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1. Introduction

With the increasing awareness of potential hazards for human health and the environment, heavy metal pollution has received more and more attention in recent years. Among various kinds of heavy metals, lead is one of the common contaminants existing in the waste streams of many industries, such as, battery manufacturing, acid metal plating, dying, glass printing industries and other associated manufacture.^{1,2} It is non-biodegradable and can be accumulated in living systems. Lead poisoning also causes various health hazards, such as damage to nervous, digestive, blood, endocrine and reproductive systems.³ Accordingly, the World Health Organization (WHO) standard limit for lead in potable water is less than 0.01 mg L^{-1} .⁴

Various methods have been developed to remove lead from water, including ion-exchange, evaporation and concentration, chemical precipitation, reverse osmosis, adsorption, electrodialysis and so on.⁵ Electrosorption is a novel water treatment technology and has recently received a great attention due to its superior advantages such as green processing, low energy consumption, high efficiency and easy solid–liquid separation.⁶ However, it is limited to the adsorption capacity for heavy metals when common activated carbons are used as the electrode.^{7,8} There is a great significance to use new materials as the electrodes in electrosorption process for eliminating lead from water.

Electrosorption of Pb(II) in water using graphene oxide-bearing nickel foam as the electrodes

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The electrosorption of Pb(II) from water with graphene oxide-bearing nickel foam (GO/NF) as the electrodes was studied in this work in order to develop a more effective method for Pb(II) removal. The GO/NF was synthesized via vacuum impregnation method. The characterization of the materials was performed through atomic force microscopy, adsorption capacity, zeta potential and X-ray photoelectron spectroscopy measurements. The experimental results have shown that a very large adsorption capacity (3690 mg g⁻¹) and high adsorption rate were achieved for electrosorption. The adsorption fitted the Langmuir isotherm and was in good agreement with a pseudo-second-order kinetics model. The mechanism might be attributed to electrosorption and chemisorption, in which the oxygen containing functional groups of graphene oxide offered a large amount of lone pair electrons for complexation with Pb(II) ions and thus enhanced the hydrophilicity of GO/NF electrodes. It has been demonstrated that electrosorption with GO/NF as the electrode could be a very promising process for removing Pb(II) from water. **PAPER**
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Graphene oxide (GO), or functional grapheme is a twodimension material (2D) with huge surface area and hydrophilic polar groups (–OH, –COOH, epoxy groups, etc.). The polar groups might chemically react with heavy metals, resulting in the chemical adsorption of $Pb(\pi)$ on GO surfaces.^{9,10} Therefore, GO being electrodes might greatly improve the electrosorption of $Pb(\Pi)$. However, because of the low conductivity and hydrophilicity,¹¹ GO is not satisfactory for direct use as the electrodes. On the other hand, nickel foam (NF), a kind of excellent three-dimension (3D) materials with good corrosion resistance, has been widely used in the field of battery electrode materials and catalyst materials.¹² Accordingly, therefore, it could be a good strategy to coat GO on NF to prepare GO/NF electrodes for the electrosorption of $Pb(n)$.

In this study, a vacuum impregnation method using negative pressure and capillary action for GO coating on NF was introduced instead of traditionally using binders to prepare a binder-free GO/ NF electrode, which was environmental-friendly and avoided pore blocking. Afterwards, experiments of adsorption isotherms and kinetics were conducted to investigate the performances of $Pb(n)$ removal by electrosorption using the prepared GO/NF electrodes. XPS analysis were further carried out for approaching into the mechanism of $Pb(\Pi)$ adsorbed onto the electrode.

2. Materials and methods

2.1. Materials

The natural amorphous graphite with a purity of 90% (Yongan, Fujian, China) was used as the raw materials to synthesize GO. Nickel foam (1.0 mm, 110 PPI, 350 g m⁻², 0.2-0.5 mm, 97.2%; Fig. 1a) were purchased from Changde Lyrun Material Co Ltd. All chemical reagents including potassium permanganate $(KMnO₄)$,

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Fig. 1 Photographs of a piece of NF before (a) and after GO coating (b).

sodium hydroxide (NaOH), ammonia (NH4OH), sodium nitrate (NaNO₃), 30% hydrogen peroxide aqueous solution (H_2O_2) , plumbous nitrate (Pb($NO₃$)₂), sulfuric acid (H₂SO₄), nitric acid $(HNO₃)$ and hydrochloric acid (HCl) were obtained from Xinyang chemical reagent Ltd (China) and of analytical grade. Ultrapure Milli-Q water was used throughout the experiments.

