2 at 250 °C was also tested (Fig. S1†). The catalytic activity of Ce_5-Ti-N showed a slightly increase after 5% of H_2O was introduced. However, the lowest NO conversion with 5% of H_2O and 500 ppm SO_2 was 68.33%. It was worth noting that as the H_2O and SO_2 cut off, the catalytic activity of Ce_5-Ti-N could recover by raising reaction temperature to 300 °C. Then, as the reaction temperature was reduced back to 250 °C, the NO conversion restored to the initial state and kept stable. The results clearly suggested that the deposit of ammonium sulphate was the main cause for the loss of SCR activity as SO_2 was introduced. Therefore, the Ce_5-Ti-N catalysts displayed a good resistance to H_2O and SO_2 .

3.3 XRD characterization

The XRD patterns of prepared catalysts are showed in Fig. 3. For all the catalysts, only anatase phase ($2\theta = 25.5^\circ, 37.1^\circ, 48.3^\circ,$

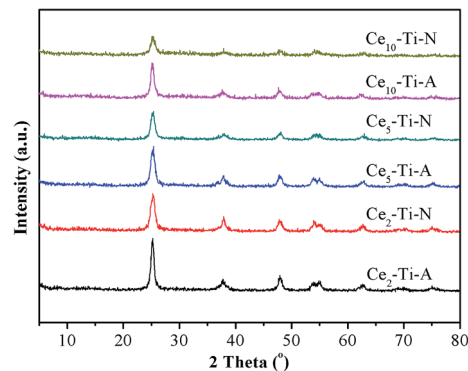


Fig. 3 XRD results of Ce_x-Ti-A and Ce_x-Ti-N catalysts.

$54.1^\circ, 55.3^\circ, 62.8^\circ, 70.3^\circ, 75.3^\circ$) (PDF#21-1272) was observed, indicating that Ce species dispersed well. It can also be seen that the intensity of the peaks due to anatase TiO_2 decreased with the accumulation of Ce content. This result means that the interaction between Ce and Ti in atomic scale had a significantly enhancement by increasing the Ce content.⁴ The previous studies had confirmed that the Ce-Ti catalyst had a higher NO conversion than the supported CeO_2/TiO_2 catalysts, and the interaction between Ce and Ti in atomic scale was *via* a Ce-O-Ti short-range order species in Ce-doped TiO_2 catalysts, which would significantly improve the NH_3 -SCR performance.¹¹ Hence, with the increase of Ce content, the higher NH_3 -SCR performance could be attributed to the accumulation of Ce-O-Ti short-range order species in catalysts. As compared to Ce_x-Ti-A catalysts, weaker diffraction peaks due to anatase TiO_2 could be observed on Ce_x-Ti-N catalysts. These results meant that the N_2 calcination atmosphere could promote the incorporation of Ce species into TiO_2 lattice. More Ce-O-Ti structure could form in Ce_x-Ti-N catalysts, which could significantly improve its catalytic activity.

3.4 BET results

The BET results of prepared catalysts are summarized in Table 1. In compared with Ce_5-Ti catalysts, Ce_2-Ti and $Ce_{10}-Ti$ catalysts exhibited a much lower surface area. It indicated that suitable content of Ce doping could effectively improve the specific surface areas of the catalysts, because suitable Ce content could inhibit the agglomeration of the TiO_2 crystallites. These results well agreement to the results of previous

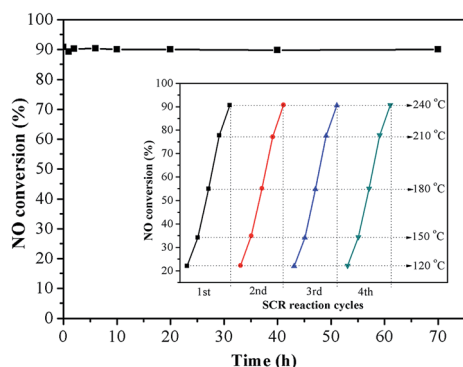


Fig. 2 The durability test result of Ce_5-Ti-N .

Table 1 BET data of Ce_x-Ti-A and Ce_x-Ti-N_2 catalysts

Sample	Surface area ($m^2 g^{-1}$)	Pore volume ($cm^3 g^{-1}$)	Pore size (nm)
Ce_2-Ti-A	51.1	0.061	5.610
Ce_2-Ti-N	109.2	0.097	5.597
Ce_5-Ti-A	152.7	0.308	9.519
Ce_5-Ti-N	178.0	0.335	9.529
$Ce_{10}-Ti-A$	106.3	0.127	4.883
$Ce_{10}-Ti-N$	86.2	0.105	4.893



studies.^{4,11,17} It was clear that the Ce₅-Ti-A had a higher surface area than the Ce₂-Ti-N catalyst, but it showed a much lower SCR activity. Therefore, the surface area was not the critical factor to the catalytic activity difference of Ce_x-Ti-A and Ce_x-Ti-N catalysts.

3.5 Raman analysis

To further investigate the role of the N₂ calcination atmosphere in formation of short order Ce-O-Ti species, the catalysts were characterized by Raman. As shown in Fig. 4, all the catalysts only showed Raman-active modes of the anatase phase, indicating that a high dispersion or an incorporation of Ce species into the TiO₂ support for the catalysts.^{21,22} This was well consistent with the result of XRD. As compared to Ce_x-Ti-A, a slight shift of E_g (TiO₂) peak was observed in Ce_x-Ti-N catalysts, indicating that the interaction between Ce species and TiO₂ supports in Ce_x-Ti-N was stronger than that over Ce_x-Ti-A catalyst. More importantly, the intensity of Raman peak of Ce_x-Ti-N catalysts decreased significantly compared with Ce_x-Ti-A catalysts. In general, the larger of the content of symmetric vibration bonds, the stronger the Raman signal. Therefore, the reduction of Raman signals could be attributed to the decrease of the amount of Ti-O-Ti symmetric vibration, which was resulted from more Ce-O-Ti formation. It suggested that more CeO₂ was on Ce_x-Ti-A catalysts than that of Ce_x-Ti-N and N₂ calcination improved Ce species into TiO₂ to form more Ce-O-Ti structure. The decrease of Raman peak of catalysts with lower Ce content in this study was similar to SC-Ce_{0.25}TiO₂ (25 wt%) and AM-CeTi (30 mol%) catalysts of previous studies.^{13,16}

3.6 XPS analysis

The incorporation of Ce ions into TiO₂ lattice would lead to the changes of chemical surrounding of surface species.^{23,24} To investigate the effects of N₂ calcination atmospheres on surface component and chemical state of elements in catalysts, XPS was used. Fig. 5a displays the XPS results of Ti 2p. As compared to P25 (Degussa), the peaks of Ce₅-Ti-A catalysts shifted to a high binding energy, indicating that the Ti species of Ce-Ti-A had a lower density of electron cloud than that of TiO₂. This result could be attributed to the formation of Ce-O-Ti due to the larger electronegativity of Ce⁴⁺ than Ti⁴⁺. In comparison to Ce₅-

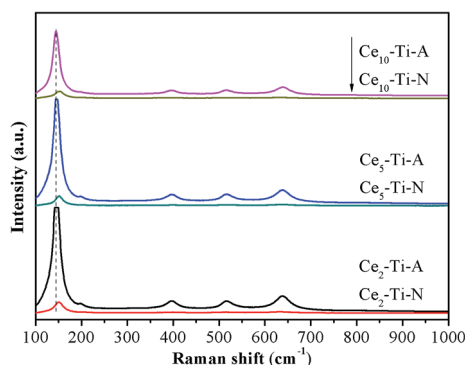


Fig. 4 Raman spectra of Ce_x-Ti-A and Ce_x-Ti-N catalysts.