2.2. Preparation of GO/NF electrode

GOs were prepared with a modified Hummers method.¹³ Firstly, amorphous graphite was oxidized by concentrated H_2SO_4 and KMnO₄. Afterwards, H_2O_2 aqueous solution was added to the mixture to neutralize the residual $KMD₄$ until no bubble appeared, and then graphite oxide powder was obtained by freeze-dried. Next up, the graphite oxide powder was dispersed in deionized water and ultrasonically exfoliated by a Cole Parmer ultra-sonic processor (750 W and 20 kHz) with 50% amplitude for 10 min. Then, the colloidal suspension was centrifuged at 2520 \times g for 20 min to get the supernatant solution, and the GO solution was prepared.

For electrode preparation, NF was cut into sheets of the same size (20 mm \times 40 mm) and pretreated by washing with acetone, followed hydrochloric acid and deionized water. The NF sheets were immersed in as-prepared GO solution $(5 \text{ mg } \text{mL}^{-1})$ under vacuum conditions for 2 h at 40 $^{\circ}$ C, and the composite was washed with copious amounts of deionized water. After drying at the vacuum oven for 4 h, the GO/NF electrodes were obtained (Fig. 1b). At last, the GO/NF electrodes were stored in a desiccator.

2.3. Electrosorption test

The electrosorption tests were performed with a system as shown in Fig. 2. The system consisted of an electric adsorption tank, a peristaltic pump and an external supply. The GO/NF electrodes were installed in the tank with 100 mL $Pb(NO₃)₂$ solution, and the distance between electrode sheets was set as 2 mm so that $Pb(NO₃)₂$ solution can flow properly. Various working parameters were pretested, and it was found that the optimum flow rate and electrical voltage were 28 mL min⁻¹ and 1.2 V (less than hydrolysis voltage), respectively. Thus, the sorption conditions in this study were set as 28 mL min^{-1} of flow rate and 1.2 V of voltage.

The influence of pH on electrosorption performances was conducted within a pH range from 2.0 to 6.0 at an initial $Pb(n)$ concentration of 400 mg L^{-1} at 25 °C. The kinetics experiments were studied for a predetermined time intervals (5, 10, 15, 20, 25,

Fig. 2 Schematic diagram of the electrosorption unit cell.

30, 40, 50, 60 min) with three different initial $Pb(\theta)$ concentrations of 160, 400 and 1350 mg L⁻¹ at pH 5.0 under 25 °C. The electrosorption isotherm experiments were obtained with a $Pb(\pi)$ concentration range from 100 to 1800 mg L^{-1} at pH 5.0 under 25 °C. The concentration of the Pb (n) in the solution at a given time was measured by atomic absorption spectroscopy (Zeenit700, Analyjena, Germany). Adsorption capacity (%) was calculated as following eqn (1):

$$
q_{\rm e} = \frac{(C_0 - C_{\rm e}) \times V}{1000 \times m} \tag{1}
$$

where C_0 and C_e refer to the initial Pb(π) concentration and the immediate concentration at the duration of time t , respectively. V is the initial volume of solution, and m is the effective mass of GO on the GO/NF sheets.

2.4. Measurements

AFM images of GO were taken by using a Bruker MultiMode 8 AFM with peak force tapping-mode. The sample was obtained by dropping GO solution on the surface of a freshly cleaved mica, and the mica substrate with GO was dried in an automatic thermostatic blast air oven for 2 h at 50 \degree C.

The specific surface area of GO was measured by a gas adsorption analyzer (F-sorb 3400, Gold Aipu Technology Co., Ltd.,China) with nitrogen as the adsorbate.

Zeta potential of GO was obtained by a Zeta Probe analyzer (Nano-ZS90, Malvern, UK). The pH value of the GO solution was monitored continuously at 25 $\mathrm{^{\circ}C},$ and the range of pH was set as 2.0–6.0, adjusting by dilute $HNO₃$ or $NH₄OH$ aqueous solutions.

The surface elemental composition and the surface functional groups analyses of NG/GO before and after $Pb(\Pi)$ loaded were proposed based on the XPS spectra Q5 (PHI-3056, PerkinElmzr, Waltham, MA, US).

3. Results and discussion

3.1. Characterization of electrode

GO was firstly characterized by the AFM. As showed in Fig. 3, mica surface with deposition of the as-prepared GO and the

Fig. 3 AFM image (a) and corresponding height cross-sectional profile (b) of the prepared GO.

cross-section analysis along with the line in AFM images of individual sheets were observed. The thickness of GO was less than 2 nm (approximately 1–2 layers). The result proved that GO was synthesized successfully. It was widely accepted that the smaller the thickness of GO, the larger the specific surface area and the more conductive to adsorption.¹⁴ Thus, the prepared GO in this study had enormous surface area (314.50 $\mathrm{m^2~g^{-1}}$), which can contribute to the adsorption efficiency and capacity of heavy metals largely.

For preparing the electrodes, GO was beared onto the NF, and the NF has turned from slivery to dark grey with dispersing GO (Fig. 1).

3.2. Adsorption of $Pb(\Pi)$ ions on GO/NF

3.2.1. Effect of pH. The initial pH controls the interface at the electrode materials and solution, hence pH is an important factor influencing the adsorption of $Pb(n)$. Since the transformation from Pb(II) to Pb(OH)⁺ and Pb(OH)² once pH was over 5.5, the experiments were conducted within a pH range of 3.0– 6.0. A typical experiment was carried out when $Pb(n)$ concentration was 400 mg L^{-1} and the adsorption time was 1 h.

From Fig. 4, it could be seen that electrosorption capacity increased continuously with the decreasing acidity initially. It was noted that when pH was above 5, the adsorption capacity remained constant almostly, and further increase of pH did not exhibit any increase in adsorption capacity. Thus, pH 5.0 can be a good condition for electrosorption of $Pb(\Pi)$ ions. The

Fig. 4 Zeta potential of the GO and electrosorption of Pb(II) by NF/GO with the initial concentration of 400 mg L^{-1} at 25 °C as a function of pH.

inhibition of $Pb(\mu)$ adsorption capacity at lower pH might be due to competitive adsorption between H^+ ions and Pb $\{II\}$ ions on the GO/NF electrode surface. While with the increase of pH, the competitive effection of H^+ ions was weaken and Pb(π) ions occupied more adsorption sites of adsorbent, leading to increasing the adsorption capacity of $Pb(\Pi)$. In addition, the net negative zeta potential value increased with the increasing of pH, implied that the surface charge of GO was more negative at high pH, resulting in the adsorption of $Pb(\mu)$ more easily. In summary, pH 5.0 was chosen as the experimental condition for the subsequent adsorption studies.

3.2.2. Effect of electric field. To investigate the effect of NF on the adsorption of $Pb(n)$, an experiment was conducted using bare NF as electrode for $Pb(\Pi)$ adsorption. As presented in Fig. 5, there was barely no adsorption capacity for $Pb(\mu)$ on the NF electrode. However, when coating GO, the adsorption capacity largely enhanced. Thus, it was GO that played predominant roles in the adsorption process.

GO had negative surface and owed many oxygenous functional groups, which favored $Pb(\Pi)$ adsorbed onto the GO/NF surface even without applying any electric field. As showed in Fig. 5, the adsorption capacity of $Pb(II)$ on GO/NF was 193.5 mg ⁻¹ at initial Pb(II) concentration of 100 mg L⁻¹ in the open circuit. As expected, the adsorption capacity of GO/NF electrodes obviously enhanced by applying a voltage of 1.2 V with the equal initial concentration of 100 mg L^{-1} with a value of

Fig. 5 Adsorption performance using NF electrodes at a voltage of 1.2 V and GO/NF electrodes at a voltage of 1.2 V and 0 V at an initial Pb(ii) concentration of 100 mg L^{-1} at 25 °C.