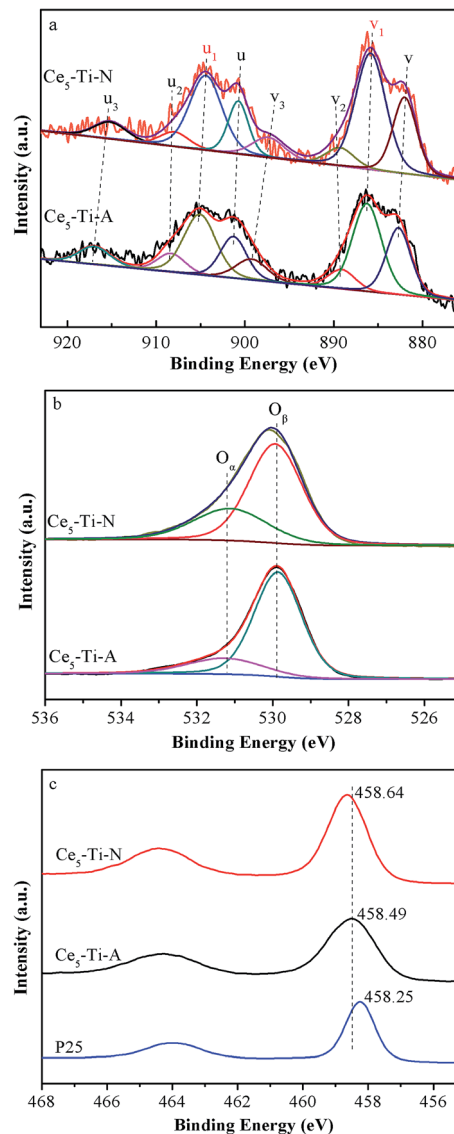


Fig. 5 XPS spectra of Ce 3d (a), O 1s (b) and Ti 2p (c) for Ce₅-Ti-A and Ce₅-Ti-N.

Ti-A, a shift to high binding energy was observed in Ce₅-Ti-N catalysts. Therefore, it suggested that more Ce-O-Ti species formed in Ce-Ti-N to decrease further density of electron cloud of Ti species. The XPS results of Ce 3d are showed in Fig. 5b and Table 2. The bands labeled as u_1 and v_1 represent the 3d¹⁰4f¹ states, ascribing to Ce³⁺, and the other peaks represent the 3d¹⁰4f⁰ states of Ce⁴⁺.²⁵ It can be seen from Table 2 that the content of CeO₂ of Ce₅-Ti-N was higher than that of Ce₅-Ti-A. This result also confirmed that the Ce species well incorporated into

Table 2 The fitting data of XPS over Ce₅-Ti-A and Ce₅-Ti-N

Sample	$S_{Ce^{3+}}/(S_{Ce^{3+}} + S_{Ce^{4+}})$	$S_{O_2}/(S_{O_2} + S_{O_{\beta}})$	Ce (wt%)
Ce ₅ -Ti-A	36.2	19.6	3.87
Ce ₅ -Ti-N	49.2	30.9	3.33



the TiO₂ lattice in Ce₅-Ti-N catalyst. In addition, the ratio of Ce³⁺ increased from 36.2% in Ce₅-Ti-A to 49.2% in Ce₅-Ti-N, which indicated that more Ce³⁺ ions were retained due to the formation of Ce-O-Ti species at nitrogen calcination atmospheres. Liu *et al.* also confirmed that the incorporation of Ce species into the TiO₂ could increase the Ce³⁺ ratio because of a strong metal-support interaction (SMSI).¹⁶ It is well-known that Ce³⁺ ions play a critical role in the oxygen storage (Ce³⁺ + O₂ → Ce⁴⁺ + O₂⁻).^{26,27} Indeed, as shown in Fig. 5c and Table 2, the fitted O 1s peaks for lattice oxygen O_β (529.0–530.0 eV), chemisorbed oxygen O_α (531.3–531.9 eV) had revealed that the O_α/(O_α + O_β) molar ratio in Ce₅-Ti-N was much higher than that of Ce₅-Ti-A. Since the O_α was conducive to SCR process. Therefore, it was unsurprising given that Ce-Ti-N catalysts had much higher SCR activity than that of Ce-Ti-A catalysts.