Fig. 6 Adsorption isotherms of Pb(II) on GO/NF electrodes, the data were fitted with the Langmuir model and Freundlich model.

663 mg g^{-1} , which was over 3 times higher than that in the open circuit. It proves the significance of the external electric field, which drives more $Pb(n)$ ions adsorbed onto the GO/NF.

3.2.3. Adsorption isotherms. To evaluate the adsorption performances of the GO/NF electrodes for electrosorption of $Pb(n)$, experiments for adsorption isotherm were conducted and the results were illustrated in Fig. 6. The adsorption isotherm of $Pb(\Pi)$ on GO/NF electrodes under two different fitting models, the Langmuir (eqn (2)) and the Freundlich (eqn (3)) models, were also given:

$$
q_{\rm e} = \frac{q_{\rm m}bc_{\rm e}}{1 + bc_{\rm e}}\tag{2}
$$

Fig. 7 (a) Kinetics of Pb(II) removal by GO/NF. (b)The pseudo-secondorder adsorption kinetics curves fitted with experimental data.

$$
q_{\rm e} = k_{\rm F} c_{\rm e}^{-n} \tag{3}
$$

where c_e is the equilibrium concentration of Pb(II) in aqueous solution, q_e is the amount of adsorbed Pb(II) and q_m is the maximum adsorption capacity.

As presented, the adsorption experimental data of $Pb(II)$ fitted the Langmuir model better with the higher regression correlation ($R^2 = 0.9795$) and the maximum adsorption capacity of Pb(π) on GO/NF was as high as 3690.37 mg g^{-1} . In order to estimate the efficiency of the process using GO/NF electrodes for electrosorption of $Pb(\Pi)$, a comparison with other adsorbents applying in adsorption of $Pb(II)$ was summarized in Table 1. The GO/NF showed extremely higher adsorption capacity than almost all other adsorbents. Therefore, the electrosorption process with GO/NF electrodes developed in present study has great potential for application in $Pb(\theta)$ removal from aqueous solution.

3.2.4. Adsorption kinetics. Adsorption kinetics experiments of $Pb(\Pi)$ on GO/NF were carried out under the conditions of three different initial Pb (n) concentration of 160, 400 and 1350 mg L^{-1} at pH 5.0. Fig. 7a presents the adsorption capacity of $Pb(\mu)$ as a function of contact time. As observed, adsorption rate was extremely high within the first 15 min. With the solution flowing, the contact area between the solution and the adsorbent increased gradually, which was beneficial for the electrosorption. Then after approximately 30 min of adsorption, the uptake of $Pb(n)$ was almost constant, which could be considered as the kinetic equilibrium time. The kinetic experiment data of $Pb(\pi)$ adsorption on the GO/NF were further analyzed by fitting to the pseudo-first-order (eqn (4)), pseudosecond-order kinetics (eqn (5)) and intra-particle pore diffusion models (eqn (6)) as follows:

$$
\ln(q_{\rm e} - q_{\rm t}) = \ln q_{\rm e} - k_1 \times t \tag{4}
$$

$$
q_t = c + k_n t^{0.5} \tag{6}
$$

where q_e and q_t are the adsorption capacity of Pb(II) on GO/NF at equilibrium and time t, respectively. k_1 and k_2 are the pseudofirst-order and pseudo-second-order rate constant, and k_n is the intra-particle diffusion rate constant.