3.7 H₂-TPR analysis

The redox properties of catalysts have been known as a key factor for NH₃-SCR of NO, especially at low temperature.^{28–31} Therefore, the H₂-TPR measurement was used to study the redox difference between the Ce_x-Ti-A and Ce_x-Ti-N catalysts. The H₂-TPR profiles of Ce_x-Ti-A and Ce_x-Ti-N are shown in Fig. 6. All catalysts showed two main reduction peaks, and they could be assigned to surface Ce species (at low temperature section) and the bulk Ce species (at high temperature section), respectively.³² The two reduction peaks of Ce_x-Ti-A were enhanced with the increase of Ce species content, indicating the redox properties of Ce_x-Ti-A were related to Ce species. For Ce-Ti catalysts, Ce sites were the active redox sites to improve NO oxidation and then enhancing SCR reaction. It was obvious that the reduction peaks area of Ce_x-Ti-N was higher than that of Ce_x-Ti-A. Hence, it could be concluded that N₂ indeed improved the interaction between Ce and Ti due to more Ce into TiO₂, which consistent with Raman and XPS results. More importantly, in comparison to Ce_x-Ti-A catalysts, the surface Ce species reduction peak of Ce_x-Ti-N became stronger and shifted to lower temperature section. It proposed that the surface Ce species over Ce_x-Ti-N samples was more active than Ce_x-Ti-A. Furthermore, compared to Ce_x-Ti-A, the reduction peak of bulk Ce species in Ce_x-Ti-N became stronger and shifted to lower temperature section, indicating that the bulk Ce species on Ce_x-

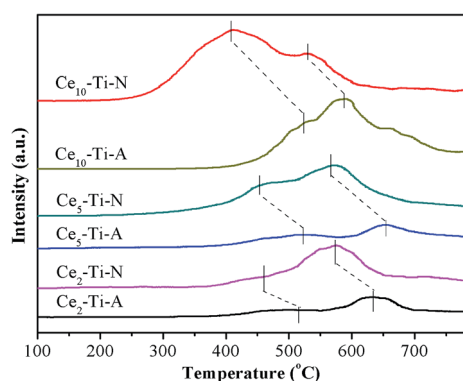


Fig. 6 H₂-TPR profiles of Ce_x-Ti-A and Ce_x-Ti-N catalysts.

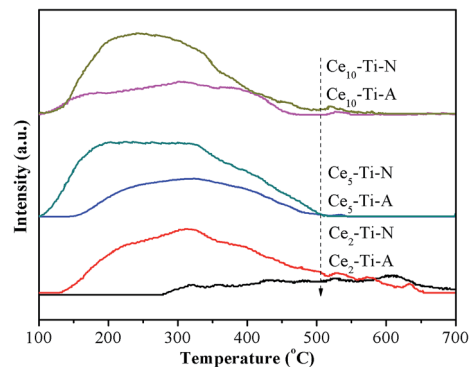


Fig. 7 NH₃-TPD results of Ce_x-Ti-A and Ce_x-Ti-N catalysts.

Ti-N could be easily reduced. These changes revealed that by N₂ treatment, the Ce_x-Ti-N catalysts had better redox properties than Ce_x-Ti-A. The better redox properties could enhance the NO oxidation that could accelerate the “fast-SCR” reaction. NO oxidation over Ce_x-Ti-N and Ce_x-Ti-A would be discussed in next section.

3.8 NH₃-TPD analysis

It is well known that the adsorption of NH₃ adsorbed on surface acid sites of SCR catalysts also plays a key role in the SCR reaction. Therefore, NH₃-TPD measurement was used for studying the total number and strength of the acid sites for Ce_x-Ti-A and Ce_x-Ti-N catalysts. The NH₃-TPD profiles of Ce_x-Ti-A and Ce_x-Ti-N are shown in Fig. 7 and Table 3. All the catalysts displayed broad NH₃-desorption patterns between 100 °C and 500 °C. The peak area of NH₃-TPD increased with the increase of Ce species content below 5% Ce content for Ce_x-Ti-A and Ce_x-Ti-N catalysts, respectively. As Ce content increased to 10%, the total acid sites decreased obviously. It could be found that the catalytic performance of Ce-Ti catalysts decreased with the increase of Ce species content. Thus, the NH₃ adsorption was not a critical role in this study. It was worth noting that the changes in the amounts of acid sites were consistent with the change in specific surface area, which proposed that the surface area played an important role in the NH₃ adsorption. However, from the Table 1, the surface area of Ce₂-Ti-N was less than that of Ce₅-Ti-A, but it showed a much higher NH₃ desorption peak in comparison with Ce₅-Ti-A. Hence, some other factors charge

Table 3 The fitting data of NH₃-TPD over Ce_x-Ti-A and Ce_x-Ti-N

Sample	Weak acid (100–250 °C) S ₁ /a.u.	Strong acid (>250 °C) S ₂ /a.u.	Total acid S ₁ + S ₂ /a.u.
Ce ₂ -Ti-A	0	787	787
Ce ₂ -Ti-N	572	2124	2696
Ce ₅ -Ti-A	290	1054	1344
Ce ₅ -Ti-N	1270	1964	3234
Ce ₁₀ -Ti-A	410	817	1227
Ce ₁₀ -Ti-N	1093	1659	2752



the amounts of NH_3 adsorption. Li *et al.* confirmed that for the Ce–Ti catalyst, the Ti sites in the Ce–O–Ti short range are the acid sites for NH_3 adsorption.¹² Therefore, the difference of NH_3 adsorption between $\text{Ce}_2\text{–Ti–N}$ and $\text{Ce}_5\text{–Ti–A}$ might ascribe to the content of Ce–O–Ti short range. Additionally, this further confirmed that more Ce–O–Ti short range formed by calcining catalyst at the N_2 atmosphere.

3.9 *In situ* DRIFT study

In order to study the differences of NH_3 adsorption behaviors between $\text{Ce}_5\text{–Ti–A}$ and $\text{Ce}_5\text{–Ti–N}$, the *in situ* DRIFT spectra of NH_3 adsorption were recorded at 240 °C. The NH_3 adsorption DRIFT spectra results of $\text{Ce}_5\text{–Ti–A}$ and $\text{Ce}_5\text{–Ti–N}$ are shown in Fig. 8a and b, respectively. The triplet peaks located at 3400–3100 cm^{-1} could be ascribed to the N–H stretching vibration of coordinated NH_3 , the peaks located at 1850–1640 cm^{-1} and 1495–1450 cm^{-1} could be ascribed to ionic NH_4^+ on Brønsted acid sites, and the peaks located at 1610–1580 cm^{-1} and 1230–1160 cm^{-1} could be ascribed to the coordinated NH_3 on Lewis acid sites.^{3,33} Notably, four band at 1598, 1353, 1222 and 1167 cm^{-1} attributed to Lewis acid sites, and a band at 1495 cm^{-1} ascribed to Brønsted acid sites could be found in the $\text{Ce}_5\text{–Ti–A}$ spectra. For $\text{Ce}_5\text{–Ti–N}$, the band at 1495 cm^{-1} due to Brønsted acid sites was not detected, whereas series band located at 1840–1644 cm^{-1} because of Brønsted acid sites appearing. Hence, compared to $\text{Ce}_5\text{–Ti–A}$, the higher NH_3 desorption peak could attributed to emergency of new Brønsted acid sites. And these changes might attribute to the formation of a large number of Ce–O–Ti short range structures.

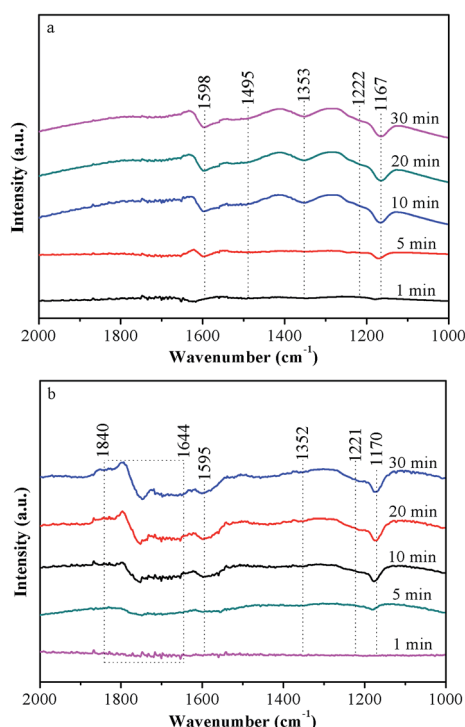


Fig. 8 *In situ* DRIFT spectra of NH_3 adsorption over $\text{Ce}_5\text{–Ti–A}$ (a) and $\text{Ce}_5\text{–Ti–N}$ (b) at 240 °C.