The pseudo-second-order kinetics results of electrosorption were illustrated in Fig. 7b, and the electrosorption kinetics of $Pb(\Pi)$ on GO/NF could be better fitted by the pseudo-secondorder model with the higher correlation coefficient (R^2 = 0.9923, 0.9996, 0.9970, respectively) than the pseudo-first-order kinetic ($R^2 = 0.6534$, 0.9085, 0.9894. Respectively) and intraparticle diffusion model ($R^2 = 0.6516, 0.8779, 0.7116$, respectively) no matter at any initial concentration. What's more, the values of experimental adsorption capacity $(q_{e,exn})$ of the three different initial Pb (n) concentrations (820, 2254.33, 2863.28 mg ${\color{MyBlue}\textrm{L}^{-1}}$) could match better with the theoretical adsorption capacity $(q_{e,cal})$ values calculated from the pseudo-second-order moedel $(854.70, 2513.71, 3026.96 \text{ mg L}^{-1})$ than that calculated from the pseudo-first-order kinetic model (344.05, 2204.09, 2020.92 mg L^{-1}). The adsorption kinetics results indicated that the electrosorption process of $Pb(\pi)$ accompanied chemisorption likely. Paper $\frac{r}{\sqrt{n}} = \frac{1}{k_2 + \alpha_1} = \frac{r}{\alpha}$ (5) Turklerimons, the vast majority of advontation regenerated by $\beta = \pi + k_0e^{k/3}$ (8) are equilible in the strength on 28 April 2017. The electronical state is article is licens

Furthermore, the vast majority of adsorption regenerated by using acid, alkali and other chemicals, but electrosorption through opening circuit or reserving electrodes for future generation. In this study, the desorption experiment was carried out by means of opening circuit, showing that after one adsorption–desorption cycles, the adsorption efficiency of the electrode decreased by 11.3% (data not shown). It indicated that most of the $Pb(n)$ ions was adsorbed on the surface by relatively weak electrostatic adsorption, and the rest might be held through strong chemisorptive or complexation type of binding. This provides a good theoretical basis for the recycling of electrodes.

3.3. Adsorption mechanism

To further confirm the mechanism of electrosorption of $Pb(n)$, the GO/NF electrodes after adsorption were analyzed by XPS. Fig. 8a showed the main characteristic peaks were C 1s, Ni 2p3 and O 1s before Pb loaded, while after adsorption, a new Pb 4f peak appeared at 138.3 eV (Fig. 8b),²³ suggesting that Pb was successfully adsorption on GO/NF. The binding energy at 142.4 eV and 137.5 eV can be assigned to Pb $4f_{5/2}$ and Pb $4f_{7/2}$, respectively. It was worth mentioning that the relative amounts $(%)$ of the atoms, O and C, were obviously changed after adsorption as showed in Table 2. In particularly, the amount of C atom decreased from 60.26% to 36.70%, hence a detailed analysis of the changes was given below.

Fig. 8 (a) XPS spectra of GO/NF before and after adsorption, (b) XPS spectra of the Pb 4f after adsorption, XPS spectra of the C 1s before (c) and after adsorption (d).

Table 2 Atomic ratios of the GO/NF materials before and after adsorption

Sample	Atomic ratios (%)				
	C _{1s}	O _{1s}	Ni	Ph	Others
Before adsorption	60.26	32.40	4.4	0	2.94
After adsorption	36.70	42.03	4.32	9.33	7.62

Table 3 The percentage of $C-C/C=C$, $C-OH$ and $O-C=O$ distribution from the C 1s peak of the GO/NF electrodes before and after adsorption

As shown in Fig. 8c, before adsorption, three peaks situated at 283.6, 285.5 and 287.0 eV are assigned to C-C/C=C in the aromatic rings, C–OH (hydroxyl) and O–C $=$ O (carboxyl) groups, respectively. After adsorption, it still included three peaks with binding energies of 283.9 eV (C–C), 285.72 (C–OH) and 287.9 eV $(O-C=O)^{24}$ (Fig. 8d). However, the proportion of C–C/C=C, C– OH and O-C=O changed after adsorption. As listed in Table 3, the peak associated with the C–OH bonds decreased, while the relative area ratio of C–OH reduced from 26.98% to 7.98%, however, the percentage of $O-C=O$ increased from 11.92 to 13.05. This suggested that adsorption of $Pb(n)$ onto GO/NF can be attributed to hydroxyl groups.²⁵ Owing to the hydrogen bond of carboxyl group being more stable than that of hydroxyl group, $Pb(\Pi)$ ion reacted preferentially with hydroxyl group so that the relative area ratio of C–OH reduced more. In summary, the following reactions may occur during the adsorption of $Pb(n)$:

> $-OH + Pb^{2+} \rightarrow -OPb^{+} + H^{+}$ $-COOH + Pb^{2+} \rightarrow -COOPb^{+} + H^{+}$ $-COOH + Pb²⁺ + -OH \rightarrow -COOPbO - + 2H⁺$ $-2OH + Pb^{2+} \rightarrow -OPbO^- + 2H^+$ -2 COOH + Pb²⁺ \rightarrow -COOPbOOC- + 2H⁺

Based on the aforementioned analysis, the probable adsorption mechanisms during the reaction process may include: complexation adsorption and electrostatic attraction. The GO may cover evenly as mono or several layers onto the skeleton of NF so that increasing the effective specific area of the GO/NF electrode, which not only provided more adsorption sites, but also increased more space for double layer of

Fig. 9 Adsorbed Pb(II) mechanism diagram of used GO/NF electrode by electrosorption.

electrosorption, leading to the higher adsorption capacity of $Pb(\text{II})$ during the process.

Fig. 9 shows the schematic diagram of the electrosoption of $Pb(n)$ on GO/NF. When an direct current electricfied was applied to the GO/NF electrodes, the $Pb(\Pi)$ ions in the solution moved toward the negative electrode, and adsorpted on the cathode. Meanwhile, the increasing concentration of $Pb(\theta)$ ions on the cathode surface led to the better performances of complexation reaction between $Pb(\Pi)$ and GO/NF. It should not be neglected that the signicance of the functional groups (such as single bond COO-, single bond O-, etc.) on the surfaces of GO. On one hand, the groups provided a lot of lone pair electrons to $Pb(n)$ ions for participating in $Pb(\Pi)$ binding. On the other hand, the groups enhanced the hydrophilicity of GO/NF electrodes which inhibited the gas diffusion on the electrode, then the contact area between electrode and solution increased,²⁶ which further favored the electrosorption.

To further prove this conjecture that complexation reaction occurred in the electrosorption process, the adsorption equilibrium data was fitted with Dubinin-Radushkevich (D-R) adsorption equation. The mean free energy of the adsorption and the process mechanism onto a heterogeneous surface was determined:²⁷

$$
\ln q_{\rm e} = \ln q_{\rm m} - k_{\rm DR} \times R^2 \times T^2 \times \ln(1 + 1/c_{\rm e}) \tag{7}
$$

where q_e is the Pb(π) adsorption capacity under different initial concentrations (mg g^{-1}), q_m is the equilibrium adsorption capacity (mg L^{-1}), K_{DR} is the activity coefficient related to adsorption free energy (mol² kJ⁻²), and R and T are the gas constant and reaction temperature (K) , respectively. D-R isotherm is usually applied to determine the type of adsorption such as physisorption or chemisorption with its mean free energy (E) ,²⁸ the value of E can be calculated by eqn (8) :

$$
E = \frac{1}{\sqrt{2K^{DR}}} \tag{8}
$$

If E is less than 8 kJ mol $^{-1}$, then physical sorption occurs, while between 8 and 16 kJ mol^{-1} , chemisorptions occurs.²⁹ Through the calculation by D–R equation, the value of E was 13.44 kJ mol^{-1} in this study, which proved that complexation reaction occurred in the electrosorption process assuredly.

4. Conclusions

(1) The GO/NF electrode was successfully prepared, and showed much higher efficiency of $Pb(\Pi)$ removal, in terms of higher maximum adsorption capacity of 3690 mg g^{-1} at pH 5.0. The adsorption capacity of GO/NF electrodes was over 3 times higher than that in the open circuit, and the adsorption was better fitted by pseudo-second-order kinetic model. The Langmuir isotherm model showed that the current research work provides further insight into the applications of GO/NF materials as electorsorption electrodes for removal of $Pb(n)$. Paper

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(2) The mechanism of the adsorption might be attributed to that $Pb(n)$ ions firstly entered the electrical double layer of GO/ NF through electrosorption, followed by the chemisorption of $Pb(n)$ on the surfaces, leading to the great improvement of the adsorption capacity.

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