In situ DRIFT spectra of $\text{NO} + \text{O}_2$ adsorption were recorded at 240 °C to investigate the differences of adsorption nitrogen oxide species between $\text{Ce}_5\text{–Ti–A}$ and $\text{Ce}_5\text{–Ti–N}$, the DRIFT spectra of $\text{NO} + \text{O}_2$ adsorption were recorded at 240 °C. The DRIFT spectra of $\text{NO} + \text{O}_2$ on $\text{Ce}_5\text{–Ti}$ are showed in Fig. 9a. According to previous researches,^{3,33,34} several peaks at 1595, 1562, 1353 and 1163 cm^{-1} could be assigned to bridging bidentate nitrates (1595 and 1163 cm^{-1}), chelating bidentate nitrates (1562 cm^{-1}) and monodentate nitrates (NO_3^-) (1353 cm^{-1}), respectively. However, as shown in Fig. 9b, eight peaks located at 1900–1600, 1540, 1380 and 1147 cm^{-1} could be observed in the DRIFT spectra of $\text{NO} + \text{O}_2$ on $\text{Ce}_5\text{–Ti–N}$. The peaks located at 1850 and 1733 cm^{-1} could be attributed to $-\text{NO}^+$ adsorbed on cation sites, the peaks located at 1785 and 1380 cm^{-1} could be determined as monodentate nitrates (NO_3^-), the peaks at 1676, 1622 and 1147 cm^{-1} could be ascribed to bridging bidentate nitrates, and the peaks at 1540 cm^{-1} could be assigned to chelating bidentate nitrates.^{34,35} Therefore, compared with $\text{Ce}_5\text{–Ti–A}$, more nitrates (especially monodentate nitrates) adsorbed on the $\text{Ce}_5\text{–Ti–N}$ sample, which indicated that the NO could be oxidized more easily over $\text{Ce}_5\text{–Ti–N}$ than that of $\text{Ce}_5\text{–Ti–A}$. Previous studies suggested that redox ability of SCR catalysts resolved to NO oxidation which contributed to the “fast-SCR” route and promoted the DeNO_x activity at low temperature. Combined the results of XPS and $\text{H}_2\text{–TPR}$ in this study, the redox ability of $\text{Ce}_5\text{–Ti–N}$ catalysts had been obviously improved due to the strong interaction between Ce and Ti by more Ce species into TiO_2 . Therefore, NO oxidation was improved over $\text{Ce}_5\text{–Ti–N}$ catalyst, thus, the Ce–Ti–N catalysts had excellent SCR activity at low temperature.

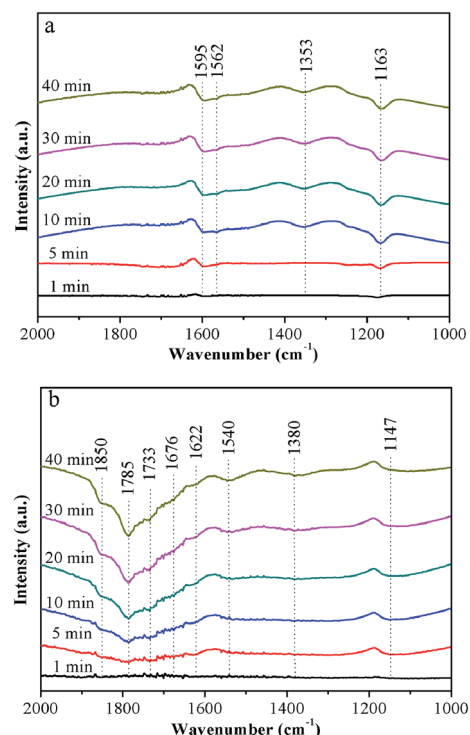


Fig. 9 *In situ* DRIFT spectra of $\text{NO} + \text{O}_2$ adsorption over $\text{Ce}_5\text{–Ti–A}$ (a) and $\text{Ce}_5\text{–Ti–N}$ (b) at 240 °C.



4. Conclusions

In this study, we demonstrated the effect of calcination atmosphere on catalysts for NH₃-SCR reaction. The results revealed that the superior catalytic activity of Ce_x-Ti-N could be attributed to the enhancement of Ce-O-Ti short range species. The nitrogen calcination atmosphere facilitated the incorporation of Ce species into the TiO₂ lattice, hence more Ce-O-Ti short range species formed. Simultaneously, more Ce³⁺ ions retained due to incorporation of Ce species into the TiO₂ support, which could yield enriched oxygen vacancies on catalyst surface incorporation of elements into the support for the catalysts, hence improving their catalytic activity at low temperature.

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